

Inverting Applications Made SIMPLE with LM4600x and LM4360x

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ABSTRACT

We often require power sources with negative output voltages. There are many different ways to produce a negative output voltage from a positive input voltage. One option is a polarity-inverting buck-boost converter. The advantages of this topology are that it requires low component count and that it can be built with standard high-side regulator ICs such as those intended for buck regulators. The LM4360x and LM4600x synchronous family of SIMPLE SWITCHER® converters can be used in an inverting buck-boost topology to provide a regulated negative output voltage rail in the system.

This user guide will demonstrate the use of LM46002 in an inverting buck-boost application. The design accepts an input voltage of 15 V to 45 V and can provide an output voltage of -15 V capable of supplying a range of output current to the load up to 1 A.

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Introduction www.ti.com

1 Introduction

The LM4360x and LM4600x SIMPLE SWITCHER® regulators are easy to use Wide V_{IN} synchronous stepdown DC-DC converters capable of delivering up to 3 A of load current from an input voltage of 3.5 V to 36 V, and up to 2 A for an input voltage of 60 V respectively. These converters provide very high efficiency, output accuracy and drop-out voltage in a very small solution size. An extended family in pin-to-pin compatible packages is available in 0.5 A and 1 A load current options.

The simplicity of the polarity-inverting buck-boost topology is one of its biggest advantages. The topology needs very few power stage components thereby reducing the cost and development complexity. Besides providing negative voltages in systems the polarity-inverting topology is very useful to power loads that do not depend on a polarity in reference to a system ground but are being supplied by an input voltage which might be higher or lower than the output voltage. A good example is powering a string of LEDs with a total voltage drop of 16V from a supply voltage in the range between 9 V and 30 V. In this example, the string of LEDs can accept a negative 16 V, since the LEDs may just be turned around by swapping the anode connection with the cathode connection. The polarity inverting topology can power the negative 16 V from positive 9 V of input voltage as well as from 30V of input voltage.

Compared to the buck and the boost topology, the inverting topology has the main energy storing element, the inductor, connected between the switch node and ground. In the buck topology the inductor is connected to the output node, in the boost topology the inductor is connected to the input node. The inductor always prevents current from changing instantaneously. Thus the inductor acts as part of a filter to reduce noise on a specific node. The polarity-inverting topology is noisy on the input side as well as on the output side. Noisy nodes require good capacitive filtering to reduce the ripple voltage. In the polarity-inverting topology, both, the input node as well as the output node require good low ESR bypassing capacitors to minimize voltage ripple and noise.

2 Board Specifications & Schematics

- $V_{IN} = 15 \text{ V to } 45 \text{ V (LM46002)}$
- V_{OUT} = -15 V. Refer to Section 7
- I_{OUT} = 1 A.
- Four layer PCB: Inner layers are 35 μm (0.5 oz) copper and Outer layers are 70 μm (1 oz) copper.
- PCB measures 1.6 inches x 3.2 inches (40.64 mm x 81.28 mm) and is 62 mils (1.57 mm) thick of FR4 laminate material

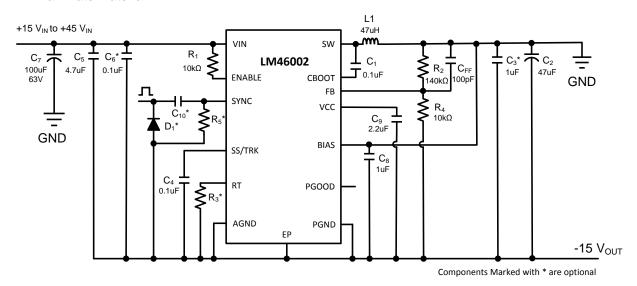


Figure 1. Evaluation Board Schematic

While this Application Report makes particular use of an output voltage of -15 V, this inverting application was also tested with -5 V and -12 V. Additionally the part can operate from -1 V to -28 V.



www.ti.com Board Connections

3 Board Connections

The board should be connected to a power supply across the $+V_{IN}$ and GND pins, and load connected between the $-V_{OUT}$ and GND pins. The input and output grounds in this application are shared. The PCB layout is designed to accommodate an external sync signal and is setup to operate at a default switching frequency of 500 kHz. Further layout guidelines and layout images are included below in the section Section 8.



