



TI Technology Days 2010

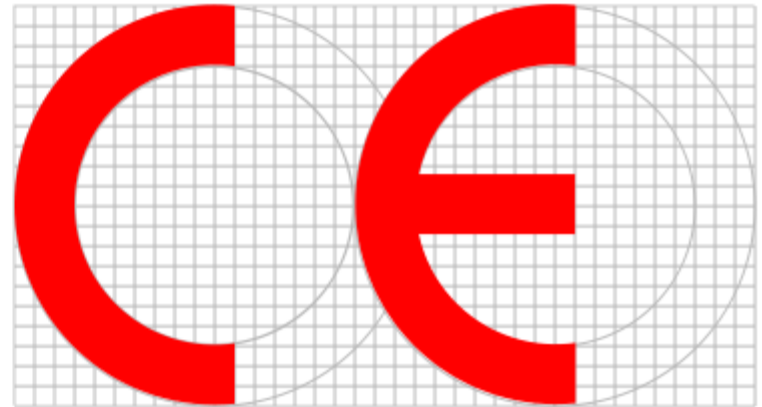
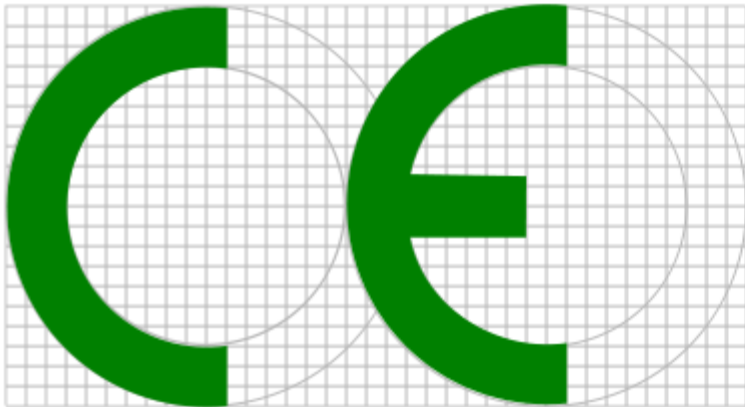
EMV in Theorie und Praxis fuer Jedermann

Josef Warta

AGENDA

- Rechtsgrundlagen
- Theorie
- Praktische Tipps

CE Kennzeichnung



<http://www.ce-richtlinien.eu/index.html>

CE Richtlinien

fuer unterschiedliche Anwendungsgebiete, z.B.

- Spielzeug-Richtlinie 2009/48/EG
- Aktive implantierbare medizinische Geräte 90/385/EWG
- Richtlinie 2004/108/EG:
Elektromagnetische Verträglichkeit von Elektro- und
Elektronikprodukten – EMV
- Niederspannungsrichtlinie 2006/95/EG
- Telekommunikations-Richtlinie 1999/5/EG
- .
- .
- .

RICHTLINIE 2004/108/EG DES EUROPÄISCHEN PARLAMENTS UND DES RATES

vom 15. Dezember 2004

**zur Angleichung der Rechtsvorschriften der Mitgliedstaaten über die
elektromagnetische Verträglichkeit
und zur Aufhebung der Richtlinie 89/336/EWG**

“...die Fähigkeit eines Apparates, einer Anlage oder eines Systems, in der elektromagnetischen Umwelt zufriedenstellend zu arbeiten, ohne dabei selbst elektromagnetische Störungen zu verursachen, die für alle in dieser Umwelt vorhandenen Apparate, Anlagen oder Systeme unannehmbar wären.”

Weitere Links:

- Gesetz über die elektromagnetische Verträglichkeit von Betriebsmitteln (EMVG)
- Harmonisierte Normen (z.B. Fachgrundnormen EN-61000-6, Produktnormen EN-61326, Prüfnormen EN-61004-4,...)

Begriffsdefinition

Kopplungsmechanismen

- Galvanische Kopplung
- Kapazitive Kopplung
- Induktive Kopplung
- Strahlungskopplung

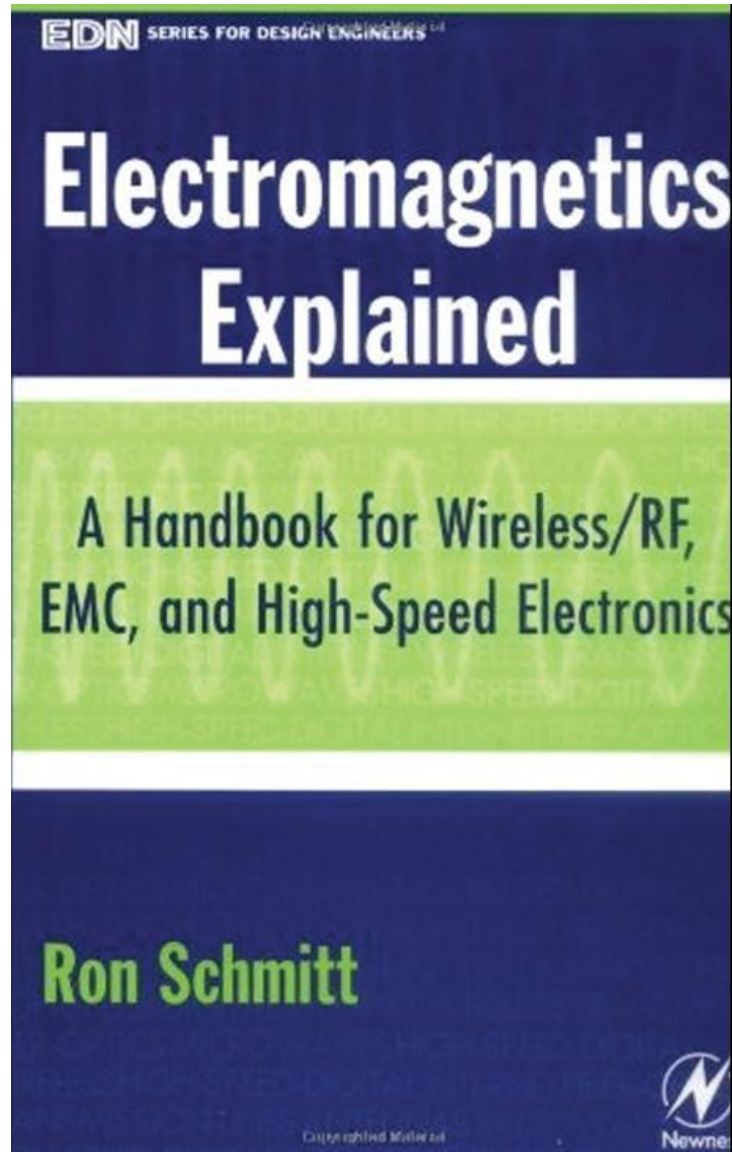
Arten von Störungen

- **leitungsgebundenen Störungen** werden von der Störquelle direkt über Versorgungs- oder Signalleitungen zur Störsenke übertragen.
- **feldgebundenen Störungen** werden zum Beispiel als elektromagnetisches Feld auf die Störsenke übertragen und dort beispielsweise von einem als Antenne fungierenden Leiter empfangen. Auch kapazitive und induktive Beeinflussungen elektrischer bzw. magnetischer Felder werden als feldgebundene Störungen bezeichnet.

Theorie

Die elektromagnetische Welle

Grundlagen: Electromagnetics



Elektromagnetisches Spektrum

$$\lambda = \frac{c}{f} \quad \lambda' = \frac{\lambda_0}{\sqrt{\mu_r \epsilon_r}} = \frac{c}{f} \frac{1}{\sqrt{\mu_r \epsilon_r}}$$

Permittivität ϵ (*dielektrische Leitfähigkeit*, gibt die Durchlässigkeit eines Materials für elektrische Felder an)

$$T = \frac{1}{f}$$

Permeabilität μ (*magnetische Leitfähigkeit* bestimmt die Durchlässigkeit von Materie für magnetische Felder)

$$E = h \times f$$

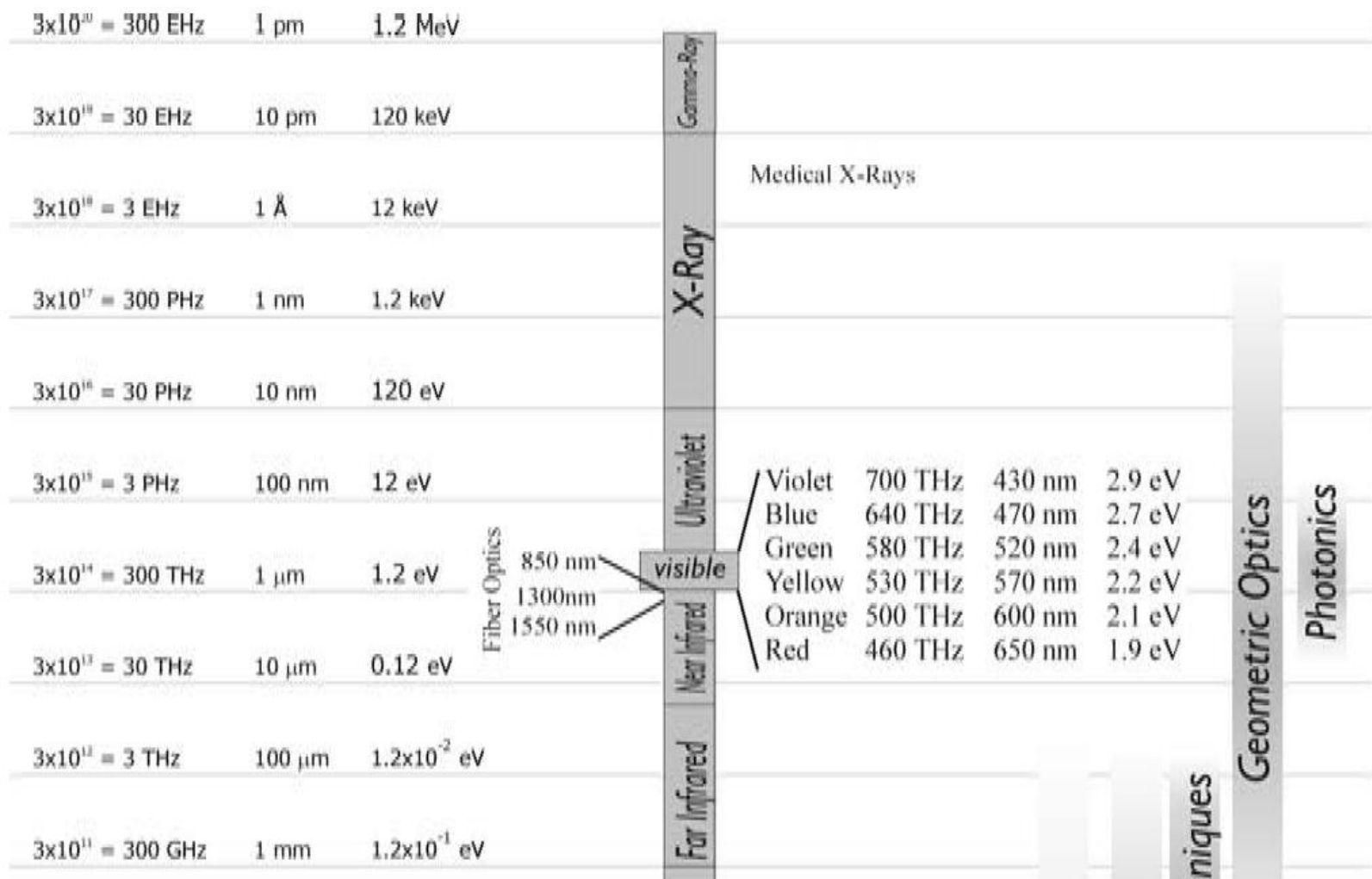
$$\text{Electrical length} = \frac{L}{\lambda}$$

Elektromagnetisches Spektrum (1)

| | | | | | | | | | |
|-------------------------------------|--------|----------------------------------|--|--|--|--------------------------------|--|--|--|
| $3 \times 10^{10} = 30 \text{ GHz}$ | 1 cm | $1.2 \times 10^{-4} \text{ eV}$ | | | | Aircraft Radar Police Radar | | | |
| | | | | | | Satellite TV | | | |
| $3 \times 10^9 = 3 \text{ GHz}$ | 10 cm | $1.2 \times 10^{-5} \text{ eV}$ | | | | Cellular | | | |
| | | | | | | Microwave oven 2.45 GHz | | | |
| $3 \times 10^8 = 300 \text{ MHz}$ | 1 m | $1.2 \times 10^{-6} \text{ eV}$ | | | | Cellular | | | |
| | | | | | | UHF TV | | | |
| $3 \times 10^7 = 30 \text{ MHz}$ | 10 m | $1.2 \times 10^{-7} \text{ eV}$ | | | | VHF TV | | | |
| | | | | | | FM radio 88-108 MHz | | | |
| $3 \times 10^6 = 3 \text{ MHz}$ | 100 m | $1.2 \times 10^{-8} \text{ eV}$ | | | | VHF TV | | | |
| | | | | | | shortwave radio | | | |
| $3 \times 10^5 = 300 \text{ kHz}$ | 1 km | $1.2 \times 10^{-9} \text{ eV}$ | | | | AM radio 535-1605 kHz | | | |
| | | | | | | Radio beacons | | | |
| $3 \times 10^4 = 30 \text{ kHz}$ | 10 km | $1.2 \times 10^{-10} \text{ eV}$ | | | | submarine radio | | | |
| $3 \times 10^3 = 3 \text{ kHz}$ | 100 km | $1.2 \times 10^{-11} \text{ eV}$ | | | | | | | |
| $3 \times 10^2 = 300 \text{ Hz}$ | 1 Mm | $1.2 \times 10^{-12} \text{ eV}$ | | | | | | | |
| $3 \times 10^1 = 30 \text{ Hz}$ | 10 Mm | $1.2 \times 10^{-13} \text{ eV}$ | | | | | | | |
| $3 \times 10^0 = 3 \text{ Hz}$ | 100 Mm | $1.2 \times 10^{-14} \text{ eV}$ | | | | | | | |

(Quelle: Electromagnetics explained)

Elektromagnetisches Spektrum (2)



(Quelle: Electromagnetics explained)

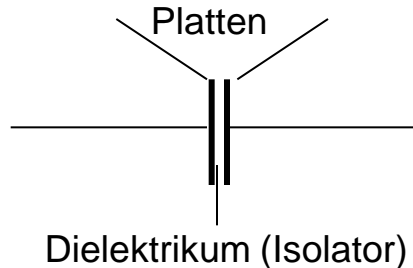
Elektrisches Feld - Kondensator

Grundeigenschaft: Speicherefähigkeit von elektrischen Ladungen (elektrisches Feld) - **Kapazität C**.

Kapazität allgemein:

$$C = \frac{Q}{U}$$

Einheit: $\left[\frac{1 \text{ As}}{\text{V}} \right] = 1 \text{ F}$



Kapazität Plattenkondensator:

$$C = \varepsilon \frac{A}{d}$$

Abgewandelte Einheiten:

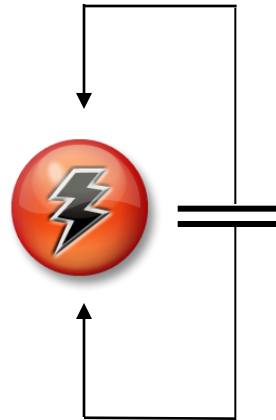
$$1 \text{ F} = 10^6 \mu\text{F} = 10^9 \text{ nF} = 10^{12} \text{ pF}$$

Strom-Spannungs-Beziehung:

$$i = C \cdot \frac{du}{dt}$$

(Quelle: Uni Muenster, IVV4Naturwissenschaften)

Elektrisches Feld - Kondensator



Magnetisches Feld / Spule

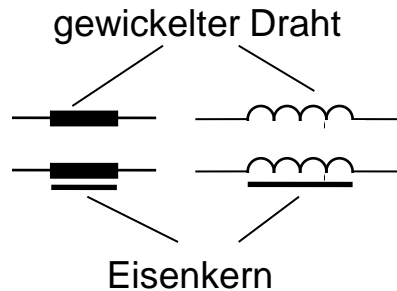
Grundeigenschaft: Zeitlich begrenzte Speicherfähigkeit des magnetischen Feldes - **Induktivität L**.

Induktivität
allgemein:

$$L = \frac{N \cdot \phi}{I}$$

Einheit:

$$\boxed{\text{L}} = \frac{1Vs}{A} = 1H$$



Induktivität der Spule:

$$L = \frac{\mu_0 \cdot \mu_r \cdot N^2 \cdot A}{l}$$

Abgewandelte Einheiten:

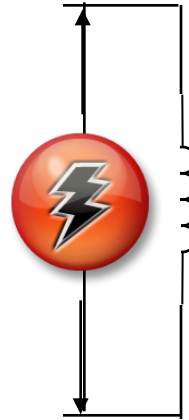
$$1H = 10^3mH = 10^6\mu H$$

Strom-Spannungs-Beziehung:

$$u = L \bullet \frac{di}{dt}$$

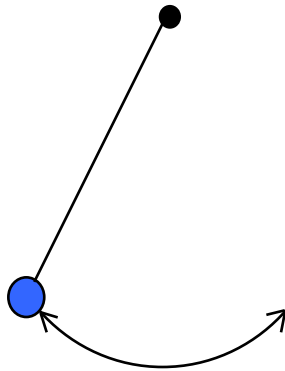
(Quelle: Uni Muenster, IVV4Naturwissenschaften)

Magnetisches Feld / Spule

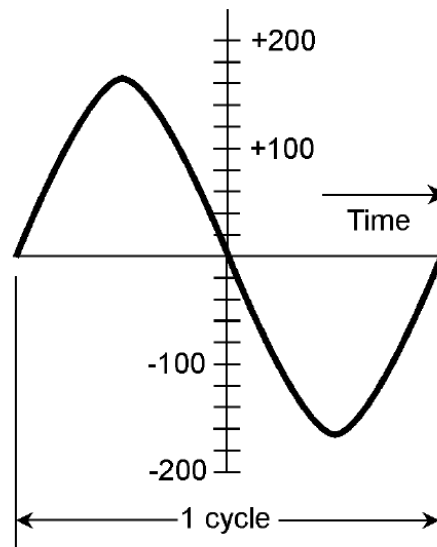
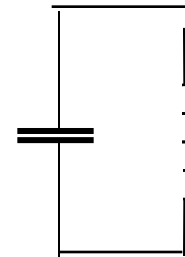


Elektro-Magnetischer Wechsel

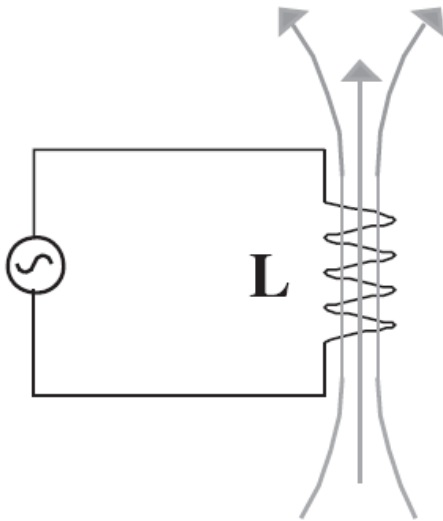
Mechanische Modell
"Pendel"



Elektrisches Modell
"Schwingkreis"

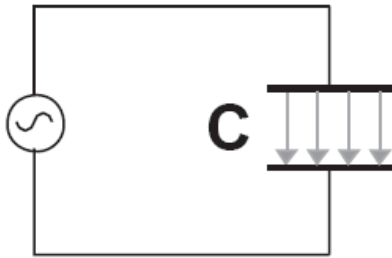


Nah-Strahlung Induktiv



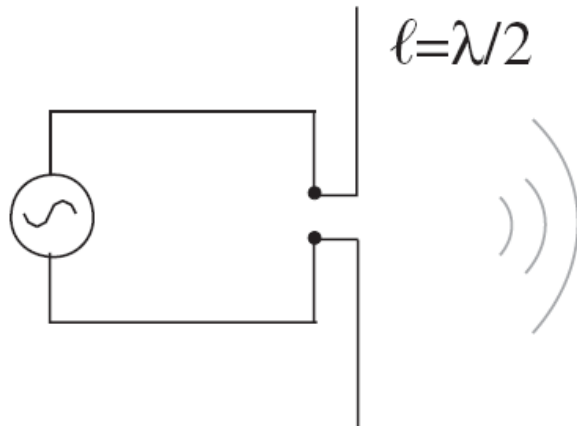
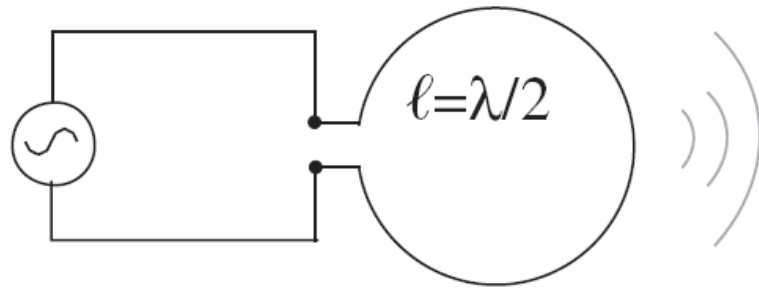
(Quelle: Electromagnetics explained)

Nah-Strahlung Kapazitiv



(Quelle: Electromagnetics explained)

Fern-Strahlung



Magnetic field
component

Electric field
component

Direction of
travel

(Quelle: Electromagnetics explained)

Nah/Fern-Strahlung

| | <i>Near (Reactive) Field</i> | <i>Far (Radiated) Field</i> |
|------------------|---|---|
| Carrier of Force | Virtual photon | Photon |
| Energy | Stores energy. Can transfer energy via inductive or capacitive coupling. | Propagates (radiates) energy. |
| Longevity | Extinguishes when source power is turned off. | Propagates until absorbed. |
| Interaction | Act of measuring field or receiving power from field causes changes in voltages/currents in source circuit. | Act of measuring field or receiving power from field has no effect on source. |
| Shape of Field | Completely dependent on source circuit. | Spherical waves. At very long distances, field takes shape of plane waves. |
| Wave impedance | Depends on source circuit and medium. | Depends solely on propagation medium ($\eta = 120\pi \approx 377 \Omega$ in free space). |
| Guiding | Energy can be transported and guided using a transmission line. | Energy can be transported and guided using a wave guide. |

