

TPA6211A1-Q1 3.1W 单声道全差分音频功率放大器

1 特性

- 符合汽车应用要求
 - 温度等级 2：-40°C 至 105°C T_A
 - 器件 HBM ESD 分类等级 2
 - 器件 CDM ESD 分类等级 C6
- 在 THD = 10% (典型值) 时
可利用 5V 电源向 3Ω 负载输送 3.1W 功率
- 低电源电流：电压为 5V 时为 4mA (典型值)
- 关断电流：0.01μA (典型值)
- 快速启动，具有极小杂音
- 仅三个外部组件
 - 针对直接电池供电运行，改进了 PSRR (-80dB) 和宽电源电压 (2.5V 至 5.5V)
 - 全差分设计简化了射频整流
 - 63dB CMRR 省去了两个输入耦合电容

2 应用

- 汽车音频
- 紧急呼叫
- 驾驶员通知
- 仪表组蜂鸣装置

3 说明

TPA6211A1-Q1 器件是一款 3.1W 单声道全差分放大器，设计用于驱动一个阻抗至少为 3Ω 的扬声器，同时在大多数应用中仅占用 20mm² 的总体印刷电路板 (PCB) 面积。此器件在 2.5V 至 5.5V 电压范围内运行，仅消耗 4mA 静态电源电流。TPA6211A1-Q1 器件采用节省空间的 8 引脚 HVSSOP 封装。

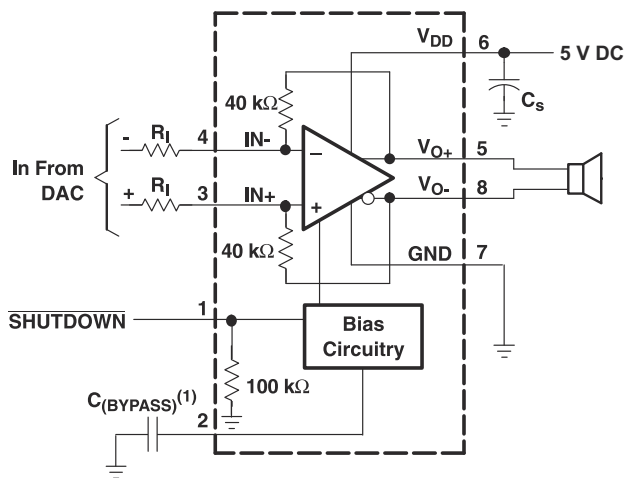
该器件包含如下特性：-80dB 的电源电压抑制比 (20Hz 至 2kHz)，改善的 RF 整流抗扰度以及较小的 PCB 占用面积。杂音超低的快速启动特性使得 TPA6211A1-Q1 器件非常适合用于紧急呼叫应用。此外，该器件可满足信息娱乐系统与仪表组应用中 (例如仪表组提示音或驾驶员通知) 的低功耗需求。

器件信息

器件型号	封装 ⁽¹⁾	封装尺寸 ⁽²⁾	本体尺寸 (标称值)
TPA6211A1-Q1	HVSSOP (8)	3.00mm x 4.90mm	3.00mm x 3.00mm

(1) 有关更多信息，请参阅节 10。

(2) 封装尺寸 (长 × 宽) 为标称值，并包括引脚 (如适用)。



A. C_(BYPASS) 是可选的

应用电路



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4 Pin Configuration and Functions

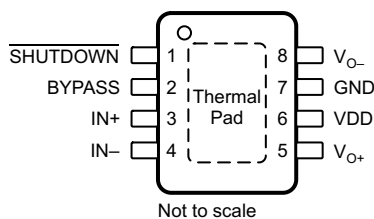


图 4-1. DGN Package 8-Pin HVSSOP Top View

Pin Functions

PIN		I/O	DESCRIPTION
NAME	NO.		
BYPASS	2	I	Mid-supply voltage, adding a bypass capacitor improves PSRR
GND	7	I	High-current ground
IN -	4	I	Negative differential input
IN+	3	I	Positive differential input
SHUTDOWN	1	I	Shutdown pin (active low logic)
Thermal Pad	—	—	Connect to ground. Thermal pad must be soldered down in all applications to properly secure device on the PCB.
V _{DD}	6	I	Power supply
V _{O+}	5	O	Positive BTL output
V _{O-}	8	O	Negative BTL output

