













TPS54360B

JAJSGM6-DECEMBER 2018

TPS54360B 60V 入力、3.5A、Eco-Mode™ 搭載の降圧型 DC/DC コンバータ

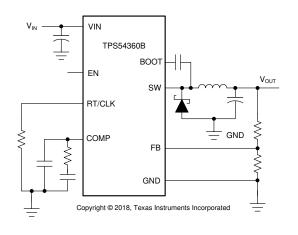
1 特長

- 4.5V~60V (絶対最大定格 65V) の入力範囲
- 連続電流3.5A、最小ピーク・インダクタ電流制限 4.5A
- 電流モード制御のDC/DCコンバータ
- 92mΩのハイサイドMOSFET
- 軽負荷で高い効率を実現するパルス・スキップ Eco-mode™
- 内蔵のブート再充電FETにより軽負荷時のドロップアウトを低減
- 動作時静止電流: 146µA
- シャットダウン電流 2μA
- 100kHz~2.5MHzの固定スイッチング周波数
- 外部クロックに同期
- 調整可能なUVLO電圧およびヒステリシス
- 内部ソフトスタート
- 高精度のサイクル単位電流制限
- 熱、過電圧、周波数フォールドバック保護
- 内部基準電圧: 0.8V、1%
- 8ピンのHSOIC PowerPAD™パッケージ
- 動作温度範囲T₁= -40℃~150℃
- WEBENCH® Power Designer により、 TPS54360B を使用するカスタム設計を作成

2 アプリケーション

12V、24V、48V の産業用および通信用電源システム

概略回路図



3 概要

TPS54360B は、ハイサイド MOSFET を内蔵した 60V、3.5A の降圧レギュレータです。電流モード制御により外部補償が単純化され、柔軟な部品選択が可能になります。低リップルのパルス・スキップ・モードを使用すると、無負荷時の消費電流を 146μA まで低減できます。イネーブル・ピンをLowにすると、シャットダウン時消費電流が2μAまで減少します。

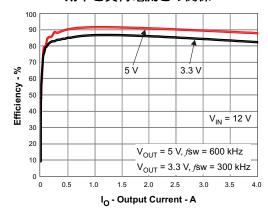
低電圧誤動作防止は内部で4.3Vに設定されていますが、イネーブル・ピンを使用してさらに高い電圧に設定することができます。起動時の出力電圧の上昇を内部で制御することにより、スタートアップを制御し、オーバーシュートを防ぎます。

製品情報

型番	パッケージ	本体サイズ
TPS54360B	HSOIC (8)	4.89mm×3.90mm

(1) 利用可能なすべてのパッケージについては、このデータシートの末 尾にある注文情報を参照してください。

効率と負荷電流との関係







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4 改訂履歴

資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

日付	リビジョン	注
2018年12月	*	初版



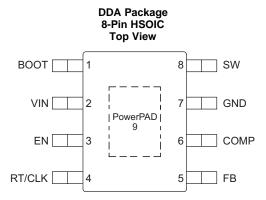
5 概要(続き)

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スイッチング周波数の範囲が広いため、効率または外部部品のサイズを最適化できます。周波数フォールドバックとサーマル・シャットダウン機能によって、過負荷状態時に内部部品および外部部品を保護します。

TPS54360B は、熱的に強化された 8 ピン HSOIC PowerPAD™パッケージで供給されます。

6 Pin Configuration and Functions



Pin Functions

PIN .			
NAME	NO.	1/0	DESCRIPTION
воот	1	0	A bootstrap capacitor is required between BOOT and SW. If the voltage on this capacitor is below the minimum required to operate the high-side MOSFET, the output is switched off until the capacitor is refreshed.
VIN	2	I	Input supply voltage with 4.5 V to 60 V operating range.
EN	3	I	Enable pin, with internal pullup current source. Pull below 1.2 V to disable. Float to enable. Adjust the input undervoltage lockout with two resistors. See the <i>Enable and Adjusting Undervoltage Lockout</i> section.
RT/CLK	4	ı	Resistor Timing and External Clock. An internal amplifier holds this pin at a fixed voltage when using an external resistor to ground to set the switching frequency. If the pin is pulled above the PLL upper threshold, a mode change occurs and the pin becomes a synchronization input. The internal amplifier is disabled and the pin is a high impedance clock input to the internal PLL. If clocking edges stop, the internal amplifier is reenabled and the operating mode returns to resistor frequency programming.
FB	5	I	Inverting input of the transconductance (gm) error amplifier.
COMP	6	0	Error amplifier output and input to the output switch current (PWM) comparator. Connect frequency compensation components to this pin.
GND	7	-	Ground
SW	8	I	The source of the internal high-side power MOSFET and switching node of the converter.
Thermal Pad	9	-	GND pin must be electrically connected to the exposed pad on the printed circuit board for proper operation.

7 Specifications

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7.1 Absolute Maximum Ratings⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT	
	VIN	-0.3	65		
	EN	-0.3	8.4		
Innut voltogo	воот		73	V	
Input voltage	FB	-0.3	3	V	
	COMP	-0.3	3		
	RT/CLK	-0.3	3.6		
	BOOT-SW		8		
Output voltage	SW	-0.6	65	V	
	SW, 10-ns transient	-2	65		
Operating junction temperature		-40	150	°C	
Storage temperature, T _{stq}		-65	150	°C	

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

		MAX	UNIT
	Human body model (HBM) esd stress voltage (2)	±2000	V
VESD ('')	Charged device model (HBM) ESD stress voltage (3)	±500	V

Electrostatic discharge (ESD) to measure device sensitivity and immunity to damage caused by assembly line electrostatic discharges into the device.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V_{IN}	Supply input voltage ⁽¹⁾	$V_O + V_{DO}$	60	V
Vo	Output voltage	0.8	58.8	٧
Io	Output current	0	3.5	Α
T _J	Junction temperature	-40	150	°C

⁽¹⁾ See Equation 1

7.4 Thermal Information

		TPS54360B	
	THERMAL METRIC ⁽¹⁾	DDA (HSOIC)	UNIT
		8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	42	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	45.8	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	23.4	°C/W
ΨЈТ	Junction-to-top characterization parameter	5.9	°C/W
ΨЈВ	Junction-to-board characterization parameter	23.4	°C/W
R ₀ JC(bot)	Junction-to-case (bottom) thermal resistance	3.6	°C/W

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

⁽²⁾ Level listed above is the passing level per ANSI/ESDA/JEDEC JS-001. JEDEC document JEP155 states that 500V HBM allows safe manufacturing with a standard ESD control process. pins listed as 1000 V may actually have higher performance.

⁽³⁾ Level listed above is the passing level per EIA-JEDEC JESD22-C101. JEDEC document JEP157 states that 250V CDM allows safe manufacturing with a standard ESD control process, pins listed as 250 V may actually have higher performance.

TEXAS INSTRUMENTS

7.5 Electrical Characteristics

 $T_J = -40^{\circ}\text{C}$ to +150°C, $V_{IN} = 4.5$ to 60V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY	Y VOLTAGE (VIN PINS)					
	Operating input voltage		4.5		60	V
	Internal undervoltage lockout threshold	Rising	4.1	4.3	4.48	V
	Internal undervoltage lockout threshold hysteresis			325		mV
	Shutdown supply current	EN = 0 V, 25°C, 4.5 V ≤ V _{IN} ≤ 60 V		2.25	4.5	
	Operating: nonswitching supply current	FB = 0.9 V, T _A = 25°C		146	175	μА
ENABLI	E AND UVLO (EN pinS)					
	Enable threshold voltage	No voltage hysteresis, rising and falling	1.1	1.2	1.3	V
	l	Enable threshold +50 mV		-4.6		
	Input current	Enable threshold –50 mV	-0.58	-1.2	-1.8	μА
	Hysteresis current		-2.2	-3.4	-4.5	μА
VOLTA	GE REFERENCE		1			
	Voltage reference		0.792	0.8	0.808	V
HIGH-SI	IDE MOSFET					
	On-resistance	V _{IN} = 12 V, BOOT-SW = 6 V		92	190	mΩ
ERROR	AMPLIFIER					
	Input current			50		nA
	Error amplifier transconductance (g _M)	-2 μA < I _{COMP} < 2 μA, V _{COMP} = 1 V		350		μS
	Error amplifier transconductance (g _M) during soft-start	$-2 \mu A < I_{COMP} < 2 \mu A, V_{COMP} = 1 V, V_{FB} = 0.4 V$		77		μS
	Error amplifier DC gain	V _{FB} = 0.8 V		10,000		V/V
	Min unity gain bandwidth			2500		kHz
	Error amplifier source/sink	V _(COMP) = 1 V, 100-mV overdrive		±30		μА
	COMP to SW current transconductance			12		A/V
CURRE	NT LIMIT					
		All VIN and temperatures, Open Loop ⁽¹⁾	4.5	5.5	6.8	
	Current limit threshold	All temperatures, VIN = 12 V, Open Loop ⁽¹⁾	4.5	5.5	6.25	Α
		V _{IN} = 12 V, T _A = 25°C, Open Loop ⁽¹⁾	5.2	5.5	5.85	
THERM	AL SHUTDOWN					
	Thermal shutdown			176		°C
	Thermal shutdown hysteresis			12		°C
TIMING	RESISTOR AND EXTERNAL CLOCK (RT/CLK	pinS)				
	Switching frequency range using RT mode		100		2500	kHz
f _{SW}	Switching frequency	$R_T = 200 \text{ k}\Omega$	450	500	550	kHz
J11	Switching frequency range using CLK mode		160	<u> </u>	2300	kHz
	RT/CLK high threshold			1.55	2	V
	RT/CLK low threshold		0.5	1.2	-	V
	= =		0.0			

⁽¹⁾ Open Loop current limit measured directly at the SW pin and is independent of the inductor value and slope compensation.

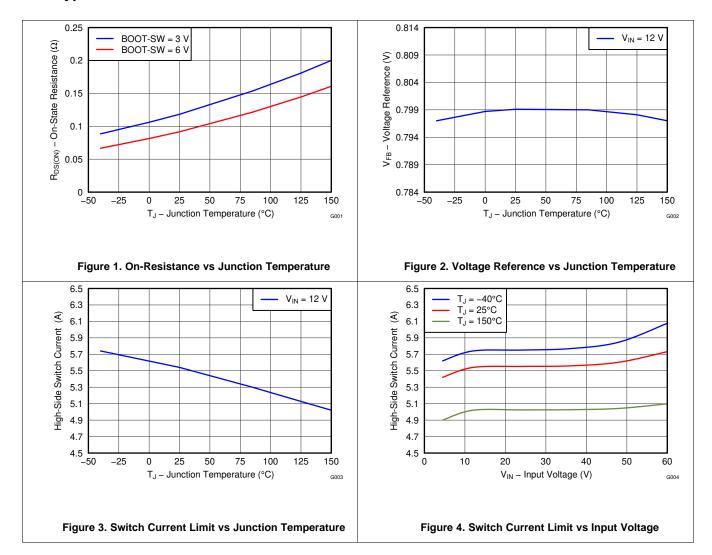


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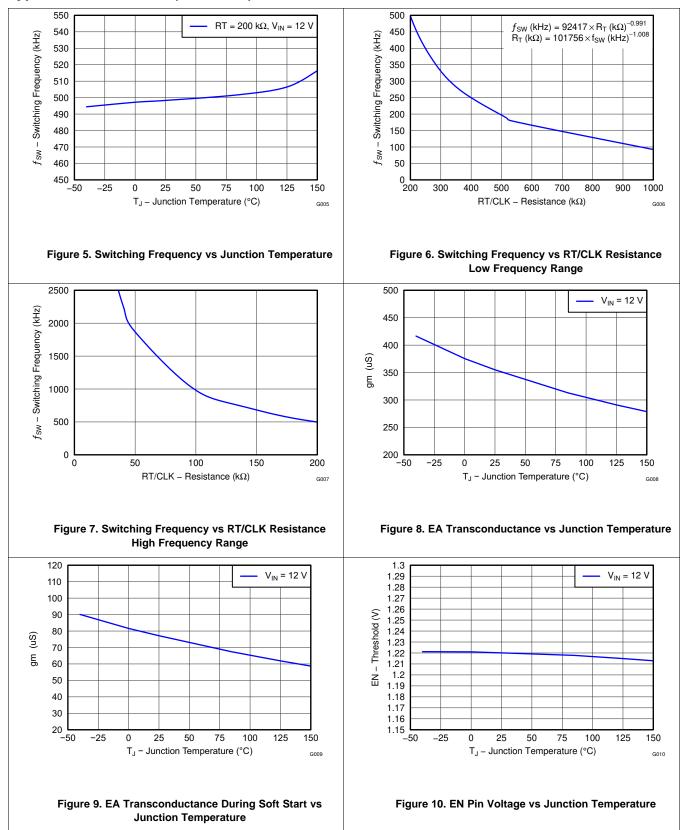
7.6 Timing Requirements