(Quelle: Electromagnetics explained)

Maxwellsche Gleichungen elektromagnetischer Felder und Wellen

Maxwellsche Gleichungen

Differentialform

$$\nabla \times \underline{\mathbf{E}}(\underline{\mathbf{R}}, t) = -\frac{\partial}{\partial t} \underline{\mathbf{B}}(\underline{\mathbf{R}}, t) - \underline{\mathbf{J}}_m(\underline{\mathbf{R}}, t)$$

$$\nabla \times \underline{\mathbf{H}}(\underline{\mathbf{R}}, t) = \frac{\partial}{\partial t} \underline{\mathbf{D}}(\underline{\mathbf{R}}, t) + \underline{\mathbf{J}}_e(\underline{\mathbf{R}}, t)$$

$$\nabla \cdot \underline{\mathbf{D}}(\underline{\mathbf{R}}, t) = \rho_e(\underline{\mathbf{R}}, t)$$

$$\nabla \cdot \underline{\mathbf{B}}(\underline{\mathbf{R}}, t) = \rho_m(\underline{\mathbf{R}}, t)$$

Integralform

$$\oint_{C=\partial S} \underline{\mathbf{E}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{R}} = - \iint_S \frac{\partial}{\partial t} \underline{\mathbf{B}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}} - \iint_S \underline{\mathbf{J}}_m(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}}$$

$$\oint_{C=\partial S} \underline{\mathbf{H}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{R}} = \iint_S \frac{\partial}{\partial t} \underline{\mathbf{D}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}} + \iint_S \underline{\mathbf{J}}_e(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}}$$

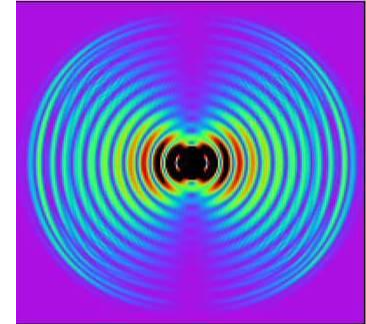
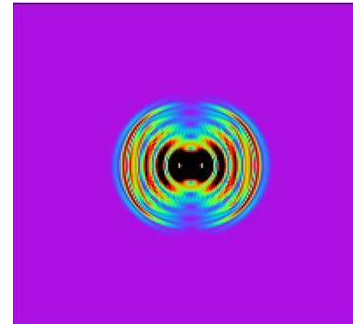
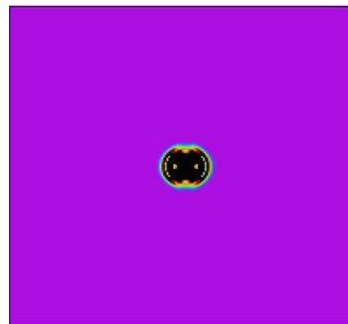
$$\oiint_{S=\partial V} \underline{\mathbf{D}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}} = \iiint_V \rho_e(\underline{\mathbf{R}}, t) dV$$

$$\oiint_{S=\partial V} \underline{\mathbf{B}}(\underline{\mathbf{R}}, t) \cdot d\underline{\mathbf{S}} = \iiint_V \rho_m(\underline{\mathbf{R}}, t) dV$$

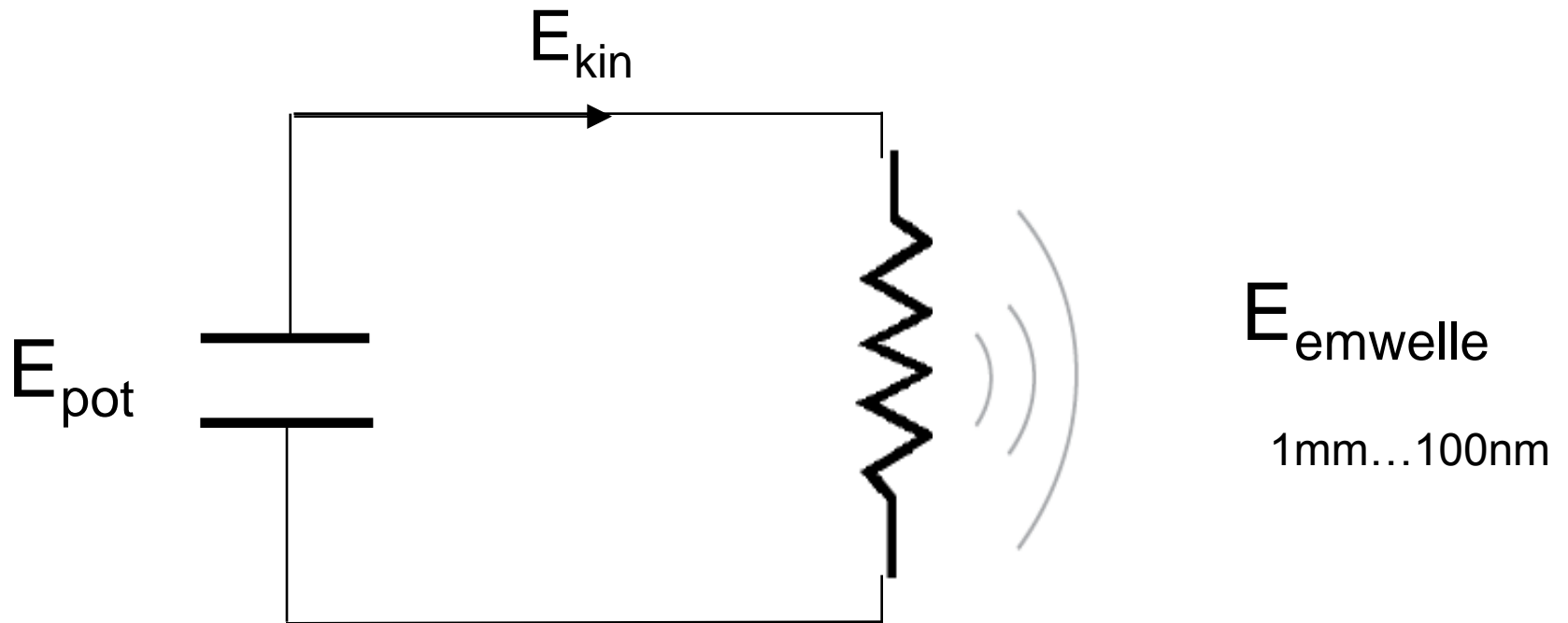
Wasseroberflächenwellen



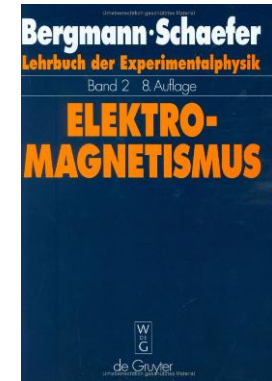
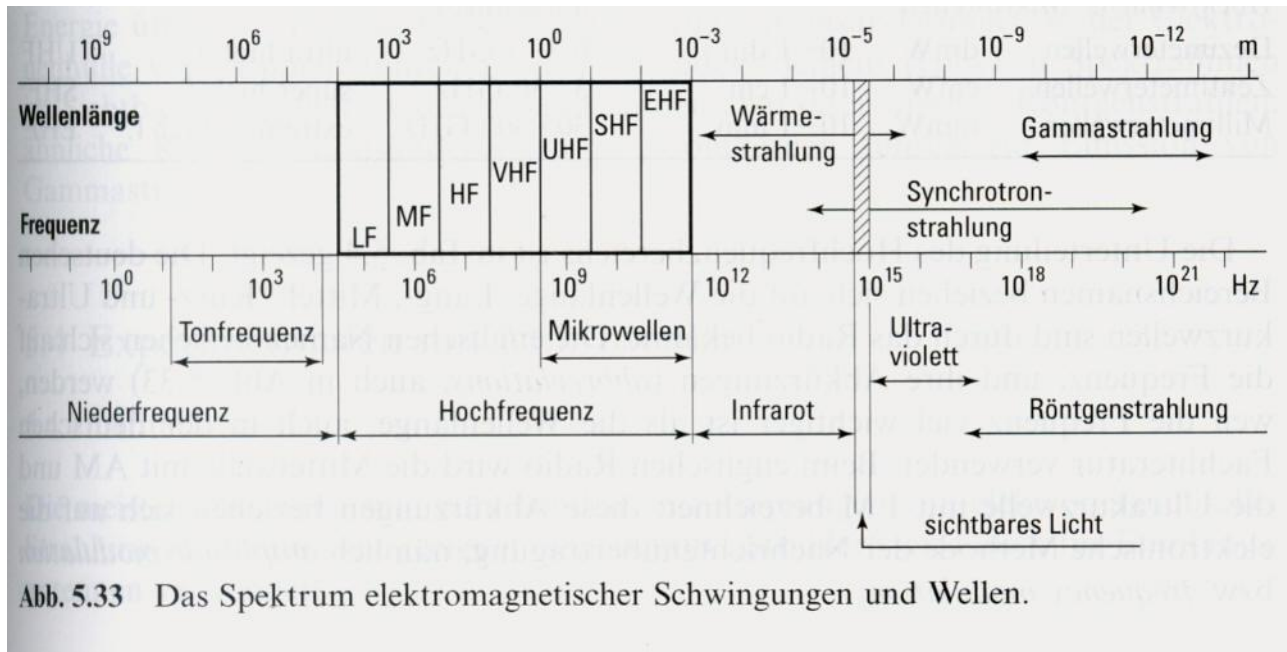
Hertzscher Dipol: EM Wellen



Energieumwandlung



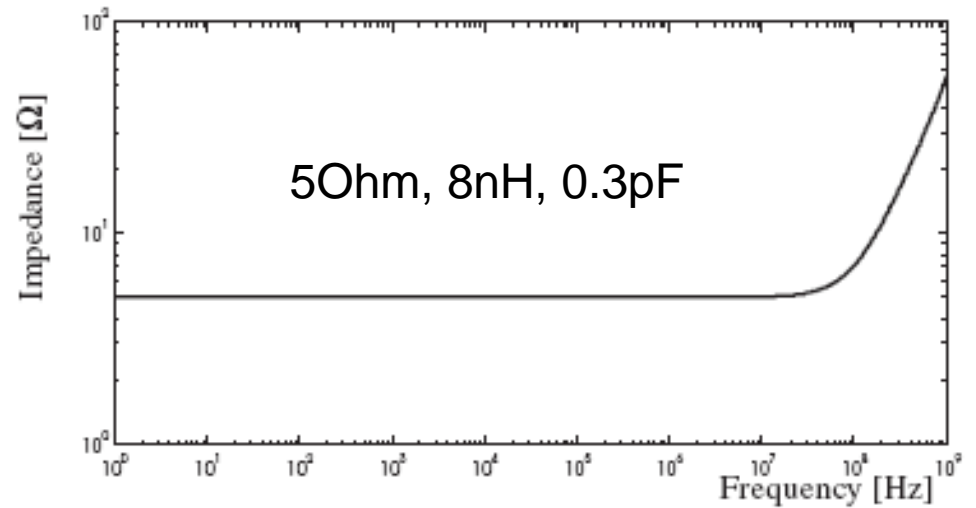
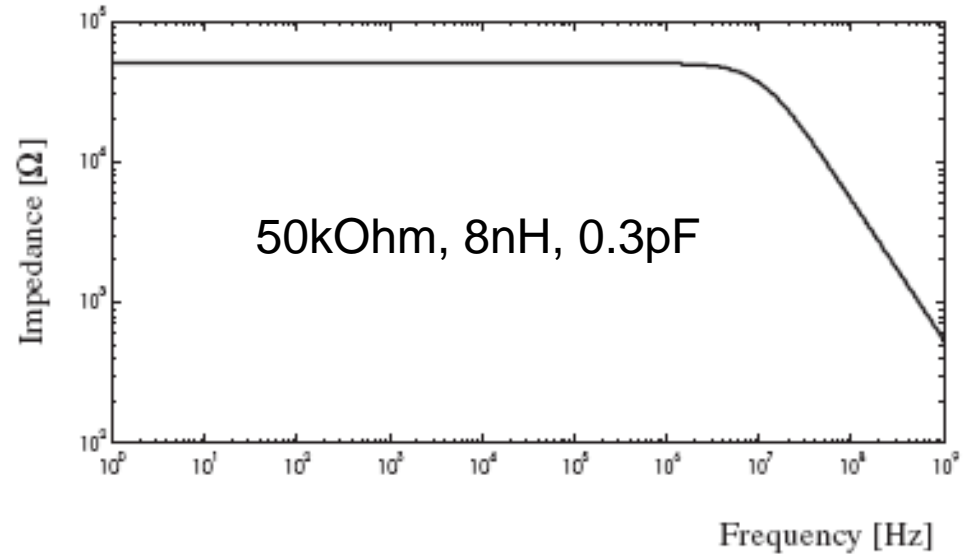
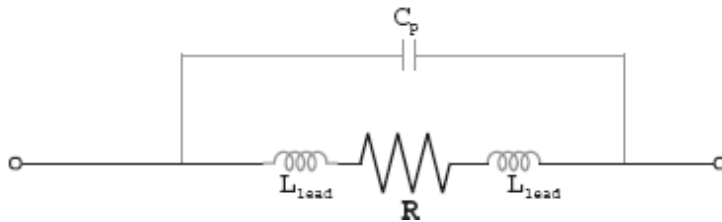
Spektrum



Bergmann-Schaefer,
Band 2
Elektromagnetismus
S. 323

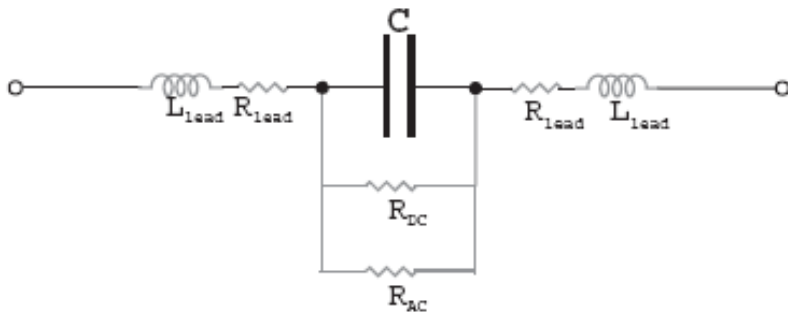
'Versteckte' Bauelemente

Realer Widerstand

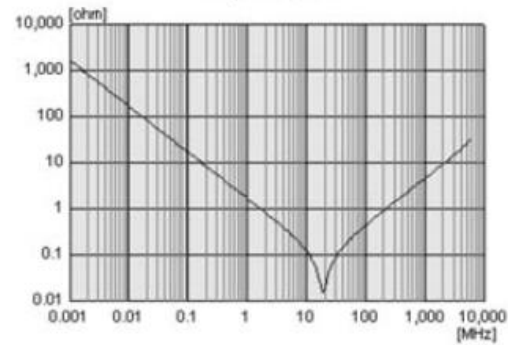


'Versteckte' Bauelemente

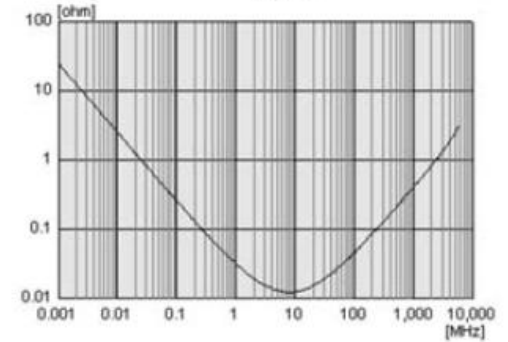
Realer Kondensator



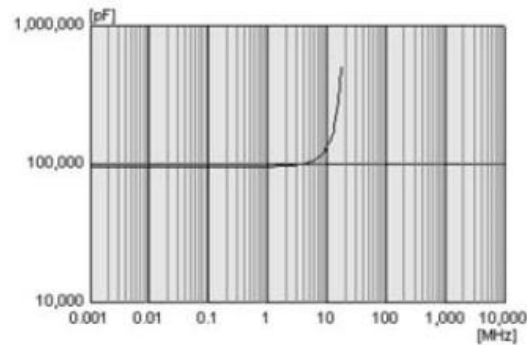
Impedance



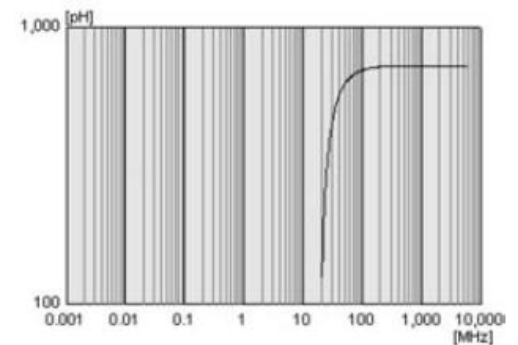
ESR



Apparent Capacitance

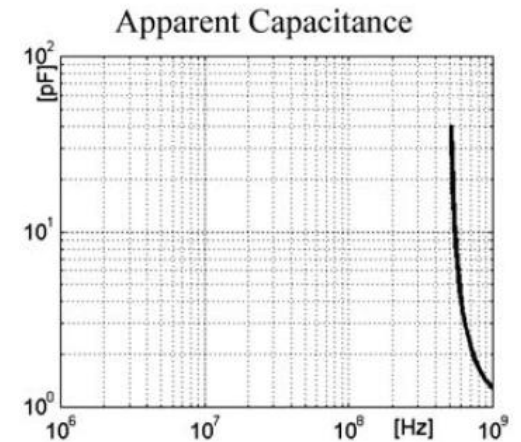
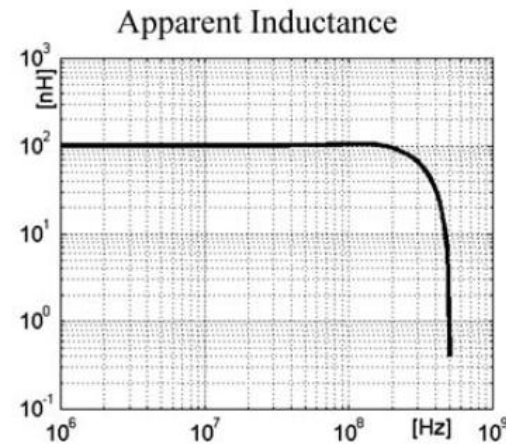
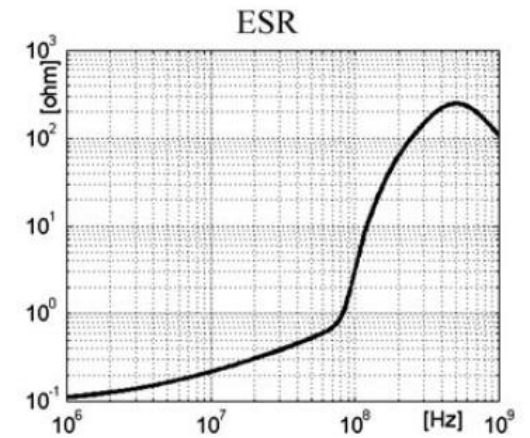
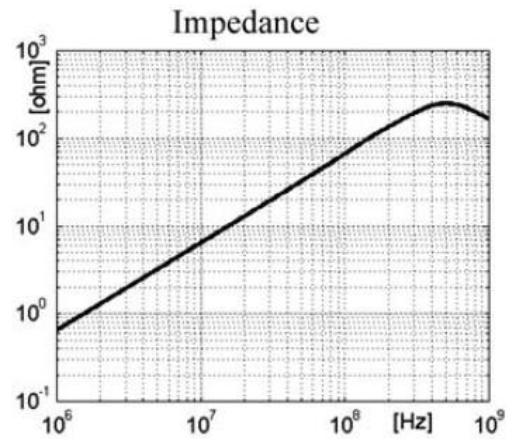
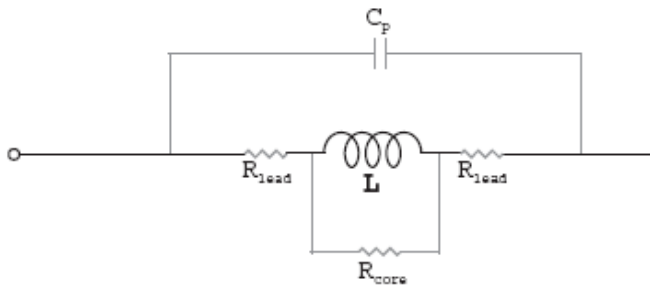


