











TPA6130A2

SLOS488F - NOVEMBER 2006 - REVISED MARCH 2015

TPA6130A2 138-mW DIRECTPATH™ Stereo Headphone Amplifier with I²C Volume Control

Features

- DirectPath™ Ground-Referenced Outputs
 - Eliminates Output DC Blocking Capacitors
 - Reduces Board Area
 - Reduces Component Height and Cost
 - Full Bass Response Without Attenuation
- Power Supply Voltage Range: 2.5 V to 5.5 V
- 64 Step Audio Taper Volume Control
- High Power Supply Rejection Ratio (>100 dB PSRR)
- Differential Inputs for Maximum Noise Rejection (68 dB CMRR)
- High-Impedance Outputs When Disabled
- Advanced Pop and Click Suppression Circuitry
- Digital I²C Bus Control
 - Per Channel Mute and Enable
 - Software Shutdown
 - Multi-Mode Support: Stereo HP, Dual Mono HP, and Single-Channel BTL Operation
 - Amplifier Status
- Space Saving Packages
 - 20 Pin, 4 mm x 4 mm QFN
 - 16 ball, 2 mm x 2 mm DSBGA
- ESD Protection of 8 kV HBM and IEC Contact

Applications

- Mobile Phones
- Portable Media Players
- **Notebook Computers**
- **High Fidelity Applications**

3 Description

The TPA6130A2 is a stereo DirectPath™ headphone amplifier with I²C digital volume control. The has minimal TPA6130A2 quiescent consumption, with a typical IDD of 4 mA, making it optimal for portable applications. The I²C control allows maximum flexibility with a 64 step audio taper volume control, channel independent enables and mutes, and the ability to configure the outputs into stereo, dual mono, or a single receiver speaker BTL amplifier that drives 300 mW of power into 16 Ω loads.

The TPA6130A2 is a high fidelity amplifier with an SNR of 98 dB. A PSRR greater than 100 dB enables direct-to-battery connections without compromising the listening experience. The output noise of 9 µVrms (typical A-weighted) provides a minimal noise background during periods of silence. Configurable differential inputs and high CMRR allow for maximum noise rejection in the noisy environment of a mobile device.

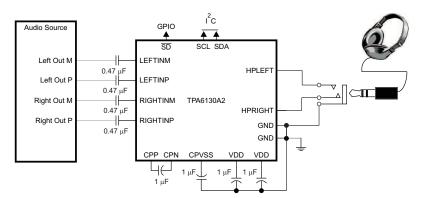
TPA6130A2 packaging includes a 2 by 2 mm chipscale package, and a 4 by 4 mm QFN package.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)		
TPA6130A2	WQFN (20)	4.00mm x 4.00mm		
	DSBGA (16)	2.00mm x 2.00mm		

(1) For all available packages, see the orderable addendum at the end of the datasheet.

Simplified Schematic





1	$\Gamma \sim 1$	h		of.	Co	nto	ntc
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1	Features 1		8.2 Functional Block Diagram	14
2	Applications 1		8.3 Feature Description	1
3	Description 1		8.4 Device Functional Modes	16
4	Simplified Schematic		8.5 Programming	18
5	Revision History		8.6 Register Maps	2
6	Pin Configuration and Functions 4	9	Applications and Implementation	24
-	-		9.1 Application Information	2
7	Specifications 5		9.2 Typical Application	24
	7.1 Absolute Maximum Ratings 5	10		
	7.2 Handling Ratings	11	Layout	
	7.3 Recommended Operating Conditions 5	• • •	11.1 Layout Guidelines	
	7.4 Thermal Information 5		11.2 Layout Example	
	7.5 Electrical Characteristics 6	40	· · · · · · · · · · · · · · · · · · ·	
	7.6 Operating Characteristics 6	12	Device and Documentation Support	
	7.7 Timing Requirements		12.1 Trademarks	30
	7.8 Typical Characteristics 8		12.2 Electrostatic Discharge Caution	30
8	Detailed Description		12.3 Glossary	30
·	8.1 Overview	13	Mechanical, Packaging, and Orderable Information	30

5 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Cł	nanges from Revision E (September 2014) to Revision F	Page
<u>.</u>	Changed type from "R" to "R/W" for all bits in Register Address 1 and 2, and for bits 1 and 0 in Register Address 3	21
Cl	nanges from Revision D (July 2014) to Revision E	Page
•	Changed "BALL DSBGA" To "DSBGA NO." in the Pin Functions table	4
•	Changed "PIN WQFN" To "WOFN NO." in the Pin Functions table	4
•	Added the Programming section	18
•	Moved the General I ² C Operation section through the Multiple-Byte Read section From: Device Functional Modes To: Programming	18
•	Added a NOTE to the Applications and Implementation section	
•	Added new paragraph to the Application Information section	24
<u>•</u>	Deleted title: Simplified Applications Circuit	24
Cl	nanges from Revision C (July 2014) to Revision D	Page
•	Changed the datasheet title From: "TAS6130A2 138-mW DIRECTPATH™" To: "TPA6130A2 138-mW DIRECTPATH™"	1
CI	nanges from Revision B (February 2008) to Revision C	Page

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Added Handling Rating table, Feature Description section, Device Functional Modes, Application and

Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation



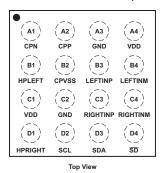
www.ti.com	SLOS488F – NOVEMBER 2006 – REVISED MARCH 2015
Changed Figure 45 pin 17 From: CPM To: CPN	24
Changes from Revision A (December 2006) to Revision	n B Page
	BLE OPTIONS table From: 16-ball, 2 mm x 2 mm WSCP To:
Changes from Original (November 2006) to Revision A	Page
Changed Figure 34 Captions From: DirectPath To: Cap	oless and From: Cap-Free to DirectPath

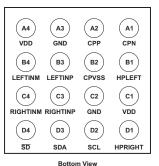
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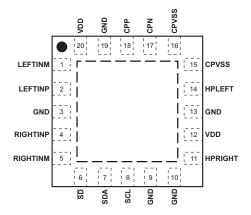
6 Pin Configuration and Functions

YZH (DSBGA) PACKAGE





RTJ (WQFN) PACKAGE TOP VIEW



Pin Functions

	PIN		INPUT/			
NAME	DSBGA NO.	WQFN NO.	OUTPUT/ POWER (I/O/P)	DESCRIPTION		
V _{DD}	A4	20	Р	Charge pump voltage supply. V_{DD} must be connected to the common V_{DD} voltage supply. Decouple to GND (pin 19 on the QFN) with its own 1 μ F capacitor.		
GND	А3	19	Р	Charge pump ground. GND must be connected to common supply GND. It is recommended that this pin be decoupled to the V_{DD} of the charge pump pin (pin 20 on the QFN).		
CPP	A2	18	Р	Charge pump flying capacitor positive terminal. Connect one side of the flying capacitor to CPP.		
CPN	A1	17	Р	Charge pump flying capacitor negative terminal. Connect one side of the flying capacitor to CPN.		
LEFTINM	B4	1	1	Left channel negative differential input. Impedance must be matched to LEFTINP. Connect the left input to LEFTINM when using single-ended inputs.		
LEFTINP	В3	2	I	Left channel positive differential input. Impedance must be matched to LEFTINM. AC ground LEFTINP near signal source while maintaining matched impedance to LEFTINM when using single-ended inputs.		
CPVSS	B2	15, 16	Р	Negative supply generated by the charge pump. Decouple to pin 19 on the QFN or a GND plane. Use a 1 μ F capacitor.		
HPLEFT	B1	14	0	Headphone left channel output. Connect to left terminal of headphone jack.		
RIGHTINM	C4	5	1	Right channel negative differential input. Impedance must be matched to RIGHTINP. Connect the right input to RIGHTINM when using single-ended inputs.		
RIGHTINP	C3	4	I	Right channel positive differential input. Impedance must be matched to RIGHTINM. AC ground RIGHTINP near signal source while maintaining matched impedance to RIGHTINM when using single-ended inputs.		
GND	C2	3, 9, 10, 13	Р	Analog ground. Must be connected to common supply GND. It is recommended that this pin be used to decouple V_{DD} for analog. Use pin 13 to decouple pin 12 on the QFN package.		
V _{DD}	C1	12	Р	Analog V_{DD} . V_{DD} must be connected to common V_{DD} supply. Decouple with its own 1- μ F capacitor to analog ground (pin 13 on the QFN).		
SD	D4	6	1	Shutdown. Active low logic. 5V tolerant input.		
SDA	D3	7	I/O	SDA - I ² C Data. 5V tolerant input.		
SCL	D2	8	I	SCL - I ² C Clock. 5V tolerant input.		
HPRIGHT	D1	11	0	Headphone light channel output. Connect to the right terminal of the headphone jack.		
Thermal pad	N/A	Die Pad	Р	Solder the thermal pad on the bottom of the QFN package to the GND plane of the PCB. It is required for mechanical stability and will enhance thermal performance.		