4.1 DAPPER

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5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range unless otherwise noted⁽¹⁾

	MIN	MAX	UNIT
Supply voltage, V_{DD}	- 0.3	6	V
Input voltage, V_I	- 0.3	$V_{DD} + 0.3$ V	V
Continuous total power dissipation	See § 5.7		
Lead temperature 1.6 mm (1/16 Inch) from case for 10 s	DGN	260	°C
Operating free-air temperature, T_A	- 40	105	°C
Junction temperature, T_J	- 40	150	°C
Storage temperature, T_{stg}	- 65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under [§ 5.3](#). Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

5.2 ESD Ratings

	VALUE	UNIT
$V_{(ESD)}$ Electrostatic discharge	Human-body model (HBM), per AEC Q100-002 ⁽¹⁾	±2000
	Charged-device model (CDM), per AEC Q100-011	±1000

- (1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

5.3 Recommended Operating Conditions

	MIN	MAX	UNIT
V_{DD} Supply voltage	2.5	5.5	V
V_{IH} High-level input voltage	SHUTDOWN	1.55	V
V_{IL} Low-level input voltage	SHUTDOWN	0.5	V
T_A Operating free-air temperature	- 40	105	°C

5.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TPA6211A1-Q1	UNIT
		DGN (HVSSOP)	
		8 PINS	
$R_{\theta JA}$ Junction-to-ambient thermal resistance		71.7	°C/W
$R_{\theta JC(top)}$ Junction-to-case (top) thermal resistance		55.9	°C/W
$R_{\theta JB}$ Junction-to-board thermal resistance		44.9	°C/W
ψ_{JT} Junction-to-top characterization parameter		3.7	°C/W
ψ_{JB} Junction-to-board characterization parameter		44.7	°C/W
$R_{\theta JC(bot)}$ Junction-to-case (bottom) thermal resistance		19.6	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

5.5 Electrical Characteristics

$T_A = 25^\circ\text{C}$

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_{OS} Output offset voltage (measured differentially)	$V_I = 0$ -V differential, Gain = 1 V/V, $V_{DD} = 5.5$ V	- 9	0.3	9	mV
PSRR Power supply rejection ratio	$V_{DD} = 2.5$ V to 5.5 V		- 85	- 60	dB

$T_A = 25^\circ\text{C}$

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_{IC} Common mode input range	$V_{DD} = 2.5\text{ V to }5.5\text{ V}$	0.5		$V_{DD} - 0.8$	V
$CMRR$ Common mode rejection ratio	$V_{DD} = 5.5\text{ V}, V_{IC} = 0.5\text{ V to }4.7\text{ V}$		- 63	- 40	dB
	$V_{DD} = 2.5\text{ V}, V_{IC} = 0.5\text{ V to }1.7\text{ V}$		- 63	- 40	
Low-output swing	$R_L = 4\ \Omega, V_{IN+} = V_{DD}, V_{IN-} = 0\text{ V},$ Gain = $1\text{ V/V}, V_{IN-} = 0\text{ V or }V_{IN+} = V_{DD}$	$V_{DD} = 5.5\text{ V}$	0.45		V
		$V_{DD} = 3.6\text{ V}$	0.37		
		$V_{DD} = 2.5\text{ V}$	0.26	0.4	
High-output swing	$R_L = 4\ \Omega, V_{IN+} = V_{DD}, V_{IN-} = V_{DD},$ Gain = $1\text{ V/V}, V_{IN-} = 0\text{ V or }V_{IN+} = 0\text{ V}$	$V_{DD} = 5.5\text{ V}$	4.95		V
		$V_{DD} = 3.6\text{ V}$	3.18		
		$V_{DD} = 2.5\text{ V}$	2	2.13	
$ I_{IH} $ High-level input current, shutdown	$V_{DD} = 5.5\text{ V}, V_I = 5.8\text{ V}$		58	100	μA
$ I_{IL} $ Low-level input current, shutdown	$V_{DD} = 5.5\text{ V}, V_I = -0.3\text{ V}$		3	100	μA
I_Q Quiescent current	$V_{DD} = 2.5\text{ V to }5.5\text{ V}, \text{ no load}$		4	5	mA
$I_{(SD)}$ Supply current	$V_{SHUTDOWN} \leq 0.5\text{ V}, V_{DD} = 2.5\text{ V to }5.5\text{ V}, R_L = 4\ \Omega$		0.01	1	μA
Gain	$R_L = 4\ \Omega$	$\frac{38\text{ k}\Omega}{R_I}$	$\frac{40\text{ k}\Omega}{R_I}$	$\frac{42\text{ k}\Omega}{R_I}$	V/V
Resistance from shutdown to GND			100		k Ω

