

# LM20242 36V, 2A PowerWise® Adjustable Frequency Synchronous Buck Regulator

Check for Samples: LM20242

#### **FEATURES**

- 2A Output Current, 3.7A Peak Current
- 130 mΩ/110 mΩ Integrated Power MOSFETs
- 1.5% Output Voltage Accuracy
- Current Mode Control, Selectable Compensation
- Resistor Programmed, 1MHz Capable Oscillator
- Synchronous Rectifier with Diode Emulation
- Adjustable Output Voltage Down to 0.8V
- · Compatible with Pre-Biased Loads
- Programmable Soft-Start With External Capacitor
- Precision Enable Pin with Hysteresis
- OVP, UVLO Inputs and PGOOD Output
- Internally Protected with Peak Current Limit, Thermal Shutdown and Restart
- Accurate Current Limit with Frequency Foldback
- Non-Linear Current Mode Slope Compensation
- HTSSOP Exposed Pad Package

#### **APPLICATIONS**

- Simple to Design, High Efficiency Point of Load Regulation from a 4.5V to 36V Bus
- High Performance DSPs, FPGAs, ASICs and Microprocessors
- Communications Infrastructure, Automotive

#### Simplified Application Circuit

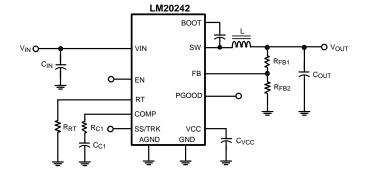
### **DESCRIPTION**

The LM20242 is a full featured 1MHz capable synchronous buck regulator capable of delivering up to 2A of load current. The current mode control loop is externally compensated with only two external components, offering both high performance and ease of use. The device is optimized to work over the input voltage range of 4.5V to 36V making it well suited for high voltage systems.

The device features internal Over Voltage Protection (OVP) and Over Current Protection (OCP) circuits for increased system reliability. A precision Enable pin and integrated UVLO allows the turn on of the device to be tightly controlled and sequenced. Startup inrush currents are limited by both an internally fixed and externally adjustable soft-start circuit. Fault detection and supply sequencing are possible with the integrated PGOOD circuit.

The LM20242 is designed to work well in multi-rail power supply architectures. The output voltage of the device can be configured to track a higher voltage rail using the SS/TRK pin. If the output of the LM20242 is pre-biased at startup it will not sink current to pull the output low until the internal soft-start ramp exceeds the voltage at the feedback pin.

The LM20242 is offered in an exposed pad 20 pin HTSSOP package that can be soldered to the PCB, eliminating the need for bulky heatsinks.



Ple Te:

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PowerWise is a registered trademark of Deere and Company. All other trademarks are the property of their respective owners.



## **Connection Diagram**

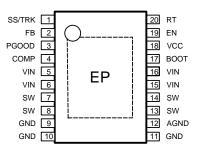


Figure 1. Top View HTSSOP Package

#### **PIN DESCRIPTIONS**

Pin(s)	Name	Description	Application Information	
1	SS/TRK	Soft-Start or Tracking control input	An internal 5 $\mu$ A current source charges an external capacitor to set the soft-start rate. The PWM can Track to an external voltage ramp with a low impedance source. If left open, an internal 1 ms SS ramp is activated.	
2	FB	Feedback input to the error amplifier from the regulated output	This pin is connected to the inverting input of the internal transconductance error amplifier. An 800 mV reference is internally connected to the non-inverting input of the error amplifier.	
3	PGOOD	Power good output signal	Open drain output indicating the output voltage is regulating within tolerance. A pull-up resistor of 10 k $\Omega$ to 100 k $\Omega$ is recommended if this function is used.	
4	COMP	Output of the internal error amplifier and input to the Pulse Width Modulator	t to the Pulse Width Modulator COMP pin and the AGND pin.	
5,6,15,16	VIN	Input supply voltage	Nominal operating range: 4.5V to 36V.	
7,8,13,14	SW	Switch pin	The drain terminal of the internal Synchronous Rectifier power NMOSFET and the source terminal of the internal Control power NMOSFET.	
9,10,11	GND	Ground	Internal reference for the power MOSFETs.	
12	AGND	Analog ground	Internal reference for the regulator control functions.	
17	BOOT	Boost input for bootstrap capacitor	An internal diode from VCC to BOOT charges an external capacitor required from SW to BOOT to power the Control MOSFET gate driver.	
18	VCC	Output of the high voltage linear regulator. The VCC voltage is regulated to approximately 5.5V.	VCC tracks VIN up to about 7.2V. Above VIN = 7.2V, VCC is regulated to approximately 5.5 Volts. A 0.1 $\mu$ F to 1 $\mu$ F ceramic decoupling capacitor is required. The VCC pin is an output only.	
19	EN	Enable or UVLO input	An external voltage divider can be used to set the line undervoltage lockout threshold. If the EN pin is left unconnected, a 2 µA pull-up current source pulls the EN pin high to enable the regulator.	
20	RT	Internal oscillator frequency adjust input	oscillator frequency adjust input Normally biased at 550 mV. An external resistor connected between and AGND sets the internal oscillator frequency.	
EP	Exposed Pad	Exposed pad	Exposed metal pad on the underside of the package with a weak electrical connection to GND. Connect this pad to the PC board ground plane in order to improve heat dissipation.	





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### ABSOLUTE MAXIMUM RATINGS (1)

VIN to GND	-0.3V to +38V
BOOT to GND	-0.3V to +43V
BOOT to SW	-0.3V to +7V
SW to GND	-0.5V to +38V
SW to GND (Transient)	-1.5V (< 20 ns)
FB, EN, SS/TRK, PGOOD to GND	-0.3V to +6V
VCC to GND	-0.3V to +8V
Storage Temperature	-65°C to 150°C
ESD Rating	
Human Body Model (2)	2kV

<sup>(1)</sup> Absolute Maximum Ratings indicate limits beyond witch damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but do not ensure specific performance limits. For ensured specifications and test conditions, see the Electrical Characteristics.

### **OPERATING RATINGS**

VIN to GND	+4.5V to +36V
Junction Temperature	−40°C to + 125°C

#### **ELECTRICAL CHARACTERISTICS**

Unless otherwise stated, the following conditions apply:  $V_{VIN} = 12V$ . Limits in standard type are for  $T_J = 25$ °C only, limits in **bold face type** apply over the junction temperature ( $T_J$ ) range of -40°C to +125°C. Minimum and Maximum limits are specified through test, design, or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25$ °C, and are provided for reference purposes only.