Apparent Inductance

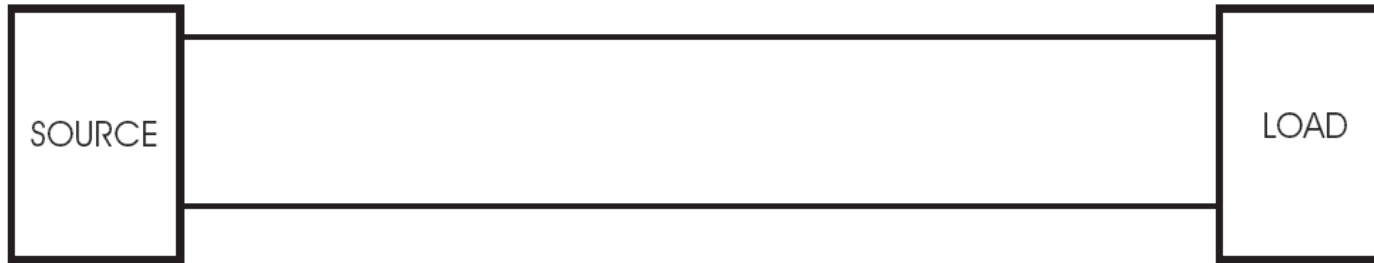


'Versteckte' Bauelemente

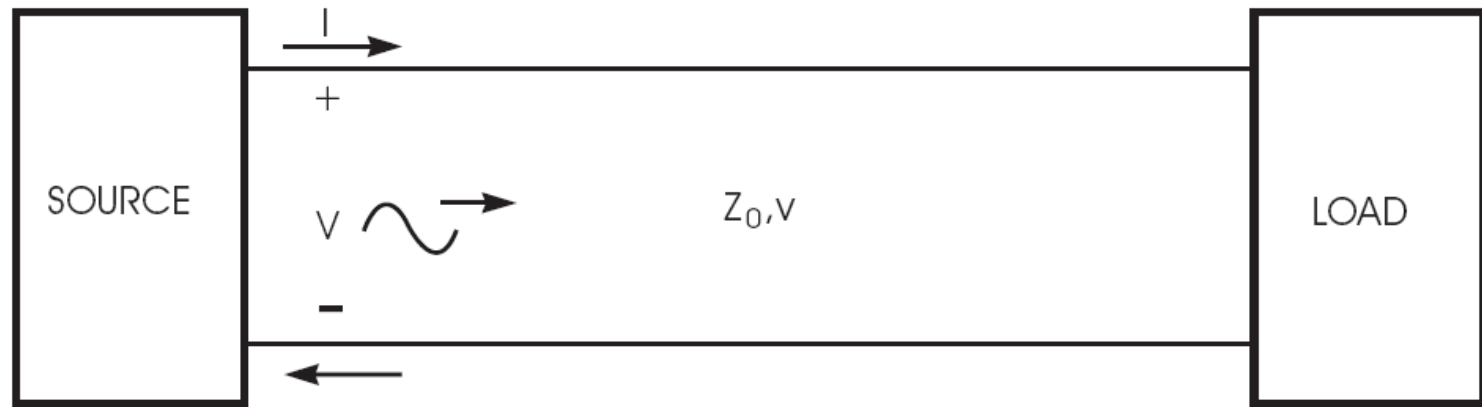
Reale Spule



Signalleitung



Signalleitung



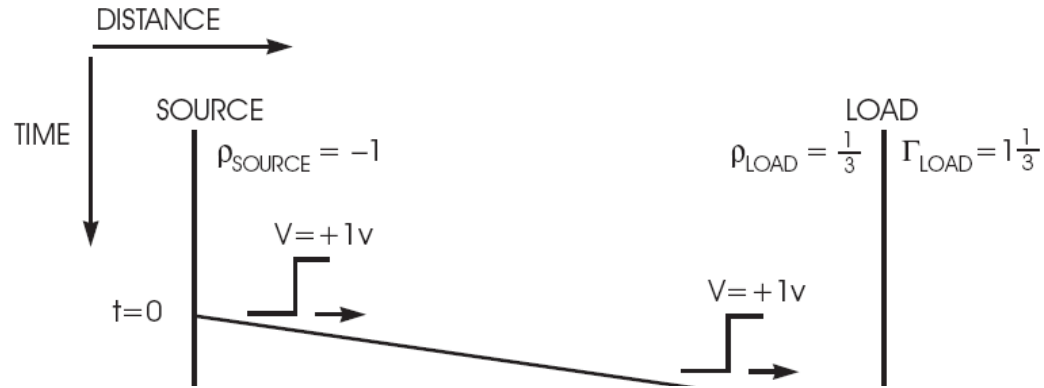
$$Z_o \cong \frac{60}{\sqrt{\epsilon_r}} \ln \left[\frac{D}{d} \right]$$

$$v = \sqrt{\frac{1}{\epsilon \mu}}$$

$$Z_o = \sqrt{\frac{L}{C}}$$

$$v = \sqrt{\frac{1}{LC}}$$

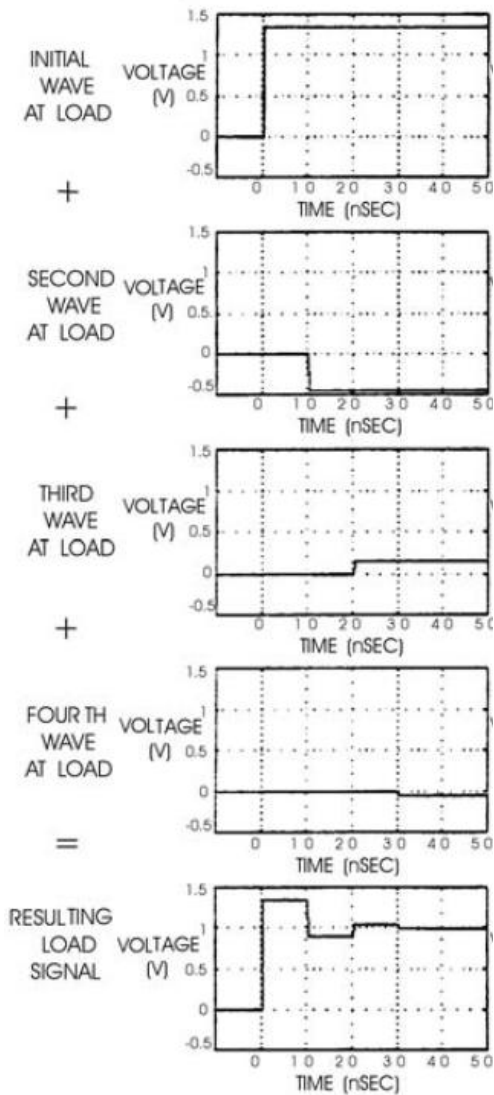
Reflektion



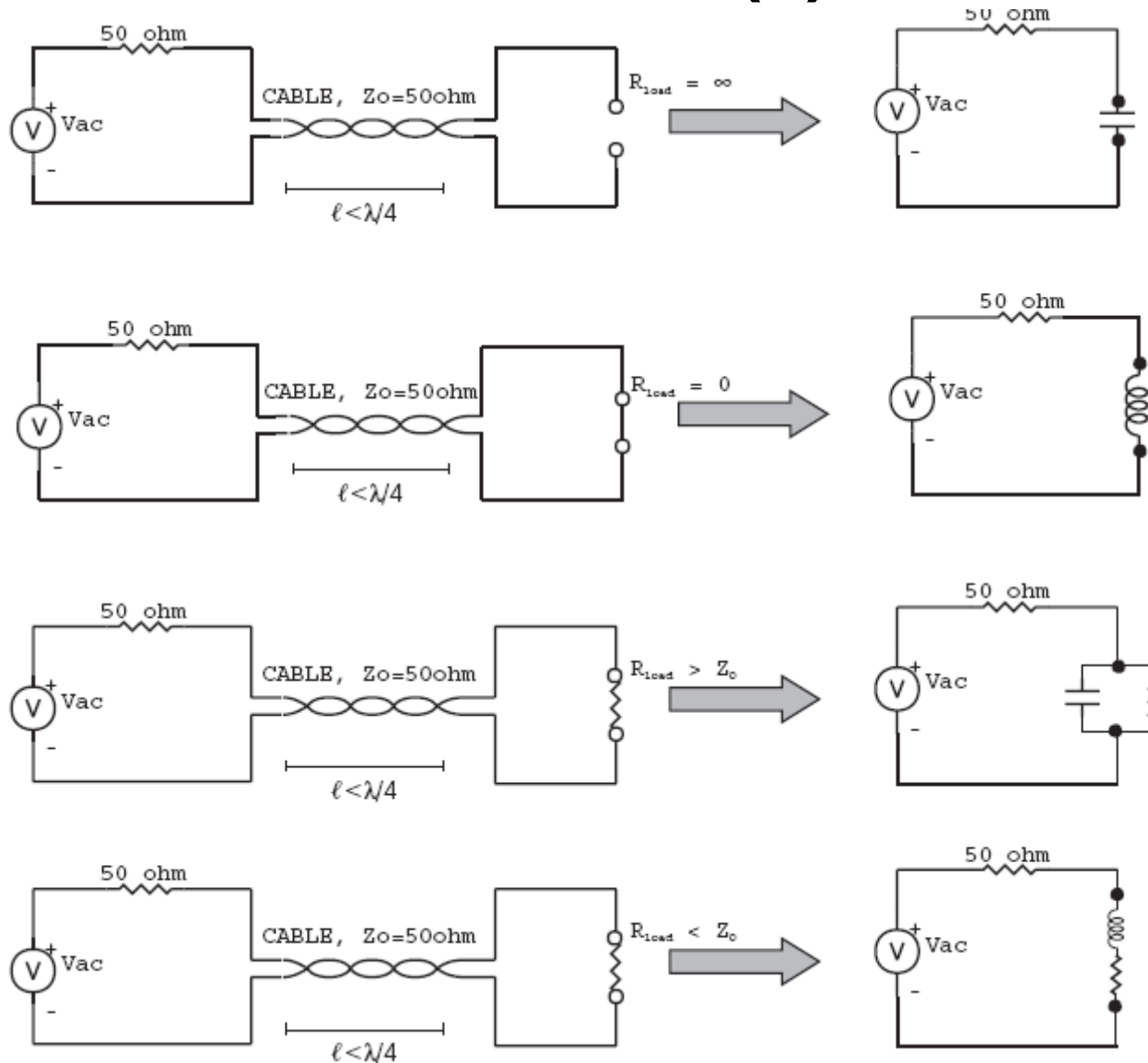
SIGNAL RECEIVED
AT LOAD

Reflektion (2)

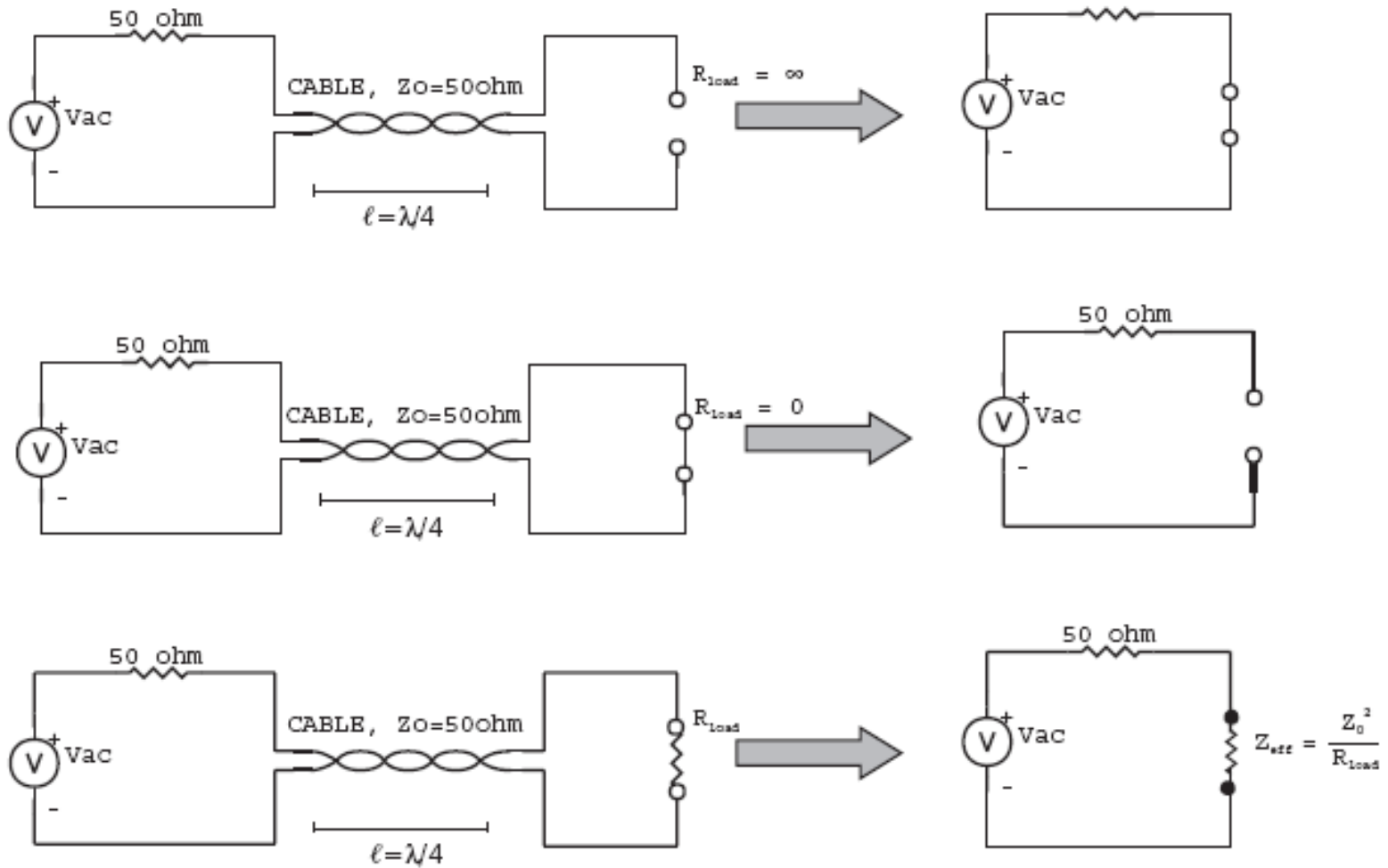
(a) $t_{\text{rise}} = 0$



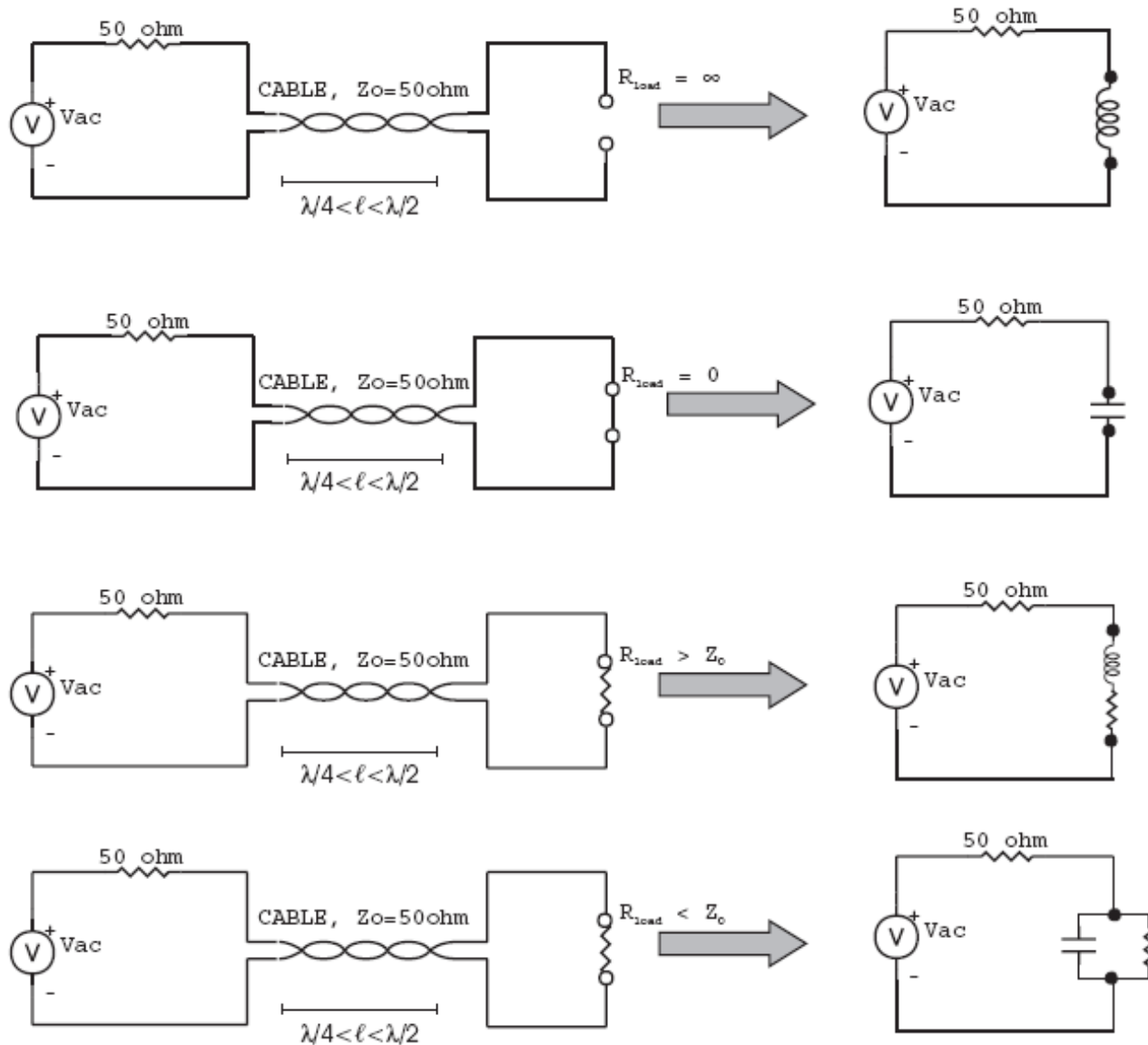
Reflektion (3)



Reflektion (4)



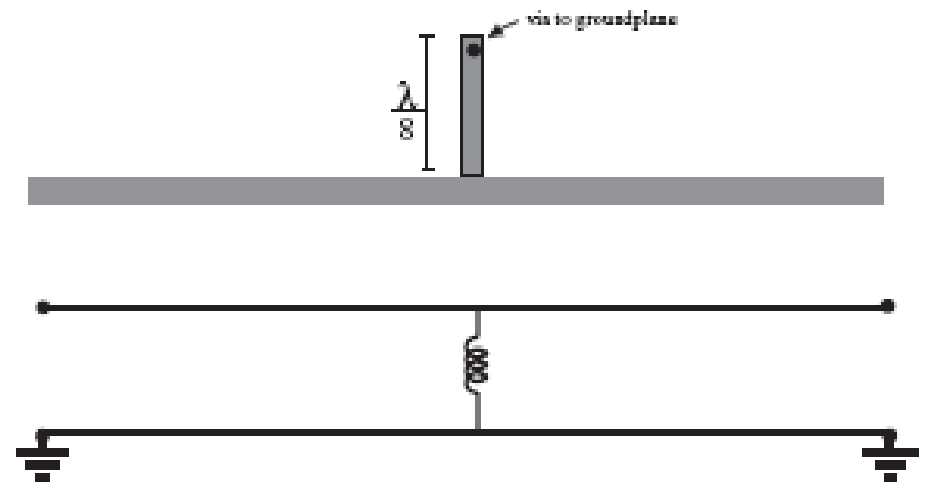
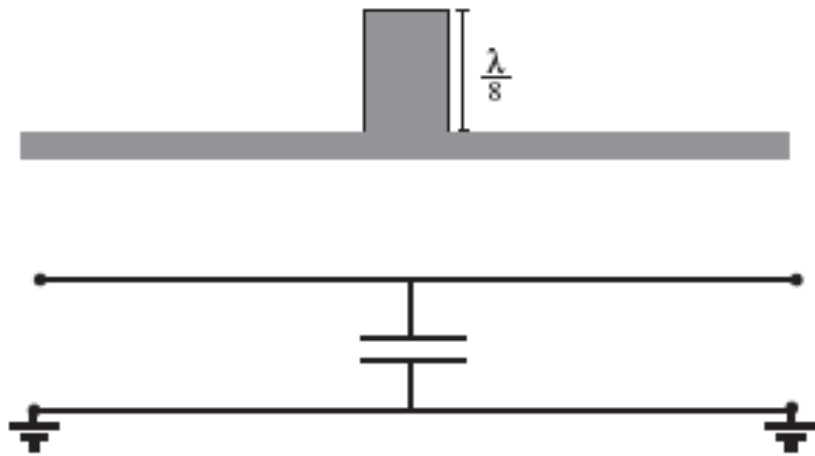
Reflektion (5)



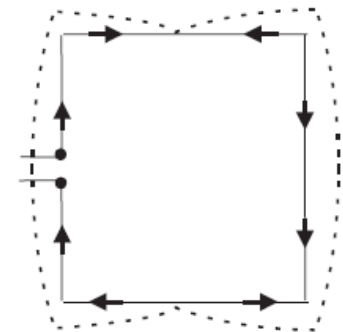
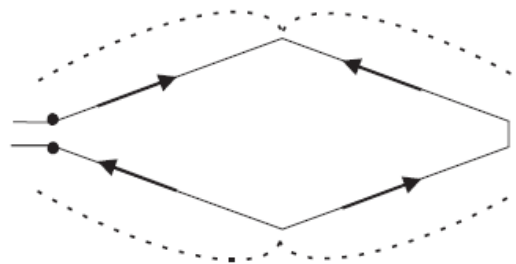
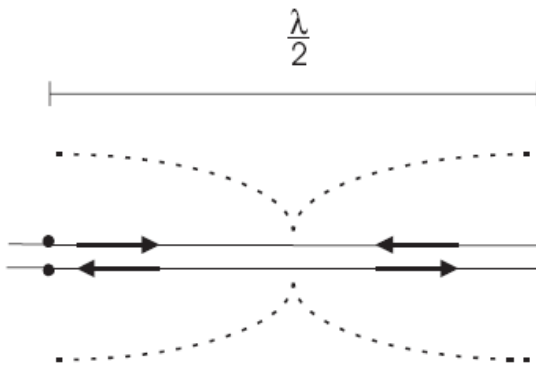
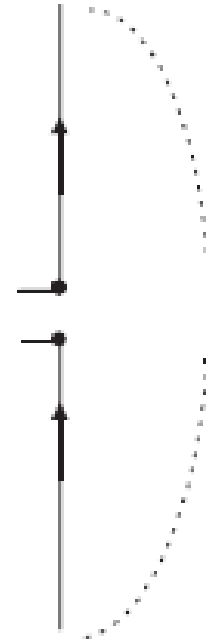
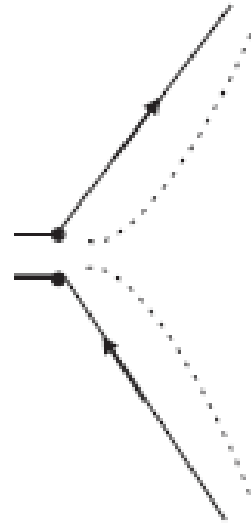
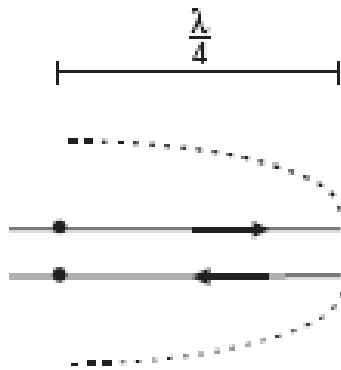
Microstrip Transmission Lines



Microstrip Transmission Lines



Antennen



Praktische Tipps zu EMV

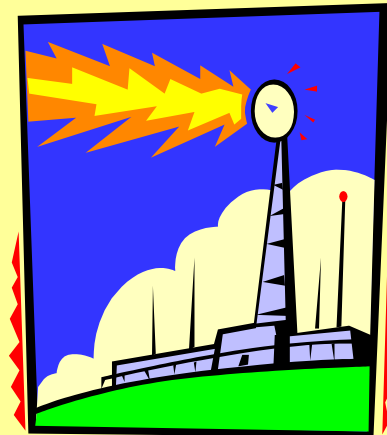
EMI – RFI

EMI – Electromagnetic Interference

RFI – Radio frequency Interference

Why are EMI and RFI a concern?