5.6 Operating Characteristics

$T_A = 25^\circ\text{C}$, Gain = 1 V/V

PARAMETER	TEST CONDITIONS		MIN	TYP	MAX	UNIT
P_O Output power	THD + N = 1%, $f = 1\text{ kHz}$, $R_L = 3\ \Omega$	$V_{DD} = 5\text{ V}$		2.45		W
		$V_{DD} = 3.6\text{ V}$		1.22		
		$V_{DD} = 2.5\text{ V}$		0.49		
	THD + N = 1%, $f = 1\text{ kHz}$, $R_L = 4\ \Omega$	$V_{DD} = 5\text{ V}$		2.22		
		$V_{DD} = 3.6\text{ V}$		1.1		
		$V_{DD} = 2.5\text{ V}$		0.47		
	THD + N = 1%, $f = 1\text{ kHz}$, $R_L = 8\ \Omega$	$V_{DD} = 5\text{ V}$		1.36		
		$V_{DD} = 3.6\text{ V}$		0.72		
		$V_{DD} = 2.5\text{ V}$		0.33		
THD+N Total harmonic distortion plus noise	$f = 1\text{ kHz}$, $R_L = 3\ \Omega$	$P_O = 2\text{ W}$, $V_{DD} = 5\text{ V}$		0.045%		
		$P_O = 1\text{ W}$, $V_{DD} = 3.6\text{ V}$		0.05%		
		$P_O = 300\text{ mW}$, $V_{DD} = 2.5\text{ V}$		0.06%		
	$f = 1\text{ kHz}$, $R_L = 4\ \Omega$	$P_O = 1.8\text{ W}$, $V_{DD} = 5\text{ V}$		0.03%		
		$P_O = 0.7\text{ W}$, $V_{DD} = 3.6\text{ V}$		0.03%		
		$P_O = 300\text{ mW}$, $V_{DD} = 2.5\text{ V}$		0.04%		
	$f = 1\text{ kHz}$, $R_L = 8\ \Omega$	$P_O = 1\text{ W}$, $V_{DD} = 5\text{ V}$		0.02%		
		$P_O = 0.5\text{ W}$, $V_{DD} = 3.6\text{ V}$		0.02%		
		$P_O = 200\text{ mW}$, $V_{DD} = 2.5\text{ V}$		0.03%		
k_{SVR} Supply ripple rejection ratio	$V_{DD} = 3.6\text{ V}$, Inputs AC-grounded with $C_I = 2\ \mu\text{F}$, $V_{RIPPLE} = 200\text{ mV}_{pp}$	$f = 217\text{ Hz}$		– 80		dB
		$f = 20\text{ Hz to } 20\text{ kHz}$		– 70		
SNR Signal-to-noise ratio	$V_{DD} = 5\text{ V}$, $P_O = 2\text{ W}$, $R_L = 4\ \Omega$			105		dB
V_n Output voltage noise	$V_{DD} = 3.6\text{ V}$, $f = 20\text{ Hz to } 20\text{ kHz}$, Inputs AC-grounded with $C_I = 2\ \mu\text{F}$	No weighting		15		μV_{RMS}
		A weighting		12		
CMRR Common mode rejection ratio	$V_{DD} = 3.6\text{ V}$, $V_{IC} = 1\text{ V}_{pp}$	$f = 217\text{ Hz}$		– 65		dB
Z_I Input impedance			38	40	44	$\text{k}\Omega$
Start-up time from shutdown	$V_{DD} = 3.6\text{ V}$, No C_{BYPASS}			4		μs
	$V_{DD} = 3.6\text{ V}$, $C_{BYPASS} = 0.1\ \mu\text{F}$			27		ms

5.7 Dissipation Ratings

PACKAGE	$T_A \leq 25^\circ\text{C}$ POWER RATING	DERATING FACTOR ⁽¹⁾	$T_A = 70^\circ\text{C}$ POWER RATING	$T_A = 85^\circ\text{C}$ POWER RATING
DGN	2.13 W	17.1 mW/ $^\circ\text{C}$	1.36 W	1.11 W

(1) Derating factor based on High-k board layout.

