

ESD321 1-Channel 30 kV ESD Protection Diode with Low Capacitance (< 1pF) in 0402 Package

1 Features

- IEC 61000-4-2 Level 4 ESD Protection
 - ±30-kV Contact Discharge
 - ±30-kV Air Gap Discharge
- IEC 61000-4-4 EFT Protection
 - 80 A (5/50 ns)
- IEC 61000-4-5 Surge Protection
 - 6 A (8/20 μs)
- IO Capacitance: 0.9 pF (Typical)
- DC Breakdown Voltage: 4.5 V (Minimum)
- Low Leakage Current: 0.1 nA (Typical)
- Extremely Low ESD Clamping Voltage
 - 6.8 V at 16 A TLP (I/O to GND)
 - R_{DYN} : 0.13 Ω (I/O to GND)
- Industrial Temperature Range: –40°C to +125°C
- Industry Standard 0402 Package (DFN1006P2)

2 Applications

- End Equipment
 - Wearables
 - Industrial and Service Robots
 - Laptops and Desktops
 - Mobile and Tablets
 - Set-Top Boxes
 - DVR and NVR
 - TV and Monitors
 - EPOS (Electronic Point of Sale)
- Interfaces
 - USB 2.0/1.1
 - GPIO
 - Ethernet 10/100/1000 Mbps
 - Pushbuttons
 - Audio

3 Description

The ESD321 is a uni-directional TVS ESD protection diode featuring low dynamic resistance and low clamping voltage. The ESD321 is rated to dissipate ESD strikes up to ±30 kV per the IEC 61000-4-2 international standard (greater than Level 4).

The ultra-low dynamic resistance (0.13 Ω) and extremely low clamping voltage (6.8 V at 16 A TLP) ensure system level protection against transient events. This device has a low capacitance of 0.9 pF IO capacitance making it suitable for protecting interfaces such as USB 2.0 and Ethernet 10/100/1000 Mbps.

The ESD321 is offered in the industry standard 0402 (DPY/DFN1006P2) package.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
ESD321	X1SON (2)	0.60 mm x 1.00 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical USB 2.0 Application Schematic

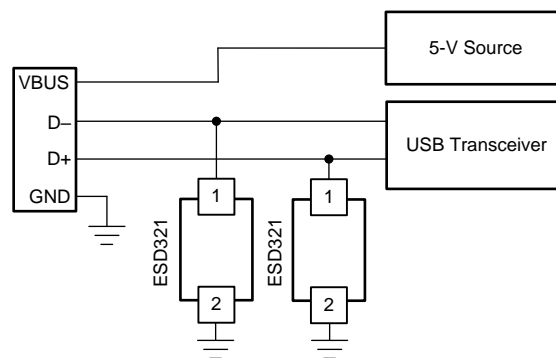


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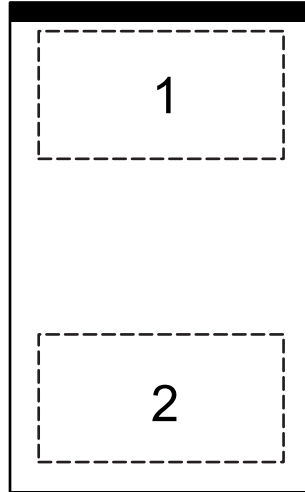
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4 Revision History

DATE	REVISION	NOTES
July 2018	*	Initial release.

5 Pin Configuration and Functions

DPY Package
2-Pin X1SON
Top View



Pin Functions

PIN		I/O	DESCRIPTION
NO.	NAME		
1	IO	I/O	ESD Protected Channel. Connect to the line being protected.
2	GND	GND	Connect to Ground

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
Electrical Fast Transient	IEC 61000-4-4 Peak Current at 25 °C		80	A
Surge Pulse	IEC 61000-4-5 Surge (tp 8/20 μs) Peak Power at 25 °C		40	W
	IEC 61000-4-5 Surge (tp 8/20 μs) Peak Current at 25 °C		6	A
T _A	Operating free-air temperature	-40	125	°C
T _{stg}	Storage temperature	-65	155	°C

(1) Stresses beyond those listed under *Absolute Maximum Rating* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Condition*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings -JEDEC Specifications

		VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, allpins ⁽¹⁾	±2500
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins ⁽²⁾	±1000

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 ESD Ratings - IEC Specifications

		VALUE	UNIT
V _(ESD)	Electrostatic discharge	IEC 61000-4-2 Contact Discharge, all pins	±30000
		IEC 61000-4-2 Air Discharge, all pins	±30000

