

# TAS5026REF

Reference Design for the TAS5026 Digital Audio PWM Processor

# User's Guide

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### **Preface**

## **Read This First**

#### About This Manual

This manual describes the TAS5026REF reference design from Texas Instruments.

#### How to Use This Manual

This document contains the following chapters:

- ☐ Chapter 1 Introduction
- ☐ Chapter 2 System Interfaces
- ☐ Chapter 3 Schematic, Parts List, PCB Specification, and PCB Layout

#### Information About Cautions and Warnings

This book may contain cautions and warnings.

This is an example of a caution statement.

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The information in a caution or a warning is provided for your protection. Please read each caution and warning carefully.

#### Related Documentation From Texas Instruments

The following is a list of data manual that have detailed descriptions of the integrated circuits used in the design of the TAS5026REF evaluation module. The data manuals can be obtained at the URL <a href="http://www.ti.com">http://www.ti.com</a>.

Part Number	Literature Number
TAS5026PFB	SLES041
SN74LVC2G08DCTR	SCES198
SN74LVC08APWR	SCAS283
SN74LVC126APWR	SCAS339
TPA112DGN	SLOS212

#### **Trademarks**

Equibit is a trademark of Texas Instruments.

# **Contents**

1	Intro 1.1 1.2 1.3	duction TAS5026REF Features PCB Key Map Jumper Settings	
2	Syste 2.1 2.2 2.3	em Interfaces  Digital Audio Interface (J160)  Control Interface (J100)  PWM Interface (J140)	
3	Sche	ematic, Parts List, PCB Specification, and PCB Layout	3-1
_			Figures
1-1 1-2 2-1	2 F	DAA System With TAS5026REF and TAS5110D6REF Reference Designs Physical Structure for the TAS5026REF (Rough Outline)	1-3
_			Tables
2-1 2-2 2-3	2 C	Digital Audio Interface Pin Connections	2-2

### **Chapter 1**

# Introduction

The true digital audio amplifiers (TDAA) system consists of a PCM-PWM modulator device and a PWM power output device. The PCM-PWM processor accepts a serial PCM digital audio stream and converts it to a 3.3-V PWM audio stream. The TDAA output stage provides a large-signal PWM output. The digital PWM signal is then demodulated, providing power output for driving loudspeakers. This patented technology provides low cost, high quality, highly efficient digital audio applicable to many audio systems developed for the digital age.

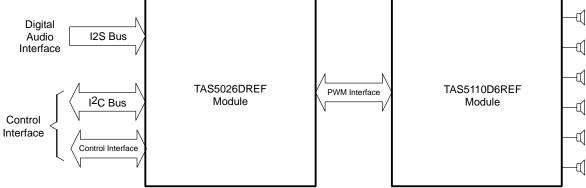
The TAS5026REF reference design demonstrates the integrated circuit TAS5026 from Texas Instruments (TI). The TAS5026 is a 24-bit multichannel digital pulse width modulator based on Equibit™ technology. The TAS5026 is designed to drive up to six digital power devices to provide six channels of digital audio amplification. The digital power devices can be conventional monolithic power stages (such as the TAS5110 or the TAS5112) or discrete differential power stages using gate drivers and MOSFETs.

Topi	c Page	е
1.1	TAS5026REF Features	)
1.2	PCB Key Map 1-3	;
1.3	Jumper Settings 1-3	}

The TAS5026 has six independent volume controls with soft volume and mute. The TAS5026 supports bridged output configurations. The device operates in AD mode (2-level modulation scheme). This all-digital audio system contains only two analog components in the signal chain – an LC low-pass filter at each speaker terminal. The TAS5026 provides up to 96-dB SNR at the speaker terminals. The TAS5026 has a wide variety of serial input options including right justified (16, 20, or 24 bit), I2S (16, 20, or 24 bit), left justified, or DSP (16 bit) data formats. It is fully compatible with AES standard sampling rates of 44.1 kHz, 48 kHz, 88.2 kHz, and 96 kHz, including de-emphasis for 44.1-kHz and 48-kHz sample rates. The TAS5026 plus the TAS51xx power stage device combination can be used in a wide range of applications such as microcomponent systems, home theater in a box (HTIB), DVD receivers, A/V receivers, or TV sets.

Together with the TAS5110D6REF or the TAS5112D6REF module, the TAS5026REF module is a complete true digital audio amplifier system, which includes digital volume control, headphone amplifier, and a subwoofer output.