Figure 2. Evaluation Board Picture

Table 1. Functionality of the Pins

Terminal Name	Description
+Vin	Input supply — Nominal operating range is from 15 V to 45 V for the LM46002.
GNDin	Power Ground for the Input.
-Vout	Output Voltage — Regulated at -15 V up to 1 A. Please refer to Section 5
GNDout	Power Ground for the Load.
SyncIn	Synchronization is actuated through this pin. Please ensure that the Sync signal doesn't exceed the datasheet limits of 5.5 V.

4 Optional Components

The inverting schematic shown in Figure 1 makes note of all options, however it is not necessary to populate the resistor R3, resistor R5 or the capacitor C10. Components that are optional are marked with an '*' in the schematic. The evaluation board has many options for input and output filtering. C3 has been installed to decrease high frequency noise at the output. Similarly, C6 has been installed to provide a high frequency bypass for the input current.

The sync pin in particular would need additional protection circuitry to ensure that datasheet limits are not violated. Specifically the amplitude of the sync signal with respect to IC ground must be inspected to avoid overstress.

For additional circuit considerations, see the *Applications* section of the *LM46002 2A SIMPLE SWITCHER® with 60V Maximum Input Voltage* (SNVSA13A).

For Enable toggling, see the *Enable Options* section of the *AN-2027 Inverting Applications for LMZ14203 Application Report* (SNVA425A).



Design Parameters www.ti.com

5 Design Parameters

A buck converter can be re-purposed to generate a negative output voltage from a positive input source if the circuit is configured as an inverting buck-boost converter. The circuit design is quite simple, mentioned here are several key design points that will aid in your design. Throughout this design it is vital to remember, the ground of the device, including the exposed pad, should not be tied to system ground.

5.1 Input Voltage Range

The operating input voltage, $V_{\text{IN(min)}}$ of the power supply should be greater than the minimum device voltage, $V_{\text{dev(min)}}$. For the LM4600x, the $V_{\text{dev(min)}}$ is 3.5 V. The minimum input voltage requirement for this application is 15 V, thus, satisfying Equation 1.

$$V_{dev\,(min)} \le V_{IN} \le V_{IN(max)}$$
 (1)

5.2 Output Voltage

The resulting negative output voltage is available at the device ground pin, so the effective voltage of the device is $V_{IN} + |V_{OUT}|$. It is also important that this difference not exceed the input-voltage rating of the device. For the LM4600x, the maximum input limit is 60 V.

$$V_{dev(max)} \ge V_{IN(max)} + |V_{OUT}| \tag{2}$$

Assuming V_{OUT} is -15 V and using Equation 2, the maximum input voltage for the power supply could be as high as 45 V.

Use Equation 3 to determine top feedback resistor, R2, for the desired output voltage, set bottom feedback resistor, R4, to 10 k Ω and V_{RFF} to 1.011 V for the LM46002.

$$R2 = R4 \times \left(\frac{|V_{\text{OUT}}|}{V_{\text{REF}}} - 1\right) \tag{3}$$

Through calculation, R2 equals approximately 138 k Ω , we've chosen 140 k Ω for approximately V_{OUT} = -15 V.

5.3 Input Capacitor

This application is stable with almost any combination of ceramic, polymer, tantalum, and aluminum capacitors. A bypass capacitor is a must from V_{IN} to ground and from V_{IN} to V_{OUT} on the input. The bypass from V_{IN} to V_{OUT} is across the device voltage input and its rating must be carefully chosen.

The typical recommended value for the high frequency decoupling capacitor is 4.7 μ F to 10 μ F. A high-quality ceramic type X5R or X7R with sufficiency voltage rating is recommended. For this design, a 4.7 μ F, X7R dielectric capacitor rated for 100 V is used for the input decoupling capacitor. The equivalent series resistance (ESR) is approximately 3 m Ω , and the current-rating is 3 A. Include a capacitor with a value of 0.1 μ F for high-frequency filtering and place it as close as possible to the device pins.

For additional input capacitor considerations, see the *Detailed Design Procedure* section of the *LM46002 2A SIMPLE SWITCHER®* (SNVSA13A).

5.4 Output Capacitor

Ensure correct polarity of the output capacitor, as the output voltage is negative. The device is designed to be used with a wide variety of LC filters. It is generally desired to use as little output capacitance as possible to keep cost and size down. The output capacitor (s), C_{OUT} , should be chosen with care since it directly affects the steady state output voltage ripple, loop stability and the voltage over/undershoot during load current transients.

