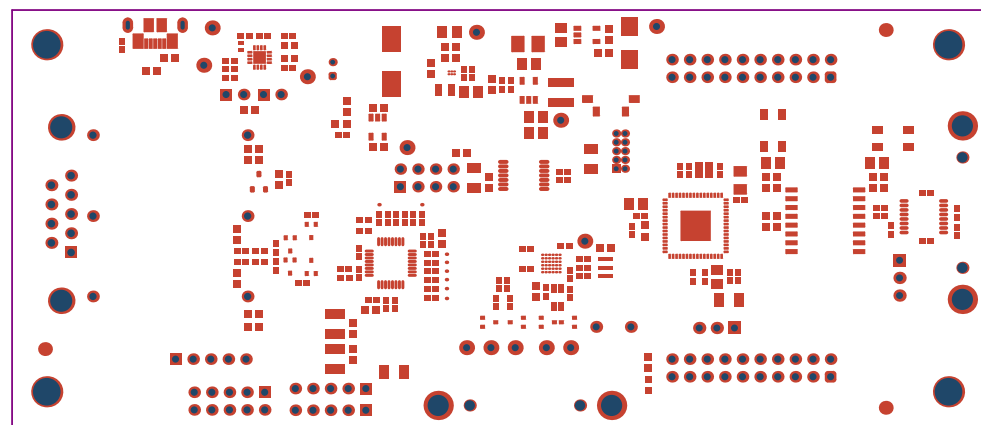
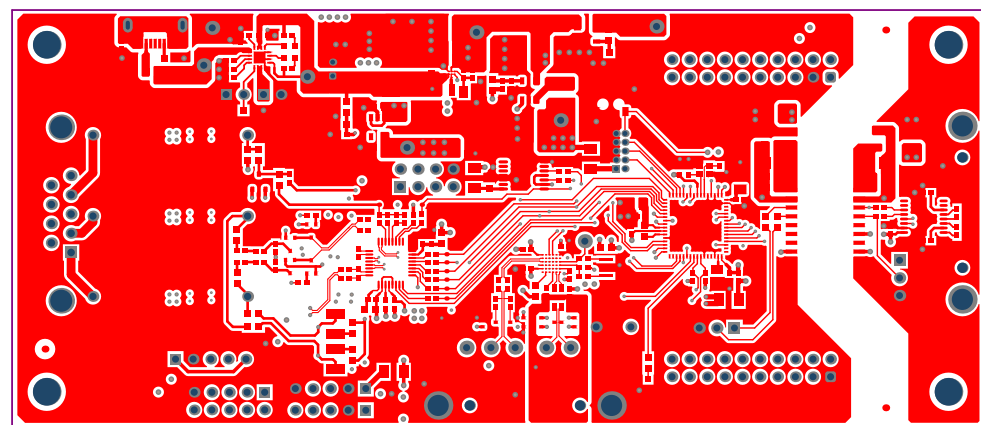


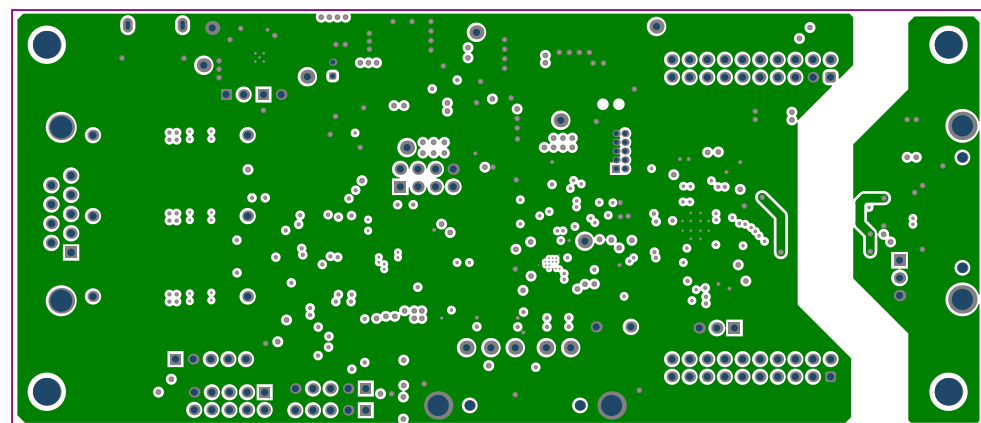
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: E2	SUN REV:
LAYER NAME = TOP OVERLAY	TID #: 01614		
PLOT NAME = Top Overlay	GENERATED : 3/25/2019 4:02:28 PM	TEXAS INSTRUMENTS	



