

## FOUR-WIRE RTD CURRENT-LOOP TRANSMITTER: Four-Wire Connections to an RTD Allow the RTD to be Remotely Located from Active Circuitry, Yet Maintain Accuracy

by David Jones, and Mark Stitt

Platinum Resistance Temperature Detectors (RTD)s are favored for demanding temperature measurement applications, such as process control, because of their excellent accuracy and sensor interchangeability. Combining an RTD with a Burr-Brown XTR105 forms a complete precision temperature to 4-to-20mA current-loop transmitter solution. Current-mode transmission gives superior noise rejection and is immune to errors resulting from series line resistance. XTR105 is a two-wire transmitter that uses the same wirepair for both signal and power supply, which reduces expensive wiring cost and simplifies installation. XTR105 is an application-specific IC containing onboard transducer excitation, signal conditioning instrumentation amplifier, linearization circuitry, and two-wire current-loop output on a single chip. Excitation consists of two on-chip current sources. One current source excites the RTD and a second current source drives a reference resistor to set system "zero."

When the RTD is located near the XTR105, a basic "twowire" solution can be implemented, as shown in Figure 1. Errors due to wiring resistance are minimal and the XTR105 will provide good accuracy. However, when the RTD is

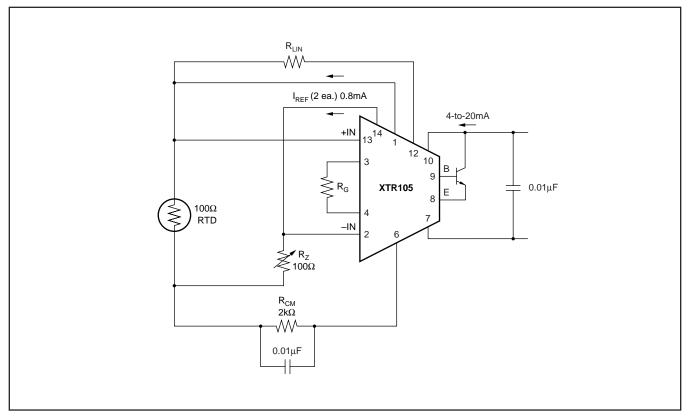


FIGURE 1. Basic RTD to 4-to-20mA Two-Wire Tansmitter Using XTR105. Internal 0.8mA current sources excite the RTD and zero-setting resistor. R<sub>CM</sub> provides additional voltage drop to set the XTR105 inputs within their valid common-mode input range. Optional resistor, R<sub>LIN</sub> can be used for linearization of the RTD. See the XTR105 data sheet for additional details.

The information provided herein is believed to be reliable; however, BURR-BROWN assumes no responsibility for inaccuracies or omissions. BURR-BROWN assumes no responsibility for the use of this information, and all use of such information shall be entirely at the user's own risk. Prices and specifications are subject to change without notice. No patent rights or licenses to any of the circuits described herein are implied or granted to any third party. BURR-BROWN does not authorize or warrant any BURR-BROWN product for use in life support devices and/or systems.

located remotely, wiring resistance adds to the RTD impedance and can cause significant error. The "three-wire" connection (shown in Figure 2) mitigates the problem, but depends on matching wiring resistance in  $R_{W1}$  and  $R_{W2}$  to achieve best accuracy. Applications where matching wiring resistance is not practical can use the "four-wire" connection shown in Figure 3.

In the "four-wire" solution, the RTD is connected remotely through four wires, designated  $R_{W1}$  to  $R_{W4}$ . RTD excitation current from XTR105 (pin 1) flows to the RTD through  $R_{W1}$  and  $R_{W4}$ . Since excitation is derived from a high impedance current source, voltage drops in the wiring do not substantially affect the accuracy of the current delivered to the RTD.

The voltage across the RTD is accurately measured through  $R_{W2}$  and  $R_{W3}$ . Since these connect to high-impedance amplifier inputs, the small bias currents flowing in these connections produce little error. Buffer amplifier, A1, drives the zero- set resistor,  $R_Z$ , which is excited by the second current source at XTR105 (pin 14). Power to A1 is provided by a 5.1V voltage regulator, internal to the XTR105. All currents return through pin 6, assuring current-loop accuracy.