Symbol	Parameter	Conditions	Min	Тур	Max	Units
$V_{FB}$	Feedback pin voltage	$V_{VIN} = 4.5V \text{ to } 36V$ $V_{COMP} = 500 \text{ mV to } 700 \text{ mV}$	0.788	8.0	0.812	V
R <sub>HSW-DS(ON)</sub>	High-Side MOSFET On-Resistance	I <sub>SW</sub> = 200 mA		130	225	mΩ
R <sub>LSW-DS(ON)</sub>	Low-Side MOSFET On-Resistance	I <sub>SW</sub> = 200 mA		110	190	mΩ
IQ	Operating Quiescent Current	$V_{VIN} = 4.5V$ to 36V		2	3	mA
I <sub>SD</sub>	Shutdown Quiescent current	V <sub>EN</sub> = 0V		150	180	μΑ
$V_{UVLO}$	VIN Under Voltage Lockout	Rising V <sub>VIN</sub>	3.65	3.9	4.2	V
V <sub>UVLO(HYS)</sub>	VIN Under Voltage Lockout Hysteresis			200	400	mV
V <sub>VCC</sub>	VCC Voltage	$I_{VCC}$ = -5 mA, $V_{EN}$ = 5V		5.5		V
I <sub>SS</sub>	Soft-Start Pin Source Current	V <sub>SS</sub> = 0V	3	5	7	μΑ
I <sub>BOOT</sub>	BOOT Diode Leakage	V <sub>BOOT</sub> = 4V		10		nA
V <sub>F-BOOT</sub>	BOOT Diode Forward Voltage	I <sub>BOOT</sub> = -100 mA		0.9	1.1	V
Powergood						
V <sub>FB(OVP)</sub>	Over Voltage Protection Rising Threshold	V <sub>FB(OVP)</sub> / V <sub>FB</sub>	107	110	112	%
V <sub>FB(OVP-HYS)</sub>	Over Voltage Protection Hysteresis	$\Delta_{VFB(OVP)}$ / $V_{FB}$		2	3	%
V <sub>FB(PG)</sub>	PGOOD Rising Threshold	V <sub>FB(PG)</sub> / V <sub>FB</sub>	93	95	97	%
V <sub>FB(PG-HYS)</sub>	PGOOD Hysteresis	$\Delta_{VFB(PG)}$ / $V_{FB}$		2	3	%
T <sub>PGOOD</sub>	PGOOD delay			20		μs
I <sub>PGOOD(SNK)</sub>	PGOOD Low Sink Current	V <sub>PGOOD</sub> = 0.5V	0.6	1		mA
I <sub>PGOOD(SRC)</sub>	PGOOD High Leakage Current	V <sub>PGOOD</sub> = 5V		5	200	nA

<sup>(2)</sup> The human body model is a 100 pF capacitor discharged through a 1.5 k $\Omega$  resistor to each pin.



### **ELECTRICAL CHARACTERISTICS (continued)**

Unless otherwise stated, the following conditions apply:  $V_{VIN} = 12V$ . Limits in standard type are for  $T_J = 25$ °C only, limits in **bold face type** apply over the junction temperature  $(T_J)$  range of -40°C to +125°C. Minimum and Maximum limits are specified through test, design, or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25$ °C, and are provided for reference purposes only.

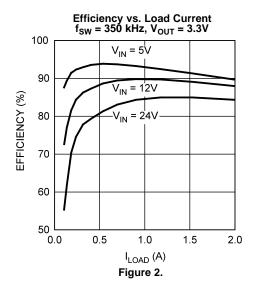
Symbol	Parameter	Conditions	Min	Тур	Max	Units
Oscillator				•		
F <sub>SW1</sub>	Switching Frequency 1	$R_{RT} = 49.9 \text{ k}\Omega$	675	750	825	kHz
F <sub>SW2</sub>	Switching Frequency 2	$R_{RT} = 249 \text{ k}\Omega$	225	250	325	kHz
D <sub>MAX</sub>	Maximum Duty Cycle	I <sub>LOAD</sub> = 0A		90		%
V <sub>RT</sub>	RT pin voltage	$R_{RT} = 250 \text{ k}\Omega$		550		mV
Error Amplifie	er					
$I_{FB}$	Feedback pin bias current	V <sub>FB</sub> = 1V		50		nA
I <sub>COMP(SRC)</sub>	COMP Output Source Current	$V_{FB} = 0V$ $V_{COMP} = 0V$	200	400		μA
I <sub>COMP(SNK)</sub>	COMP Output Sink Current	$V_{FB} = 1V$ $V_{COMP} = 0.5V$	200	350		μA
g <sub>m</sub>	Error Amplifier DC Transconductance	I <sub>COMP</sub> = -50 μA to +50 μA	400	515	600	µmho
A <sub>VOL</sub>	Error Amplifier Voltage Gain	COMP pin open		2000		V/V
GBW	Error Amplifier Gain-Bandwidth Product	COMP pin open		7		MHz
Current Limit					•	
I <sub>LIM</sub>	Cycle By Cycle Current Limit		3.1	3.7	4.65	Α
T <sub>ILIM</sub> Cycle By Cycle Current Limit Delay				150		ns
Enable						
V <sub>EN(RISING)</sub>	EN Pin Rising Threshold		1.2	1.25	1.3	V
V <sub>EN(HYS)</sub>	EN Pin Hysteresis			50		mV
I <sub>EN</sub>	EN Source Current	$V_{EN} = 0V, V_{VIN} = 12V$		2		μA
Thermal Shute	down					
T <sub>SD</sub>	Thermal Shutdown			170		°C
T <sub>SD(HYS)</sub>	Thermal Shutdown Hysteresis			20		°C
Thermal Resis	stance					
$\theta_{JC}$	Junction to Case			5.6		°C/W
$\theta_{JA}$	Junction to Ambient	0 LFM airflow		30		°C/W

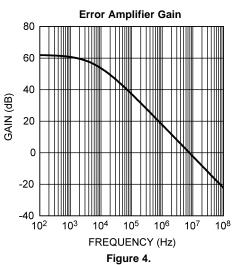
Submit Documentation Feedback

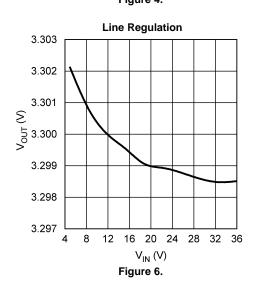


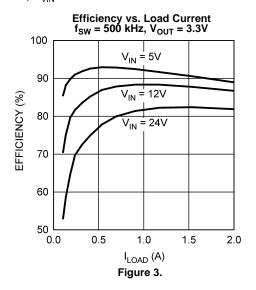
#### TYPICAL PERFORMANCE CHARACTERISTICS

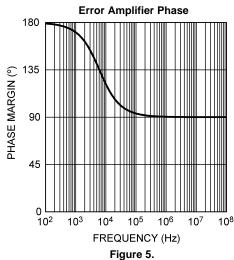
Unless otherwise specified:  $T_J = 25$ °C,  $V_{VIN} = 12$ V.