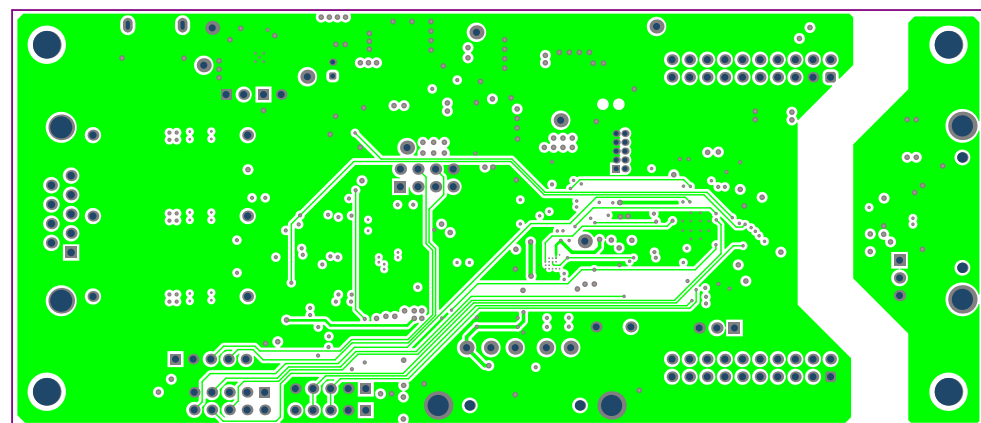
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = TOP SOLDER	TID #:01614		
PLOT NAME = Top Solder Mask	GENERATED : 3/25/2019 4:02:28 PM	TEXAS INSTRUMENTS	



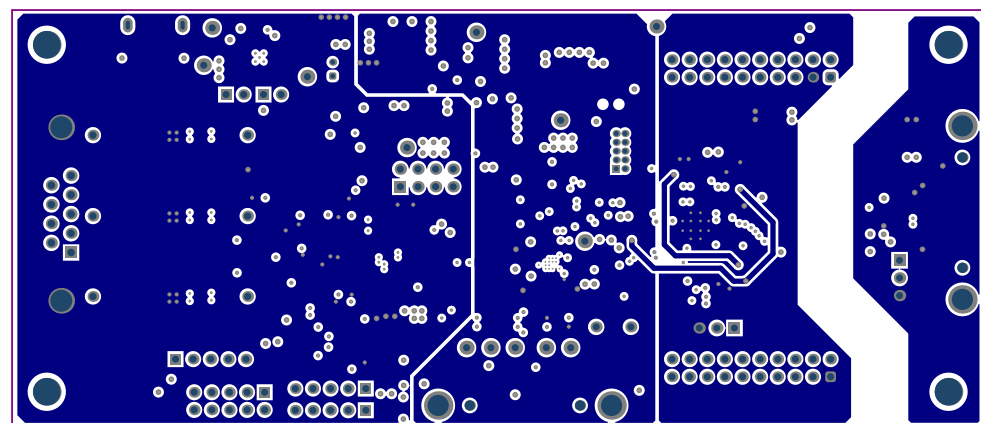
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = TOP LAYER	TID #:01614		
PLOT NAME = Top Layer	GENERATED : 3/25/2019 4:02:28 PM	TEXAS INSTRUMENTS	



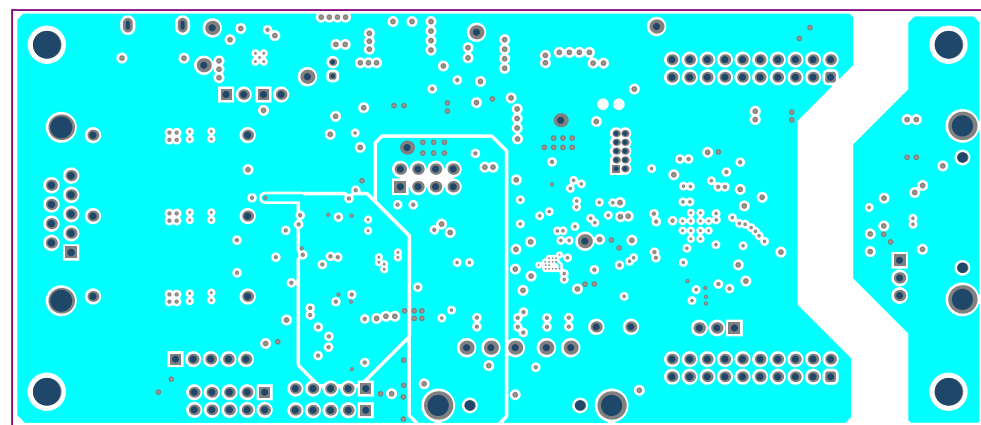
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = GND Layer	TID #: 01614		
PLOT NAME = GND LAYER	GENERATED : 3/25/2019 4:02:28 PM	TEXAS INSTRUMENTS	



