

Symbol	Hit Count	Tool Size	Plated	Hole Type
0	82	10mil (0.254mm)	PTH	Round
	6	28mil (0.711mm)	PTH	Round
Ħ	4	38mil (0.965mm)	PTH	Round
*	4	40mil (1.016mm)	PTH	Round
▽	20	45.276mil (1.15mm)	PTH	Round
0	4	53mil (1.346mm)	PTH	Round
	120 Total			

Drill Table

ALL ARTWORK VIEWED FROM TOP SIDE	BOARD #: SATOO20	REV: E2	SUN REU	: Not In VersionControl
LAYER NAME = M2086-Machinishingingions				
PLOT NAME = Fabrication Drawing	GENERATED : 3/14/2	2014 5:21:24	PM	TEXAS INSTRUMENTS

	Layer Stack Up	Detail for: SA	T0020E2. PcbDd	c
Top Layer	Lauer Name		Copper Thickness	
Second Composition Compo			* 4-21	Solder Resist
DESIGN NFORMATION				FR-4 High Tg
BOTTOE LAMP DESIGN INFORMATION BOARD SIZE (REFER ALSO ARRAY/PANEL PROFILING INFORMAT 2000ML X 1200ML Number of Loyers: 4 MN. TRACK WIDTH: 8 ML MN. CLEARANCE: 9 MIL MIN. VIA PAD SIZE: 24 MIL MINIMUM ANNULAR RING 0.20mm (8ML) EXTERNAL PER IPC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 2 MATERIAL: THICKNESS: X 62 ML (1.6mm) +/-10% 0THER TOLERANCE: X ANSI IPC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI IPC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKNESS (FINSHED): OUTER: X 1.4MIL (102) 2MIL (1.402) 2.8MIL (202) INNER SIGNAL: X 1.4MIL (102) 2.8MIL (202) N/A DRILING: REFERENCE: X AS SHOWN N INC_DRILL FILES PTH MIN COPPER THICKNESS: X TML OTHER SUKSCREEN: X TOP X BOTTOM SUKSCREEN: X TOP X BOTTOM SUKSCREEN: X OTHER RED SURFACE FINISH: X MMERSION GOLD (ENIG)				
DESIGN INFORMATION BOARD SIZE (REFER ALSO ARRAY/PANEL PROFILING INFORMAT 2000ML X 1200ML Number of Loyers: 4 MIN. TRACK WIDTH: 8 MIL MIN. CLEARANCE: 8 MIL MIN. VIA PAD SIZE: 24 MIN. MIN. VIA PAD SIZE: 25 MIL MINIMUM ANNULAR RING 0.20mm (8ML) EXTERNAL PER PC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg 0THER THICKNESS: X 82 MIL (1.6mm) +/-10% 0THER TOLERANCE: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKNESS (FINISHED): OUTER: X 1.4ML (102) 2ML (1.402) 2.8ML (2 INNER SIGNAL: X 1.4ML (102) 2.8ML (202) N/A DRILING: REFERENCE: X AS SHOWN X NC_DRILL FLES PTH MIN COPPER THICKNESS: X 1ML 0THER BOARD FINISH: SUKSCREEN COLOR: X WHITE 0THER RED SUKSACE FINISH: X MMERSION GOLD (ENIG)	Bottom Layer	(.GBL)	I.4mil	FR-4 High Tg
BOARD SIZE (REFER ALSO ARRAY/PANEL PROFILING INFORMAT 2000ML X 1200ML Number of Loyers: 4 MIN. TRACK WIDTH: 8 MIL MIN. CLEARANCE: 8 MIL MIN. VIA PAD SIZE: 2-4 MIL MINIMUM ANNULAR RING 0.20mm (6MIL) EXTERNAL PER PC-0-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 5 MATERIAL: FR-4 X FR-4 High Tg 0THER TICKENESS: X 62 MIL (1.6mm) +/-10% 0THER TOLERANCE: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKINESS (FINSTED): OUTER: X 1.4MIL (102) 2.8MIL (202) N/A DRILING: REFERENCE: X AS SHOWN X NC_DRILL FILES PTH MIN COPPER THICKINESS: X 1MIL 0THER BOARD FRISH: SLKSCREEN: X TOP X BOTTOM SLKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: WHITE 0THER RED SUKRACE FINISH: X MMERSION GOLD (ENIG)	Bottom Solder Mask	(.GBS)		Solder Resist
Number of Loyers : 4 MIN. TRACK WIDTH: 8 MIL MIN. TRACK WIDTH: 8 MIL MIN. CLEARANCE: 8 MIL MIN. CLEARANCE: 24 MIL MIN. VIA PAD SIZE: 24 MIL MIN. WIA PAD SIZE: 25 MIL CREGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MILTERIAL:		DESIGN IN	IFORMATION	
Number of Loyers : 4		•		FILING INFORMATION
MN. TRACK WIDTH: 8 MIL MN. CLEARANCE: 8 MIL MN. VIA PAD SIZE: 24 MIL MINIMUM ANNULAR RING 0.20mm (8MIL) EXTERNAL PER PC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg 0THER THICKNESS: X 82 MIL (1.6mm) +/-10% 0THER TOLERANCE: ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKNESS (FNISHED): OUTER: X 1.4MIL (102) 2MIL (1.402) 2.8MIL (202) INNER SIGNAL: X 1.4MIL (102) 2.8MIL (202) N/A DRILING: REFERENCE: X AS SHOWN X NC_DRILL FLES PTH MIN COPPER THICKNESS: X 1MIL 0THER BOARD FNISH: SUKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: WHITE 0THER RED SUKRACE FNISH: X MMERSION GOLD (ENIC)	_2000k	<u>/IL X _1200</u> 1	MIL_	
