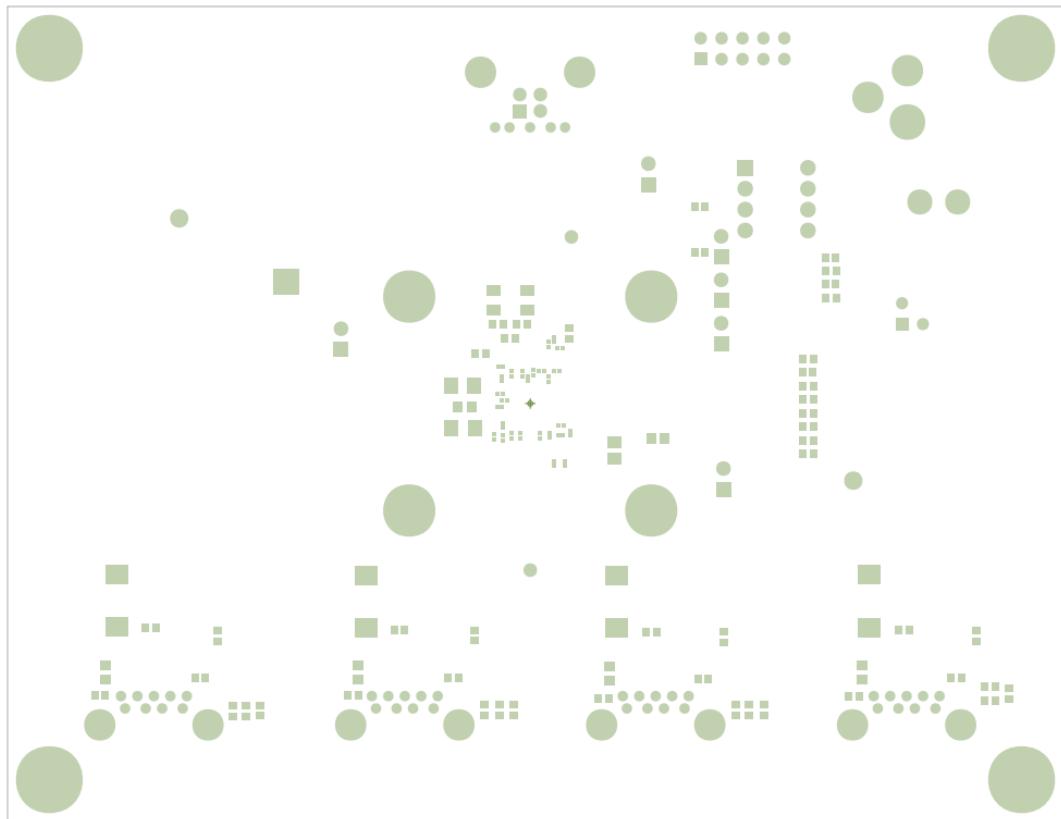
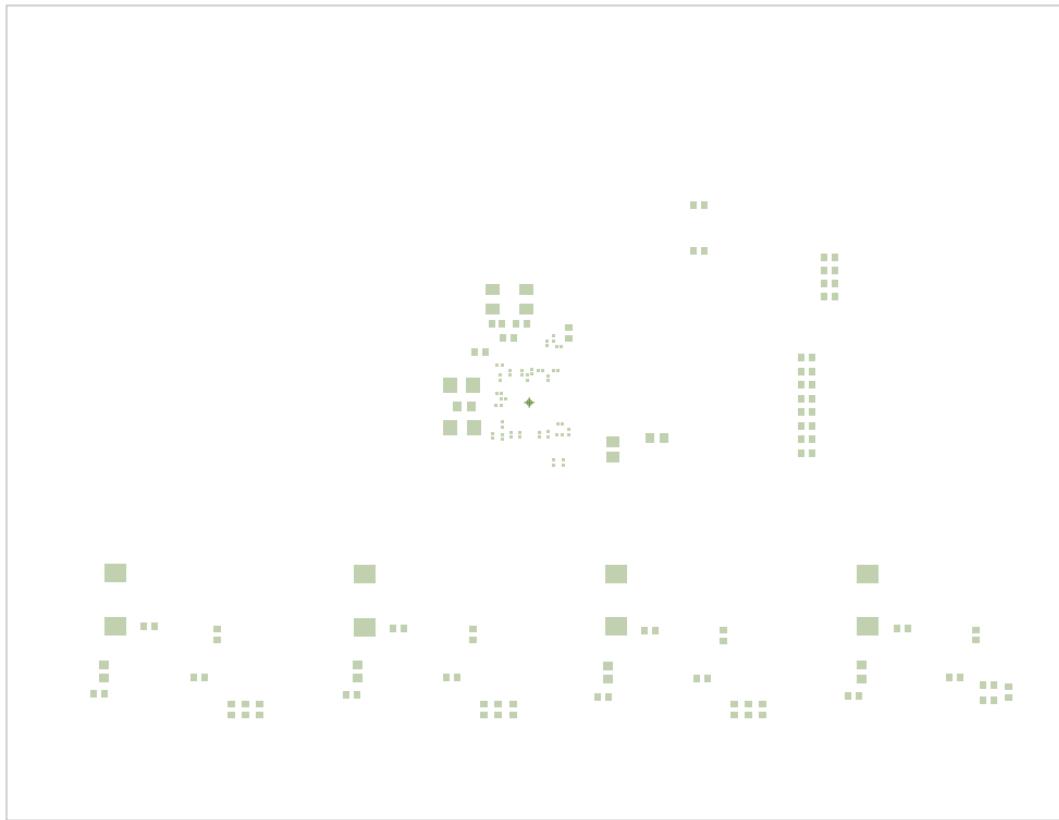