System span is determined by  $R_G$ . Adjust  $R_Z$  and  $R_G$  to set system zero and span according to the procedures described in the XTR105 data sheet. If linearization is desired, use the calculations described in the data sheet and subtract the wire resistance,  $R_{W1}$ , from the external linearization resistor.

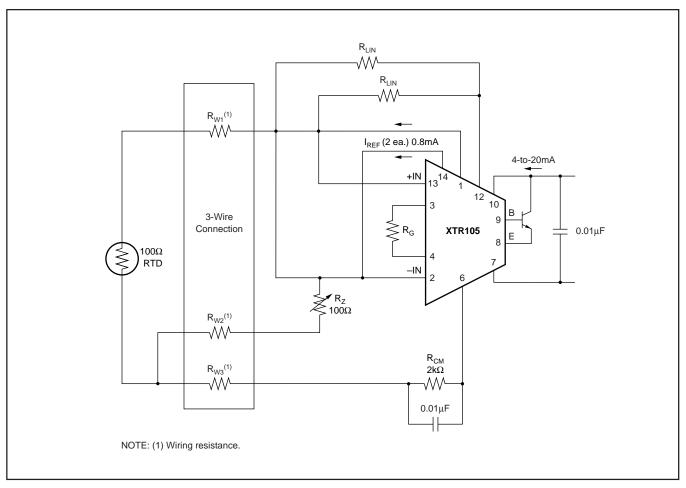


FIGURE 2. Three-Wire RTD to 4-to-20mA, Two-Wire Transmitter using XTR105. When the RTD is located remotely, this "three-wire" solution can improve accuracy. For linearization, a second resistor is required with this solution. See the XTR105 data sheet for additional details.

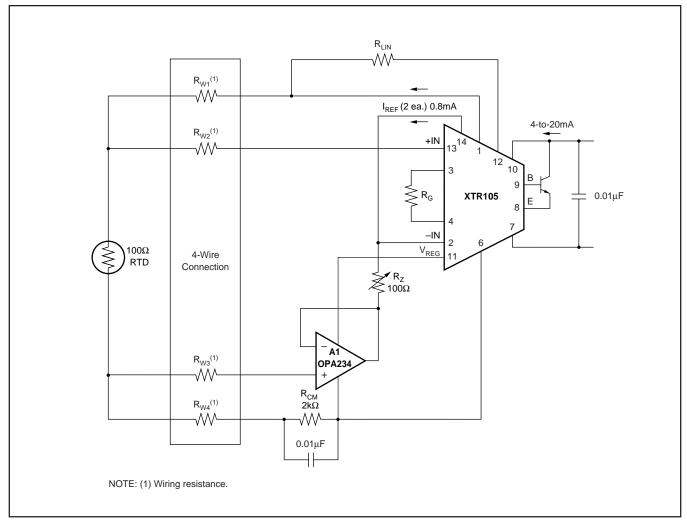


FIGURE 3. Four-Wire RTD to 4-to-20mA, Two-Wire Transmitter using XTR105. When remote location distances are great and wiring resistance mismatch can be substantial, better precision is possible with a "four-wire" solution.

## **IMPORTANT NOTICE**

Texas Instruments and its subsidiaries (TI) reserve the right to make changes to their products or to discontinue any product or service without notice, and advise customers to obtain the latest version of relevant information to verify, before placing orders, that information being relied on is current and complete. All products are sold subject to the terms and conditions of sale supplied at the time of order acknowledgment, including those pertaining to warranty, patent infringement, and limitation of liability.

TI warrants performance of its semiconductor products to the specifications applicable at the time of sale in accordance with TI's standard warranty. Testing and other quality control techniques are utilized to the extent TI deems necessary to support this warranty. Specific testing of all parameters of each device is not necessarily performed, except those mandated by government requirements.

Customers are responsible for their applications using TI components.

In order to minimize risks associated with the customer's applications, adequate design and operating safeguards must be provided by the customer to minimize inherent or procedural hazards.

TI assumes no liability for applications assistance or customer product design. TI does not warrant or represent that any license, either express or implied, is granted under any patent right, copyright, mask work right, or other intellectual property right of TI covering or relating to any combination, machine, or process in which such semiconductor products or services might be or are used. TI's publication of information regarding any third party's products or services does not constitute TI's approval, warranty or endorsement thereof.

Copyright © 2000, Texas Instruments Incorporated