7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

				MIN	MAX	UNIT
	Supply voltage, V _{DD}			-0.3	6.0	V
VI	lanut valtaga	RIGHTINx, LEFTINx		-2.5	3.6	V
	Input voltage	SD, SCL, SDA		-0.3	7	V
	Output continuous	total power dissipation	Se	See the Thermal Informatio		ormation table
T_A	Operating free-air	temperature range		-4 0	85	°C
T_{J}	Operating junction	Operating junction temperature range		-40	150	°C
	Minimum Load Impedance			12.8	12.8	Ω

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 Handling Ratings

			MIN	MAX	UNIT
T _{stg}	Storage temperature range		-65	150	Ŝ
		Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, output pins (1)	-8	8	kV
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all other pins ⁽¹⁾	-3.5	3.5	kV
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins (2)	-1500	1500	٧

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V_{DD}	Supply voltage		2.5	5.5	V
V_{IH}	High-level input voltage	SCL, SDA, SD	1.3		V
\/	Low level input voltage	SCL, SDA		0.6	V
V _{IL}	Low-level input voltage	SD		0.35	V

7.4 Thermal Information

	THERMAL METRIC ⁽¹⁾	RTJ	YZH	LINUT
	THERMAL WETRIC		16 PINS	UNIT
$R_{\theta JA}$	Junction-to-ambient thermal resistance	34.8	75	
$R_{\theta JCtop}$	Junction-to-case (top) thermal resistance	32.5	22	
$R_{\theta JB}$	Junction-to-board thermal resistance	11.6	26	°C/W
ΨЈТ	Junction-to-top characterization parameter	0.4	0.2	*C/VV
ΨЈВ	Junction-to-board characterization parameter	11.6	24	
R _{0JCbot}	Junction-to-case (bottom) thermal resistance	3.1	N/A	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



7.5 Electrical Characteristics

 $T_A = 25$ °C (unless otherwise noted)

	PARAMETER	TEST	CONDITIONS	MIN	TYP	MAX	UNIT
VOS	Output offset voltage	$V_{DD} = 2.5 \text{ V to } 5.5 \text{ V, input}$	uts grounded		150	400	μV
PSRR	Power supply rejection ratio	$V_{DD} = 2.5 \text{ V to } 5.5 \text{ V, input}$	uts grounded		-109	-90	dB
CMRR	Common mode rejection ratio	$V_{DD} = 2.5 \text{ V to } 5.5 \text{ V}$			-68		dB
		.,	SCL, SDA			1	
I _{IH}	High-level input current	$V_{DD} = 5.5 \text{ V}, V_I = V_{DD}$	= V _{DD} SD			10	μA
$ I_{1L} $	Low-level input current	$V_{DD} = 5.5 \text{ V}, V_{I} = 0 \text{ V}$	SCL, SDA, SD			1	μΑ
		$V_{DD} = 2.5 \text{ V to } 5.5 \text{ V}, \overline{SD} = V_{DD}$			4	6	mA
		Shutdown mode, $V_{DD} = 2$.5V to 5.5 V, SD = 0 V		0.4	1	μΑ
I_{DD}	Supply current	SW Shutdown mode, V _{DD} = 2.5V to 5.5 V, SWS = 1			25	75	μΑ
		Both HP amps disabled, $V_{DD} = 2.5 \text{V}$ to 5.5 V, SWS = 0, Charge Pump enabled, $\overline{SD} = V_{DD}$			1.4	2.5	mA

7.6 Operating Characteristics

 V_{DD} = 3.6 V , T_A = 25°C, R_L = 16 Ω (unless otherwise noted)

	PARAMETER	TEST CONDITION	ONS	MIN	TYP	MAX	UNIT	
		Stereo, Outputs out of phase,	$V_{DD} = 2.5V$		60			
		THD = 1% , $f = 1$ kHz,	$V_{DD} = 3.6V$		127			
D	Output namer	Gain = 0.1 dB	$V_{DD} = 5V$		138		~^\^/	
Po	Output power	Bridge-tied load,	$V_{DD} = 2.5V$		110		mW	
		THD = 1%, $f = 1$ kHz,	$V_{DD} = 3.6V$		230			
		Gain = 0.1 dB	$V_{DD} = 5V$		290			
			f = 100 Hz	0.0	0029%			
THD+N	Total harmonic distortion plus noise	$P_O = 35 \text{ mW}$	f = 1 kHz	0.0	0055%			
	Holse		f = 20 kHz	0.0	0027%			
		200 mV _{pp} ripple, f = 217 Hz			-97	-90		
k_{SVR}	Supply ripple rejection ratio	200 mV _{pp} ripple, f = 1 kHz			-93		dB	
		200 mV _{pp} ripple, f = 20 kHz			-76			
ΔA_{v}	Gain matching				1%			
	Slew rate				0.3		V/µs	
V _n	Noise output voltage	V _{DD} = 3.6V, A-weighted, Gain =	0.1 dB		9		μV_{RMS}	
f _{osc}	Charge pump switching frequency			300	400	500	kHz	
	Start-up time from shutdown				5		ms	
	Differential input impedance	See Figure 33						
SNR	Signal-to-noise ratio	P _o = 35 mW			98		dB	
	The area of a heat decree	Threshold			180		°C	
	Thermal shutdown	Hysteresis			35		°C	
Z _O	Tri-state HP output impedance	Hi-Z left and right bits set. HP ar value.	mps disabled. DC		25		ΜΩ	
Co	Output capacitance				80		pF	

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7.7 Timing Requirements (1) (2)

For I²C Interface Signals Over Recommended Operating Conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
f _{SCL}	Frequency, SCL	No wait states			400	kHz
t _{w(H)}	Pulse duration, SCL high		0.6			μs
t _{w(L)}	Pulse duration, SCL low		1.3			μs
t _{su1}	Setup time, SDA to SCL		300			ns
t _{h1}	Hold time, SCL to SDA		10			ns
t _(buf)	Bus free time between stop and start condition		1.3			μs
t _{su2}	Setup time, SCL to start condition		0.6			μs
t _{h2}	Hold time, start condition to SCL		0.6			μs
t _{su3}	Setup time, SCL to stop condition		0.6			μs

- $V_{Pull-up} = V_{DD}$ A pull-up resistor \leq 2 k Ω is required for a 5 V I²C bus voltage.

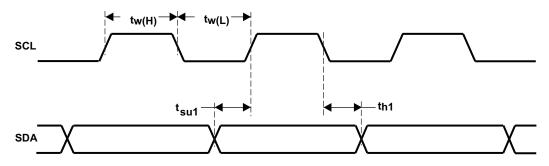


Figure 1. SCL and SDA Timing

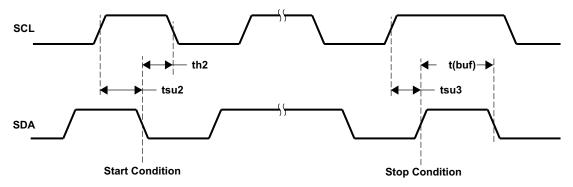


Figure 2. Start and Stop Conditions Timing



7.8 Typical Characteristics

 $C_{(PUMP,\ DECOUPLE,\ ,BYPASS,\ CPVSS)}=1\ \mu F,\ C_{I}=2.2\mu F.$ All THD + N graphs taken with outputs out of phase (unless otherwise noted).

Table 1. Table of Graphs

		FIGURE
Total harmonic distortion + noise	vs Output power	Figure 3–Figure 8
Total harmonic distortion + noise	vs Frequency	Figure 9–Figure 22
Supply voltage rejection ratio	vs Frequency	Figure 23–Figure 25
Common mode rejection ratio	vs Frequency	Figure 26, Figure 27
Output power	vs Load	Figure 28, Figure 29
Output voltage	vs Load	Figure 30, Figure 31
Power Dissipation	vs Output power	Figure 32
Differential Input Impedance	vs Gain	Figure 33
Shutdown time		Figure 46
Startup time		Figure 47