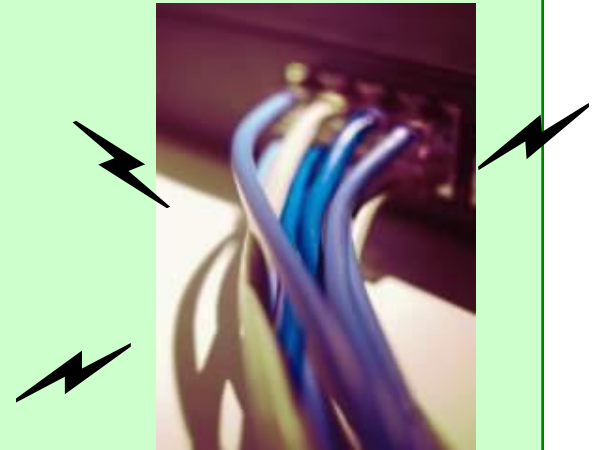
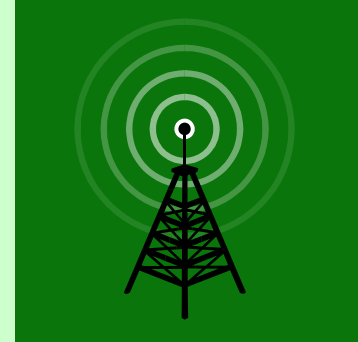
- RF Spectrum pollution
- Compatibility within circuits
- System disturbance or malfunction
- Damage and liability
- Regulation conformance



EMI or RFI?

Both are sources of radio frequency (RF) disturbance

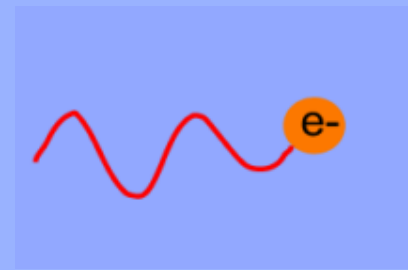
- EMI – electromagnetic interference
 - Often a broadband RF source
- RFI – radio frequency interference
 - Often a narrowband RF source
- Terms are often used interchangeably



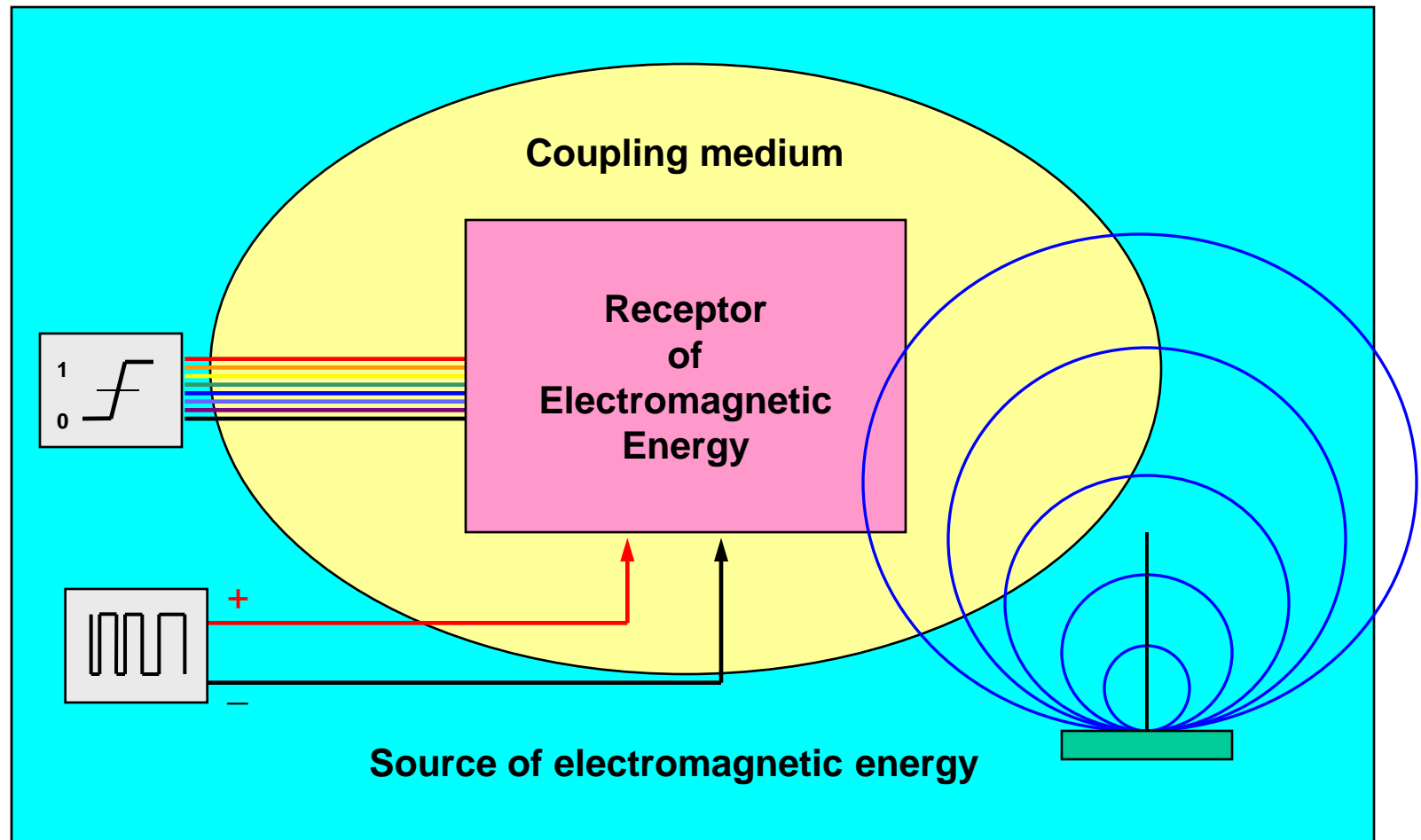
Fields – EMI can propagate by one or more types

- Electric Field (E) – Force created by uneven charge distribution
- Magnetic Induction Field (H) – Force created by moving charges
- Electromagnetic Field – Created whenever charges are accelerated

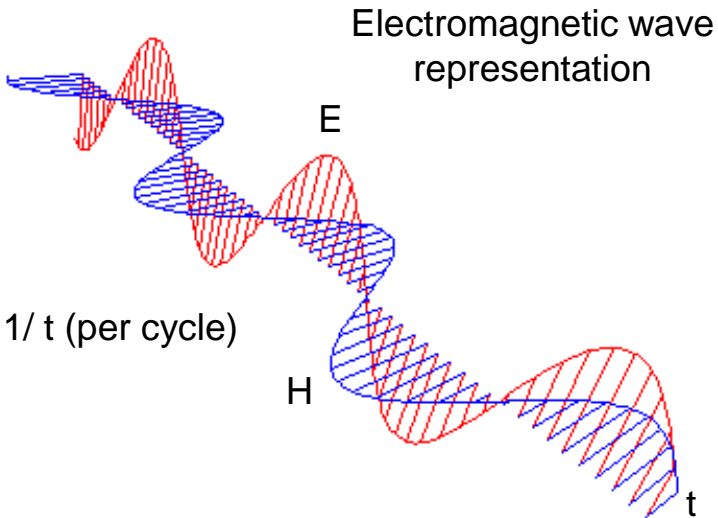
Source http://www.w8ji.com/radiation_and_fields.htm



The necessary elements for EMI



Source of Electromagnetic Energy



RF generating sources

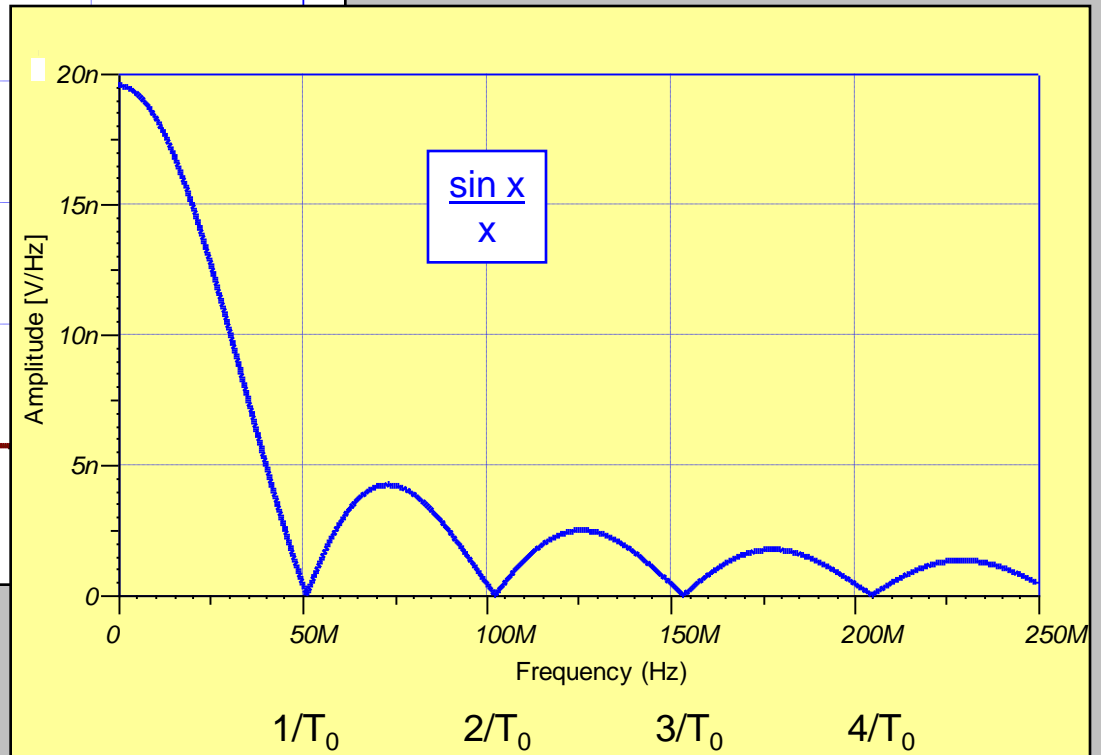
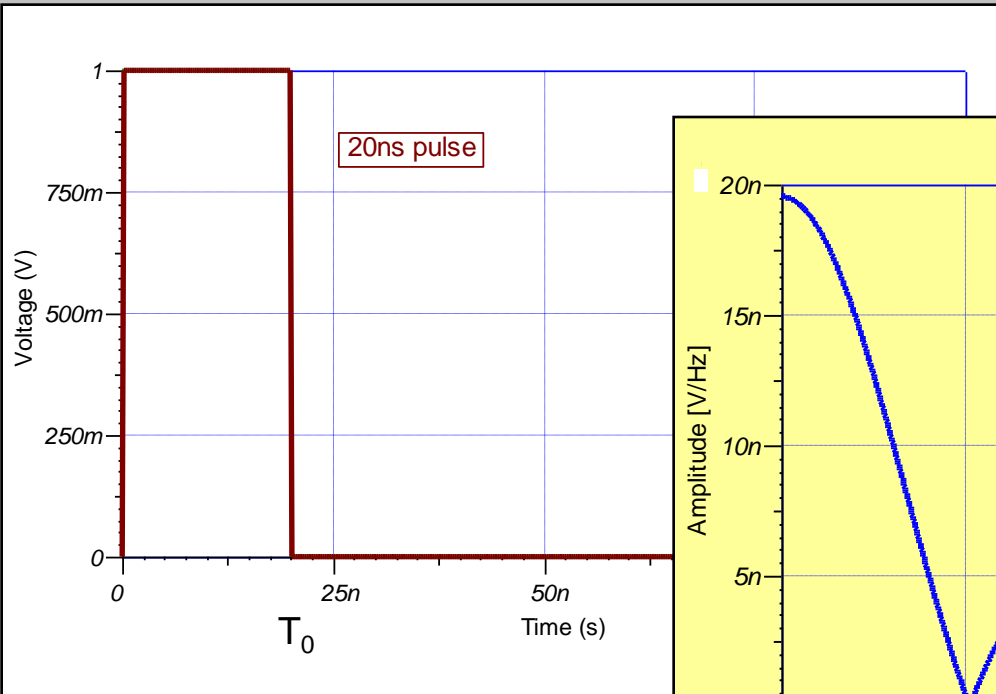
Intentional radiators

- cell phones
- transmitters & transceivers
- wireless routers, peripherals

Unintentional radiators

- System clocks & oscillators
- Processors & logic circuits
- Switching power supplies
- Switching amplifiers (class D)
- Electromechanical devices
- Electrical power line services

How radio frequency energy comes about in circuitry



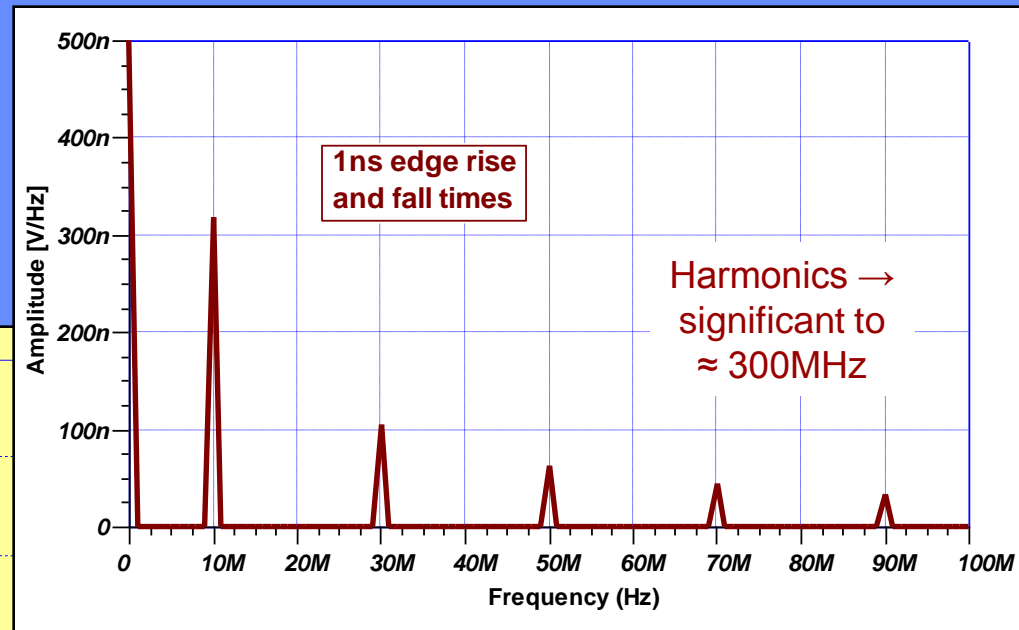
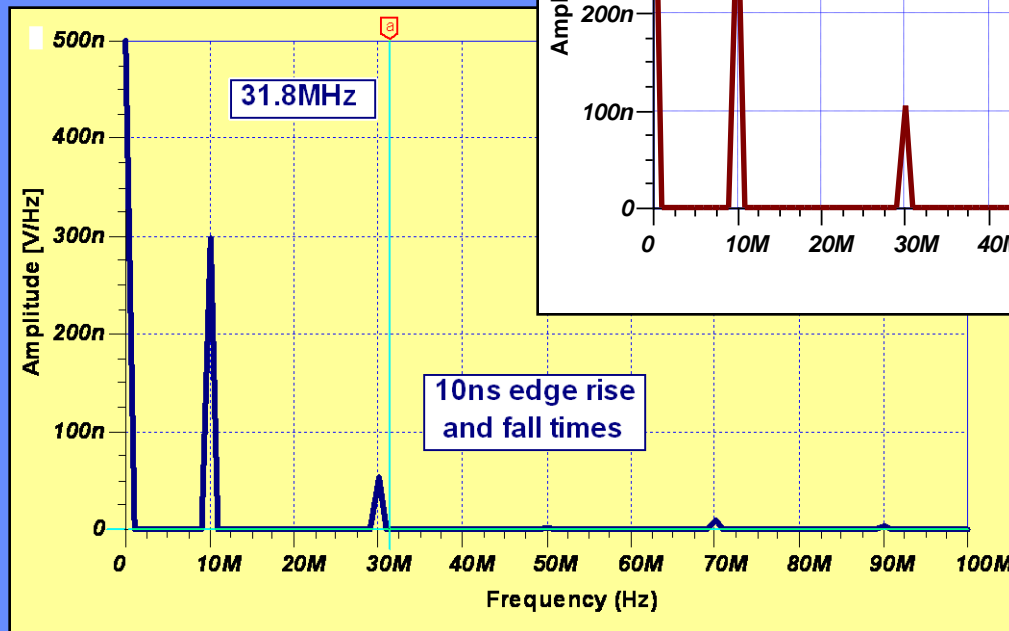
$$|X(f)| = \sqrt{\text{Re}(f)^2 + \text{Im}(f)^2}$$

Complex frequency domain in
Polar form

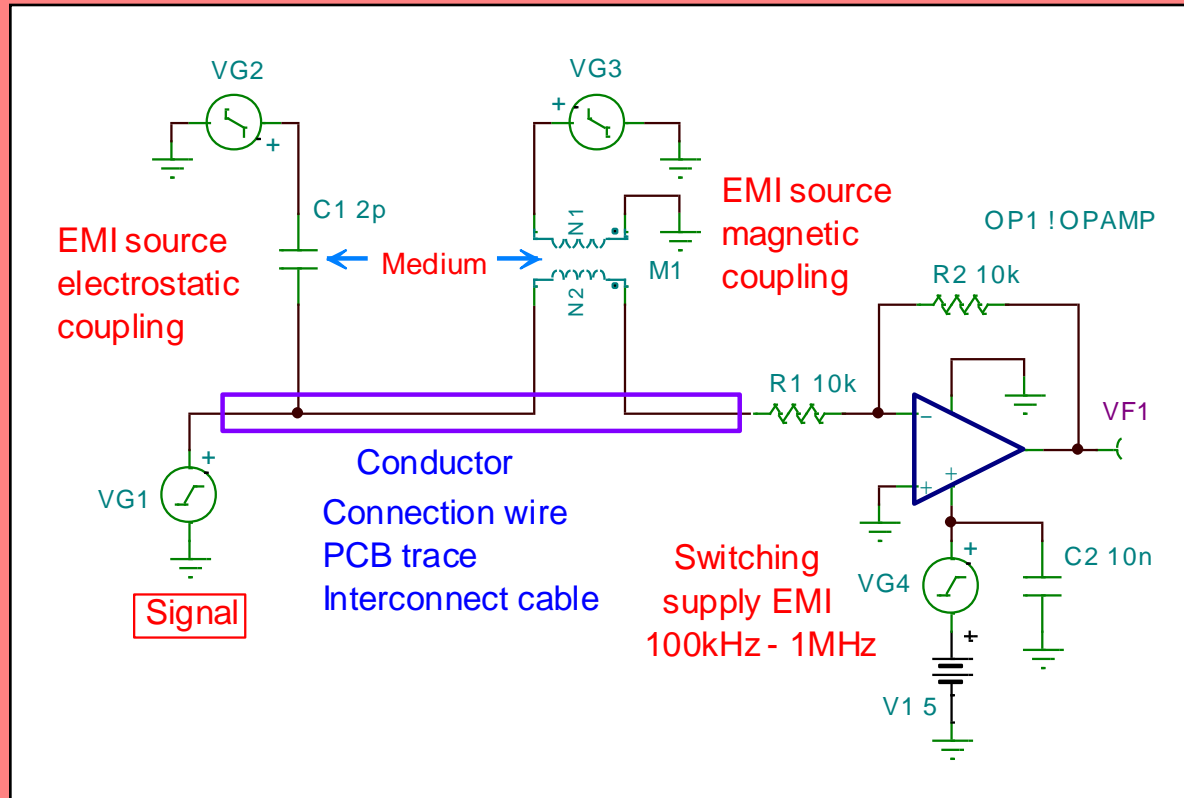
It's all about edge rates

A rule of thumb for digital signals and transients

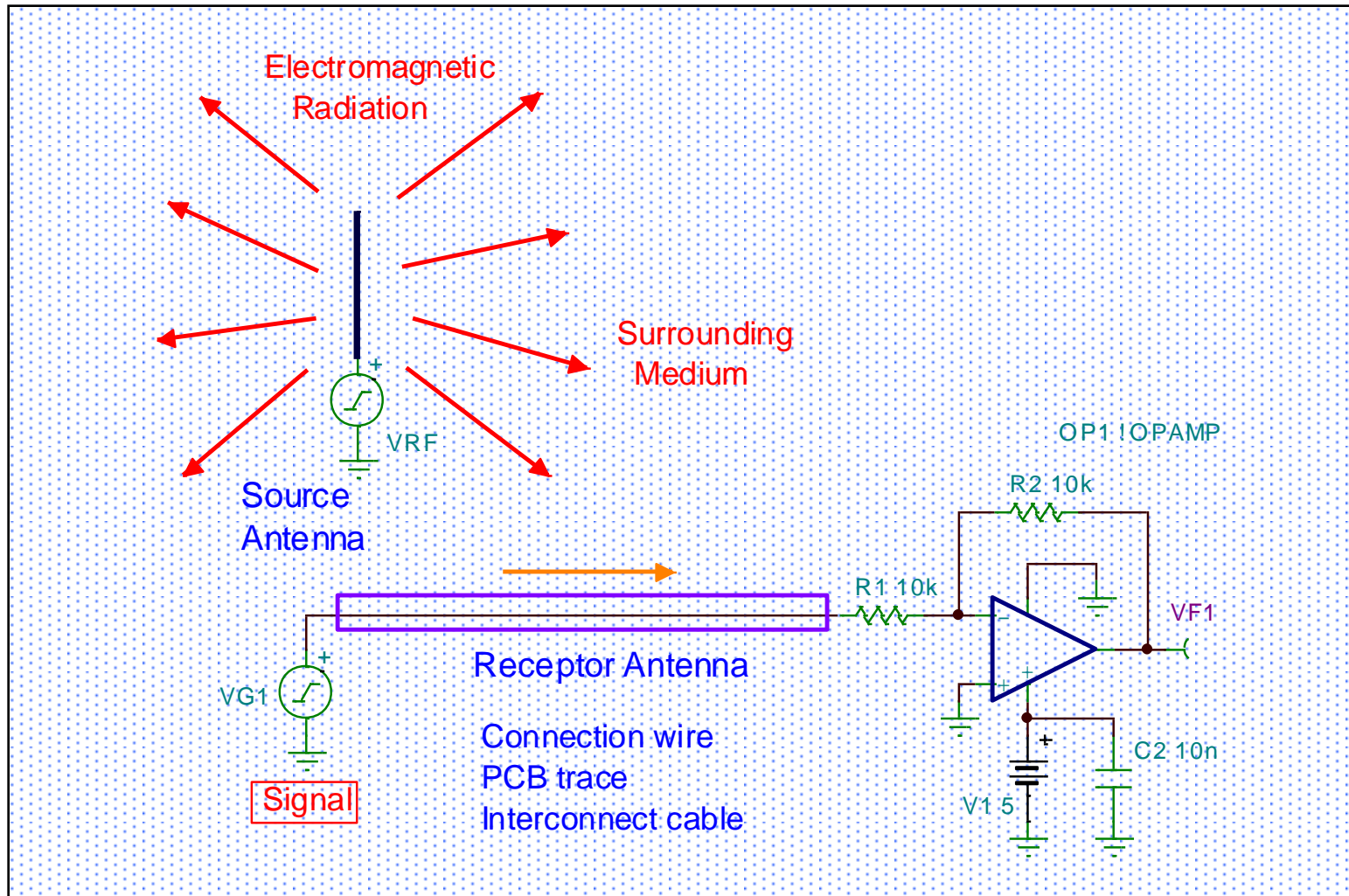
$$f_{\max} = (\pi * t_{\text{rise}})^{-1}$$