Typical Characteristics

表 5-1. Table of Graphs

		FIGURE
Output power	vs Supply voltage	图 5-1
	vs Load resistance	图 5-2
Power dissipation	vs Output power	图 5-3, 图 5-4
Total harmonic distortion + noise	vs Output power	图 5-5, 图 5-6, 图 5-7
	vs Frequency	图 5-8, 图 5-9, 图 5-10, 图 5-11, 图 5-12
	vs Common-mode input voltage	图 5-13
Supply voltage rejection ratio	vs Frequency	图 5-14, 图 5-15, 图 5-16, 图 5-17
Supply voltage rejection ratio	vs Common-mode input voltage	图 5-18
GSM Power supply rejection	vs Time	图 5-19
GSM Power supply rejection	vs Frequency	图 5-20
Common-mode rejection ratio	vs Frequency	图 5-21
	vs Common-mode input voltage	图 5-22
Closed loop gain/phase	vs Frequency	图 5-23
Open loop gain/phase	vs Frequency	图 5-24
Supply current	vs Supply voltage	图 5-25
	vs Shutdown voltage	图 5-26
Start-up time	vs Bypass capacitor	图 5-27

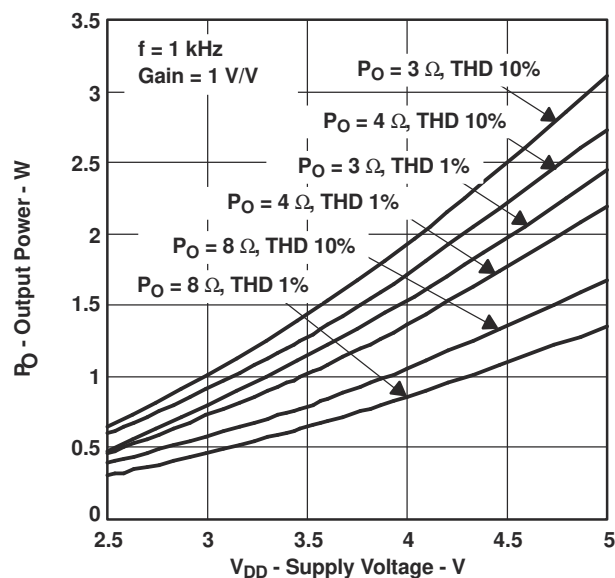


图 5-1. Output Power vs Supply Voltage

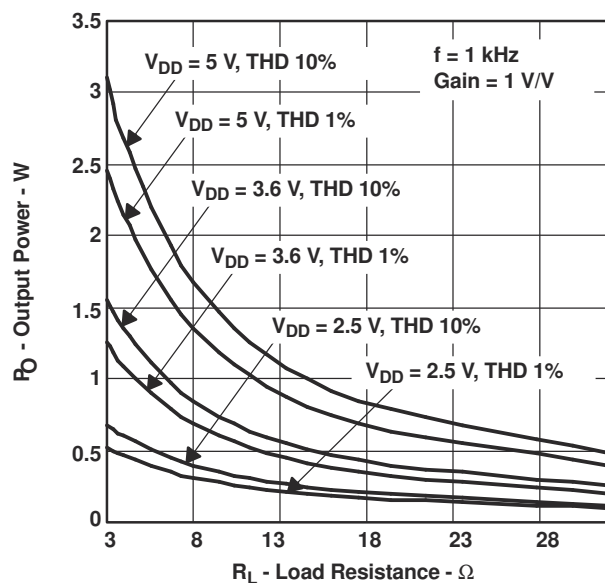


图 5-2. Output Power vs Load Resistance

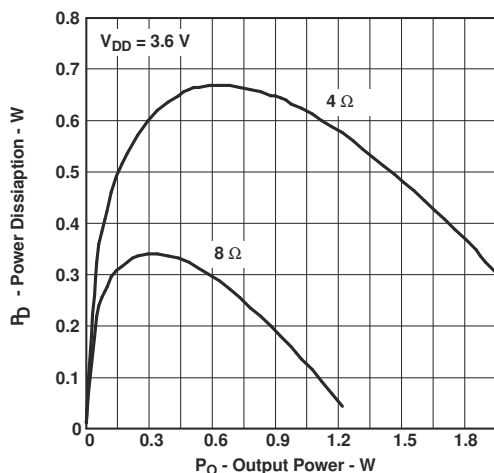


图 5-3. Power Dissipation vs Output Power

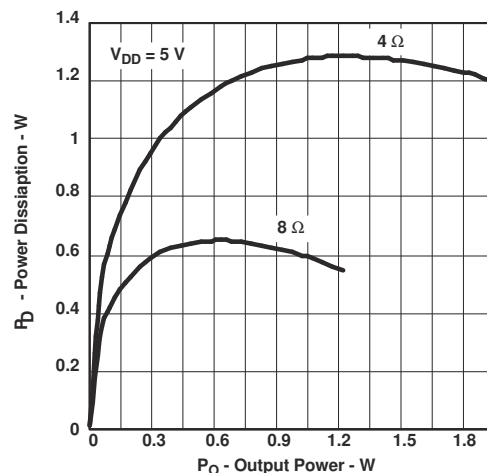


