

1 2 3 4 5 6 7 8

BACKDRILL: BOTTOM to GND10				
ALL UNITS ARE IN MILS				
FIGURE	SIZE	TOLERANCE	PLATED	QTY
#	8.0	+0.0/-0.0	PLATED	32
•	14.57	+2.0/-2.0	PLATED	32

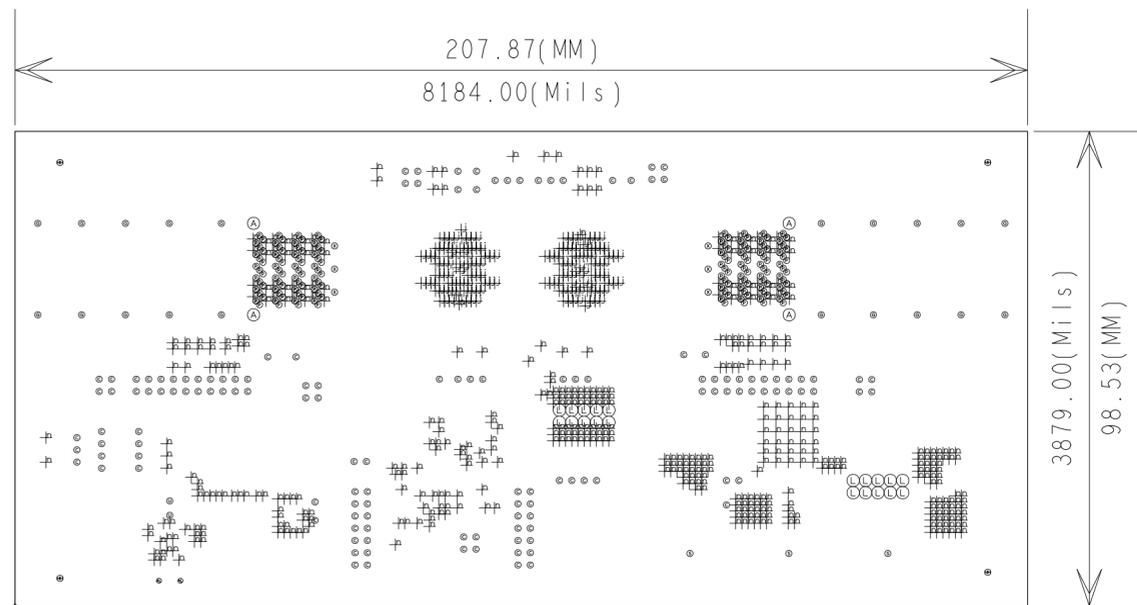
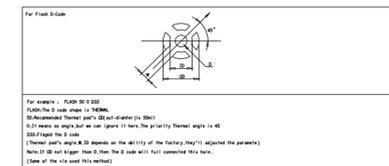
NOTES:

- DRILL SIZES LISTED IN LEGEND ARE CONSIDERED FINISHED.
- VENDOR IS REQUIRED TO SELECT TOOLING FOR OVERDRILLING.
- STUB LENGTH SHOULD BE LESS THAN 8MIL.

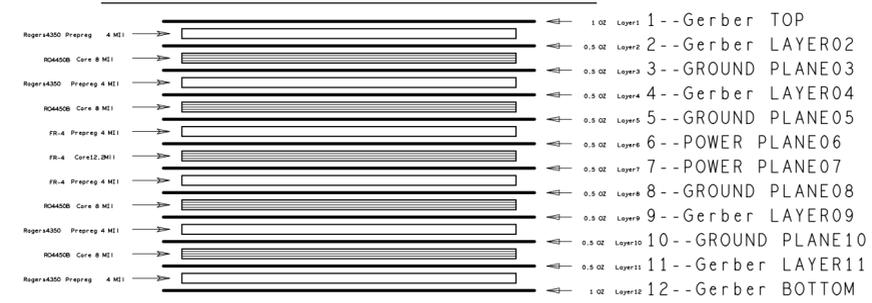
DS280BR810_QSFP_0609_PCB DRILL CHART

DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	SIZE	TOLERANCE	PLATED	QTY
#	8.0		PLATED	174
#	10.0		PLATED	474
•	14.57		PLATED	152
•	22.05		PLATED	6
•	40.0		PLATED	137
⊙	40.0		PLATED	20
•	41.34		PLATED	20
⊙	98.43		PLATED	4
•	130.0		PLATED	4
•	255.0		PLATED	3
•	35.43		NON-PLATED	2
•	35.43		NON-PLATED	2

