1 Features

- IEC 61000-4-2 Level 4 ESD Protection
  - ±15-kV Contact Discharge
  - ±15-kV Air-Gap Discharge
- IEC 61000-4-4 EFT Protection
  - 80 A (5/50 ns)
- IEC 61000-4-5 Surge Protection
  - 3 A (8/20 μs)
- IO Capacitance 0.8 pF (Typical)
- DC Breakdown Voltage 6.5 V (Minimum)
- Ultra Low Leakage Current 10 nA (Maximum)
- Low ESD Clamping Voltage
- Industrial Temperature Range: −40°C to +125°C
- Small, Easy-to-Route DCK, and DBV Package

2 Applications

- USB 2.0
- Ethernet
- HDMI Control Lines
- MIPI Bus
- LVDS
- SATA

3 Description

The TPD4E1U06 is a quad-channel unidirectional Transient Voltage Suppressor (TVS) based Electrostatic Discharge (ESD) protection diode with ultra low capacitance. This device can dissipate ESD strikes above the maximum level specified by the IEC 61000-4-2 international standard. Its 0.8-pF line capacitance makes it suitable for a wide range of applications. Typical application areas include HDMI, USB2.0, MHL, and DisplayPort.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD4E1U06DCK</td>
<td>SC70</td>
<td>2.00 mm × 1.25 mm</td>
</tr>
<tr>
<td>TPD4E1U06DBV</td>
<td>SOT-23</td>
<td>2.90 mm × 1.60 mm</td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the datasheet.
Table of Contents

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2 Applications ........................................................... 1
3 Description ............................................................. 1
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   8.1 Application Information ........................................ 9
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Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision C (October 2014) to Revision D

- Updated DCK and DBV Pinout image ......................................................... 3
- Added 61000-4-5 spec to Absolute Maximum Ratings table .......................... 4
- Added IEC 61000-4-5 Surge Protection section ........................................... 8
- Added IEC 61000-4-4 EFT Protection section .............................................. 8

Changes from Revision B (February 2013) to Revision C

- Added Pin Configuration and Functions section, Handling Rating table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section ................................................................................. 1

Changes from Revision A (December 2012) to Revision B

- Added C_CROSS data for DBV package ...................................................... 5
5 Pin Configuration and Functions

Pin Functions

<table>
<thead>
<tr>
<th>PIN</th>
<th>NO.</th>
<th>I/O</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAME</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D1+</td>
<td>1</td>
<td>I/O</td>
<td>ESD protected channel. Connect to data line as close to the connector as possible</td>
</tr>
<tr>
<td>D1–</td>
<td>6</td>
<td>I/O</td>
<td></td>
</tr>
<tr>
<td>D2–</td>
<td>4</td>
<td>I/O</td>
<td></td>
</tr>
<tr>
<td>D2+</td>
<td>3</td>
<td>I/O</td>
<td></td>
</tr>
<tr>
<td>GND</td>
<td>2</td>
<td>GND</td>
<td>Ground. Connect to ground</td>
</tr>
<tr>
<td>NC</td>
<td>5</td>
<td>I/O</td>
<td>No connect. Can be left floating, grounded, or connected to VCC</td>
</tr>
</tbody>
</table>
6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>IEC 61000-4-4 EFT protection (5/50 ns)</td>
<td></td>
<td>80</td>
<td>A</td>
</tr>
<tr>
<td>Ipp</td>
<td>3</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>Ppp</td>
<td>45</td>
<td></td>
<td>W</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>−40</td>
<td>125</td>
<td>°C</td>
</tr>
<tr>
<td>Tstg</td>
<td>−65</td>
<td>115</td>
<td>°C</td>
</tr>
</tbody>
</table>

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

<table>
<thead>
<tr>
<th>Parameter</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>V(HBM)</td>
<td>±4000</td>
<td>V</td>
</tr>
<tr>
<td>V(CDM)</td>
<td>±1500</td>
<td>V</td>
</tr>
</tbody>
</table>

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 ESD Ratings—IEC Specification