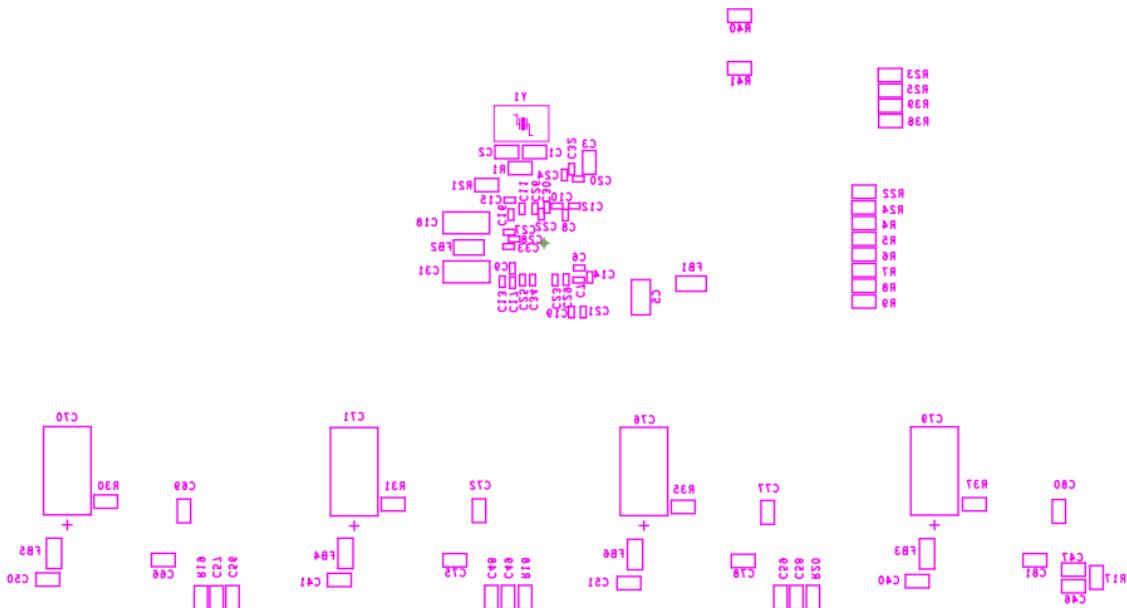
ART FILM - BOTTOM_MASK



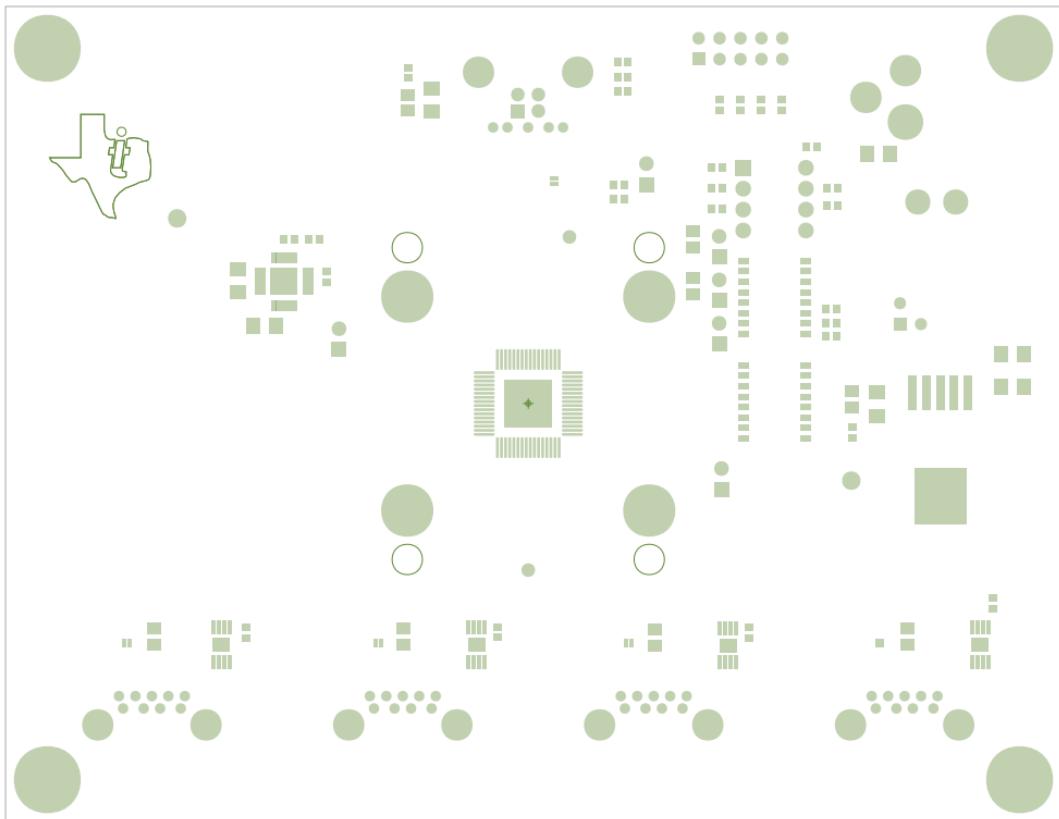
ART FILM - BOTTOM_MASK



FOR EVALUATION ONLY :