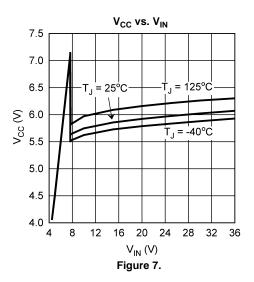








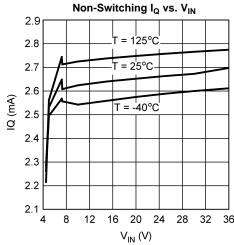


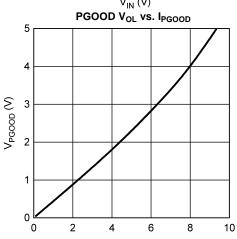


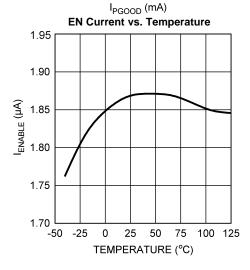


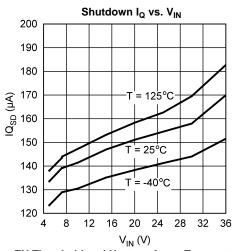
### TYPICAL PERFORMANCE CHARACTERISTICS (continued)

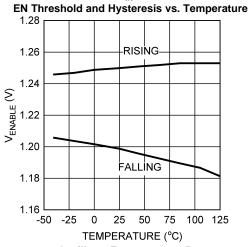
Unless otherwise specified:  $T_J = 25$ °C,  $V_{VIN} = 12$ V.

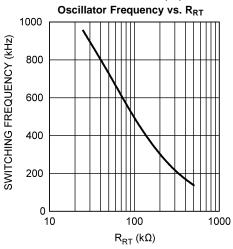










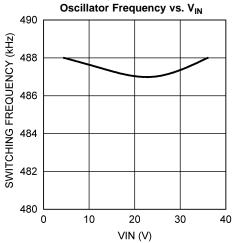


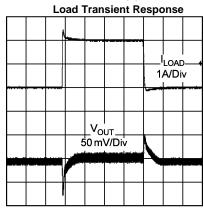
Submit Documentation Feedback



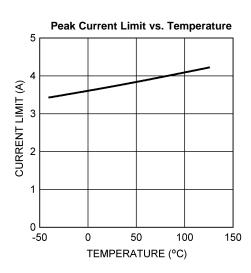
### **TYPICAL PERFORMANCE CHARACTERISTICS (continued)**

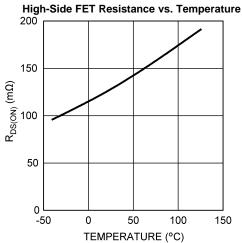
Unless otherwise specified:  $T_J = 25$ °C,  $V_{VIN} = 12$ V.

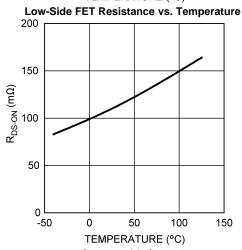


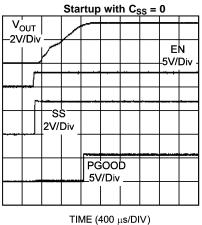


TIME (200 µs/DIV)







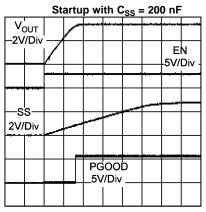


Submit Documentation Feedback



## **TYPICAL PERFORMANCE CHARACTERISTICS (continued)**

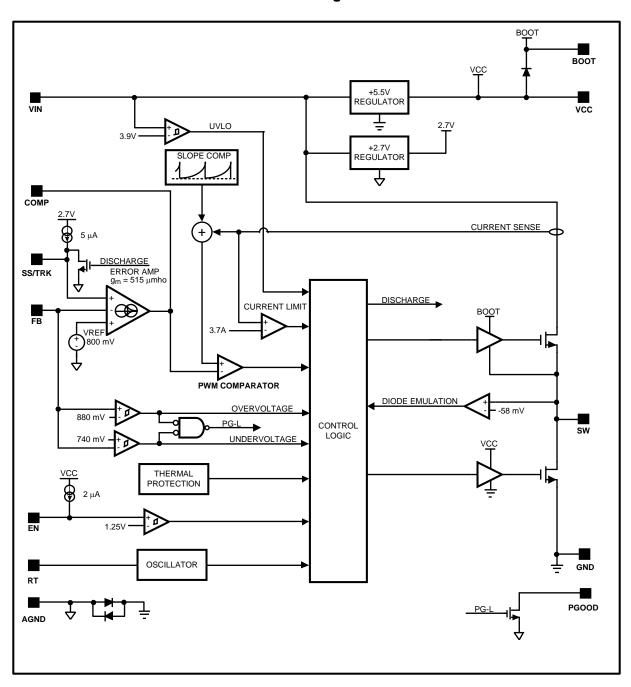
Unless otherwise specified:  $T_J = 25$ °C,  $V_{VIN} = 12V$ .



TIME (4 ms/DIV)



### **Block Diagram**



Copyright © 2007–2013, Texas Instruments Incorporated

Submit Documentation Feedback



#### **OPERATION DESCRIPTION**

#### **GENERAL**

The LM20242 switching regulator features all of the functions necessary to implement an efficient low voltage buck regulator using a minimum number of external components. This easy to use regulator features two integrated switches and is capable of supplying up to 2A of continuous output current. The regulator utilizes peak current mode control with nonlinear slope compensation to optimize stability and transient response over the entire output voltage range. Peak current mode control also provides inherent line feed-forward, cycle-by-cycle current limiting and easy loop compensation. The switching frequency can be varied from 100 kHz to 1 MHz with an external resistor to ground. The device can operate at high switching frequency allowing use of a small inductor while still achieving efficiencies as high as 93%. The precision internal voltage reference allows the output to be set as low as 0.8V. Fault protection features include: current limiting, thermal shutdown, over voltage protection, and shutdown capability. The device is available in the HTSSOP package featuring an exposed pad to aid thermal dissipation. The typical application circuit for the LM20242 is shown in Figure 9 in the design guide.

#### PRECISION ENABLE

The enable (EN) pin allows the output of the device to be enabled or disabled with an external control signal. This pin is a precision analog input that enables the device when the voltage exceeds 1.25V (typical). The EN pin has 50 mV of hysteresis and will disable the output when the enable voltage falls below 1.2V (typical). If the EN pin is not used, it should be disconnected so the internal 2  $\mu$ A pull-up will default this function to the enabled condition. Since the enable pin has a precise turn-on threshold it can be used along with an external resistor divider network from  $V_{IN}$  to configure the device to turn-on at a precise input voltage. The precision enable circuitry will remain active even when the device is disabled.

#### PEAK CURRENT MODE CONTROL

In most cases, the peak current mode control architecture used in the LM20242 only requires two external components to achieve a stable design. The compensation can be selected to accommodate any capacitor type or value. The external compensation also allows the user to set the crossover frequency and optimize the transient performance of the device.