Please refer to the *Detailed Design Procedure Section 9.2.2.5* of the *LM46002 2A SIMPLE SWITCHER*® (SNVSA13A) for more details regarding output capacitor selection and stability requirements. Remember to substitute V_{OUT} with the absolute value $|V_{OUT}|$ for Equations 19 and 20.



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5.5 **Output Current**

The average inductor current is affected in this topology. In the buck configuration, the average inductor current equals the average output current because the inductor always supplies current to the load during both the on and off times of the control MOSFET. However, in the inverting buck boost configuration, the load is supplied with current only from the output capacitor and is completely disconnected from the inductor during the on time of the control MOSFET. During the off time, the inductor connects to both the output cap and the load.

The duty cycle for the typical buck converter is simply V_{OUT} / V_{IN} but the duty cycle for an inverting buck boost converter becomes:

$$D = \frac{|V_{OUT}|}{(\eta \times V_{IN}) + |V_{OUT}|}$$
(4)

The efficiency term, n, in Equation 4 adjusts the equations in this section for power conversion losses and yields a more accurate maximum output current result.

Please note, the worst case scenario is given by the maximum duty cycle, D_{MAX} , and is calculated by using the minimum input voltage, $V_{IN\ (min)}$ substituted for input voltage, V_{IN} in Equation 4. Assuming 15 V for V_{IN} and a V_{OUT} of -15 V, the maximum duty cycle, D_{MAX} , is 0.55 using an efficiency value, η of 80%.

In the operation of a synchronous inverting buck-boost, when the high-side FET switch is on, the voltage seen across the inductor is V_{IN} and the current ramps up at a rate of di/dt = V_{IN}/L . While the high-side FET is on, the necessary load current is provided by charge stored in the output capacitor.

During the Off state, this FET turns off and the inductor must reverse polarity to keep the inductor current continuous. The voltage across the inductor is approximately V_{OUT}, and the discharging rate of the inductor current is given by $di/dt = -V_{OUT}/L$. During this off time, the inductor will provide current to the load and at the same time replenish energy lost by the capacitor during the on time.

The average output current cannot exceed the LM4600x rated output, and hence the available load current is reduced by a factor of (1 – D). From the LM46002 datasheet, average inductor current is 2 A mentioned as typical value of valley current limit under Electrical Characteristics table.

For this design, knowing that the off time is (1 - D) of the switching period, the Output Current, I_{OUT} is given by Equation 5:

$$I_{OUT} \le (1 - D) \times I_{L(avg)} \tag{5}$$

where, I_{L(ava)} is the rated average inductor current.

Inductor Selection 5.6

It is important to keep the inductor AC ripple current small for several reasons. The peak inductor current, which is defined as the average inductor current plus half of the peak-to-peak AC current, should be below the internal control circuit's current limit. The point at which the circuit operates in discontinuous conduction mode is also governed by the inductor AC ripple current.

Discontinuous operation mode, or DCM, occurs when the average current through the inductor is equal to half the peak-to-peak AC current. In general, this parameter limit is more severe than the preceding current limit.

The inductor ripple current contributes significantly to the output voltage ripple since the inductor transfers its energy to the capacitor and works together as a pair. Lower inductor ripple currents provide cleaner output voltages but if it becomes too low it will affect the signal to noise ratio detrimentally. This in turn might result in not enough inductor ripple for stable operation.

For any topology, there are significant differences between discontinuous and continuous mode operation. Designs that are stable in the discontinuous mode may become unstable when increased load current causes them to operate in the continuous mode, during which the feedback loop contains a right-halfplane zero.



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The inductor inductance is calculated as:

$$\frac{V_{\text{IN}} \times D}{0.4 \times f_{\text{s}} \times I_{\text{L(max)}}} \le L \le \frac{V_{\text{IN}} \times D}{0.2 \times f_{\text{s}} \times I_{\text{L(max)}}}$$
(6)

Where,

ΔI_L (A): Peak to peak inductor ripple current and 0.4 or 40% at the highest and 0.2 or 20% as a bare minimum

D: Duty cycle

f_s (kHz): Switching frequency

L (µH): Inductance of chosen inductor

 V_{IN} (V): Input voltage with respect to ground, instead of IC ground or V_{OUT} .