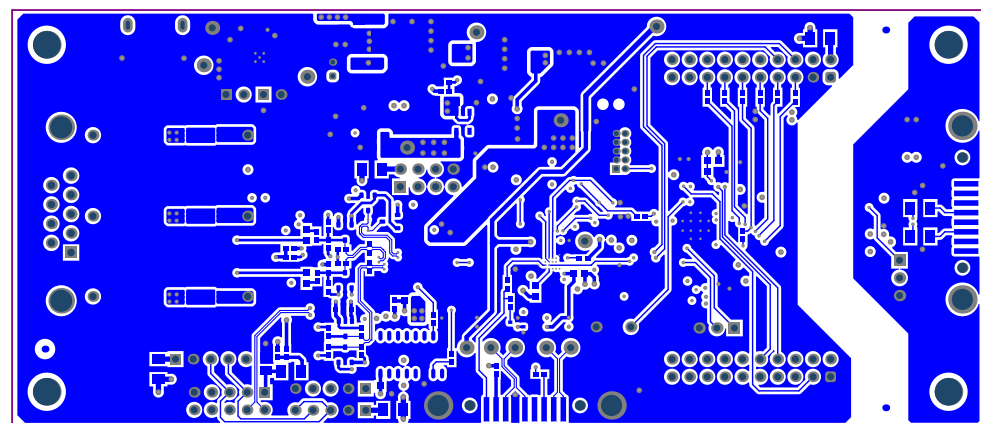
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = Signal Layer 1	TID #:01614		
PLOT NAME = Signal Layer 1	GENERATED : 3/25/2019 4:02:29 PM	TEXAS INSTRUMENTS	



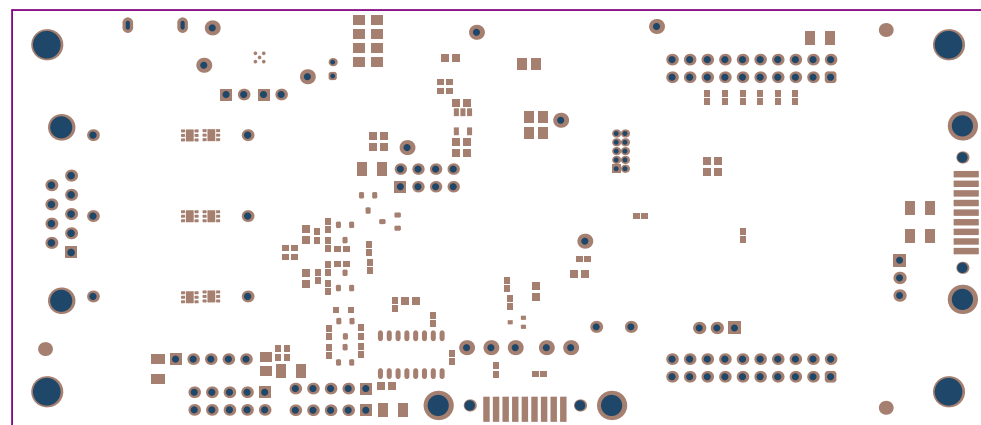
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = Signal Layer 2	TID #:01614		
PLOT NAME = Signal Layer 2	GENERATED : 3/25/2019 4:02:29 PM	TEXAS INSTRUMENTS	