Figure 1–1. TDAA System With TAS5026REF and TAS5110D6REF Reference Designs



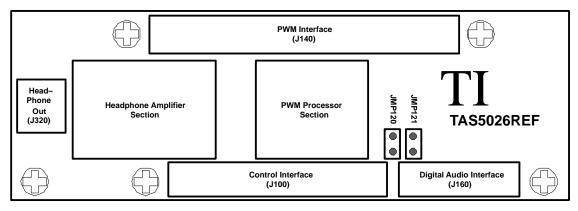
#### 1.1 TAS5026REF Features

- Six channel TDAA reference design (double-sided plated-through PCB layout)
- Supports noiseless self-contained protection system (short circuit and thermal) for the TAS5110 and the TAS5182 output stages. The autorecovery loop is closed when JMP120 and JMP121 are shorted.
- Onboard headphone amplifier

#### 1.2 PCB Key Map

The physical structure for the TAS5026REF is illustrated in Figure 1–2.

Figure 1–2. Physical Structure for the TAS5026REF (Rough Outline)



#### 1.3 Jumper Settings

Together with the TAS5100/TAS5110/TAS5182 PWM output stages from Texas Instruments, the TAS5026REF module can be configured in autorecovery mode (closed loop). The SHUTDOWN signal(s) from the output stage is connected to error recovery at the PWM processor when JMP120 and JMP121 are shorted.

The autorecovery loop has to be disabled when the modulator board is connected to an output stage module with autorecovery on-chip (e.g. the TAS5111 and the TAS5112 reference modules). Autorecovery is disabled when JMP120 and JMP 121 are removed.

# Chapter 2

# System Interfaces

This chapter describes the TAS5026REF system interfaces.

Topi	Page Page
2.1	Digital Audio Interface (J160)
2.2	Control Interface (J100)
2.3	PWM Interface (J140)

### 2.1 Digital Audio Interface (J160)

The digital audio interface contains digital audio signal data (I2S), clocks, etc. See the TAS5026 data manual, SLES041, for signal timing and details not explained in this document.

Table 2–1. Digital Audio Interface Pin Connections

Pin No.	Net Name	Description
01	GND	Ground
02	MCLK-IN	Not used
03	GND	Ground
04	SDIN1	I2S data 1, channel 1 and 2 (left and right front speakers)
05	SDIN2	I2S data 2, channel 3 and 4 (left and right rear speakers)
06	SDIN3	I2S data 3, channel 5 and 6 (center speaker subwoofer)
07	GND	Ground
08	GND	Ground
09	GND	Ground
10	GND	Ground
11	SCLK	I2S bit clock (64xFs) used to shift in serial data from SIN1, SDIN2, and SDIN3. SDATA is sampled with the rising edge of the SCLK. The I2S format can be changed in the $\rm I^2C$ registers.
12	GND	Ground
13	LRCLK	Left/right clock (Fs) used to indicate left/right data being transmitted in SDATA. The left channel is transmitted when LRCLK is low and the right channel is transmitted when LRCLK is high.
14	GND	Ground
15	Not used	For future use
16	GND	Ground

Table 2-2. Clock Rates

	Sample Frequency	LRCLK (Fs)	SCLK (64 × Fs)	MCLK
	32 kHz	32 kHz	2.048 MHz	8.192 MHz
Normal Speed MCLK = 256 × Fs	44.1 kHz	44.1 kHz	2.8224 MHz	11.2896 MHz
WICLN = 250 × FS	48 kHz	48 kHz	3.072 MHz	12.288 MHz
	64 kHz	64 kHz	4.096 MHz	16.384 MHz
Double Speed MCLK = 256 × Fs	88.2 kHz	88.2 kHz	5.6448 MHz	22.5792 MHz
WICER = 230 × FS	96 kHz	96 kHz	6.144 MHz	24.576 MHz
Quad Speed	176.4 kHz	176.4 kHz	11.2896 MHz	22.579 MHz
MCLK = 128 × Fs	192 kHz	192 kHz	12.288 MHz	24.576 MHz

### 2.2 Control Interface (J100)

The control interface connects the TAS5026 board to the microcontroller section.

Table 2-3. Control Interface Pin Connections

Pin No.	Net Name	Description
01	GND	Ground
02	V-HBRIDGE-CONTROL	Not used
03	GND	Ground
04	RESET	System reset (bidirectional). The TAS5026 enters a 4-ms initiation sequence before PWM signals are present at the output. If a quit reset is desired, MUTE should be asserted low before applying RESET.
05	SOFT-RESET	TAS5026 error recovery (active low). Enables the user to enter a reset state click and pop free without resetting the I <sup>2</sup> C (volume) register settings.  Both soft and hard resets stop the output stage from switching and brings it into a low-low state, meaning the low-side MOSFET in both half bridges is ON.
06	MUTE	$\overline{\text{MUTE}}$ (active low) ramps the volume from any setting to noiseless soft mute. Alternatively, the mute mode can also be initiated through the serial control interface (I <sup>2</sup> C).
07	POWER-DOWN	POWER–DOWN (active low) places the TAS5026 in power-down mode. During power down, all I <sup>2</sup> C and data bus operations are ignored. If a quit power down is desired, MUTE should be asserted low before applying RESET.
08	Not used	
09	Not used	
10	SDA	I <sup>2</sup> C data clock
11	GND	Ground
12	SCL	I <sup>2</sup> C bit clock
13	Not used	
14	I2C-ADDRESS-SELECT	TAS5026 I <sup>2</sup> C address select: Pin Level I <sup>2</sup> C Address Low 1Ah High 1Bh
15	DOUBLE-SPEED	DOUBLE–SPEED (active high) is used to support sampling rates of 88.2 kHz and 96 kHz.  Alternatively, the double-speed mode can also be initiated through the serial control interface (I <sup>2</sup> C).
16	CLIP	Digital clipping indicator (active low)
17	GND	Ground
18	DEM-SEL2	De-emphasis filter select bit 1
		DEM-SEL2 DEM-SEL1 MODE  0 0 De-emphasis disabled 0 1 De-emphasis enabled for Fs = 32 kHz 1 0 De-emphasis enabled for Fs = 44.1 kHz 1 1 De-emphasis enabled for Fs = 48 kHz