BOARD NAME: DS2x0x810_QSFP28_EVM	BOARD LAYERS: 12
BOARD THICKNESS: 2MM +/-10%	SOLDER MASK: IPC SM-840
SOLDER COLORS: <input checked="" type="checkbox"/> GREEN <input type="checkbox"/> RED <input type="checkbox"/> YELLOW <input type="checkbox"/> OTHER	
SILKSCREEN COLORS: <input checked="" type="checkbox"/> WHITE <input type="checkbox"/> RED <input type="checkbox"/> YELLOW <input type="checkbox"/> OTHER	
SURFACE FINISHED: <input type="checkbox"/> HASL(Sn/Pb) <input type="checkbox"/> HASL(Pb-Free) <input checked="" type="checkbox"/> IMMERSION GOLD <input type="checkbox"/> OSP <input type="checkbox"/> ImAg <input type="checkbox"/> ImSn <input type="checkbox"/> OTHER	
<input type="checkbox"/> Golden Finger,Others HASL(Pb-Free) <input type="checkbox"/> Golden Finger,Others ENIG <input type="checkbox"/> Golden Finger,Others HASL(Sn/Pb) <input type="checkbox"/> Golden Finger,Others OSP	
Dielectric Material: <input checked="" type="checkbox"/> FR-4-R4350 <input type="checkbox"/> Other	
Tg: <input type="checkbox"/> Common Tg/S1141 <input type="checkbox"/> S1000H <input type="checkbox"/> S1000-2M/IT180A <input type="checkbox"/> OTHER/S1150G <input type="checkbox"/> OTHER/S1165	
CONTROL IMPEDANCE: YES	Pb LOGO: YES
SPELL MODE: 1 : 1	OPEN WINDOWS: NO
OUTLINE PROFILE: ROUTER <input checked="" type="checkbox"/> BRIDGE <input type="checkbox"/> STAMP HOLE <input type="checkbox"/> V-CUT(ANGLE 30) <input type="checkbox"/>	
INSPECTION STANDARD: IPC-II <input type="checkbox"/> IPC-III <input type="checkbox"/> GB-4588 <input checked="" type="checkbox"/> OTHER <input type="checkbox"/>	
VIA TECHNIC: ALL VIA FILLED <input checked="" type="checkbox"/> BY GERBER	
PRESSFIT HOLES: YES(TOLERANCE +/-0.05mm)	
BOW AND TWIST TOLERANCE: <=0.75% Specify %	
DESIGN BY:	
OTHER:	
1. OBLONG VIAS:	
2. Drill tolerance +/-1.95mil[+/-0.05mm] for	
	V-cut Detail: MAX 45° 1/3T MIN 0.30mm MAX 0.70mm



Impedance Control Table							
LAYER	SINGLE IMPEDANCE (+/- 5%)				DIFF IMPEDANCE (+/- 5%)		
	IMPEDANCE	WIDTH	REF LAYER	IMPEDANCE	WIDTH	SPACE	REF LAYER
L1	50 OHM	7.2MIL		100 OHM	6.3 Mil	9.7MIL	
L2	50 OHM	5.2MIL					
L4	50 OHM	5.2MIL		100 OHM	4.3 Mil	5.9mil	
L9	50 OHM	5.2MIL		100 OHM	4.3 Mil	5.9mil	
L11	50 OHM	5.2MIL		100 OHM	4.3 Mil	5.9mil	
L12	50 OHM	7.2MIL		100 OHM	6.3 Mil	9.7MIL	



TEXAS INSTRUMENTS	
NAME: TIDA00427_DS280BR810_QSFP_Reference_Design	REV: A
DATE: June 2015	JOB: SV601171
LAYER: DS280BR810_QSFP_0609_PCB DRILL	

- NOTES (UNLESS OTHERWISE SPECIFIED):
1. NO VENDOR LOGO OR NAME ON THE BOARD.
 2. REMOVE THE NON-FUNCTIONAL PADS ON ALL INNER LAYERS.
 3. ANY CHANGES MADE BY THE PCB FABRICATOR TO THE FILM OR THE GERBER FILES MUST BE APPROVED BY TI.
 4. DEBURR ALL SHARP EDGES.
 5. THIS BOARD IS ROHS COMPLAINT AND LEAD FREE.