图 5-4. Power Dissipation vs Output Power

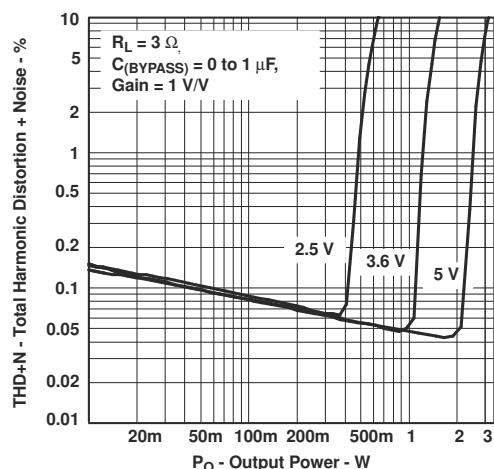


图 5-5. Total Harmonic Distortion + Noise vs Output Power

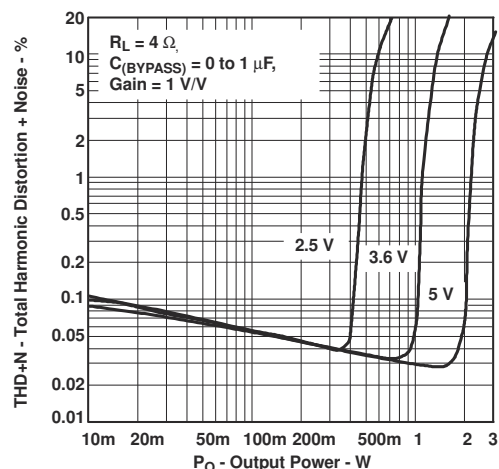


图 5-6. Total Harmonic Distortion + Noise vs Output Power

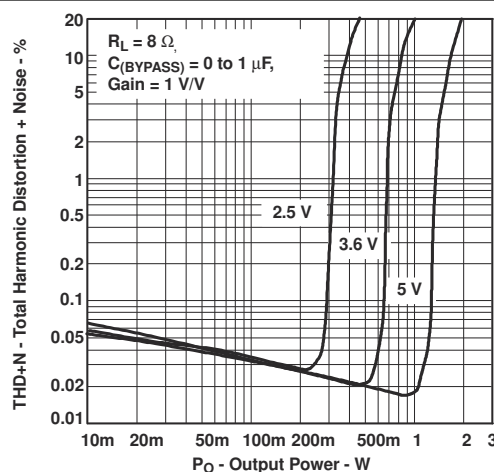


图 5-7. Total Harmonic Distortion + Noise vs Output Power

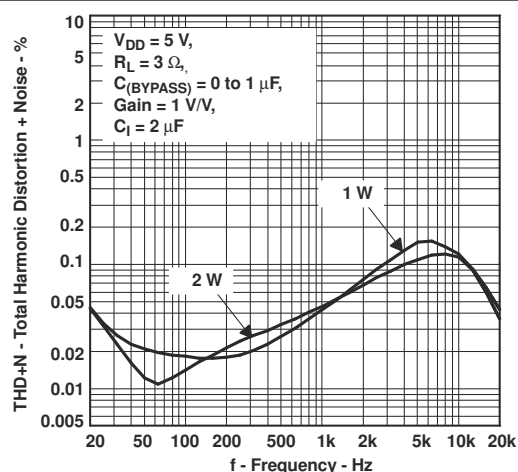


图 5-8. Total Harmonic Distortion + Noise vs Frequency

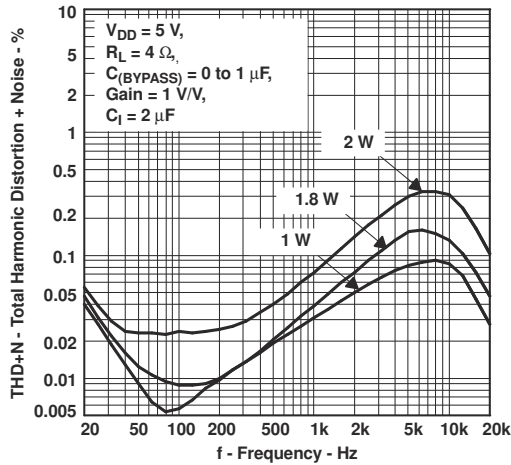


图 5-9. Total Harmonic Distortion + Noise vs Frequency

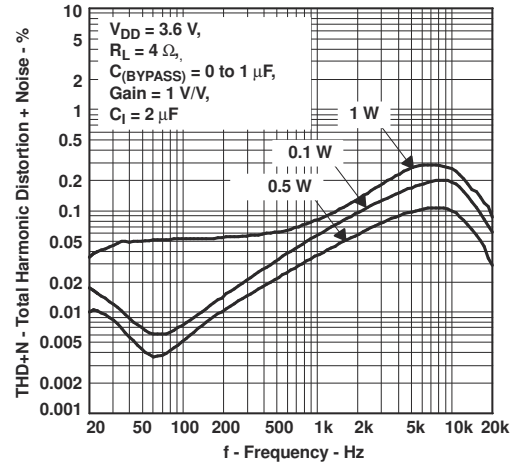