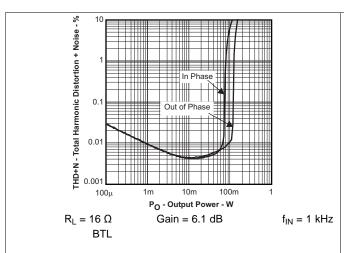


Figure 3. Total Harmonic Distortion + Noise

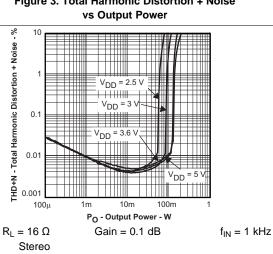


Figure 5. Total Harmonic Distortion + Noise vs Output Power

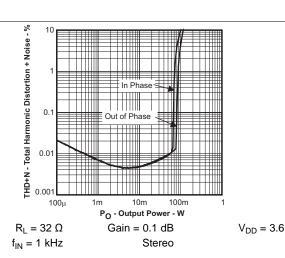


Figure 4. Total Harmonic Distortion + Noise vs Output Power

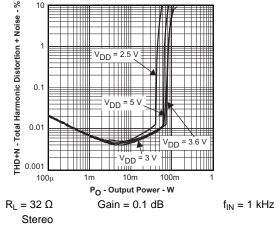
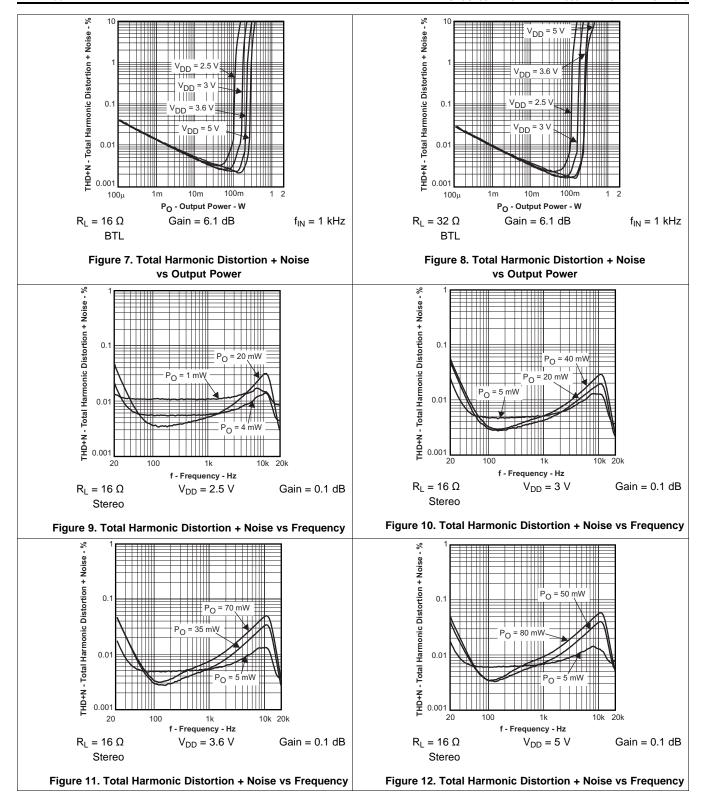
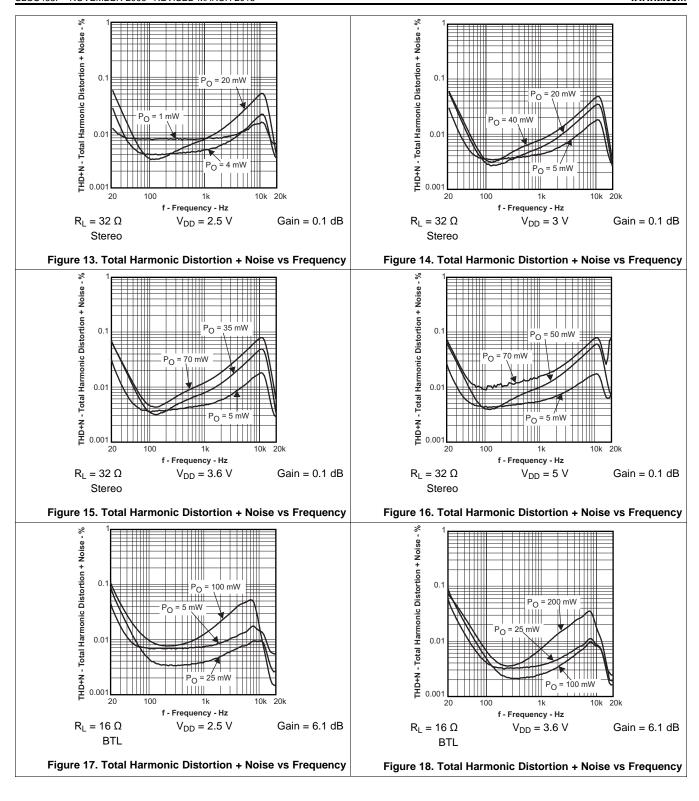


