







LMV321A, LMV358A, LMV324A DECEMBER 2017 - REVISED APRIL 2023

# LMV3xxA Low-Voltage Rail-to-Rail Output Operational Amplifiers

#### 1 Features

Low input offset voltage: ±1 mV

Rail-to-rail output

Unity-gain bandwidth: 1 MHz Low broadband noise: 30 nV/√ Hz Low input bias current: 10 pA

Low quiescent current: 70 µA/Ch Unity-gain stable

Internal RFI and EMI filter

Operational at supply voltages as low as 2.5 V

Easier to stabilize with higher capacitive load due to resistive open-loop output impedance

Extended temperature range: -40°C to 125°C

## 2 Applications

- Smoke detectors
- Motion detectors
- Wearable devices
- Large and small appliances
- **EPOS**
- Barcode scanners
- Sensor signal conditioning
- Power modules
- Personal electronics
- Active filters
- HVAC: heating, ventilating, and air conditioning
- Motor control: AC induction
- Low-side current sensing

## 3 Description

The LMV3xxA family includes single - (LMV321A), dual - (LMV358A), and quad-channel (LMV324A) low-voltage (2.5 V to 5.5 V) operational amplifiers (op amps) with rail-to-rail output swing capabilities. These op amps provide a cost-effective solution for spaceconstrained applications such as large appliances, smoke detectors, and personal electronics where lowvoltage operation and high capacitive-load drive are required. The capacitive-load drive of the LMV3xxA family is 500 pF, and the resistive open-loop output impedance makes stabilization easier with much higher capacitive loads. These op amps are designed specifically for low-voltage operation (2.5 V to 5.5 V) with performance specifications similar to the LMV3xx devices.

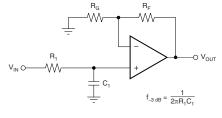
The robust design of the LMV3xxA family simplifies circuit design. The op amps feature unity-gain stability, an integrated RFI and EMI rejection filter, and no-phase reversal in overdrive conditions.

The LMV3xxA family is available in industry-standard packages such as SOIC, MSOP, SOT-23, and TSSOP packages.

### Package Information

i ackage information						
PART NUMBER	PACKAGE <sup>(1)</sup>	BODY SIZE (NOM)				
LMV321A	DBV (SOT-23, 5)	1.60 mm × 2.90 mm				
LIVIV32 IA	DCK (SC70, 5)	1.25 mm × 2.00 mm				
	D (SOIC, 8)	3.91 mm × 4.90 mm				
LMV358A	DGK (VSSOP, 8)	3.00 mm × 3.00 mm				
LIVIVSSOA	PW (TSSOP, 8)	3.00 mm × 4.40 mm				
	DDF (SOT-23, 8)	3.00 mm × 3.00 mm				
	D (SOIC, 14)	8.65 mm × 3.91 mm				
LMV324A	DYY (SOT-23, 14)	4.20 mm × 1.90 mm				
	PW (TSSOP, 14)	4.40 mm × 5.00 mm				

For all available packages, see the orderable addendum at the end of the data sheet.



 $\frac{V_{OUT}}{V_{\rm int}} = \left(1 + \frac{R_F}{R_G}\right) \left(\frac{1}{1 + sR_1C_1}\right)$ 

Single-Pole, Low-Pass Filter



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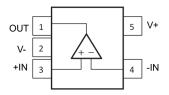
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# **4 Revision History**

NOTE: Page numbers for previous revisions may differ from page numbers in the current versi	on.
Changes from Revision G (February 2022) to Revision H (April 2023)	Page
• Updated test condition of <i>Electrical Characteristics</i> table from "V <sub>S</sub> = (V+) – (V–) = 2.5 V to 5 ±2.75 V)" to "V <sub>S</sub> = (V+) – (V–) = 2.5 V to 5.5 V (±1.25 V to ±2.75 V)"	
Updated <i>Typical Characteristics</i> section	
Changes from Revision F (January 2020) to Revision G (February 2022)	Page
Updated the numbering format for tables, figures, and cross-references throughout the doct	ument 1
Added SOT-23 (DYY) package to Description section	1
Added SOT-23 (DYY) package information to Pin Configuration and Functions section	3
Added SOT-23 (DYY) package to Thermal Information: LMV324A	
Changes from Revision E (September 2019) to Revision F (January 2020)	Page
Added SOT-23 (U) package information to Pin Configuration and Functions section	3



## **5 Pin Functions and Configurations**



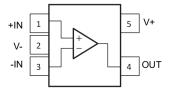


Figure 5-2. LMV321A DCK Package, 5-Pin SOT-23, SC70 (Top View)

Figure 5-1. LMV321A DBV Package, 5-Pin SOT-23 (Top View)

Table 5-1. Pin Functions: LMV321A

	PIN					
NAME	DBV	DCK, DBV (U)	TYPE <sup>(1)</sup>	DESCRIPTION		
-IN	4	3	I	Inverting input		
+IN	3	1	I	Noninverting input		
OUT	1	4	0	Output		
V-	2	2	_	Negative (lowest) supply or ground (for single-supply operation)		
V+	5	5	_	Positive (highest) supply		

(1) I = input, O = output

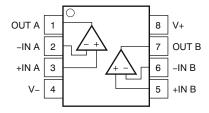


Figure 5-3. LMV358A D, DDF, DGK, or PW Packages, 8-Pin SOIC, VSSOP, or TSSOP (Top View)

Table 5-2. Pin Functions: LMV358A

P	'IN	TYPE(1)	DESCRIPTION			
NAME	NO.	I I FE( )	DESCRIPTION			
–IN A	2	I	Inverting input, channel A			
+IN A	3	I	Noninverting input, channel A			
–IN B	6	I	Inverting input, channel B			
+IN B	5	I	Noninverting input, channel B			
OUT A	1	0	Output, channel A			
OUT B	7	0	Output, channel B			
V-	4	_	Negative (lowest) supply or ground (for single-supply operation)			
V+	8	_	Positive (highest) supply			

(1) I = input, O = output



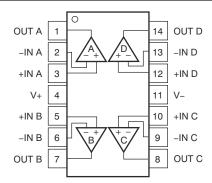


Figure 5-4. LMV324A D, DYY, PW Packages, 14-Pin SOIC, SOT-23, TSSOP (Top View)