6.4 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _{IN}	Input voltage	0		3.6	V
T _A	Operating Free Air Temperature	-40		125	°C

6.5 Thermal Information

THERMAL METRIC ⁽¹⁾		ESD321		UNIT
		DPY (X1SON)		
		2 PINS		
R _{θJA}	Junction-to-ambient thermal resistance	437.8		°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	249.5		°C/W
R _{θJB}	Junction-to-board thermal resistance	169.2		°C/W
Ψ _{JT}	Junction-to-top characterization parameter	99.3		°C/W
Ψ _{JB}	Junction-to-board characterization parameter	168.6		°C/W
R _{θJC(bot)}	Junction-to-case (bottom) thermal resistance	N/A		°C/W

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

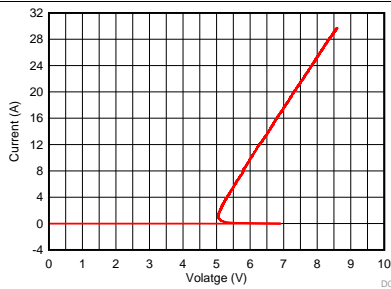
6.6 Electrical Characteristics

At TA = 25°C unless otherwise noted

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V _{RWM}	Reverse stand-off voltage	I _{IO} < 50 nA, across operating temperature range			3.6	V
I _{LEAKAGE}	Leakage current at 3.6 V	V _{IO} = 3.6 V, I/O to GND		0.1	10	nA
V _{BRF}	Breakdown voltage, I/O to GND ⁽¹⁾	I _{IO} = 1 mA	4.5		7.5	V
V _{FWD}	Forward Voltage, GND to I/O ⁽¹⁾	I _{IO} = 1 mA		0.8		V
V _{HOLD}	Holding voltage, I/O to GND ⁽²⁾	I _{IO} = 1 mA		5.1		V
V _{CLAMP}	Clamping voltage	I _{PP} = 6 A (8/20 μs Surge), I/O to GND		6.3		V
		I _{PP} = 16 A (100 ns TLP), I/O to GND		6.8		V
		I _{PP} = 16 A (100 ns TLP), GND to I/O		4.7		V
R _{DYN}	Dynamic resistance	I/O to GND, 100 ns TLP, between 10 to 20 A I _{PP}		0.13		Ω
		GND to I/O, 100 ns TLP, between 10 to 20 A I _{PP}		0.2		
C _{LINE}	Line capacitance, IO to GND	V _{IO} = 0 V, V _{p-p} = 30 mV, f = 1 MHz		0.9	1.1	pF

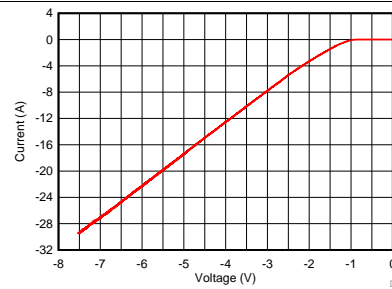
- (1) V_{BRF} and V_{BRR} are defined as the voltage obtained at 1 mA when sweeping the voltage up, before the device latches into the snapback state
- (2) V_{HOLD} is defined as the voltage when 1 mA is applied, after the device has successfully latched into the snapback state.

6.7 Typical Characteristics



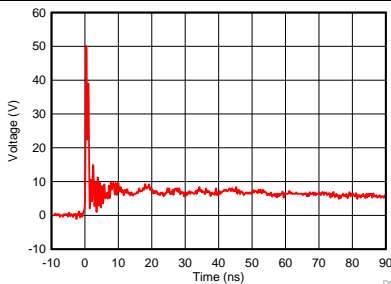
D001_TLP_IO_GND.grf

Figure 1. TLP I-V Curve, I/O Pin to GND ($t_p = 100$ ns)



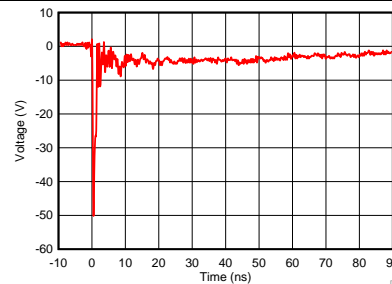
D002_TLP_GND_IO.grf

Figure 2. TLP I-V Curve, GND to I/O Pin ($t_p = 100$ ns)



