Design Example

When a dc/dc converter providing a regulated output voltage between the minimum and maximum input voltage is required, neither a single buck or a boost converter can provide the output voltage. However, a boost converter integrated circuit (IC) can be configured to drive a single-ended, primary-inductor converter (SEPIC) power stage and provide an output voltage that is between the input voltage extremes. The following design example helps a user design a 12-V power supply from a 9-V to 15-V input power source using the TPS61175 boost converter IC in the SEPIC configuration. The Texas Instruments application report SLYT309 gives detailed explanations of how the SEPIC converter operates and provides more information on the equations used in this document. Figure 1 shows the power supply circuit.

Table 1 gives the performance specifications for the reference design.

<table>
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<tr>
<th>PARAMETER</th>
<th>CONDITIONS</th>
<th>MIN</th>
<th>NOM</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>INPUT and AMBIENT CHARACTERISTICS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(V_{IN}) Input voltage</td>
<td></td>
<td>9</td>
<td>12</td>
<td>15</td>
<td>V</td>
</tr>
<tr>
<td>(f_S) Switching frequency</td>
<td></td>
<td>1</td>
<td>MHz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(T_A) Ambient temperature</td>
<td></td>
<td>55</td>
<td>°C</td>
<td></td>
<td></td>
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<tr>
<td>OUTPUT CHARACTERISTICS</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(V_{OUT}) Output voltage</td>
<td></td>
<td>11.5</td>
<td>12</td>
<td>12.5</td>
<td>V</td>
</tr>
<tr>
<td>Load regulation (V_{IN} = 9) V, 10 mA &lt; (I_O) &lt; 800 mA</td>
<td></td>
<td>1%</td>
<td>Δ(V_O/ΔI_O)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(V_{RIPPLE}) Output voltage ripple (I_O = 800) mA</td>
<td></td>
<td>100</td>
<td>mVpp</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Table 1. Performance Specifications for the Reference Design (continued)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>CONDITIONS</th>
<th>MIN</th>
<th>NOM</th>
<th>MAX</th>
<th>UNIT</th>
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</thead>
<tbody>
<tr>
<td>$I_{O}$</td>
<td>Output current</td>
<td></td>
<td></td>
<td></td>
<td>mA</td>
</tr>
<tr>
<td>$\eta$</td>
<td>Efficiency</td>
<td>1</td>
<td>800</td>
<td></td>
<td>mA</td>
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**TRANSIENT RESPONSE**

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<th>MAX</th>
<th>UNIT</th>
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<tr>
<td>$\Delta I_{\text{TRAN}}$</td>
<td>Load step</td>
<td>400</td>
<td>mA</td>
</tr>
<tr>
<td>$\Delta I_{\text{TRAN}}/\Delta t$</td>
<td>Load slew rate</td>
<td>0.20</td>
<td>A/μs</td>
</tr>
<tr>
<td>$\Delta V_{\text{TRAN}}$</td>
<td>$V_{O}$ undershoot</td>
<td>400</td>
<td>mV</td>
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1. **DUTY CYCLE**: Use Equation 1 to estimate the duty cycle.

$$D = \frac{V_{\text{OUT}} + V_D}{V_{\text{IN}} + V_{\text{OUT}} + V_D}$$

(1)

$D_{\text{MAX}} = 0.58$ occurs at $V_{\text{IN(MIN)}} = 9$ V and $D_{\text{MIN}} = 0.45$ occurs at $V_{\text{IN(MAX)}} = 15$ V.

2. **$I_{\text{OUT(MAX)}}$ and $I_{\text{SW(DC)}}$**: Use Equation 2 to estimate the maximum average input current.

$$I_{\text{IN(DC)}} = \frac{I_{\text{OUT}}}{\eta_{\text{EST}}} \times \frac{V_{\text{OUT}} + V_D}{V_{\text{IN}}},$$

(2)