Table 5-3. Pin Functions: LMV324A

F	PIN	TYPE <sup>(1)</sup>	DESCRIPTION		
NAME	NO.	IIPE	DESCRIPTION		
–IN A	2	I	Inverting input, channel A		
+IN A	3	I	Noninverting input, channel A		
–IN B	6	I	verting input, channel B		
+IN B	5	I	oninverting input, channel B		
-IN C	9	I	verting input, channel C		
+IN C	10	I	Noninverting input, channel C		
–IN D	13	I	Inverting input, channel D		
+IN D	12	I	Noninverting input, channel D		
OUT A	1	0	Output, channel A		
OUT B	7	0	Output, channel B		
OUT C	8	0	Output, channel C		
OUT D	14	0	Output, channel D		
V-	11	_	Negative (lowest) supply or ground (for single-supply operation)		
V+	4	_	Positive (highest) supply		

(1) I = input, O = output



## **6 Specifications**

## **6.1 Absolute Maximum Ratings**

over operating temperature range (unless otherwise noted)(1)

		, , , , , , , , , , , , , , , , , , ,	MIN	MAX	UNIT
Supply voltage, ([V+] -	- [V-])		0	6	V
	Voltage <sup>(2)</sup>	Common-mode	(V-) - 0.5	(V+) + 0.5	V
Signal input pins	voitage(=/	Differential		(V+) - (V-) + 0.2	V
	Current <sup>(2)</sup>	-	-10	10	mA
Output short-circuit <sup>(3)</sup>				Continuous	
Operating, T <sub>A</sub>			<b>–</b> 55	150	°C
Operating junction temperature, T <sub>J</sub>			150	°C	
Storage temperature,	T <sub>stg</sub>		-65	150	°C

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) Input pins are diode-clamped to the power-supply rails. Input signals that may swing more than 0.5 V beyond the supply rails must be current limited to 10 mA or less.
- (3) Short-circuit to ground, one amplifier per package.

## 6.2 ESD Ratings

			VALUE	UNIT
V <sub>(ESD)</sub> Electrostatic discharge	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2000	V
	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	±1000	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 6.3 Recommended Operating Conditions

over operating temperature range (unless otherwise noted)

		MIN	MAX	UNIT
Vs	Supply voltage	2.5	5.5	V
T <sub>A</sub>	Specified temperature	-40	125	°C



### 6.4 Thermal Information: LMV321A

		LMV3	LMV321A		
	THERMAL METRIC <sup>(1)</sup>	DBV (SOT-23)	DCK (SC70)	UNIT	
		5 PINS	5 PINS		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	232.8	239.6	°C/W	
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	153.8	148.5	°C/W	
$R_{\theta JB}$	Junction-to-board thermal resistance	100.9	82.3	°C/W	
ΨЈТ	Junction-to-top characterization parameter	77.2	54.5	°C/W	
Ψ <sub>JB</sub>	Junction-to-board characterization parameter	100.4	81.8	°C/W	
R <sub>0JC(bot)</sub>	Junction-to-case (bottom) thermal resistance	N/A	N/A	°C/W	

<sup>(1)</sup> For more information about traditional and new thermal metrics, see Semiconductor and IC Package Thermal Metrics.

## 6.5 Thermal Information: LMV358A

		LMV358A				
	THERMAL METRIC <sup>(1)</sup>		DGK (VSSOP) PW (TSSOP)		DDF (SOT-23)	UNIT
		8 PINS	8 PINS	8 PINS	8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	147.4	201.2	205.8	183.7	°C/W
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	94.3	85.7	106.7	112.5	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	89.5	122.9	133.9	98.2	°C/W
ΨЈТ	Junction-to-top characterization parameter	47.3	21.2	34.4	18.8	°C/W
ΨЈВ	Junction-to-board characterization parameter	89	121.4	132.6	97.6	°C/W

<sup>(1)</sup> For more information about traditional and new thermal metrics, see Semiconductor and IC Package Thermal Metrics.

### 6.6 Thermal Information: LMV324A

		LMV324A				
	THERMAL METRIC <sup>(1)</sup>	D (SOIC)	DYY (SOT-23)	PW (TSSOP)	UNIT	
		14 PINS	14 PINS	8 PINS		
R <sub>0JA</sub>	Junction-to-ambient thermal resistance	102.1	154.3	148.3	°C/W	
R <sub>0JC(top)</sub>	Junction-to-case (top) thermal resistance	56.8	86.8	68.1	°C/W	
R <sub>θJB</sub>	Junction-to-board thermal resistance	58.5	67.9	92.7	°C/W	
ΨЈТ	Junction-to-top characterization parameter	20.5	10.1	16.9	°C/W	
ΨЈВ	Junction-to-board characterization parameter	58.1	67.5	91.8	°C/W	



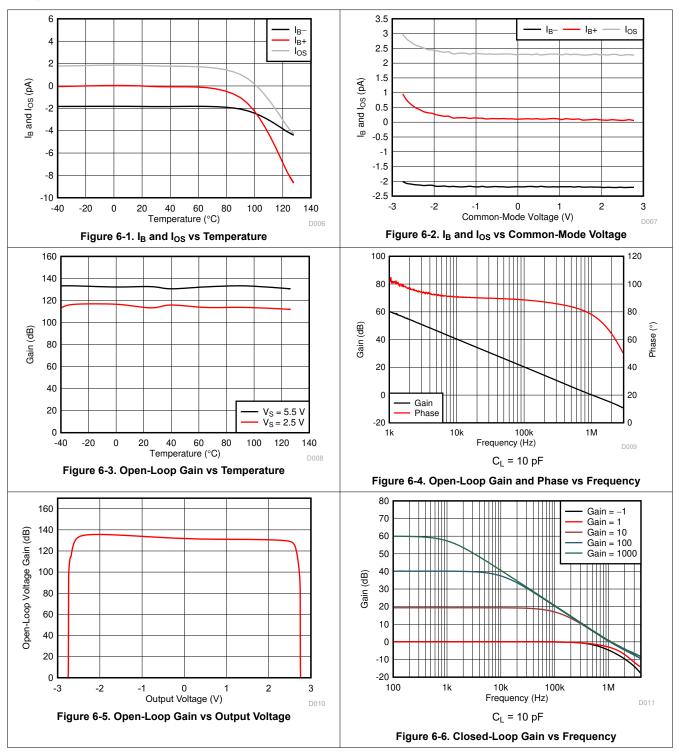
## **6.7 Electrical Characteristics**

For  $V_S = (V+) - (V-) = 2.5 \text{ V}$  to 5.5 V (±0.9 V to ±2.75 V),  $T_A = 25^{\circ}\text{C}$ ,  $R_L = 10 \text{ k}\Omega$  connected to  $V_S$  / 2, and  $V_{CM} = V_{OUT} = V_S$  / 2 (unless otherwise noted)

