设计指南: TIDA-010048 通道至通道隔离式模拟输入模块参考设计

TEXAS INSTRUMENTS

说明

此参考设计是一款四路通道至通道、隔离式 4-20mA、 电流环路模拟输入模块。该设计包括用于状态监控传感 器和模块的短路、过流和过压限制功能不利。该模拟输 入模块的主要 特性 包括通道隔离、多通道模拟输入模 块(由使用 TI LM5180 器件的单反激转换器供电)、电 源(为2线制发送器和短路保护电路供电)。此设计还 可支持四通道模拟输入模块。

资源

| TIDA-010048 | 设计文件夹 |
|-------------|-------|
| LM5180 | 产品文件夹 |
| ADS122U04 | 产品文件夹 |
| TPS2662 | 产品文件夹 |
| ISO7721 | 产品文件夹 |
| TPS7A47 | 产品文件夹 |
| TVS3300 | 产品文件夹 |
| SN74LV4052A | 产品文件夹 |
| | |



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特性

- 1 至 4 路通道至通道隔离式模拟输入模块。
- 适用于具有输出功率限制(短路电流限制为 25mA) 的现场发送器的电源
- 发送器电源: 25 ±1V, IOUT < 25mA(峰值)
- 误接线输入保护
- UART 接口 24b ΔΣADC,用于降低 BOM 尺寸和成本

应用

- 混合模块(AI、AO、DI、DO)
- 模拟输入模块



1 System Description

The TIDA-010048 universal analog input module is four channel-to-channel isolated with short-circuit protection, over-current limit, overvoltage limit and high-performance design. Analog input modules digitalize temperature, current (4–20 mA) and voltage (±10V). Analog input modules are challenged with increasing channel density, tolerating high common mode voltages, high throughput with low power, functional or intrinsic safety, high dynamic range, EMI and miswiring protection. This design implements a two-wire 4–20 mA current-loop analog input module system. The design supports remote sensor transmitters without an additional power supply which can eliminate the external ground pin on the casing so the field engineer can avoid miswiring problems. It also can support four-channel analog input module with a single flyback converter. This means the PLC side can reduce the cost and BOM size and achieve channel-to-channel isolated analog input module system. It also input module side and current output of field transmitter is provided by the analog input module side and current output of field transmitter transfer the analog signal back to analog input module side. There is another key characteristic of this design which uses the eFuse to prevent the overcurrent and overvoltage simultaneously to limit the power flow into the field side.



图 1. Typical Two-Wire Current-Loop System

1.1 Key System Specifications

表 1. Key System Specifications

| PAF | RAMETER | SPECIFICATIONS |
|--|---|--------------------|
| Number of analog input channels (2-wire trai | nsmitters) | Four Channels |
| | Supply voltage | 25 VDC |
| Power supply part for 2-wire transmitter per channel | Overvoltage limit | 33 VDC |
| | Overcurrent and short-circuit limit | 25 mA |
| Isolation | Between backplane and analog input channels | 1000 VAC, 1 minute |
| Isolation | Between analog input channels | 1000VAC, 1 minute |
| | Range | 4–20 mA |
| Analog input module for current loop per channel | Resolution | 24-bit |
| | Internal PGA Gain | 1, 2 |
| | Sampling Cycle | 20 SPS to 1000 SPS |
| Form factor | Each Channel | 5.2 cm × 1.8 cm |
| | Entire board | 9.5 cm × 8.4 cm |
| Operating temperature | | -40°C to 85°C |



2 System Overview

2.1 Block Diagram



图 2. System Block Diagram

通道至通道隔离式模拟输入模块参考设计

System Overview



2.2 Design Considerations

The block diagram in 🛛 2 is separated into three parts: isolated power, analog front end, and digital isolation signal readout circuit.