At $V_{\text{IN(MIN)}} = 9$ V and $\eta_{\text{EST}} = 0.85$, $I_{\text{IN(DC)}} = 1.31$ A while at $V_{\text{IN(MAX)}} = 15$ V and $\eta_{\text{EST}} = 0.90$, $I_{\text{IN(DC)}} = 0.74$ A. Note that in a SEPIC, the switch must handle the current from the input source as well as the output current. So, the maximum average switch current, ignoring inductor current ripple, is $1.31$ A + $0.8$ A = 2.11 A. **Equation 2** ignores the inductor ripple current. But, for stable power supply operation and to minimize EMI, the inductor ripple current, $\Delta I_L$, must be no more than a fraction, $K_{\text{IND}} = 20\%-40\%$ of the maximum input current. So, use **Equation 3** to estimate the maximum output current for an IC with internal current limit, $I_{\text{LIM}}$, including the effects of $\Delta I_L$. Assuming estimated efficiency $\eta_{\text{est}} = 85\%$ at $V_{\text{IN(MIN)}} = 9$ V and $K_{\text{IND}} = 0.2$,

$$I_{\text{OUT(MAX)}} = \frac{I_{\text{LIM}}}{3} \times \frac{V_{\text{OUT}} + V_D}{V_{\text{IN(MIN)}}} \times \left( 1 + \frac{K_{\text{IND}}}{\eta_{\text{EST}}} \right) + 1$$

(3)

Equation 3 assumes that both inductors, $L_{1a}$ and $L_{1b}$, are coupled on the same core. Computing the switch power dissipation was omitted since we are using the IC well below its maximum current and voltage capabilities.

3. **INPUT CAPACITANCE (C1)**: Use the data sheet's recommendation of 10 μF for the input capacitance. If nonceramic, higher ESR capacitors used, the designer must confirm that the capacitor's ripple current does not exceed that capacitor's ripple current rating as explained in SLYT309.

4. **INDUCTANCE (L1a and L1b)**: From the previous computations where $K_{\text{IND}} = 0.2$ and $I_{\text{IN(DC)}} = 1.31$ A at $V_{\text{IN(MIN)}} = 9$ V, $\Delta I_L = K_{\text{IND}} \times I_{\text{IN(DC)}} = 0.26$ A. After substituting $f_s = 1$ MHz, $V_{\text{IN(MAX)}} = 9$ V, use **Equation 4** to get the minimum coupled inductance $L_{1a} = L_{1b}$ required to keep the inductor ripple current less than 20% of the input current.

$$L_{1a} = \frac{1}{2} \times \frac{V_{\text{IN(MAX)}} \times D_{\text{MIN}}}{\Delta I_{L(15 V)}} \times f_s = \frac{1}{2} \times \frac{15V \times 0.45}{0.220A \times 1MHz} = 15.3\mu H \rightarrow 15\mu H$$

(4)

Note if $L_{1a}$ and $L_{1b}$ are closely coupled, the ripple current is divided between them and the required inductance is halved. In account for inductor tolerance, the designer selected the next closest standard value, which is 15 μH.

When selecting an inductor, the two additional specifications are its DC resistance (DCR) and its current rating, which is the lower of either its saturation current or its current for 40°C temperature rise. For the SEPIC converter with two inductors, choosing a coupled inductor with DCR less than 100 mΩ per winding minimizes these losses. The maximum inductor current per winding occurs at $V_{\text{IN(MIN)}}$, and is $I_{\text{IN(DC)}} + \Delta I_{L/2} = 1.31$ A + $0.26/2 = 1.70$ A for $L_{1a}$ and $I_{\text{OUT}} + \Delta I_L = 0.8$ A + $0.26 A/2 = 0.93$ A for $L_{1b}$. Adding 20% for inductor current ripple spikes due to load transients, the designer selected MSD1260-153 from Coilcraft, capable of 2.06 A in each winding simultaneously, 2.92 A maximum in a single winding, and 85-mΩ DCR per winding.
5. OUTPUT CAPACITANCE (C8 and C9): Use Equation 5 and the transient specification to size the output capacitance.

Assuming a ceramic output capacitor with negligible ESR and output ripple specification \( \Delta V_{\text{RIPPLE}} = 50 \) mVpp, Equation 5 recommends that the minimum output capacitance be

\[
C_{\text{OUT}} \geq \frac{I_{\text{OUT}} \times D_{\text{(MAX)}}}{\Delta V_{\text{RIPPLE}} \times f_s} = \frac{0.8A \times 0.58}{50 \text{mVpp} \times 1 \text{MHz}} = 9.3 \mu\text{F}
\]

To meet the load transient specification and assuming a control loop bandwidth \( f_{BW} = 5 \text{ kHz} \), Equation 6 gives

\[
C_{\text{OUT}} \geq \frac{\Delta I_{\text{TRAN}}}{2\pi \times f_{\text{BW}} \times \Delta V_{\text{TRAN}}} = \frac{0.4A}{2\pi \times 5 \text{KHz} \times 400 \text{mV}} = 32 \mu\text{F}
\]

