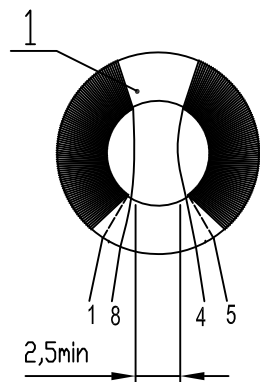


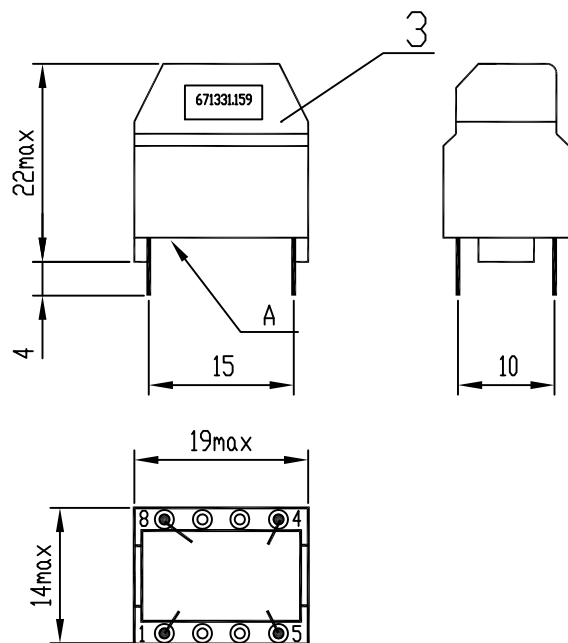
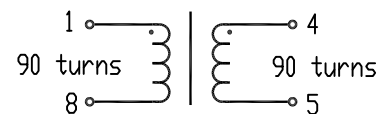
Throttle  
Primary use:

[illegible]

Scheme of windings arrangement



Electrical scheme



- 1.Reference dimensions.
- 2.Encapsulate throttel with encapsulation material Elastosil RT601(RT601). Permissible replacement RTV2 Sylgard 160 "Dowcorning". Encapsulation material should not fall outside the A zone limits.
- 3.Perform the electrical srength test using the disruption installation applying the alternating current effective voltage of 2500V. between contacts 1-4. Test duration must be 60±5s.
- 4.Short windings outlets up to required length, clean at length not more than 5mm to the end, tin with Solder no clean Solder 99C Crystal 400 9 and solder to the corresponding cover outlets.
- 5.Throttle should function in the temperature range -40°C ...+80°C.
- 6.Stick the "159" label.

						ADDM.671331.159AD	Mod.1
						Throttle Assembly drawing	Letter Mass Scale
							4:1
							Sheet Sheets 1
							ADD
							Format A3 M
Mod.	Sheet	Docum.N	Sign.	Date			
Develop.	Shiur						
Check.	Sinavchian						
T.contr.	Deev						
N.contr.							
Approv.	Lazarev						