The isolated power is mainly implemented with TI's flyback converter (LM5180). The transformer uses Wurth Electronics to customize the transformer which can achieve one-four channel isolated power. The current limit on every channel is set into 25 mA at 25 V DC which is enough for field transmitter applications. The isolation level is decided by the transformer which is functional insulation. The rated voltage of this transformer can be up to 1000 VAC for one minute. If a higher level of isolation is required, the transformer design can be changed to meet the specification. V_{IN} and V_{OUT} voltage are equal to 25 V. The current limit and voltage threshold of every channel which is decided by the eFuse set up at 25 mA and 33 V. Every isolated maximum channel power can provide the field side to 1.25 W.

The analog front end circuit implements a 4–20 mA current loop by the ADS122U04 device which uses the UART interface and a 24-bit $\Delta \sum$ ADC. It could reduce the channel number of digital isolator and the BOM size and cost. The power of ADC is supplied by the wide V_{IN} LDO (TPS7A47). Using the wide V_{IN} LDO can reduce the additional buck converter for stepping down voltage and retains ADC performance. If there are other analog input requirements such as voltage ±10 V, 0–5 V, 0–10 V; Current ±25 mA, 0–20 mA; temperature input RTD, thermocouple and thermistor, see the following TI reference design.

The designers can choose a dual-channel digital isolator for signal isolation due to UART ADC. It can reduce the silicon package size and total BOM cost. A dual four-channel analog MUX in the PLC side helps the customer choose the necessary analog input module to measure the analog signal which can decrease the pins of UART interface on the microcontroller in the backplane side. This provides more flexibility in analog input module system design.

2.3 Highlighted Products

2.3.1 LM5180

The LM5180 device is a primary-side regulated (PSR) flyback converter with high efficiency over a wide input voltage range of 4.5 V to 65 V. The isolated output voltage is sampled from the primary-side flyback voltage, eliminating the need for an optocoupler, voltage reference, or third winding from the transformer for output voltage regulation.

2.3.2 ADS122U04

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The ADS122U04 device is a high precision, 24-bit, analog-to-digital converter (ADC) that offers integrated PGA, reference, and internal fault monitors. The device features two differential or four single-ended inputs through a flexible input multiplexer (MUX). The device data rates can be up to 2000 samples-persecond (SPS) with single-cycle settling. At 20 SPS, the digital filter offers simultaneous 50-Hz and 60-Hz rejection for noisy industrial applications. The internal PGA offers gains up to 128. The ADS122U04 features a 2-wire, UART-compatible interface. With a UART interface, engineers only need a two-channel digital isolator. It could reduce the cost and BOM size.



2.3.3 TPS26625

The TPS2662X family have a wide supply input range of 4.5 V to 57 V. The device can withstand and protect the loads from positive and negative supply voltages to \pm 60 V. TPS26625 devices support both input as well as output reverse polarity protection features. Load, source, and device protection are provided with many adjustable features including overcurrent, output slew rate and overvoltage, undervoltage thresholds. Therefore, using a single eFuse circuit can achieve power limit functions for field transmitter in hazardous region.

2.3.4 TPS7A47

The TPS7A470x is a family of positive voltage (+36 V), ultra-low noise (4 μ V_{RMS}) low-dropout linear regulators (LDO) capable of sourcing a 1-A load. The TPS7A47 device is designed with bipolar technology, high-precision instrumentation applications where clean voltage rails are critical to maximize system performance. This feature makes the device ideal for powering operational amplifiers, analog-to-digital converters (ADCs), digital-to-analog converters (DACs), and other high-performance analog circuitry in critical applications such as medical, radio frequency (RF), and test-and-measurement.

2.3.5 TVS3300

The TVS3300 is a protection device with a very low leakage current component. It also can robustly shunt up to 35 A of IEC 61000-4-5 fault current to protect systems from high-power transients or lightning strikes. The device offers a solution to the common industrial signal line EMC requirement to survive up to 1-kV IEC 61000-4-5 open circuit voltage coupled through a $42-\Omega$ impedance.

2.3.6 ISO7721

The ISO772X devices are high-performance, dual-channel digital isolators with 5000 V_{RMS} (DW and DWV packages) and 3000 V_{RMS} (D package) isolation ratings per UL 1577. These devices are also certified by VDE, TUV, CSA, and CQC. The ISO7721 device has both channels in the opposite direction; therefore, it also could support UART interface.

