







LMR23615

ZHCSHR3B - JUNE 2017 - REVISED AUGUST 2020

# LMR23615 SIMPLE SWITCHER® 36V、1.5A 同步降压转换器

## 1 特性

- 4V 至 36V 的输入电压范围
- 1.5A 持续输出电流
- 集成同步整流
- 具有内部补偿的电流模式控制
- 最短导通时间:60ns
- 可调开关频率
- 轻负载下采用 PFM 模式
- 与外部时钟频率同步
- 75µA 静态电流
- 软启动至预偏置负载
- 支持高占空比运行模式
- 具有断续模式的输出短路保护
- 讨热保护
- 带 PowerPAD™ 的 12 引脚 WSON 可湿性侧面封装
- 使用 LMZM22602 模块缩短产品上市时间
- 使用 LMR23615 并借助 WEBENCH® Power Designer 创建定制设计方案

### 2 应用

- 工厂和楼宇自动化系统: PLC CPU、HVAC 控制、 电梯控制
- 资产跟踪
- 通用宽输入电压调节

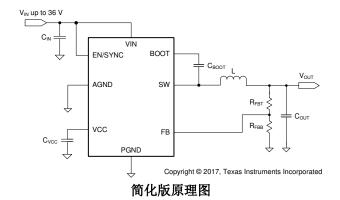
# 3 说明

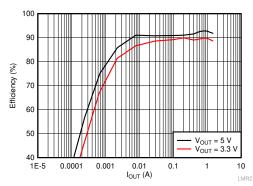
LMR23615 SIMPLE SWITCHER® 是一款易于使用的 36V、1.5A 同步降压稳压器, 具有 4V 至 36V 的宽输 入电压范围,适用于从非稳压源进行电源调节的各种工 业应用。该器件采用峰值电流模式控制来实现简单控制 环路补偿和逐周期电流限制。该器件具有 75µA 的静态 电流,因此适用于电池供电系统。2µA 的超低关断电 流可进一步延长电池使用寿命。内部环路补偿意味着用 户无需执行冗长乏味的环路补偿设计任务,并且能够最 大程度地减少所需的外部组件。该器件的扩展系列产品 能够以引脚到引脚兼容的封装提供 2.5A (LMR23625) 和 3A (LMR23630) 负载电流选项,从而可以实现简单 且最佳的 PCB 布局。利用精密使能端输入可以简化稳 压器控制和系统电源时序。保护特性包括逐周期电流限 制、间断模式短路保护和过多功率耗散而引起的热关 断。

### 器件信息

器件型号 <sup>(1)</sup>	封装	封装尺寸(标称值)
LMR23615	WSON (12)	3.00mm × 3.00mm

如需了解所有可用封装,请参阅数据表末尾的可订购产品附





效率与负载间的关系,V<sub>IN</sub> = 12V



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# **4 Revision History**

注:以前版本的页码可能与当前版本的页码不同

Cł	hanges from Revision A (February 2018) to Revision B (July 2020)	Page
•	向 <i>节1</i> 添加了 LMZM33602 要点	1
•	更新了整个文档中的表、图和交叉参考的编号格式	1
Cł	hanges from Revision * (June 2017) to Revision A (February 2018)	Page
•	首次发布量产数据数据表;添加了 WEBENCH 内容	1
	在应用中将"可编程逻辑控制器电源"更改为"工厂和楼宇自动化系统"	
•	删除了"多功能打印机和工业电源"并重新编写了应用	1
•	将"应用"中的"HVAC系统"更改为"通用宽输入电压调节"	1
•	Changed the BOOT Capacitor value on Pin Functions to indicate value from 470nF to 100nF or higher.	3
	Change the Abs Max Rating for EN/SYNC to AGND to V <sub>IN</sub> + 0.3 from 42V	
	Changed Typical Value for VIN UVLO Rising threshold typical from 3.6-V to 3.7-V and minimum Falling	
	threshold from 3-V to 2.9-V	•
•	Change 🛚 7-8 from V <sub>OUT</sub> = 5 V, f <sub>SW</sub> = 1600 kHz to V <sub>OUT</sub> = 5 V, f <sub>SW</sub> = 2100 kHz	13
•	Changed from V <sub>OUT</sub> = 7 V to 36 V to V <sub>IN</sub> = 7 V to 36 V on 图 8-7	<mark>22</mark>



# **5 Pin Configuration and Functions**

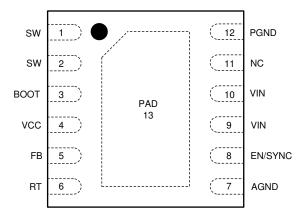


图 5-1. 12-Pin WSON DRR Package With Thermal Pad (Top View)

## **Pin Functions**

F	PIN I/O		DESCRIPTION	
NUMBER	NAME	1/0	DESCRIPTION	
1, 2	sw	Р	Switching output of the regulator. Internally connected to both power MOSFETs. Connect to power inductor.	
3	воот	Р	Boot-strap capacitor connection for high-side driver. Connect a high-quality 100nF to 470nF capacitor from BOOT to SW.	
4	VCC	Р	Internal bias supply output for bypassing. Connect bypass capacitor from this pin to AGND. Do not connect external loading to this pin. Never short this pin to ground during operation.	
5	FB	Α	Feedback input to regulator, connect the feedback resistor divider tap to this pin.	
6	RT	А	Connect a resistor $R_T$ from this pin to AGND to program switching frequency. Leave floating for 400-kHz default switching frequency.	
7	AGND	G	Analog ground pin. Ground reference for internal references and logic. Connect to system ground.	
8	EN/SYNC	A	Enable input to regulator. High=On, Low=Off. Can be connected to VIN. Do not float. Adjust the input under voltage lockout with two resistors. The internal oscillator can be synchronized to an external clock by coupling a positive pulse into this pin through a small coupling capacitor. See #7.3.4 for detail.	
9, 10	VIN	Р	Input supply voltage.	
11	NC	N/A	Not for use. Leave this pin floating.	
12	PGND	G	Power ground pin, connected internally to the low side power FET. Connect to system ground, PAD, AGND, ground pins of $C_{\text{IN}}$ and $C_{\text{OUT}}$ . Path to $C_{\text{IN}}$ must be as short as possible.	
13	PAD	G	Low impedance connection to AGND. Connect to PGND on PCB. Major heat dissipation path of the die. Must be used for heat sinking to ground plane on PCB.	



## **6 Specifications**

# **6.1 Absolute Maximum Ratings**

Over the recommended operating junction temperature range of -40°C to 125°C (unless otherwise noted)(1)

PARAMETER		MIN	MAX	UNIT
	VIN to PGND	- 0.3	42	
	EN/SYNC to AGND	- 5.5	V <sub>IN</sub> + 0.3	
Input voltages	FB to AGND	- 0.3	4.5	V
	RT to AGND	- 0.3	4.5	
	AGND to PGND	- 0.3	0.3	1
	SW to PGND	- 1	V <sub>IN</sub> + 0.3	
Output voltages	SW to PGND less than 10-ns transients	- 5	42	V
Output voltages	BOOT to SW	- 0.3	5.5	_ v
	VCC to AGND	- 0.3	4.5 <sup>(2)</sup>	
Junction temperature, T <sub>J</sub>		- 40	150	°C
Storage temperature, T <sub>stg</sub>		- 65	150	°C

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 6.2 ESD Ratings

			VALUE	UNIT
V <sub>(ESD)</sub> Electrostatic discharge	Human-body model (HBM) <sup>(1)</sup>	±2500	\/	
	Charged-device model (CDM) <sup>(2)</sup>	±1000	V	

<sup>(1)</sup> JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

#### 6.3 Recommended Operating Conditions

Over the recommended operating junction temperature range of -40°C to 125°C (unless otherwise noted)

		MIN	MAX	UNIT
	VIN	4	36	
Input voltage <sup>(1)</sup>	EN/SYNC	- 5	36	v
	FB	- 0.3	1.2	
Output voltage, V <sub>OUT</sub>		1	28	V
Output current, I <sub>OUT</sub>		0	1.5	A
Operating junction tempor	erature, T <sub>J</sub>	- 40	125	°C

(1) Recommended Operating Ratings indicate conditions for which the device is intended to be functional, but do not ensure specific performance limits. For ensured specifications, see #6.5.

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<sup>(2)</sup> In shutdown mode, the VCC to AGND maximum value is 5.25 V.