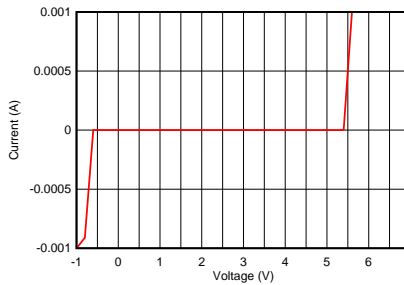
D003_8kV_pos.grf

Figure 3. 8-kV IEC 61000-4-2 Clamping Voltage Waveform, I/O Pin to GND



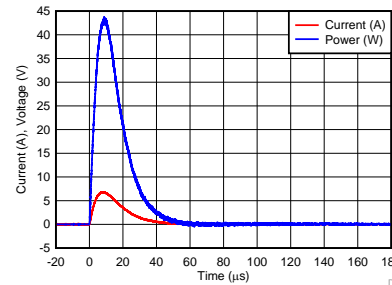
D004_8kV_neg.grf

Figure 4. 8-kV IEC 61000-4-2 Clamping Voltage Waveform, GND to I/O Pin



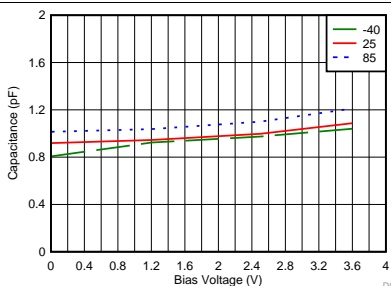
D005_DC_Plot.grf

Figure 5. DC Voltage Sweep I-V Curve, I/O Pin to GND



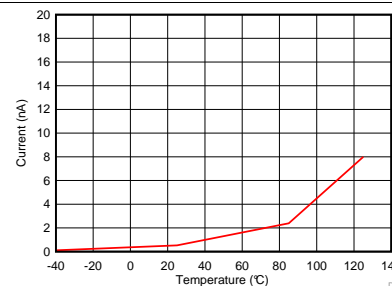
D006_Surge.grf

Figure 6. Surge Curve (IEC 61000-4-5, $t_p=8/20$ μ s), I/O Pin to GND



D007_Cap_Bias.grf

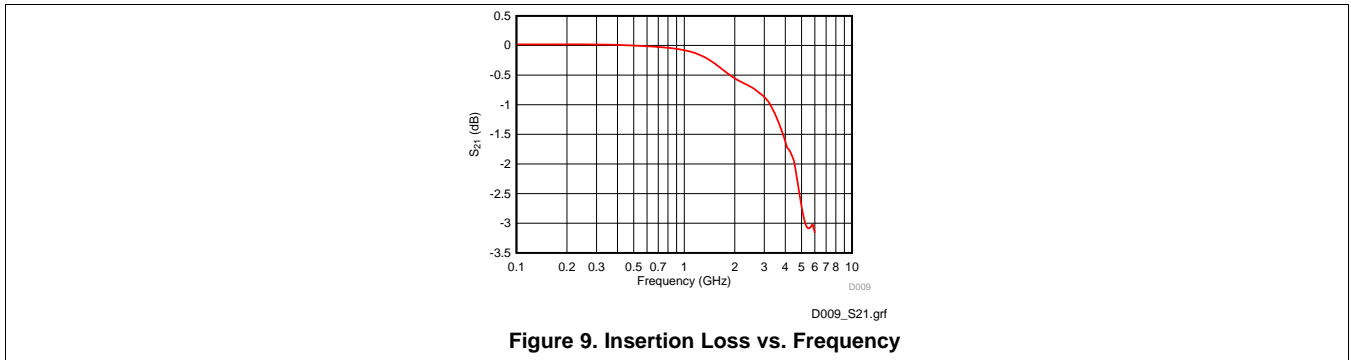
Figure 7. Capacitance vs. Bias Voltage For Different Temperatures ($^{\circ}$ C)



D008_Leakage_Temp.grf

Figure 8. Leakage Current (at 3.6 V Bias) Across Temperature, I/O Pin to GND

Typical Characteristics (continued)



7 Detailed Description

7.1 Overview

The ESD321 is a low capacitance uni-directional ESD Protection Diode with a low clamping voltage. This device can dissipate ESD strikes up to ± 30 kV (Contact and Air) per the IEC 61000-4-2 Standard. The low clamping makes this device suitable for protecting any ESD sensitive devices.