The loop bandwidth assumption of 5 kHz may have to be modified later. The designer selected \( C2 = 2 \times 22 \mu\text{F} \), 50-V output capacitors instead of one 47-\( \mu\text{F} \) capacitor because the resonance frequency of most 47-\( \mu\text{F} \) capacitors is above the 1-MHz switching frequency. If capacitors with higher ESRs than those of ceramic capacitors are used, the designer must include the effect of the ESR when sizing the output capacitor for the specified ripple but also confirm that the capacitor ripple current does not exceed that capacitor's ripple current rating as explained in SLYT309.

6. SERIES CAPACITOR (C6): Knowing that \( I_{\text{DS}} = I_{\text{OUT}} \) flows into \( C_p \) during the on time, it is recommended to choose \( C_p \) so that its ripple \( \Delta V_{C_p} \) is no more than 5% of \( V_{\text{CP(DIODE)}} = V_{\text{IN}} \). The worst case occurs at \( V_{\text{IN(MAX)}} \). Use Equation 7 to compute the minimum capacitor assuming \( \Delta V_{C_p} = 5\% \times V_{\text{IN(MAX)}} = 0.75 \text{ V} \).

\[
C_p \geq \frac{I_{\text{OUT}} \times D_{\text{(MAX)}}}{\Delta V_{C_p} \times f_s} = \frac{0.8A \times 0.45}{0.75 \text{VPPK} \times 1 \text{MHz}} = 0.48 \mu\text{F}
\]

7. SOFT START CAPACITOR (C3): Use the data sheet's recommendation of 0.047 \( \mu\text{F} \) for the soft start capacitor. Increasing this value slows down the output voltage's rise time and also minimizes in-rush current.

8. SCHOTTKY DIODE (D1): Even with an ideal printed-circuit board layout containing short traces to minimize stray inductance and capacitance, the switching node of the boost converter may exhibit ringing up to 30% higher than the output voltage. Therefore, the designer selected a 20-V-rated diode to accommodate such ringing. The designer also selected a diode with a thermal rating that is high enough to accommodate its power dissipation, which is approximately \( P_{\text{DIODE}} = I_{\text{OUT}} \times V_i = 800 \text{ mA} \times 0.5 \text{ V} = 400 \text{ mW} \).

9. FEEDBACK RESISTORS (R1 and R2): The data sheet recommends 10 kΩ as an optimum value for R2. Larger or smaller values can be used at the risk of noise being injected into FB or higher current lost through the FB resistors, respectively. After first trying 10 kΩ, the designer selected \( R2 = 10.7 \text{ k}\Omega \) so that \( \text{R1} \) computes closer to a standard resistor value per Equation 8:

\[
\text{R1} = \text{R2} \times \left( \frac{V_{\text{OUT}}}{1.229 \text{V}} -1 \right) = 10.7 \text{ k}\Omega \times \left( \frac{12 \text{V}}{1.229 \text{V}} -1 \right) = 93.7 \text{ k}\Omega \rightarrow 93.1 \text{ k}\Omega
\]

10. SWITCHING FREQUENCY RESISTOR (R4): Use data sheet Figure 13 to properly size the resistor for \( f_s = 1 \text{ MHz} \). Higher switching frequencies allow for lower valued, and therefore potentially smaller packaged, inductors at the expense of higher switching losses and lower efficiency.

11. COMPENSATING THE CONTROL LOOP (R3 and C4): As summarized in Dr. Ray Ridley's article\(^{(1)}\), the mathematical model for the SEPIC converter is extremely complicated. Therefore, when using a current-mode controlled converter with a transconductance amplifier like the TPS61175, it is easier and faster to compensate the loop by inspection of the duty cycle to output (i.e., power stage or plant) transfer function. This transfer function can be obtained from either simulated data using a Spice model as explained in Dr. Ridley's article or measured data. To obtain the measured data, a Venable or equivalent gain/phase analyzer is necessary. After designing the converter using the previous steps, use a large compensation capacitor (e.g., \( C4 = 1 \mu\text{F} \)) and nominal compensation resistor (e.g., \( R3 = 1 \text{k}\Omega \)) to roll off the control loop at a very low frequency and then measure the power stage transfer function. Figure 2 shows measured results from the power stage transfer function's gain and phase at full load for \( V_{\text{IN(MIN)}} \), in red and royal blue, and \( V_{\text{IN(MAX)}} \), in maroon and dark blue, respectively.