<sup>(2)</sup> JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

## **6.4 Thermal Information**

		LMR23615	
	THERMAL METRIC <sup>(1)</sup> (2)	DRR (WSON)	UNIT
		(12 PINS)	
R <sub>0</sub> JA	Junction-to-ambient thermal resistance	41.5	°C/W
ψ JT	Junction-to-top characterization parameter	0.3	°C/W
<sup>ф</sup> ЈВ	Junction-to-board characterization parameter	16.5	°C/W
R <sub>θ JC(top)</sub>	Junction-to-case (top) thermal resistance	39.1	°C/W
R <sub>θ JC(bot)</sub>	Junction-to-case (bottom) thermal resistance	3.4	°C/W
R <sub>0</sub> JB	Junction-to-board thermal resistance	16.3	°C/W

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

### 6.5 Electrical Characteristics

Limits apply over the recommended operating junction temperature ( $T_J$ ) range of  $-40^{\circ}$ C to +125°C, unless otherwise stated. Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}$ C, and are provided for reference purposes only.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SUP	PLY (VIN PIN)					
V <sub>IN</sub>	Operation input voltage		4		36	V
\/INL LI\/LO	l la demisita de la elizació de desente el de	Rising threshold	3.3	3.7	3.9	V
VIN_UVLO	Undervoltage lockout thresholds	Falling threshold	2.9	3.3	3.5	V
I <sub>SHDN</sub>	Shutdown supply current	V <sub>EN</sub> = 0 V, V <sub>IN</sub> = 12 V, T <sub>J</sub> = -40 °C to 125°C		2	4	μА
IQ	Operating quiescent current (non- switching)	$V_{IN}$ =12 V, $V_{FB}$ = 1.2 V, $T_{J}$ = -40 °C to 125 °C, PFM mode		75		μ <b>А</b>
ENABLE (EN	/SYNC PIN)					
V <sub>EN_H</sub>	Enable rising threshold voltage		1.4	1.55	1.7	V
V <sub>EN_HYS</sub>	Enable hysteresis voltage			0.4		V
V <sub>WAKE</sub>	Wake-up threshold		0.4			V
	In a state of the	V <sub>IN</sub> = 4 V to 36 V, V <sub>EN</sub> = 2 V		10	100	nA
I <sub>EN</sub>	Input leakage current at EN pin	V <sub>IN</sub> = 4 V to 36 V, V <sub>EN</sub> = 36 V			1	μ <b>Α</b>
VOLTAGE RE	FERENCE (FB PIN)					
V	Peference veltage	V <sub>IN</sub> = 4 V to 36 V, T <sub>J</sub> = 25 °C	0.985	1	1.015	V
$V_{REF}$	Reference voltage	V <sub>IN</sub> = 4 V to 36 V, T <sub>J</sub> = -40 °C to 125°C	0.980	1	1.015	V
I <sub>LKG_FB</sub>	Input leakage current at FB pin	V <sub>FB</sub> = 1 V		10		nA
INTERNAL L	DO (VCC PIN)					
V <sub>CC</sub>	Internal LDO output voltage			4.1		V
VCC 11V1 O	VCC undervoltage lockout	Rising threshold	2.8	3.2	3.6	V
VCC_UVLO	thresholds	Falling threshold	2.4	2.8	3.2	V
CURRENT LI	MIT					
I <sub>HS_LIMIT</sub>	Peak inductor current limit		2.9	3.9	4.9	Α
I <sub>LS_LIMIT</sub>	Valley inductor current limit		1.9	2.5	3.2	Α
I <sub>L_ZC</sub>	Zero cross current limit			- 0.04		Α
INTEGRATED	MOSFETS	1				
R <sub>DS_ON_HS</sub>	High-side MOSFET ON- resistance	V <sub>IN</sub> = 12 V, I <sub>OUT</sub> = 1 A		160		mΩ
		1				

<sup>(2)</sup> Determine power rating at a specific ambient temperature (T<sub>A</sub>) with a maximum junction temperature (T<sub>J</sub>) of 125°C (see #6.3).



Limits apply over the recommended operating junction temperature  $(T_J)$  range of  $-40^{\circ}$ C to  $+125^{\circ}$ C, unless otherwise stated. Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}$ C, and are provided for reference purposes only.

71	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
R <sub>DS_ON_LS</sub>	Low-side MOSFET ON- resistance	V <sub>IN</sub> = 12 V, I <sub>OUT</sub> = 1 A		95		mΩ	
THERMAL SHUTDOWN							
T <sub>SHDN</sub>	Thermal shutdown threshold		162	170	178	°C	
T <sub>HYS</sub>	Hysteresis			15		°C	

# **6.6 Timing Characteristics**

Over the recommended operating junction temperature range of - 40°C to +125°C (unless otherwise noted)

	1 3, 1 3 - 1		,		
		MIN	NOM	MAX	UNIT
HICCUP MODE					
N <sub>OC</sub> <sup>(1)</sup>	Number of cycles that LS current limit is tripped to enter hiccup mode		64		Cycles
T <sub>OC</sub>	Hiccup retry delay time	10			ms
SOFT START					
T <sub>SS</sub>	Internal soft-start time. The time of internal reference to increase from 0 V to 1 V $$		6		ms

(1) Specified by design.

## **6.7 Switching Characteristics**

Over the recommended operating junction temperature range of - 40°C to +125°C (unless otherwise noted)

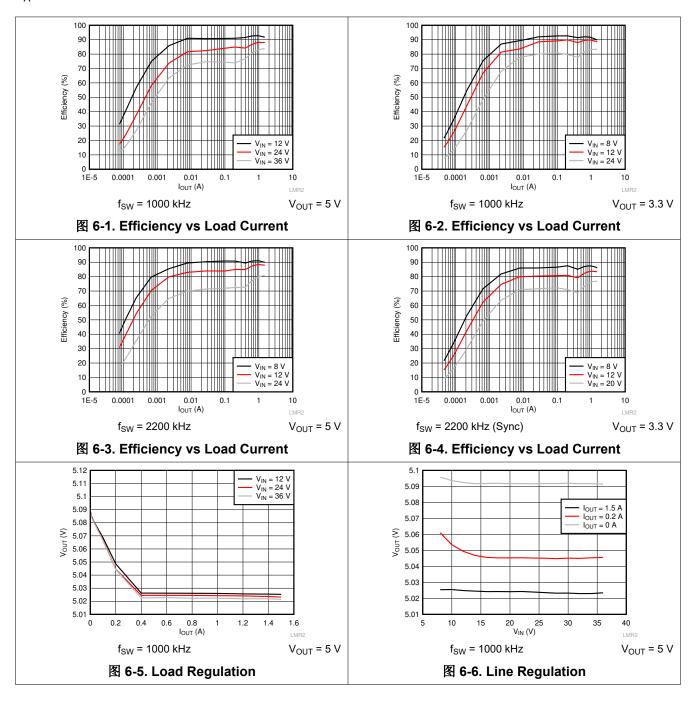
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SW (SW PIN)						
T <sub>ON_MIN</sub>	Minimum turnon time			60	90	ns
T <sub>OFF_MIN</sub> (1)	Minimum turnoff time			100		ns
SYNC (EN/SYN	IC PIN)					
f <sub>SW_DEFAULT</sub>	Oscillator default frequency	RT pin open circuit	340	400	460	kHz
г	Minimum adjustable frequency	$R_T$ = 198 kΩ with 1% accuracy	150	200	250	kHz
F <sub>ADJ</sub>	Maximum adjustable frequency	$R_T$ = 17.8 kΩ with 1% accuracy	1750	2150	2425	kHz
f <sub>SYNC</sub>	SYNC frequency range		200		2200	kHz
V <sub>SYNC</sub>	Amplitude of SYNC clock AC signal (measured at SYNC pin)		2.8		5.5	V
T <sub>SYNC_MIN</sub>	Minimum sync clock ON and OFF time			100		ns

(1) Ensured by design.

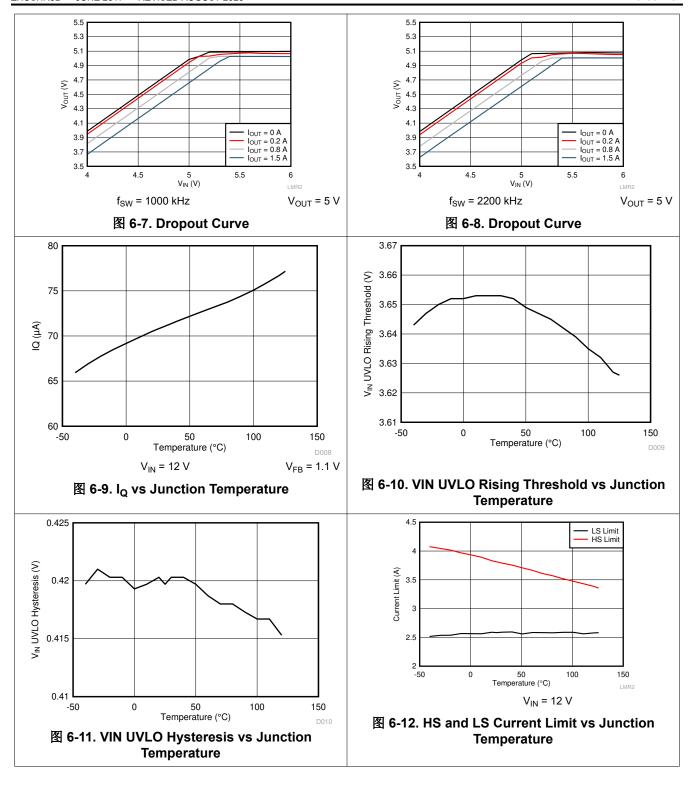
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# **6.8 Typical Characteristics**

Unless otherwise specified the following conditions apply:  $V_{IN}$  = 12 V,  $f_{SW}$  = 1600 kHz, L = 4.7  $\mu$ H,  $C_{OUT}$  = 47  $\mu$ F,  $T_A$  = 25 °C.