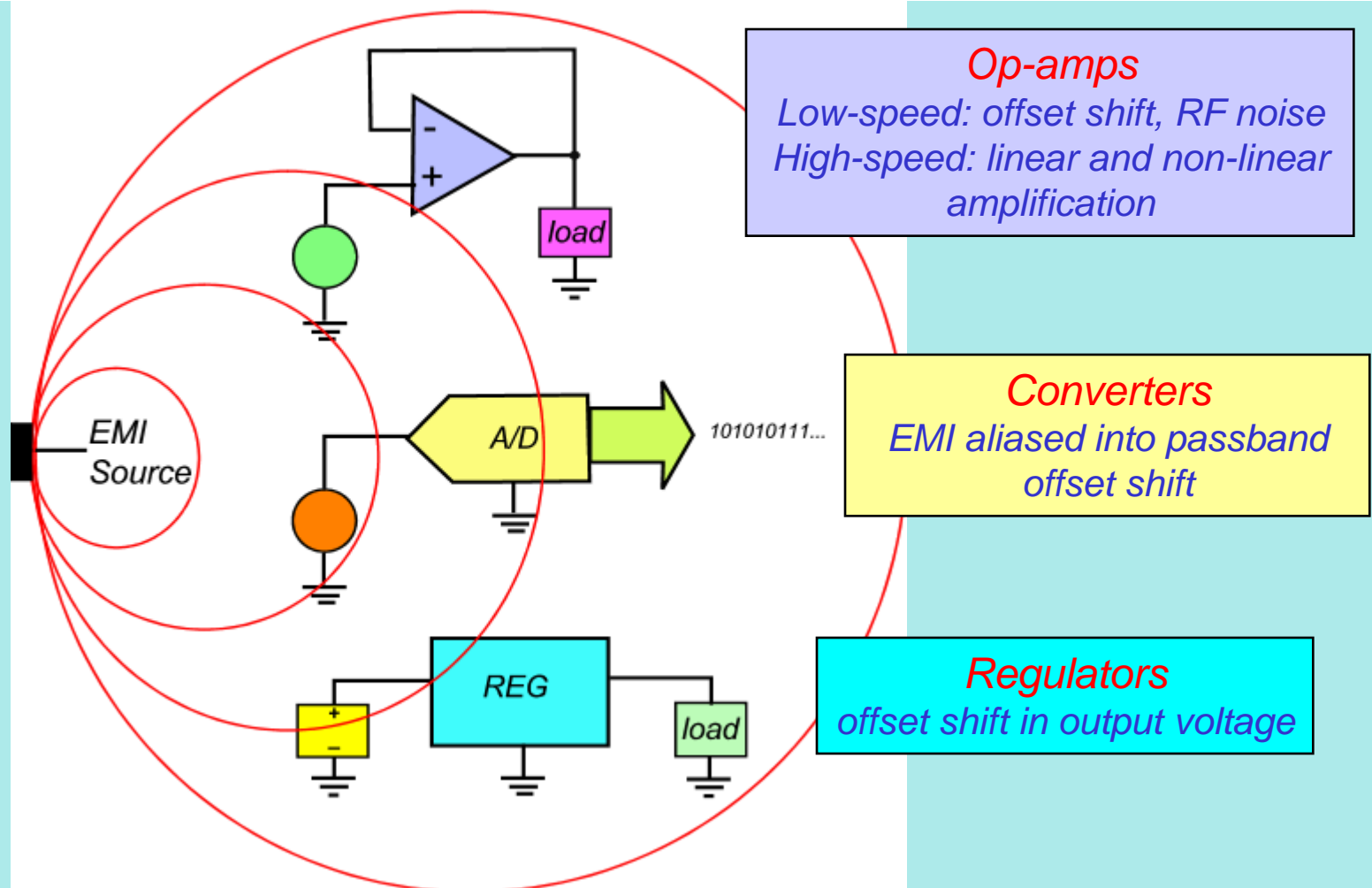
Coupling Medium: Conducted Emissions



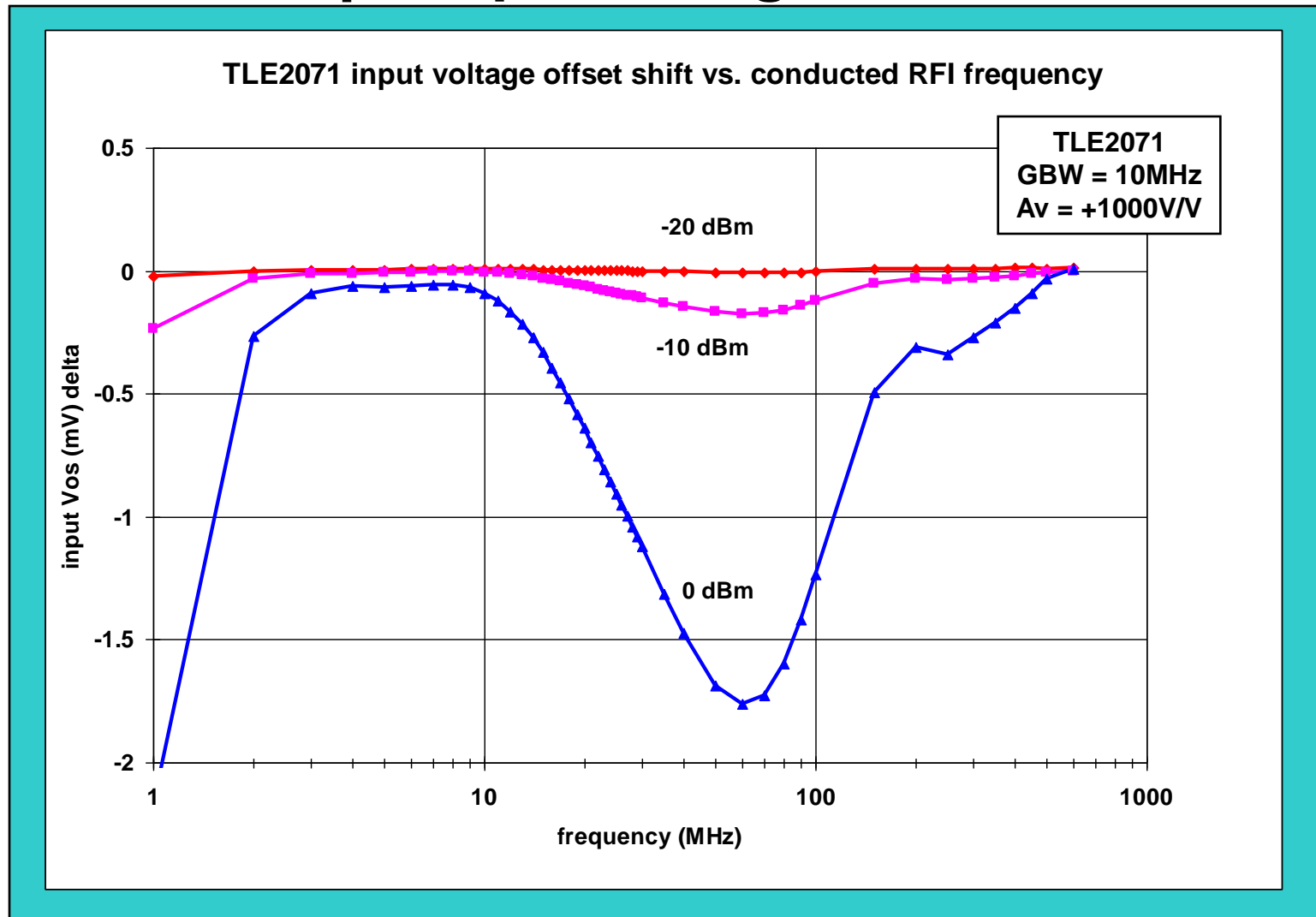
Coupling Medium: Radiated Emissions



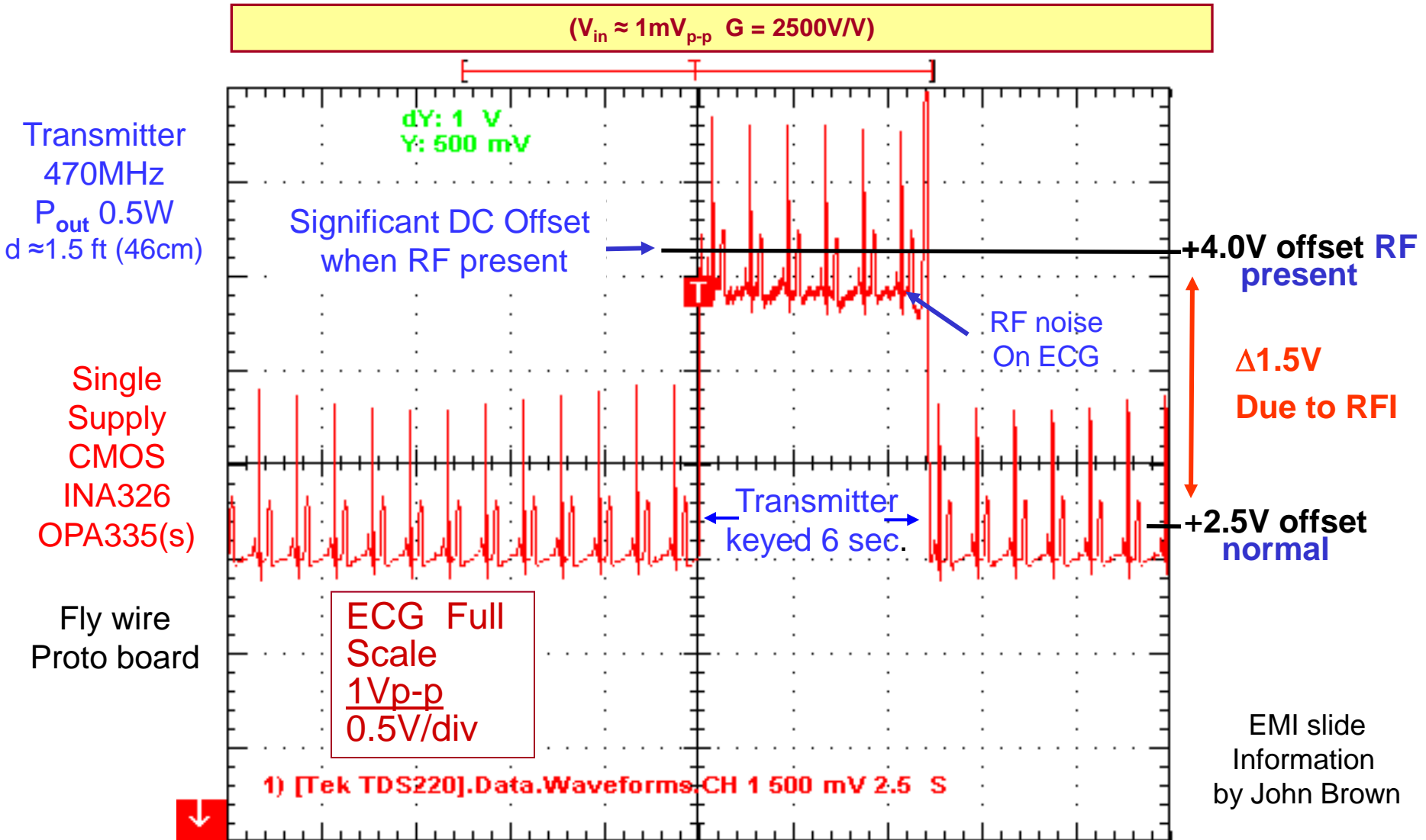
Analog receptors: electromagnetic energy



Conducted EMI and its effect on an op-amp's voltage offset



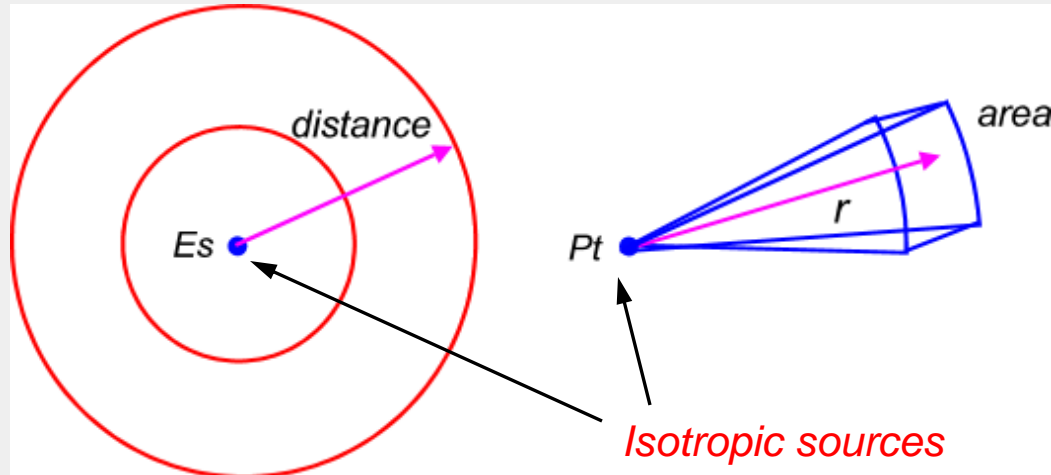
Radiated RFI and its effect on an ECG simulator



Electric-Field Strength, Power Density

EMI - electric-field strength units

Communications - power density units



$$E \text{ (V/m)} = 61.4 [P(\text{mW}) / \text{cm}^2]^{1/2}$$

For free space $Z = 377\Omega$

$$P_d = P_t / 4\pi \cdot r^2 \quad (\text{W/m}^2 \text{ or mW/cm}^2)$$

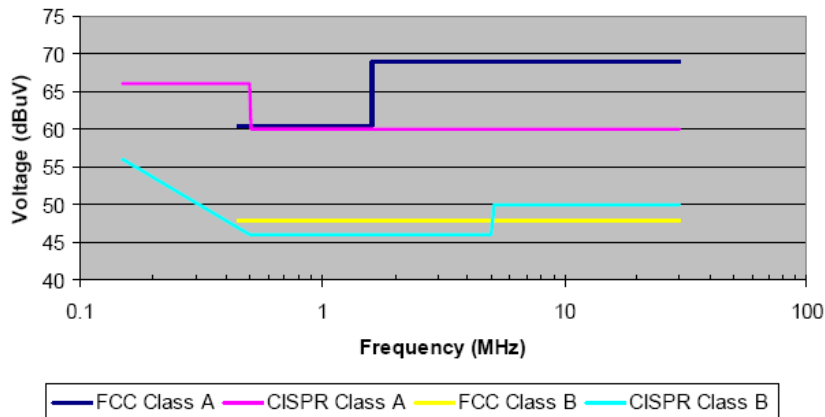
| | |
|---------------------------------|--------------------------------|
| 100V/m = 2.65mW/cm ² | 10mW/cm ² = 194V/m |
| 10V/m = 26uW/cm ² | 1mW/cm ² = 61V/m |
| 1V/m = 0.26uW/cm ² | 0.1mW/cm ² = 1.9V/m |

Emission Source Limits

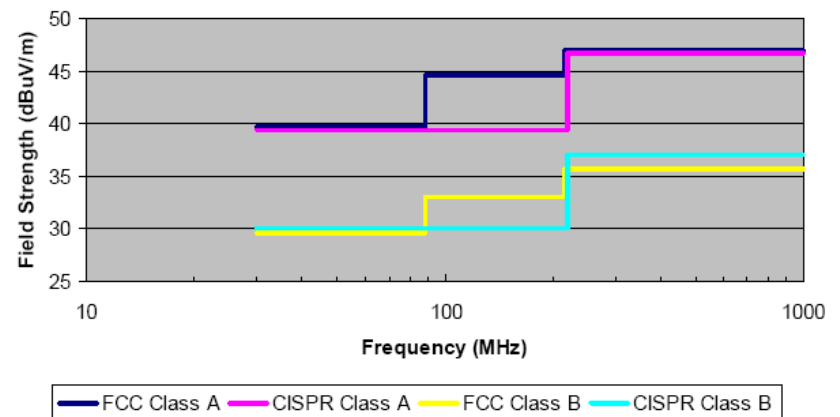
Conducted Emissions - 10kHz to 30MHz

Radiated Emissions - 30MHz to 1GHz measurement distance 10m

FCC and CISPR Conducted Emission Limits



FCC and CISPR Radiated Emission Limits

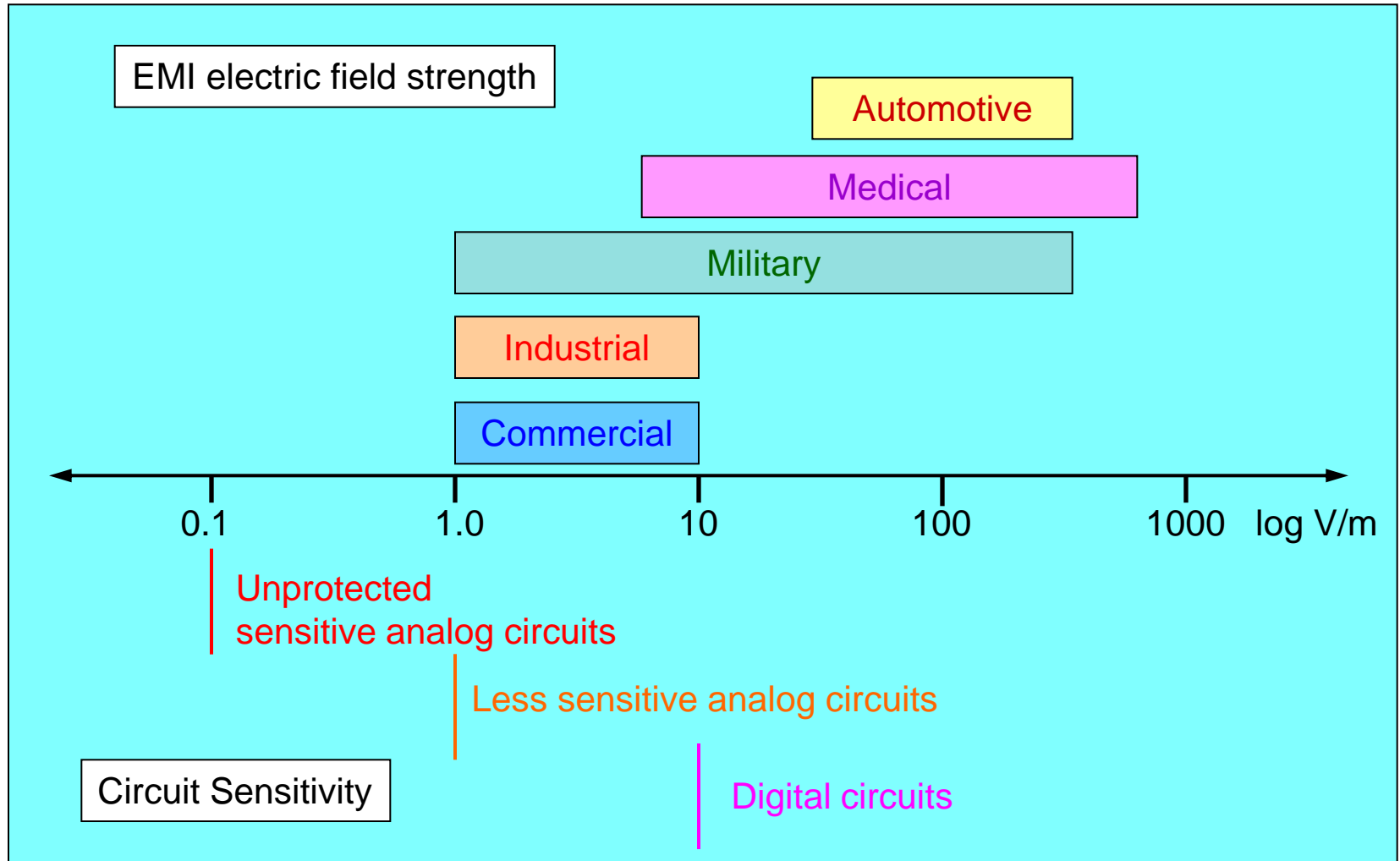


| Freq (MHz) | Class A dBuV | Class B dBuV |
|------------|--------------|--------------|
| 0.45 - 1.6 | 60 | 48 |
| 1.6 - 30 | 69.5 | 48 |

| Freq (MHz) | Class A dBuV/m | Class B dBuV/m |
|------------|----------------|----------------|
| 30 - 80 | 39 | 29.5 |
| 88 - 216 | 43.5 | 33 |
| 216 - 960 | 46.4 | 35.6 |
| 960 - 1000 | 49.5 | 43.5 |