For duty cycles above 50% all current mode control buck converters require the addition of an artificial ramp to avoid sub-harmonic oscillation. This artificial linear ramp is commonly referred to as slope compensation. What makes the LM20242 unique is the amount of slope compensation will change depending on the output voltage. When operating at high output voltages the device will have more slope compensation than when operating at lower output voltages. This is accomplished in the LM20242 by using a non-linear parabolic ramp for the slope compensation. The parabolic slope compensation of the LM20242 is much better than the traditional linear slope compensation because it optimizes the stability of the device over the entire output voltage range.

### **CURRENT LIMIT**

The precise current limit enables the device to operate with smaller inductors that have lower saturation currents. When the peak inductor current reaches the current limit threshold, an over current event is triggered and the internal high-side FET turns off and the low-side FET turns on, allowing the inductor current to ramp down until the next switching cycle. For each sequential over-current event, the reference voltage is decremented and PWM pulses are skipped resulting in a current limit that does not aggressively fold back for brief over-current events, while at the same time providing frequency and voltage foldback protection during hard short circuit conditions.

### SOFT-START AND VOLTAGE TRACKING

The SS/TRK pin is a dual function pin that can be used to set the startup time or track an external voltage source. The startup or soft-start time can be adjusted by connecting a capacitor from the SS/TRK pin to ground. The soft-start feature allows the regulator output to gradually reach the steady state operating point, thus reducing stresses on the input supply and controlling startup current. If no soft-start capacitor is used the device defaults to the internal soft-start circuitry resulting in a startup time of approximately 1 ms. For applications that require a monotonic startup or utilize the PGOOD pin, an external soft-start capacitor is recommended. The SS/TRK pin can also be set to track an external voltage source. The tracking behavior can be adjusted by two external resistors connected to the SS/TRK pin as shown in Figure 14 in the design guide.



#### PRE-BIAS STARTUP CAPABILITY

The LM20242 is in a pre-biased state when it starts up with an output voltage greater than zero. This often occurs in many multi-rail applications such as when powering an FPGA, ASIC, or DSP. In these applications the output can be pre-biased through parasitic conduction paths from one supply rail to another. Even though the LM20242 is a synchronous converter, it will not pull the output low when a pre-bias condition exists. During start up the LM20242 will not sink current until the soft-start voltage exceeds the voltage on the FB pin. Since the device cannot sink current, it protects the load from damage that might otherwise occur if current is conducted through the parasitic paths of the load.

#### POWER GOOD AND OVER VOLTAGE FAULT HANDLING

The LM20242 has built in under and over voltage comparators that control the power switches. Whenever there is an excursion in output voltage above the set OVP threshold, the part will terminate the present on-pulse, turn-on the low-side FET, and pull the PGOOD pin low. The low-side FET will remain on until either the FB voltage falls back into regulation or the zero cross detection is triggered which in turn tri-states the FETs. If the output reaches the UVP threshold the part will continue switching and the PGOOD pin will be deasserted and go low. Typical values for the PGOOD resistor are on the order of  $100 \text{ k}\Omega$  or less. To avoid false tripping during transient glitches the PGOOD pin has  $20 \text{ } \mu \text{s}$  of built in deglitch time to both rising and falling edges.

#### **UVLO**

The LM20242 has an internal under-voltage lockout protection circuit that keeps the device from switching until the input voltage reaches 3.9V (typical). The UVLO threshold has 200 mV of hysteresis that keeps the device from responding to power-on glitches during start up. If desired the turn-on point of the supply can be changed by using the precision enable pin and a resistor divider network connected to  $V_{IN}$  as shown in Figure 13 in the design guide.

#### THERMAL PROTECTION

Internal thermal shutdown circuitry is provided to protect the integrated circuit in the event that the maximum junction temperature is exceeded. When activated, typically at 170°C, the LM20242 tri-states the power FETs and resets soft-start. After the junction cools to approximately 150°C, the part starts up using the normal start up routine. This feature is provided to prevent catastrophic failures from accidental device overheating.

#### LIGHT LOAD OPERATION

The LM20242 offers increased efficiency when operating at light loads. Whenever the load current is reduced to a point where the peak to peak inductor ripple current is greater than two times the load current, the part will enter the diode emulation mode preventing significant negative inductor current. The point at which this occurs is the critical conduction boundary and can be calculated by Equation 1:

$$I_{BOUNDARY} = \frac{(V_{IN} - V_{OUT}) \times D}{2 \times L \times f_{SW}}$$
(1)

Several diagrams are shown in Figure 8 illustrating continuous conduction mode (CCM), discontinuous conduction mode, and the boundary condition.

It can be seen that in diode emulation mode, whenever the inductor current reaches zero the SW node will become high impedance. Ringing will occur on this pin as a result of the LC tank circuit formed by the inductor and the parasitic capacitance. If this ringing is of concern, an additional RC snubber circuit can be added from the switch node to ground.

At very light loads, usually below 100 mA, several pulses may be skipped in between switching cycles, effectively reducing the switching frequency and further improving light-load efficiency.



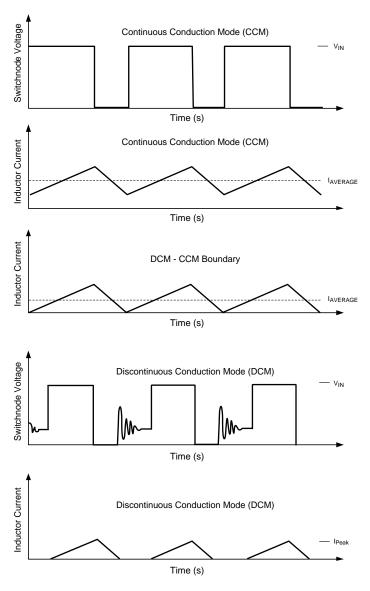


Figure 8. Modes of Operation for LM20242



#### **DESIGN GUIDE**

This section walks the designer through the steps necessary to select the external components to build a fully functional power supply. As with any DC-DC converter numerous trade-offs are possible to optimize the design for efficiency, size, or performance. These will be taken into account and highlighted throughout this discussion. To facilitate component selection discussions the circuit shown in Figure 9 below may be used as a reference. Unless otherwise indicated all formulas assume units of amps (A) for current, farads (F) for capacitance, henries (H) for inductance and volts (V) for voltages.

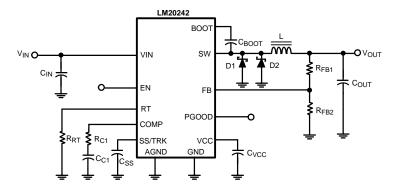


Figure 9. Typical Application Circuit

The first equation to calculate for any buck converter is duty-cycle. Ignoring conduction losses associated with the FETs and parasitic resistances it can be approximated by:

$$D = \frac{V_{OUT}}{V_{IN}}$$
 (2)



### **INDUCTOR SELECTION (L)**

The inductor value is determined based on the operating frequency, load current, ripple current and duty cycle.