Table 3 provides several examples of the calculated maximum output currents for different output voltages (-5 V, -12 V and -15 V) based on an inductor value and switching frequency of 47 μ H and 500 kHz, respectively. Increasing the inductance and/or input voltage allows higher output currents in the inverting buck boost configuration. The maximum output currents for the LM46002 in the inverting buck boost topology are frequently lower than 2 A due to the fact that the average inductor current is higher than that of a typical buck.

5.7 Feed-Forward Capacitor

The LM46002 is internally compensated and the internal R-C values are 400 k Ω and 50 pF respectively. Depending on the specific $|V_{OUT}|$ and frequency F_s , low phase margin is a possibility due to C_{OUT} dominated by low ESR (ceramic type) capacitors. In transient testing low phase-margin may show up as an unstable design. To provide a phase boost an external feed-forward capacitor C_{FF} can be added in parallel with R_{FBT} . C_{FF} is chosen such that phase margin is boosted at the crossover frequency obtained in the absence of C_{FF} and is given by Equation 7.

$$C_{FF} = \frac{\sqrt{R_{FBB} + R_{FBT}}}{2 \times \pi \times f_{X_{-}NO_{-}C_{FF}} \times R_{FBT} \times \sqrt{R_{FBB}}}$$
(7)

Where,

- C_{FF} = Feed-forward capacitor
- R_{FBT} = Upper feedback resistor
- R_{FBB} = Lower feedback resistor
- $f_{X NO CFF}$ = System crossover frequency without the use of C_{FF}

The first and easiest method for C_{FF} optimization is to use the simplified linear equation that estimates the value of f_{X,NO_CFF} . The linear approximation assumes that the output capacitor is of a ceramic type with very low ESR. The effect of ESR is not taken into consideration, and does not assume any parasitic pole frequencies occurring at higher frequencies. The linear approximation is different for every part in the LM4xx family of devices. The following equation applies to every device in the family:

$$f_{\text{x_NO_C}_{FF}} = \frac{K}{|V_{\text{OUT}}| \times (1+D) \times C_{OUT}}$$
(8)

Where.

D = Duty cycle calculated from Equation 4.

The corresponding values of the constant K for all the devices in the family can be obtained from the Table 2 as follows:



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Table 2. Device Specific Constant Values

DEVICE	CONSTANT VALUE (K)
LM43603	5.3
LM43602	4.35
LM43601	2.73
LM43600	1.5
LM46002	4.35
LM46001	2.73
LM46000	1.5

The result of the Equation 8 could then be used in Equation 7 to obtain the required C_{FF} value. The second method to estimate the value of the parameter $f_{X_NO_CFF}$ is to use the downloadable PSPICE bode plot model. The model has been previously correlated against bench data for accuracy, and can plot the loop response.

The output current for three output voltages and component values for the same are displayed in Table 3.

Table 3. Calculated Output Current Range and Component Values for Different Vout's based on LM46002

Parameter	V _{OUT} = -5 V	V _{OUT} = -12 V	V _{OUT} = -15 V
f _s (kHz)	500	500	500
L (µH)	47	47	47
V _{IN} (V)	24	24	24
η	0.8	0.8	0.8
D	20.66%	38.46%	43.85%
I _{OUT} (A)	1.58	1.23	1.12
C _{out} * (µF)	150	47	33
C _{FF} ** (pF)	910	820	750

^{*}Please note C_{OUT} value is after derating of the capacitors and rounded up to the closest available standard capacitor value.

^{**}Please note C_{FF} value is based on an all ceramic design and will be lower depending on the ESR of the Output Capacitors. This is also the maximum value of C_{FF} needed and rounded up to the closest available standard capacitor value.