Figure 6. Total Harmonic Distortion + Noise vs Output Power

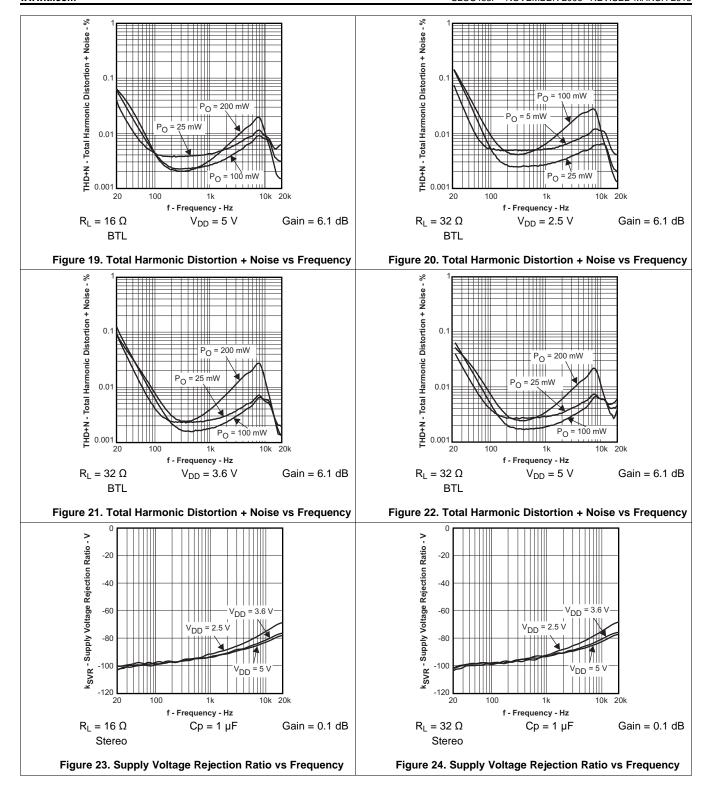




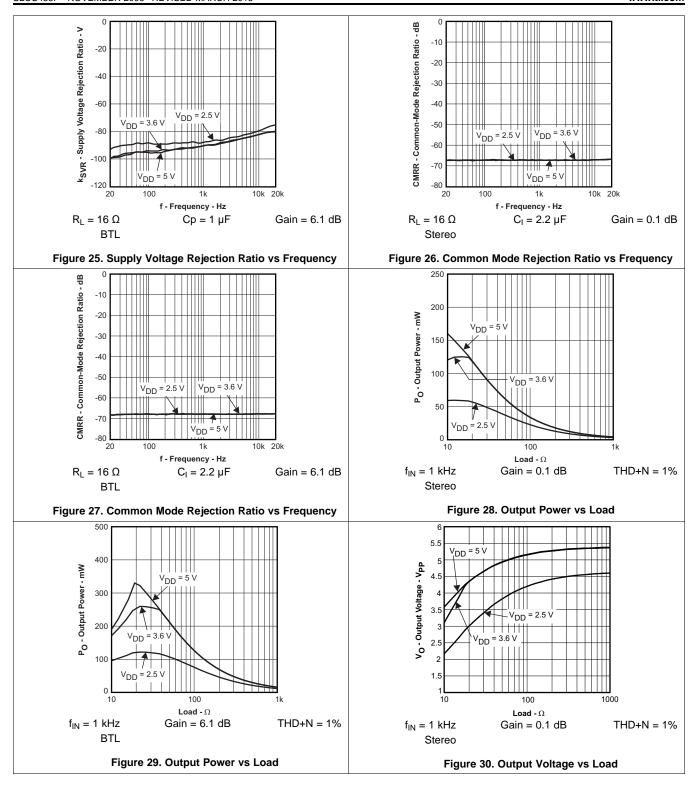




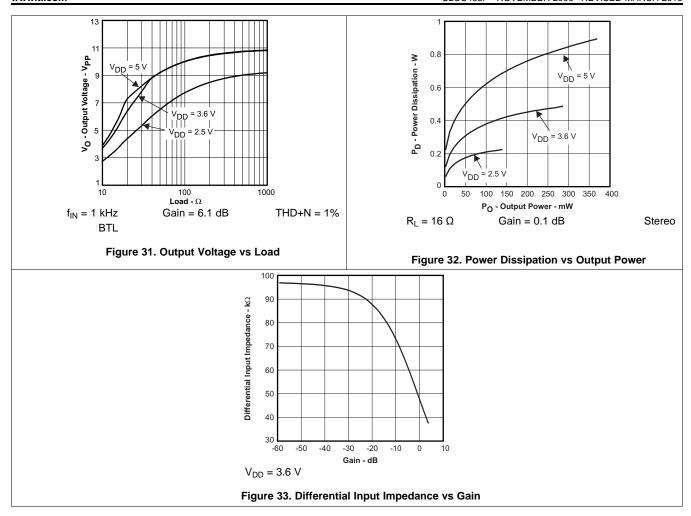












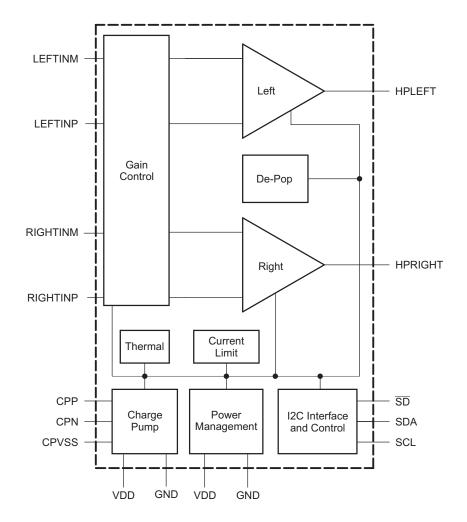


8 Detailed Description

8.1 Overview

Headphone channels are independently enabled and muted. The I²C interface controls channel gain, device modes, and charge pump activation. The charge pump generates a negative supply voltage for the output amplifiers. This allows a 0 V bias at the outputs, eliminating the need for bulky output capacitors. The thermal block detects faults and shuts down the device before damage occurs. The I²C register records thermal fault conditions. The current limit block prevents the output current from getting high enough to damage the device. The De-Pop block eliminates audible pops during power-up, power-down, and amplifier enable and disable events.

8.2 Functional Block Diagram





8.3 Feature Description

8.3.1 Headphone Amplifiers

Two different headphone amplifier applications are available that allow for the removal of the output dc blocking capacitors. The Capless amplifier architecture is implemented in the same manner as the conventional amplifier with the exception of the headphone jack shield pin. This amplifier provides a reference voltage, which is connected to the headphone jack shield pin. This is the voltage on which the audio output signals are centered. This voltage reference is half of the amplifier power supply to allow symmetrical swing of the output voltages. Do not connect the shield to any GND reference or large currents will result. The scenario can happen if, for example, an accessory other than a floating GND headphone is plugged into the headphone connector. See the second block diagram and waveform in Figure 34.

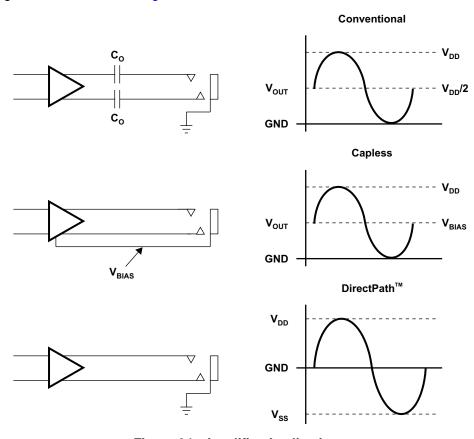


Figure 34. Amplifier Applications

The DirectPath™ amplifier architecture operates from a single supply but makes use of an internal charge pump to provide a negative voltage rail. Combining the user provided positive rail and the negative rail generated by the IC, the device operates in what is effectively a split supply mode. The output voltages are now centered at zero volts with the capability to swing to the positive rail or negative rail. The DirectPath™ amplifier requires no output dc blocking capacitors, and does not place any voltage on the sleeve. The bottom block diagram and waveform of Figure 34 illustrate the ground-referenced headphone architecture. This is the architecture of the TPA6130A2.



8.4 Device Functional Modes

The TPA6130A2 supports numerous modes of operation.

8.4.1 Hardware Shutdown

Hardware shutdown occurs when the \overline{SD} pin is set to logic 0. The device is completely shutdown in this mode, drawing minimal current. This mode overrides all other modes. All information programmed into the registers is lost. When the device starts up again, the registers go back to their default state.

8.4.2 Software Shutdown

Software shutdown is set by placing a logic 1 in register 1, bit 0. That is the SWS bit. The software shutdown places the device in a low power state, although the current draw is higher than that of hardware shutdown (see the Electrical Characteristics Table for values). Engaging software shutdown turns off the charge pump and disables the outputs. The device is awakened by placing a logic 0 in the SWS bit.

Note that when the device is in SWS mode, register 1, bits 7 and 6 will be cleared to reflect the disabled state of the amplifier. All other registers maintain their values. Re-enable the amplifier by placing a logic 0 in the SWS bit. It is necessary to reset the entire register because a full word must be used when writing just one bit.

8.4.3 Charge Pump Enabled, HP Amplifiers Disabled

The output amplifiers of the TPA6130A2 are enabled by placing a logic 1 in register 1, bits 6 and 7. Place a logic 0 in register 1, bits 6 and 7 to disable the output amplifiers. The left and right outputs can be enabled and disabled individually. When the output amplifiers are disabled, the charge-pump remains on.

8.4.4 Hi-Z State

HiZ is enabled by placing a logic 1 in register 3, bits 0 and 1. Place a logic 0 in register 3, bits 0 and 1 to disable the HiZ state of the outputs. The left and right outputs can be placed into a HiZ state individually.

The HiZ state puts the outputs into a state of high impedance. Use this configuration when the outputs of the TPA6130A2 share traces with other devices whose outputs may be active.

Note that to use the HiZ mode, the TPA6130A2 MUST be active (not in SWS or hardware shutdown). Furthermore, the output amplifiers must NOT be enabled.

8.4.5 Stereo Headphone Drive

The device is in this mode when the MODE bits in register 1 are 00 and both headphone enable bits are enabled. The two amplifier channels operate independently. This mode is appropriate for stereo playback.

8.4.6 Dual Mono Headphone Drive

The device is in this mode when the MODE bits in register 1 are 01 and both headphone enable bits are enabled. The left channel is the active input. It is amplified and distributed to both the left and right headphone outputs.

8.4.7 Bridge-Tied Load Receiver Drive

The device is in this mode when the MODE bits in register 1 are 10 and both headphone enable bits are enabled. In this mode, the device will take the left channel input and drive a single load connected between HPLEFT and HPRIGHT in a bridge-tied fashion. The minimum load for bridge-tied mode is the same as for stereo mode (see table entitled "Absolute Maximum Ratings").

8.4.8 Default Mode

The TPA6130A2 starts up with the following conditions:

- SWS = Off, CHARGE PUMP = On
- HP ENABLES = Off
- HiZ = Off
- MODE = Stereo
- HP MUTES = On, VOLUME = -59.5 dB,

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Device Functional Modes (continued)

8.4.9 Volume Control

The TPA6130A2 volume control is set through the I^2C interface. The six volume control register bits are decoded to 64 volume settings that employ an audio taper. See Table 2 for the gain table. The values listed in this table are typical. Each gain step has a different input impedance. See Figure 33.

Table 2. Audio Taper Gain Values

0-1-0	Name and A. (178)	I	Color Control Wood	Name to t	Name of Care
Gain Control Word (Binary) Mute [7:6], V[5:0]	Nominal Gain (dB)	Nominal Gain (V/V)	Gain Control Word (Binary) Mute [7:6], V[5:0]	Nominal Gain (dB)	Nominal Gain (V/V)
11XXXXXX	-100	0.00001	00100000	-10.9	0.283
00000000	-59.5	0.001	00100001	-10.3	0.305
0000001	-53.5	0.002	00100010	-9.7	0.329
0000010	-50.0	0.003	00100011	-9.0	0.353
00000011	-47.5	0.004	00100100	-8.5	0.379
00000100	-45.5	0.005	00100101	-7.8	0.405
00000101	-43.9	0.007	00100110	-7.2	0.433
00000110	-41.4	0.009	00100111	-6.7	0.462
00000111	-39.5	0.012	00101000	-6.1	0.493
00001000	-36.5	0.015	00101001	-5.6	0.524
00001001	-35.3	0.018	00101010	-5.1	0.557
00001010	-33.3	0.022	00101011	-4.5	0.591
00001011	-31.7	0.026	00101100	-4.1	0.627
00001100	-30.4	0.031	00101101	-3.5	0.664
00001101	-28.6	0.037	00101110	-3.1	0.702
00001110	-27.1	0.043	00101111	-2.6	0.742
00001111	-26.3	0.050	00110000	-2.1	0.783
00010000	-24.7	0.057	00110001	-1.7	0.825
00010001	-23.7	0.065	00110010	-1.2	0.870
00010010	-22.5	0.074	00110011	-0.8	0.915
00010011	-21.7	0.084	00110100	-0.3	0.962
00010100	-20.5	0.093	00110101	0.1	1.010
00010101	-19.6	0.104	00110110	0.5	1.061
00010110	-18.8	0.116	00110111	0.9	1.112
00010111	-17.8	0.129	00111000	1.4	1.165
00011000	-17.0	0.142	00111001	1.7	1.220
00011001	-16.2	0.156	00111010	2.1	1.277
00011010	-15.2	0.172	00111011	2.5	1.335
00011011	-14.5	0.188	00111100	2.9	1.395
00011100	-13.7	0.205	00111101	3.3	1.456
00011101	-13.0	0.223	00111110	3.6	1.520
00011110	-12.3	0.242	00111111	4.0	1.585
00011111	-11.6	0.262			