# 7 Detailed Description

### 7.1 Overview

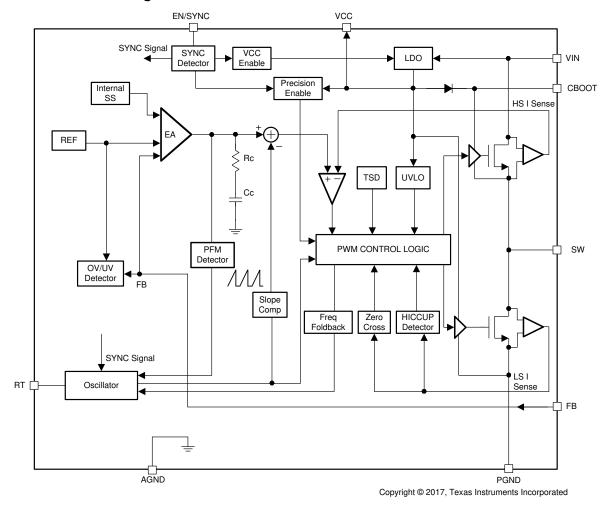
The LMR23615 SIMPLE SWITCHER® regulator is an easy-to-use synchronous step-down DC-DC converter operating from a 4-V to 36-V supply voltage. It is capable of delivering up to 1.5-A DC load current with good thermal performance in a small solution size. An extended family is available in multiple current options from 1.5 A to 3 A in pin-to-pin compatible packages.

The LMR23615 employs constant frequency peak-current-mode control. The device enters PFM mode at light load to achieve high efficiency. The device is internally compensated, which reduces design time, and requires few external components. The switching frequency is adjustable from 200 kHz to 2.2 MHz, leaving the RT pin open for 400-kHz default switching frequency. The LMR23615 is also capable of synchronization to an external clock within the range of 200 kHz to 2.2 MHz.

Additional features such as precision enable and internal soft start provide a flexible and easy-to-use solution for a wide range of applications. Protection features include thermal shutdown, VIN and VCC undervoltage lockout, cycle-by-cycle current limit, and hiccup-mode short-circuit protection.

The LMR236xx family requires very few external components and has a pinout designed for simple, optimum PCB layout.

### 7.2 Functional Block Diagram



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### 7.3 Feature Description

#### 7.3.1 Fixed-Frequency, Peak-Current-Mode Control

The following operating description of the LMR23615 refers to # 7.2 and to the waveforms in  $\boxtimes$  7-1. The LMR23615 device is a step-down, synchronous buck regulator with integrated high-side (HS) and low-side (LS) switches (synchronous rectifier). The LMR23615 supplies a regulated output voltage by turning on the HS and LS NMOS switches with controlled duty cycle. During high-side switch ON-time, the SW pin voltage swings up to approximately  $V_{IN}$ , and the inductor current  $I_L$  increase with linear slope ( $V_{IN} - V_{OUT}$ ) / L. When the HS switch is turned off by the control logic, the LS switch is turned on after an anti-shoot-through dead time. Inductor current discharges through the LS switch with a slope of  $V_{OUT}$  / L. The control parameter of a buck converter is defined as duty cycle  $V_{IN} - V_{IN}$ , where  $V_{IN} - V_{IN}$  is the switching period. The regulator control loop maintains a constant output voltage by adjusting the duty cycle  $V_{IN} - V_{IN}$ .

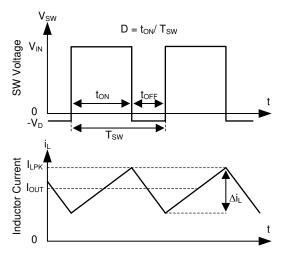


图 7-1. SW Node and Inductor Current Waveforms in Continuous Conduction Mode (CCM)

The LMR23615 employs fixed-frequency peak-current-mode control. A voltage-feedback loop is used to get accurate DC voltage regulation by adjusting the peak current command based on voltage offset. The peak inductor current is sensed from the high-side switch and compared to the peak current threshold to control the on-time of the high-side switch. The voltage feedback loop is internally compensated, which allows for fewer external components, makes it easy to design, and provides stable operation with almost any combination of output capacitors. The regulator operates with fixed switching frequency at normal load condition. At light load condition, the LMR23615 operates in PFM mode to maintain high efficiency.

### 7.3.2 Adjustable Frequency

$$R_{T}(k \Omega) = 40200 / f_{SW}(kHz) - 0.6$$
 (1)

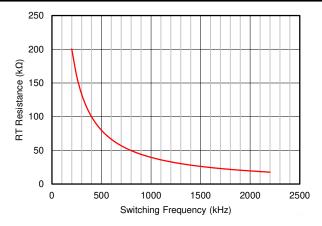


图 7-2. RT vs Frequency Curve

表 7-1. Typical Frequency Setting RT Resistance

f <sub>SW</sub> (kHz)	$R_T$ (k $\Omega$ )
200	200
350	115
500	78.7
750	53.6
1000	39.2
1500	26.1
2000	19.6
2200	17.8

#### 7.3.3 Adjustable Output Voltage

A precision 1-V reference voltage is used to maintain a tightly regulated output voltage over the entire operating temperature range. The output voltage is set by a resistor divider from output voltage to the FB pin. TI recommends using 1% tolerance resistors with a low temperature coefficient for the FB divider. Select the low-side resistor  $R_{FBB}$  for the desired divider current and use Equation 2 to calculate high-side  $R_{FBT}$ .  $R_{FBT}$  in the range from 10  $k\Omega$  to 100  $k\Omega$  is recommended for most applications. A lower  $R_{FBT}$  value can be used if static loading is desired to reduce  $V_{OUT}$  offset in PFM operation. Lower  $R_{FBT}$  reduces efficiency at very light load. Less static current goes through a larger  $R_{FBT}$  and might be more desirable when light load efficiency is critical. However,  $R_{FBT}$  larger than 1 M  $\Omega$  is not recommended because it makes the feedback path more susceptible to noise. Larger  $R_{FBT}$  value requires more carefully designed feedback path on the PCB. The tolerance and temperature variation of the resistor dividers affect the output voltage regulation.

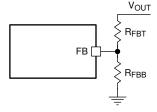


图 7-3. Output Voltage Setting

$$R_{FBT} = \frac{V_{OUT} - V_{REF}}{V_{REF}} \times R_{FBB}$$
 (2)

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#### 7.3.4 Enable/Sync

The voltage on the EN pin controls the ON or OFF operation of LMR23615 device. A voltage less than 1 V (typical) shuts down the device while a voltage higher than 1.6 V (typical) is required to start the regulator. The EN pin is an input and cannot be left open or floating. The simplest way to enable the operation of the LMR23615 is to connect the EN to  $V_{IN}$ . This allows self-start-up of the LMR23615 when  $V_{IN}$  is within the operation range.

Many applications benefit from the employment of an enable divider  $R_{ENT}$  and  $R_{ENB}$  ( $\boxtimes$  7-4) to establish a precision system UVLO level for the converter. System UVLO can be used for supplies operating from utility power as well as battery power. It can be used for sequencing, ensuring reliable operation, or supply protection, such as a battery discharge level. An external logic signal can also be used to drive EN input for system sequencing and protection.

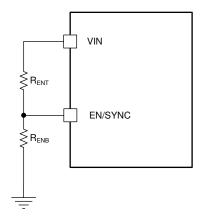


图 7-4. System UVLO by Enable Divider

The EN pin also can be used to synchronize the internal oscillator to an external clock. The internal oscillator can be synchronized by AC coupling a positive edge into the EN pin. The AC coupled peak-to-peak voltage at the EN pin must exceed the SYNC amplitude threshold of 2.8 V (typical) to trip the internal synchronization pulse detector, and the minimum SYNC clock ON and OFF time must be longer than 100 ns (typical). A 3.3-V or a higher amplitude pulse signal coupled through a 1-nF capacitor  $C_{\text{SYNC}}$  is a good starting point. Keeping  $R_{\text{ENT}}$  //  $R_{\text{ENB}}$  ( $R_{\text{ENT}}$  parallel with  $R_{\text{ENB}}$ ) in the 100-k $\Omega$  range is a good choice.  $R_{\text{ENT}}$  is required for this synchronization circuit, but  $R_{\text{ENB}}$  can be left unmounted if system UVLO is not needed. Switching action of the LMR23615 device can be synchronized to an external clock from 200 kHz to 2.2 MHz.  $\mathbb{Z}$  7-6 and  $\mathbb{Z}$  7-7 show the device synchronized to an external system clock.