Bill of Materials www.ti.com

6 Bill of Materials

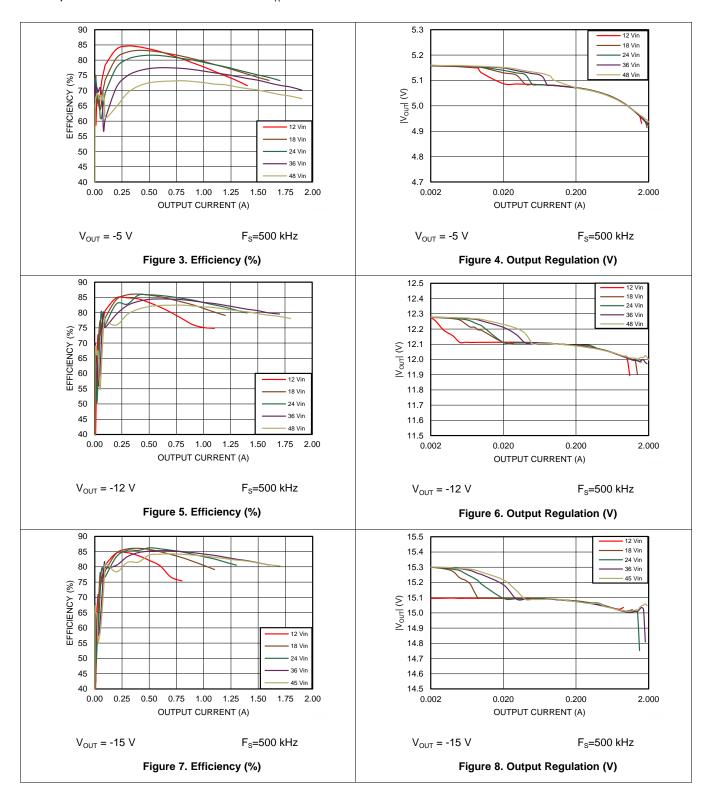
Table 4. Evaluation Board Bill of Materials, V_{IN} = 15 V to 45 V, V_{OUT} = -15 V

Designator	Description	Case Size	Manufacturer	Manufacturer P/N	Quantity
U1	SIMPLE SWITCHER ™ 3.5 V to 60 V 2 A Synchronous Step- Down Voltage Regulator	HTSSOP-16	Texas Instruments	LM46002	1
C1, C4, C6	CAP, CERM, 0.1uF, 50V, +/-10%, X7R, 0603	0603	AVX	06035C104KAT2A	3
C2	CAP, Al Electrolytic, 47uF, 63V, 0.20hm ESR	SMT	SUNCON	63CE47KX	1
C3, C8	CAP, CERM, 1uF, 25V, +/-10%, X7R, 0603	0603	TDK	C1608X7R1E105K08 0AB	2
C5	CAP, CERM, 4.7uF, 100V, +/-10%, X5R, 1206	1206	MuRata	GRM31CR71H475KA 12	1
C7	CAP, Al Electrolytic, 100uF, 63V, 0.20hm ESR	SMT	SUNCON	63CE100KX	1
C9	CAP, CERM, 2.2uF, 6.3V, +/-10%, X5R, 0603	0603	Kemet	C0603C225K9PACTU	1
Cff	CAP, CERM, 100pF, 50V, +/-5%, C0G/NP0, 0603	0603	AVX	06035A101JAT2A	1
H1, H2, H3, H4	Machine Screw, Round, #4-40 x 1/4, Nylon, Philips panhead	Screw	B&F Fastener Supply	NY PMS 440 0025 PH	4
H5, H6, H7, H8	Standoff, Hex, 0.5"L #4-40 Nylon	Standoff	Keystone	1902C	4
L1	Inductor, Shielded Drum Core, Ferrite, 47uH, 2.2A, 0.13 ohm, SMD	MSS1038	Coilcraft	MSS1038-473MLB	1
R1, R4	RES, 10.0k ohm, 1%, 0.1W, 0603	0603	Vishay-Dale	CRCW060310K0FKE A	2
R2	RES, 140k ohm, 1%, 0.1W, 0603	0603	Vishay-Dale	CRCW0603140KFKE A	1
R5	RES, 10.0k ohm, 1%, 0.1W, 0603	0603	Vishay-Dale	CRCW060310K0FKE A	1
TP2	Test Point, Multipurpose, Red, TH	Red Multipurpose Testpoint	Keystone	5010	1
TP3, TP4, TP5	Test Point, Multipurpose, Black, TH	Black Multipurpose Testpoint	Keystone	5011	3
C10	CAP, CERM, 100pF, 50V, +/-5%, C0G/NP0, 0603	0603	AVX	06035A101JAT2A	0
R3	RES, 10.0k ohm, 1%, 0.1W, 0603	0603	Vishay-Dale	CRCW060310K0FKE A	0
TP1	Test Point, Miniature, Yellow, TH	Yellow Miniature Testpoint	Keystone	5004	0
D1	Diode, SMA, 100V, 1A	SMA	Vishay-Dale	ES1B	0



7 Performance Characteristics

Please refer to Table 4 for Bill of Materials for each V_{IN} combination. Unless otherwise stated, application performance curves were taken at T_A = 25 °C.