Product Folder Links: TPA6130A2



8.5 Programming

8.5.1 General I²C Operation

The I²C bus employs two signals; SDA (data) and SCL (clock), to communicate between integrated circuits in a system. Data is transferred on the bus serially, one bit at a time. The address and data are transferred in byte (8-bit) format with the most-significant bit (MSB) transferred first. In addition, each byte transferred on the bus is acknowledged by the receiving device with an acknowledge bit. Each transfer operation begins with the master device driving a start condition on the bus and ends with the master device driving a stop condition on the bus. The bus uses transitions on the data terminal (SDA) while the clock is high to indicate start and stop conditions. A high-to-low transition on SDA indicates a start and a low-to-high transition indicates a stop. Normal data-bit transitions must occur within the low time of the clock period. These conditions are shown in Figure 35. The master generates the 7-bit slave address and the read/write (R/W) bit to open communication with another device and then wait for an acknowledge condition. The TPA6130A2 holds SDA low during acknowledge clock period to indicate an acknowledgment. When this occurs, the master transmits the next byte of the sequence. Each device is addressed by a unique 7-bit slave address plus R/W bit (1 byte). All compatible devices share the same signals via a bidirectional bus using a wired-AND connection.

An external pull-up resistor must be used for the SDA and SCL signals to set the HIGH level for the bus. When the bus level is 5 V, pull-up resistors between 1 k Ω and 2 k Ω in value must be used.

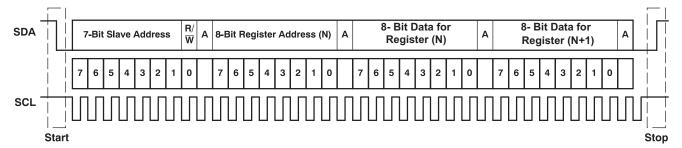


Figure 35. Typical I²C Sequence

There is no limit on the number of bytes that can be transmitted between start and stop conditions. When the last word transfers, the master generates a stop condition to release the bus. A generic data transfer sequence is shown in Figure 35.

8.5.2 Single-and Multiple-Byte Transfers

The serial control interface supports both single-byte and multi-byte read/write operations for all registers.

During multiple-byte read operations, the TPA6130A2 responds with data, a byte at a time, starting at the register assigned, as long as the master device continues to respond with acknowledges.

The TPA6130A2 supports sequential I²C addressing. For write transactions, if a register is issued followed by data for that register and all the remaining registers that follow, a sequential I²C write transaction has taken place. For I²C sequential write transactions, the register issued then serves as the starting point, and the amount of data subsequently transmitted, before a stop or start is transmitted, determines to how many registers are written.

8.5.3 Single-Byte Write

As shown in Figure 36, a single-byte data write transfer begins with the master device transmitting a start condition followed by the I²C device address and the read/write bit. The read/write bit determines the direction of the data transfer. For a write data transfer, the read/write bit must be set to 0. After receiving the correct I²C device address and the read/write bit, the TPA6130A2 responds with an acknowledge bit. Next, the master transmits the register byte corresponding to the TPA6130A2 internal memory address being accessed. After receiving the register byte, the TPA6130A2 again responds with an acknowledge bit. Next, the master device transmits the data byte to be written to the memory address being accessed. After receiving the data byte, the TPA6130A2 again responds with an acknowledge bit. Finally, the master device transmits a stop condition to complete the single-byte data write transfer.



Programming (continued)

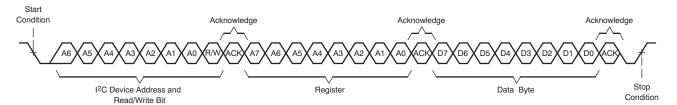


Figure 36. Single-Byte Write Transfer

8.5.4 Multiple-Byte Write and Incremental Multiple-Byte Write

A multiple-byte data write transfer is identical to a single-byte data write transfer except that multiple data bytes are transmitted by the master device to the TPA6130A2 as shown in Figure 37. After receiving each data byte, the TPA6130A2 responds with an acknowledge bit.

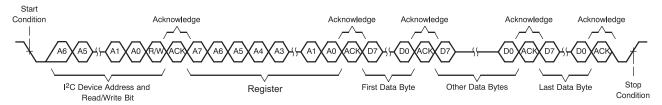


Figure 37. Multiple-Byte Write Transfer

8.5.5 Single-Byte Read

As shown in Figure 38, a single-byte data read transfer begins with the master device transmitting a start condition followed by the I²C device address and the read/write bit. For the data read transfer, both a write followed by a read are actually done. Initially, a write is done to transfer the address byte of the internal memory address to be read. As a result, the read/write bit is set to a 0.

After receiving the TPA6130A2 address and the read/write bit, the TPA6130A2 responds with an acknowledge bit. The master then sends the internal memory address byte, after which the TPA6130A2 issues an acknowledge bit. The master device transmits another start condition followed by the TPA6130A2 address and the read/write bit again. This time the read/write bit is set to 1, indicating a read transfer. Next, the TPA6130A2 transmits the data byte from the memory address being read. After receiving the data byte, the master device transmits a not-acknowledge followed by a stop condition to complete the single-byte data read transfer.

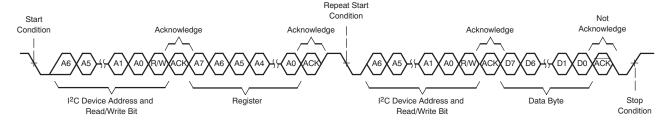


Figure 38. Single-Byte Read Transfer

8.5.6 Multiple-Byte Read

A multiple-byte data read transfer is identical to a single-byte data read transfer except that multiple data bytes are transmitted by the TPA6130A2 to the master device as shown in Figure 39. With the exception of the last data byte, the master device responds with an acknowledge bit after receiving each data byte.

Product Folder Links: TPA6130A2

Programming (continued)

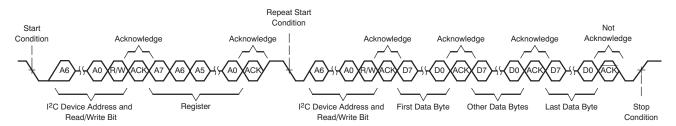


Figure 39. Multiple-Byte Read Transfer



8.6 Register Maps

Table 3. Register Map

Register	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	HP_EN_L	HP_EN_R	Mode[1]	Mode[0]	Reserved	Reserved	Thermal	SWS
2	Mute_L	Mute_R	Volume[5]	Volume[4]	Volume[3]	Volume[2]	Volume[1]	Volume[0]
3	Reserved	Reserved	Reserved	Reserved	Reserved	Reserved	HiZ_L	HiZ_R
4	Reserved	Reserved	RFT	RFT	Version[3]	Version[2]	Version[1]	Version[0]
5	RFT	RFT	RFT	RFT	RFT	RFT	RFT	RFT
6	RFT	RFT	RFT	RFT	RFT	RFT	RFT	RFT
7	RFT	RFT	RFT	RFT	RFT	RFT	RFT	RFT
8	RFT	RFT	RFT	RFT	RFT	RFT	RFT	RFT

Bits labeled "Reserved" are reserved for future enhancements. They may not be written to. When read, they will show a "0" value.

Bits labeled "RFT" are reserved for TI testing. Under no circumstances must any data be written to these registers. Writing to these bits may change the function of the device, or cause complete failure. If read, these bits may assume any value.

8.6.1 Control Register (Address: 1)

Figure 40. Control Register (Address: 1)

7	6	5	4	3	2	1	0
HP_EN_L	HP_EN_R	Mode	e[1:0]	Rese	erved	Thermal	SWS
R/W-0h	R/W-0h	R/W	V-0h	R/W	V-0h	R/W-0h	R/W-0h

LEGEND: R/W = Read/Write; R = Read only; -n = value after reset

Table 4. Control Register (Address: 1)

Bit	Field	Туре	Reset	Description
7	HP_EN_L	R/W	0h	Enable bit for the left-channel amplifier. Amplifier is active when bit is high.
6	HP_EN_R	R/W	0h	Enable bit for the right-channel amplifier. Amplifier is active when bit is high.
5:4	Mode[1:0]	R/W	0h	Mode bits Mode[1] and Mode[0] select one of three modes of operation. 00 is stereo headphone mode. 01 is dual mono headphone mode. 10 is bridge-tied load mode.
3:2	Reserved	R/W	0h	Reserved registers. They may not be written to. When read they will read as zero.
1	Thermal	R/W	Oh	A 1 on this bit indicates a thermal shutdown was initiated by the hardware. When the temperature drops to safe levels, the device will start to operate again, regardless of bit status. This bit is clear-on-read.
0	SWS	R/W	0h	Software shutdown control. When the bit is one, the device is in software shutdown. When the bit is low, the charge-pump is active. SWS must be low for normal operation.