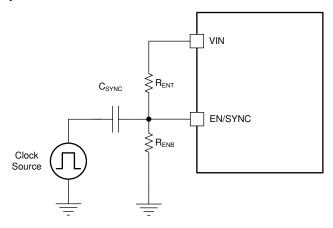
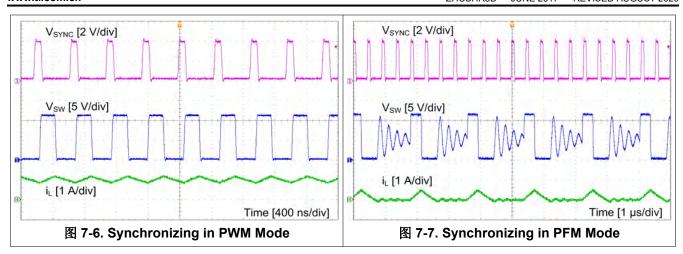


图 7-5. Synchronizing to External Clock



### **7.3.5 VCC, UVLO**

The LMR23615 integrates an internal LDO to generate  $V_{CC}$  for control circuitry and MOSFET drivers. The nominal voltage for  $V_{CC}$  is 4.1 V. The VCC pin is the output of an LDO and must be properly bypassed. Place a high-quality ceramic capacitor with a value of 2.2  $\mu$ F to 10  $\mu$ F, 16 V or higher rated voltage as close as possible to VCC, grounded to the exposed PAD and ground pins. The VCC output pin must not be loaded, or shorted to ground during operation. Shorting VCC to ground during operation may cause damage to the LMR23615 device.

VCC undervoltage lockout (UVLO) prevents the LMR23615 from operating until the  $V_{CC}$  voltage exceeds 3.2 V (typical). The VCC\_UVLO threshold has 400 mV (typical) of hysteresis to prevent undesired shutdown due to temporary  $V_{IN}$  drops.

#### 7.3.6 Minimum ON-Time, Minimum-OFF Time, and Frequency Foldback at Dropout Conditions

Minimum ON-time,  $T_{ON\_MIN}$ , is the smallest duration of time that the HS switch can be on.  $T_{ON\_MIN}$  is typically 60 ns in the LMR23615. Minimum OFF-time,  $T_{OFF\_MIN}$ , is the smallest duration that the HS switch can be off.  $T_{OFF\_MIN}$  is typically 100 ns in the LMR23615. In CCM operation,  $T_{ON\_MIN}$  and  $T_{OFF\_MIN}$  limit the voltage conversion range given a selected switching frequency.

The minimum duty cycle allowed is:

$$D_{MIN} = T_{ON\ MIN} \times f_{SW} \tag{3}$$

And the maximum duty cycle allowed is:

$$D_{MAX} = 1 - T_{OFF MIN} \times f_{SW}$$
 (4)

Given fixed  $T_{ON\_MIN}$  and  $T_{OFF\_MIN}$ , the higher the switching frequency the narrower the range of the allowed duty cycle. In the LMR23615 device, a frequency foldback scheme is employed to extend the maximum duty cycle when  $T_{OFF\_MIN}$  is reached. The switching frequency decreases once longer duty cycle is needed under low  $V_{IN}$  conditions. Wide range of frequency foldback allows the LMR23615 output voltage stay in regulation with a much lower supply voltage  $V_{IN}$ . This leads to a lower effective drop-out voltage.

Given an output voltage, the choice of the switching frequency affects the allowed input voltage range, solution size, and efficiency. The maximum operation supply voltage can be found by:

$$V_{IN\_MAX} = \frac{V_{OUT}}{\left(f_{SW} \times T_{ON\_MIN}\right)}$$
(5)

At lower supply voltage, the switching frequency decreases once  $T_{OFF\_MIN}$  is tripped. The minimum  $V_{IN}$  without frequency foldback can be approximated by:



$$V_{IN\_MIN} = \frac{V_{OUT}}{\left(1 - f_{SW} \times T_{OFF\_MIN}\right)}$$
(6)

Taking considerations of power losses in the system with heavy load operation,  $V_{IN\_MAX}$  is higher than the result calculated in 方程式 5. With frequency foldback,  $V_{IN\_MIN}$  is lowered by decreased  $f_{SW}$ .

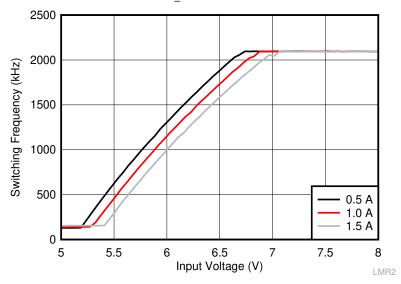


图 7-8. Frequency Foldback at Dropout ( $V_{OUT}$  = 5 V,  $f_{SW}$  = 2100 kHz)

### 7.3.7 Internal Compensation and CFF

The LMR23615 is internally compensated as shown in # 7.2. The internal compensation is designed such that the loop response is stable over the entire operating frequency and output voltage range. Depending on the output voltage, the compensation loop phase margin can be low with all ceramic capacitors. An external feedforward capacitor  $C_{FF}$  is recommended to be placed in parallel with the top resistor divider  $R_{FBT}$  for optimum transient performance.

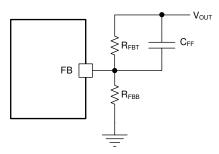


图 7-9. Feedforward Capacitor for Loop Compensation

The feedforward capacitor  $C_{FF}$  in parallel with  $R_{FBT}$  places an additional zero before the crossover frequency of the control loop to boost phase margin. The zero frequency can be found by

$$f_{Z_{-CFF}} = \frac{1}{(2\pi \times C_{FF} \times R_{FBT})}$$
(7)

An additional pole is also introduced with CFF at the frequency of

$$f_{P_{CFF}} = \frac{1}{\left(2\pi \times C_{FF} \times R_{FBT} // R_{FBB}\right)}$$
(8)

The zero  $f_{Z\_CFF}$  adds phase boost at the crossover frequency and improves transient response. The pole  $f_{P-CFF}$  helps maintaining proper gain margin at frequency beyond the crossover.  $\frac{1}{8}$  8-1 lists the combination of  $C_{OUT}$ ,  $C_{FF}$  and  $R_{FBT}$  for typical applications, designs with similar  $C_{OUT}$  but  $R_{FBT}$  other than recommended value, adjust  $C_{FF}$  such that  $(C_{FF} \times R_{FBT})$  is unchanged and adjust  $R_{FBB}$  such that  $(R_{FBT} / R_{FBB})$  is unchanged.

Designs with different combinations of output capacitors need different  $C_{FF}$ . Different types of capacitors have different equivalent series resistance (ESR). Ceramic capacitors have the smallest ESR and need the most  $C_{FF}$ . Electrolytic capacitors have much larger ESR than ceramic, and the ESR zero frequency location would be low enough to boost the phase up around the crossover frequency. Designs that use mostly electrolytic capacitors at the output may not need any  $C_{FF}$ . The location of this ESR zero frequency can be calculated with Equation 9:

$$f_{Z\_ESR} = \frac{1}{(2\pi \times C_{OUT} \times ESR)}$$
(9)

The  $C_{FF}$  creates a time constant with  $R_{FBT}$  that couples in the attenuate output voltage ripple to the FB node. If the  $C_{FF}$  value is too large, it can couple too much ripple to the FB and affect  $V_{OUT}$  regulation. Therefore, calculate  $C_{FF}$  based on output capacitors used in the system. At cold temperatures, the value of  $C_{FF}$  might change based on the tolerance of the chosen component. This may reduce its impedance and ease noise coupling on the FB node. To avoid this, more capacitance can be added to the output or the value of  $C_{FF}$  can be reduced.

### 7.3.8 Bootstrap Voltage (BOOT)

The LMR23615 device provides an integrated bootstrap voltage regulator. A small capacitor between the BOOT and SW pins provides the gate-drive voltage for the high-side MOSFET. The BOOT capacitor is refreshed when the high-side MOSFET is off and the low-side switch conducts. The recommended value of the BOOT capacitor is 0.1  $\mu$  F to 0.47  $\mu$  F . TI recommends a ceramic capacitor with an X7R or X5R grade dielectric with a voltage rating of 16 V or higher for stable performance over temperature and voltage.

#### 7.3.9 Overcurrent and Short-Circuit Protection

The LMR23615 is protected from overcurrent conditions by cycle-by-cycle current limit on both the peak and valley of the inductor current. Hiccup mode is activated if a fault condition persists to prevent overheating.

High-side MOSFET overcurrent protection is implemented by the nature of the peak-current-mode control. The HS switch current is sensed when the HS is turned on after a set blanking time. The HS switch current is compared to the output of the error amplifier (EA) minus slope compensation every switching cycle. See # 7.2 for more details. The peak current of HS switch is limited by a clamped maximum peak current threshold  $I_{HS\_LIMIT}$ , which is constant. Thus the peak current limit of the high-side switch is not affected by the slope compensation and remains constant over the full duty-cycle range.