NOT FCC APPROVED FOR RELEASE

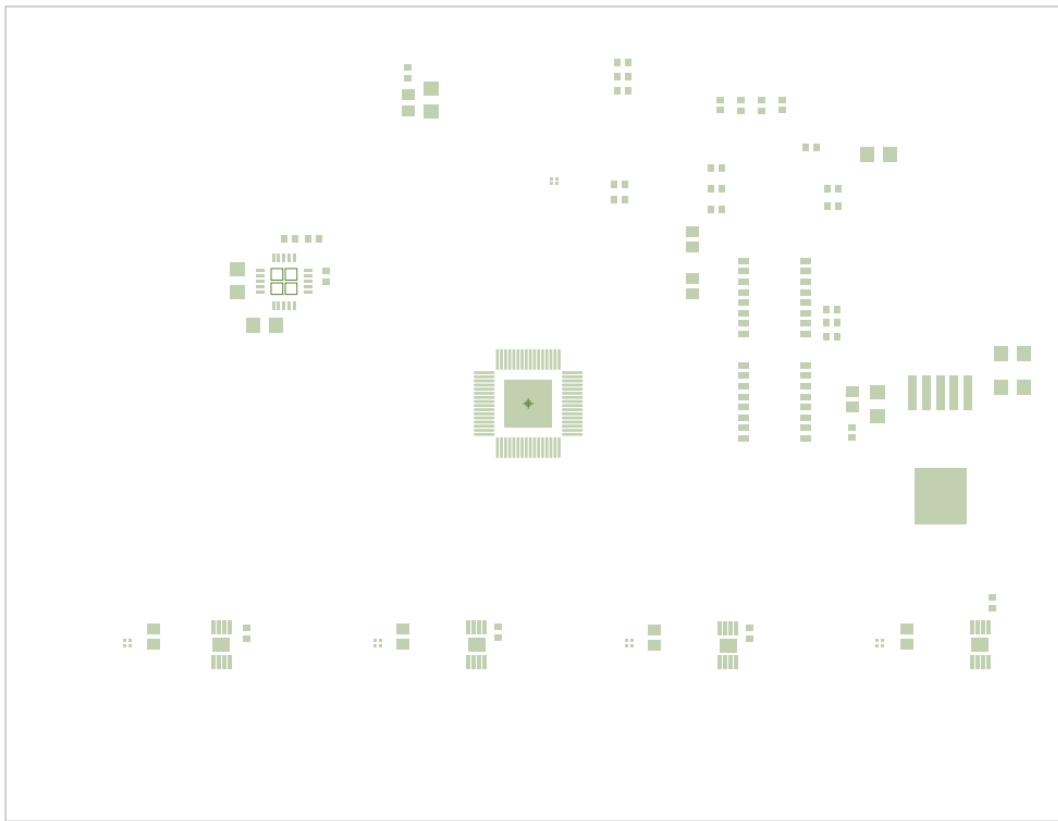


ART FILM - TOP_MASK

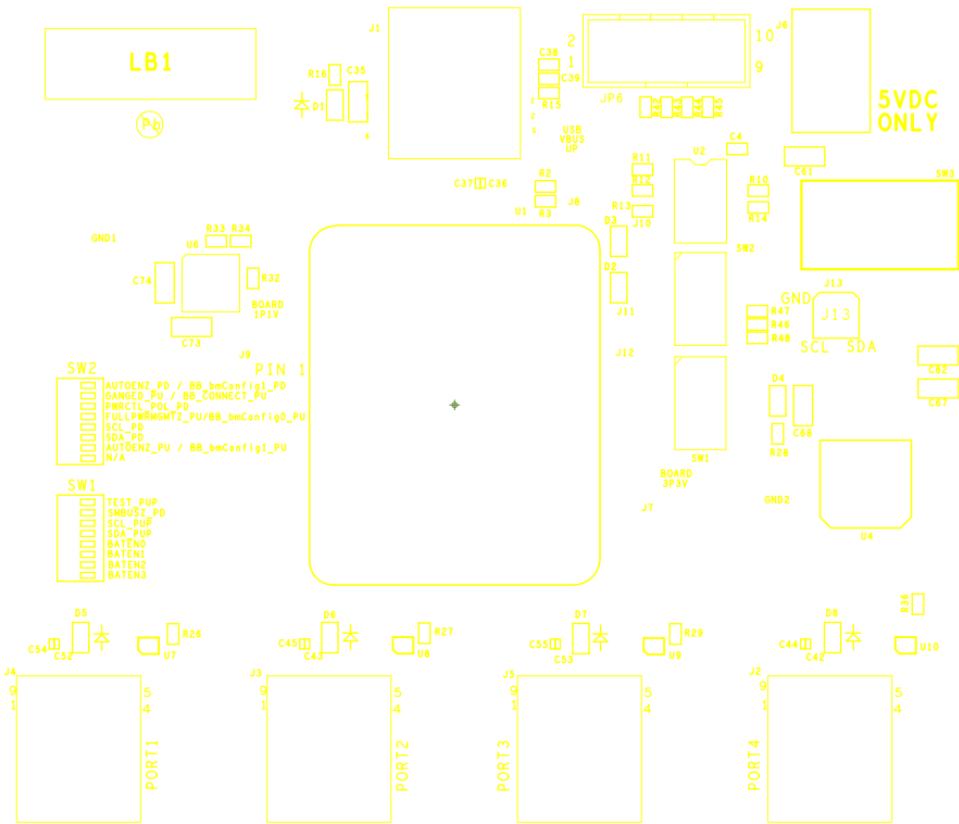


ART FILM - TOP_MASK