Texas Instruments Incorporated			
Revision:	Date:	Designer:	QA:
Rev A	2015-06-09		

1 2 3 4 5 6 7 8

IMPORTANT NOTICE FOR TI REFERENCE DESIGNS

Texas Instruments Incorporated ("TI") reference designs are solely intended to assist designers ("Buyers") who are developing systems that incorporate TI semiconductor products (also referred to herein as "components"). Buyer understands and agrees that Buyer remains responsible for using its independent analysis, evaluation and judgment in designing Buyer's systems and products.

TI reference designs have been created using standard laboratory conditions and engineering practices. **TI has not conducted any testing other than that specifically described in the published documentation for a particular reference design.** TI may make corrections, enhancements, improvements and other changes to its reference designs.

Buyers are authorized to use TI reference designs with the TI component(s) identified in each particular reference design and to modify the reference design in the development of their end products. HOWEVER, NO OTHER LICENSE, EXPRESS OR IMPLIED, BY ESTOPPEL OR OTHERWISE TO ANY OTHER TI INTELLECTUAL PROPERTY RIGHT, AND NO LICENSE TO ANY THIRD PARTY TECHNOLOGY OR INTELLECTUAL PROPERTY RIGHT, IS GRANTED HEREIN, including but not limited to any patent right, copyright, mask work right, or other intellectual property right relating to any combination, machine, or process in which TI components or services are used. Information published by TI regarding third-party products or services does not constitute a license to use such products or services, or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

TI REFERENCE DESIGNS ARE PROVIDED "AS IS". TI MAKES NO WARRANTIES OR REPRESENTATIONS WITH REGARD TO THE REFERENCE DESIGNS OR USE OF THE REFERENCE DESIGNS, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ACCURACY OR COMPLETENESS. TI DISCLAIMS ANY WARRANTY OF TITLE AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, QUIET ENJOYMENT, QUIET POSSESSION, AND NON-INFRINGEMENT OF ANY THIRD PARTY INTELLECTUAL PROPERTY RIGHTS WITH REGARD TO TI REFERENCE DESIGNS OR USE THEREOF. TI SHALL NOT BE LIABLE FOR AND SHALL NOT DEFEND OR INDEMNIFY BUYERS AGAINST ANY THIRD PARTY INFRINGEMENT CLAIM THAT RELATES TO OR IS BASED ON A COMBINATION OF COMPONENTS PROVIDED IN A TI REFERENCE DESIGN. IN NO EVENT SHALL TI BE LIABLE FOR ANY ACTUAL, SPECIAL, INCIDENTAL, CONSEQUENTIAL OR INDIRECT DAMAGES, HOWEVER CAUSED, ON ANY THEORY OF LIABILITY AND WHETHER OR NOT TI HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, ARISING IN ANY WAY OUT OF TI REFERENCE DESIGNS OR BUYER'S USE OF TI REFERENCE DESIGNS.

TI reserves the right to make corrections, enhancements, improvements and other changes to its semiconductor products and services per JESD46, latest issue, and to discontinue any product or service per JESD48, latest issue. Buyers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All semiconductor products are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its components to the specifications applicable at the time of sale, in accordance with the warranty in TI's terms and conditions of sale of semiconductor products. Testing and other quality control techniques for TI components are used to the extent TI deems necessary to support this warranty. Except where mandated by applicable law, testing of all parameters of each component is not necessarily performed.

TI assumes no liability for applications assistance or the design of Buyers' products. Buyers are responsible for their products and applications using TI components. To minimize the risks associated with Buyers' products and applications, Buyers should provide adequate design and operating safeguards.

Reproduction of significant portions of TI information in TI data books, data sheets or reference designs is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions.

Buyer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of TI components in its applications, notwithstanding any applications-related information or support that may be provided by TI. Buyer represents and agrees that it has all the necessary expertise to create and implement safeguards that anticipate dangerous failures, monitor failures and their consequences, lessen the likelihood of dangerous failures and take appropriate remedial actions. Buyer will fully indemnify TI and its representatives against any damages arising out of the use of any TI components in Buyer's safety-critical applications.

In some cases, TI components may be promoted specifically to facilitate safety-related applications. With such components, TI's goal is to help enable customers to design and create their own end-product solutions that meet applicable functional safety standards and requirements. Nonetheless, such components are subject to these terms.

No TI components are authorized for use in FDA Class III (or similar life-critical medical equipment) unless authorized officers of the parties have executed an agreement specifically governing such use.

Only those TI components that TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components that have **not** been so designated is solely at Buyer's risk, and Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.