			MIN NOM	MAX	UNIT
INTER	NAL SOFT-START TIME				
	Soft-start time	f _{SW} = 500 kHz, 10% to 90%	2.1		ms
	Soft-start time	f _{SW} = 2.5 MHz, 10% to 90%	0.42		ms
HIGH-	SIDE MOSFET				
	Minimum controllable on time	V _{IN} = 12 V, T _A = 25°C	135		ns
CURR	ENT LIMIT				
	Current limit threshold delay		60		ns
TIMING	G RESISTOR AND EXTERNAL CLOCK (RT/CL	K PINS)			
	Minimum CLK input pulse width		15		ns
	RT/CLK falling edge to SW rising edge delay	Measured at 500 kHz with RT resistor in series	55		ns
	PLL lock-in time	Measured at 500 kHz	78		μS

7.7 Typical Characteristics



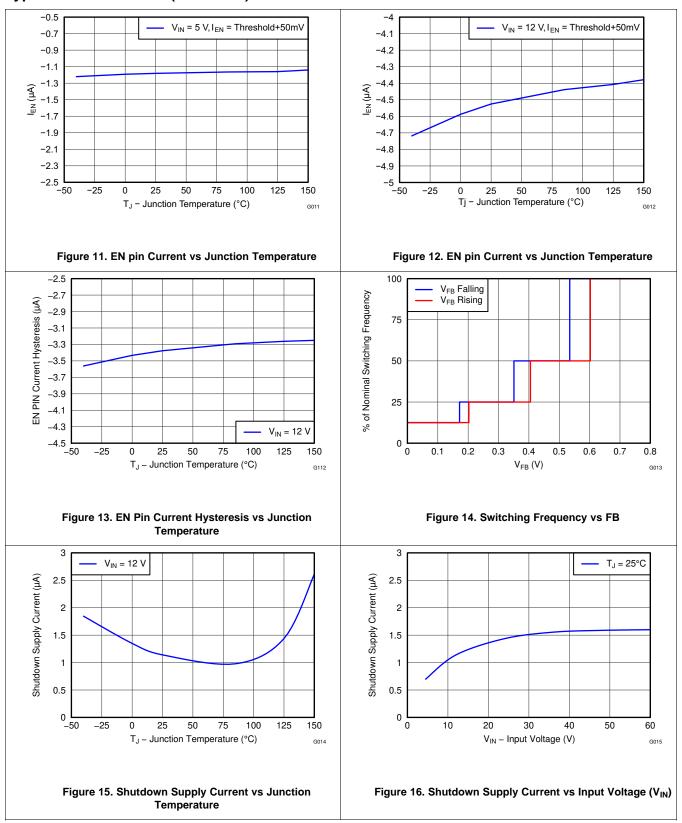
Typical Characteristics (continued)



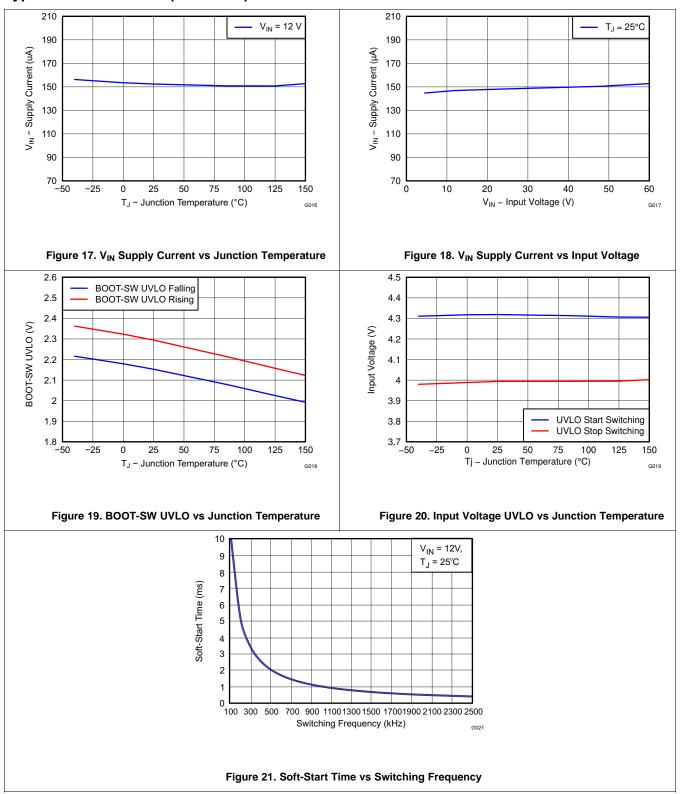


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Typical Characteristics (continued)



Typical Characteristics (continued)





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8 Detailed Description

8.1 Overview

The TPS54360B is a 60-V, 3.5-A, step-down (buck) regulator with an integrated high side n-channel MOSFET. The device implements constant frequency, current mode control which reduces output capacitance and simplifies external frequency compensation. The wide switching frequency range of 100 kHz to 2500 kHz allows either efficiency or size optimization when selecting the output filter components. The switching frequency is adjusted using a resistor to ground connected to the RT/CLK pin. The device has an internal phase-locked loop (PLL) connected to the RT/CLK pin that synchronizes the power switch turnon to a falling edge of an external clock signal.

The TPS54360B has a default input start-up voltage of approximately 4.3 V. The EN pin can be used to adjust the input voltage undervoltage lockout (UVLO) threshold with two external resistors. An internal pull up current source enables operation when the EN pin is floating. The operating current is 146 µA under no load condition (not switching). When the device is disabled, the supply current is 2 μA.

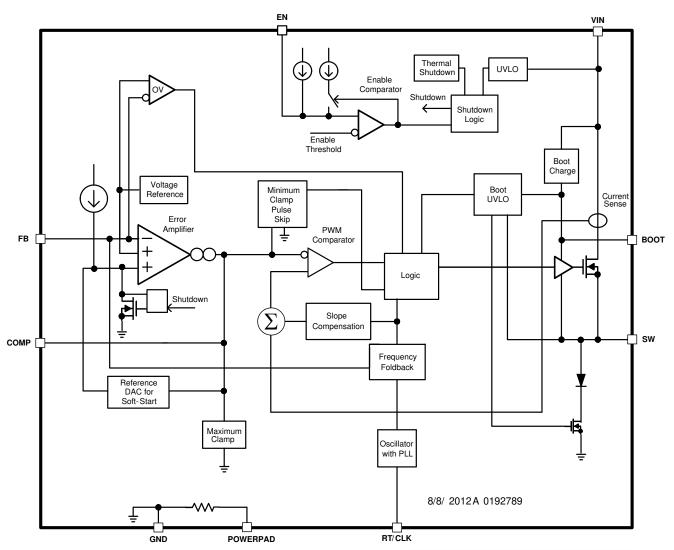
The integrated 92-m Ω high side MOSFET supports high efficiency power supply designs capable of delivering 3.5 Amperes of continuous current to a load. The gate drive bias voltage for the integrated high side MOSFET is supplied by a bootstrap capacitor connected from the BOOT to SW pins. The TPS54360B reduces the external component count by integrating the bootstrap recharge diode. The BOOT pin capacitor voltage is monitored by a UVLO circuit which turns off the high side MOSFET when the BOOT to SW voltage falls below a preset threshold. An automatic BOOT capacitor recharge circuit allows the TPS54360B to operate at high duty cycles approaching 100%. Therefore, the maximum output voltage is near the minimum input supply voltage of the application. The minimum output voltage is the internal 0.8-V feedback reference.

Output overvoltage transients are minimized by an overvoltage transient protection (OVP) comparator. When the OVP comparator is activated, the high side MOSFET is turned off and remains off until the output voltage is less than 106% of the desired output voltage.

The TPS54360B includes an internal soft-start circuit that slows the output rise time during start-up to reduce inrush current and output voltage overshoot. Output overload conditions reset the soft-start timer. When the overload condition is removed, the soft-start circuit controls the recovery from the fault output level to the nominal regulation voltage. A frequency foldback circuit reduces the switching frequency during start-up and overcurrent fault conditions to help maintain control of the inductor current.

TEXAS INSTRUMENTS

8.2 Functional Block Diagram



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8.3 Feature Description

8.3.1 Fixed Frequency PWM Control

The TPS54360B uses fixed-frequency, peak-current-mode control with adjustable switching frequency. The output voltage is compared through external resistors connected to the FB pin to an internal voltage reference by an error amplifier. An internal oscillator initiates the turnon of the high side power switch. The error amplifier output at the COMP pin controls the high side power switch current. When the high side MOSFET switch current reaches the threshold level set by the COMP voltage, the power switch is turned off. The COMP pin voltage increases and decreases as the output current increases and decreases. The device implements current limiting by clamping the COMP pin voltage to a maximum level. The pulse skipping Eco-mode is implemented with a minimum voltage clamp on the COMP pin.

8.3.2 Slope Compensation Output Current

The TPS54360B adds a compensating ramp to the MOSFET switch current sense signal. This slope compensation prevents sub-harmonic oscillations at duty cycles greater than 50%. The peak current limit of the high-side switch is not affected by the slope compensation and remains constant over the full duty cycle range.

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Feature Description (continued)

0.0.0 Pulsa Clair Factoria

8.3.3 Pulse Skip Eco-mode

The TPS54360B operates in a pulse-skipping Eco-mode at light load currents to improve efficiency by reducing switching and gate drive losses. If the output voltage is within regulation and the peak switch current at the end of any switching cycle is below the pulse-skipping-current threshold, the device enters Eco-mode. The pulse-skipping-current threshold is the peak switch current level corresponding to a nominal COMP voltage of 600 mV.

When in Eco-mode, the COMP pin voltage is clamped at 600 mV and the high side MOSFET is inhibited. Since the device is not switching, the output voltage begins to decay. The voltage control loop responds to the falling output voltage by increasing the COMP pin voltage. The high side MOSFET is enabled and switching resumes when the error amplifier lifts COMP above the pulse skipping threshold. The output voltage recovers to the regulated value, and COMP eventually falls below the Eco-mode pulse skipping threshold at which time the device again enters Eco-mode. The internal PLL remains operational when in Eco-mode. When operating at light load currents in Eco-mode, the switching transitions occur synchronously with the external clock signal.

During Eco-mode operation, the TPS54360B senses and controls peak switch current, not the average load current. Therefore the load current at which the device enters Eco-mode is dependent on the output inductor value. The circuit in enters Eco-mode at about 24-mA output current. As the load current approaches zero, the device enters a pulse-skip mode during which it draws only 146-μA input quiescent current.