The inductor selected should have a saturation current rating greater than the peak current limit of the device. Keep in mind the specified current limit does not account for delay of the current limit comparator, therefore the current limit in the application may be higher than the specified value. To optimize the performance and prevent the device from entering current limit at maximum load, the inductance is typically selected such that the ripple current,  $\Delta i_L$ , is not greater than 30% of the rated output current. Figure 10 illustrates the switch and inductor ripple current waveforms. Once the input voltage, output voltage, operating frequency and desired ripple current are known, the minimum value for the inductor can be calculated by the formula shown below:

$$L_{MIN} = \frac{(V_{IN} - V_{OUT}) \times D}{\Delta i_L \times f_{SW}}$$
(3)

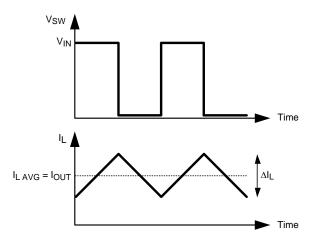


Figure 10. Switch and Inductor Current Waveforms

If needed, slightly smaller value inductors can be used, however, the peak inductor current,  $I_{OUT} + \Delta i_L/2$ , should be kept below the peak current limit of the device. In general, the inductor ripple current,  $\Delta i_L$ , should be more than 10% of the rated output current to provide adequate current sense information for the current mode control loop. If the ripple current in the inductor is too low, the control loop will not have sufficient current sense information and can be prone to instability.

### **OUTPUT CAPACITOR SELECTION (COUT)**

The output capacitor,  $C_{\text{OUT}}$ , filters the inductor ripple current and provides a source of charge for transient load conditions. A wide range of output capacitors may be used with the LM20242 that provide excellent performance. The best performance is typically obtained using ceramic, SP or OSCON type chemistries. Typical trade-offs are that the ceramic capacitor provides extremely low ESR to reduce the output ripple voltage and noise spikes, while the SP and OSCON capacitors provide a large bulk capacitance in a small volume for transient loading conditions.

When selecting the value for the output capacitor, the two performance characteristics to consider are the output voltage ripple and transient response. The output voltage ripple can be approximated by using the following formula.

$$\Delta V_{OUT} = \Delta i_L x \left[ R_{ESR} + \frac{1}{8 x f_{SW} x C_{OUT}} \right]$$
(4)

Submit Documentation Feedback

Product Folder Links: LM20242



Where,  $\Delta V_{OUT}$  (V) is the amount of peak to peak voltage ripple at the power supply output,  $R_{ESR}$  ( $\Omega$ ) is the series resistance of the output capacitor,  $f_{SW}(Hz)$  is the switching frequency, and  $C_{OUT}$  (F) is the output capacitance used in the design. The amount of output ripple that can be tolerated is application specific; however a general recommendation is to keep the output ripple less than 1% of the rated output voltage. Keep in mind ceramic capacitors are sometimes preferred because they have very low ESR; however, depending on package and voltage rating of the capacitor the value of the capacitance can drop significantly with applied voltage. The output capacitor selection will also affect the output voltage droop during a load transient. The peak droop on the output voltage during a load transient is dependent on many factors; however, an approximation of the transient droop ignoring loop bandwidth can be obtained using Equation 5.

$$V_{DROOP} = \Delta I_{OUTSTEP} \times R_{ESR} + \frac{L \times \Delta I_{OUTSTEP}^{2}}{C_{OUT} \times (V_{IN} - V_{OUT})}$$
(5)

Where,  $C_{OUT}$  (F) is the minimum required output capacitance, L (H) is the value of the inductor,  $V_{DROOP}$  (V) is the output voltage drop ignoring loop bandwidth considerations,  $\Delta I_{OUTSTEP}$  (A) is the load step change,  $R_{ESR}$  ( $\Omega$ ) is the output capacitor ESR,  $V_{IN}$  (V) is the input voltage, and  $V_{OUT}$  (V) is the set regulator output voltage. Both the tolerance and voltage coefficient of the capacitor should be examined when designing for a specific output ripple or transient droop target.

#### INPUT CAPACITOR SELECTION

Good quality input capacitors are necessary to limit the ripple voltage at the VIN pin while supplying most of the switch current during the on-time. In general it is recommended to use a ceramic capacitor for the input as they provide both a low impedance and small footprint. One important note is to use a good dielectric for the ceramic capacitor such as X5R or X7R. These provide better over temperature performance and also minimize the DC voltage derating that occurs on Y5V capacitors. The input capacitors should be placed as close as possible to the VIN and GND pins on both sides of the device.

Non-ceramic input capacitors should be selected for RMS current rating and minimum ripple voltage. A good approximation for the required ripple current rating is given by the relationship:

$$I_{\text{IN-RMS}} = I_{\text{OUT}} \sqrt{D(1 - D)}$$
(6)

As indicated by the RMS ripple current equation, highest requirement for RMS current rating occurs at 50% duty cycle. For this case, the RMS ripple current rating of the input capacitor should be greater than half the output current. For best performance, low ESR ceramic capacitors should be placed in parallel with higher capacitance capacitors to provide the best input filtering for the device.

### SETTING THE OUTPUT VOLTAGE (R<sub>FB1</sub>, R<sub>FB2</sub>)

The resistors  $R_{FB1}$  and  $R_{FB2}$  are selected to set the output voltage for the device. Table 1 provides suggestions for  $R_{FB1}$  and  $R_{FB2}$  for common output voltages.

Table 1. Suggested Values for R<sub>FB1</sub> and R<sub>FB2</sub>

R <sub>FB1</sub> (kΩ)	R <sub>FB2</sub> (kΩ)	V <sub>OUT</sub>
short	open	0.8
4.99	10	1.2
8.87	10.2	1.5
12.7	10.2	1.8
21.5	10.2	2.5
31.6	10.2	3.3

If different output voltages are required,  $R_{FB2}$  should be selected to be between 4.99 k $\Omega$  to 49.9 k $\Omega$  and  $R_{FB1}$  can be calculated using Equation 7.

$$R_{FB1} = \left(\frac{V_{OUT}}{0.8} - 1\right) \times R_{FB2} \tag{7}$$



### ADJUSTING THE OPERATING FREQUENCY (RRT)

The operating frequency of the LM20242 can be adjusted by connecting a resistor from the RT pin to ground. Equation 8 can be used to calculate the value of R<sub>RT</sub> for a given operating frequency.

$$R_{RT} = \left(\frac{82000}{f_{SW}}\right) - 56$$
(8)

Where,  $f_{SW}$  is the switching frequency in kHz, and  $R_{RT}$  is the frequency adjust resistor in k $\Omega$ . Please refer to the curve Oscillator Frequency versus  $R_{RT}$  in the typical performance characteristics section. If the  $R_{RT}$  resistor is omitted the device will not operate.

### LOOP COMPENSATION (R<sub>C1</sub>, C<sub>C1</sub>)

The purpose of loop compensation is to meet static and dynamic performance requirements while maintaining adequate stability. Optimal loop compensation depends on the output capacitor, inductor, load and the device itself.