图 5-10. Total Harmonic Distortion + Noise vs Frequency

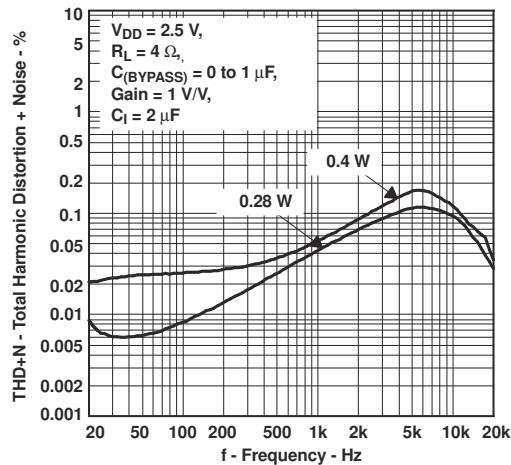


图 5-11. Total Harmonic Distortion + Noise vs Frequency

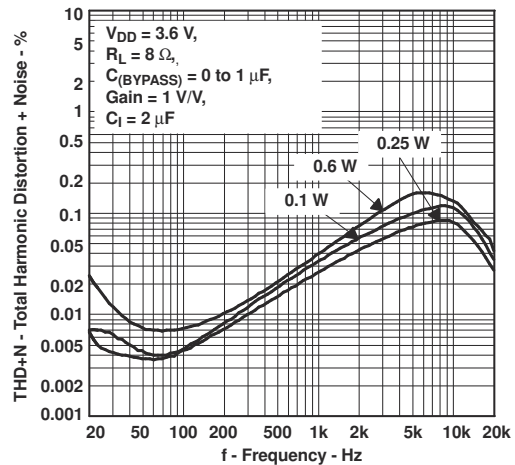


图 5-12. Total Harmonic Distortion + Noise vs Frequency

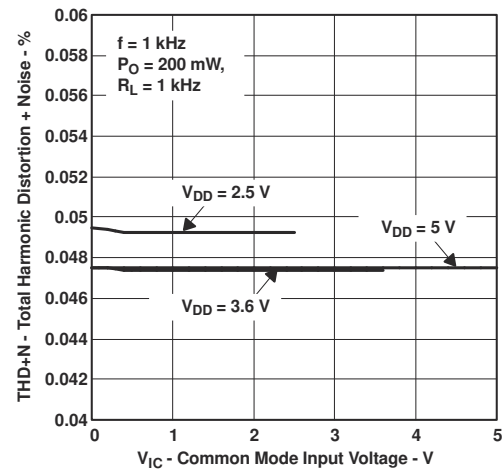


图 5-13. Total Harmonic Distortion + Noise vs Common-Mode Input Voltage

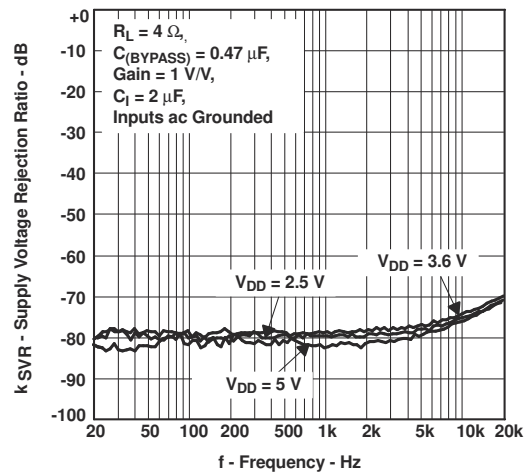


图 5-14. Supply Voltage Rejection Ratio vs Frequency

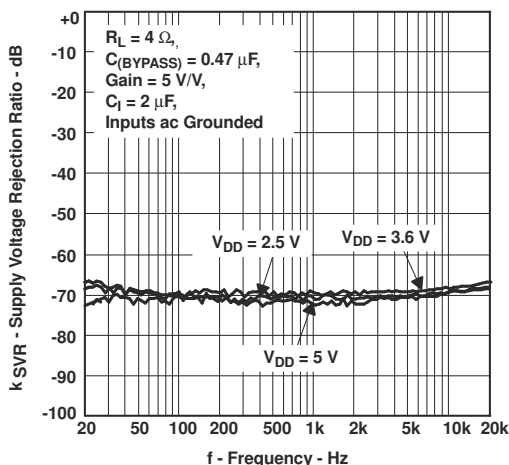


图 5-15. Supply Voltage Rejection Ratio vs Frequency