7.2 Functional Block Diagram



7.3 Feature Description

ESD321 provides ESD protection up to ± 30 -kV contact and ± 30 -kV air gap per IEC 61000-4-2 standard. During an ESD event, ESD diode connected to the I/O pin turns on and diverts the current to ground. Additionally, ESD321 also provides protection against IEC 61000-4-5 Surge currents up to 6 A (8/20 μ s waveform) and up to 80 A per IEC 61000-4-4 (5/50 ns waveform, 4 kV with 50- Ω impedance) electrical fast transient (EFT) standard. The capacitance between the I/O pin and ground is 0.9 pF (typical) and 1.1 pF (maximum). The device features a low leakage current of 0.1 nA (typical) and 50 nA (maximum, across operating temperature range) with a bias of 3.6 V. The ESD diode at the I/O pin protects the ESD-sensitive devices by clamping the voltage to a low value of 6.8 V ($I_{PP} = 16$ A 100 ns TLP). The layout of this device makes it simple and easy to add protection to an existing layout. The package offers flow-through routing, requiring minimal modification to an existing layout.

7.4 Device Functional Modes

The ESD321 is a passive integrated circuit that triggers when voltages are above V_{BRF} or below V_{FWD} . During ESD events, voltages as high as ± 30 kV (contact or air) can be directed to ground via the internal diode network. When the voltages on the protected line fall below the trigger levels of ESD321 (usually within 10s of nanoseconds) the device reverts to passive.

8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The ESD321 is a diode type TVS which is used to provide a path to ground for dissipating ESD events on high-speed signal lines between a human interface connector and a system. As the current from ESD passes through the TVS, only a small voltage drop is present across the diode. This is the voltage presented to the protected IC. The low R_{DYN} of the triggered TVS holds this voltage, V_{CLAMP} , to a safe level for the protected IC.

8.2 Typical Application

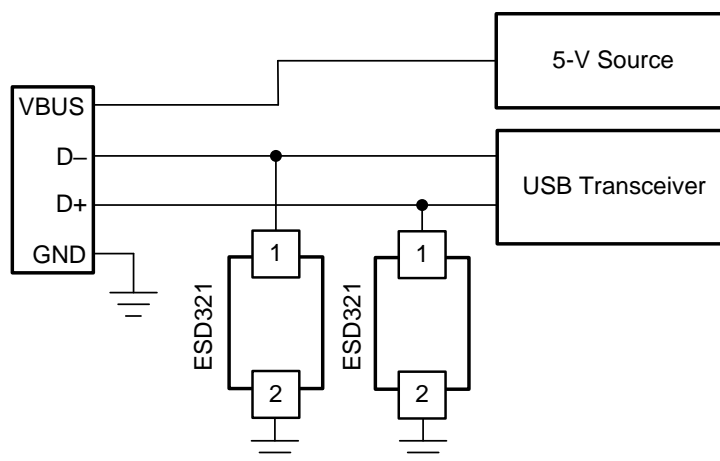


Figure 10. USB 2.0 ESD Schematic

8.2.1 Design Requirements

For this design example, two ESD321 devices are being used in a USB 2.0 application. This provides a complete ESD protection scheme.

Given the USB 2.0 application, the parameters listed in [Table 1](#) are known.

Table 1. Design Parameters

DESIGN PARAMETER	VALUE
Signal range on DP-DM lines	0 V to 3.6 V
Operating frequency on DP-DM lines	up to 240 MHz

8.2.2 Detailed Design Procedure

8.2.2.1 Signal Range

The ESD321 supports signal ranges between 0 V and 3.6 V, which supports the USB 2.0 signal pair on the USB 2.0 application.

8.2.2.2 Operating Frequency

The ESD321 has a 0.9 pF (typical) capacitance, which supports the USB 2.0 data rates of 480 Mbps.

8.2.3 Application Curve

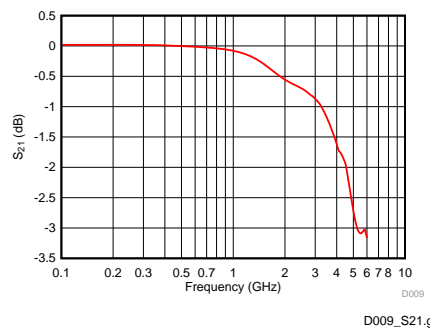


Figure 11. Insertion Loss Vs. Frequency

9 Power Supply Recommendations

The ESD321 is a passive ESD device so there is no need to power it. Take care not to violate the recommended I/O specification (0 V to 3.6 V) to ensure the device functions properly.

10 Layout

10.1 Layout Guidelines

- The optimum placement is as close to the connector as possible.
 - EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
 - The PCB designer must minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
 - Electric fields tend to build up on corners, increasing EMI coupling.