The current going through LS MOSFET is also sensed and monitored. When the LS switch turns on, the inductor current begins to ramp down. The LS switch does not turn OFF at the end of a switching cycle if its current is above the LS current limit  $I_{LS\_LIMIT}$ . The LS switch is kept ON so that inductor current keeps ramping down, until the inductor current ramps below the LS current limit  $I_{LS\_LIMIT}$ . Then the LS switch turns OFF, and the HS switches on, after a dead time. This is somewhat different than the more typical peak-current limit and results in 10 for the maximum load current.

$$I_{OUT\_MAX} = I_{LS\_LIMIT} + \frac{\left(V_{IN} - V_{OUT}\right)}{2 \times f_{SW} \times L} \times \frac{V_{OUT}}{V_{IN}}$$
(10)

If the current of the LS switch is higher than the LS current limit for 64 consecutive cycles, hiccup-current-protection mode is activated. In hiccup mode, the regulator is shut down and kept off for 5 ms, typically, before the LMR23615 tries to start again. If an overcurrent or short-circuit fault condition still exist, hiccup repeats until the fault condition is removed. Hiccup mode reduces power dissipation under severe overcurrent conditions, prevents over-heating and potential damage to the device.

#### 7.3.10 Thermal Shutdown

The LMR23615 provides an internal thermal shutdown to protect the device when the junction temperature exceeds 170°C (typical). The device is turned off when thermal shutdown activates. Once the die temperature falls below 155°C (typical), the device reinitiates the power up sequence controlled by the internal soft-start circuitry.

#### 7.4 Device Functional Modes

#### 7.4.1 Shutdown Mode

The EN pin provides electrical on- and off-control for the LMR23615. When  $V_{EN}$  is below 1 V (typical), the device is in shutdown mode. The LMR23615 also employs VIN and VCC UVLO protection. If  $V_{IN}$  or  $V_{CC}$  voltage is below their respective UVLO level, the regulator is turned off.

#### 7.4.2 Active Mode

The LMR23615 is in active mode when  $V_{EN}$  is above the precision enable threshold, and  $V_{IN}$  and  $V_{CC}$  are above their respective UVLO level. The simplest way to enable the LMR23615 is to connect the EN pin to VIN pin. This allows self start-up when the input voltage is in the operating range: 4 V to 36 V. See # 7.3.5 and # 7.3.4 for details on setting these operating levels.

In active mode, depending on the load current, the LMR23615 will be in one of three modes:

- 1. Continuous conduction mode (CCM) with fixed switching frequency when load current is above half of the peak-to-peak inductor current ripple.
- 2. Discontinuous conduction mode (DCM) with fixed switching frequency when load current is lower than half of the peak-to-peak inductor current ripple in CCM operation.
- 3. Pulse frequency modulation mode (PFM) when switching frequency is decreased at very light load.

#### **7.4.3 CCM Mode**

CCM operation is employed in the LMR23615 device when the load current is higher than half of the peak-to-peak inductor current. In CCM operation, the frequency of operation is fixed, output voltage ripple is at a minimum in this mode, and the maximum output current of 1.5 A can be supplied by the device.

#### 7.4.4 Light Load Operation

When the load current is lower than half of the peak-to-peak inductor current in CCM, the LMR23615 operate in DCM , also known as diode emulation mode (DEM). In DCM, the LS switch is turned off when the inductor current drops to  $I_{L\_ZC}$  (  $^-$  40 mA typical). Both switching losses and conduction losses are reduced in DCM, compared to forced PWM operation at light load.

At even lighter current loads, PFM is activated to maintain high efficiency operation. When either the minimum HS switch ON time ( $t_{ON\_MIN}$ ) or the minimum peak inductor current  $I_{PEAK\_MIN}$  (300 mA typical) is reached, the switching frequency decreasse to maintain regulation. In PFM, switching frequency is decreased by the control loop when load current reduces to maintain output voltage regulation. Switching loss is further reduced in PFM operation due to less frequent switching actions. The external clock synchronizing is not valid when the LMR23615 device enters into PFM mode.

# 8 Application and Implementation

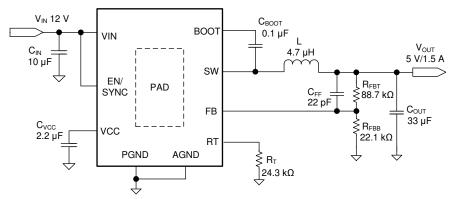
### 备注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

# **8.1 Application Information**

The LMR23615 is a step-down DC-to-DC regulator. It is typically used to convert a higher DC voltage to a lower DC voltage with a maximum output current of 1.5 A. The following design procedure can be used to select components for the LMR23615. Alternately, the WEBENCH® software may be used to generate complete designs. When generating a design, the WEBENCH software utilizes iterative design procedure and accesses comprehensive databases of components. See #8.2.2.1 and ti.com for more details.

### 8.2 Typical Applications



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图 8-1. Application Circuit

The external components must fulfill the needs of the application, but also the stability criteria of the device control loop.  $\frac{1}{8}$  8-1 can be used to simplify the output filter component selection.



表 8-1. L, COUT, and CFF Typical Values

f <sub>SW</sub> (kHz)	V <sub>OUT</sub> (V)	L (μH) <sup>(1)</sup>	C <sub>OUT</sub> (μF) <sup>(2)</sup>	C <sub>FF</sub> (pF) <sup>(4)</sup>	R <sub>FBT</sub> (k Ω ) <sup>(3)</sup>
	3.3	22	200	220	51
200	5	33	150	120	88.7
200	200 12 24		68	See note <sup>(5)</sup>	243
			33	See note <sup>(5)</sup>	510
	3.3	10	120	100	51
400	5	15	90	68	88.7
400	400 12	33	47	See note <sup>(5)</sup>	243
	24	33	22	See note <sup>(5)</sup>	510
	3.3	4.7	68	47	51
1000	5	5.6	47	22	88.7
	12		33	See note <sup>(5)</sup>	243
2200	3.3	2.2	33	22	51
2200	5	3.3	22	15	88.7

- (1) Inductance value is calculated based on  $V_{IN} = 36 \text{ V}$ .
- (2) All the  $C_{\text{OUT}}$  values are after derating. Add more when using ceramic capacitors.
- (3)  $R_{FBT}$  = 0  $\Omega$  for  $V_{OUT}$  = 1 V.  $R_{FBB}$  = 22.1 k  $\Omega$  for all other  $V_{OUT}$  settings.
- (4) For designs with R<sub>FBT</sub> other than recommended value, adjust C<sub>FF</sub> so that (C<sub>FF</sub> × R<sub>FBT</sub>) is unchanged and adjust R<sub>FBB</sub> such that (R<sub>FBT</sub> / R<sub>FBB</sub>) is unchanged.
- (5) High ESR C<sub>OUT</sub> gives enough phase boost and C<sub>FF</sub> not needed.

### 8.2.1 Design Requirements

Detailed design procedure is described based on a design example. For this design example, use the parameters listed in  $\frac{1}{8}$  8-2 as the input parameters.

表 8-2. Design Example Parameters

ve o in industrial and industrial an							
DESIGN PARAMETER	EXAMPLE VALUE						
Input voltage, V <sub>IN</sub>	12 V typical, range from 8 V to 28 V						
Output voltage, V <sub>OUT</sub>	5 V						
Maximum output current I <sub>O_MAX</sub>	1.5 A						
Transient response 0.2 A to 1.5 A	5%						
Output voltage ripple	50 mV						
Input voltage ripple	400 mV						
Switching frequency, f <sub>SW</sub>	1600 kHz						

#### 8.2.2 Detailed Design Procedure

### 8.2.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the LMR23615 device with the WEBENCH® Power Designer.

- 1. Start by entering the input voltage  $(V_{IN})$ , output voltage  $(V_{OUT})$ , and output current  $(I_{OUT})$  requirements.
- 2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
- 3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

3 Submit Document Feedback

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

#### 8.2.2.2 Output Voltage Setpoint

The output voltage of LMR23615 is externally adjustable using a resistor divider network. The divider network is comprised of top feedback resistor  $R_{FBT}$  and bottom feedback resistor  $R_{FBB}$ . Equation 11 is used to determine the output voltage:

$$R_{FBT} = \frac{V_{OUT} - V_{REF}}{V_{REF}} \times R_{FBB}$$
(11)

For example, choosing the value of R<sub>FBB</sub> as 22.1 k $\Omega$ , the desired output voltage set to 5 V, and the V<sub>REF</sub> = 1 V, the R<sub>FBB</sub> value is calculated using Equation 11. The formula yields to a value 88.7 k $\Omega$ .

### 8.2.2.3 Switching Frequency

The switching frequency can be adjusted by  $R_T$  resistance from RT pin to ground. Use 1 to calculate the required value of  $R_T$ . The device can also be synchronized to an external clock for a desired frequency. See 7.3.4 for more details.

For 1600 kHz frequency, the calculated R<sub>T</sub> is 24.5 k $\Omega$ , and standard value 24.3 k $\Omega$  is selected to set the frequency approximate to 1600 kHz.