2.3.7 SN74LV4052A

The SN74LV4052A device is a dual, 4-channel multiplexer and demultiplexer that is designed for 2-V to 5.5-V V_{cc} operation. The dual 4-channel MUX can help to choose the necessary analog input module to measure analog signal.



2.4 System Design Theory

2.4.1 Channel-to-Channel Isolated Power Supply for Field Transmitter

This reference design provides four channel-to-channel isolated power supplies for 4–20 mA current-loop circuit as 🕅 3 illustrates. The four-channel supply units are all powered up by the single flyback converter (LM5180). Every channel can support the current up to 30 mA and output voltage at 25 V. The isolated rated voltage is 1000 VAC in 1 minute.

图 3. Flyback Transformer Symbol for TIDA-010048



The detailed requirements of the transformer follow:

- Four 25-V isolated outputs: all of them with 30 mA
- Switching frequency range: 100 kHz-350 kHz
- Isolation voltage:
 - Primary to secondary, 1000-VAC for 1 minute
 - Secondary to secondary, 1000-VAC for 1 minute
- Functional insulation between windings

If the design architecture requires higher safety requirement more than functional isolation, the transformer can be redesigned.





图 4. Channel-to-Channel Isolated Power Supply Using LM5180

2.4.2 Analog Front End

The module features a two-wire, four channel, 4–20 mA analog input module which can be used with sensor transmitters with 4–20 mA current loop. The main purpose of this circuit is to build a reliable delivery of 4–20 mA loop current analog input front end. \boxtimes 5 shows the detail of the analog front end circuit. R10 is the R_{shunt} to transfer the current signal into voltage. A first-order resistor-capacitor (RC) filter is used in the AFE. The filter corner frequency is set at 1.6 kHz. D3 is for shifting the input signal level. It can make the analog input signal remain in full-scale range of the ADC when the PGA is on. The ADC using a UART interface can reduce the number channels of digital isolator.

System Overview

图 5. Analog Input Front End



2.4.3 Data Accquistion Systems Using UART Interface

In the *Reducing System Cost, Size and Power Consumption in Isolated Data Acquisition Systems Using ADS122U04 Tech Note*, the ADS122U04 replaces the standard SPI interface with a 2-wire UART interface. Engineers only need a twochannel digital isolator with no additional uC or processor in the ADC side which is depicted in 🕅 6. Using TI's ADS122U04 device, the industry's first sensor measurement ADC with UART interface, designers can reduce their digital isolator power consumption and cost by > 30% compared to conventional implementations while still taking advantage of the high resolution and integration of a 24-bit delta-sigma ADC. To build the data acquisition systems for four sets of analog input modules, the design uses the dual four-channel MUX to capture the required data from different analog input module as 🕅 6 shows.



图 6. Data Acquisition Systems Using UART Interface Block Diagram

2.4.4 Two-Wire 4–20 mA Current-Loop Analog Input Module

I shows a typical two-wire, 4–20 mA current-loop analog input module which TIDA-010048 is based on. The key advantage of the two-wire system can provide 4–20 mA power for the field transmitter. Therefore, the whole field side system does not need an extra power supply to power-up the field transmitter. Another advantage is to avoid setting the grounding pin outside the casing of analog input module, so you can use TVS to connect the power supply and the analog input pin to protect the surge as the *Typical Application* section in the *TVS3300 33-V Flat-Clamp Surge Protection Device Data Sheet* details.



3 Test and Measurement Results

3.1 Power Tree Test Result





3.1.1 Efficiency Performance

The efficiency measurements were taken channel by channel as [8] 8 shows. The efficiency performance is as expected. $\gtrsim 2$ shows the whole system performance. It includes the power dissipation of other channels quiescent current loss and the power loss of the signal chain circuit. Although, it is a little lower than ideal, it is still enough for the power dissipation of the field transmitter.