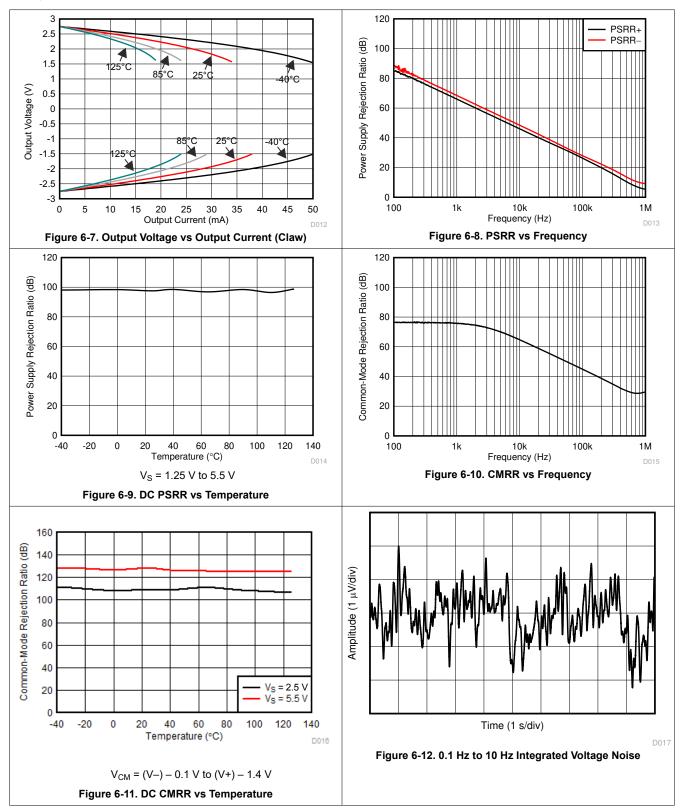
	PARAMETER	TEST CONDITIONS	MIN TY	P MAX	UNIT				
OFFSET V	/OLTAGE								
Vos	Input offset voltage	Vs = 5 V	±	1 ±4	mV				
<b>v</b> os	input onset voltage	Vs = 5 V, T <sub>A</sub> = -40°C to 125°C		±5	IIIV				
dV <sub>OS</sub> /dT	V <sub>OS</sub> vs temperature	$T_A = -40$ °C to 125°C	±	1	μV/°C				
PSRR	Power-supply rejection ratio	V <sub>S</sub> = 2.5 to 5.5 V, V <sub>CM</sub> = (V–)	78 10	0	dB				
INPUT VO	LTAGE RANGE								
$V_{CM}$	Common-mode voltage range	No phase reversal, rail-to-rail input	(V–) – 0.1	(V+) – 1	V				
		$V_S = 2.5 \text{ V, (V-)} - 0.1 \text{ V} < V_{CM} < (V+) - 1.4 \text{ V}$ $T_A = -40^{\circ}\text{C to } 125^{\circ}\text{C}$							
	Common-mode	$V_S = 5.5 \text{ V}, (V-) - 0.1 \text{ V} < V_{CM} < (V+) - 1.4 \text{ V}$ $T_A = -40 ^{\circ}\text{C}$ to 125 $^{\circ}\text{C}$	9	5	dB				
CMRR	rejection ratio	$V_S = 5.5 \text{ V}, (V-) - 0.1 \text{ V} < V_{CM} < (V+) + 0.1 \text{ V}$ $T_A = -40 ^{\circ}\text{C to } 125 ^{\circ}\text{C}$							
		$V_S = 2.5 \text{ V, } (V) - 0.1 \text{ V} < V_{CM} < (V_+) + 0.1 \text{ V}$ $T_A = -40^{\circ}\text{C} \text{ to } 125^{\circ}\text{C}$	6	8					
INPUT BIA	AS CURRENT								
I <sub>B</sub>	Input bias current	Vs = 5 V	±1	0	pА				
I <sub>os</sub>	Input offset current		±	3	pA				
NOISE									
En	Input voltage noise (peak-to-peak)	f = 0.1 Hz to 10 Hz, Vs = 5 V	5.	1	μV <sub>PP</sub>				
_	I	f = 1 kHz, Vs = 5 V	3	3					
e <sub>n</sub>	Input voltage noise density	f = 10 kHz, Vs = 5 V	3	0	nV/√ <del>Hz</del>				
i <sub>n</sub>	Input current noise density	f = 1 kHz, Vs = 5 V	2	5	fA/√ <del>Hz</del>				
INPUT CA	PACITANCE								
C <sub>ID</sub>	Differential		1.	5	pF				
C <sub>IC</sub>	Common-mode			5	pF				
OPEN-LO	OP GAIN								
		$V_S = 5.5 \text{ V}, (V-) + 0.05 \text{ V} < V_O < (V+) - 0.05 \text{ V}, R_L = 10 \text{ k}\Omega$	100 11	5					
		$V_S = 2.5 \text{ V}, (V-) + 0.04 \text{ V} < V_O < (V+) - 0.04 \text{ V}, R_L = 10 \text{ k}\Omega$	9	8					
A <sub>OL</sub>	Open-loop voltage gain	$V_S = 2.5 \text{ V}, (V-) + 0.1 \text{ V} < V_O < (V+) - 0.1 \text{ V}, R_L = 2 \text{ k}\Omega$	2	dB					
		$V_S = 5.5 \text{ V}, (V-) + 0.15 \text{ V} < V_O < (V+) - 0.15 \text{ V}, R_L = 2 \text{ k}\Omega$	12	8	†				
FREQUEN	NCY RESPONSE								
GBW	Gain-bandwidth product	Vs = 5 V		1	MHz				
φ <sub>m</sub>	Phase margin	V <sub>S</sub> = 5.5 V, G = 1	7	6	۰				
SR	Slew rate	Vs = 5 V	1.	7	V/µs				
	0.00	To 0.1%, V <sub>S</sub> = 5 V, 2-V step , G = +1, C <sub>L</sub> = 100 pF		3					
t <sub>S</sub> Settling time		To 0.01%, V <sub>S</sub> = 5 V, 2-V step , G = +1, C <sub>L</sub> = 100 pF		4	μs				
t <sub>OR</sub>	Overload recovery time	V <sub>S</sub> = 5 V, V <sub>IN</sub> × gain > V <sub>S</sub>	0.	9	μs				
THD+N	Total harmonic distortion + noise	$V_S$ = 5.5 V, $V_{CM}$ = 2.5 V, $V_O$ = 1 $V_{RMS}$ , $G$ = +1, $f$ = 1 kHz, 80-kHz measurement BW	0.0059	6					
OUTPUT		1	1						
.,	Voltage output swing	$V_S = 5.5 \text{ V}, R_L = 10 \text{ k}\Omega$	2	0 50					
Vo	from supply rails	$V_S = 5.5 \text{ V}, R_L = 2 \text{ k}\Omega$	4	0 75	mV				
I <sub>sc</sub>	Short-circuit current	Vs = 5.5 V	±4	0	mA				
Z <sub>O</sub>	Open-loop output impedance	Vs = 5 V, f = 1 MHz	120	0	Ω				
POWER S			1		1				
Vs	Specified voltage range		2.5 (±1.25)	5.5 (±2.75)	V				
l <sub>a</sub>	Quiescent current per amplifier	I <sub>O</sub> = 0 mA, V <sub>S</sub> = 5.5 V	7	0 125	μА				
'Q	· ·	$I_{O} = 0$ mA, $V_{S} = 5.5$ V, $T_{A} = -40$ °C to 125°C		150					
	Power-on time	$V_S = 0 \text{ V to 5 V, to } 90\% \text{ I}_Q \text{ level}$	5	0	μs				