8.3.4 Low Dropout Operation and Bootstrap Voltage (BOOT)

The TPS54360B provides an integrated bootstrap voltage regulator. A small capacitor between the BOOT and SW pins provides the gate-drive voltage for the high side MOSFET. The BOOT capacitor is refreshed when the high side MOSFET is off and the external low side diode conducts. The recommended value of the BOOT capacitor is 0.1 μ F. TI recommends a ceramic capacitor with an X7R or X5R grade dielectric with a voltage rating of 10 V or higher for stable performance over temperature and voltage.

When operating with a low voltage difference from input to output, the high side MOSFET of the TPS54360B operate at 100% duty cycle as long as the BOOT to SW pin voltage is greater than 2.1 V. When the voltage from BOOT to SW drops below 2.1 V, the high side MOSFET is turned off and an integrated low-side MOSFET pulls SW low to recharge the BOOT capacitor. To reduce the losses of the small low-side MOSFET at high output voltages, it is disabled at 24-V output and re-enabled when the output reaches 21.5 V.

Because the gate drive current sourced from the BOOT capacitor is small, the high-side MOSFET can remain on for many switching cycles before the MOSFET is turned off to refresh the capacitor. Thus the effective duty cycle of the switching regulator can be high, approaching 100%. The effective duty cycle of the converter during dropout is mainly influenced by the voltage drops across the power MOSFET, the inductor resistance, the low-side diode voltage and the printed-circuit-board resistance.

Equation 1 calculates the minimum input voltage required to regulate the output voltage and ensure normal operation of the device. This calculation must include tolerance of the component specifications and the variation of these specifications at their maximum operating temperature in the application.

$$V_{IN}(min) = \frac{V_{OUT} + V_F + R_{dc} \times I_{OUT}}{0.99} + R_{DS(on)} \times I_{OUT} - V_F$$

where

- V_F = Schottky diode forward voltage
- R_{dc} = DC resistance of inductor and PCB

•
$$R_{DS(on)} = High-side\ MOSFET\ R_{DS(on)}$$
 (1)

At heavy loads, the minimum input voltage must be increased to ensure a monotonic start-up. Use Equation 2 to calculate the minimum input voltage for this condition.

$$V_{OUT(max)} = D_{(max)} \times (V_{IN(min)} - I_{OUT(max)} \times R_{DS(on)} + V_F) - V_F + I_{OUT(max)} \times R_{dc}$$

where

- $D_{(max)} \ge 0.9$
- IB2SW = 100 μA
- $t_{SW} = 1 / f_{SW}(MHz)$
- VB2SW = VBOOT + V_F
- VBOOT = $(1.41 \times V_{IN} 0.554 V_F / t_{SW} 1.847 \times 10^3 \times IB2SW) / (1.41 + 1 / t_{SW})^*$
- $R_{DS(on)} = 1 / (-0.3 \times VB2SW^2 + 3.577 \times VB2SW 4.246)$

*VBOOT is clamped by the IC. If VBOOT calculates to greater than 6 V, set VBOOT = 6 V (2)

8.3.5 Error Amplifier

The TPS54360B voltage regulation loop is controlled by a transconductance error amplifier. The error amplifier compares the FB pin voltage to the lower of the internal soft-start voltage or the internal 0.8-V voltage reference. The transconductance (gm) of the error amplifier is 350 μ A/V during normal operation. During soft-start operation, the transconductance is reduced to 78 μ A/V, and the error amplifier is referenced to the internal soft-start voltage.

The frequency compensation components (capacitor, series resistor, and capacitor) are connected between the error-amplifier-output COMP pin and GND pin.

8.3.6 Adjusting the Output Voltage

The internal voltage reference produces a precise $0.8 \text{ V} \pm 1\%$ voltage reference over the operating temperature and voltage range by scaling the output of a bandgap reference circuit. The output voltage is set by a resistor divider from the output node to the FB pin. It is recommended to use 1% tolerance or better divider resistors. Select the low side resistor R_{LS} for the desired divider current and use Equation 3 to calculate R_{HS} . To improve efficiency at light loads consider using larger value resistors. However, if the values are too high, the regulator is more susceptible to noise and voltage errors from the FB input current may become noticeable.

$$R_{HS} = R_{LS} \times \left(\frac{Vout - 0.8V}{0.8 V} \right)$$
 (3)

8.3.7 Enable and Adjusting Undervoltage Lockout

The TPS54360B is enabled when the VIN pin voltage rises above 4.3 V, and the EN pin voltage exceeds the enable threshold of 1.2 V. The TPS54360B is disabled when the VIN pin voltage falls below 4 V or when the EN pin voltage is below 1.2 V. The EN pin has an internal pullup current source, i1, of 1.2 μ A that enables operation of the TPS54360B when the EN pin floats.

If an application requires a higher undervoltage lockout (UVLO) threshold, use the circuit shown in Figure 22 to adjust the input voltage UVLO with two external resistors. When the EN pin voltage exceeds 1.2 V, an additional 3.4 μ A of hysteresis current, Ihys, is sourced out of the EN pin. When the EN pin is pulled below 1.2 V, the 3.4 μ A lhys current is removed. This additional current facilitates adjustable input voltage UVLO hysteresis. Use Equation 4 to calculate R_{UVLO1} for the desired UVLO hysteresis voltage. Use Equation 5 to calculate R_{UVLO2} for the desired VIN start voltage.

In applications designed to start at relatively low input voltages (for example, from 4.5 V to 9 V) and withstand high input voltages (for example, from 40 V to 60 V), the EN pin may experience a voltage greater than the absolute maximum voltage of 8.4 V during the high input voltage condition. It is recommended to use a zener diode to clamp the pin voltage below the absolute maximum rating.



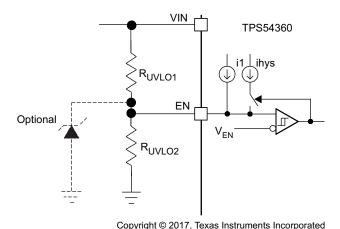


Figure 22. Adjustable Undervoltage Lockout (UVLO)

$$R_{UVLO1} = \frac{V_{START} - V_{STOP}}{I_{HYS}}$$

$$R_{UVLO2} = \frac{V_{ENA}}{\frac{V_{START} - V_{ENA}}{R_{UVLO1}} + I_{1}}$$
(4)

8.3.8 Internal Soft Start

The TPS54360B has an internal digital soft start that ramps the reference voltage from zero volts to its final value in 1024 switching cycles. The internal soft-start time (10% to 90%) is calculated using Equation 6.

$$t_{SS}(ms) = \frac{1024}{f_{SW}(kHz)}$$
(6)

If the EN pin is pulled below the stop threshold of 1.2 V, switching stops and the internal soft-start resets. The soft start also resets in thermal shutdown.

8.3.9 Constant Switching Frequency and Timing Resistor (RT/CLK) pin)

The switching frequency of the TPS54360B is adjustable over a wide range from 100 kHz to 2500 kHz by placing a resistor between the RT/CLK pin and GND pin. The RT/CLK pin voltage is typically 0.5 V and must have a resistor to ground to set the switching frequency. To determine the timing resistance for a given switching frequency, use Equation 7 or Equation 8 or the curves in Figure 6 and Figure 7. To reduce the solution size one would typically set the switching frequency as high as possible, but tradeoffs of the conversion efficiency, maximum input voltage and minimum controllable on time should be considered. The minimum controllable ontime is typically 135 ns, which limits the maximum operating frequency in applications with high input to output step down ratios. The maximum switching frequency is also limited by the frequency foldback circuit. A more detailed discussion of the maximum switching frequency is provided in *Accurate Current Limit Operation and Maximum Switching Frequency*.

$$R_{T} (k\Omega) = \frac{101756}{f \text{sw } (k\text{Hz})^{1.008}}$$

$$f \text{sw } (k\text{Hz}) = \frac{92417}{RT (k\Omega)^{0.991}}$$
(8)

TEXAS INSTRUMENTS

Feature Description (continued)

8.3.10 Accurate Current Limit Operation and Maximum Switching Frequency

The TPS543060B implements peak-current-mode control in which the COMP pin voltage controls the peak current of the high side MOSFET. A signal proportional to the high-side switch current and the COMP pin voltage are compared each cycle. When the peak switch current intersects the COMP control voltage, the high side switch is turned off. During overcurrent conditions that pull the output voltage low, the error amplifier increases switch current by driving the COMP pin high. The error amplifier output is clamped internally at a level which sets the peak switch current limit. The TPS54360B provides an accurate current limit threshold with a typical current limit delay of 60 ns. With smaller inductor values, the delay results in a higher peak inductor current. The relationship between the inductor value and the peak inductor current is shown in Figure 23.

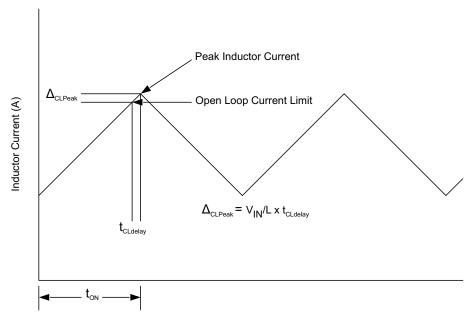


Figure 23. Current Limit Delay

To protect the converter in overload conditions at higher switching frequencies and input voltages, the TPS54360B implements a frequency foldback. The oscillator frequency is divided by 1, 2, 4, and 8 as the FB pin voltage falls from 0.8 V to 0 V. The TPS54360B uses a digital frequency foldback to enable synchronization to an external clock during normal start-up and fault conditions. During short-circuit events, the inductor current can exceed the peak current limit because of the high input voltage and the minimum controllable on time. When the output voltage is forced low by the shorted load, the inductor current decreases slowly during the switch off time. The frequency foldback effectively increases the off time by increasing the period of the switching cycle providing more time for the inductor current to ramp down.

With a maximum frequency foldback ratio of 8, there is a maximum frequency at which the inductor current can be controlled by frequency foldback protection. Equation 9 calculates the maximum switching frequency at which the inductor current remains under control when V_{OUT} is forced to $V_{OUT(SC)}$. The selected operating frequency should not exceed the calculated value.

Equation 10 calculates the maximum switching frequency limitation set by the minimum controllable on time and the input to output step down ratio. Setting the switching frequency above this value causes the regulator to skip switching pulses to achieve the low duty cycle required at maximum input voltage.

$$f_{SW(maxskip)} = \frac{1}{t_{ON}} \times \left(\frac{I_{O} \times R_{dc} + V_{OUT} + V_{d}}{V_{IN} - I_{O} \times R_{DS(on)} + V_{d}} \right)$$

$$f_{SW(shift)} = \frac{f_{DIV}}{t_{ON}} \times \left(\frac{I_{CL} \times R_{dc} + V_{OUT(sc)} + V_{d}}{V_{IN} - I_{CL} \times R_{DS(on)} + V_{d}} \right)$$
(10)



Where:

I_O Output currentI_{CL} Current limit

Rdc inductor resistance

V_{IN} maximum input voltage

V_{OUT} output voltage

V_{OUTSC} output voltage during short

 $\begin{array}{ll} \textbf{Vd} & \text{diode voltage drop} \\ \textbf{R}_{\textbf{DS(on)}} & \text{switch on resistance} \\ \textbf{t}_{\textbf{ON}} & \text{controllable on time} \end{array}$

 f_{DIV} frequency divide equals (1, 2, 4, or 8)

8.3.11 Synchronization to RT/CLK pin

The RT/CLK pin can receive a frequency synchronization signal from an external system clock. To implement this synchronization feature connect a square wave to the RT/CLK pin through either circuit network shown in Figure 24. The square wave applied to the RT/CLK pin must switch lower than 0.5 V and higher than 1.7 V and have a pulsewidth greater than 15 ns. The synchronization frequency range is 160 kHz to 2300 kHz. The rising edge of the SW is synchronized to the falling edge of RT/CLK pin signal. Design the external synchronization circuit so that the default frequency set resistor is connected from the RT/CLK pin to ground when the synchronization signal is off. When using a low-impedance-signal source, the frequency set resistor is connected in parallel with an AC-coupling capacitor to a termination resistor (for example, $50~\Omega$) as shown in Figure 24. The two resistors in series provide the default frequency setting resistance when the signal source is turned off. The sum of the resistance must set the switching frequency close to the external CLK frequency. TI recommends AC coupling the synchronization signal through a 10-pF ceramic capacitor to RT/CLK pin.