Sources: SynQor app. note 00-08-02 Rev. 04
& www.cclab.com/engnotes/eng290.htm

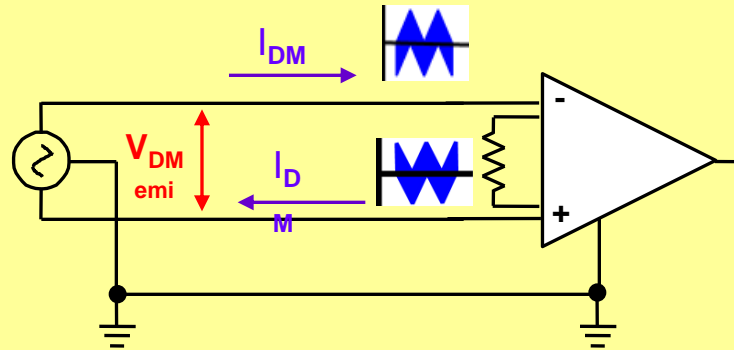
Typical RF field levels



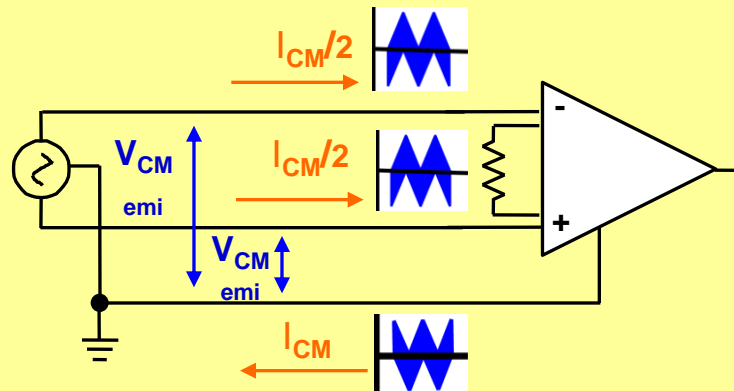
Differential and Common-mode EMI

Common-mode interference is most frequently encountered

Differential-mode EMI dominates
 $f < 1\text{MHz}$
Often results through conduction



Differential-mode EMI produces a voltage difference between the inputs

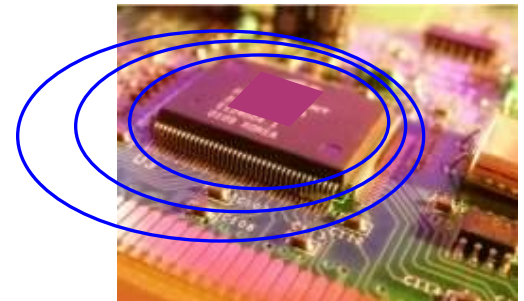
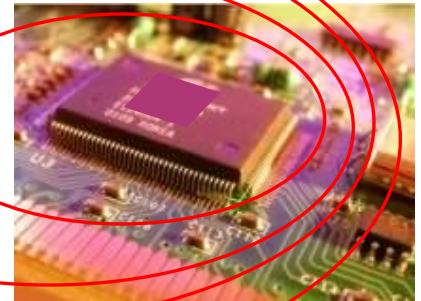


Common-mode EMI dominates
 $f > 1\text{MHz}$
Often originates as radiation

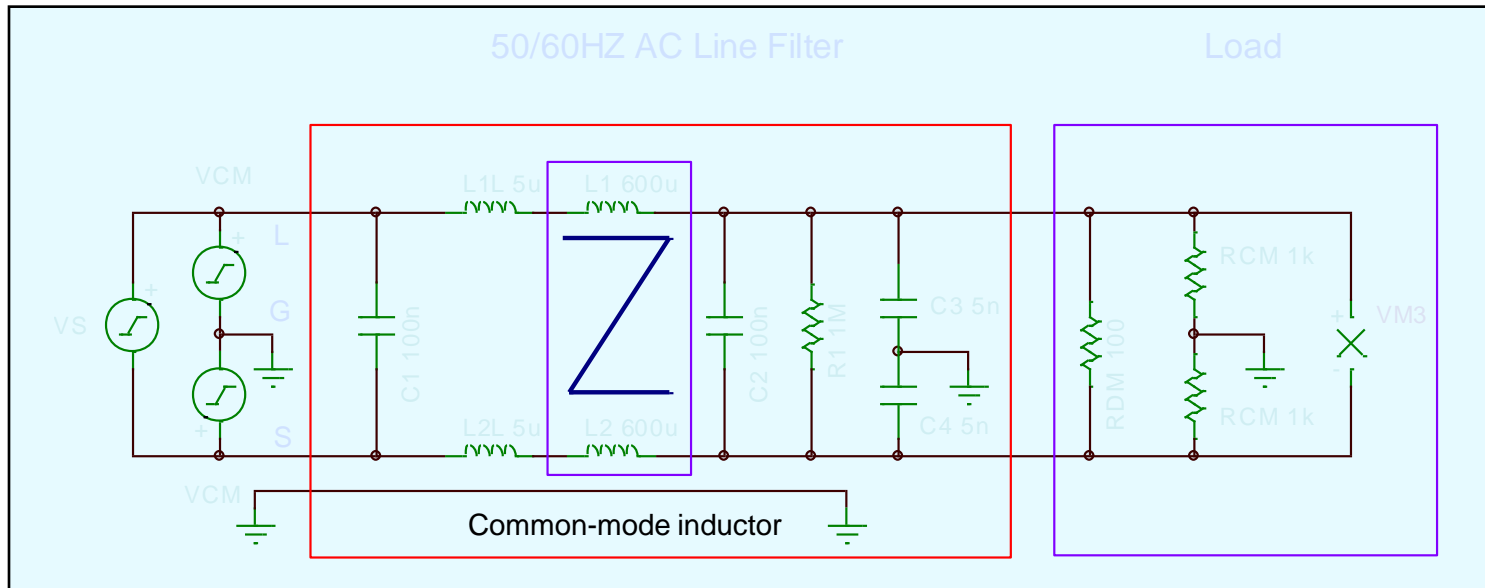
Common-mode EMI produces the same voltage on each input with respect to ground

Taming the EMI environment

- Minimize EMI radiation at source
- Minimize coupling medium's effectiveness
- Minimize receptor susceptibility to EMI



An AC line filter for conducted EMI

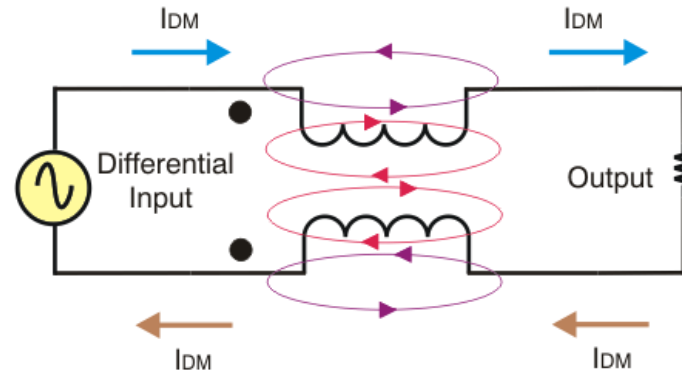


| Mode | 150kHz | 500kHz | 1MHz | 5MHz | 10MHz | 20MHz | 30MHz | |
|--------------|--------|--------|------|------|-------|-------|-------|----|
| Common | 6 | 20 | 28 | 42 | 45 | 45 | 48 | dB |
| Differential | 10 | 13 | 30 | 50 | 50 | 40 | 40 | dB |

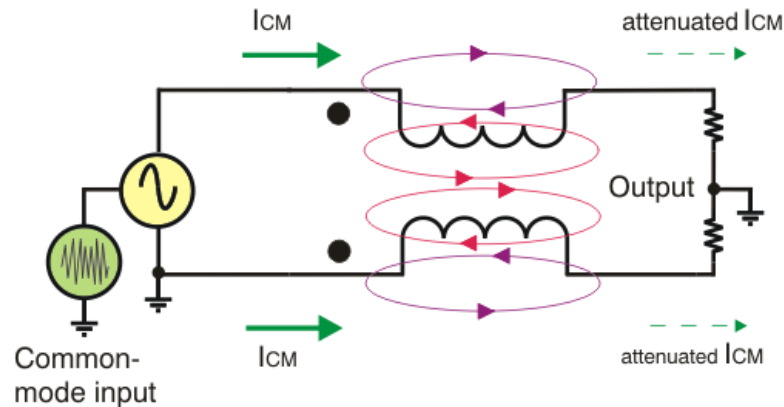
Attenuation characteristics for AC line filter (SAE GA1B-10)

The common-mode transformer

An effective common-mode filter

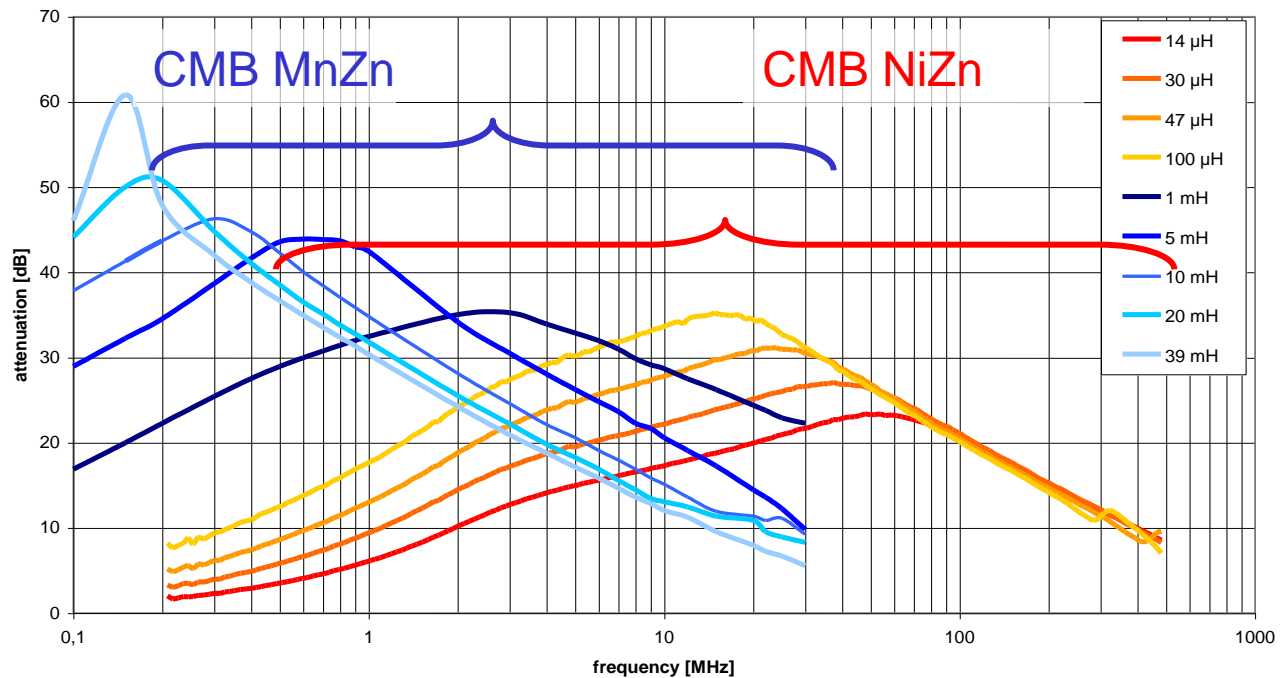


Oposing Fields - No voltage induced in either winding



Aiding Fields - Common-mode current sees full impedance of windings

Stromkompensierte Drosseln (Wuerth)