8.6.2 Volume and Mute Register (Address: 2)

Figure 41. Volume and Mute Register (Address: 2)

7	6	5	4	3	2	1	0
Mute_L	Mute_R			Volum	ne[5:0]		
R/W-1h	R/W-1h			R/W	/-0h		

LEGEND: R/W = Read/Write; R = Read only; -n = value after reset

Table 5. Volume and Mute Register (Address: 2)

Bit	Field	Туре	Reset	Description
7	Mute_L	R/W	1h	Left channel mute. If this bit is High the left channel is muted.
6	Mute_R	R/W	1h	Right channel mute. If this bit is High the right channel is muted
5:0	Volume[5:0]	R/W	0h	Six bits for volume control. 111111 indicates the highest gain 000000 indicates the lowest gain.

8.6.3 Output Impedance Register (Address: 3)

Figure 42. Output Impedance Register (Address: 3)

7	6	5	4	3	2	1	0
	Reserved					HiZ_L	HiZ_R
	R-0h					R/W-0h	R/W-0h

LEGEND: R/W = Read/Write; R = Read only; -n = value after reset

Table 6. Output Impedance Register (Address: 3)

Bit	Field	Туре	Reset	Description
7:2	Reserved	R	0h	Reserved registers. They may not be written to. When read they will read as zero. All writes to these bits will be ignored.
1	HiZ_L	R/W	0h	Puts left-channel amplifier output in tri-state high impedance mode.
0	HiZ_R	R/W	0h	Puts right-channel amplifier output in tri-state high impedance mode.



8.6.4 I²C address and Version Register (Address: 4)

Figure 43. I²C address and Version Register (Address: 4)

7	6	5	4	3	2	1	0
Res	erved	RFT	Reserved		Version	on[3:0]	
R	-0h	R-0h	R-0h		R-	-Oh	

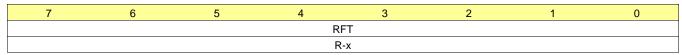
LEGEND: R/W = Read/Write; R = Read only; -n = value after reset

Table 7. I²C address and Version Register (Address: 4)

Bit	Field	Туре	Reset	Description
7:6	Reserved	R	0h	Reserved registers. They may not be written to. When read they will read as zero.
5	RFT	R	0h	Reserved for Test. Do NOT write to these registers.
4	Reserved	R	0h	Reserved registers. They may not be written to. When read they will read as zero.
3:0	Version[3:0]	R	0h	The version bits track the revision of the silicon. Valid values are 0010 for released TPA6130A2.

8.6.5 Reserved for test registers (Addresses: 5-8)

Figure 44. Reserved for test registers (Addresses: 5-8)



LEGEND: R/W = Read/Write; R = Read only; -n = value after reset

Table 8. Reserved for Test Registers (Addresses: 5-8)

Bit	Field	Туре	Reset	Description
7:0	RFT	R	х	Reserved for Test. Do NOT write to these registers.



9 Applications and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPA6130A2 is a stereo DirectPathTM headphone amplifier with I^2C digital volume control. The TPA6130A2 has minimal quiescent current consumption, with a typical I_{DD} of 4 mA, making it optimal for portable applications.

9.2 Typical Application

Figure 45 shows a typical application circuit for the TPA6130A2 with a stereo headphone jack and supporting power supply decoupling capacitors.

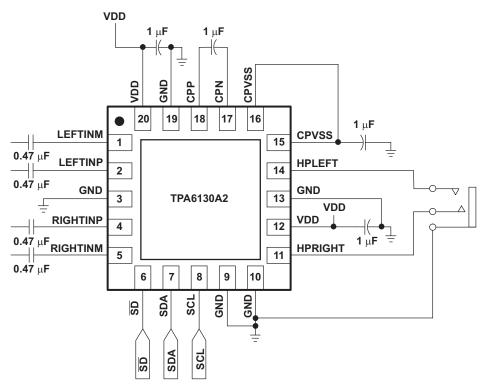


Figure 45. Typical Application Circuit

9.2.1 Design Requirements

For this design example, use the following as the input parameters.

Table 9. Design Parameters

DESIGN PARAMTER	EXAMPLE VALUE
Input voltage	2.5 V – 5.5 V
Minimum current limit	4 mA
Maximum current limit	6 mA



9.2.2 Detailed Design Procedure

9.2.2.1 Input-Blocking Capacitors

DC input-blocking capacitors block the dc portion of the audio source, and allow the inputs to properly bias. Maximum performance is achieved when the inputs of the TPA6130A2 are properly biased. Performance issues such as pop are optimized with proper input capacitors.

The dc input-blocking capacitors may be removed provided the inputs are connected differentially and within the input common mode range of the amplifier, the audio signal does not exceed ±3 V, and pop performance is sufficient.

 C_{IN} is a theoretical capacitor used for mathematical calculations only. Its value is the series combination of the dc input-blocking capacitors, $C_{(DCINPUT-BLOCKING)}$. Use Equation 1 to determine the value of $C_{(DCINPUT-BLOCKING)}$. For example, if C_{IN} is equal to 0.22 μ F, then $C_{(DCINPUT-BLOCKING)}$ is equal to about 0.47 μ F.

$$C_{IN} = \frac{1}{2} C_{(DCINPUT-BLOCKING)}$$
 (1)

The two $C_{(DCINPUT\text{-}BLOCKING)}$ capacitors form a high-pass filter with the input impedance of the TPA6130A2. Use Equation 1 to calculate C_{IN} , then calculate the cutoff frequency using C_{IN} and the differential input impedance of the TPA6130A2, R_{IN} , using Equation 2. Note that the differential input impedance changes with gain. See Figure 33 for input impedance values. The frequency and/or capacitance can be determined when one of the two values are given.

$$fc_{IN} = \frac{1}{2\pi R_{IN} C_{IN}}$$
 or $C_{IN} = \frac{1}{2\pi fc_{IN} R_{IN}}$ (2)

If a high pass filter with a -3 dB point of no more than 20 Hz is desired over all gain settings, the minimum impedance would be used in the above equation. Figure 33 shows this to be 37 k Ω . The capacitor value by the above equation would be 0.215 μ F. However, this is C_{IN} , and the desired value is for $C_{(DCINPUT-BLOCKING)}$. Multiplying C_{IN} by 2 yields 0.43 μ F, which is close to the standard capacitor value of 0.47 μ F. Place 0.47 μ F capacitors at each input terminal of the TPA6130A2 to complete the filter.

9.2.2.2 Charge Pump Flying Capacitor and CPVSS Capacitor

The charge pump flying capacitor serves to transfer charge during the generation of the negative supply voltage. The CP_{VSS} capacitor must be at least equal to the flying capacitor in order to allow maximum charge transfer. Low ESR capacitors are an ideal selection, and a value of 1 µF is typical.

9.2.2.3 Decoupling Capacitors

The TPA6130A2 is a DirectPath™ headphone amplifier that requires adequate power supply decoupling to ensure that the noise and total harmonic distortion (THD) are low. Use good low equivalent-series-resistance (ESR) ceramic capacitors, typically 1.0 µF. Find the smallest package possible, and place as close as possible to the device V_{DD} lead. Placing the decoupling capacitors close to the TPA6130A2 is important for the performance of the amplifier. Use a 10 µF or greater capacitor near the TPA6130A2 to filter lower frequency noise signals. The high PSRR of the TPA6130A2 will make the 10 µF capacitor unnecessary in most applications.

9.2.2.4 PC Control Interface Details

9.2.2.4.1 Addressing the TPA6130A2

The device operates only as a slave device whose address is 1100000 binary.

9.2.2.5 Headphone Amplifiers

Single-supply headphone amplifiers typically require dc-blocking capacitors. The capacitors are required because most headphone amplifiers have a dc bias on the outputs pin. If the dc bias is not removed, the output signal is severely clipped, and large amounts of dc current rush through the headphones, potentially damaging them. The top drawing in Figure 34 illustrates the conventional headphone amplifier connection to the headphone jack and output signal.



DC blocking capacitors are often large in value. The headphone speakers (typical resistive values of 16 Ω or 32 Ω) combine with the dc blocking capacitors to form a high-pass filter. Equation 3 shows the relationship between the load impedance (R_L), the capacitor (C_O), and the cutoff frequency (f_C).

$$f_{c} = \frac{1}{2\pi R_{L} C_{O}} \tag{3}$$

Co can be determined using Equation 4, where the load impedance and the cutoff frequency are known.

$$C_{O} = \frac{1}{2\pi R_{L} f_{C}} \tag{4}$$

If f_c is low, the capacitor must then have a large value because the load resistance is small. Large capacitance values require large package sizes. Large package sizes consume PCB area, stand high above the PCB, increase cost of assembly, and can reduce the fidelity of the audio output signal.