The first time the RT/CLK is pulled above the PLL threshold the TPS54360B switches from the RT resistor freerunning frequency mode to the PLL synchronized mode. The internal 0.5-V voltage source is removed, and the RT/CLK pin becomes high impedance as the PLL starts to lock onto the external signal. The switching frequency can be higher or lower than the frequency set with the RT/CLK resistor. The device transitions from the resistor mode to the PLL mode and locks onto the external clock frequency within 78 microseconds. During the transition from the PLL mode to the resistor programmed mode, the switching frequency falls to 150 kHz and then increases or decreases to the resistor programmed frequency when the 0.5-V bias voltage is reapplied to the RT/CLK resistor.

The switching frequency is divided by 8, 4, 2, and 1 as the FB pin voltage ramps from 0 to 0.8 volts. The device implements a digital frequency foldback to enable synchronizing to an external clock during normal start-up and fault conditions. Figure 25, Figure 26, and Figure 27 show the device synchronized to an external system clock in continuous conduction mode (CCM), discontinuous conduction (DCM), and pulse-skip mode (Eco-Mode).

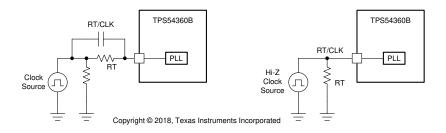
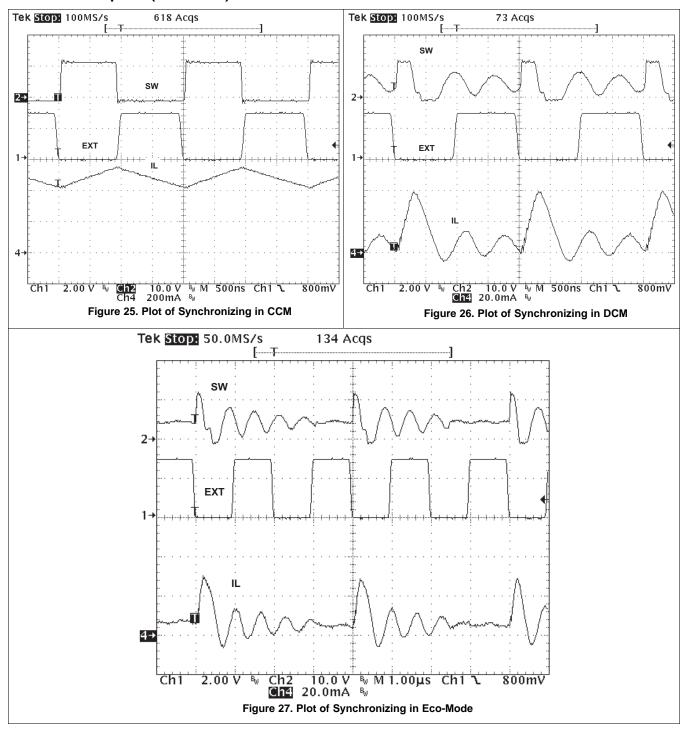


Figure 24. Synchronizing to a System Clock



8.3.12 Overvoltage Protection

The TPS54360B incorporates an output overvoltage protection (OVP) circuit to minimize voltage overshoot when recovering from output fault conditions or strong unload transients in designs with low output capacitance. For example, when the power supply output is overloaded the error amplifier compares the actual output voltage to the internal reference voltage. If the FB pin voltage is lower than the internal reference voltage for a considerable time, the output of the error amplifier increases to a maximum voltage corresponding to the peak current limit threshold. When the overload condition is removed, the regulator output rises and the error amplifier output transitions to the normal operating level. In some applications, the power supply output voltage can increase faster than the response of the error amplifier output resulting in an output overshoot.

The OVP feature minimizes output overshoot when using a low value output capacitor by comparing the FB pin voltage to the rising OVP threshold, which is nominally 109% of the internal voltage reference. If the FB pin voltage is greater than the rising OVP threshold, the high side MOSFET is immediately disabled to minimize output overshoot. When the FB voltage drops below the falling OVP threshold which is nominally 106% of the internal voltage reference, the high-side MOSFET resumes normal operation.

8.3.13 Thermal Shutdown

The TPS54360B provides an internal thermal shutdown to protect the device when the junction temperature exceeds 176°C. The high side MOSFET stops switching when the junction temperature exceeds the thermal trip threshold. Once the die temperature falls below 164°C, the device reinitiates the power up sequence controlled by the internal soft-start circuitry.

8.3.14 Small Signal Model for Loop Response

Figure 28 shows an equivalent model for the TPS54360B control loop which can be simulated to check the frequency response and dynamic load response. The error amplifier is a transconductance amplifier with a gm_{EA} of 350 μ A/V. The error amplifier can be modeled using an ideal voltage controlled current source. The resistor R_o and capacitor C_o model the open loop gain and frequency response of the amplifier. The 1-mV AC voltage source between the nodes a and b effectively breaks the control loop for the frequency response measurements. Plotting c/a provides the small signal response of the frequency compensation. Plotting a/b provides the small signal response of the overall loop. The dynamic loop response can be evaluated by replacing R_L with a current source with the appropriate load step amplitude and step rate in a time domain analysis. This equivalent model is only valid for continuous conduction mode (CCM) operation.

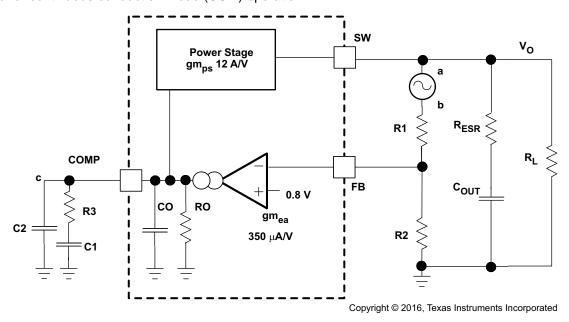


Figure 28. Small Signal Model for Loop Response

8.3.15 Simple Small Signal Model for Peak-Current-Mode Control

Figure 29 describes a simple small signal model that can be used to design the frequency compensation. The TPS54360B power stage can be approximated by a voltage-controlled current source (duty cycle modulator) supplying current to the output capacitor and load resistor. The control to output transfer function is shown in Equation 11 and consists of a DC gain, one dominant pole, and one ESR zero. The quotient of the change in switch current and the change in COMP pin voltage (node c in Figure 28) is the power stage transconductance, gm_{PS}. The gm_{PS} for the TPS54360B is 12 A/V. The low-frequency gain of the power stage is the product of the transconductance and the load resistance as shown in Equation 12.

As the load current increases and decreases, the low-frequency gain decreases and increases, respectively. This variation with the load may seem problematic at first glance, but fortunately the dominant pole moves with the load current (see Equation 13). The combined effect is highlighted by the dashed line in the right half of Figure 29. As the load current decreases, the gain increases and the pole frequency lowers, keeping the 0-dB crossover frequency the same with varying load conditions. The type of output capacitor chosen determines whether the ESR zero has a profound effect on the frequency compensation design. Using high ESR aluminum electrolytic capacitors may reduce the number frequency compensation components needed to stabilize the overall loop because the phase margin is increased by the ESR zero of the output capacitor (see Equation 14).

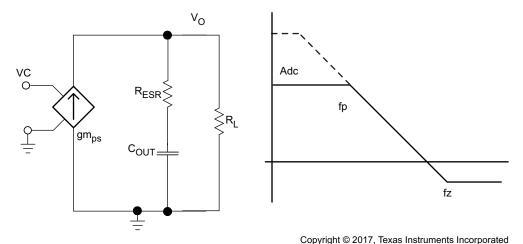


Figure 29. Simple Small Signal Model and Frequency Response for Peak-Current-Mode Control

$$\frac{V_{OUT}}{V_{C}} = Adc \times \frac{\left(1 + \frac{s}{2\pi \times f_{Z}}\right)}{\left(1 + \frac{s}{2\pi \times f_{P}}\right)}$$
(11)

$$Adc = gm_{ps} \times R_L$$
 (12)

$$f_{P} = \frac{1}{C_{OUT} \times R_{L} \times 2\pi}$$
(13)

$$f_{Z} = \frac{1}{C_{\text{OUT}} \times R_{\text{ESR}} \times 2\pi}$$
(14)

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Feature Description (continued)

NSTRUMENTS

8.3.16 Small Signal Model for Frequency Compensation

The TPS54360B uses a transconductance amplifier for the error amplifier and supports three of the commonlyused frequency compensation circuits. Compensation circuits Type 2A, Type 2B, and Type 1 are shown in Figure 30. Type 2 circuits are typically implemented in high bandwidth power-supply designs using low ESR output capacitors. The Type 1 circuit is used with power-supply designs with high-ESR aluminum electrolytic or tantalum capacitors. Equation 15 and Equation 16 relate the frequency response of the amplifier to the small signal model in Figure 30. The open-loop gain and bandwidth are modeled using the Ro and Co shown in Figure 30. See Application and Implementation for a design example using a Type 2A network with a low ESR output capacitor.

Equation 15 through Equation 24 are provided as a reference. An alternative is to use WEBENCH software tools to create a design based on the power supply requirements.

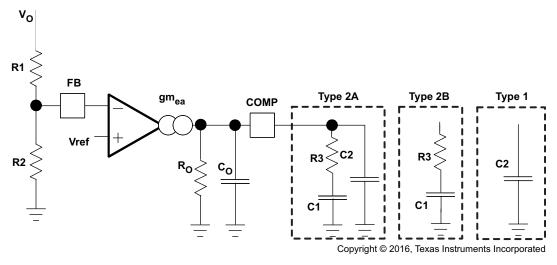


Figure 30. Types of Frequency Compensation

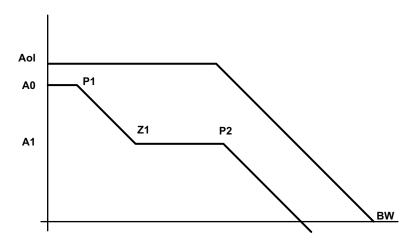


Figure 31. Frequency Response of the Type 2A and Type 2B Frequency Compensation

$$Ro = \frac{Aol(V/V)}{gm_{ea}}$$

$$C_{O} = \frac{gm_{ea}}{2\pi \times BW (Hz)}$$
(15)



$$EA = A0 \times \frac{\left(1 + \frac{s}{2\pi \times f_{Z1}}\right)}{\left(1 + \frac{s}{2\pi \times f_{P1}}\right) \times \left(1 + \frac{s}{2\pi \times f_{P2}}\right)}$$
(17)

$$A0 = gm_{ea} \times Ro \times \frac{R2}{R1 + R2}$$
(18)

$$A1 = gm_{ea} \times Ro \mid R3 \times \frac{R2}{R1 + R2}$$
(19)

$$P1 = \frac{1}{2\pi \times Ro \times C1} \tag{20}$$

$$Z1 = \frac{1}{2\pi \times R3 \times C1} \tag{21}$$

P2 =
$$\frac{1}{2\pi \times R3 \mid \mid R_{O} \times (C2 + C_{O})}$$
 type 2a (22)

$$P2 = \frac{1}{2\pi \times R3 \mid \mid R_O \times C_O} \text{ type 2b}$$
 (23)

P2 =
$$\frac{1}{2\pi \times R_{O} \times (C2 + C_{O})}$$
 type 1 (24)

8.4 Device Functional Modes

8.4.1 Operation with $V_{IN} \le 4.5 \text{ V}$ (Minimum V_{IN})

TI recommends operating the device with input voltages above 4.5 V. The typical V_{IN} UVLO threshold is 4.3 V, and the device may operate at input voltages down to the UVLO voltage. At input voltages below the actual UVLO voltage, the device does not switch. If EN is externally pulled up to V_{IN} or left floating, when V_{IN} passes the UVLO threshold the device become actives. Switching is enabled, and the soft start sequence is initiated. The TPS54360B starts at the soft-start time determined by the internal soft-start time.