Performance Characteristics www.ti.com









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8 PCB Layout Diagrams

Board layout is a critical aspect of SMPS design. The performance of an SMPS could be degraded by a poorly designed PCB. Even worse, a bad PCB layout may result in a malfunctioning converter. Due to the switching action in SMPS, large currents with fast transitions exist in the circuit. A current has to circulate through a loop and return to the source. If current transitions exist in a current loop, voltage spikes are going to be generated, $v = L \bullet (di/dt)$, where L is the self-inductance of the current loop and di/dt is the current transition rate. The self-inductance of a current loop is proportional to the area enclosed by it. The loops containing high di/dt current are the critical paths in SMPS PCB design. To reduce the voltage spikes and switching noises in an SMPS, the critical high di/dt paths should be identified and the area enclosed by them should be minimized.

Benefits of the LM4360x and LM4600x pin out include:

- All the converters in the LM4360x and LM4600x family are pin-to-pin compatible. PCB design can be easily scaled to different voltage and current levels.
- VIN and PGND pins are next to each other. The input capacitor can be placed as close as possible to the IC to minimize the high di/dt loop area. Noise generation from switching action is minimized.
- BOOT pin is next to SW pin, allowing CBOOT to be placed as close as possible to these two pins to minimize noise generated by high side FET driver.
- The SW node is on the opposite side of VIN and GND, instead of in between VIN and GND pins. Short
 and wide traces can be used to route VIN, GND to the input capacitor and SW to the inductor on the
 same layer as the IC. The SW node area, which contains high frequency currents, can be as small as
 possible.
- The sensitive FB pin is at the corner of the IC and far away from noisy pins. AGND pin is placed next to FB. This provides additional shielding. It also allows for resistor divider to be placed as close as possible to the FB and AGND pins, making the FB node really small and immune to noise.
- Internal compensation, current sensing, monitor and protection circuits. Circuit design and PCB layout are simplified.
- All external components can be placed and routed on the same layer as the IC. The other layers can
 be a full sheet of unbroken copper for the best heat dissipation and shielding but remember the
 exposed pad must be connected to -V_{OUT}.

Gerber and CAD files can be downloaded from the TI Designs portal linked from the main LM46002 product page.



PCB Layout Diagrams www.ti.com

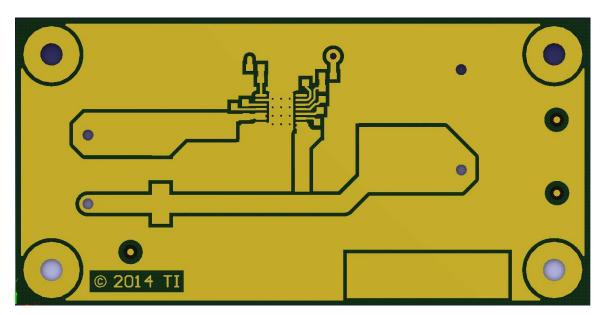


Figure 27. Top Layer

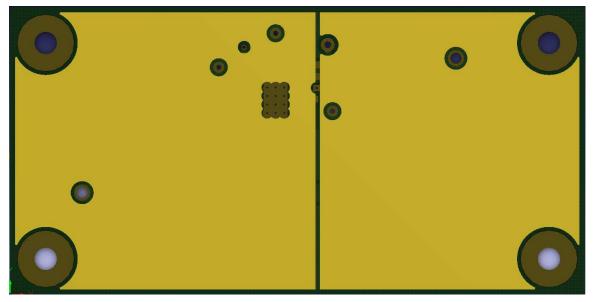


Figure 28. Internal Layer I (Left Half is V_{IN} and Right Half is Ground)



www.ti.com PCB Layout Diagrams

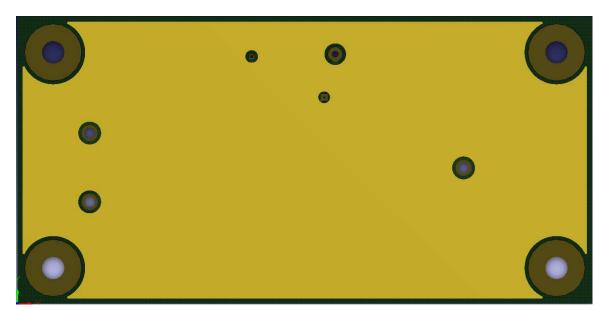


Figure 29. Internal Layer II (-V_{OUT})