图 8. Efficiency Performance of Flyback



| | 4 mA FOR EACH CHANNEL | 12 mA FOR EACH CHANNEL | 20 mA FOR EACH CHANNEL |
|----------------------|--------------------------|---------------------------|---------------------------|
| Input power (W) | 0.763 | 1.65 | 2.65 |
| Output power (W) | 0.413 | 1.27 | 2.12 |
| Total efficiency (%) | 54.1 | 77.3 | 79.9 |

3.1.2 Start-Up Waveform

S shows the start-up waveform. The waveform is tested at full load at 25-V input. The four channel sets at the same output load and input situation. The default internal soft-start time of the LM5180 device is 6 ms and an externally-programmable soft start.





3.1.3 Load Regulation and Cross Regulation

I 0 shows the influence at the output of flyback with the other channel load varying from 4 mA to 20 mA. The green line and the blue line, respectively, represent the load state of the load variation channel and the constant 20-mA channel under load variation conditions. The normal channel of V_{OUT} variation is about 22.4 mV. The load variation channel of V_{OUT} variation is about 22.4 mV.



图 10. Load Regulation Waveform

11 shows the cross regulation performance of the reference design. The flyback output voltage is influenced by the load current of the other channels. The variation of the output voltage level is fairly stable under all conditions in the 4–20 mA load current and the reasons of voltage gap between CH1,2 and CH3,4 is mostly related with transformer parameter differences.





3.2 Test Result of Overcurrent and Short-Circuit Protection

The eFuse provides the short-circuit and overcurrent limit protection feature for two-wire current loop. [3] 12 illustrates the behavior of the system during output short-circuit condition. The short-circuit behavior induces about 42-mV overvoltage in V_{OUT} in the normal channel. [3] 12 also shows the auto-retry function and the retry time per cycle is 512 ms.



图 12. eFuse Short-Circuit Protection Waveform

This reference design has an eFuse in the power line which can provide the overvoltage and overcurrent protection simultaneously. If the field transmitter is located in a hazardous region, any sparks or blink create the high possibility of explosion. Due to that, the eFuse can provide the power limit for the field transmitter side, it is suitable for safety applications. 表 3 shows voltage, current, and power limit of every channel.

| | CH1 | CH2 | CH3 | CH4 |
|-------------------|-----------|-----------|-----------|-----------|
| Overvoltage limit | 33.3 V | 33.3 V | 33.3 V | 33.2 V |
| Overcurrent limit | 24.944 mA | 25.174 mA | 25.311 mA | 25.574 mA |
| Over power limit | 830 mW | 839 mW | 843 mW | 849 mW |

表 3. Power Limit by eFuse

3.3 Test Result of Analog Input Module Performance

I3 shows the signal chain test setup. Due to the UART interface signal chain design, testing the ADC performance is easier. Using the STDI, connect the PC and the board directly to reduce the number of isolation channels and the current consumption. The 4–20 mA analog input current source used is the high precision SMU (B2912A) which is accurate up to 0.02% in the 10-mA range. It ensures the real performance of the ADC is measured. To obtain the effective and noise-free bits, the standard deviation is calculated from 750 samples taken from an externally-applied 4-mA, 12-mA, and 20-mA constant current. The loop current is not measured by an external DMM since the absolute value is not of importance. If 14 through I 25 show the relatively current data histogram based on I 13 at different conditions.



图 13. Signal Chain Test Setup

The effective number of bits and noise-free bits are calculated using $\Delta \pm 2$ and $\Delta \pm 3$:

Effective bits =
$$\log_2\left(\frac{2^N}{\text{stddev}[\text{samples}]}\right)$$

where

(1)