The overall loop transfer function is the product of the power stage and the feedback network transfer functions. For stability purposes, the objective is to have a loop gain slope that is -20db/decade from a very low frequency to beyond the crossover frequency. Figure 11 shows the transfer functions for power stage, feedback/compensation network, and the resulting closed loop system for the LM20242.

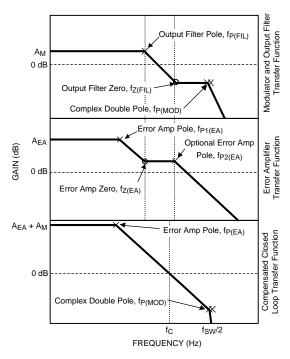


Figure 11. LM20242 Loop Compensation

The power stage transfer function is dictated by the modulator, output LC filter, and load; while the feedback transfer function is set by the feedback resistor ratio, error amp gain and external compensation network.

To achieve a -20dB/decade slope, the error amplifier zero, located at  $f_{Z(EA)}$ , should be positioned to cancel the output filter pole ( $f_{P(FIL)}$ ). An additional error amp pole, located at  $f_{P2(EA)}$ , can be added to cancel the output filter zero at  $f_{Z(FIL)}$ . Cancellation of the output filter zero is recommended if larger value, non-ceramic output capacitors are used.



Compensation of the LM20242 is achieved by adding an RC network as shown in Figure 12.

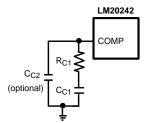


Figure 12. Compensation Network for LM20242

A good starting value for  $C_{C1}$  for most applications is 4.7 nF. Once the value of  $C_{C1}$  is chosen the value of RC should be calculated using Equation 9 to cancel the output filter pole ( $f_{P(FIL)}$ ) as shown in Figure 11.

$$R_{C1} = \left[ \frac{C_{C1}}{C_{OUT}} \times \left[ \frac{I_{OUT}}{V_{OUT}} + \frac{1 - D}{f_{SW} \times L} + \frac{2.84 \times D}{V_{IN}} \right] \right]^{-1}$$
(9)

A higher crossover frequency can be obtained, usually at the expense of phase margin, by lowering the value of  $C_{C1}$  and recalculating the value of  $R_{C1}$ . Likewise, increasing  $C_{C1}$  and recalculating  $R_{C1}$  will provide additional phase margin at a lower crossover frequency. As with any attempt to compensate the LM20242 the stability of the system should be verified for desired transient droop and settling time.

If the output filter zero,  $f_{Z(FIL)}$  approaches the crossover frequency ( $F_C$ ), an additional capacitor ( $C_{C2}$ ) should be placed at the COMP pin to ground. This capacitor adds a pole to cancel the output filter zero assuring the crossover frequency will occur before the double pole at  $f_{SW}/2$  degrades the phase margin. The output filter zero is set by the output capacitor value and ESR as shown in Equation 10.

$$f_{Z(FIL)} = \frac{1}{2 \times \pi \times C_{OUT} \times R_{ESR}}$$
(10)

If needed, the value for  $C_{C2}$  should be calculated using Equation 11.

$$C_{C2} = \frac{C_{OUT} \times R_{ESR}}{R_{C1}}$$
(11)

Where R<sub>ESR</sub> is the output capacitor series resistance and R<sub>C1</sub> is the calculated compensation resistance.

### **BOOT CAPACITOR (CBOOT)**

The LM20242 integrates an N-Channel buck switch and associated floating high voltage level shift / gate driver. This gate driver circuit works in conjunction with an internal diode and an external bootstrap capacitor. A 0.1  $\mu$ F ceramic capacitor, connected with short traces between the BOOT pin and SW pin, is recommended. During the off-time of the buck switch, the SW pin voltage is approximately 0V and the bootstrap capacitor is charged from VCC through the internal bootstrap diode.

### SUB-REGULATOR BYPASS CAPACITOR (C<sub>VCC</sub>)

The capacitor at the VCC pin provides noise filtering for the internal sub-regulator. The recommended value of  $C_{VCC}$  should be no smaller than 0.1  $\mu F$  and no greater than 1  $\mu F$ . The capacitor should be a good quality ceramic X5R or X7R capacitor. In general, a 1  $\mu F$  ceramic capacitor is recommended for most applications. The VCC regulator should not be used for other functions since it isn't protected against short circuit.



### SETTING THE START UP TIME (C<sub>SS</sub>)

The addition of a capacitor connected from the SS pin to ground sets the time at which the output voltage will reach the final regulated value. Larger values for  $C_{SS}$  will result in longer start up times. Table 2 provides a list of soft start capacitors and the corresponding typical start up times.

Table 2. Start Up Times for Different Soft-Start Capacitors

Start Up Time (ms)	C <sub>SS</sub> (nF)
1	none
5	33
10	68
15	100
20	120

If different start up times are needed Equation 12 can be used to calculate the start up time.

$$t_{SS} = \frac{0.8V \times C_{SS}}{I_{SS}} \tag{12}$$

As shown above, the start up time is influenced by the value of the soft-start capacitor  $C_{SS}(F)$  and the 5  $\mu$ A soft-start pin current  $I_{SS}(A)$ . that may be found in the Electrical Characteristics table.

While the soft-start capacitor can be sized to meet many start up requirements, there are limitations to its size. The soft-start time can never be faster than 1 ms due to the internal default 1 ms start up time. When the device is enabled there is an approximate time interval of 50  $\mu$ s when the soft-start capacitor will be discharged just prior to the soft-start ramp. If the enable pin is rapidly pulsed or the soft-start capacitor is large there may not be enough time for  $C_{SS}$  to completely discharge resulting in start up times less than predicted. To aid in discharging of soft-start capacitor during long disable periods an external  $1M\Omega$  resistor from SS/TRK to ground can be used without greatly affecting the start up time.

#### **USING PRECISION ENABLE AND POWER GOOD**

The precision enable (EN) and power good (PGOOD) pins of the LM20242 can be used to address many sequencing requirements. The turn-on of the LM20242 can be controlled with the precision enable pin by using two external resistors as shown in Figure 13.

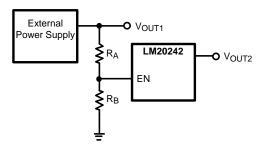


Figure 13. Sequencing LM20242 with Precision Enable

The value for resistor  $R_B$  can be selected by the user to control the current through the divider. Typically this resistor will be selected to be between 10 k $\Omega$  and 1 M $\Omega$ . Once the value for  $R_B$  is chosen the resistor  $R_A$  can be solved using Equation 13 to set the desired turn-on voltage.

$$R_{A} = \left(\frac{V_{TO}}{V_{IH\_EN}} - 1\right) x R_{B}$$
(13)

When designing for a specific turn-on threshold  $(V_{TO})$  the tolerance on the input supply, enable threshold  $(V_{IH})$ , and external resistors need to be considered to insure proper turn-on of the device.