8.4.2 Operation with EN Control

The enable threshold voltage is 1.2 V typical. With EN held below that voltage the device is disabled and switching is inhibited even if VIN is above its UVLO threshold. The IC quiescent current is reduced in this state. If the EN voltage is increased above the threshold while VIN is above its UVLO threshold, the device becomes active. Switching is enabled, and the soft start sequence is initiated. The TPS54360B starts at the soft-start time determined by the internal soft start time.



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPS54360B is a 60-V, 3.5-A, step-down regulator with an integrated high-side MOSFET. Ideal applications are: 12 V, 24 and 48 V industrial and communications power systems.

9.2 Typical Application

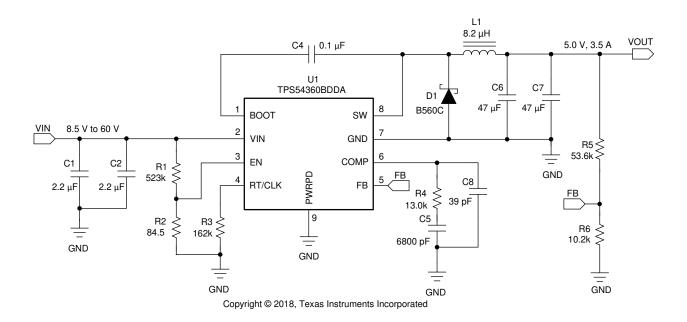


Figure 32. 5 V Output TPS54360B Design Example

9.2.1 Design Requirements

This guide illustrates the design of a high frequency switching regulator using ceramic output capacitors. A few parameters must be known in order to start the design process. These requirements are typically determined at the system level. For this example, start with the following known parameters:

PARAMETER VALUE Output voltage 5 V $\Delta V_{OUT} = 4\%$ Transient response 0.875-A to 2.625-A load step Maximum output current 3.5 A 12 V nom. 8.5 V to 60 V Input voltage Output voltage ripple 0.5% of VOUT Start input voltage (rising V_{IN}) 8 V Stop input voltage (falling VIN) 6.25 V

Table 1. Design Parameters

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9.2.2 Detailed Design Procedure

9.2.2.1 Custom Design with WEBENCH® Tools

Click here to create a custom design using the TPS54360B device with the WEBENCH® Power Designer.

- 1. Start by entering your V_{IN} , V_{OUT} , and I_{OUT} requirements.
- 2. Optimize your design for key parameters like efficiency, footprint and cost using the optimizer dial and compare this design with other possible solutions from Texas Instruments.
- 3. The WEBENCH Power Designer provides you with a customized schematic along with a list of materials with real time pricing and component availability.
- 4. In most cases, you will also be able to:
 - Run electrical simulations to see important waveforms and circuit performance
 - Run thermal simulations to understand the thermal performance of your board
 - Export your customized schematic and layout into popular CAD formats
 - Print PDF reports for the design, and share your design with colleagues
- 5. Get more information about WEBENCH tools at www.ti.com/WEBENCH.

9.2.2.2 Selecting the Switching Frequency

The first step is to choose a switching frequency for the regulator. Typically, the designer uses the highest switching frequency possible since this produces the smallest solution size. High switching frequency allows for lower value inductors and smaller output capacitors compared to a power supply that switches at a lower frequency. The switching frequency that can be selected is limited by the minimum on-time of the internal power switch, the input voltage, the output voltage and the frequency foldback protection.

Equation 9 and Equation 10 should be used to calculate the upper limit of the switching frequency for the regulator. Choose the lower value result from the two equations. Switching frequencies higher than these values results in pulse skipping or the lack of overcurrent protection during a short circuit.

The typical minimum on time, t_{onmin} , is 135 ns for the TPS54360B. For this example, the output voltage is 5 V and the maximum input voltage is 60 V, which allows for a maximum switch frequency up to 710 kHz to avoid pulse skipping from Equation 9. To ensure overcurrent runaway is not a concern during short circuits use Equation 10 to determine the maximum switching frequency for frequency foldback protection. With a maximum input voltage of 60 V, assuming a diode voltage of 0.7 V, inductor resistance of 25 m Ω , switch resistance of 92 m Ω , a current limit value of 4.7 A and short circuit output voltage of 0.1 V, the maximum switching frequency is 902 kHz.

For this design, a lower switching frequency of 600 kHz is chosen to operate comfortably below the calculated maximums. To determine the timing resistance for a given switching frequency, use Equation 7 or the curve in Figure 6. The switching frequency is set by resistor R_3 shown in . For 600 kHz operation, the closest standard value resistor is 162 k Ω .

$$f_{\text{SW(maxskip)}} = \frac{1}{135\text{ns}} \times \left(\frac{3.5 \text{ A x } 25 \text{ m}\Omega + 5 \text{ V} + 0.7 \text{ V}}{60 \text{ V} - 3.5 \text{ A x } 92 \text{ m}\Omega + 0.7 \text{ V}} \right) = 710 \text{ kHz}$$
 (25)

$$f_{\text{SW(shift)}} = \frac{8}{135 \text{ ns}} \times \left(\frac{4.7 \text{ A x } 25 \text{ m}\Omega + 0.1 \text{ V} + 0.7 \text{ V}}{60 \text{ V} - 4.7 \text{ A x } 92 \text{ m}\Omega + 0.7 \text{ V}} \right) = 902 \text{ kHz}$$
 (26)

RT
$$(k\Omega) = \frac{101756}{600 (kHz)^{1.008}} = 161 k\Omega$$
 (27)

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9.2.2.3 Output Inductor Selection (L_O)

To calculate the minimum value of the output inductor, use .

K_{IND} is a ratio that represents the amount of inductor ripple current relative to the maximum output current. The inductor ripple current is filtered by the output capacitor. Therefore, choosing high inductor ripple currents impacts the selection of the output capacitor since the output capacitor must have a ripple current rating equal to or greater than the inductor ripple current. In general, the inductor ripple value is at the discretion of the designer, however, the following guidelines may be used.

For designs using low ESR output capacitors such as ceramics, a value as high as $K_{\text{IND}} = 0.3$ may be desirable. When using higher ESR output capacitors, $K_{\text{IND}} = 0.2$ yields better results. Since the inductor ripple current is part of the current mode PWM control system, the inductor ripple current should always be greater than 150 mA for stable PWM operation. In a wide input voltage regulator, it is best to choose relatively large inductor ripple current. This provides sufficienct ripple current with the input voltage at the minimum.

For this design example, $K_{IND} = 0.3$ and the minimum inductor value is calculated to be 7.3 μ H. The nearest standard value is 8.2 μ H. It is important that the RMS current and saturation current ratings of the inductor not be exceeded. The RMS and peak inductor current can be found from Equation 30 and Equation 31. For this design, the RMS inductor current is 3.5 A and the peak inductor current is 3.97 A. The chosen inductor is a WE 7447797820, which has a saturation current rating of 5.8 A and an RMS current rating of 5.05 A.

As the equation set demonstrates, lower ripple currents reduces the output voltage ripple of the regulator but it requires a larger value of inductance. Selecting higher ripple currents increases the output voltage ripple of the regulator but allow for a lower inductance value.

The current flowing through the inductor is the inductor ripple current plus the output current. During power up, faults, or transient load conditions, the inductor current can increase above the peak inductor current level calculated above. In transient conditions, the inductor current can increase up to the switch current limit of the device. For this reason, the most conservative design approach is to choose an inductor with a saturation current rating equal to or greater than the switch current limit of the TPS54360B, which is nominally 5.5 A.

$$L_{O(min)} = \frac{V_{IN(max)} - V_{OUT}}{I_{OUT} \times K_{IND}} \times \frac{V_{OUT}}{V_{IN(max)} \times f_{SW}} = \frac{60 \text{ V} - 5 \text{ V}}{3.5 \text{ A} \times 0.3} \times \frac{5 \text{ V}}{60 \text{ V} \times 600 \text{ kHz}} = 7.3 \text{ }\mu\text{H}$$
(28)

$$I_{RIPPLE} = \frac{V_{OUT} \times (V_{IN(max)} - V_{OUT})}{V_{IN(max)} \times L_{O} \times f_{SW}} = \frac{5 \text{ V x } (60 \text{ V - 5 V})}{60 \text{ V x } 8.2 \text{ } \mu\text{H x } 600 \text{ kHz}} = 0.932 \text{ A}$$
(29)

$$I_{L(rms)} = \sqrt{\left(I_{OUT}\right)^{2} + \frac{1}{12} \times \left(\frac{V_{OUT} \times \left(V_{IN(max)} - V_{OUT}\right)}{V_{IN(max)} \times L_{O} \times f_{SW}}\right)^{2}} = \sqrt{\left(3.5 \text{ A}\right)^{2} + \frac{1}{12} \times \left(\frac{5 \text{ V} \times (60 \text{ V} - 5 \text{ V})}{60 \text{ V} \times 8.2 \text{ } \mu\text{H} \times 600 \text{ kHz}}\right)^{2}} = 3.5 \text{ A}}$$
(30)

$$I_{L(peak)} = I_{OUT} + \frac{I_{RIPPLE}}{2} = 3.5 \text{ A} + \frac{0.932 \text{ A}}{2} = 3.97 \text{ A}$$
 (31)

9.2.2.4 Output Capacitor

There are three primary considerations for selecting the value of the output capacitor. The output capacitor determines the modulator pole, the output voltage ripple, and how the regulator responds to a large change in load current. The output capacitance needs to be selected based on the most stringent of these three criteria.

The desired response to a large change in the load current is the first criteria. The output capacitor needs to supply the increased load current until the regulator responds to the load step. The regulator does not respond immediately to a large, fast increase in the load current such as transitioning from no load to a full load. The regulator usually needs two or more clock cycles for the control loop to sense the change in output voltage and adjust the peak switch current in response to the higher load. The output capacitance must be large enough to

supply the difference in current for 2 clock cycles to maintain the output voltage within the specified range. Equation 32 shows the minimum output capacitance necessary, where ΔI_{OUT} is the change in output current, fsw is the regulators switching frequency and ΔV_{OUT} is the allowable change in the output voltage. For this example, the transient load response is specified as a 4% change in V_{OUT} for a load step from 0.875 A to 2.625 A. Therefore, ΔI_{OUT} is 2.625 A - 0.875 A = 1.75 A and ΔV_{OUT} = 0.04 x 5 = 0.2 V. Using these numbers gives a minimum capacitance of 29.2 μ F. This value does not take the ESR of the output capacitor into account in the output voltage change. For ceramic capacitors, the ESR is usually small enough to be ignored. Aluminum electrolytic and tantalum capacitors have higher ESR that must be included in load step calculations.