#### 8.2.2.4 Inductor Selection

The most critical parameters for the inductor are the inductance, saturation current, and the rated current. The inductance is based on the desired peak-to-peak ripple current  $\Delta i_L$ . Because the ripple current increases with the input voltage, the maximum input voltage is always used to calculate the minimum inductance  $L_{MIN}$ . Use  $\pi$  13 to calculate the minimum value of the output inductor.  $K_{IND}$  is a coefficient that represents the amount of inductor ripple current relative to the maximum output current of the device. A reasonable value of  $K_{IND}$  would be 20% to 40%. During an instantaneous short or overcurrent operation event, the RMS and peak inductor current can be high. The inductor current rating must be higher than the current limit of the device.

$$\Delta i_{L} = \frac{V_{OUT} \times (V_{IN\_MAX} - V_{OUT})}{V_{IN\_MAX} \times L \times f_{SW}}$$
(12)

$$L_{MIN} = \frac{V_{IN\_MAX} - V_{OUT}}{I_{OUT} \times K_{IND}} \times \frac{V_{OUT}}{V_{IN\_MAX} \times f_{SW}}$$
(13)

In general, it is preferable to choose lower inductance in switching power supplies, because lower inductance usually corresponds to faster transient response, smaller DCR, and reduced size for more compact designs. But inductance that is too low can generate an inductor current ripple that is too large such that overcurrent protection at the full load could be falsely triggered. It also generates more conduction loss and inductor core loss. Larger inductor current ripple also implies larger output voltage ripple with same output capacitors. With peak-current-mode control, TI does not recommend having an inductor current ripple that is too small. A larger peak-current ripple improves the comparator signal-to-noise ratio.

For this design example, choose  $K_{IND}$  = 0.4, the minimum inductor value is calculated to be 4.3  $\mu$ H. Choose the nearest standard 4.7-  $\mu$ H ferrite inductor with a capability of 2-A RMS current and 4-A saturation current.

### 8.2.2.5 Output Capacitor Selection

Choose the output capacitor(s), C<sub>OUT</sub> with care because it directly affects the steady-state output-voltage ripple, loop stability, and the voltage over/undershoot during load current transients.

The output ripple is essentially composed of two parts. One is caused by the inductor current ripple going through the ESR of the output capacitors:



$$\Delta V_{OUT\_ESR} = \Delta i_L \times ESR = K_{IND} \times I_{OUT} \times ESR$$
(14)

The other is caused by the inductor current ripple charging and discharging the output capacitors:

$$\Delta V_{OUT\_C} = \frac{\Delta i_L}{(8 \times f_{SW} \times C_{OUT})} = \frac{K_{IND} \times I_{OUT}}{(8 \times f_{SW} \times C_{OUT})}$$
(15)

where

K<sub>IND</sub> = Ripple ratio of the inductor ripple current ( △ i<sub>L</sub> / I<sub>OUT</sub>)

The two components in the voltage ripple are not in phase, so the actual peak-to-peak ripple is smaller than the sum of two peaks.

Output capacitance is usually limited by transient performance specifications if the system requires tight voltage regulation with presence of large current steps and fast slew rate. When a fast large load increase happens, output capacitors provide the required charge before the inductor current can slew up to the appropriate level. The control loop of the regulator usually needs four or more clock cycles to respond to the output voltage droop. The output capacitance must be large enough to supply the current difference for four clock cycles to maintain the output voltage within the specified range. Equation 16 shows the minimum output capacitance needed for specified output undershoot. When a sudden large load decrease happens, the output capacitors absorb energy stored in the inductor, which causes an output voltage overshoot. Equation 17 calculates the minimum capacitance required to keep the voltage overshoot within a specified range.

$$C_{OUT} > \frac{4 \times (I_{OH} - I_{OL})}{f_{SW} \times V_{US}}$$
(16)

$$C_{OUT} > \frac{I_{OH}^2 - I_{OL}^2}{\left(V_{OUT} + V_{OS}\right)^2 - V_{OUT}^2} \times L$$
(17)

where

- I<sub>OL</sub> = Low level output current during load transient
- I<sub>OH</sub> = High level output current during load transient
- V<sub>US</sub> = Target output voltage undershoot
- V<sub>OS</sub> = Target output voltage overshoot

For this design example, the target output ripple is 50 mV. Presuppose  $\Delta$  V<sub>OUT\_ESR</sub> =  $\Delta$  V<sub>OUT\_C</sub> = 50 mV, and choose K<sub>IND</sub> = 0.4. Equation 14 yields ESR no larger than 83.3 m $\Omega$ , and Equation 15 yields C<sub>OUT</sub> no smaller than 0.9  $\mu$  F. For the target over/undershoot range of this design, V<sub>US</sub> = V<sub>OS</sub> = 5% × V<sub>OUT</sub> = 250 mV. The C<sub>OUT</sub> can be calculated to be no smaller than 14  $\mu$  F and 4.1  $\mu$  F by Equation 16 and Equation 17, respectively. Taking into account the derating factor of ceramic capacitor over temperature and voltage, one 33- $\mu$  F, 16-V ceramic capacitor with 5-m $\Omega$  ESR is selected.

#### 8.2.2.6 Feedforward Capacitor

The LMR23615 device is internally compensated. Depending on the  $V_{OUT}$  and frequency  $f_{SW}$ , if the output capacitor  $C_{OUT}$  is dominated by low ESR (ceramic types) capacitors, it could result in low phase margin. To improve the phase boost an external feedforward capacitor  $C_{FF}$  can be added in parallel with  $R_{FBT}$ .  $C_{FF}$  is chosen such that phase margin is boosted at the crossover frequency without  $C_{FF}$ . A simple estimation for the crossover frequency ( $f_X$ ) without  $C_{FF}$  is shown in Equation 18, assuming  $C_{OUT}$  has very small ESR, and  $C_{OUT}$  value is after derating.

$$f_{X} = \frac{8.32}{V_{OUT} \times C_{OUT}}$$
(18)

Equation 19 for C<sub>FF</sub> was tested:

$$C_{FF} = \frac{1}{4\pi \times f_X \times R_{FBT}}$$
 (19)

For designs with higher ESR,  $C_{FF}$  is not needed when  $C_{OUT}$  has very high ESR, and  $C_{FF}$  calculated from 方程式 19 should be reduced with medium ESR. 表 8-1 can be used as a quick starting point.

For the application in this design example, a 18-pF, 50-V, COG capacitor is selected.

#### 8.2.2.7 Input Capacitor Selection

The LMR23615 device requires high-frequency input decoupling capacitor(s) and a bulk input capacitor, depending on the application. The typical recommended value for the high-frequency decoupling capacitor is 4.7  $\mu$  F to 10  $\mu$  F. TI recommends a high-quality ceramic capacitor type X5R or X7R with sufficiency voltage rating. To compensate the derating of ceramic capacitors, a voltage rating twice the maximum input voltage is recommended. Additionally, some bulk capacitance can be required, especially if the LMR23615 circuit is not located within approximately 5 cm from the input voltage source. This capacitor is used to provide damping to the voltage spike due to the lead inductance of the cable or the trace. For this design, two 4.7-  $\mu$  F, 50-V, X7R ceramic capacitors are used. A 0.1-  $\mu$  F for high-frequency filtering and place it as close as possible to the device pins.

#### 8.2.2.8 Bootstrap Capacitor Selection

Every LMR23615 design requires a bootstrap capacitor ( $C_{BOOT}$ ). The recommended capacitor is 0.1  $\mu$ F and rated 16 V or higher. The bootstrap capacitor is located between the SW pin and the BOOT pin. The bootstrap capacitor must be a high-quality ceramic type with an X7R or X5R grade dielectric for temperature stability.

#### 8.2.2.9 VCC Capacitor Selection

The VCC pin is the output of an internal LDO for the LMR23615 device. To insure stability of the device, place a minimum of 2.2-  $\mu$  F, 16-V, X7R capacitor from this pin to ground.

#### 8.2.2.10 Undervoltage Lockout Setpoint

The system undervoltage lockout (UVLO) is adjusted using the external voltage divider network of  $R_{ENT}$  and  $R_{ENB}$ . The UVLO has two thresholds, one for power up when the input voltage is rising and one for power down or brownouts when the input voltage is falling. Equation 20 can be used to determine the  $V_{IN}$  UVLO level.

$$V_{IN\_RISING} = V_{ENH} \times \frac{R_{ENT} + R_{ENB}}{R_{ENB}}$$
(20)

The EN rising threshold ( $V_{ENH}$ ) for LMR23615 is set to be 1.55 V (typical). Choose the value of  $R_{ENB}$  to be 287 k  $\Omega$  to minimize input current from the supply. If the desired  $V_{IN}$  UVLO level is at 6 V, then the value of  $R_{ENT}$  can be calculated using Equation 21:

$$R_{ENT} = \left(\frac{V_{IN\_RISING}}{V_{ENH}} - 1\right) \times R_{ENB}$$
(21)