Table 2–3. Control Interface Pin Connections (Continued)

Pin No.	Net Name	Description				
19	DEM-SEL1	De-emphasis filter select bit 1				
20	SD-E1	Shutdown error reporting group 1. The TAS51XX digital output stages (channel 1, 2, and 5) assert this signal low when an internal error occurs. This can be due to either an overtemperature protection or an overcurrent event.				
21	SD-E2	Shutdown error reporting group 2. The TAS51XX digital output stages (channel 3, 4, and 6) assert this signal low when an internal error occurs. This can be due to either an overtemperature protection or an overcurrent event.				
22	ERROR0	Error reporting 0 (ERI	₹0 fro	om the TAS51XX output stages)		
23	ERROR1	Error reporting 1 (ERI	R1 fro	om the TAS51XX output stages)		
24	HEADPHONE-DISABLE	Headphone control				
		Headphone	1.	Mute all channels (register address 03h)		
		enable sequence	2.	HEADPHONE-DISABLE is asserted high.		
			3.	Individual channel mute of channels 3–6 (register address 19h).		
			4.	Unmute all channels (register address 03h).		
		Headphone	1.	Mute all channels (register address 03h)		
		disable sequence	2.	HEADPHONE-DISABLE is asserted low.		
		3.	Unmute of channels 3–6 (register address 19h).			
			4.	Unmute all channels (register address 03h).		
		Headphone	0	Headphone output disabled.		
		disable mode		Output stage channel 1 and 2 is muted. Channel 3, 4, 5, and 6 should be muted through the I <sup>2</sup> C interface.		
25	GND	Ground				
26	GND	Ground				
27	Not used	For future use				
28	Not used	For future use				
29	Not used	For future use				
30	Not used	For future use				
31	GND	Ground				
32	GND	Ground				
33	+5V	Power supply (out)				
34	+5V	Power supply (out)				

### 2.3 PWM Interface (J140)

The PWM interface connects the TAS5026REF board to the output stage module.

Figure 2–1. Pin Numbers at PWM Interface (J140)



Table 2-4. J140 Pin Description

Pin No.	Net Name	Description
01	V-HBRIDGE-CONTROL	For future use
02	GND	Ground
03	PWM-AP-1	Channel 1 PWM input (differential +) – positive H-bridge side
04	PWM-AM-1	Channel 1 PWM input (differential –) – positive H-bridge side
05	VALID-1	Valid channel 1
06	PWM-BM-1	Channel 1 PWM input (differential –) – negative H-bridge side
07	PWM-BP-1	Channel 1 PWM input (differential +) - negative H-bridge side
08	GND	Ground
09	PWM-AP-2	Channel 2 PWM input (differential +) - positive H-bridge side
10	PWM-AM-2	Channel 2 PWM input (differential –) – positive H-bridge side
11	VALID-2	Valid channel 2
12	PWM-BM-2	Channel 2 PWM input (differential –) – negative H-bridge side
13	PWM-BP-2	Channel 2 PWM input (differential +) - negative H-bridge side
14	GND	Ground
15	PWM-AP-3	Channel 3 PWM input (differential +) - positive H-bridge side
16	PWM-AM-3	Channel 3 PWM input (differential –) – positive H-bridge side
17	VALID-3	Valid channel 3
18	PWM-BM-3	Channel 3 PWM input (differential –) – negative H-bridge side
19	PWM-BP-3	Channel 3 PWM input (differential +) - negative H-bridge side
20	GND	Ground
21	PWM-AP-4	Channel 4 PWM input (differential +) - positive H-bridge side
22	PWM-AM-4	Channel 4 PWM input (differential –) – positive H-bridge side
23	VALID-4	Valid channel 4
24	PWM-BM-4	Channel 4 PWM input (differential –) – negative H-bridge side
25	PWM-BP-4	Channel 4 PWM input (differential +) - negative H-bridge side
26	GND	Ground
27	PWM-AP-5	Channel 5 PWM input (differential +) - positive H-bridge side