## **6.8 Typical Characteristics**



## **6.8 Typical Characteristics (continued)**





## **6.8 Typical Characteristics**

at  $T_A$  = 25°C, V+ = 2.75 V, V- = -2.75 V,  $R_L$  = 10 k $\Omega$  connected to  $V_S$  / 2,  $V_{CM}$  =  $V_S$  / 2, and  $V_{OUT}$  =  $V_S$  / 2 (unless otherwise noted)

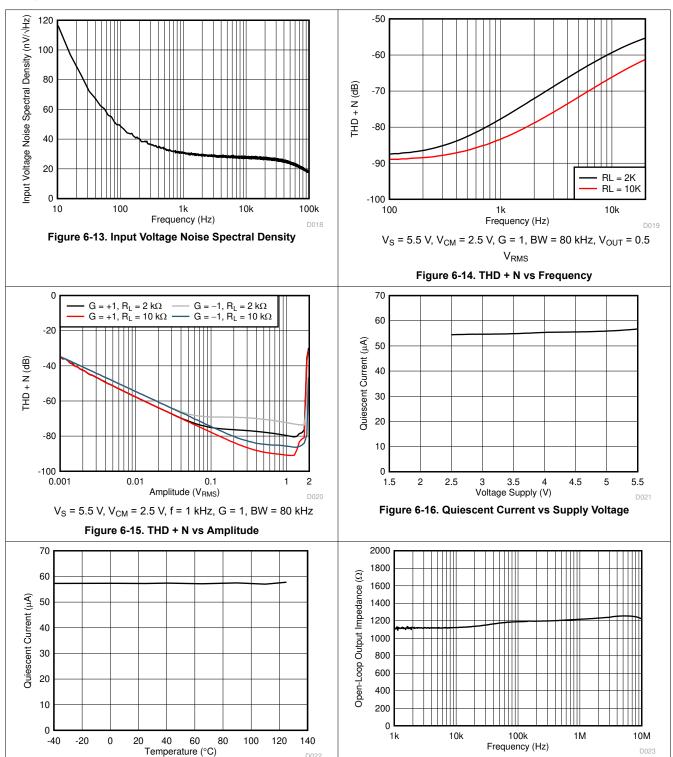
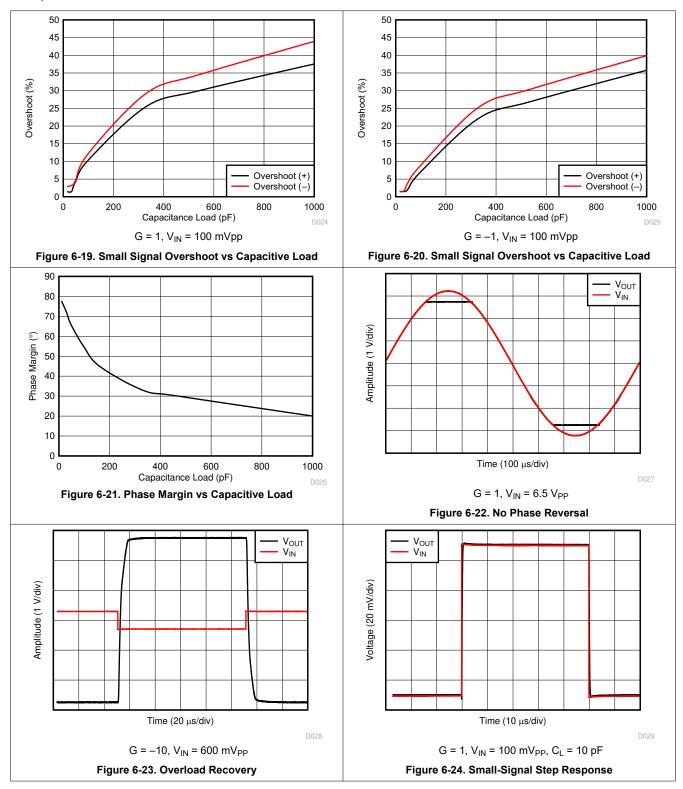


Figure 6-17. Quiescent Current vs Temperature

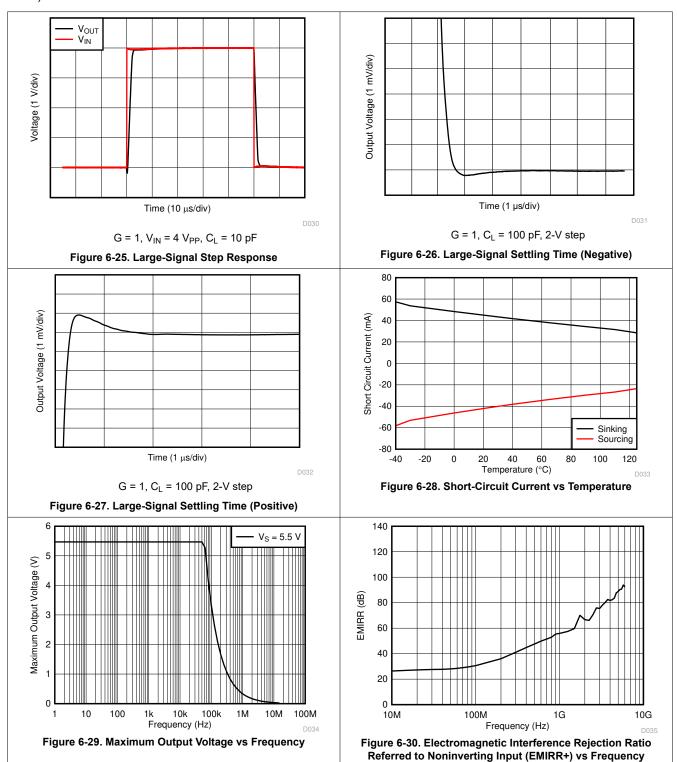
Figure 6-18. Open-Loop Output Impedance vs Frequency