The output capacitor must also be sized to absorb energy stored in the inductor when transitioning from a high to low load current. The catch diode of the regulator can not sink current so energy stored in the inductor can produce an output voltage overshoot when the load current rapidly decreases. A typical load step response is shown in Figure 33. The excess energy absorbed in the output capacitor increases the voltage on the capacitor. The capacitor must be sized to maintain the desired output voltage during these transient periods. Equation 33 calculates the minimum capacitance required to keep the output voltage overshoot to a desired value, where L_O is the value of the inductor, I_{OH} is the output current under heavy load, I_{OL} is the output under light load, V_f is the peak output voltage, and Vi is the initial voltage. For this example, the worst case load step is from 2.625 A to 0.875 A. The output voltage increases during this load transition and the stated maximum in our specification is 4 % of the output voltage. This makes $V_f = 1.04 \times 5 = 5.2$. Vi is the initial capacitor voltage which is the nominal output voltage of 5 V. Using these numbers in Equation 33 yields a minimum capacitance of 24.6 μ F.

Equation 34 calculates the minimum output capacitance needed to meet the output voltage ripple specification, where fsw is the switching frequency, $V_{ORIPPLE}$ is the maximum allowable output voltage ripple, and I_{RIPPLE} is the inductor ripple current. Equation 34 yields 7.8 μ F.

Equation 35 calculates the maximum ESR an output capacitor can have to meet the output voltage ripple specification. Equation 35 indicates the ESR should be less than 27 m Ω .

The most stringent criteria for the output capacitor is 29.2 μ F required to maintain the output voltage within regulation tolerance during a load transient.

Capacitance de-ratings for aging, temperature and DC bias increases this minimum value. For this example, 2 \times 47- μ F, 10-V ceramic capacitors with 5 m Ω of ESR is used. The derated capacitance is 58.3 μ F, well above the minimum required capacitance of 29.2 μ F.

Capacitors are generally rated for a maximum ripple current that can be filtered without degrading capacitor reliability. Some capacitor data sheets specify the root mean square (RMS) value of the maximum ripple current. Equation 36 can be used to calculate the RMS ripple current that the output capacitor must support. For this example, Equation 36 yields 269 mA.

$$C_{OUT} > \frac{2 \times \Delta I_{OUT}}{f_{SW} \times \Delta V_{OUT}} = \frac{2 \times 1.75 \text{ A}}{600 \text{ kHz x } 0.2 \text{ V}} = 29.2 \text{ }\mu\text{F}$$
 (32)

$$C_{OUT} > L_{O} \times \frac{\left(\left(l_{OH} \right)^{2} - \left(l_{OL} \right)^{2} \right)}{\left(\left(V_{f} \right)^{2} - \left(V_{I} \right)^{2} \right)} = 8.2 \ \mu H \times \frac{\left(2.625 \ A^{2} - 0.875 \ A^{2} \right)}{\left(5.2 \ V^{2} - 5 \ V^{2} \right)} = 24.6 \ \mu F$$
(33)

$$C_{OUT} > \frac{1}{8 \times f_{SW}} \times \frac{1}{\left(\frac{V_{ORIPPLE}}{I_{RIPPLE}}\right)} = \frac{1}{8 \times 600 \text{ kHz}} \times \frac{1}{\left(\frac{25 \text{ mV}}{0.932 \text{ A}}\right)} = 7.8 \,\mu\text{F}$$
(34)

$$R_{ESR} < \frac{V_{ORIPPLE}}{I_{RIPPLE}} = \frac{25 \text{ mV}}{0.932 \text{ A}} = 27 \text{ m}\Omega$$
(35)

$$I_{COUT(rms)} = \frac{V_{OUT} \times \left(V_{IN(max)} - V_{OUT}\right)}{\sqrt{12} \times V_{IN(max)} \times L_{O} \times f_{SW}} = \frac{5 \text{ V} \times (60 \text{ V} - 5 \text{ V})}{\sqrt{12} \times 60 \text{ V} \times 8.2 \text{ } \mu\text{H} \times 600 \text{ kHz}} = 269 \text{ mA}$$
(35)



9.2.2.5 Catch Diode

The TPS54360B requires an external catch diode between the SW pin and GND. The selected diode must have a reverse voltage rating equal to or greater than $V_{IN(max)}$. The peak current rating of the diode must be greater than the maximum inductor current. Schottky diodes are typically a good choice for the catch diode due to their low forward voltage. The lower the forward voltage of the diode, the higher the efficiency of the regulator.

Typically, diodes with higher voltage and current ratings have higher forward voltages. A diode with a minimum of 60-V reverse voltage is preferred to allow input voltage transients up to the rated voltage of the TPS54360B.

For the example design, the B560C-13-F Schottky diode is selected for its lower forward voltage and good thermal characteristics compared to smaller devices. The typical forward voltage of the B560C-13-F is 0.7 volts at 5 A.

The diode must also be selected with an appropriate power rating. The diode conducts the output current during the off-time of the internal power switch. The off-time of the internal switch is a function of the maximum input voltage, the output voltage, and the switching frequency. The output current during the off-time is multiplied by the forward voltage of the diode to calculate the instantaneous conduction losses of the diode. At higher switching frequencies, the AC losses of the diode need to be taken into account. The AC losses of the diode are due to the charging and discharging of the junction capacitance and reverse recovery charge. Equation 37 is used to calculate the total power dissipation, including conduction losses and AC losses of the diode.

The B560C-13-F diode has a junction capacitance of 300 pF. Using Equation 37, the total loss in the diode is 2.58 Watts.

If the power supply spends a significant amount of time at light load currents or in sleep mode, consider using a diode which has a low leakage current and slightly higher forward voltage drop.

$$P_{D} = \frac{\left(V_{IN(max)} - V_{OUT}\right) \times I_{OUT} \times Vfd}{V_{IN(max)}} + \frac{C_{j} \times f_{SW} \times \left(V_{IN} + Vfd\right)^{2}}{2} = \frac{\left(60 \text{ V} - 5 \text{ V}\right) \times 3.5 \text{ A} \times 0.7 \text{ V}}{60 \text{ V}} + \frac{300 \text{ pF} \times 600 \text{ kHz} \times (60 \text{ V} + 0.7 \text{ V})^{2}}{2} = 2.58 \text{ W}$$
(37)

9.2.2.6 Input Capacitor

The TPS54360B requires a high quality ceramic type X5R or X7R input decoupling capacitor with at least 3 μ F of effective capacitance. Some applications benefit from additional bulk capacitance. The effective capacitance includes any loss of capacitance due to DC bias effects. The voltage rating of the input capacitor must be greater than the maximum input voltage. The capacitor must also have a ripple current rating greater than the maximum input current ripple of the TPS54360B. The input ripple current can be calculated using Equation 38.

The value of a ceramic capacitor varies significantly with temperature and the DC bias applied to the capacitor. The capacitance variations due to temperature can be minimized by selecting a dielectric material that is more stable over temperature. X5R and X7R ceramic dielectrics are usually selected for switching regulator capacitors because they have a high capacitance to volume ratio and are fairly stable over temperature. The input capacitor must also be selected with consideration for the DC bias. The effective value of a capacitor decreases as the DC bias across a capacitor increases.

For this example design, a ceramic capacitor with at least a 60-V voltage rating is required to support the maximum input voltage. Common standard ceramic capacitor voltage ratings include 4 V, 6.3 V, 10 V, 16 V, 25 V, 50 V, or 100 V. For this example, two 2.2- μ F, 100-V capacitors in parallel are used. Table 2 shows several choices of high voltage capacitors.

The input capacitance value determines the input ripple voltage of the regulator. The input voltage ripple can be calculated using Equation 39. Using the design example values, $I_{OUT} = 3.5$ A, $C_{IN} = 4.4$ μ F, $f_{sw} = 600$ kHz, yields an input voltage ripple of 331 mV and an RMS input ripple current of 1.72 A.

$$I_{CI(rms)} = I_{OUT} \times \sqrt{\frac{V_{OUT}}{V_{IN(min)}}} \times \frac{\left(V_{IN(min)} - V_{OUT}\right)}{V_{IN(min)}} = 3.5 \text{ A} \sqrt{\frac{5 \text{ V}}{8.5 \text{ V}}} \times \frac{\left(8.5 \text{ V} - 5 \text{ V}\right)}{8.5 \text{ V}} = 1.72 \text{ A}$$
(38)

$$\Delta V_{IN} = \frac{I_{OUT} \times 0.25}{C_{IN} \times f_{SW}} = \frac{3.5 \text{ A} \times 0.25}{4.4 \text{ } \mu\text{F} \times 600 \text{ kHz}} = 331 \text{ mV}$$
(39)

Table 2. Capacitor Types

VALUE (μF)	EIA SIZE	VOLTAGE	DIALECTRIC	COMMENTS
1 to 2.2	1210	100 V		GRM32 series
1 to 4.7	1210	50 V		GRIVI32 Selles
1	1206	100 V		CDM24 porios
1 to 2.2	1200	50 V		GRM31 series
1 to 1.8	2220	50 V		
1 to 1.2	2220	100 V		VJ X7R series
1 to 3.9	2005	50 V	100 V	VJ A/R Selles
1 to 1.8	2225	100 V		
1 to 2.2	4040	100 V	X7R	C C4520
1.5 to 6.8	1812	50 V		C series C4532
1 to 2.2	1210	100 V		Cooring C2225
1 to 3.3	1210	50 V		C series C3225
1 to 4.7	4040	50 V		
1	1210	100 V		V7D dialoctric coris
1 to 4.7	4040	50 V		X7R dielectric series
1 to 2.2	1812	100 V		

9.2.2.7 Bootstrap Capacitor Selection

A 0.1- μ F ceramic capacitor must be connected between the BOOT and SW pins for proper operation. A ceramic capacitor with X5R or better grade dielectric is recommended. The capacitor must have a 10 V or higher voltage rating.

9.2.2.8 Undervoltage Lockout Set Point

The undervoltage lockout (UVLO) can be adjusted using an external voltage divider on the EN pin of the TPS54360B. The UVLO has two thresholds, one for power up when the input voltage is rising and one for power down or brown outs when the input voltage is falling. For the example design, the supply should turn on and start switching once the input voltage increases above 8 V (UVLO start). After the regulator starts switching, it should continue to do so until the input voltage falls below 6.25 V (UVLO stop).