The LM20242 features an open drain power good (PGOOD) pin to sequence external supplies or loads and to provide fault detection. This pin requires an external resistor ( $R_{PG}$ ) to pull PGOOD high when the output is within the PGOOD tolerance window. Typical values for this resistor range from 10 k $\Omega$  to 100 k $\Omega$ .



#### TRACKING AN EXTERNAL SUPPLY

By using a properly chosen resistor divider network connected to the SS/TRK pin, as shown in Figure 14, the output of the LM20242 can be configured to track an external voltage source to obtain a simultaneous or ratiometric start up.

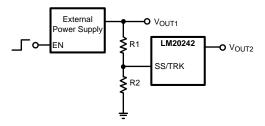


Figure 14. Tracking an External Supply

Since the soft-start charging current  $I_{SS}$  is always present on the SS/TRK pin, the size of R2 should be less than 10 k $\Omega$  to minimize the errors in the tracking output. Once a value for R2 is selected the value for R1 can be calculated using appropriate equation in Figure 15, to give the desired start up. Figure 15 shows two common start up sequences; the top waveform shows a simultaneous start up while the waveform at the bottom illustrates a ratiometric start up.

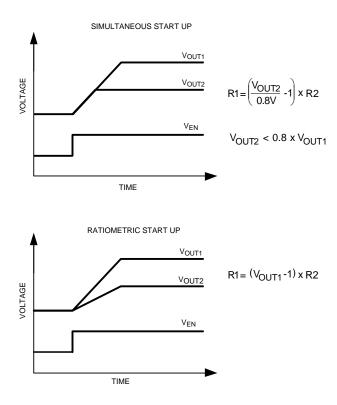


Figure 15. Common Start Up Sequences

A simultaneous start up is preferred when powering most FPGAs, DSPs, or other microprocessors. In these systems the higher voltage,  $V_{OUT1}$ , usually powers the I/O, and the lower voltage,  $V_{OUT2}$ , powers the core. A simultaneous start up provides a more robust power up for these applications since it avoids turning on any parasitic conduction paths that may exist between the core and the I/O pins of the processor.

The second most common power on behavior is known as a ratiometric start up. This start up is preferred in applications where both supplies need to be at the final value at the same time.



Similar to the soft-start function, the fastest start up possible is 1ms regardless of the rise time of the tracking voltage. When using the track feature the final voltage seen by the SS/TRACK pin should exceed 1V to provide sufficient overdrive and transient immunity.

#### BENEFIT OF AN EXTERNAL SCHOTTKY

During dead time, the body diode of the synchronous MOSFET acts as a free-wheeling diode and conducts the inductor current. The MOSFET is optimized for high breakdown voltage, but this makes an inefficient body diode reverse recovery charge. The power loss is proportional to load current and switching frequency. The loss increases at higher input voltages and switching frequencies. One simple solution is to use a small 1A external Schottky diode between SW and GND as shown in Figure 17, diodes D1 and D2. The external Schottky diode effectively conducts all inductor current during the dead time, minimizing the current passing through the synchronous MOSFET body diode and eliminating reverse recovery losses.

The external Schottky conducts currents for a very small portion of the switching cycle, therefore the average current is low. An external Schottky rated for 1A will improve efficiency by several percent in some applications. A Schottky rated at a higher current will not significantly improve efficiency and may be worse due to the increased reverse capacitance. The forward voltage of the synchronous MOSFET body diode is approximately 700 mV, therefore an external Schottky with a forward voltage less than or equal to 700 mV should be selected to ensure the majority of the dead time current is carried by the Schottky.

### THERMAL CONSIDERATIONS

The thermal characteristics of the LM20242 are specified using the parameter  $\theta_{JA}$ , which relates the junction temperature to the ambient temperature. Although the value of  $\theta_{JA}$  is dependant on many variables, it still can be used to approximate the operating junction temperature of the device.

To obtain an estimate of the device junction temperature, one may use the following relationship:

$$T_{J} = P_{D} \times \theta_{JA} + T_{A} \tag{14}$$

and

$$P_{D} = P_{IN} \times (1 - \text{Efficiency}) - 1.1 \times (I_{OUT})^{2} \times DCR$$
(15)

Where:

T<sub>.I</sub> is the junction temperature in °C.

 $P_{IN}$  is the input power in Watts ( $P_{IN} = V_{IN} \times I_{IN}$ ).

 $\theta_{JA}$  is the junction to ambient thermal resistance for the LM20242.

T<sub>A</sub> is the ambient temperature in °C.

I<sub>OUT</sub> is the output load current.

DCR is the inductor series resistance.

It is important to always keep the operating junction temperature (T<sub>J</sub>) below 125°C for reliable operation. If the junction temperature exceeds 160°C the device will cycle in and out of thermal shutdown. If thermal shutdown occurs it is a sign of inadequate heatsinking or excessive power dissipation in the device.



#### **PCB LAYOUT CONSIDERATIONS**

PC board layout is an important part of DC-DC converter design. Poor board layout can disrupt the performance of a DC-DC converter and surrounding circuitry by contributing to EMI, ground bounce, and resistive voltage loss in the traces. These can send erroneous signals to the DC-DC converter resulting in poor regulation or instability.

Good layout can be implemented by following a few simple design rules.

- 1. Minimize area of switched current loops. In a buck regulator there are two loops where currents are switched very fast. The first loop starts from the input capacitor, to the regulator VIN pin, to the regulator SW pin, to the inductor then out to the output capacitor and load. The second loop starts from the output capacitor ground, to the regulator GND pins, to the inductor and then out to the load (see Figure 16). To minimize both loop areas the input capacitor should be placed as close as possible to the VIN pin. Grounding for both the input and output capacitor should consist of a small localized top side plane that connects to GND and the exposed pad (EP). The inductor should be placed as close as possible to the SW pin and output capacitor.
- 2. Minimize the copper area of the switch node. Since the LM20242 has the SW pins on opposite sides of the package it is recommended that the SW pins should be connected with a trace that runs around the package. The inductor should be placed at an equal distance from the SW pins using 100 mil wide traces to minimize capacitive and conductive losses.
- 3. Have a single point ground for all device grounds located under the EP. The ground connections for the compensation, feedback, and soft-start components should be connected together then routed to the EP pin of the device. The AGND pin should connect to GND under the EP. If not properly handled poor grounding can result in degraded load regulation or erratic switching behavior.
- 4. Minimize trace length to the FB pin. Since the feedback node can be high impedance the trace from the output resistor divider to FB pin should be as short as possible. This is most important when high value resistors are used to set the output voltage. The feedback trace should be routed away from the SW pin and inductor to avoid contaminating the feedback signal with switch noise.
- 5. Make input and output bus connections as wide as possible. This reduces any voltage drops on the input or output of the converter and can improve efficiency. Voltage accuracy at the load is important so make sure feedback voltage sense is made at the load. Doing so will correct for voltage drops at the load and provide the best output accuracy.
- 6. Provide adequate device heatsinking. Use as many vias as is possible to connect the EP to the power plane heatsink. For best results use a 5x3 via array with a minimum via diameter of 12 mils. "Via tenting" with the solder mask may be necessary to prevent wicking of the solder paste applied to the EP. See the *Thermal Considerations* section to insure enough copper heatsinking area is used to keep the junction temperature below 125°C.