## **6.8 Typical Characteristics**



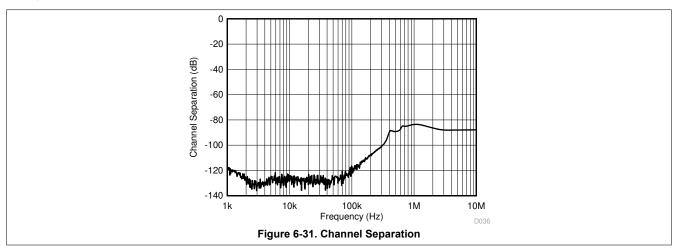


## 6.8 Typical Characteristics (continued)





## **6.8 Typical Characteristics (continued)**



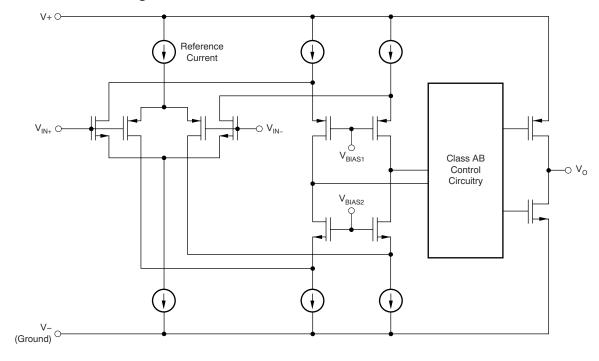


## 7 Detailed Description

## 7.1 Overview

The LMV3xxA is a family of low-power, rail-to-rail output op amps. These devices operate from 2.5 V to 5.5 V, are unity-gain stable, and are designed for a wide range of general-purpose applications. The input common-mode voltage range includes the negative rail and allows the LMV3xxA family to be used in many single-supply applications. Rail-to-rail output swing significantly increases dynamic range, especially in low-supply applications, and makes them suitable for driving sampling analog-to-digital converters (ADCs).

## 7.2 Functional Block Diagram





### 7.3 Feature Description

### 7.3.1 Operating Voltage

The LMV3xxA family of op amps are for operate from 2.5 V to 5.5 V. In addition, many specifications such as input offset voltage, quiescent current, offset current, and short circuit current apply from –40°C to 125°C. Parameters that vary significantly with operating voltages or temperature are shown in Section 6.8.

#### 7.3.2 Input Common Mode Range

The input common-mode voltage range of the LMV3xxA family extends 100 mV beyond the negative supply rail and within 1 V below the positive rail for the full supply voltage range of 2.5 V to 5.5 V. This performance is achieved with a P-channel differential pair, as shown in the *Functional Block Diagram*. Additionally, a complementary N-channel differential pair has been included in parallel to eliminate issues with phase reversal that are common with previous generations of op amps. However, the N-channel pair is not optimized for operation. TI recommends limiting any voltages applied at the inputs to less than V<sub>CC</sub> – 1 V to ensure that the op amp conforms to the specifications detailed in the *Electrical Characteristics* table.

#### 7.3.3 Rail-to-Rail Output

Designed as a low-power, low-voltage operational amplifier, the LMV3xxA family delivers a robust output drive capability. A class-AB output stage with common-source transistors achieves full rail-to-rail output swing capability. For resistive loads of 10 k $\Omega$ , the output swings to within 20 mV of either supply rail, regardless of the applied power-supply voltage. Different load conditions change the ability of the amplifier to swing close to the rails.

#### 7.3.4 Overload Recovery

Overload recovery is defined as the time required for the operational amplifier output to recover from a saturated state to a linear state. The output devices of the operational amplifier enter a saturation region when the output voltage exceeds the rated operating voltage, because of the high input voltage or the high gain. After the device enters the saturation region, the charge carriers in the output devices require time to return to the linear state. After the charge carriers return to the linear state, the device begins to slew at the specified slew rate. Therefore, the propagation delay (in case of an overload condition) is the sum of the overload recovery time and the slew time. The overload recovery time for the LMV3xxA family is approximately 850 ns.

## 7.4 Device Functional Modes

The LMV3xxA family has a single functional mode. The devices are powered on as long as the power-supply voltage is between 2.5 V ( $\pm 1.25$  V) and 5.5 V ( $\pm 2.75$  V).

## 8 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

## 8.1 Application Information

The LMV3xxA family of low-power, rail-to-rail output operational amplifiers is specifically designed for portable applications. The devices operate from 2.5 V to 5.5 V, are unity-gain stable, and are suitable for a wide range of general-purpose applications. The class AB output stage is capable of driving less than or equal to  $10-k\Omega$  loads connected to any point between V+ and V−. The input common-mode voltage range includes the negative rail, and allows the LMV3xxA devices to be used in many single-supply applications.

## 8.2 Typical Application

#### 8.2.1 LMV3xxA Low-Side, Current Sensing Application

Figure 8-1 shows the LMV3xxA configured in a low-side current sensing application.