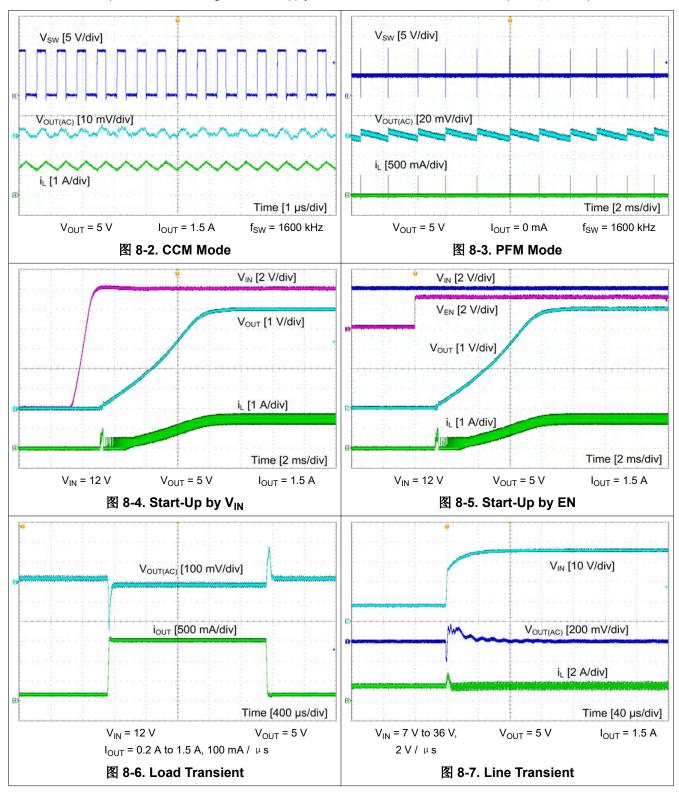
Equation 21 yields a value of 820 k $\Omega$ . The resulting falling UVLO threshold, equals 4.4 V, can be calculated by Equation 22, where EN hysteresis ( $V_{EN\ HYS}$ ) is 0.4 V (typical).

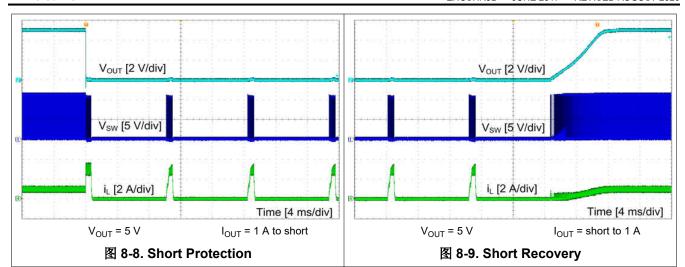
$$V_{IN\_FALLING} = \left(V_{ENH} - V_{EN\_HYS}\right) \times \frac{R_{ENT} + R_{ENB}}{R_{ENB}}$$
(22)



### 8.2.3 Application Curves

Unless otherwise specified the following conditions apply:  $V_{IN}$  = 12 V,  $f_{SW}$  = 1600 kHz, L = 4.7  $\mu$ H,  $C_{OUT}$  = 47  $\mu$ F,  $T_A$  = 25 °C.





# 9 Power Supply Recommendations

The LMR23615 is designed to operate from an input voltage supply range between 4 V and 36 V. This input supply must be able to withstand the maximum input current and maintain a stable voltage. The resistance of the input supply rail must be low enough that an input current transient does not cause a high enough drop at the LMR23615 supply voltage that can cause a false UVLO fault triggering and system reset. If the input supply is located more than a few inches from the LMR23615, additional bulk capacitance may be required in addition to the ceramic input capacitors. The amount of bulk capacitance is not critical, but a 47-  $\mu$  F or 100-  $\mu$  F electrolytic capacitor is a typical choice.



## 10 Layout

# 10.1 Layout Guidelines

Layout is a critical portion of good power supply design. The following guidelines will help users design a PCB with the best power-conversion performance, thermal performance, and minimized generation of unwanted EMI.

- 1. The input bypass capacitor C<sub>IN</sub> must be placed as close as possible to the VIN and PGND pins. Grounding for both the input and output capacitors should consist of localized top side planes that connect to the PGND pin and PAD.
- 2. Place bypass capacitors for V<sub>CC</sub> close to the VCC pin and ground the bypass capacitor to device ground.
- 3. Minimize trace length to the FB pin net. Both feedback resistors, R<sub>FBT</sub> and R<sub>FBB</sub> must be located close to the FB pin. Place C<sub>FF</sub> directly in parallel with R<sub>FBT</sub>. If V<sub>OUT</sub> accuracy at the load is important, ensure that the V<sub>OUT</sub> sense is made at the load. Route V<sub>OUT</sub> sense path away from noisy nodes and preferably through a layer on the other side of a shielded layer.
- 4. Use ground plane in one of the middle layers as noise shielding and heat dissipation path.
- 5. Have a single point ground connection to the plane. Route the ground connections for the feedback and enable components to the ground plane. This prevents any switched or load currents from flowing in the analog ground traces. If not properly handled, poor grounding can result in degraded load regulation or erratic output voltage ripple behavior.
- 6. Make V<sub>IN</sub>, V<sub>OUT</sub> and ground bus connections as wide as possible. This reduces any voltage drops on the input or output paths of the converter and maximizes efficiency.
- 7. Provide adequate device heat sinking. Use an array of heat-sinking vias to connect the exposed pad to the ground plane on the bottom PCB layer. If the PCB has multiple copper layers, these thermal vias can also be connected to inner layer heat-spreading ground planes. Ensure enough copper area is used for heat sinking to keep the junction temperature below 125°C.

#### 10.1.1 Compact Layout for EMI Reduction

Radiated EMI is generated by the high di/dt components in pulsing currents in switching converters. The larger area covered by the path of a pulsing current, the more EMI is generated. High frequency ceramic bypass capacitors at the input side provide primary path for the high di/dt components of the pulsing current. Placing ceramic bypass capacitor(s) as close as possible to the VIN and PGND pins is the key to EMI reduction.

The SW pin connecting to the inductor must be as short as possible, and just wide enough to carry the load current without excessive heating. Use short, thick traces or copper pours (shapes) for high-current conduction path to minimize parasitic resistance. The output capacitors must be placed close to the  $V_{OUT}$  end of the inductor and closely grounded to PGND pin and exposed PAD.

Place the bypass capacitors on VCC as close as possible to the pin and closely grounded to PGND and the exposed PAD.

#### 10.1.2 Ground Plane and Thermal Considerations

TI recommends using one of the middle layers as a solid ground plane. Ground plane provides shielding for sensitive circuits and traces. It also provides a quiet reference potential for the control circuitry. Connect the AGND and PGND pins to the ground plane using vias right next to the bypass capacitors. PGND pin is connected to the source of the internal LS switch. They must be connected directly to the grounds of the input and output capacitors. The PGND net contains noise at switching frequency and may bounce due to load variations. PGND trace, as well as VIN and SW traces, must be constrained to one side of the ground plane. The other side of the ground plane contains much less noise and should be used for sensitive routes.

TI recommends providing adequate device heat sinking by utilizing the PAD of the device as the primary thermal path. Use a minimum 4 by 2 array of 12 mil thermal vias to connect the PAD to the system ground plane heat sink. The vias should be evenly distributed under the PAD. Use as much copper as possible, for system ground plane, on the top and bottom layers for the best heat dissipation. Use a four-layer board with the copper thickness for the four layers, starting from the top of, 2 oz / 1 oz / 2 oz. Four-layer boards with enough copper thickness provides low current conduction impedance, proper shielding, and lower thermal resistance.

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The thermal characteristics of the LMR23615 are specified using the parameter R <sub>B</sub> JA, which characterize the junction temperature of silicon to the ambient temperature in a specific system. Although the value of R  $_{\theta, IA}$  is dependent on many variables, it still can be used to approximate the operating junction temperature of the device. To obtain an estimate of the device junction temperature, one may use the following relationship:

$$T_{J} = P_{D} \times R_{\theta JA} + T_{A} \tag{23}$$

$$P_{D} = V_{IN} \times I_{IN} \times (1 - \text{Efficiency}) - 1.1 \times I_{OUT}^{2} \times \text{DCR in watt}$$
 (24)

#### where

- $T_J$  = junction temperature in °C
- P<sub>D</sub> = device power dissipation in watt
- $R_{\theta JA}$  = junction-to-ambient thermal resistance of the device in °C/W
- $T_A$  = ambient temperature in °C
- DCR = inductor DC parasitic resistance in ohm

The recommended operating junction temperature of the LMR23615 is 125°C. R<sub>θ,IA</sub> is highly related to PCB size and layout, as well as environmental factors such as heat sinking and air flow.

#### 10.1.3 Feedback Resistors

To reduce noise sensitivity of the output voltage feedback path, it is important to place the resistor divider and C<sub>FF</sub> close to the FB pin, rather than close to the load. The FB pin is the input to the error amplifier, so it is a high impedance node and very sensitive to noise. Placing the resistor divider and CFF closer to the FB pin reduces the trace length of FB signal and reduces noise coupling. The output node is a low impedance node, so the trace from V<sub>OUT</sub> to the resistor divider can be long if short path is not available.