<table>
<thead>
<tr>
<th>Parameter</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>V(ESD)</td>
<td>±1500</td>
<td>V</td>
</tr>
</tbody>
</table>

6.4 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vio</td>
<td>0</td>
<td>5.5</td>
<td>V</td>
</tr>
<tr>
<td>Ta</td>
<td>−40</td>
<td>125</td>
<td>°C</td>
</tr>
</tbody>
</table>

6.5 Thermal Information

<table>
<thead>
<tr>
<th>Thermal Metric</th>
<th>TPD4E1U06</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>DBV (SOT-23)</td>
</tr>
<tr>
<td></td>
<td>6 PINS</td>
</tr>
<tr>
<td>Junction-to-ambient thermal resistance</td>
<td>224.3</td>
</tr>
<tr>
<td>Junction-to-case (top) thermal resistance</td>
<td>166.1</td>
</tr>
<tr>
<td>Junction-to-board thermal resistance</td>
<td>68.4</td>
</tr>
<tr>
<td>Junction-to-top characterization parameter</td>
<td>57.3</td>
</tr>
<tr>
<td>Junction-to-board characterization parameter</td>
<td>67.9</td>
</tr>
</tbody>
</table>

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.
### 6.6 Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$V_{RWM}$</td>
<td>Reverse stand-off voltage $I_0 = 10 \mu A$</td>
<td>5.5</td>
<td></td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$V_{CLAMP}$</td>
<td>Clamp voltage with ESD strike $I_{pp} = 1 A$, $t_p = 8/20 \mu s$, from I/O to GND$^{(1)}$</td>
<td>11</td>
<td></td>
<td></td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>$I_{pp} = 3 A$, $t_p = 8/20 \mu s$, from I/O to GND$^{(1)}$</td>
<td>15</td>
<td></td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$R_{DYN}$</td>
<td>Dynamic resistance $I_0 = 10 \mu A$</td>
<td>1.0</td>
<td></td>
<td></td>
<td>Ω</td>
</tr>
<tr>
<td></td>
<td>Pin x to GND pin$^{(2)}$</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>GND to pin x</td>
<td>0.6</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$C_L$</td>
<td>Line capacitance $f = 1 \text{ MHz}$, $V_{BIAS} = 2.5 \text{ V}$, $25^\circ \text{C}$</td>
<td>0.8</td>
<td>1</td>
<td></td>
<td>pF</td>
</tr>
<tr>
<td>$C_{CROSS}$</td>
<td>Channel to channel input capacitance $I_0 = 1 \text{ mA}$, $V_{BIAS} = 2.5 \text{ V}$, between channel pins</td>
<td>0.006</td>
<td>0.015</td>
<td></td>
<td>pF</td>
</tr>
<tr>
<td></td>
<td>DCK package</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>DBV package</td>
<td>0.01</td>
<td>0.025</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$\Delta I/O-TO-GND$</td>
<td>Variation of channel input capacitance $I_0 = 1 \text{ mA}$, $V_{BIAS} = 2.5 \text{ V}$, channel x pin to ground – channel y pin to ground</td>
<td>0.025</td>
<td>0.07</td>
<td></td>
<td>pF</td>
</tr>
<tr>
<td>$V_{BR}$</td>
<td>Break-down voltage, I/O to GND $I_0 = 1 \text{ mA}$</td>
<td>6.5</td>
<td>8.5</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$I_{LEAK}$</td>
<td>Leakage current $V_{IO} = 2.5 \text{ V}$</td>
<td>1</td>
<td>10</td>
<td></td>
<td>nA</td>
</tr>
</tbody>
</table>

(1) Non-repetitive current pulse $8/20$ μs exponentially decaying waveform according to IEC61000-4-5.
(2) Extraction of $R_{DYN}$ using least squares fit of TLP characteristics between $I = 10 \text{ A}$ and $I = 20 \text{ A}$. 
6.7 Typical Characteristics

Figure 1. TLP, Data to GND

Figure 2. TLP, GND to Data

Figure 3. IEC 61000-4-2 Clamping Voltage, 8-kV Contact

Figure 4. IEC 61000-4-2 Clamping Voltage, –8-kV Contact

Figure 5. Diode Curve

Figure 6. \( I_{\text{LEAK}} \) vs Temperature
Typical Characteristics (continued)