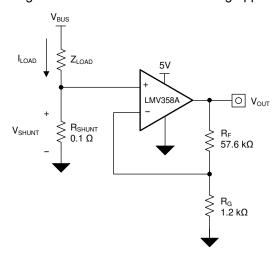


Figure 8-1. LMV3xxA in a Low-Side, Current-Sensing Application

### 8.2.1.1 Design Requirements

The design requirements for this design are:

Load current: 0 A to 1 AOutput voltage: 4.9 V

Maximum shunt voltage: 100 mV

### 8.2.1.2 Detailed Design Procedure

The transfer function of the circuit in Figure 8-1 is given in Equation 1.

$$V_{OUT} = I_{LOAD} \times R_{SHUNT} \times Gain$$
 (1)

The load current (I<sub>LOAD</sub>) produces a voltage drop across the shunt resistor (R<sub>SHUNT</sub>). The load current is set from 0 A to 1 A. To keep the shunt voltage below 100 mV at maximum load current, the largest shunt resistor is shown using Equation 2.

$$R_{SHUNT} = \frac{V_{SHUNT\_MAX}}{I_{LOAD\_MAX}} = \frac{100 \text{ mV}}{1 \text{ A}} = 100 \text{ m}\Omega$$
 (2)

Using Equation 2,  $R_{SHUNT}$  is calculated to be 100 m $\Omega$ . The voltage drop produced by  $I_{LOAD}$  and  $R_{SHUNT}$  is amplified by the LMV3xxA to produce an output voltage of approximately 0 V to 4.9 V. The gain needed by the LMV3xxA to produce the necessary output voltage is calculated using Equation 3.

$$Gain = \frac{(V_{OUT\_MAX} - V_{OUT\_MIN})}{(V_{IN\ MAX} - V_{IN\ MIN})}$$
(3)

Using Equation 3, the required gain is calculated to be 49 V/V, which is set with resistors  $R_F$  and  $R_G$ . Equation 4 sizes the resistors  $R_F$  and  $R_G$ , to set the gain of the LMV3xxA to 49 V/V.

$$Gain = 1 + \frac{(R_F)}{(R_C)} \tag{4}$$

Selecting  $R_F$  as 57.6  $k\Omega$  and  $R_G$  as 1.2  $k\Omega$  provides a combination that equals 49 V/V. Figure 8-2 shows the measured transfer function of the circuit shown in Figure 8-1. Notice that the gain is only a function of the feedback and gain resistors. This gain is adjusted by varying the ratio of the resistors and the actual resistors values are determined by the impedance levels that the designer wants to establish. The impedance level determines the current drain, the effect that stray capacitance has, and a few other behaviors. There is no optimal impedance selection that works for every system, you must choose an impedance that is ideal for your system parameters.

#### 8.2.1.3 Application Curve

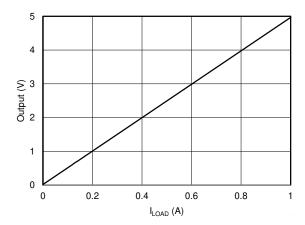


Figure 8-2. Low-Side, Current-Sense Transfer Function



## 8.2.2 Single-Supply Photodiode Amplifier

Photodiodes are used in many applications to convert light signals to electrical signals. The current through the photodiode is proportional to the photon energy absorbed, and is commonly in the range of a few hundred picoamps to a few tens of microamps. An amplifier in a transimpedance configuration is typically used to convert the low-level photodiode current to a voltage signal for processing in an MCU. The circuit shown in Figure 8-3 is an example of a single-supply photodiode amplifier circuit using the LMV358A.

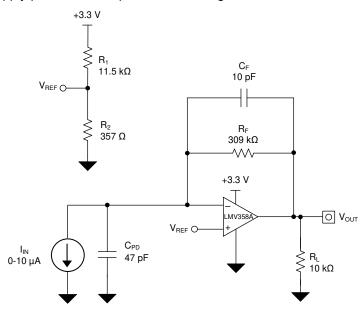


Figure 8-3. Single-Supply Photodiode Amplifier Circuit



#### 8.2.2.1 Design Requirements

The design requirements for this design are:

Supply voltage: 3.3 V
Input: 0 μA to 10 μA
Output: 0.1 V to 3.2 V
Bandwidth: 50 kHz

### 8.2.2.2 Detailed Design Procedure

The transfer function between the output voltage ( $V_{OUT}$ ), the input current, ( $I_{IN}$ ) and the reference voltage ( $V_{REF}$ ) is defined in Equation 5.

$$V_{OUT} = I_{IN} \times R_F + V_{REF} \tag{5}$$

Where:

$$V_{REF} = V_{+} \times \left(\frac{R_1 \times R_2}{R_1 + R_2}\right) \tag{6}$$

Set V<sub>REF</sub> to 100 mV to meet the minimum output voltage level by setting R1 and R2 to meet the required ratio calculated in Equation 7.

$$\frac{V_{REF}}{V_{\perp}} = \frac{0.1 \, V}{3.3 \, V} = 0.0303 \tag{7}$$

The closest resistor ratio to meet this ratio sets R1 to 11.5 k $\Omega$  and R2 to 357  $\Omega$ .

The required feedback resistance can be calculated based on the input current and desired output voltage.

$$R_F = \frac{V_{OUT} - V_{REF}}{I_{IN}} = \frac{3.2 V - 0.1 V}{10 \,\mu A} = 310 \,\frac{kV}{A} \approx 309 \,k\Omega$$
 (8)

Calculate the value for the feedback capacitor based on  $R_F$  and the desired -3-dB bandwidth,  $(f_{-3dB})$  using Equation 9.

$$C_F = \frac{1}{2 \times \pi \times R_F \times f_{-3,dR}} = \frac{1}{2 \times \pi \times 309 \, k\Omega \times 50 \, kHz} = 10.3 \, pF \approx 10 \, pF$$
 (9)

The minimum op amp bandwidth required for this application is based on the value of  $R_F$ ,  $C_F$ , and the capacitance on the INx- pin of the LMV358A which is equal to the sum of the photodiode shunt capacitance, (CPD) the common-mode input capacitance, (CCM) and the differential input capacitance (CD) as Equation 10 shows.

$$C_{IN} = C_{PD} + C_{CM} + C_D = 47 pF + 5 pF + 1 pF = 53 pF$$
 (10)

The minimum op amp bandwidth is calculated in Equation 11.

$$f = BGW \ge \frac{c_{IN} + c_F}{2 \times \pi \times R_F \times c_F^2} \ge 324 \, kHz \tag{11}$$

The 1-MHz bandwidth of the LMV3xxA meets the minimum bandwidth requirement and remains stable in this application configuration.



## 8.2.2.3 Application Curves

The measured current-to-voltage transfer function for the photodiode amplifier circuit is shown in Figure 8-4. The measured performance of the photodiode amplifier circuit is shown in Figure 8-5.