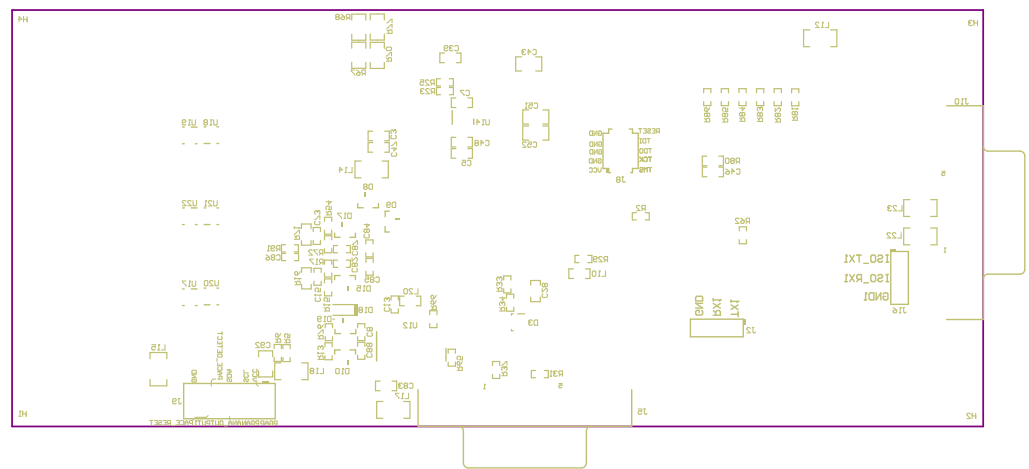
ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = PWR Layer	TID #:01614		
PLOT NAME = PWR LAYER	GENERATED : 3/25/2019 4:02:29 PM	TEXAS INSTRUMENTS	



ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: e2	SUN REV:
LAYER NAME = BOTTOM LAYER	TID #:01614		
PLOT NAME = Bottom Layer	GENERATED : 3/25/2019 4:02:29 PM	TEXAS INSTRUMENTS	



ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: E2	SUN REV:
LAYER NAME = BOTTOM SOLDER	TID #:01614		
PLOT NAME = Bottom Solder Mask	GENERATED : 3/25/2019 4:02:29 PM	TEXAS INSTRUMENTS	



ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: E2	SUN REV:
LAYER NAME = BOTTOM OVERLAY	TID #: 01614		
PLOT NAME = Bottom Overlay	GENERATED : 3/25/2019 4:02:29 PM		TEXAS INSTRUMENTS

Layer	Name	Material	Thickness	Constant	Board Layer Stack
1	Top Overlay				
2	Top Solder	Solder Resist	0.40mil	3.5	
3	Top Layer	Copper	1.40mil		
4	Dielectric1	FR-4 High Tg	15.00mil	4.2	
5	GND Layer	Copper	1.40mil		
6	Dielectric 2	FR-4 High Tg	8.00mil	4.2	
7	Signal Layer 1	Copper	1.40mil		
8	Dielectric 3	FR-4 High Tg	8.00mil	4.2	
9	Signal Layer 2	Copper	1.40mil		
10	Dielectric 4	FR-4 High Tg	8.00mil	4.2	
11	PHR Layer	Copper	1.40mil		
12	Dielectric 5	FR-4 High Tg	15.00mil	4.2	
13	Bottom Layer	Copper	1.40mil		
14	Bottom Solder	Solder Resist	0.40mil	3.5	
15	Bottom Overlay				

DESIGN INFORMATION

BOARD SIZE (REFER ALSO ARRAY/PANEL PROFILING INFORMATION)
140mm X 60mm

Number of Layers : 6
 MIN. TRACK WIDTH: 6 MIL
 MIN. CLEARANCE: 6 MIL
 MIN. VIA PAD SIZE: 10 MIL

MINIMUM ANNULAR RING 2.0 MIL EXTERNAL
 PER IPC-D-275 CLASS 2 LEVEL C
 REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MIL

MATERIAL:
 FR-408 FR-4 High Tg OTHER

THICKNESS: 63 MIL (1.6mm) +/-10% OTHER

TOLERANCE: ANSI IPC-6012 TYPE 3 CLASS 2
 OTHER +/-

BOW & TWIST: ANSI IPC-6012 TYPE 3 CLASS 2
 OTHER +/-

COPPER THICKNESS (FINISHED):
 OUTER: 1.4MIL (1oz) 2MIL (1.4oz) 2.8MIL (2oz)
 INNER SIGNAL: 1.4MIL (1oz) 0.7MIL (1/2oz) N/A

DRILLING:
 REFERENCE: AS SHOWN NC_DRILL_FILES
 PTH MIN COPPER THICKNESS: 1MIL OTHER

BOARD FINISH:
 SILKSCREEN: TOP BOTTOM
 SILKSCREEN COLOR: WHITE OTHER

SOLDER RESIST COLOR:
 GREEN BLUE OTHER

SURFACE FINISH: IMMERSION GOLD (ENIG) ENEPIG
 IMM. TIN/SILVER OR EQUIV OTHER

ARRAY/PANEL: CUT AND TRIM PER MECH LAYER 1
 N.C. ROUTE V. SCORE

CERTIFICATION: MATERIALS AND WORKMANSHIP FOR ALL PCBs TO MEET OR EXCEED THE REQUIREMENTS OF:
 ANSI IPC-A-600F CLASS -> 1 2 3
 UL 94V-0 RoHS OTHER PER ORDER