![Graph of Capacitance Across V_BIAS](image1)

![Graph of Surge Curve (tp = 8/20 μs), Pin IO to GND](image2)

**Figure 7.** Capacitance Across \( V_{\text{BIAS}} \)

**Figure 8.** Surge Curve (\( tp = 8/20 \) μs), Pin IO to GND
7 Detailed Description

7.1 Overview
The TPD4E1U06 is a quad channel unidirectional TVS ESD protection diode with ultra low capacitance. This device can dissipate ESD strikes above the maximum level specified by the IEC 61000-4-2 international standard. Typical application areas include HDMI, USB2.0, MHL, and DisplayPort. Its 0.8-pF line capacitance makes it suitable for a wide range of applications.

7.2 Functional Block Diagram

![Circuit Schematic Diagram](image)

7.3 Feature Description

7.3.1 IEC 61000-4-2 Level 4 ESD Protection
The I/O pins can withstand ESD events up to ±15-kV contact and air. An ESD/surge clamp diverts the current to ground.

7.3.2 IEC 61000-4-5 Surge Protection
The IO pins can withstand surge events up to 3 A and 45 W (8/20-μs waveform). An ESD-surge clamp diverts this current to ground.

7.3.3 IEC 61000-4-4 EFT Protection
The IO pins can withstand an electrical fast transient burst of up to 80 A (5/50-ns waveform, 4 kV with 50-Ω impedance). An ESD-surge clamp diverts the current to ground.

7.3.4 IO Capacitance
The capacitance between each I/O pin to ground is 0.8 pF.

7.3.5 DC Breakdown Voltage
The DC breakdown voltage of each I/O pin is a minimum of 6.5 V. This ensures that sensitive equipment is protected from surges above the reverse standoff voltage of 5.5 V.

7.3.6 Ultra Low Leakage Current
The I/O pins feature an ultra-low leakage current of 10 nA (Maximum) with a bias of 2.5 V.

7.3.7 Low ESD Clamping Voltage
The I/O pins feature an ESD clamp that is capable of clamping the voltage to 11 V (I_{pp} = 1 A).

7.3.8 Industrial Temperature Range
This device features an industrial operating range of −40°C to +125°C.
Feature Description (continued)

7.3.9 Small, Easy-to-Route Packages
The layout of this device makes it simple to add protection to the design. Industry standard packages allow for easy additions to the board and easy layout.

7.4 Device Functional Modes
The TPD4E1U06 is a passive integrated circuit that triggers when voltages are above $V_{BR}$ or below the forward diode drop. During ESD events, voltages as high as ±15 kV can be directed to ground via the internal diode network. Once the voltages on the protected line fall below the trigger levels of TPD4E1U06 (usually within 10s of nano-seconds) the device reverts to passive.
8 Application and Implementation

NOTE
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI’s customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information
The TPD4E1U06 is a TVS diode array which is typically used to provide a path to ground for dissipating ESD events on hi-speed signal lines between a human interface connector and a system. As the current from ESD passes through the TVS, only a small voltage drop is present across the diode. This is the voltage presented to the protected IC. The low $R_{\text{DYN}}$ of the triggered TVS holds this voltage, $V_{\text{CLAMP}}$, to a safe level for the protected IC.

8.2 Typical Application
For this design example, one TPD4E1U06 device is being used in a dual USB 2.0 application. This provides a complete port protection scheme.

![Diagram of Dual USB 2.0 Application](Figure 10. Dual USB 2.0 Application)
Typical Application (continued)

8.2.1 Design Requirements

Given the USB 2.0 application, the parameters in Table 1 are known.

<table>
<thead>
<tr>
<th>DESIGN PARAMETER</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Signal range on pins 1, 3, 4, or 6</td>
<td>0 V to 5 V</td>
</tr>
<tr>
<td>Operating frequency</td>
<td>240 MHz</td>
</tr>
</tbody>
</table>

8.2.2 Detailed Design Procedure

8.2.2.1 Signal Range on Pins 1, 3, 4, or 6

The TPD4E1U06 has 4 identical protection channels for signal lines. The symmetry of the device provides flexibility when selecting which of the 4 I/O channels protect which signal lines. Any I/O supports a signal range of 0 to 5.5 V.