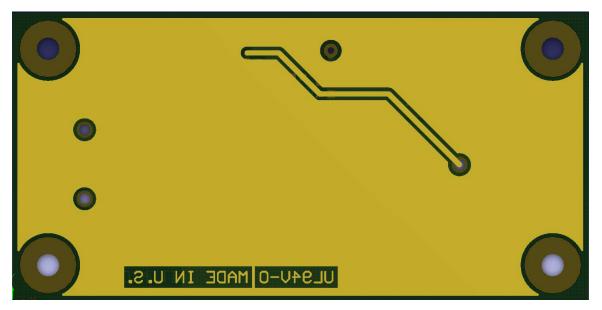


Figure 30. Bottom Layer (-Vout and Routing)



PCB Layout Diagrams www.ti.com

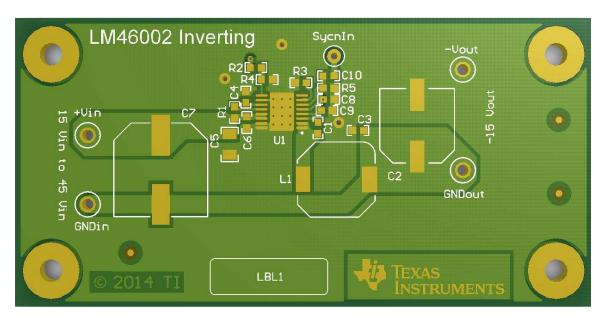


Figure 31. Top Silkscreen

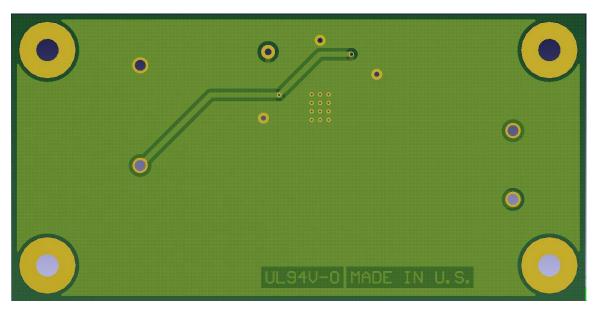


Figure 32. Bottom Silkscreen



www.ti.com Thermal Performance

9 Thermal Performance

Following best layout practices ensures optimal thermal performance of the IC as well. Please refer to Table 4 for Bill Of Materials for each V_{IN} combination. Unless otherwise stated, Infrared Thermal Images were taken at $T_{\text{A}} = 25~^{\circ}\text{C}$.

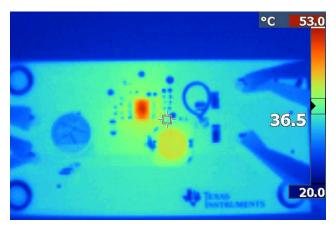


Figure 33. Infrared Thermal Image (no airflow) V_{IN} = 18 V, V_{OUT} = -15 V at 0.5 A

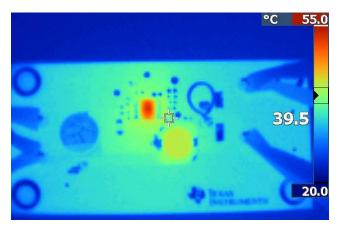


Figure 34. Infrared Thermal Image (no airflow) V_{IN} = 30 V, V_{OUT} = -15 V at 0.5 A

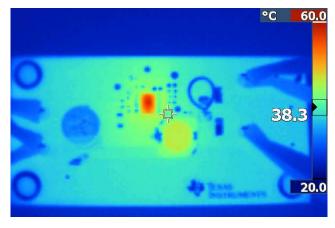


Figure 35. Infrared Thermal Image (no airflow) V_{IN} = 42 V, V_{OUT} = -15 V at 0.5 A



Revision History www.ti.com

Revision History

CI	Changes from A Revision (September 2014) to B Revision			
•	Changed image to reflect correct output capacitor polarity	2		
N	OTE: Page numbers for previous revisions may differ from page numbers in the current version.			

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