Dr. Ridley\(^1\) writes that there are three RHP zeroes with two of those being complex. Equation 9 computes the lowest frequency RHP zero, which occurs at \(V_{IN(MIN)}\).

### Equation 9

\[
f_{RHPZ} = \frac{1}{2\pi \cdot \frac{L_{1a}}{R_{OUT}} \left(\frac{D}{1-D}\right)^2} = \frac{1}{2\pi \cdot \frac{15\mu H}{15\Omega} \left(\frac{0.58}{1-0.58}\right)^2} = 83.5\text{kHz}
\]

To prevent switching noise or gain fluctuations due to changes in nonmeasured parameters from causing small signal instability, conventional wisdom is for the crossover frequency, \(f_{BW}\), to be kept below \(f_{RHPZ}/10 = 8\text{ kHz}\) in order to avoid the effects of the RHPZ on the control loop. Therefore, the compensation gain, \(K_{COMP}\), and power stage gain at the 8-kHz crossover frequency must be 0 dB, or \(K_{COMP}(f_{BW}) + 20\log(G_{PW}(f_{BW})) = 0\) dB, so \(K_{COMP}(f_{BW}) = -20\log(G_{PW}(f_{BW})) = -18.33\) dB as illustrated by the yellow line in Figure 2. Using Type II compensation and finding \(G_{EA_{MAX}} = 440 \mu\text{mho}\) in the data sheet, Equation 10 computes the value of \(R3\) to give \(K_{COMP}(f_{BW}) = -18.33\) dB, rounded up to the closest standard value.

### Equation 10

\[
R3 \approx \frac{10^{\frac{K_{COMP}(f_{C})}{20\text{dB}}}}{G_{EA_{MAX}} \times \frac{R2}{R2 + R1}} = \frac{10^{-18.33\text{dB}}}{440\mu\text{mho} \times \frac{10.7k\Omega}{93.1k\Omega + 10.7k\Omega}} = 2.69k\Omega
\]

The compensation zero, \(f_Z\), is typically set between 1/5 and 1/10 of \(f_{BW}\) in order to maximize its phase boost at the crossover frequency. The designer set the \(f_Z \approx f_{BW}/5 = 1.6\) kHz and solved for \(C4\). The answer was rounded down to the closest standard value.

### Equation 11

\[
C4 \approx \frac{1}{2\pi \cdot R3 \cdot f_Z} = \frac{1}{2\pi \cdot 2.67k\Omega \times 1600\text{Hz}} = 0.037\mu\text{F} \rightarrow 0.039\mu\text{F}
\]

Figure 3 shows the measured loop gain and phase. As designed for \(V_{IN(MIN)}\), the measured \(f_{BW}\) is slightly higher than 8 kHz and the phase margin is almost 60°.
Figure 3. Measured Total Loop Gain and Phase With $R_3 = 2.67 \, \text{k}\Omega$ and $C_4 = 0.039 \, \mu\text{F}$

Figure 4 shows the transient response for a 400-mA load step. The $\Delta V_{\text{TRAN}}$ droop of 320 mV is below the 400-mV design specification.

Figure 4. Load Transient Response With $V_{\text{IN}} = 9 \, \text{V}$ and $I_{\text{OUT}} = 20 \, \text{mA}$ to 400 mA

Figure 5 shows the efficiency.

Figure 5 shows the efficiency.
Figure 5. Efficiency

Figure 6 shows the load regulation, which is well within the 1% specification.

Figure 6. Load Regulation

Figure 7 and Figure 8 show typical operating waveforms.
Figure 7. Operation Including $V_{\text{RIPPLE}}$ at $V_{\text{IN}} = 9$ V and $I_{\text{OUT}} = 800$ mA

Figure 8. Operation Including $V_{\text{RIPPLE}}$ at $V_{\text{IN}} = 15$ V and $I_{\text{OUT}} = 800$ mA

Figure 9 shows the startup waveform.

Figure 9. Startup at $V_{\text{IN}} = 9$ V and $I_{\text{OUT}} = 400$ mA
The preceding design steps are applicable to any current-mode, control-based nonsynchronous boost converter used in a SEPIC configuration.
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