ART FILM - TOP_PASTE



ART FILM - TOP_PASTE



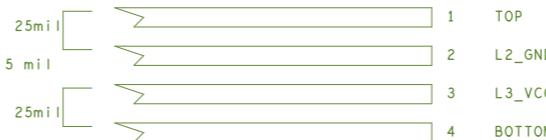
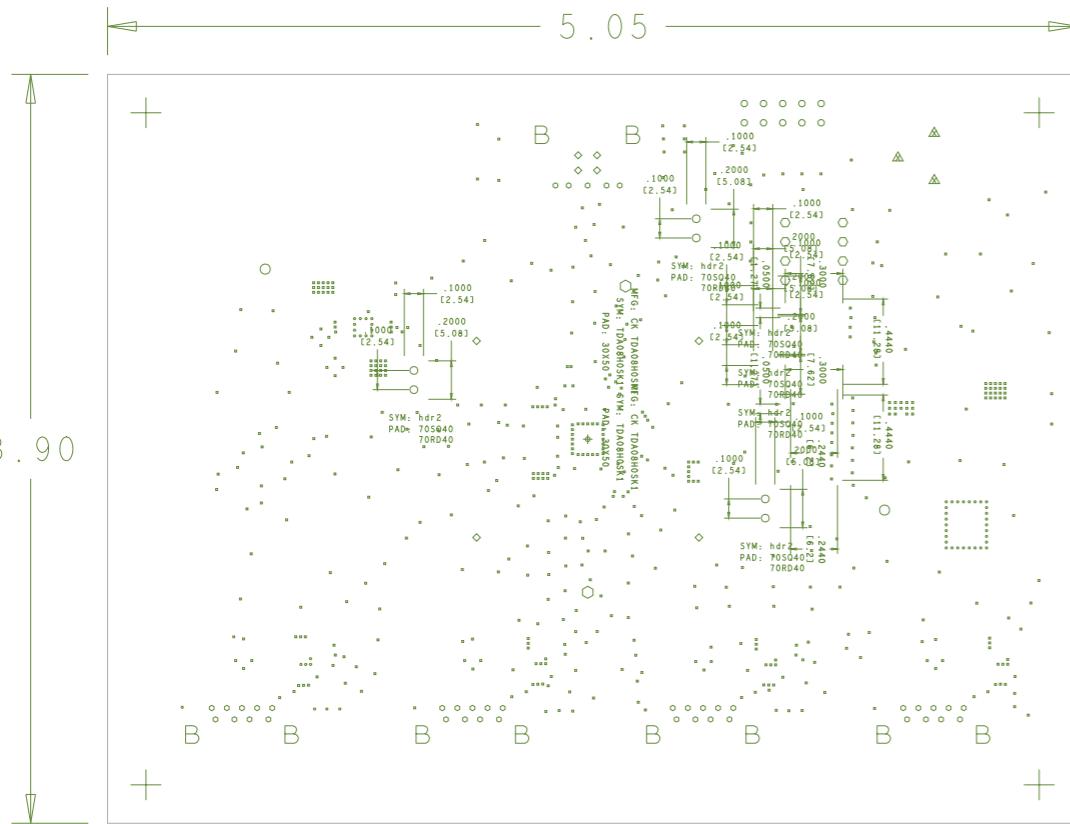
GENERAL NOTES. UNLESS OTHERWISE SPECIFIED