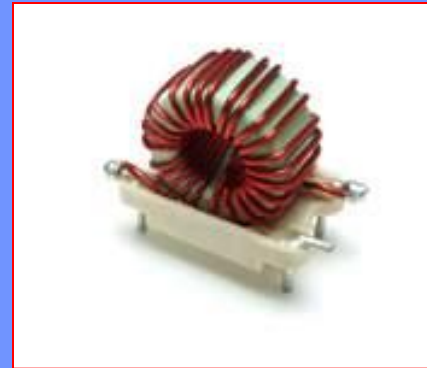


An AC line filter for conducted EMI

Common mode inductor

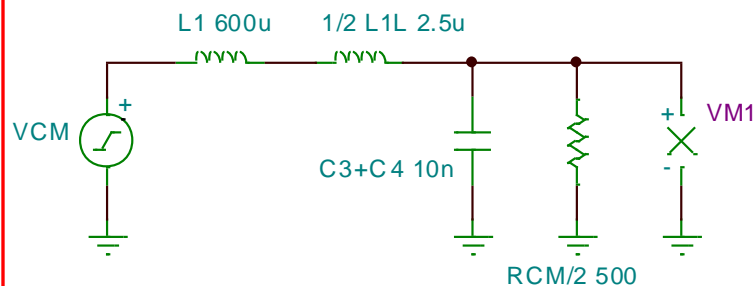


Torroid coil for DM inductor

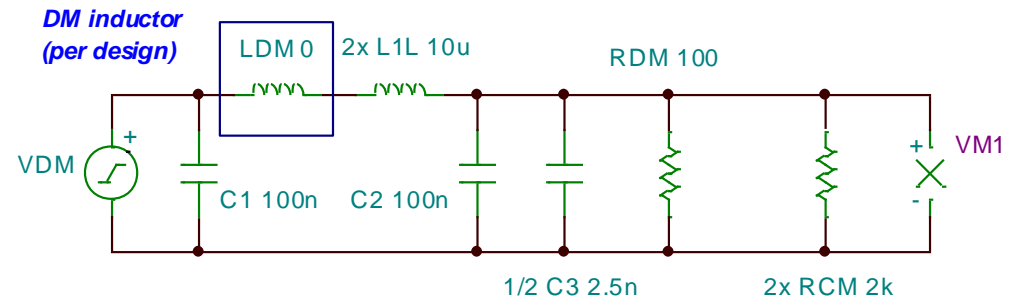


Examples from CWS - Coil Winding Services

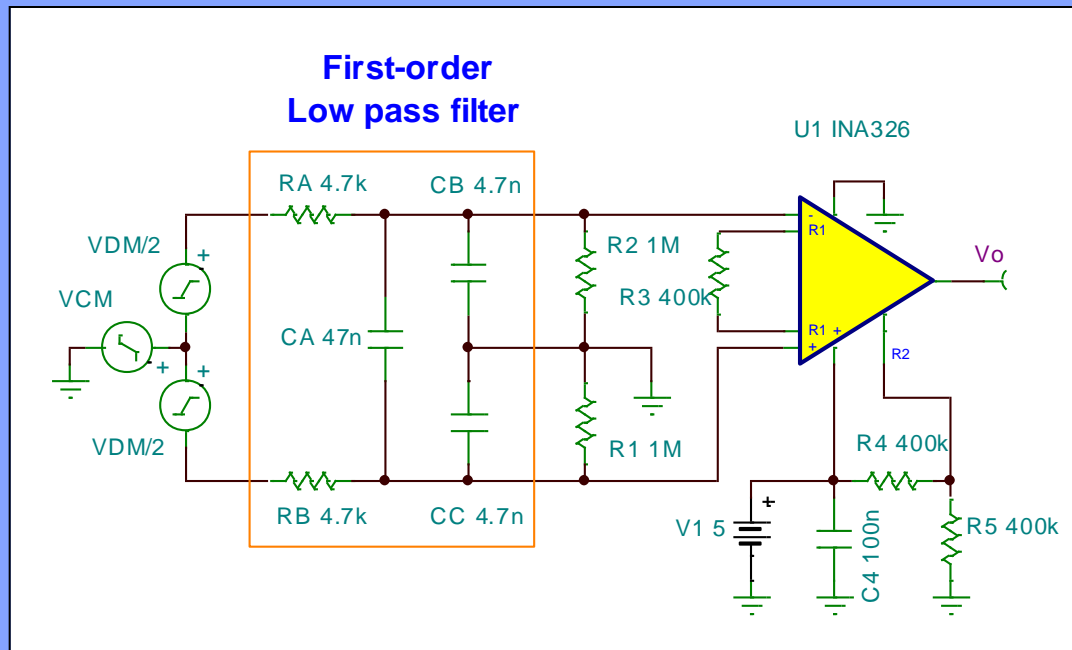
Common mode model



Differential mode model



Input RC filtering as applied to an instrumentation amplifier



Differential Mode

$$f_{-3dB} = [2\pi(R_A + R_B)(C_A + C_B/2)]^{-1}$$

$$\text{let } R_B = R_A \text{ and } C_C = C_B$$

$$f_{-3dB} = 343\text{Hz}$$

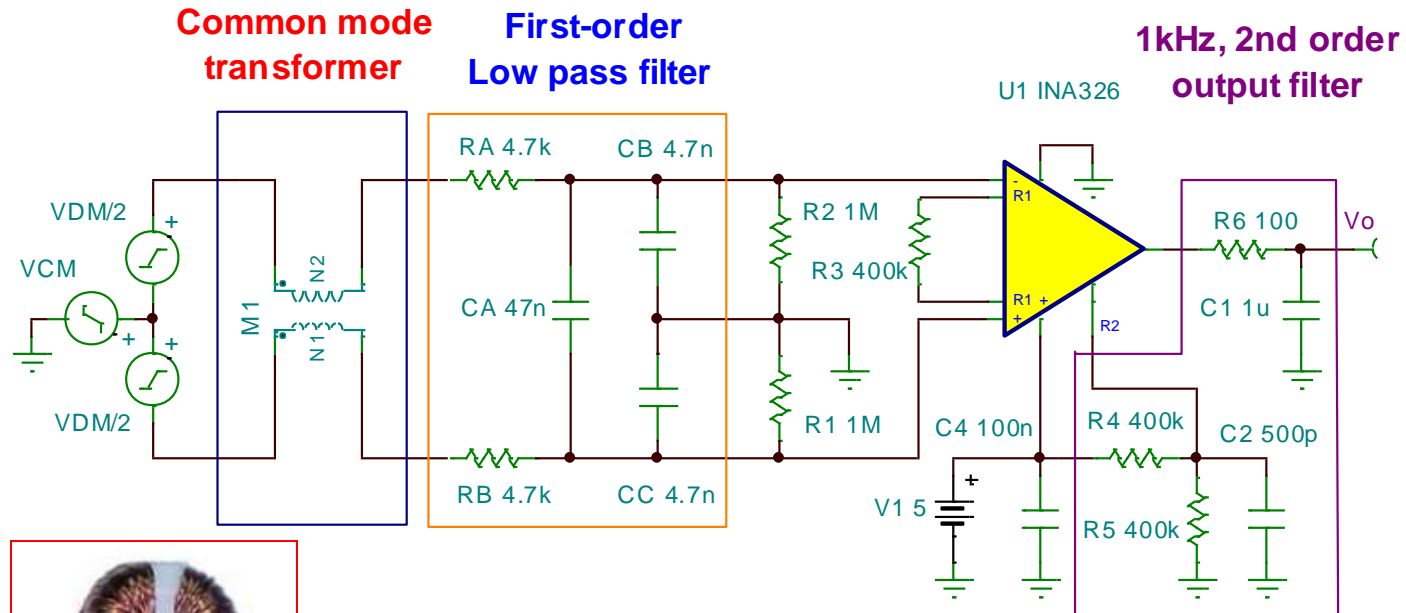
Common Mode

$$f_{-3dB} = [2\pi \cdot R_A \cdot C_B]^{-1}$$

$$\text{let } R_B = R_A \text{ and } C_C = C_B$$

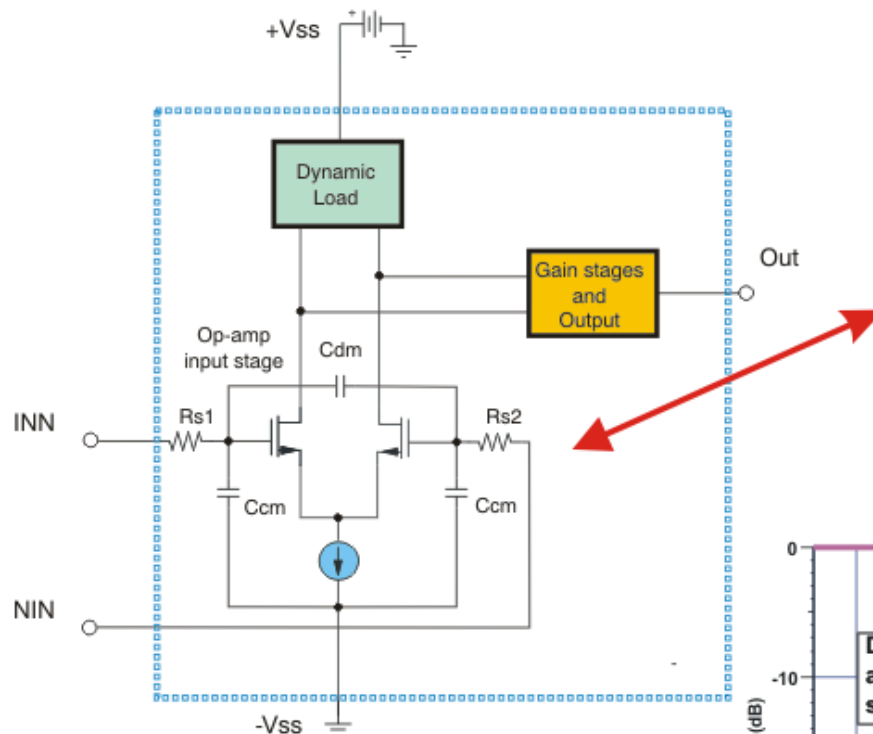
$$f_{-3dB} = 7.2\text{kHz}$$

Adding a common-mode transformer at low frequencies

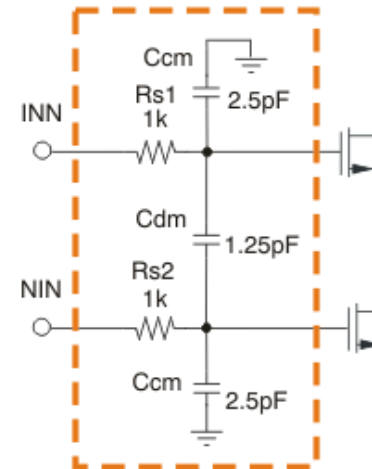


Newer Op-amps have EMI filtering

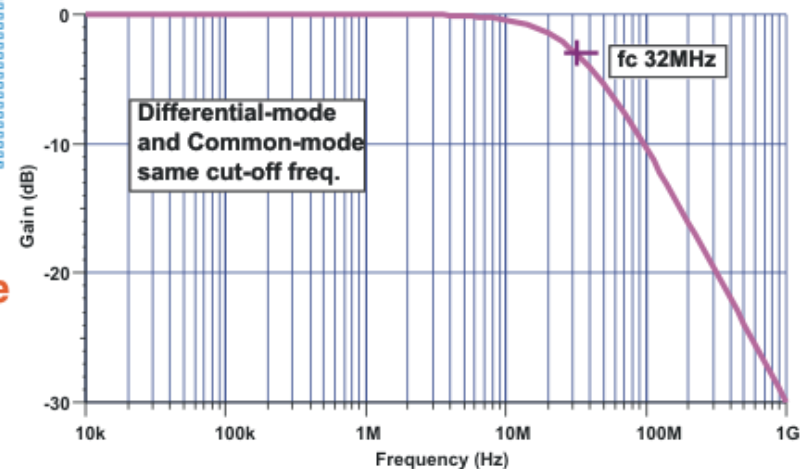
Simplified CMOS Op-amp



Built-in input EMI Filter

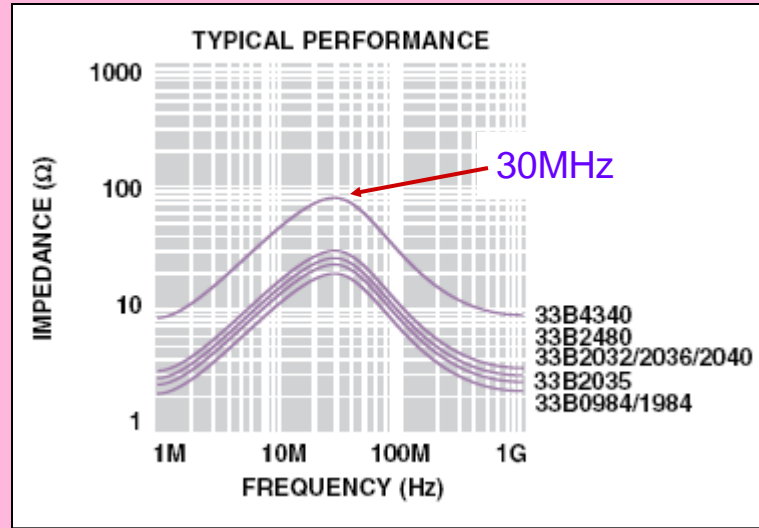


Filter response



Ferrites for EMI suppression

Ferrite surrounding the cable actually forms a common-mode transformer



Impedance of wire passing through
Wuerth ribbon cable ferrite

Was ist ein EMV-Ferrit?

...technisch gesehen:

→ gesintertes Ferritmaterial um einen Draht

Anwendung als:

- HF-Absorber
- frequenzabhängiger Filter

Bauformen:

Klappferrit

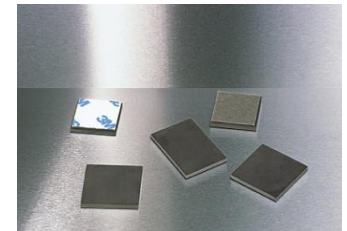
Ferrithülsen / -ringe

Blockkerne

Ferritplatten

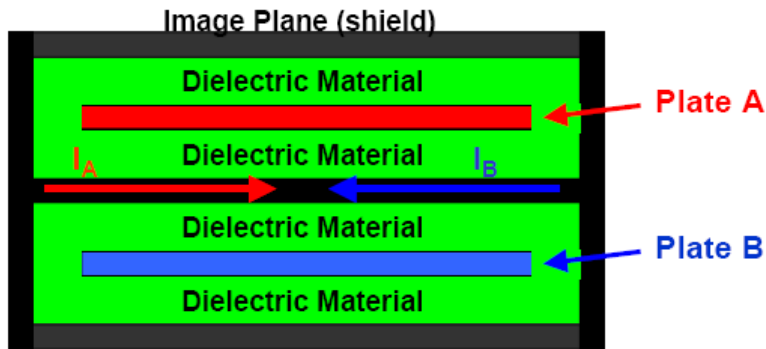
SMD-Ferrite

Ferritperlen



X2Y Capacitor Architecture

X2Y Architecture

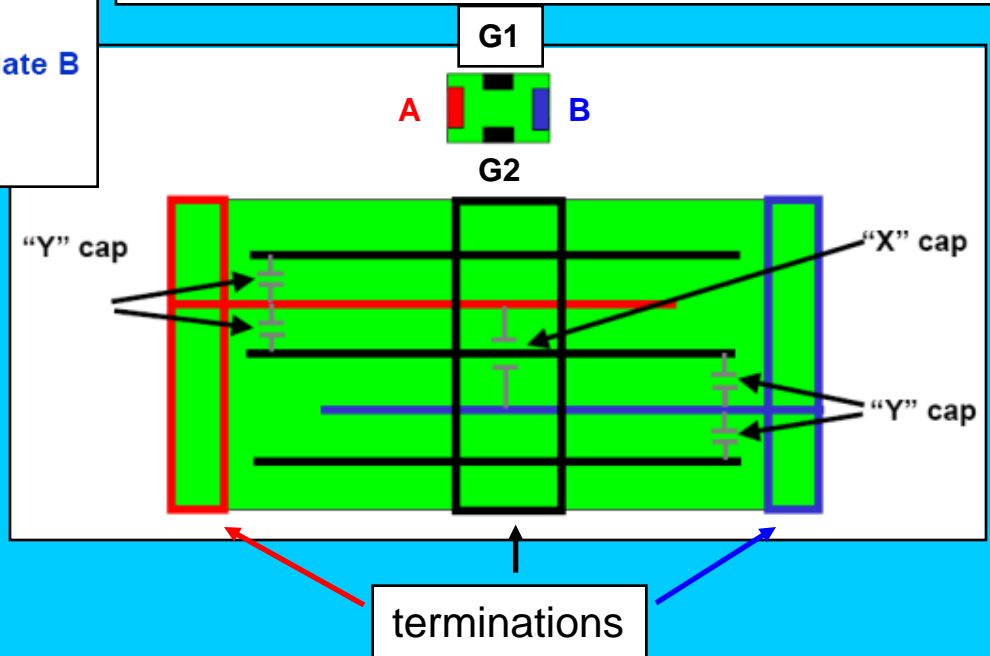


The X2Y capacitor:
1 “X” capacitor, 2 “Y” capacitors

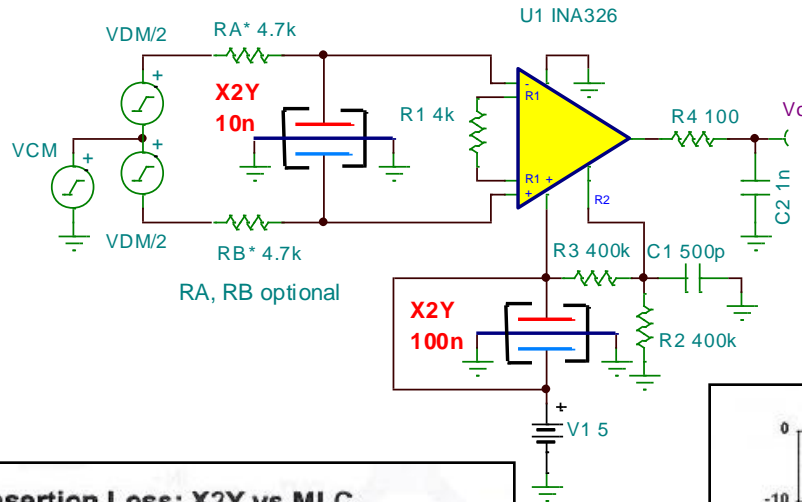
Simultaneous common-mode and differential-mode filtering

$$C_x = \frac{1}{2} C_y$$

From Yageo.com
website



The X2Y[®] Capacitor

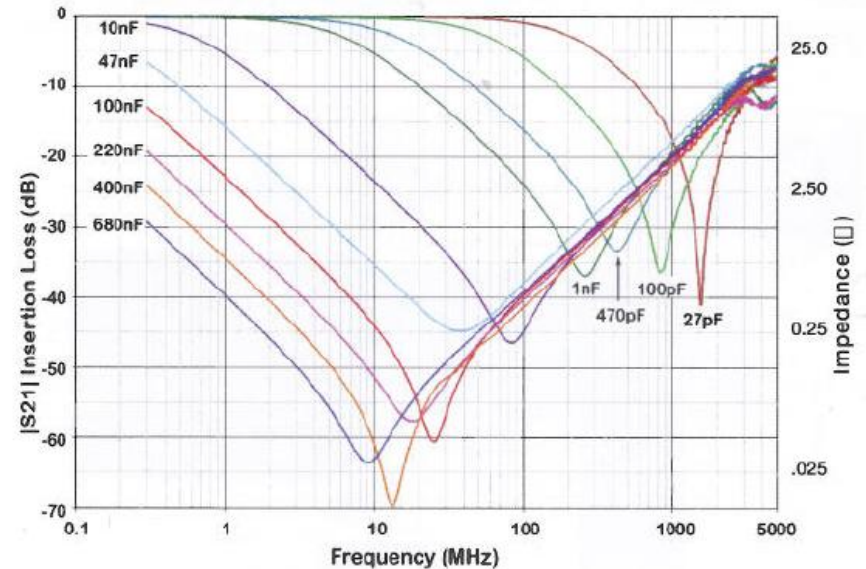
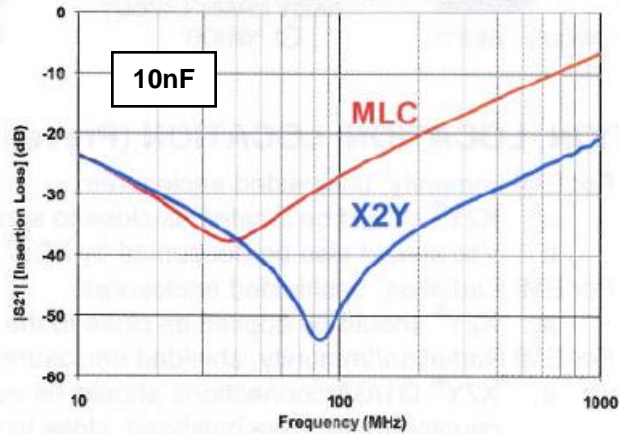


JOHANSON DIELECTRICS

X2Y[®] Filter & Decoupling Capacitors

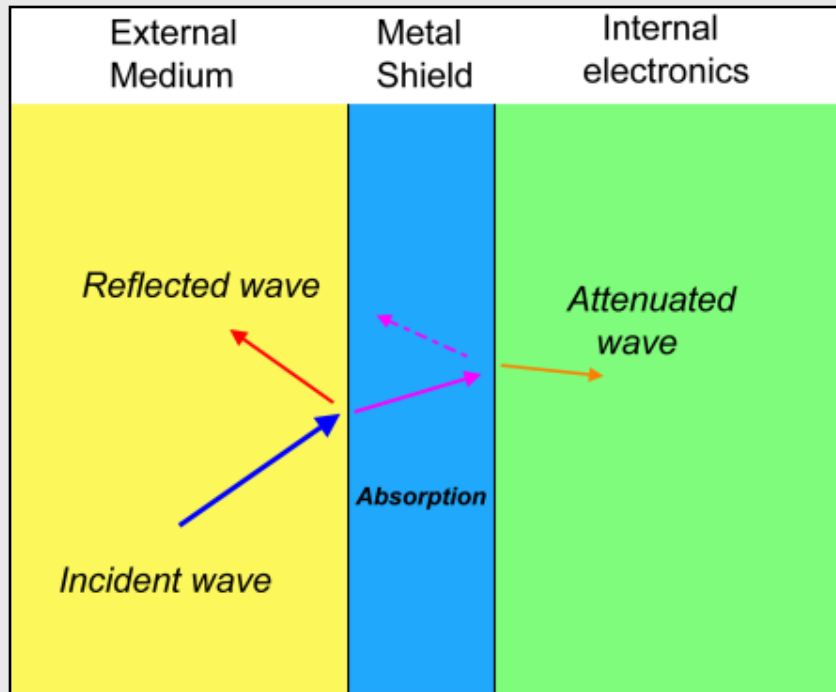
Input filtering s21
Signal-to-Ground

Insertion Loss: X2Y vs MLC



Shielding & Screening

Minimizing the medium's effectiveness



Derived from: *EDN – The Designer's Guide to Electromagnetic Compatibility*

Shielding Effectiveness (S.E.) of enclosed material

Emission Suppression

$$S.E._{dB} \text{ (Em. Supp.)} \approx A_{dB}$$

Susceptibility

$$S.E._{dB} \text{ (Sus.)} \approx A_{dB} + R_{dB} \text{ (appropriate)}$$

where: A: absorption loss in dB
R: reflection loss in dB

From: COTS Journal, January 2004 – “Design Considerations In Building Shielded Enclosures.”

Shielding & Screening

Minimizing medium's effectiveness

Metal Shielding

Magnetic field $f < 20\text{kHz}$

Ferrous metals

- steel
- Mu-metal – nickel, iron

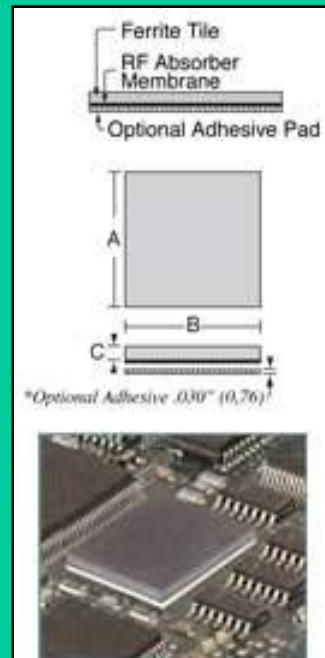
RF fields $10\text{kHz} < f < 1\text{GHz}$

Non-ferrous metals

- Al foil $I_{\text{Loss}} > 90\text{dB}$
- Cu, Ni $I_{\text{Loss}} 40\text{-}60\text{dB}$
- Vacuum plating $I_{\text{Loss}} > 80\text{dB}$
- Electroless deposition $I_{\text{Loss}} > 80\text{dB}$

From: EDN EMI/EMC guide

Ferrite shield



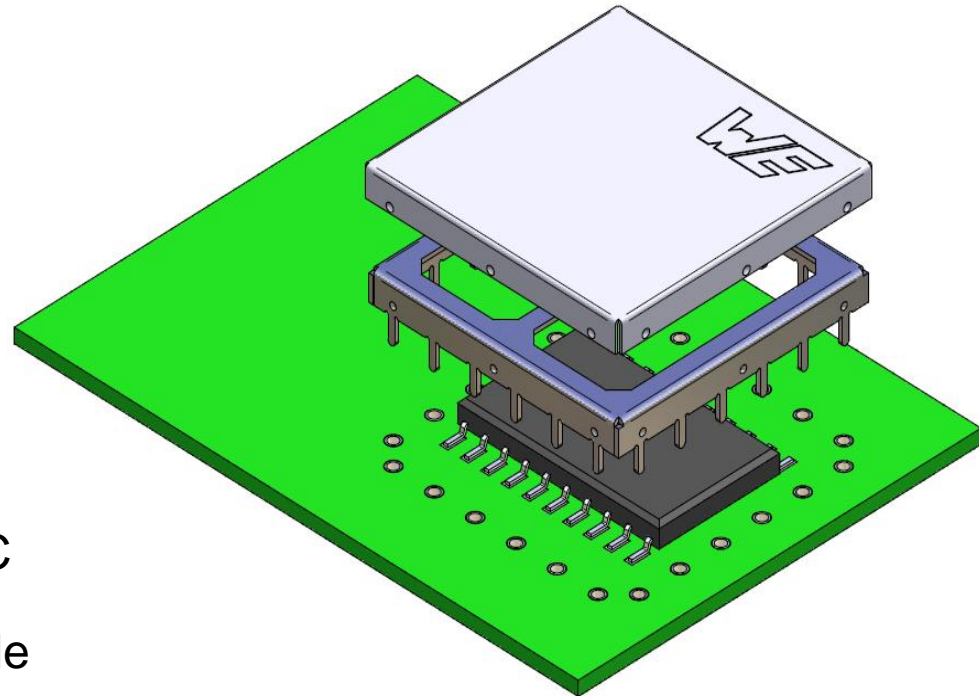
RF absorber shield



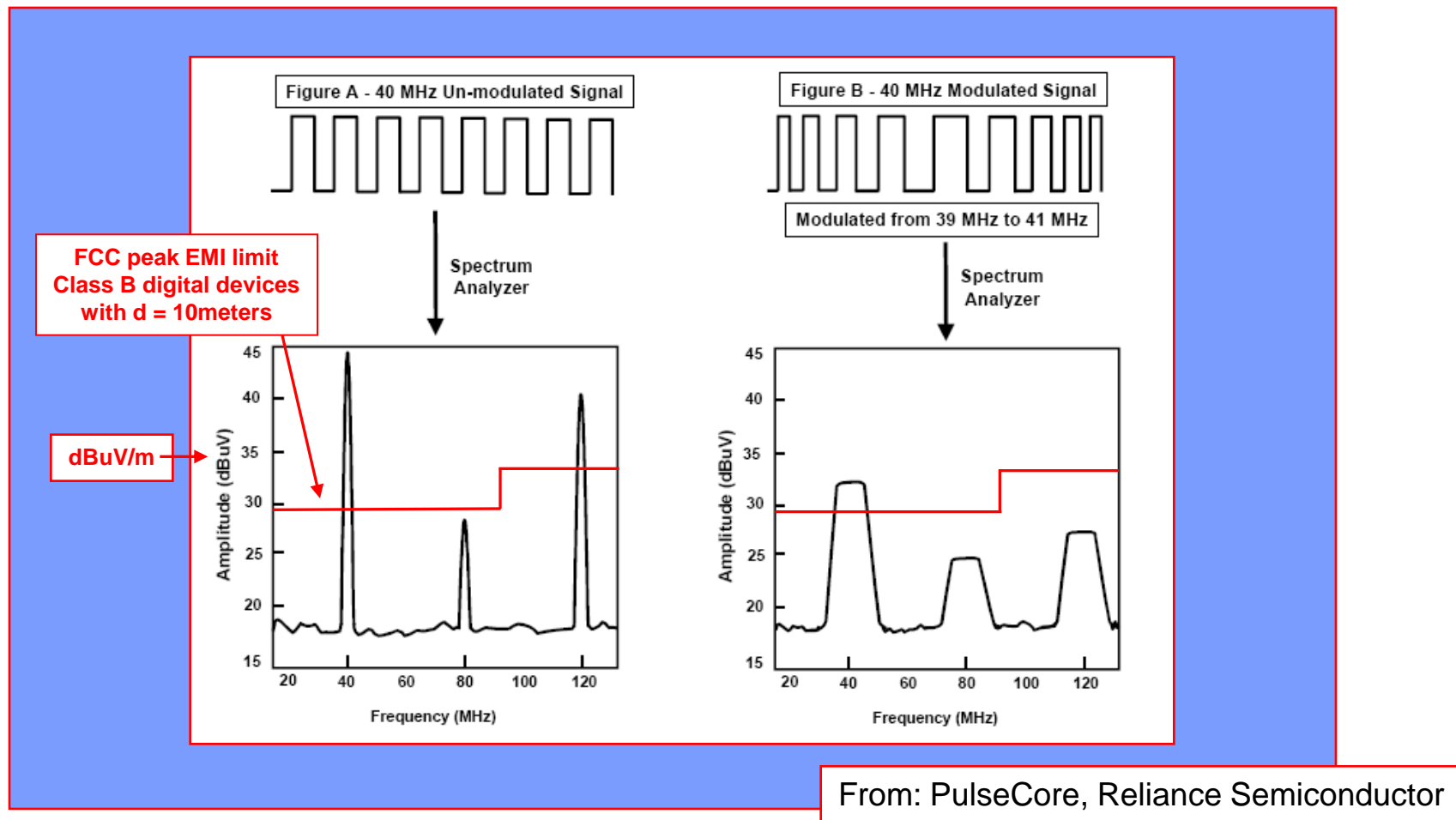
EMC Shielding Cabinet WE-SHC



- Applications are:
 - Oscillators
 - RF output stages
 - RF input & amplifier stages
 - EMC sensitive
- Overview of the materials WE-SHC
 - Different materials are available
 - Tinfoil is the standard material which we use for WE-SHC
- All materials can be lacquered, in particular in black for better thermal dissipation.