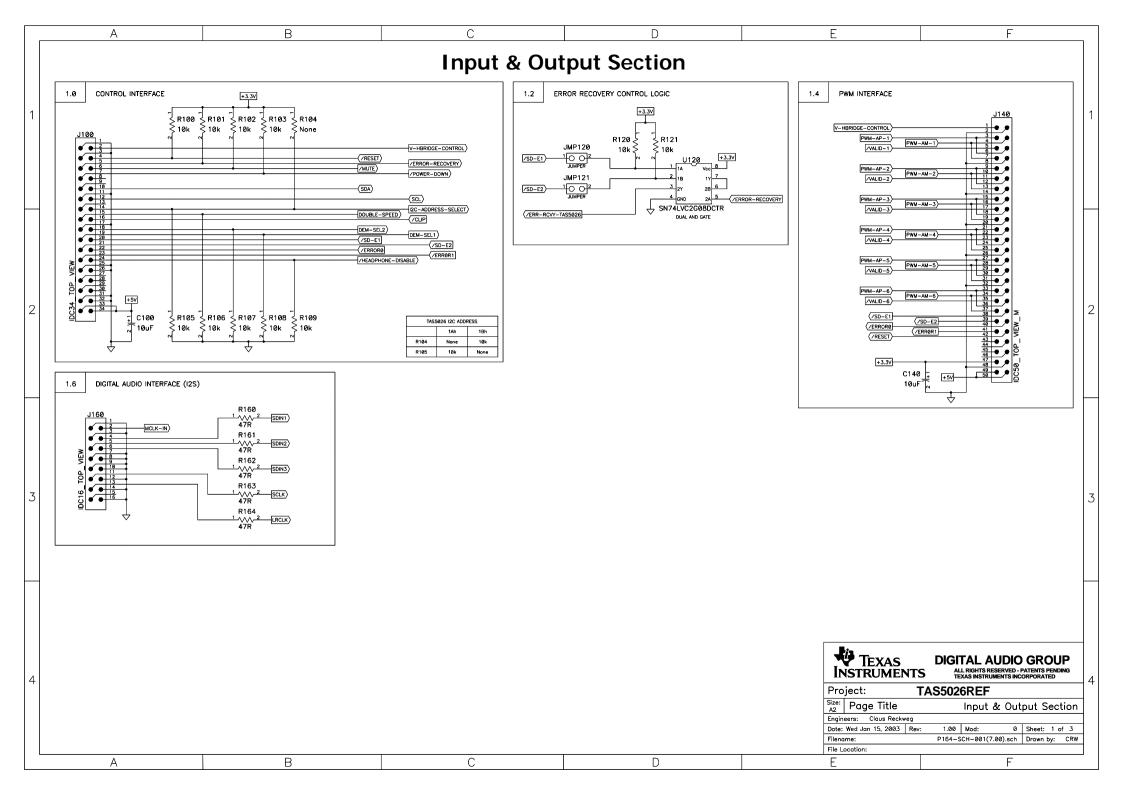
Table 2-4. J100 Pin Description (Continued)