If voltage accuracy at the load is important, make sure voltage sense is made at the load. Doing so corrects for voltage drops along the traces and provide the best output accuracy. Route the voltage sense trace from the load to the feedback resistor divider away from the SW node path and the inductor to avoid contaminating the feedback signal with switch noise, while also minimizing the trace length. This is most important when high-value resistors are used to set the output voltage. TI recommends routing the voltage sense trace and place the resistor divider on a different layer than the inductor and SW node path, such that there is a ground plane in between the feedback trace and inductor/SW node polygon. This provides further shielding for the voltage feedback path from EMI noises.



# 10.2 Layout Example

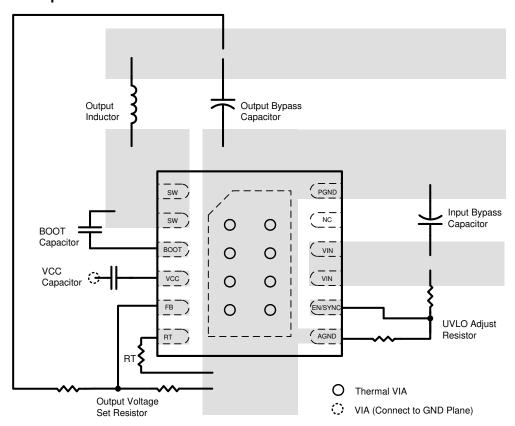


图 10-1. LMR23615 Layout

## 11 Device and Documentation Support

# 11.1 Device Support

### 11.1.1 Development Support

### 11.1.1.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the LMR23615 device with the WEBENCH® Power Designer.

- 1. Start by entering the input voltage (V<sub>IN</sub>), output voltage (V<sub>OUT</sub>), and output current (I<sub>OUT</sub>) requirements.
- 2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
- 3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- · Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- · Export customized schematic and layout into popular CAD formats
- · Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

### 11.2 接收文档更新通知

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# 11.3 支持资源

TI E2E™中文支持论坛是工程师的重要参考资料,可直接从专家处获得快速、经过验证的解答和设计帮助。搜索现有解答或提出自己的问题,获得所需的快速设计帮助。

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ESD 的损坏小至导致微小的性能降级,大至整个器件故障。精密的集成电路可能更容易受到损坏,这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

#### 11.6 术语表

TI术语表本术语表列出并解释了术语、首字母缩略词和定义。

### 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LMR23615DRRR	ACTIVE	WSON	DRR	12	3000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	23615	Samples
LMR23615DRRT	ACTIVE	WSON	DRR	12	250	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	23615	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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# **PACKAGE OPTION ADDENDUM**

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#### OTHER QUALIFIED VERSIONS OF LMR23615:

Automotive: LMR23615-Q1

NOTE: Qualified Version Definitions:

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

# **PACKAGE MATERIALS INFORMATION**

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## TAPE AND REEL INFORMATION





	-
A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMR23615DRRR	WSON	DRR	12	3000	330.0	12.4	3.3	3.3	1.0	8.0	12.0	Q2
LMR23615DRRT	WSON	DRR	12	250	180.0	12.4	3.3	3.3	1.0	8.0	12.0	Q2

# PACKAGE MATERIALS INFORMATION

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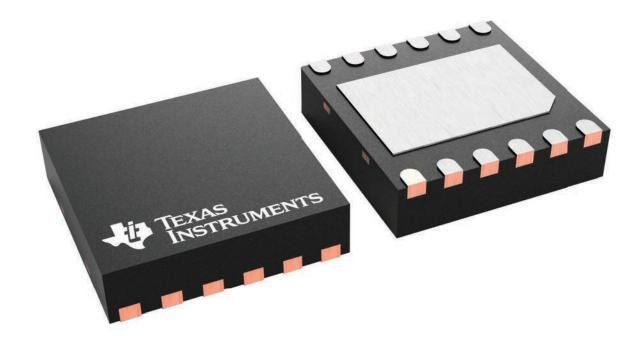
## \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMR23615DRRR	WSON	DRR	12	3000	367.0	367.0	38.0
LMR23615DRRT	WSON	DRR	12	250	213.0	191.0	35.0

3 x 3, 0.5 mm pitch

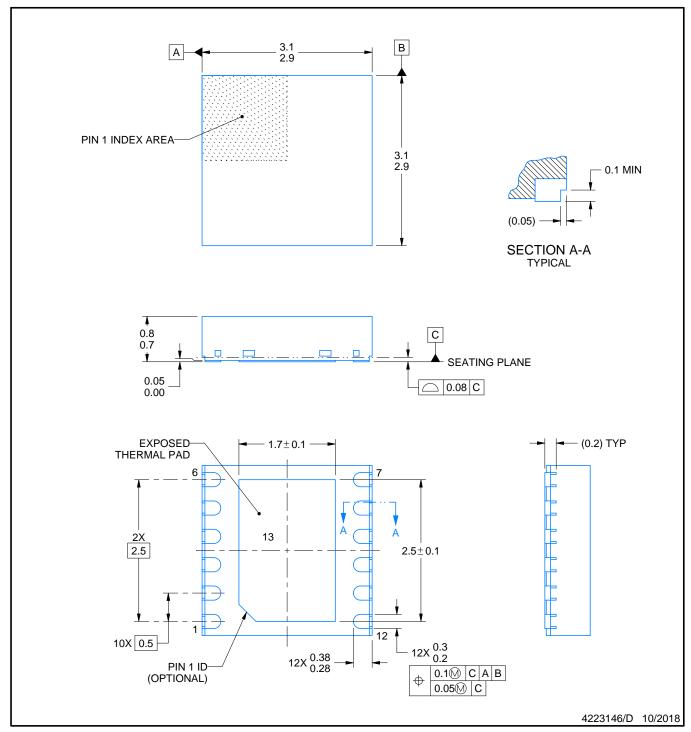
PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





PLASTIC SMALL OUTLINE - NO LEAD



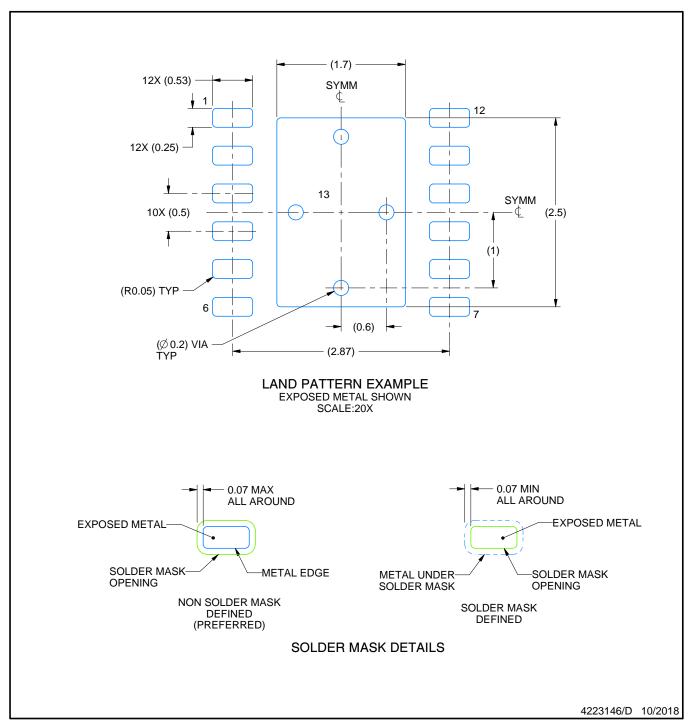
### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD

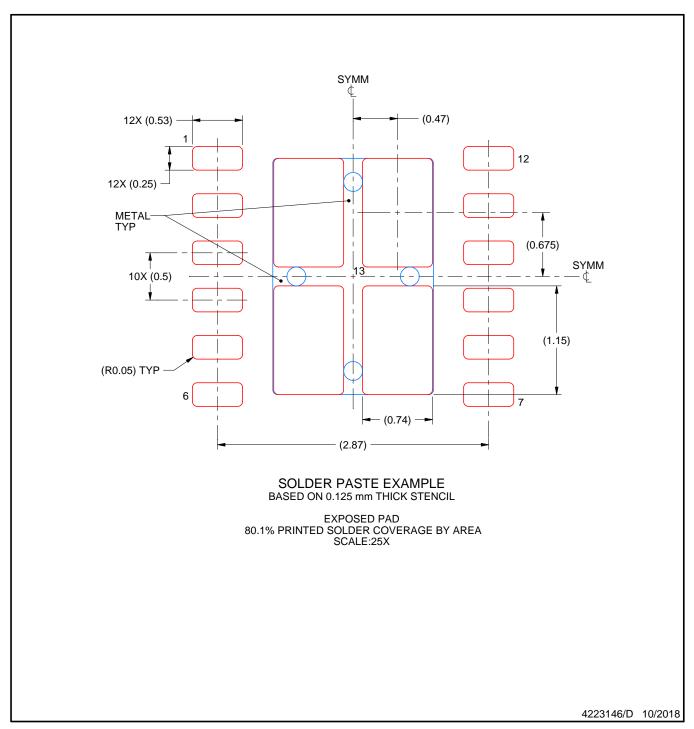


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



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NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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