Programmable UVLO threshold voltages are set using the resistor divider of R_{UVLO1} and R_{UVLO2} between VIN and ground connected to the EN pin. Equation 4 and Equation 5 calculate the resistance values necessary. For the example application, a 523 k Ω between VIN and EN (R_{UVLO1}) and a 84.5 k Ω between EN and ground (R_{UVLO2}) are required to produce the 8-V and 6.25-V start and stop voltages.

$$R_{UVLO1} = \frac{V_{START} - V_{STOP}}{I_{HYS}} = \frac{8 \text{ V} - 6.25 \text{ V}}{3.4 \text{ } \mu\text{A}} = 515 \text{ k}\Omega$$

$$R_{UVLO2} = \frac{V_{ENA}}{\frac{V_{START} - V_{ENA}}{R_{UVLO1}} + I_1} = \frac{1.2 \text{ V}}{\frac{8 \text{ V} - 1.2 \text{ V}}{523 \text{ k}\Omega} + 1.2 \text{ } \mu\text{A}} = 84.5 \text{ k}\Omega$$
(40)

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9.2.2.9 Output Voltage and Feedback Resistors Selection

The voltage divider of R5 and R6 sets the output voltage. For the example design, 10.2 k Ω was selected for R6. Using Equation 3, R5 is calculated as 53.5 k Ω . The nearest standard 1% resistor is 53.6 k Ω . Due to the input current of the FB pin, the current flowing through the feedback network should be greater than 1 µA to maintain the output voltage accuracy. This requirement is satisfied if the value of R6 is less than 800 k Ω . Choosing higher resistor values decreases quiescent current and improves efficiency at low output currents but may also introduce noise immunity problems.

$$R_{HS} = R_{LS} \times \frac{V_{OUT} - 0.8 \text{ V}}{0.8 \text{ V}} = 10.2 \text{ k}\Omega \times \left(\frac{5 \text{ V} - 0.8 \text{ V}}{0.8 \text{ V}}\right) = 53.5 \text{ k}\Omega$$
 (42)

9.2.2.10 Minimum V_{IN}

To ensure proper operation of the device and to keep the output voltage in regulation, the input voltage at the device must be above the value calculated with Equation 43. Using the typical values for the R_{HS}, R_{DC} and V_F in this application example, the minimum input voltage is 5.56 V. The BOOT-SW = 3 V curve in Figure 1 was used for $R_{DS(on)} = 0.12 \Omega$ because the device operates with low drop out. When operating with low dropout, the BOOT-SW voltage is regulated at a lower voltage because the BOOT-SW capacitor is not refreshed every switching cycle. In the final application, the values of $R_{DS(on)}$, R_{dc} and V_F used in this equation must include tolerance of the component specifications and the variation of these specifications at their maximum operating temperature in the application.

$$\begin{split} V_{IN} \left(min \right) &= \frac{V_{OUT} + V_F + R_{dc} \times I_{OUT}}{0.99} + R_{DS(on)} \times I_{OUT} - V_F \\ V_{IN} \left(min \right) &= \frac{5V + 0.5V + 0.0253\Omega \times 3.5A}{0.99} + 0.12\Omega \times 3.5A - 0.5V = 5.56V \end{split} \tag{43}$$

9.2.2.11 Compensation

There are several methods to design compensation for DC/DC regulators. The method presented here is easy to calculate and ignores the effects of the slope compensation that is internal to the device. Because the slope compensation is ignored, the actual crossover frequency is lower than the crossover frequency used in the calculations. This method assumes the crossover frequency is between the modulator pole and the ESR zero and the ESR zero is at least 10 times greater the modulator pole.

To get started, the modulator pole, $f_{p(mod)}$, and the ESR zero, f_{z1} must be calculated using Equation 44 and Equation 45. For C_{OUT} , use a derated value of 58.3 μ F. Use equations Equation 46 and Equation 47 to estimate a starting point for the crossover frequency, f_{c0} . For the example design, $f_{p(mod)}$ is 1912 Hz and $f_{z(mod)}$ is 1092 kHz. Equation 45 is the geometric mean of the modulator pole and the ESR zero and Equation 47 is the mean of modulator pole and the switching frequency. Equation 46 yields 45.7 kHz and Equation 47 gives 23.9 kHz. Use the lower value of Equation 46 or Equation 47 for an initial crossover frequency. For this example, the target fco is 23.9 kHz.

Next, the compensation components are calculated. A resistor in series with a capacitor is used to create a compensating zero. A capacitor in parallel to these two components forms the compensating pole.

$$f_{P(\text{mod})} = \frac{I_{OUT(\text{max})}}{2 \times \pi \times V_{OUT} \times C_{OUT}} = \frac{3.5 \text{ A}}{2 \times \pi \times 5 \text{ V} \times 58.3 \text{ } \mu\text{F}} = 1912 \text{ Hz}$$
(44)

$$f_{\text{Z(mod)}} = \frac{1}{2 \times \pi \times \text{R}_{\text{ESR}} \times \text{C}_{\text{OUT}}} = \frac{1}{2 \times \pi \times 2.5 \text{ m}\Omega \times 58.3 \text{ }\mu\text{F}} = 1092 \text{ kHz}$$
(45)

$$f_{co} = \sqrt{f_{p(mod)} \times f_{z(mod)}} = \sqrt{1912 \text{ Hz} \times 1092 \text{ kHz}} = 45.7 \text{ kHz}$$
 (46)

$$f_{co} = \sqrt{f_{p(mod)} \times \frac{f_{SW}}{2}} = \sqrt{1912 \text{ Hz} \times \frac{600 \text{ kHz}}{2}} = 23.9 \text{ kHz}$$
 (47)

To determine the compensation resistor, R4, use Equation 48. Assume the power stage transconductance, gmps, is 12 A/V. The output voltage, V_O, reference voltage, V_{REF}, and amplifier transconductance, gmea, are 5 V, 0.8 V and 350 μ A/V, respectively. R4 is calculated to be 13 $k\Omega$ which is a standard value. Use Equation 49 to set the compensation zero to the modulator pole frequency. Equation 49 yields 6404 pF for compensating capacitor C5. 6800 pF is used for this design.

$$R4 = \left(\frac{2 \times \pi \times f_{co} \times C_{OUT}}{gmps}\right) \times \left(\frac{V_{OUT}}{V_{REF} \times gmea}\right) = \left(\frac{2 \times \pi \times 23.9 \text{ kHz} \times 58.3 \text{ } \mu F}{12 \text{ A/V}}\right) \times \left(\frac{5 \text{V}}{0.8 \text{ V} \times 350 \text{ } \mu \text{A/V}}\right) = 13 \text{ k}\Omega \tag{48}$$

C5 =
$$\frac{1}{2 \times \pi \times \text{R4 x } f_{\text{p(mod)}}} = \frac{1}{2 \times \pi \times 13 \text{ k}\Omega \text{ x } 1912 \text{ Hz}} = 6404 \text{ pF}$$
(49)

A compensation pole can be implemented if desired by adding capacitor C8 in parallel with the series combination of R4 and C5. Use the larger value calculated from Equation 50 and Equation 51 for C8 to set the compensation pole. The selected value of C8 is 39 pF for this design example.

$$C8 = \frac{C_{OUT} \times R_{ESR}}{R4} = \frac{58.3 \ \mu F \times 2.5 \ m\Omega}{13 \ k\Omega} = 11.2 \ pF$$

$$C8 = \frac{1}{R4 \times f \text{sw} \times \pi} = \frac{1}{13 \ k\Omega \times 600 \ \text{kHz} \times \pi} = 40.8 \ pF$$
(50)

$$C8 = \frac{1}{R4 \times f \text{sw} \times \pi} = \frac{1}{13 \text{ k}\Omega \times 600 \text{ kHz} \times \pi} = 40.8 \text{ pF}$$
(51)

9.2.2.12 Discontinuous Conduction Mode and Eco-mode Boundary

With an input voltage of 12 V, the power supply enters discontinuous conduction mode when the output current is less than 300 mA. The power supply enters Eco-mode when the output current is lower than 24 mA. The input current draw is 270 µA with no load.

9.2.2.13 Power Dissipation Estimate

The following formulas show how to estimate the TPS54360B power dissipation under continuous conduction mode (CCM) operation. Do not use these equations if the device is operating in discontinuous conduction mode (DCM).

The power dissipation of the IC includes conduction loss (P_{COND}), switching loss (P_{SW}), gate drive loss (P_{GD}) and supply current (P_Q). Example calculations are shown with the 12-V typical input voltage of the design example.

$$P_{COND} = (I_{OUT})^2 \times R_{DS(on)} \times \left(\frac{V_{OUT}}{V_{IN}}\right) = 3.5 \text{ A}^2 \times 92 \text{ m}\Omega \times \frac{5 \text{ V}}{12 \text{ V}} = 0.47 \text{ W}$$
 (52)

$$P_{SW} = V_{IN} \times f_{SW} \times I_{OUT} \times t_{rise} = 12 \text{ V} \times 600 \text{ kHz} \times 3.5 \text{ A} \times 4.9 \text{ ns} = 0.123 \text{ W}$$
(53)

$$P_{GD} = V_{IN} \times Q_G \times f_{SW} = 12 \text{ V} \times 3\text{nC} \times 600 \text{ kHz} = 0.022 \text{ W}$$
 (54)

$$P_Q = V_{IN} \times I_Q = 12 \text{ V} \times 146 \text{ } \mu\text{A} = 0.0018 \text{ W}$$
 (55)

Where:

is the output current (A). I_{OUT}

is the on-resistance of the high-side MOSFET (Ω). R_{DS(on)}

Vout is the output voltage (V). V_{IN} is the input voltage (V).

is the switching frequency (Hz). fsw

trise is the SW pin voltage rise time and can be estimated by trise = $V_{IN} \times 0.16$ ns/V + 3.0ns.

is the total gate charge of the internal MOSFET. Q_G

is the operating nonswitching supply current. ΙQ



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Therefore,

$$P_{TOT} = P_{COND} + P_{SW} + P_{GD} + P_{Q} = 0.47 \text{ W} + 0.123 \text{ W} + 0.022 \text{ W} + 0.0018 \text{ W} = 0.616 \text{ W}$$
(56)

For given T_A,

$$T_{J} = T_{A} + R_{TH} \times P_{TOT} \tag{57}$$

For given $T_{JMAX} = 150$ °C

$$T_{A(max)} = T_{J(max)} - R_{TH} \times P_{TOT}$$
(58)

Where:

Ptot is the total device power dissipation (W).

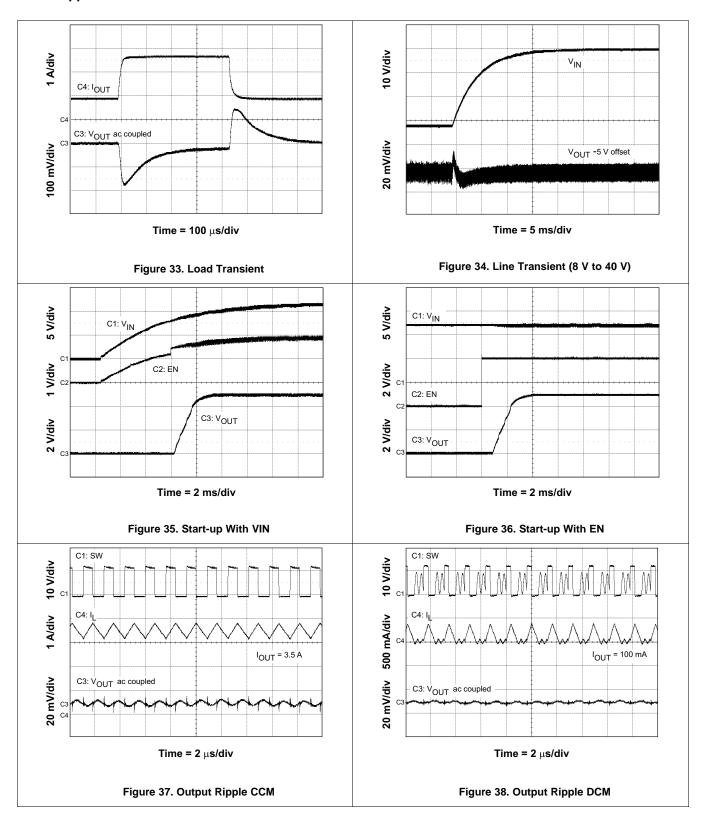
T_A is the ambient temperature (°C).T_J is the junction temperature (°C).

R_{TH} is the thermal resistance of the package (°C/W).