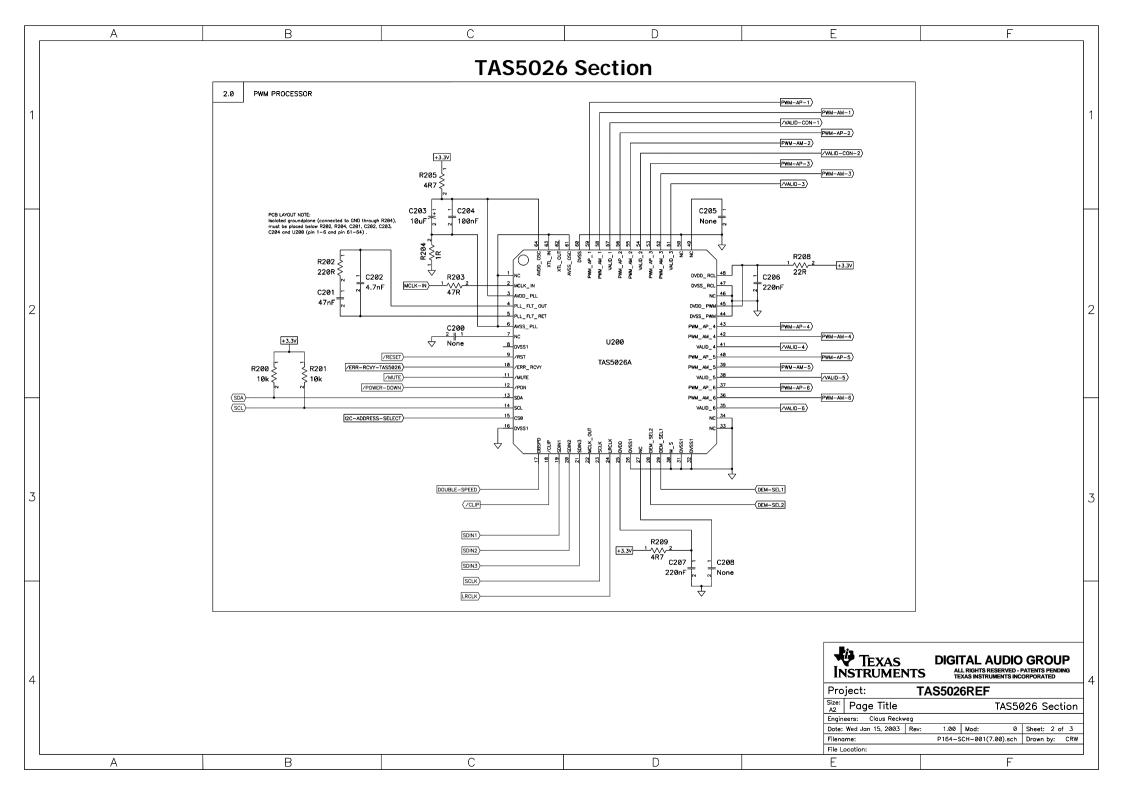
Pin No.	Net Name	Description
28	PWM-AM-5	Channel 5 PWM input (differential –) – positive H-bridge side
29	VALID-5	Valid channel 5
30	PWM-BM-5	Channel 5 PWM input (differential –) – negative H-bridge side
31	PWM-BP-5	Channel 5 PWM input (differential +) - negative H-bridge side
32	GND	Ground
33	PWM-AP-6	Channel 6 PWM input (differential +) – positive H-bridge side
34	PWM-AM-6	Channel 6 PWM input (differential –) – positive H-bridge side
35	VALID-6	Valid channel 6
36	PWM-BM-6	Channel 6 PWM input (differential –) – negative H-bridge side
37	PWM-BP-6	Channel 6 PWM input (differential +) - negative H-bridge side
38	SD-E1	Shutdown group 1 (center + left and right front speakers)
39	SD-E2	Shutdown group 2 (subwoofer + left and right rear speakers)
40	ERROR0	Error signal ERR0 from TAS5110
41	ERROR1	Error signal ERR1 from TAS5110
42	RESET	System reset (bidirectional)
43	PSU-COMP-2	For future use
44	PSU-COMP-1	For future use
45	Not Used	For future use
46	Not Used	For future use
47	+3.3V	3.3-V supply voltage for the modulator module (e.g., the TAS5026REF)
48	GND	Ground
49	+5V	5-V supply voltage
50	+5V	5-V supply voltage