9.2.3 Application Performance Curves

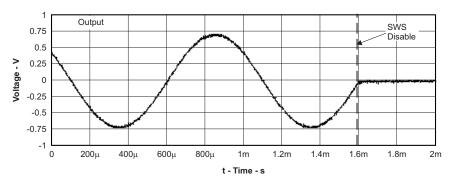


Figure 46. Shutdown Time

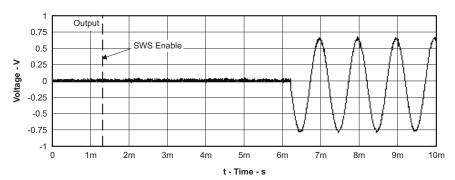


Figure 47. Startup Time

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10 Power Supply Recommendations

The device is designed to operate from an input voltage supply range of 2.5 V to 5.5 V. Therefore, the output voltage range of power supply should be within this range and well regulated. The current capability of upper power should not exceed the max current limit of the power switch.

11 Layout

11.1 Layout Guidelines

Exposed Pad On TPA6130A2RTJ Package Option:

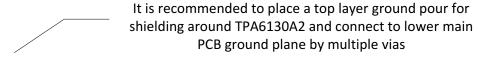
- Solder the exposed metal pad on the TPA6130A2RTJ QFN package to the a pad on the PCB. The pad on the PCB may be grounded or may be allowed to float (not be connected to ground or power).
- If the pad is grounded, it must be connected to the same ground as the GND pins (3, 9, 10, 13, and 19).
- Soldering the thermal pad improves mechanical reliability, improves grounding of the device, and enhances thermal conductivity of the package.

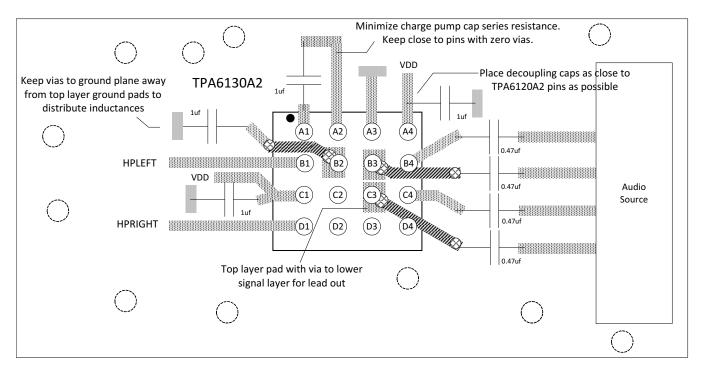
GND Connections:

• The GND pin for charge pump should be decoupled to the charge pump V_{DD} pin, and the GND pin adjacent to the Analog V_{DD} pin should be separately decoupled to each other.



11.2 Layout Example





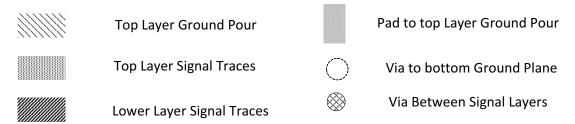
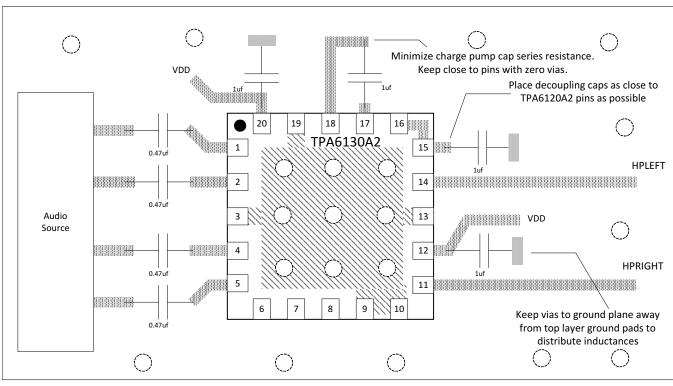


Figure 48. YZH (DSBGA) Package



Layout Example (continued)

It is recommended to place a top layer ground pour for shielding around TPA6130A2 and connect to lower main PCB ground plane by multiple vias



Top Layer Ground Pour and PowerPad

Pad to top layer ground pour

Top Layer Signal Traces

() Via to bottom Ground Plane

Figure 49. RTJ (WQFN) Package



12 Device and Documentation Support

12.1 Trademarks

DirectPath is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

12.2 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.3 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical packaging and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPA6130A2RTJR	ACTIVE	QFN	RTJ	20	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BSG	Samples
TPA6130A2RTJT	ACTIVE	QFN	RTJ	20	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BSG	Samples
TPA6130A2RTJTG4	ACTIVE	QFN	RTJ	20	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	BSG	Samples
TPA6130A2YZHR	ACTIVE	DSBGA	YZH	16	3000	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BRU	Samples
TPA6130A2YZHT	ACTIVE	DSBGA	YZH	16	250	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	BRU	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



PACKAGE OPTION ADDENDUM

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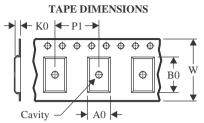
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPA6130A2RTJR	QFN	RTJ	20	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPA6130A2RTJT	QFN	RTJ	20	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPA6130A2RTJT	QFN	RTJ	20	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPA6130A2YZHR	DSBGA	YZH	16	3000	180.0	8.4	2.07	2.07	0.81	4.0	8.0	Q1
TPA6130A2YZHT	DSBGA	YZH	16	250	180.0	8.4	2.07	2.07	0.81	4.0	8.0	Q1



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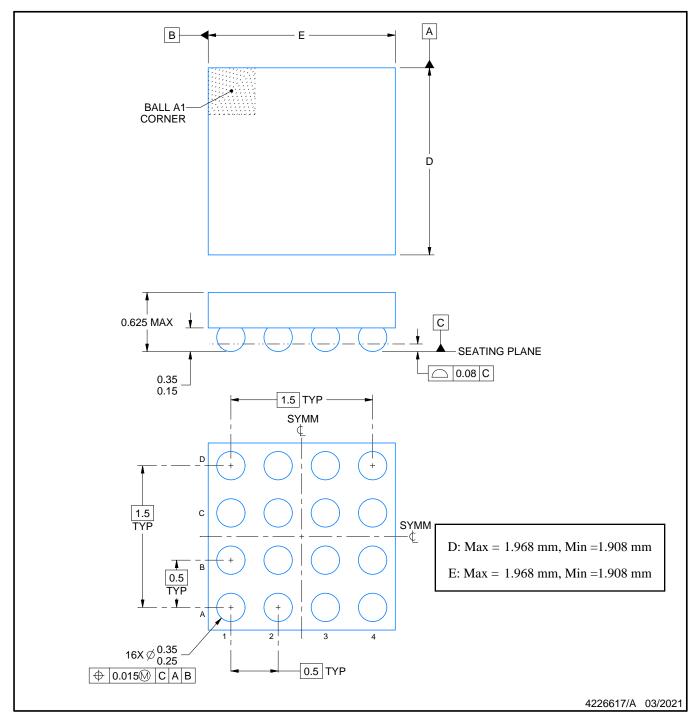


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)		
TPA6130A2RTJR	QFN	RTJ	20	3000	346.0	346.0	33.0		
TPA6130A2RTJT	QFN	RTJ	20	250	210.0	185.0	35.0		
TPA6130A2RTJT	QFN	RTJ	20	250	210.0	185.0	35.0		
TPA6130A2YZHR	DSBGA	YZH	16	3000	182.0	182.0	20.0		
TPA6130A2YZHT	DSBGA	YZH	16	250	182.0	182.0	20.0		



DIE SIZE BALL GRID ARRAY



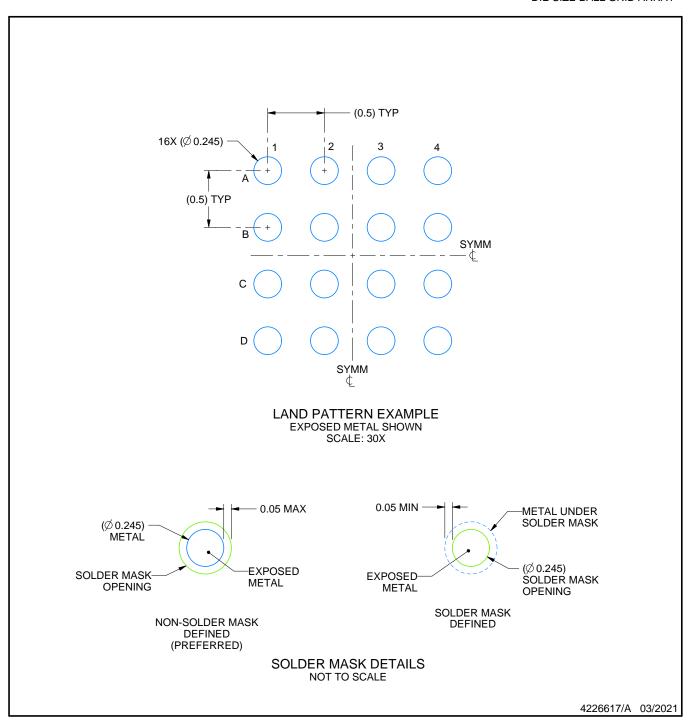
NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.