Frequency spreading of the system clock



a Loop – the path current follows

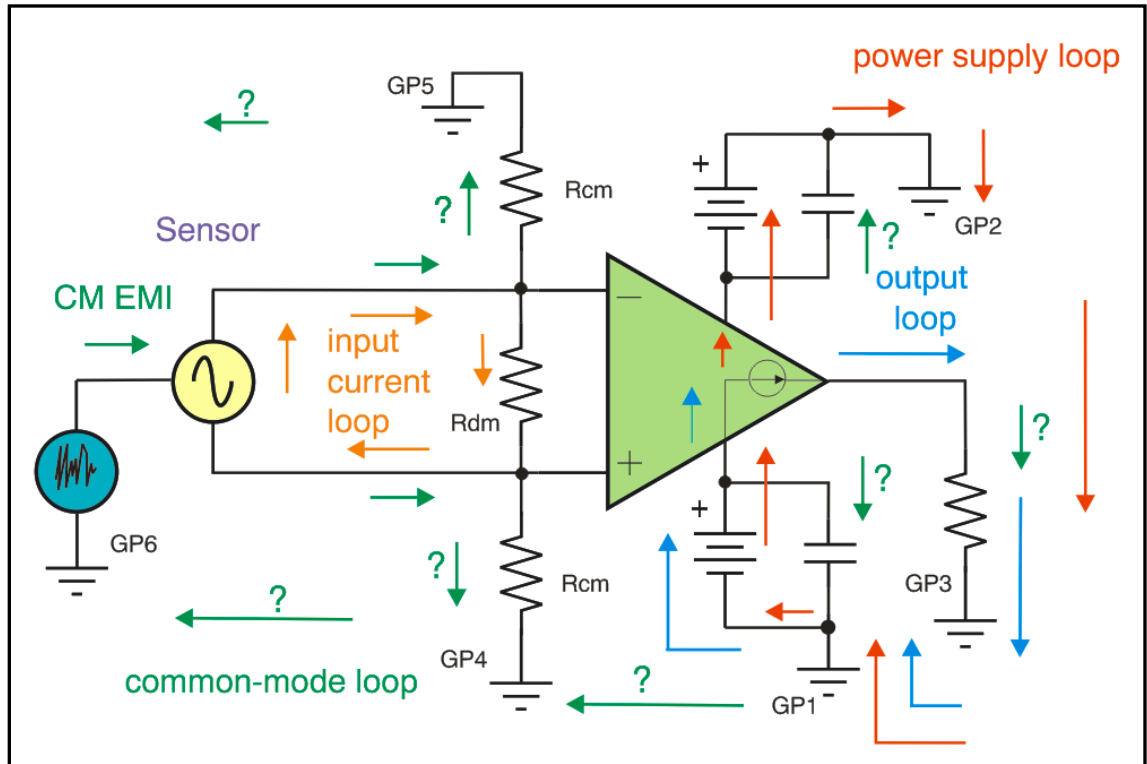
Loops

- Introduces unintended inductance in the current path where:

$$V_L = L \, di/dt$$

- May result in multiple AC signals sharing a current path
- May become a loop antenna that couples EMI/RFI

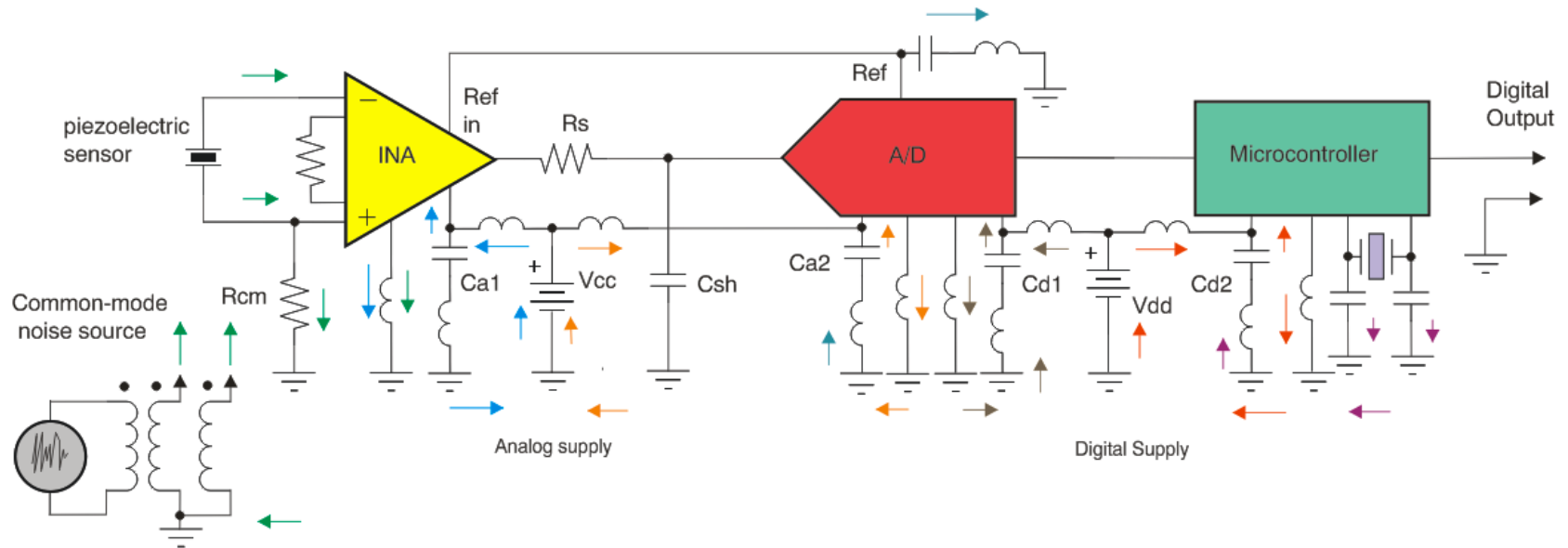
The common-mode return loop may be difficult to predict



The ground return environment may be very complex

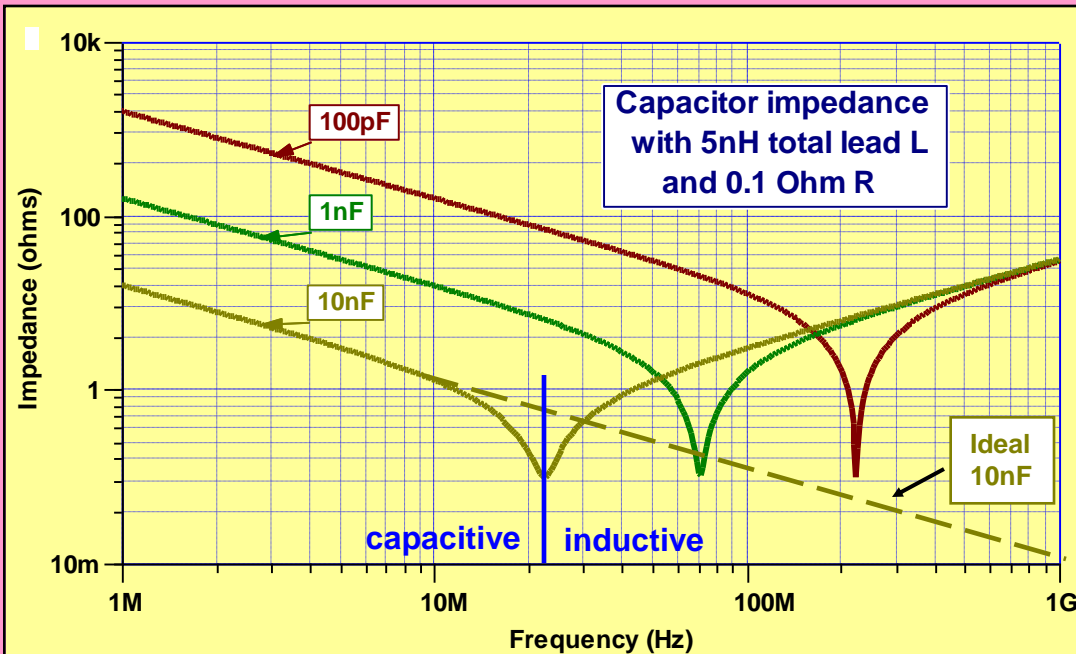
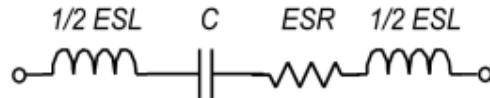
Current paths must be carefully considered to avoid long loops

Ground returns abound



Non-ideal passive components in the RF and EMI realms

Non-ideal
Capacitor
model



Other passives at RF

Conductors

- *skin effect*
- *inductance*
- *capacitance*

Inductors

- *resonance at f_r*
- *X_C above f_r*

PC board traces

- *ground loops*
- *traces and planes become monopole or loop antennas*

Use the correct capacitor to help minimize EMI

Capacitors

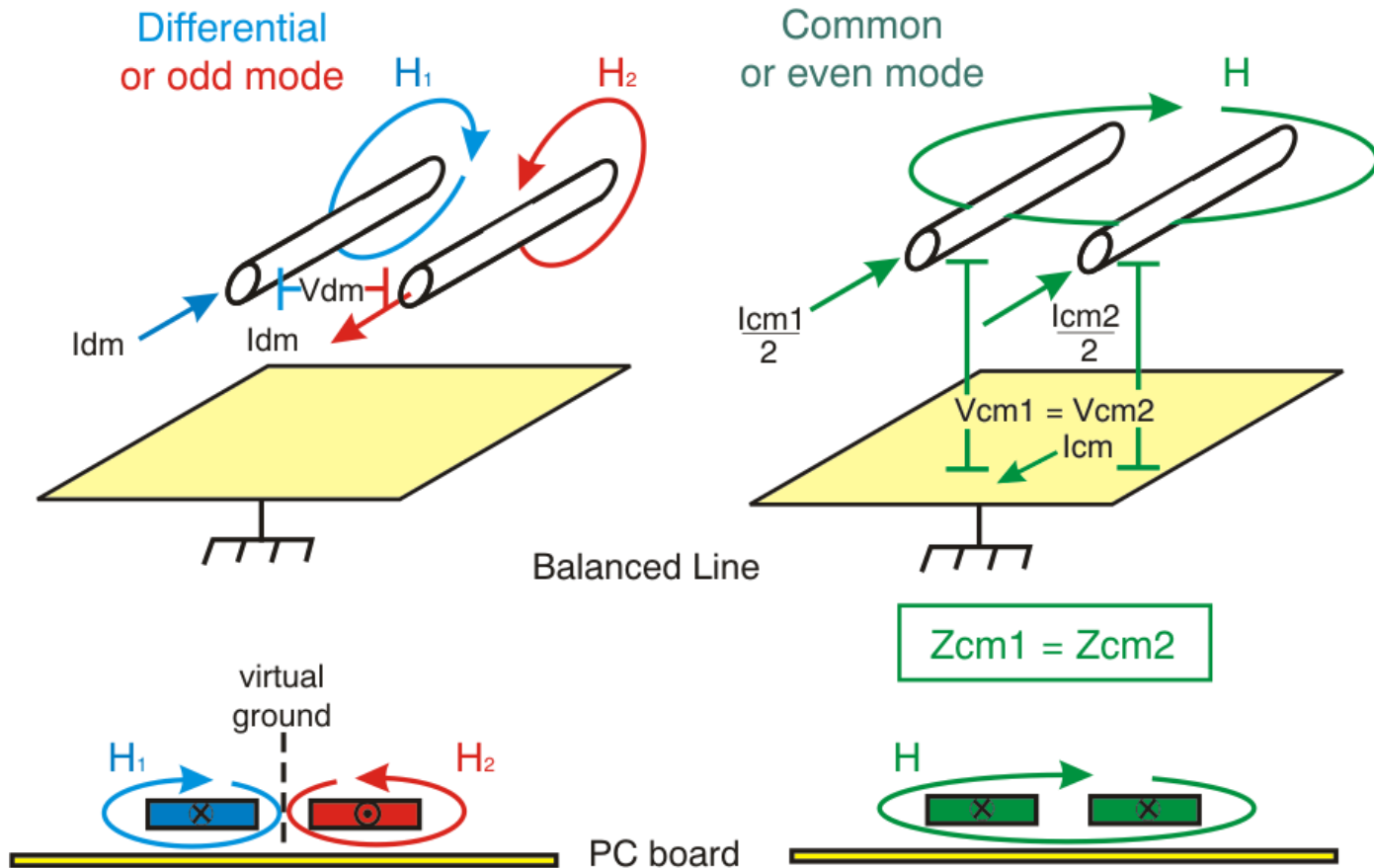
- Decoupling capacitors serve as charge reservoirs supplying transient current demands
- Decoupling capacitors must have low self-inductance and have low inductance circuit paths
- Distribute decoupling capacitors among pins having the same function; +Vdd, etc
- Use the correct capacitor type for the frequency range

| Capacitor type | Maximum useable frequency* |
|--------------------------------|----------------------------|
| aluminum | 100kHz |
| tantalum | 1MHz |
| plastic film | 10MHz |
| silvered mica | 500MHz |
| leaded ceramic | > 500MHz |
| surface mount ceramic | > 1GHz |
| surface mount glass, porcelain | >1GHz |
| PCB embedded ceramic | 1GHz + |

*much dependent on total inductance

Balance helps limit CM EMI response

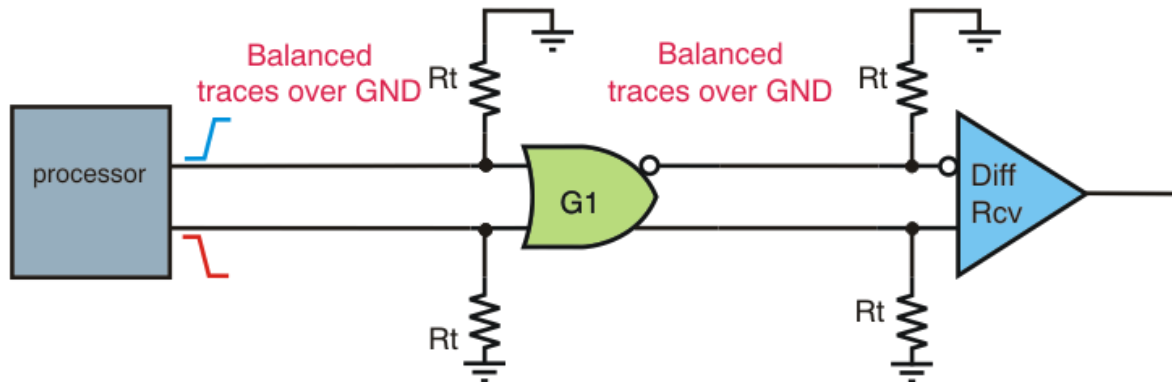
Balance helps prevent common-mode EMI from being converted to differential-mode EMI



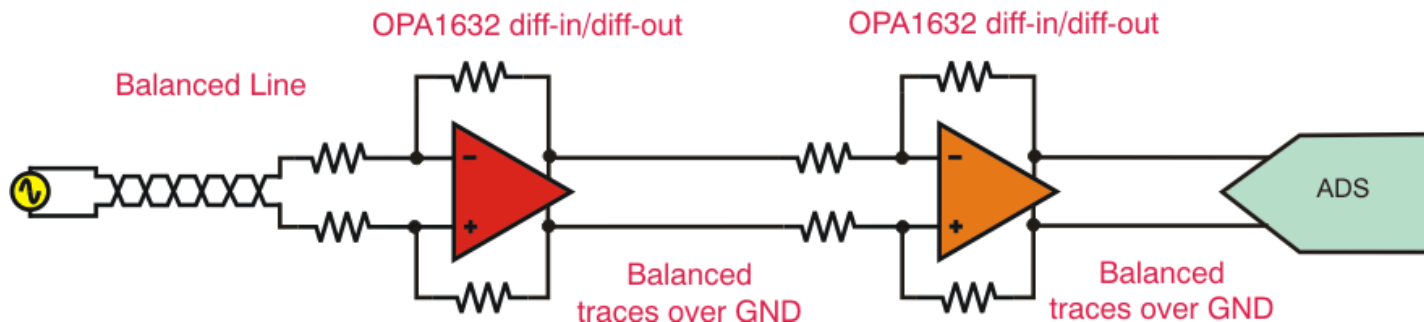
Balanced analog and digital circuit

(common-mode signals not welcome!)

Balanced digital logic: LVDS, PECL, HSTL



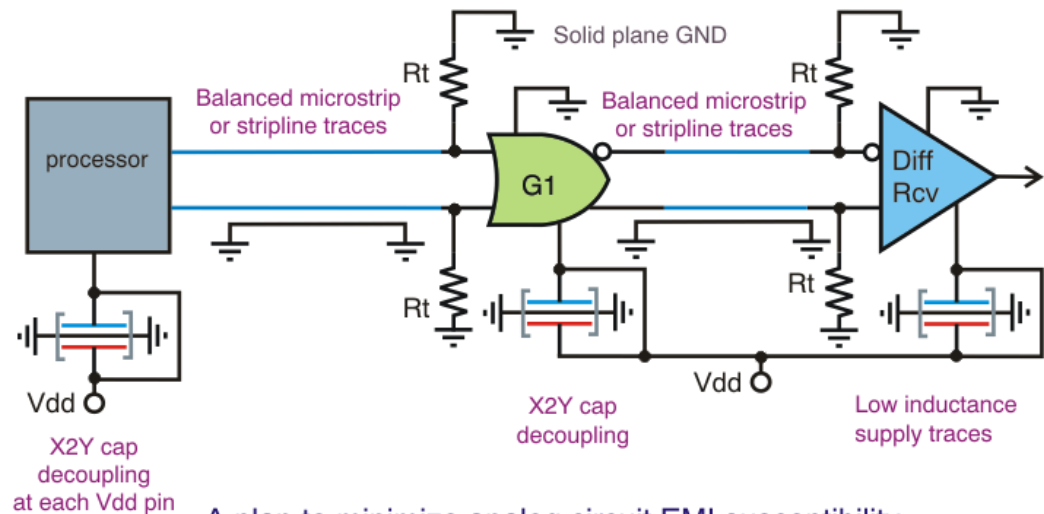
Balanced differential analog circuitry



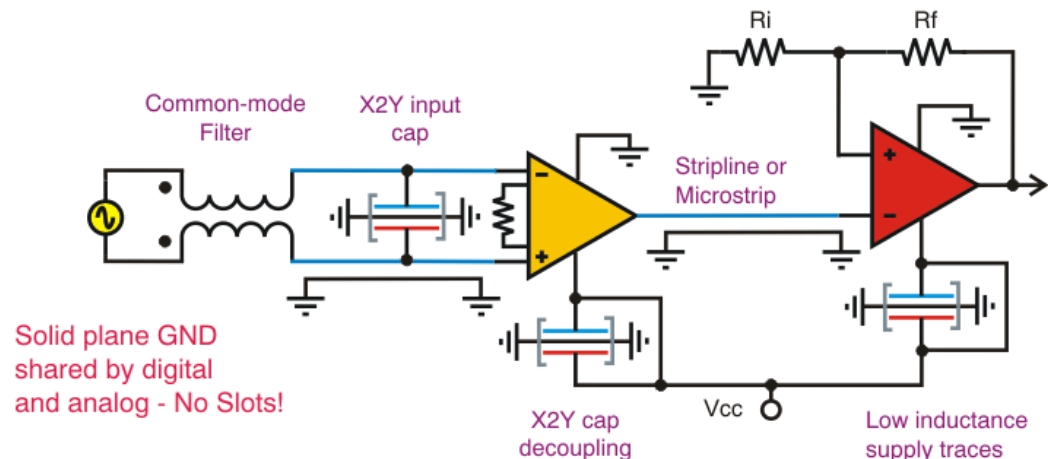
Circuit techniques to minimize EMI

- Strive for a zero impedance ground
- Design for a differential signal environment, both logic and analog
- Minimize PCB loops that act as EMI antennas
- Use X2Y capacitors for filtering and decoupling
- Make use of common-mode transformers
- Use balanced lines and traces

A plan to reduce digital circuit EMI generation



A plan to minimize analog circuit EMI susceptibility

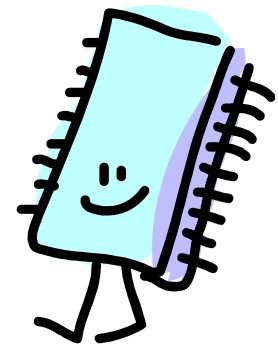


PCB layout tips to minimize EMI

- Minimize path inductance - especially ground
- Use a continuous ground plane - without slots!
- Partition potential EMI sources on one end of board, receptors on the other end
- Utilize true differential signals and paths when possible
- Use microstrip and stripline traces between circuits
- Use terminated transmission lines for high-speed and wide-band signals
- Fill open areas on signal plane with ground

In Conclusion EMI/RFI

- May constitute an operational, liability or regulatory concern
- Is best confronted at the onset of a design
- Requires a source, medium and receptor
- Propagates by conduction and/or radiation
- May require one or more reduction techniques
 - striving for a near-zero impedance ground
 - effective decoupling
 - minimizing circuit loops and loop areas
 - shielding > cables and metal cabinets
 - filtering > RC, LC and CM/DM transformers
 - balanced logic and/or analog circuits



A Happy IC - EMI Free!