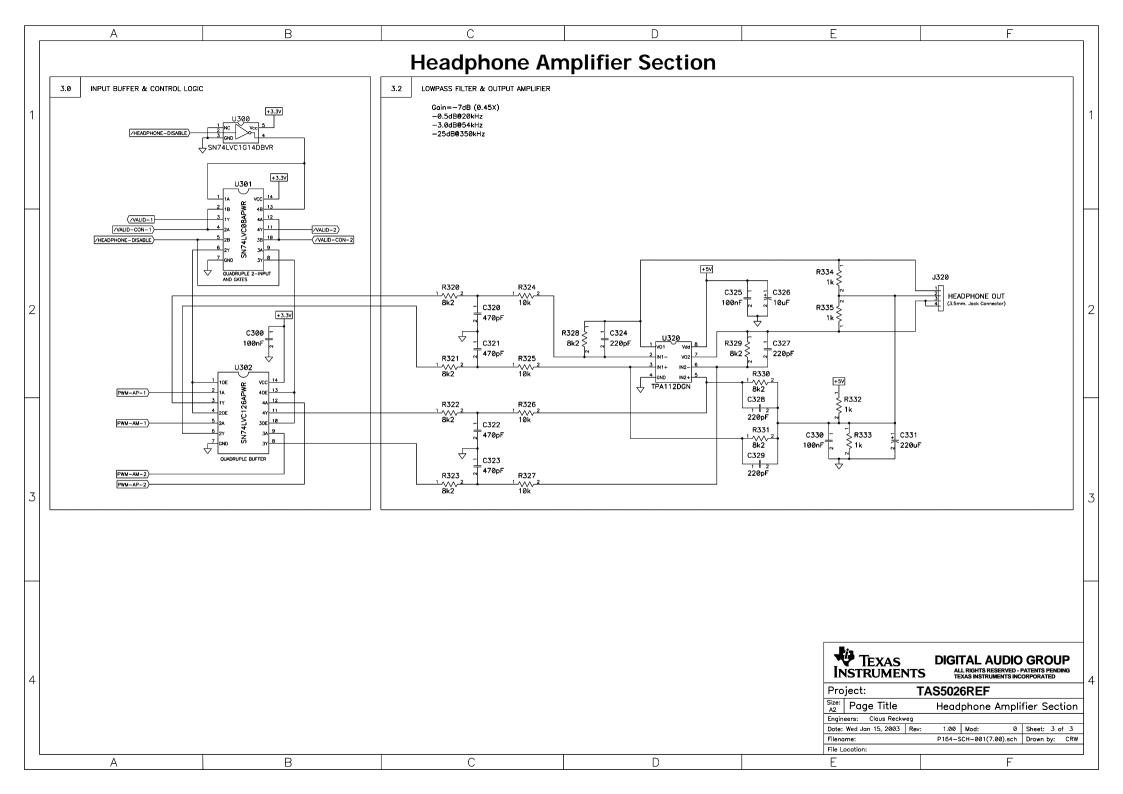
# Chapter 3

# Schematic, Parts List, PCB Specification, and PCB Layout

The chapter contains the schematic, parts list, PCB specification, and PCB layout for the TAS5026REF.









#### **TAS5026REF Parts List**

Ref Des	Part Number	Description	Housing	Manufacturer	Manufacturer Part Number
C100	200041060	10 uF 16 V 20% LYT	LY4x5SMD	Panasonic	ECE V 1C A 100 SR
C140	200041060	10 uF 16 V 20% LYT	LY4x5SMD	Panasonic	ECE V 1C A 100 SR
C200	Not used	Not used			
C201	200054730	47 nF 16 V 20% X7R	0603	KEMET	C0603C473M2RAC
C202	200054720	4.7 nF 50 V 20% X7R	0603	KEMET	C0603C473M5RAC
C203	200041060	10 uF 16 V 20% LYT	LY4x5SMD	Panasonic	ECE V 1C A 100 SR
C204	200051040	100 nF 16 V 20% X7R	0603	KEMET	C0603C104M4RAC
C205	Not used	Not used			
C206	200052240	220 nF 10 V 10% X7R	0603	Phycomp	223824615654
C207	200052240	220 nF 10 V 10% X7R	0603	Phycomp	223824615654
C208	Not used	Not used			
C300	200051040	100 nF 16 V 20% X7R	0603	KEMET	C0603C104M4RAC
C320	200064710	470 pF 10% 50 V NP0	0603	KEMET	C0603C471K5GAC
C321	200064710	470 pF 10% 50 V NP0	0603	KEMET	C0603C471K5GAC
C322	200064710	470 pF 10% 50 V NP0	0603	KEMET	C0603C471K5GAC
C323	200064710	470 pF 10% 50 V NP0	0603	KEMET	C0603C471K5GAC
C324	200062210	220 pF 10% 50 V NP0	0603	KEMET	C0603C221K5GAC
C325	200051040	100 nF 16 V 20% X7R	0603	KEMET	C0603C104M4RAC
C326	200041060	10 uF 16 V 20% LYT	LY4x5SMD	Panasonic	ECE V 1C A 100 SR
C327	200062210	220 pF 10% 50 V NP0	0603	KEMET	C0603C221K5GAC
C328	200062210	220 pF 10% 50 V NP0	0603	KEMET	C0603C221K5GAC
C329	200062210	220 pF 10% 50 V NP0	0603	KEMET	C0603C221K5GAC
C330	200051040	100 nF 16 V 20% X7R	0603	KEMET	C0603C104M4RAC
C331	200042270	220 uF 6.3 V 20% LYT	LY8x9SMD	Panasonic	EEV F C0 J 221 P
C332	Deleted	Deleted			
C333	Deleted	Deleted			
J100	700820340	Box Header straight 34 pin 2.54 mm	IDC34	Multicomp	MC9A12-3434
J140	700820500	Box Header straight 50 pin 2.54 mm	IDC50	Multicomp	MC9A12-5034
J160	700820160	Box Header straight 16 pin 2,54 mm	IDC16	Multicomp	MC9A12-1634
J320	700353520	Stereo 3,5 mm jack socket		Schurter	4832.2320
JMP120	700100020	2 pin 2,54 mm pitch header	MX2SI	Molex	90120-0122
JMP121	700100020	2 pin 2,54 mm pitch Header	MX2SI	Molex	90120-0122
PCB	900116412	P164-PCB-001(3.00)		Printline	P164-PCB-001(3.00)
R100	100210020	10 khm0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R101	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R102	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R103	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R104	Not used	Not used			