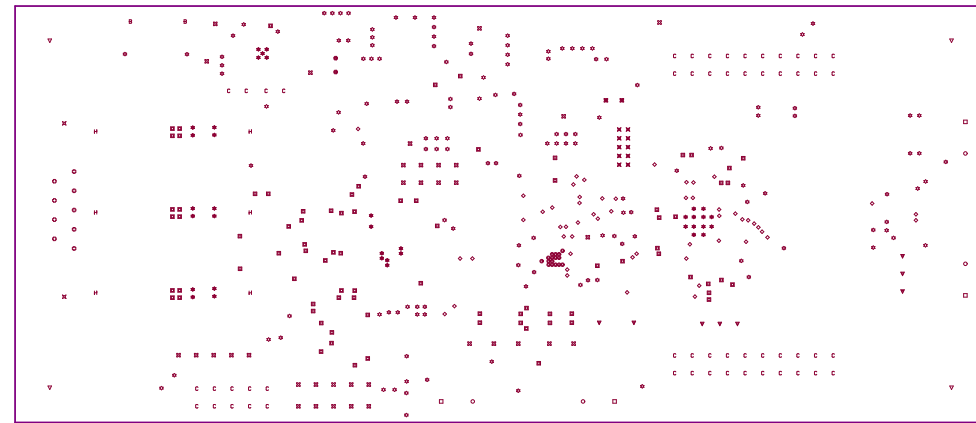
ADDITIONAL REQUIREMENTS: VIA TENTING: YES NO
 MICROSECTION: YES IMPEDANCE CONTROL: YES NO
 BARE BOARD ELEC. TEST: NONE REQUIRED PER ORDER
 MANUFACTURER'S UL: RAIL METAL SILK

Symbol	Count	Hole Size	Plated	Hole Type	Hole Length
B	2	23.62mil (0.600mm)	PTH	Slot	51.18mil (1.300mm)
⊕	2	27.56mil (0.700mm)	PTH	Round	-
⊗	2	35.43mil (0.900mm)	NPTH	Round	-
⊗	2	125.20mil (3.180mm)	PTH	Round	-
○	4	59.06mil (1.500mm)	NPTH	Round	-
□	4	120.08mil (3.050mm)	PTH	Round	-
▽	4	157.00mil (3.988mm)	NPTH	Round	-
H	6	41.34mil (1.050mm)	PTH	Round	-
▽	8	39.37mil (1.000mm)	PTH	Round	-
⊕	9	42.91mil (1.090mm)	PTH	Round	-
⊗	10	27.95mil (0.710mm)	PTH	Round	-
⊗	16	6.00mil (0.152mm)	PTH	Round	-
⊗	36	40.00mil (1.016mm)	PTH	Round	-
*	37	8.00mil (0.203mm)	PTH	Round	-
◇	54	10.00mil (0.254mm)	PTH	Round	-
C	54	40.16mil (1.020mm)	PTH	Round	-
⊕	84	12.00mil (0.305mm)	PTH	Round	-
☆	147	16.00mil (0.406mm)	PTH	Round	-
	481 Total				

Slot definitions : Routed Path Length = Calculated from tool start centre position to tool end centre position.
 Hole Length = Routed Path Length + Tool Size = Slot length as defined in the PCB layout

Drill Table

FOR 6MIL DRILL +/-6MIL
 FOR 8MIL DRILL +/-8MIL
 FOR 10MIL DRILL +/-10MIL
 FOR 12MIL DRILL +/-12MIL
 FOR 16MIL DRILL +/-16MIL
 FOR PTH DRILL +/-3MIL
 FOR NPTH DRILL +/-2MIL



ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: E2	SUN REV:
LAYER NAME = DRILL DRAWING	TID #:01614		
PLOT NAME = Drill Drawing	GENERATED : 3/25/2019 4:02:30 PM	TEXAS INSTRUMENTS	

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TIDA-01614	
DESIGNED FOR: Public Release	
FILE NAME: TIDA-01614-E2.PcbDoc	
ENGINEER: Skariah leni	LAYOUT BY: Avinash N
SCALE: 0.92	ALTIM DESIGNER VERSION: 18.1.9.240



ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: TIDA-01614	REV: E2	SUN REV:
LAYER NAME =	TID #: 01614		
PLOT NAME = Board Dimensions	GENERATED : 3/25/2019 4:02:43 PM	TEXAS INSTRUMENTS	

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