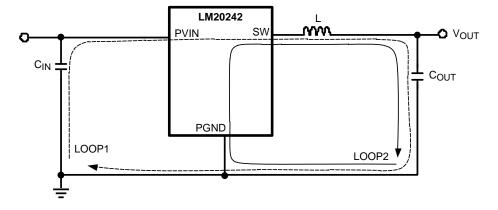


Figure 16. Schematic of LM20242 Highlighting Layout Sensitive Nodes



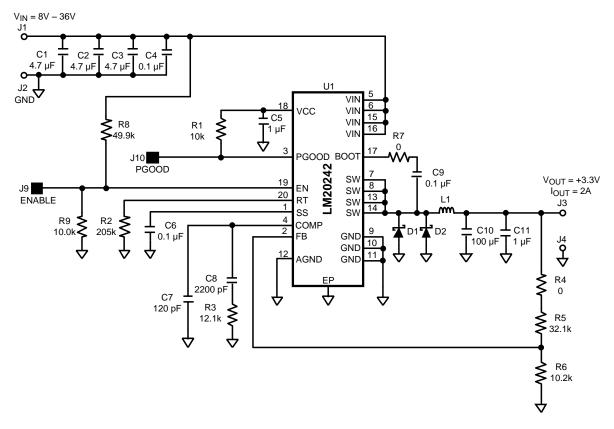


Figure 17. Typical Application Schematic

Table 3. Bill of Materials

ID	Qty	Part Number	Size	Description	Vendor
U1	1	LM20242MH	HTSSOP	IC, Switching Regulator	NSC
L1	1	MSS1260-153MX	MSS1260	15 μH, 4.6A ISAT	Coilcraft
C1-3	3	GRM32ER71H475KA88L	1210	4.7 μF, 50V, X7R	Murata
C4, 6, 9	3	VJ0805JY104KXX	0805	0.1 μF	Vishay
C5, 11	2	VJ0805Y105JXACW1BC	0805	1 μF	Vishay
C7	1	C1608COG1H121J	0603	120 pF	TDK
C8	1	VJ0805Y222J	0805	2.2 nF	Vishay
C10	1	C1210C107M9PAC	1210	100 μF	Kemet
D1, D2	2	MBR0540	SOD123	0.5A, 40V, Schottky	Fairchild
R1,9	2	CRCW06031002F	0603	10 kΩ	Vishay
R2	1	CRCW08052053F	0805	205 kΩ	Vishay
R3	1	CRCW08051212F	0805	12.1 kΩ	Vishay
R4, 7	2	CRCW060330000ZOEA	0603	0 kΩ	Vishay
R5	1	CRCW08053212F	0805	32.1 kΩ	Vishay
R6	1	CRCW08051022F	0805	10.2 kΩ	Vishay
R8	1	CRCW08054992F	0603	49.9 kΩ	Vishay

Submit Documentation Feedback





### **REVISION HISTORY**

Cł	hanges from Revision D (March 2013) to Revision E	Pa	ge
•	Changed layout of National Data Sheet to TI format		22



### PACKAGE OPTION ADDENDUM

10-Dec-2020

#### **PACKAGING INFORMATION**

www.ti.com

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)				
LM20242MH/NOPB	ACTIVE	HTSSOP	PWP	20	73	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	20242 MH	Samples
LM20242MHE/NOPB	ACTIVE	HTSSOP	PWP	20	250	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	20242 MH	Samples
LM20242MHX/NOPB	ACTIVE	HTSSOP	PWP	20	2500	RoHS & Green	SN	Level-1-260C-UNLIM	-40 to 125	20242 MH	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.



## **PACKAGE OPTION ADDENDUM**

10-Dec-2020

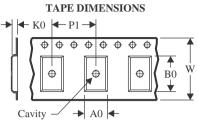
In no event shall TI's liabilit	y arising out of such information	exceed the total purchase	price of the TI part(s) a	at issue in this document sold by	TI to Customer on an annual basis.

## **PACKAGE MATERIALS INFORMATION**

www.ti.com 12-Mar-2024

### TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM20242MHE/NOPB	HTSSOP	PWP	20	250	178.0	16.4	6.95	7.0	1.4	8.0	16.0	Q1
LM20242MHX/NOPB	HTSSOP	PWP	20	2500	330.0	16.4	6.95	7.0	1.4	8.0	16.0	Q1

www.ti.com 12-Mar-2024



### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins SPQ		Length (mm)	Width (mm)	Height (mm)	
LM20242MHE/NOPB	HTSSOP	PWP	20	250	210.0	185.0	35.0	
LM20242MHX/NOPB	HTSSOP	PWP	20	2500	367.0	367.0	35.0	

## **PACKAGE MATERIALS INFORMATION**

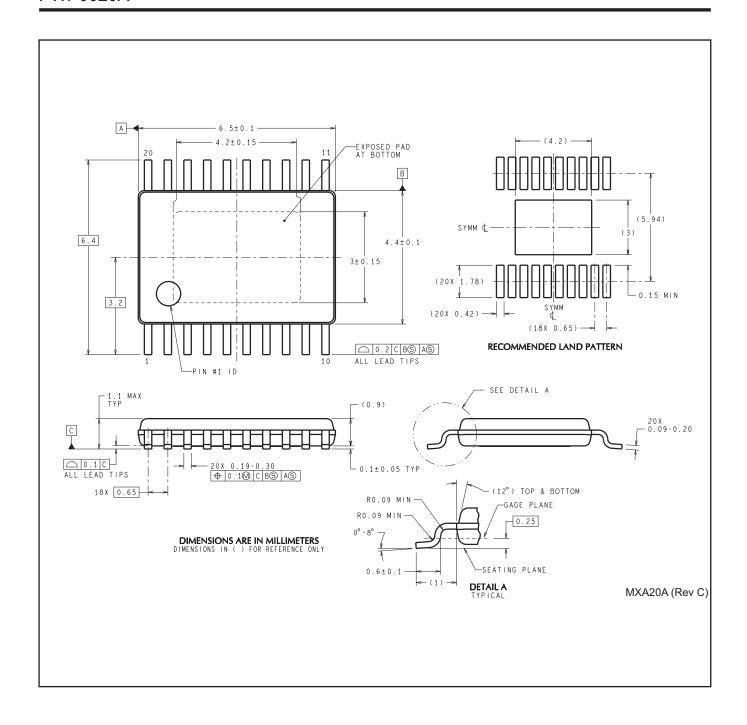
www.ti.com 12-Mar-2024

### **TUBE**



#### \*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)	
LM20242MH/NOPB	PWP	HTSSOP	20	73	495	8	2514.6	4.06	



### IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2024, Texas Instruments Incorporated