#### **TAS5026REF Parts List**

Ref Des	Part Number	Description	Housing	Manufacturer	Manufacturer Part Number
R105	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R106	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R107	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R108	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R109	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R120	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R121	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R160	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R161	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R162	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R163	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R164	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R200	100210020	10 khm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R201	100210020	10 kohm 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R202	100222000	220 R 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 220R
R203	100247090	47 R0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 47R0
R204	100210080	1 R0 5% 300 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 1R0
R205	100247080	4 R70 5% 300 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 4R70
R206	Deleted	Deleted			
R207	Deleted	Deleted			
R208	100222090	22 R 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 22R
R209	100247080	4 R70 5% 300 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 4R70
R320	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R321	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R322	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R323	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R324	100210020	10 k0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R325	100210020	10 k0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R326	100210020	10 k0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R327	100210020	10 k0 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 10k0
R328	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R329	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R330	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R331	100282010	8 k20 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 -00 5% PA 8k20
R332	100210010	1 k00 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 1k00
R333	100210010	1 k00 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 1k00
R334	100210010	1 k00 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 1k00
R335	100210010	1 k00 5% 200 ppm 100 mW metalfilm	0603	BC Components	DCT 0603 - 00 5% PA 1k00



#### **TAS5026REF Parts List**

Ref Des	Part Number	Description	Housing	Manufacturer	Manufacturer Part Number
SHUNT120	700110210	Black 2,54 mm shunt		Molex	15-29-1024
SHUNT121	700110210	Black 2,54 mm shunt		Molex	15-29-1024
U120	520140083	Dual AND gate, LVC	MSOP8	Texas Instruments	SN74LVC2G08DCTR
U200	500050261	6 ch PWM processor (AD, VOL, 192kHz)	TQFP64	Texas Instruments	TAS5026APFB
U300	520140140	Single Schmitt-Trigger Inverter, LVC	SOT23-5	Texas Instruments	SN74LVC1G14DBVR
U301	520140081	Quad AND gate, LVC	TSSOP14	Texas Instruments	SN74LVC08APWR
U302	520141262	Quad buffer with output enable, LVC	TSSOP14	Texas Instruments	SN74LVC126APWR
U320	510101121	150-mW stereo power amplifier	MSOP8	Texas Instruments	TPA112DGN



### TAS5026REF PCB SPECIFICATION

BOARD IDENTIFICATION: P164-PCB-001 (3.00)

BOARD TYPE: DOUBLE-SIDED PLATED-THROUGH BOARD

LAMINATE TYPE: FR4

LAMINATE THICKNESS: 1.6 mm

COPPER THICKNESS: 35µm (INCL. PLATING EXTERIOR LAYER)

COPPER PLATING OF HOLES: >25µm

MINIMUM HOLE DIAMETER 0.3 mm

SILKSCREEN COMPONENT SIDE: WHITE - REMOVE SILKSCREEN FROM SOLDER AREA & PRE-TINNED AREAS

SILKSCREEN SOLDER SIDE: None

SOLDER MASK COMPONENT SIDE: GREEN

SOLDER MASK SOLDER SIDE: GREEN

PROTECTIVE COATING: SOLDER COATING AND CHEMICAL SILVER ON FREE COPPER

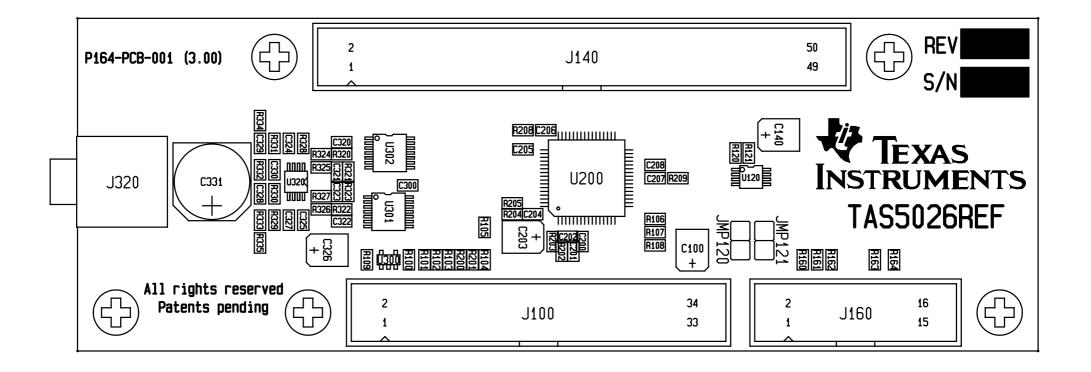
ELECTRICAL TEST: PCB MUST BE ELECTRICAL TESTED

MANUFACTURED TO: PERFAG 2E (www.perfag.dk)