图 18. Histogram – 12 mA, Gain = 1, SPS = 20, STD = 24.4 ENOB = 19.39



图 15. Histogram – 4 mA, Gain = 1, SPS = 1000, STD = 183.84 ENOB = 16.47



图 17. Histogram – 4 mA, Gain = 2, SPS = 1000, STD = 149.64 ENOB = 16.77



图 19. Histogram – 12 mA, Gain = 1, SPS = 1000, STD = 152.7 ENOB = 16.75







图 22. Histogram – 20 mA, Gain = 1, SPS = 20, STD = 25.43 ENOB = 19.33



图 24. Histogram – 20 mA, Gain = 2, SPS = 20, STD = 35.07 ENOB = 18.87



图 21. Histogram – 12 mA, Gain = 2, SPS = 1000, STD = 177.51 ENOB = 16.53



图 23. Histogram – 20 mA, Gain = 1, SPS = 1000, STD = 150.07 ENOB = 16.77







With the obtained effective bits and noise-free bits, the input referred noise can be calculated by taking the range of the input range (dependent on gain) into account (4 and 5). The full-scale range is –2.5 V to 2.5 V = 5 V.

RMS noise
$$(\mu V_{RMS}) = \frac{\left(\frac{Full - scale range}{Gain}\right)}{2^{effective bits}}$$
 (4)



Test and Measurement Results

Peak noise
$$(\mu V_{PP}) = \frac{\left(\frac{Full - scale range}{Gain}\right)}{2^{noise-free bits}}$$

表 4 and 表 5 summarize the device noise performance on different current situation without any load variation. Data are representative of typical noise performance at $T_A = 25$ °C using the internal 2.048-V reference. Because the actual performance data may be affected by measurement techniques and environmental variables, these measurement results are presented for reference and may differ from actual field measurements.

表 4. Effective Resolution From RMS Noise (Noise-Free Resolution From Peakto-Peak Noise) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, I_{IN} = 4 mA, 12 mA, 20 mA and Internal V_{REF} = 2.048 V

| | GAIN (PGA | A ENABLE) |
|-----------------------|---------------|---------------|
| 4-mA Data Rate (SPS) | 1 | 2 |
| 20 | 19.56 (16.84) | 19.55 (16.83) |
| 1000 | 16.82 (14.10) | 16.77 (14.05) |
| 12-mA Data Rate (SPS) | 1 | 2 |
| 20 | 19.39 (16.66) | 19.03 (16.31) |
| 1000 | 16.74 (14.02) | 16.52 (13.80) |
| 20-mA Data Rate (SPS) | 1 | 2 |
| 20 | 19.33 (16.61) | 18.86 (16.14) |
| 1000 | 16.77 (14.04) | 16.60 (13.87) |

${\it ${\bar π}$}$ 5. Noise in μV_{RMS} (μVPP) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, I_{IN} = 4 mA, 12 mA, 20 mA and Internal V_{REF} = 2.048 V

| | GAIN (PGA | A ENABLE) |
|-----------------------|--------------|--------------|
| 4-mA Data Rate (SPS) | 1 | 2 |
| 20 | 5.28 (34.82) | 2.66 (17.56) |
| 1000 | 35 (230) | 18.3 (121) |
| 12-mA Data Rate (SPS) | 1 | 2 |
| 20 | 5.96 (39.3) | 3.81 (25.18) |
| 1000 | 37.3 (246) | 21.7 (143) |
| 20-mA Data Rate (SPS) | 1 | 2 |
| 20 | 6.21 (41) | 4.28 (28.3) |
| 1000 | 36.6 (242) | 20.6 (136) |

www.ti.com.cn This reference design measures the noise performance in load transient (4 mA to 20 mA). 🛽 26 through

图 31 show the noise performance of ADC. 表 6 through 表 9 show the detailed results. As the tables show, the overvoltage does not significantly affect the overall ADC performance, due to wide V_{IN} LDO with high PSRR.



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图 30. Histogram - 20 mA, Gain = 1, SPS = 20, STD = 24.02 ENOB = 19.41









图 31. Histogram - 20 mA, Gain = 1, SPS = 20, STD = 161.22 ENOB = 16.67





Test and Measurement Results

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表 6. Effective Resolution From RMS Noise (Noise-Free Resolution From Peakto-Peak Noise) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, I_{IN} = 4 mA, 12 mA, 20 mA and Internal V_{REF} = 2.048 V, Load Variation From 4–20 mA

| | GAIN (PGA ENABLE) |
|-----------------------|-------------------|
| 4-mA Data Rate (SPS) | 1 |
| 20 | 19.61 (16.89) |
| 1000 | 16.85 (14.13) |
| 12-mA Data Rate (SPS) | 1 |
| 20 | 19.34 (16.62) |
| 1000 | 16.65 (13.93) |
| 20-mA Data Rate (SPS) | 1 |
| 20 | 19.41 (16.69) |
| 1000 | 16.67 (13.94) |