MN. CLEARANCE: 8 MIL MN. VIA PAD SIZE: 24 MIL MINIMUM ANNULAR RING 0.20mm (8ML) EXTERNAL PER PC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg	Number	of Layers :	4	
MN. CLEARANCE: 8 MIL MN. VIA PAD SIZE: 24 MIL MINIMUM ANNULAR RING 0.20mm (8ML) EXTERNAL PER PC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg		•		
MN. VA PAD SIZE: 24 MIL MINIMUM ANNULAR RING 0.20mm (&ML) EXTERNAL PER PC-D-275 CLSS 2 LEVBL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg OTHER THICKNESS: X 62 MIL (1.6mm) +/-10% OTHER TOLERANCE: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKNESS (FNISHED): OUTER: X 1.4ML (102) 2ML (1.402) 2.8ML (202) NNER SIGNAL: X 1.4ML (102) 2.8ML (202) N/A DRILING: REFERENCE: X AS SHOWN X NC_DRILL FILES PTH MIN COPPER THICKNESS: X 1ML OTHER BOARD FNISH: SLKSCREEN: X TOP X BOTTOM SLKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FNISH: X MMERSION GOLD (ENIG)				
MINIMUM ANNULAR RING 0.20mm (8ML) EXTERNAL PER PC-D-275 CLASS 2 LEVEL C REGISTRATION TOLERANCES: METAL +/- 5 ML, HOLES +/- 3 MATERIAL: FR-4				
PER PC-D-275 CLASS 2 LÉVEL C REGISTRATION TOLERANCES: METAL +/- 5 MIL, HOLES +/- 3 MATERIAL: FR-4 X FR-4 High Tg OTHER THICKNESS: 62 MIL (1.6mm) +/-10% OTHER TOLERANCE: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- BOW & TWIST: X ANSI PC-6012 TYPE 3 CLASS 2 OTHER +/- COPPER THICKNESS (FNISHED): OUTER: X 1.4MIL (102) 2MIL (1.402) 2.8MIL (202) N/A DRILING: REFERENCE: X AS SHOWN X NC_DRILL FILES PTH MIN COPPER THICKNESS: X 1MIL OTHER SUKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: WHITE OTHER SULSCREEN COLOR: GREEN BUJE X OTHER SULFRACE FINISH: X MMERSION GOLD (ENIG)				
REGISTRATION TOLERANCES: METAL +/- 5 ML, HOLES +/- 3 MATERIAL: FR-4				NAL
MATERIAL: FR-4 X FR-4 High Tg				I HOLES
FR-4 X FR-4 High Tg	REGISTRATION	OLERANCES: MEI	AL +/5_MI	L, HULES +/3
BOW & TWIST:	THICKNESS: X	62 MIL (1.6mm)	+/-10% 0	OTHER
OUTER: X 1.4ML (1oz) 2ML (1.4oz) 2.8ML (2.00) NNER SIGNAL: X 1.4ML (1oz) 2.8ML (2oz) N/A PTH MIN COPPER THICKNESS: X 1ML OTHER BOARD FINSH: SILKSCREEN: X TOP X BOTTOM SILKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FINISH: X MMERSION GOLD (ENIG)	BOW & TWIST:	X ANSI PO	C-6012 TYPE 3	CLASS 2
INNER SIGNAL: X 1.4MIL (102) 2.8MIL (202) N/A DRILLING: REFERENCE: X AS SHOWN X NC_DRILL FILES PTH MIN COPPER THICKNESS: X 1ML OTHER BOARD FNISH: SLKSCREEN: X TOP X BOTTOM SLKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FNISH: X MMERSION GOLD (ENIC)	COPPER THICKNE	SS (FINISHED):		
REFERENCE: X AS SHOWN X NC_DRILL FLES PTH MIN COPPER THICKNESS: X 1ML OTHER BOARD FINISH: SUKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FINISH: X MMERSION GOLD (ENIG)	INNER SIGNAL:	□ ` ′		
BOARD FINISH: SUKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FINISH: X MMERSION COLD (ENIG)	REFERENCE:			
SUKSCREEN: X TOP X BOTTOM SUKSCREEN COLOR: X WHITE OTHER SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FINISH: X MMERSION GOLD (ENIG)	PTH MIN COPPE	R THICKNESS:	X 1MIL	OTHER
SOLDER RESIST COLOR: GREEN BLUE X OTHER RED SURFACE FINISH: X MMERSION GOLD (ENIG)	SILKSCREEN:	=======================================	=	ı
GREEN BLUE X OTHER RED SURFACE FINSH: X IMMERSION GOLD (ENG)			EOTHER	
SURFACE FINISH: X IMMERSION GOLD (ENIG)	SOLDER RESIS			
_ ` /	L	GREEN	BLUE X 0	THER RED
MM. TIN/SILVER OR EQUIV OTHER	SURFACE FINISH:	X IMMERSIO	N GOLD (ENIG)	
	MM. TIN/	SILVER OR EQUIV	OTHER	

ARRAY/PANEL: CUT AND TRIM PER MECH LAYER 1

N.C. ROUTE X V. SCORE

CERTIFICATION: MATERIALS AND WORKMANSHIP FOR ALL PCBS
TO MEET OR EXCEED THE REQUIREMENTS OF:

X ANSI PC-A-600F CLASS -> 1 X 2 3

X UL 94V-0 X RoHS OTHER PER ORDER

ADDITIONAL REQUIREMENTS:

MCROSECTION: YES

BASE BOARD ELEC ITST: NONE X BEQUIRED PER ORDER

BARE BOARD ELEC. TEST: NONE X REQUIRED PER ORDER
MANUFACTURER'S D/LOGO: RAL X METAL SIX

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