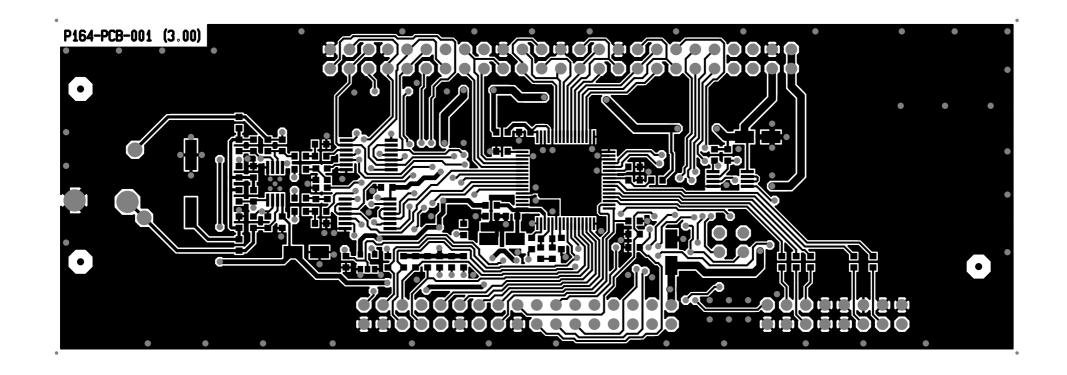
APERTURE TABLE: PERFAG 10A (www.perfag.dk)

BOARD SIZE: 127 x 44 mm

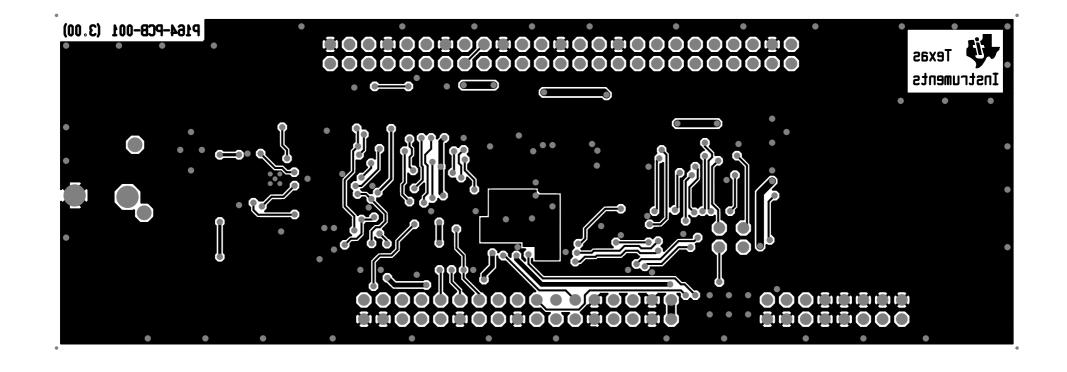
COMP. LAYOUT COMP DpS 4799 021008
TI Copenhagen P164-PCB-001 (3.00)



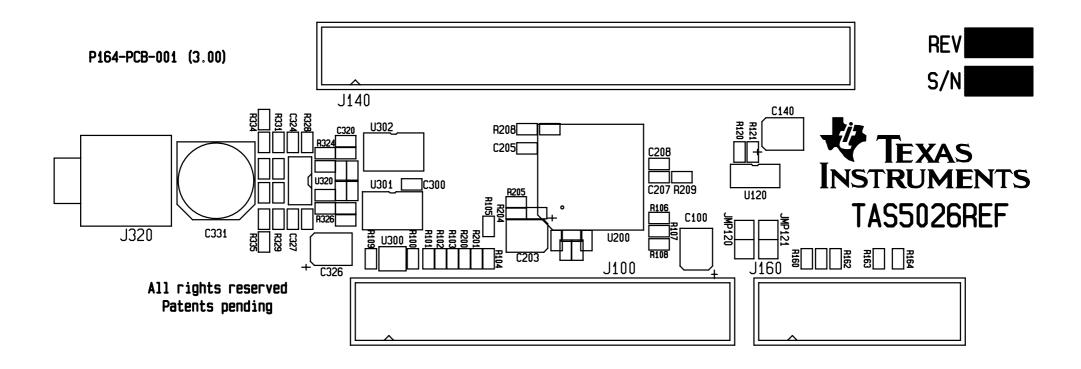
COMPONENT SIDE Dps 4799 021008
TI Copenhagen P164-PCB-001 (3.00)



021008	Dps 4799	SOLDER SIDE	
(3.00)	-PCB-001	TI Copenhagen P164 <sup>-</sup>	



SILKSCREEN COMP Dps 4799 021008
TI Copenhagen P164-PCB-001 (3.00)



```
      ◆ T1
      VH
      DIA = 0.3
      QTY =

      □ T2
      VH
      DIA = 0.5
      QTY = 20

      △ T3
      PTH
      DIA = 1
      QTY = 10

      □ T4
      PTH
      DIA = 1.5
      QTY = 10

      □ T5
      PTH
      DIA = 2.1
      QTY = 10

      □ T6
      PTH
      DIA = 3.3
      QTY = 10

      ○ T7
      NP
      DIA = 0.05
      QTY = 10
```

DRILL INFORMATION Dps 4799 021008
TI Copenhagen P164-PCB-001 (3.00)