8.2.2.2 Operating Frequency

The TPD4E1U06 has a capacitance of 0.8 pF (typical), supporting USB 2.0 data rates.

8.2.3 Application Curve

![Figure 11. Insertion Loss Graph](image)

Figure 11. Insertion Loss Graph
9 Power Supply Recommendations

This device is a passive ESD device so there is no need to power it. Take care not to violate the recommended I/O specification (0 V to 5.5 V) to ensure the device functions properly.

10 Layout

10.1 Layout Guidelines

- The optimum placement is as close to the connector as possible.
- EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
- The PCB designer needs to minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
- Electric fields tend to build up on corners, increasing EMI coupling.

10.2 Layout Example

![PCB Layout Recommendation](Figure 12. PCB Layout Recommendation)
11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

For related documentation see the following:

- Reading and Understanding an ESD Protection Datasheet
- ESD Layout Guide
- TTPD4E1U06DCK EVM User’s Guide
- TPD4E1U06DBV EVM User’s Guide

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates—including silicon errata—go to the product folder for your device on ti.com. In the upper right-hand corner, click the Alert me button. This registers you to receive a weekly digest of product information that has changed (if any). For change details, check the revision history of any revised document.

11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI’s views; see TI’s Terms of Use.

**TI E2E™ Online Community**  *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support**  *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.4 Trademarks

E2E is a trademark of Texas Instruments.
All other trademarks are the property of their respective owners.

11.5 Electrostatic Discharge Caution

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

11.6 Glossary

**SLYZ022 — TI Glossary.**

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
# Packaging Information

<table>
<thead>
<tr>
<th>Orderable Device</th>
<th>Status</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
<th>Eco Plan (1)</th>
<th>Lead/Ball Finish</th>
<th>MSL Peak Temp (3)</th>
<th>Op Temp (°C)</th>
<th>Device Marking (4/5)</th>
<th>Samples</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD4E1U06DBVR</td>
<td>ACTIVE</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>3000</td>
<td>Green (RoHS &amp; no Sb/Br)</td>
<td>CU SN</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>NG4</td>
<td>Samples</td>
</tr>
<tr>
<td>TPD4E1U06DCKR</td>
<td>ACTIVE</td>
<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>3000</td>
<td>Green (RoHS &amp; no Sb/Br)</td>
<td>CU NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>(BP6, BP8, BPI)</td>
<td>Samples</td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines “RoHS” to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, “RoHS” products are suitable for use in specified lead-free processes. TI may reference these types of products as “Pb-Free”.

**RoHS Exempt:** TI defines “RoHS Exempt” to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines “Green” to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.
**TAPE AND REEL INFORMATION**

**REEL DIMENSIONS**

- Reel Diameter

**TAPE DIMENSIONS**

- K0
- P1

**Pocket Quadrants**

- Sprocket Holes

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**

- User Direction of Feed

---

**TABLE**

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD4E1U06DBVR</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>3000</td>
<td>178.0</td>
<td>9.0</td>
<td>3.23</td>
<td>3.17</td>
<td>1.37</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
</tr>
<tr>
<td>TPD4E1U06DCKR</td>
<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>3000</td>
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*All dimensions are nominal.*
### TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal*

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<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Length (mm)</th>
<th>Width (mm)</th>
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<td>180.0</td>
<td>180.0</td>
<td>18.0</td>
</tr>
</tbody>
</table>
NOTES:
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
4. Leads 1, 2, 3 may be wider than leads 4, 5, 6 for package orientation.
5. Reference JEDEC MO-178.
NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.
NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
D. Falls within JEDEC MO-203 variation AB.
NOTES:  
A. All linear dimensions are in millimeters.  
B. This drawing is subject to change without notice.  
C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.  
D. Publication IPC-7351 is recommended for alternate designs.  
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
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