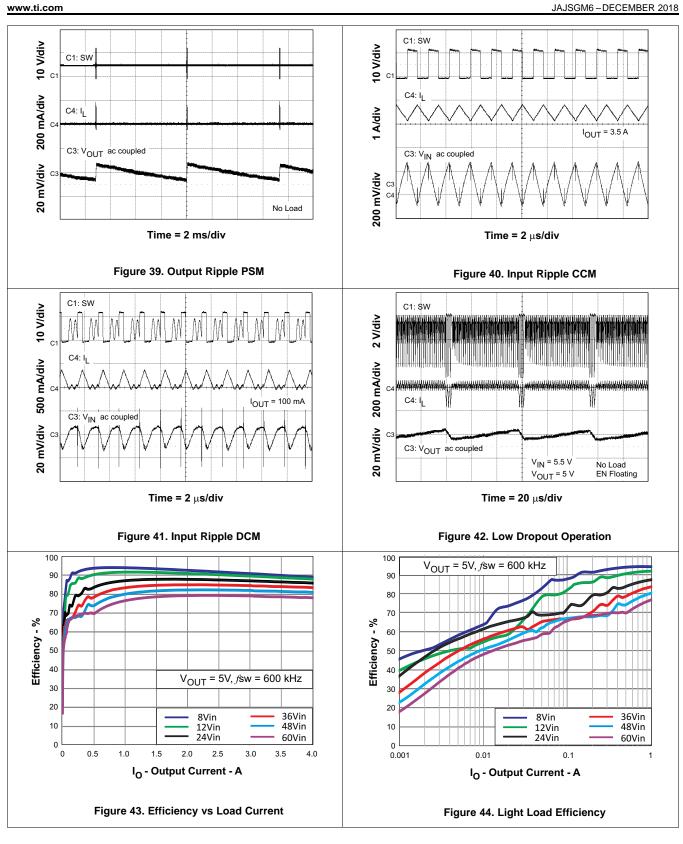
T_{JMAX} is maximum junction temperature (°C).T_{AMAX} is maximum ambient temperature (°C).

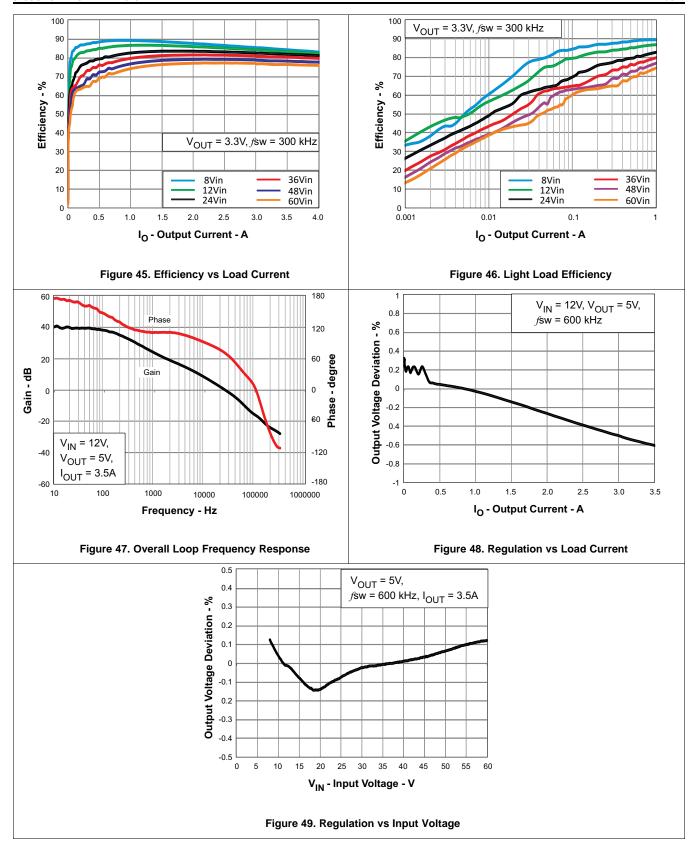
There are additional power losses in the regulator circuit due to the inductor AC and DC losses, the catch diode and PCB trace resistance impacting the overall efficiency of the regulator.

9.2.3 Application Curves









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9.3 Other Applications

9.3.1 Inverting Power

The TPS54360B can be used to convert a positive input voltage to a negative output voltage. Idea applications are amplifiers requiring a negative power supply. For a more detailed example, see Create an Inverting Power Supply from a Step-Down Regulator.

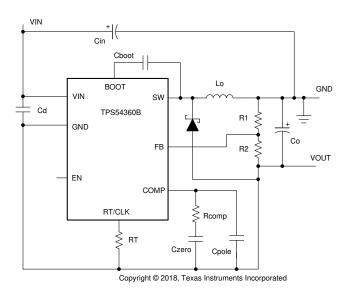


Figure 50. TPS54360B Inverting Power Supply

9.3.2 Split-Rail Power Supply

The TPS54360 can be used to convert a positive input voltage to a split rail positive and negative output voltage by using a coupled inductor. Idea applications are amplifiers requiring a split rail positive and negative voltage power supply. For a more detailed example see Create a Split-Rail Power Supply with a Wide Input Voltage Buck Regulator.

Other Applications (continued)

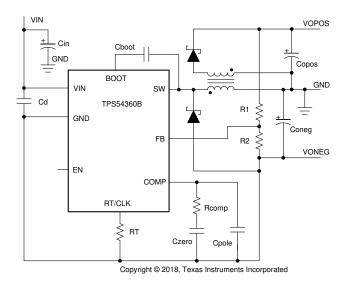


Figure 51. TPS54360B Split Rail Power Supply

10 Power Supply Recommendations

The device is designed to operate from an input voltage supply range between 4.5 V and 60 V. This input supply must be well regulated. If the input supply is located more than a few inches from the TPS54360B converter additional bulk capacitance may be required in addition to the ceramic bypass capacitors. A $100-\mu F$ electrolytic capacitor is a typical choice

Layout

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11.1 Layout Guidelines

Layout is a critical portion of good power supply design. There are several signal paths that conduct fast changing currents or voltages that can interact with stray inductance or parasitic capacitance to generate noise or degrade performance.

- To reduce parasitic effects, bypass the VIN pin to ground with a low ESR ceramic bypass capacitor with X5R or X7R dielectric.
- Take care to minimize the loop area formed by the bypass capacitor connections, the VIN pin, and the anode
 of the catch diode.
- Tie the GND pin directly to the power pad under the IC and the PowerPAD.
- Connect the PowerPAD to internal PCB ground planes using multiple vias directly under the device. Route the SW pin to the cathode of the catch diode and to the output inductor.
- Because the SW connection is the switching node, the catch diode and output inductor must be located close to the SW pins, and the area of the PCB conductor minimized to prevent excessive capacitive coupling.
- For operation at full rated load, the top-side ground area must provide adequate heat dissipating area.
- The RT/CLK pin is sensitive to noise so place the RT resistor as close as possible to the IC and routed with minimal lengths of trace.
- The additional external components can be placed approximately as shown.
- Acceptable performance can be attained with alternate PCB layouts; however, this layout has been shown to produce good results and is meant as a guideline.

11.2 Layout Example

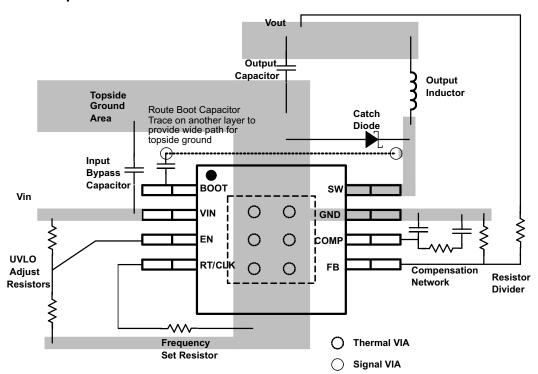


Figure 52. PCB Layout Example

11.2.1 Estimated Circuit Area

Boxing in the components in the design of Figure 32 the estimated printed circuit board area is 1.025 in² (661 mm²). This area does not include test points or connectors.



12 デバイスおよびドキュメントのサポート

12.1 デバイス・サポート

12.1.1 デベロッパー・ネットワークの製品に関する免責事項

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ここをクリックすると、WEBENCH® Power Designerにより、TPS54360B デバイスを使用するカスタム設計を作成できます。

- 1. 最初に、V_{IN}、V_{OUT}、I_{OUT}の要件を入力します。
- 2. オプティマイザのダイヤルを使用して、効率、占有面積、コストなどの主要なパラメータについて設計を最適化し、この設計と、テキサス・インスツルメンツによる他の可能なソリューションとを比較します。
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 - 熱的なシミュレーションを実行し、基板の熱特性を把握する。
 - カスタマイズされた回路図やレイアウトを、一般的なCADフォーマットでエクスポートする。
 - 設計のレポートをPDFで印刷し、同僚と設計を共有する。
- 5. WEBENCHツールの詳細は、www.ti.com/WEBENCHでご覧になれます。

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PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPS54360BDDA	ACTIVE	SO PowerPAD	DDA	8	75	RoHS & Green	NIPDAU NIPDAUAG	Level-2-260C-1 YEAR	-40 to 150	54360C	Samples
TPS54360BDDAR	ACTIVE	SO PowerPAD	DDA	8	2500	RoHS & Green	NIPDAU NIPDAUAG	Level-2-260C-1 YEAR	-40 to 150	54360C	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE OPTION ADDENDUM

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OTHER QUALIFIED VERSIONS OF TPS54360B:

Automotive: TPS54360B-Q1

NOTE: Qualified Version Definitions:

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects



PLASTIC SMALL OUTLINE



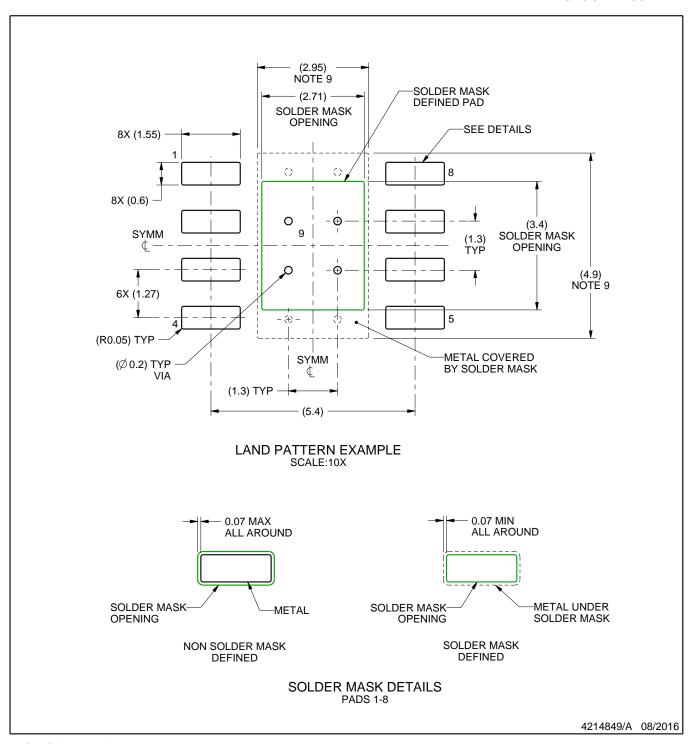
NOTES:

PowerPAD is a trademark of Texas Instruments.

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MS-012.



PLASTIC SMALL OUTLINE



NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
- 8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 9. Size of metal pad may vary due to creepage requirement.
- 10. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE



NOTES: (continued)

- 11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 12. Board assembly site may have different recommendations for stencil design.



DDA (R-PDSO-G8)

PowerPAD ™ PLASTIC SMALL-OUTLINE



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
- F. This package complies to JEDEC MS-012 variation BA

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DDA (R-PDSO-G8)

PowerPAD™ PLASTIC SMALL OUTLINE

THERMAL INFORMATION

This PowerPAD $^{\text{M}}$ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Exposed Thermal Pad Dimensions

4206322-6/L 05/12

NOTE: A. All linear dimensions are in millimeters



DDA (R-PDSO-G8)

PowerPAD™ PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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