DIE SIZE BALL GRID ARRAY

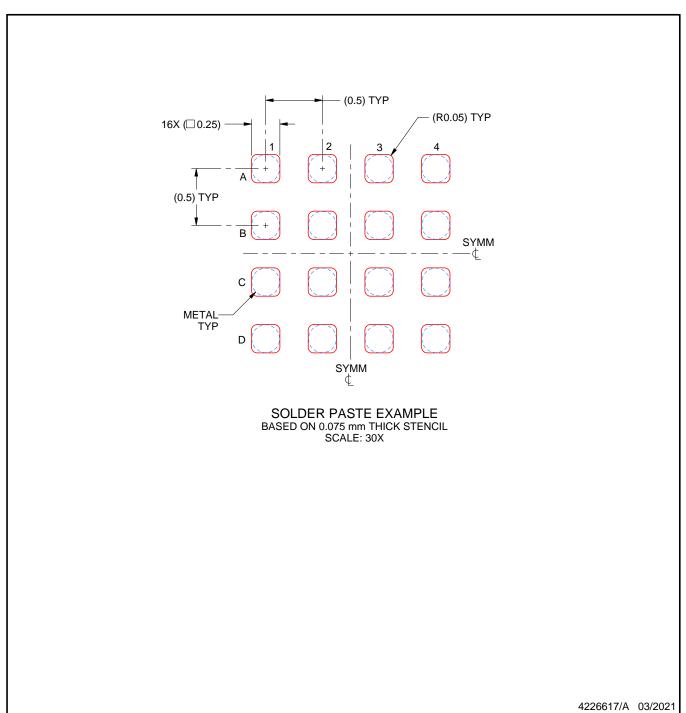


NOTES: (continued)

Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. See Texas Instruments Literature No. SNVA009 (www.ti.com/lit/snva009).



DIE SIZE BALL GRID ARRAY



NOTES: (continued)

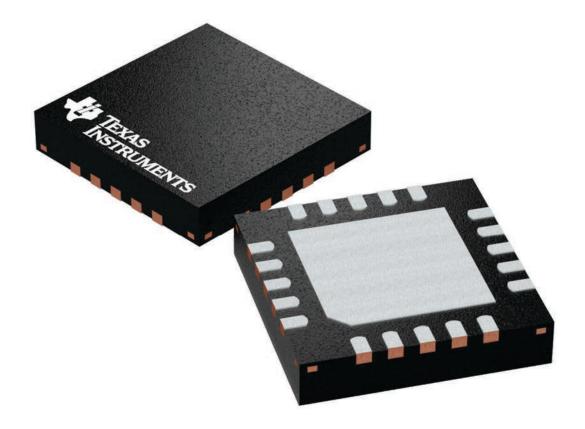
4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.



4 x 4, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

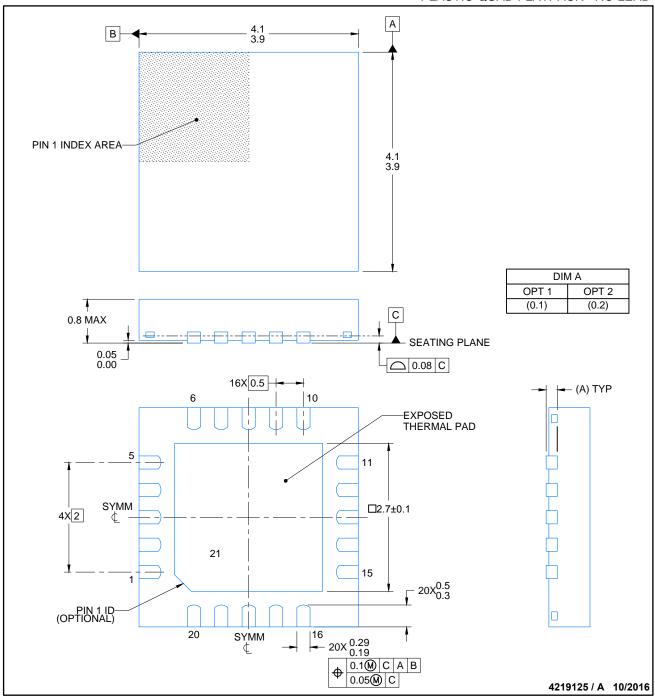


DATA BOOK PACKAGE OUTLINE

LEADFRAME EXAMPLE 4222370

DRAFTSMAN: H. DENG	DATE: 09/12/2016	DIMENSIONS IN MILLIMETERS
DESIGNER: H. DENG	DATE: 09/12/2016	TEXAS INSTRUMENTS CODE IDENTITY NUMBER O4.20F
CHECKER: V. PAKU & T. LEQUANG	DATE: 09/12/2016	SEMICONDUCTOR OPERATIONS 01295
ENGINEER: T. TANG	DATE: 09/12/2016	ePOD, RTJ0020D / WQFN,
APPROVED: E. REY & D. CHIN	DATE: 10/06/2016	20 PIN, 0.5 MM PITCH
RELEASED: WDM	DATE: 10/24/2016	
TEMPLATE INFO: EDGE# 4218519	DATE: 04/07/2016	SCALE

PLASTIC QUAD FLATPACK - NO LEAD

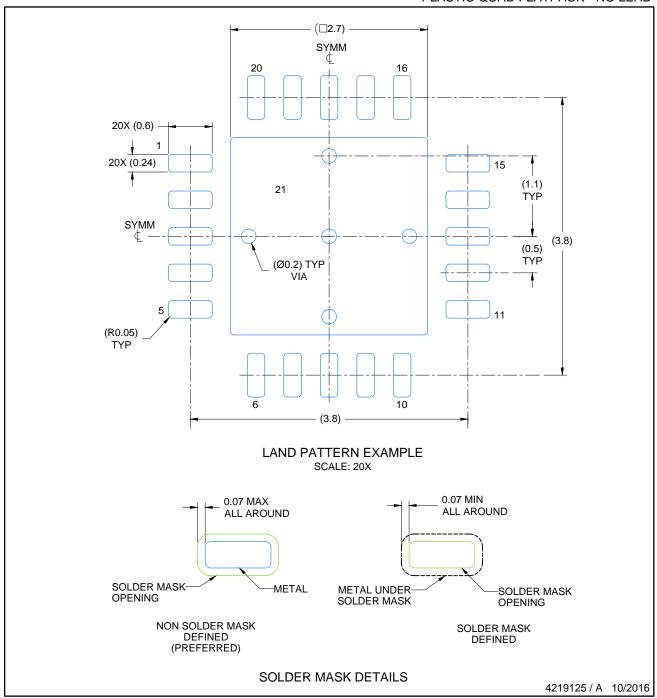


NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD

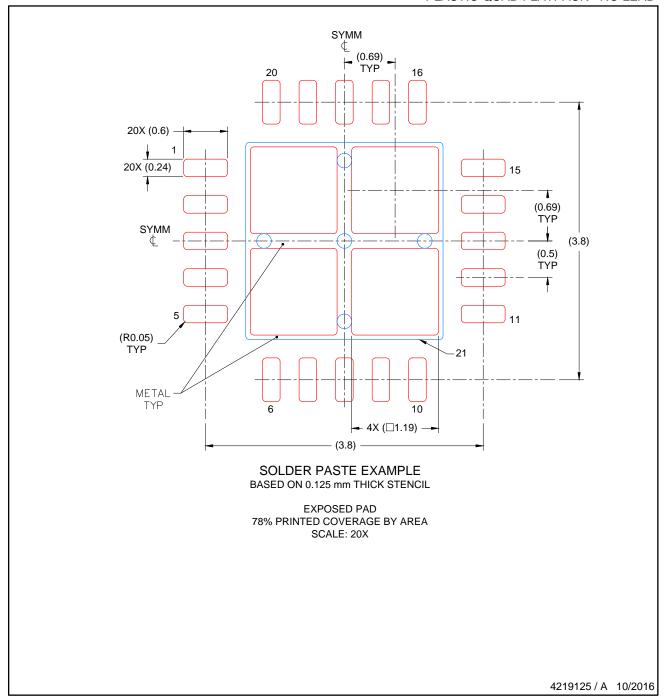


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations..

		REVISION	IS			
REV	DESCRIPTION		ECR		ENGINEER / DRAFT	
Α	RELEASE NEW DRAWING		2160736	10/24/2016	T. TANG / H. DE	
		SCALE SIZE		4040405	REV	PAGE
		NTS A		4219125	A	5 OF 5

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