1. ALL FABRICATION ITEMS MUST MEET OR EXCEED BEST INDUSTRY PRACTICE : IPC-A-600C (Commercial Std.)
2. LAMINATE MATERIAL : FR4 POLYCLAD 370 or EQUIVALENT
3. COPPER WEIGHT : 2oz START INTERNAL / 1oz START EXTERNAL
4. FINISHED BOARD THICKNESS : .062 +/- 10%
5. MAXIMUM WARP AND TWIST TO BE : .005 INCH PER INCH
6. MINIMUM COPPER WALL THICKNESS OF PLATED-THRU HOLES TO BE .002 INCH WHERE VIEWED IN THE CROSS SECTION
7. MINIMUM ANNUAL RING OF PLATED-THRU HOLES TO BE .002 INCH
8. MAXIMUM ALLOWABLE LINE REDUCTION TO BE 20% OR .002 WHICHEVER IS SMALLER
9. .0009 SIGNAL LINES ON LAYER 1 TO BE IMPEDANCE CONTROLLED 90 OHMS DIFFERENTIAL +/- 10%
11. DIELECTRIC CONSTANTS ARE CORE : 4.1 PREPREG : 4.1

13. A CROSS SECTION MOUNT AND DIGITAL PHOTO'S OF VIA'S TO BE PROVIDED
14. USE THE (DRPP) DUTCH REVERSE PLATING PROCESS

PROCESS NOTES

1. CIRCUITRY ON OUTER LAYERS TO BE PLATED WITH : NICKEL GOLD
2. SOLDERMASK BOTH SIDES PER ARTWORK : BLACK LPI
3. SILKSCREEN BOTH SIDES PER ARTWORK : COLOR = WHITE
4. BOARDS MUST MEET OR EXCEED UL94-VO REQUIREMENT



DRILL CHART: TOP to BOTTOM

ALL UNITS ARE IN MILS

FIGURE	SIZE	TOLERANCE	PLATED	QTY
+	160.0	+ 3.0 / - 3.0	PLATED	4
▲	140.0	+ 3.0 / - 3.0	PLATED	1
▲	120.0	+ 3.0 / - 3.0	PLATED	2
B	91.0	+ 3.0 / - 3.0	PLATED	10
.	65.0	+ 3.0 / - 3.0	PLATED	2
○	52.0	+ 3.0 / - 3.0	PLATED	2
○	40.0	+ 3.0 / - 3.0	PLATED	6
◊	37.0	+ 3.0 / - 3.0	PLATED	4
○	36.0	+ 3.0 / - 3.0	PLATED	8
○	35.0	+ 3.0 / - 3.0	PLATED	10
○	28.0	+ 3.0 / - 3.0	PLATED	41
.	12.0	+ 3.0 / - 12.0	PLATED	51
.	8.0	+ 3.0 / - 3.0	PLATED	531
◊	125.2	+ 3.0 / - 3.0	NON-PLATED	4
○	61.0	+ 3.0 / - 3.0	NON-PLATED	2