10.2 Layout Example

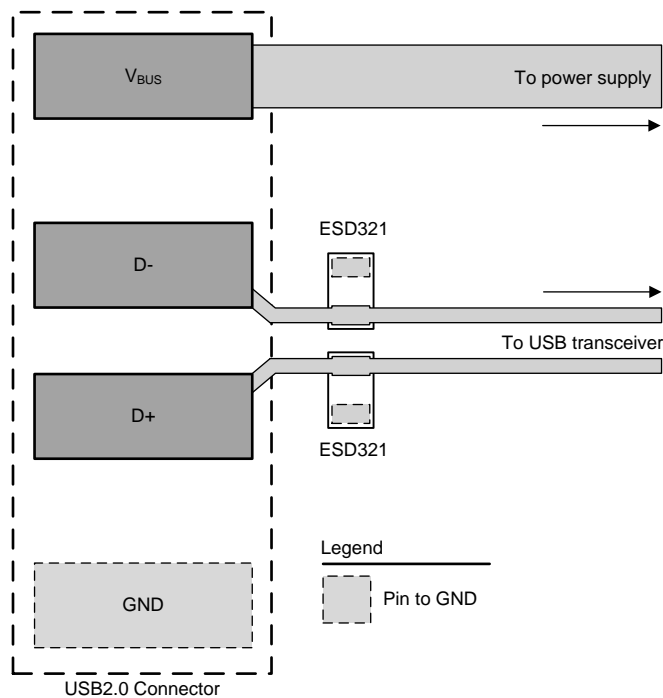


Figure 12. USB 2.0 ESD Layout

11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

For related documentation see the following:

Generic ESD Device Evaluation Module, [SLVUBG5](#)

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.4 Trademarks

E2E is a trademark of Texas Instruments.

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11.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
ESD321DPYR	ACTIVE	X1SON	DPY	2	10000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 125	DD	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION



QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ESD321DPYR	X1SON	DPY	2	10000	178.0	8.4	0.7	1.15	0.47	2.0	8.0	Q1
ESD321DPYR	X1SON	DPY	2	10000	180.0	8.4	0.07	1.1	0.47	2.0	8.0	Q1

TAPE AND REEL BOX DIMENSIONS


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ESD321DPYR	X1SON	DPY	2	10000	205.0	200.0	33.0
ESD321DPYR	X1SON	DPY	2	10000	203.2	196.8	33.3

DPY (R-PX1SON-N2)

PLASTIC SMALL OUTLINE NO-LEAD



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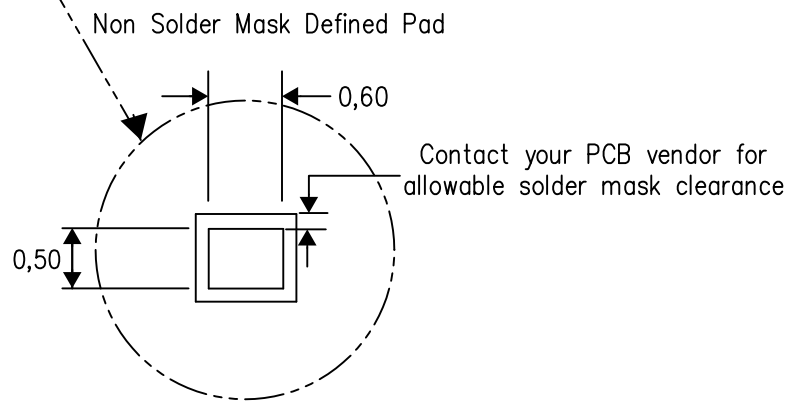
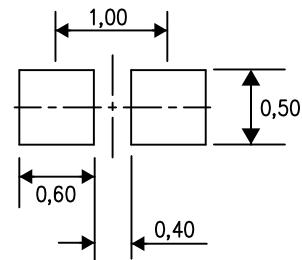
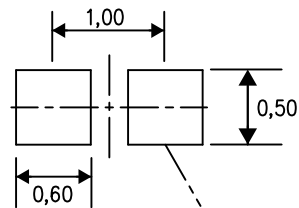
- NOTES:
- All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5-1994.
 - This drawing is subject to change without notice.
 - SON (Small Outline No-Lead) package configuration.

DPY (R-PX1SON-N2)

PLASTIC SMALL OUTLINE NO-LEAD

Example Board Layout

Example Stencil Design
(Note E)



4215270/B 08/15

- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
 - E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
 - F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - G. Side aperture dimensions over-print land for acceptable area ratio > 0.66. Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.

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