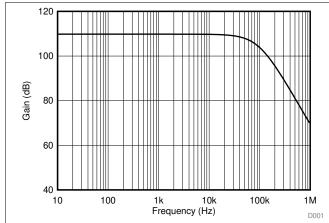


Figure 8-4. Photodiode Amplifier Circuit AC Gain Results

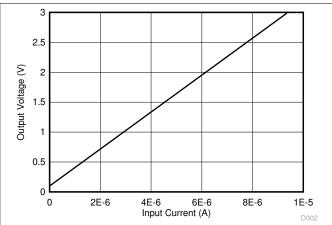


Figure 8-5. Photodiode Amplifier Circuit DC Results



## 9 Power Supply Recommendations

The LMV3xxA family is specified for operation from 2.5 V to 5.5 V ( $\pm 1.25 \text{ V}$  to  $\pm 2.75 \text{ V}$ ); many specifications apply from  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ . Section 6.8 presents parameters that may exhibit significant variance with regard to operating voltage or temperature.

#### **CAUTION**

Supply voltages larger than 6 V may permanently damage the device; see Section 6.1.

Place 0.1-µF bypass capacitors close to the power-supply pins to reduce coupling errors from noisy or high-impedance power supplies. For more detailed information on bypass capacitor placement, see Section 10.1.

### 9.1 Input and ESD Protection

The LMV3xxA family incorporates internal ESD protection circuits on all pins. For input and output pins, this protection primarily consists of current-steering diodes connected between the input and power-supply pins. These ESD protection diodes provide in-circuit, input overdrive protection, as long as the current is limited to 10 mA. Figure 9-1 shows how a series input resistor can be added to the driven input to limit the input current. The added resistor contributes thermal noise at the amplifier input and the value must be kept to a minimum in noise-sensitive applications.

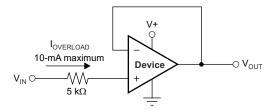


Figure 9-1. Input Current Protection

## 10 Layout

## 10.1 Layout Guidelines

For best operational performance of the device, use good printed circuit board (PCB) layout practices, including:

- Noise can propagate into analog circuitry through the power connections of the board and propagate to the
  power pins of the op amp itself. Bypass capacitors are used to reduce the coupled noise by providing a
  low-impedance path to ground.
  - Connect low-ESR, 0.1-μF ceramic bypass capacitors between each supply pin and ground, placed as
    close to the device as possible. A single bypass capacitor from V+ to ground is adequate for single-supply
    applications.
- Separate grounding for analog and digital portions of circuitry is one of the simplest and most effective methods of noise suppression. One or more layers on multilayer PCBs are usually devoted to ground planes. A ground plane helps distribute heat and reduces electromagnetic interference (EMI) noise pickup. Take care to physically separate digital and analog grounds, paying attention to the flow of the ground current.
- To reduce parasitic coupling, run the input traces as far away from the supply or output traces as possible. If these traces cannot be kept separate, crossing the sensitive trace at a 90 degree angle is much better as opposed to running the traces in parallel with the noisy trace.
- Place the external components as close to the device as possible, as shown in Figure 10-2. Keeping R<sub>F</sub> and R<sub>G</sub> close to the inverting input minimizes parasitic capacitance.
- Keep the length of input traces as short as possible. Remember that the input traces are the most sensitive
  part of the circuit.
- Consider a driven, low-impedance guard ring around the critical traces. A guard ring may significantly reduce leakage currents from nearby traces that are at different potentials.
- Cleaning the PCB following board assembly is recommended for best performance.
- Any precision integrated circuit can experience performance shifts resulting from moisture ingress into the
  plastic package. Following any aqueous PCB cleaning process, baking the PCB assembly is recommended
  to remove moisture introduced into the device packaging during the cleaning process. A low-temperature,
  post-cleaning bake at 85°C for 30 minutes is sufficient for most circumstances.

## 10.2 Layout Example

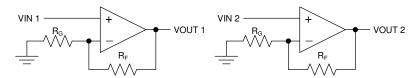


Figure 10-1. Schematic Representation

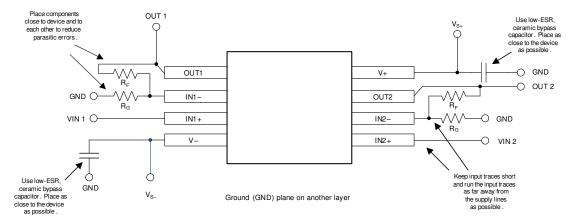


Figure 10-2. Layout Example



## 11 Device and Documentation Support

## 11.1 Documentation Support

## 11.1.1 Related Documentation

For related documentation, see the following:

Texas Instruments, EMI Rejection Ratio of Operational Amplifiers

## 11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

## 11.3 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

#### 11.4 Trademarks

TI E2E<sup>™</sup> is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

### 11.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### 11.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most-current data available for the designated devices. This data is subject to change without notice and without revision of this document. For browser-based versions of this data sheet, see the left-hand navigation pane.



www.ti.com 2-Apr-2024

#### **PACKAGING INFORMATION**

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
LMV321AIDBVR	ACTIVE	SOT-23	DBV	5	3000	RoHS & Green	NIPDAU   SN	Level-1-260C-UNLIM	-40 to 125	10IF	Samples
LMV321AIDCKR	ACTIVE	SC70	DCK	5	3000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	1C2	Samples
LMV321AUIDBVR	ACTIVE	SOT-23	DBV	5	3000	RoHS & Green	NIPDAU   SN	Level-1-260C-UNLIM	-40 to 125	1WOF	Samples
LMV324AIDR	ACTIVE	SOIC	D	14	2500	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LMV324	Samples
LMV324AIDYYR	ACTIVE	SOT-23-THIN	DYY	14	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LM324I	Samples
LMV324AIPWR	ACTIVE	TSSOP	PW	14	2000	RoHS & Green	SN	Level-2-260C-1 YEAR	-40 to 125	LMV324A	Samples
LMV358AIDDFR	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	358A	Samples
LMV358AIDGKR	ACTIVE	VSSOP	DGK	8	2500	RoHS & Green	NIPDAU   SN   NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	1MAX	Samples
LMV358AIDGKT	ACTIVE	VSSOP	DGK	8	250	RoHS & Green	NIPDAU   SN   NIPDAUAG	Level-2-260C-1 YEAR	-40 to 125	1MAX	Samples
LMV358AIDR	ACTIVE	SOIC	D	8	2500	RoHS & Green	NIPDAU   SN	Level-2-260C-1 YEAR	-40 to 125	MV358A	Samples
LMV358AIPWR	ACTIVE	TSSOP	PW	8	2000	RoHS & Green	NIPDAU   SN	Level-2-260C-1 YEAR	-40 to 125	LMV358	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

## PACKAGE OPTION ADDENDUM

www.ti.com 2-Apr-2024

- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

#### OTHER QUALIFIED VERSIONS OF LMV321A, LMV324A, LMV358A:

Automotive: LMV321A-Q1, LMV324A-Q1, LMV358A-Q1

NOTE: Qualified Version Definitions:

Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects



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## TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMV321AIDBVR	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LMV321AIDBVR	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LMV321AIDCKR	SC70	DCK	5	3000	180.0	8.4	2.3	2.5	1.2	4.0	8.0	Q3
LMV321AUIDBVR	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LMV321AUIDBVR	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LMV324AIDR	SOIC	D	14	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
LMV324AIDYYR	SOT-23- THIN	DYY	14	3000	330.0	12.4	4.8	3.6	1.6	8.0	12.0	Q3
LMV324AIPWR	TSSOP	PW	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
LMV358AIDDFR	SOT-23- THIN	DDF	8	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LMV358AIDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
LMV358AIDGKT	VSSOP	DGK	8	250	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
LMV358AIDR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
LMV358AIPWR	TSSOP	PW	8	2000	330.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1



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\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMV321AIDBVR	SOT-23	DBV	5	3000	210.0	185.0	35.0
LMV321AIDBVR	SOT-23	DBV	5	3000	210.0	185.0	35.0
LMV321AIDCKR	SC70	DCK	5	3000	210.0	185.0	35.0
LMV321AUIDBVR	SOT-23	DBV	5	3000	210.0	185.0	35.0
LMV321AUIDBVR	SOT-23	DBV	5	3000	210.0	185.0	35.0
LMV324AIDR	SOIC	D	14	2500	356.0	356.0	35.0
LMV324AIDYYR	SOT-23-THIN	DYY	14	3000	336.6	336.6	31.8
LMV324AIPWR	TSSOP	PW	14	2000	366.0	364.0	50.0
LMV358AIDDFR	SOT-23-THIN	DDF	8	3000	210.0	185.0	35.0
LMV358AIDGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
LMV358AIDGKT	VSSOP	DGK	8	250	356.0	356.0	35.0
LMV358AIDR	SOIC	D	8	2500	356.0	356.0	35.0
LMV358AIPWR	TSSOP	PW	8	2000	356.0	356.0	35.0





- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
  2. This drawing is subject to change without notice.
  3. Reference JEDEC MO-178.

- 4. Body dimensions do not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.25 mm per side.
- 5. Support pin may differ or may not be present.





NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.







- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. Reference JEDEC MO-203.

- 4. Support pin may differ or may not be present.5. Lead width does not comply with JEDEC.





NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



# D (R-PDSO-G14)

## PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AB.



PW (R-PDSO-G14)

## PLASTIC SMALL OUTLINE

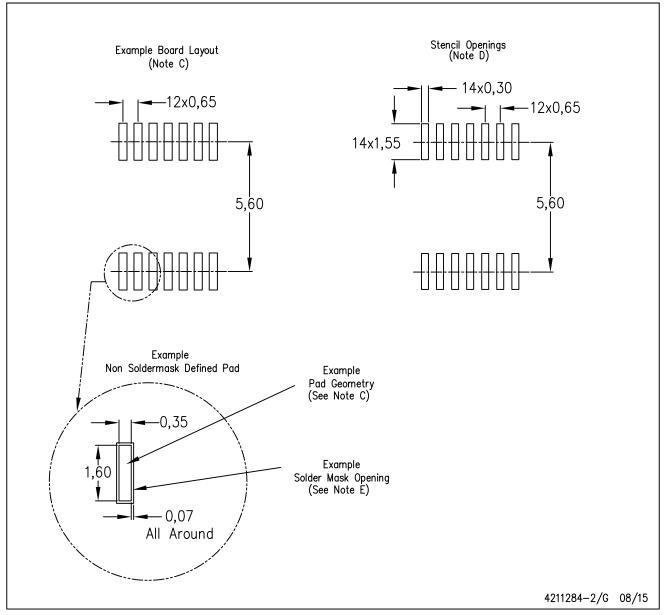


- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
- B. This drawing is subject to change without notice.
  - Sody length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.
- E. Falls within JEDEC MO-153



# PW (R-PDSO-G14)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





SMALL OUTLINE INTEGRATED CIRCUIT



- 1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



# DGK (S-PDSO-G8)

# PLASTIC SMALL-OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
- E. Falls within JEDEC MO-187 variation AA, except interlead flash.



# DGK (S-PDSO-G8)

## PLASTIC SMALL OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





SMALL OUTLINE PACKAGE



- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153, variation AA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.







- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.





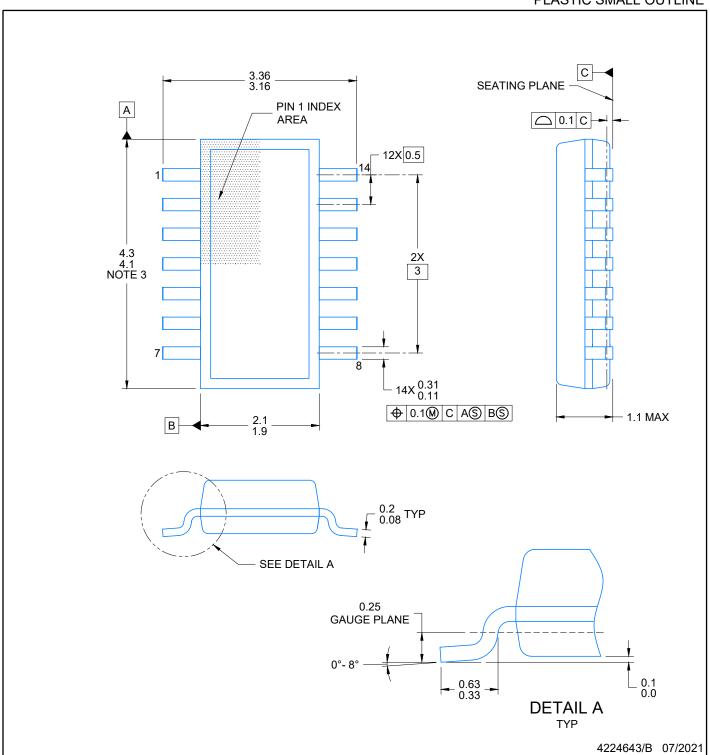
- 4. Publication IPC-7351 may have alternate designs.
- 5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.





- 6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 7. Board assembly site may have different recommendations for stencil design.





- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
- 5. Reference JEDEC Registration MO-345, Variation AB





- Publication IPC-7351 may have alternate designs.
- Solder mask tolerances between and around signal pads can vary based on board fabrication site.





- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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