表 7. Noise in μ V_{RMS} (μ VPP) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, I_{IN} = 4 mA, 12 mA, 20 mA and Internal V_{REF} = 2.048 V, Load Variation From 4–20 mA

| | GAIN (PGA ENABLE) |
|-----------------------|-------------------|
| 4-mA Data Rate (SPS) | 1 |
| 20 | 5.12 (33.8) |
| 1000 | 34.6 (229) |
| 12-mA Data Rate (SPS) | 1 |
| 20 | 6.16 (40.7) |
| 1000 | 39.8 (263) |
| 20-mA Data Rate (SPS) | 1 |
| 20 | 5.87 (38.7) |
| 1000 | 39.4 (260) |

${\cal R}$ 8. Effective Resolution From RMS Noise (Noise-Free Resolution From Peakto-Peak Noise) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, I_{IN} = 4 mA, 12 mA, 20 mA and Internal V_{REF} = 2.048 V, Short Circuit

| 4-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
|----------------------------|-----------------------|
| | 19.61 (16.89) |
| 12-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
| | 19.34 (16.62) |
| 20-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
| | 19.41 (16.69) |

${\it ${\bar t}$}$ 9. Noise in $\mu V_{\tiny RMS}$ (μVPP) at AVDD = 3.3 V, AVSS = 0 V, Normal Mode, PGA Enabled, $I_{\tiny IN}$ = 4 mA, 12 mA, 20 mA and Internal V $_{\tiny REF}$ = 2.048 V, Short Circuit

| 4-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
|----------------------------|-----------------------|
| | 5.39 (31.47) |
| 12-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
| | 5.91 (31.26) |
| 20-mA Data Rate (SPS) = 20 | Gain (PGA enable) = 1 |
| | 5.77 (31.32) |



4 Design Files

4.1 Schematics

To download the schematics, see the design files at TIDA-010048.

4.2 Bill of Materials

To download the bill of materials (BOM), see the design files at TIDA-010048.

4.3 Altium Project

To download the Altium Designer® project files, see the design files at TIDA-010048.

4.4 Gerber Files

To download the Gerber files, see the design files at TIDA-010048.

4.5 Assembly Drawings

To download the assembly drawings, see the design files at TIDA-010048.

5 Software Files

To download the software files, see the design files at TIDA-010048.

6 Related Documentation

- 1. Texas Instruments, Reducing System Cost, Size and Power Consumption in Isolated Data Acquisition Systems Using ADS122U04 Tech Note
- 2. Texas Instruments, TVS3300 33-V Flat-Clamp Surge Protection Device Data Sheet
- 3. Texas Instruments, LM5180 65-V_{IN} PSR Flyback DC/DC Converter With 100-V, 1.5-A Integrated Power MOSFET
- 4. Texas Instruments, ADS122U04 24-Bit, 4-Channel, 2-kSPS, Delta-Sigma ADC With UART Interface Data Sheet
- 5. Texas Instruments, TPS2662x 60-V, 800-mA Industrial eFuse With Integrated Input and Output Reverse Polarity Protection Data Sheet
- 6. Texas Instruments, ISO772x High-Speed, Robust EMC, Reinforced Dual-Channel Digital Isolators Data Sheet
- 7. Texas Instruments, TPS7A470x 36-V, 1-A, 4-µVRMS, RF LDO Voltage Regulator Data Sheet
- 8. Texas Instruments, TVS3300 33-V Flat-Clamp Surge Protection Device Data Sheet
- 9. Texas Instruments, SN74LV4052A Dual 4-Channel Analog Multiplexers and Demultiplexers Data Sheet



Related Documentation

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7 About the Author

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