# Application Brief PCB Design Guide With 0.4-mm Package

TEXAS INSTRUMENTS

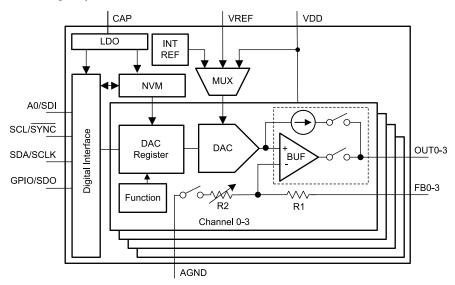
Illia Volkov

#### Introduction

The market continues to demand size reduction in various consumer and portable electronics while also requiring a decrease in cost in the effort to make electronics more affordable. Texas Instruments` DACx3204W and DACx3004W families are the answer to those demands. These devices are one of the smallest quad-channel, 10-bit and 12-bit general purpose DACs (1.8 mm × 1.8 mm) on the market with voltage and current output capabilities. The small size is achieved through utilizing Die Size Ball Grid Array (DSBGA), also called Wafer-level Chip-Scale Package (WCSP), where leads are connected directly to the die. However, implementation of such innovation can be limiting for cost-sensitive applications because this innovation significantly increases manufacturing cost through the need of via-in-pad and a multilayer board. This article describes how to eliminate the need for advanced and costly PCB manufacturing processes by routing the DACx3204W and DACx3004W devices in a similar way to their QFN equivalents.

#### **Device Description**

Figure 1 shows a block diagram of the DACx3004W and DACx3204W. These devices have an exposed feedback pin that is connected to the output buffer which can be used for closed-loop control or an input for a programmable comparator. Additionally, these devices have a high-Z output by default or when VDD is off, along with EEPROM and digitally controlled slew rate.





1



#### Pinout

Figure 2 shows the dimensions and pinout of the DACx3004W and DACx3204W. To eliminate the need for via-in-pad and a multilayer board, the output, digital interface, and supply pins are located on the perimeter of the package, while the feedback pins are connected to the four center pins. Such configuration provides easy access to all digital interface pins and analog outputs while limiting the availability of the feedback pins which are not essential to be routed externally for basic DAC operation.

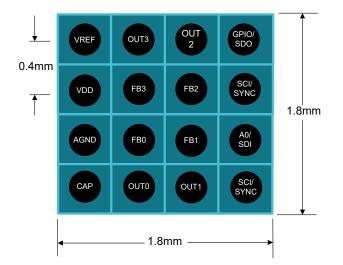


Figure 2. DACx3004W and DACx3204W Pinout

### Voltage Output

Figure 3 shows a block diagram of a typical voltage out configuration. To configure and route the DACx3004W and DACx3204W in voltage output mode, connect the feedback pins to the respective output pins. This is done on the top layer without adding vias to the feedback pins.

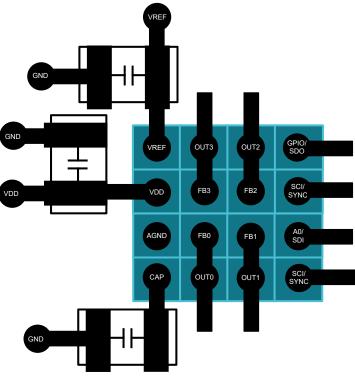


Figure 3. Voltage Output Configuration



Figure 4 shows a recommended routing example; the trace width is recommended to be half of the pad diameter. This is about 0.1 mm which is still within the range for standard PCB manufacturing processes. The traces can be widened to any width after the traces leave the outline of the device.

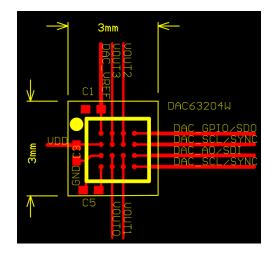


Figure 4. Typical Routing for Voltage Output

### Current Output

To configure DACx3204W or DACx3004W for current output mode on the PCB, disconnect the feedback pins from the output pins. Figure 5 and Figure 6 show an example block diagram of a typical current mode configuration and a recommended current output routing example, respectively.

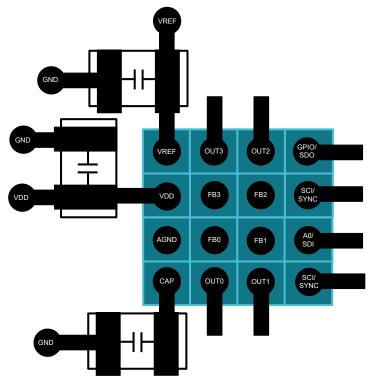


Figure 5. Current Output Configuration



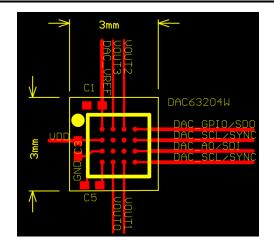


Figure 6. Typical Routing for Current Output

## Conclusion

In conclusion, Texas Instruments strives to meet the demand of size reduction and decreased costs from various consumer and portable electronics markets in the effort to make electronics more affordable. While most of the time it is difficult to achieve both size and cost, the DACx3004W and DACx3204W families are able to successfully address manufacturing challenges and make WCSP technology more appealing for cost-sensitive applications.

# IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2023, Texas Instruments Incorporated