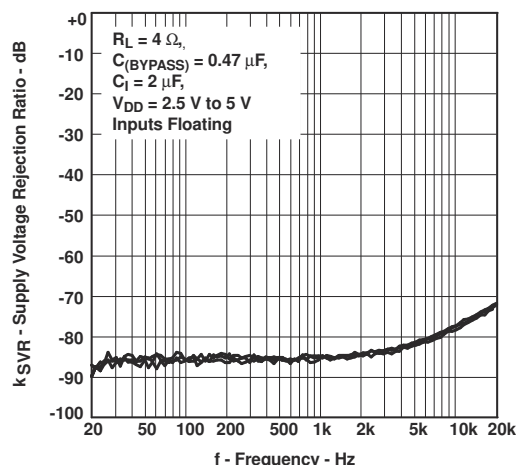


图 5-16. Supply Ripple Rejection Ratio vs Frequency

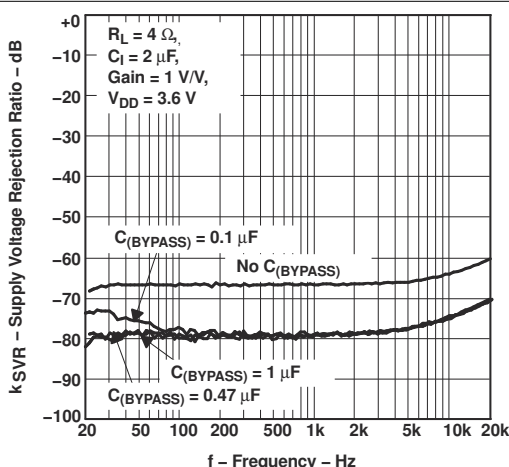


图 5-17. Supply Voltage Rejection Ratio vs Frequency

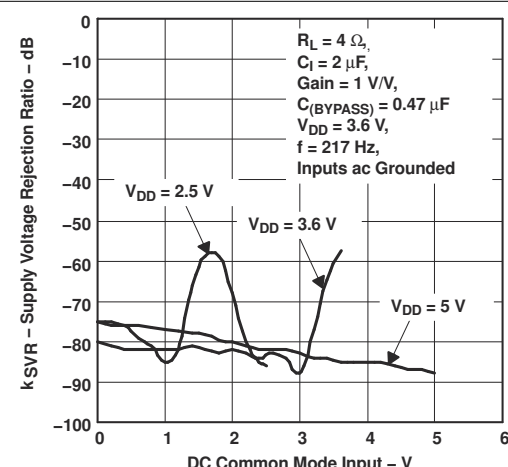


图 5-18. Supply Voltage Rejection Ratio vs DC Common-Mode Input

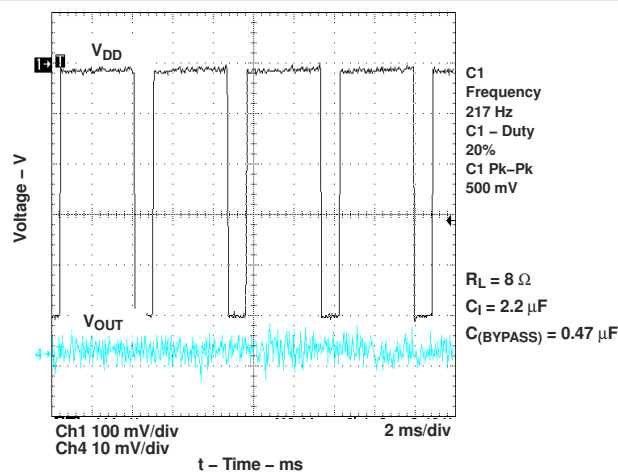


图 5-19. GSM Power Supply Rejection vs Time

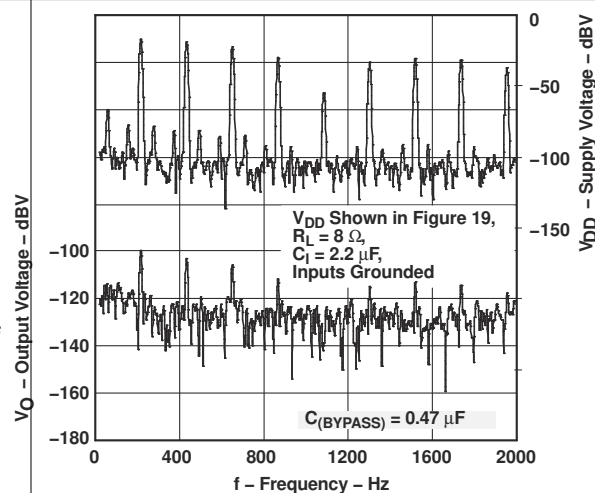


图 5-20. GSM Power Supply Rejection vs Frequency

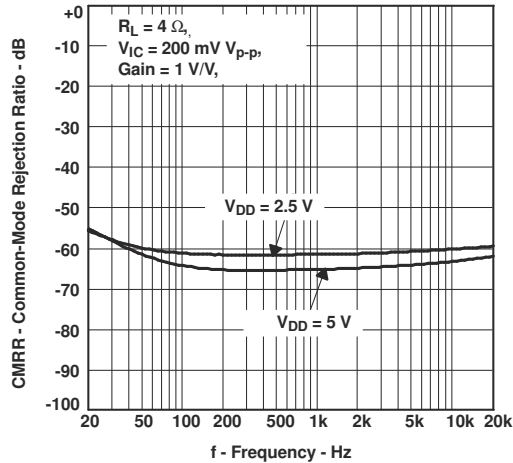


图 5-21. Common-Mode Rejection Ratio vs Frequency

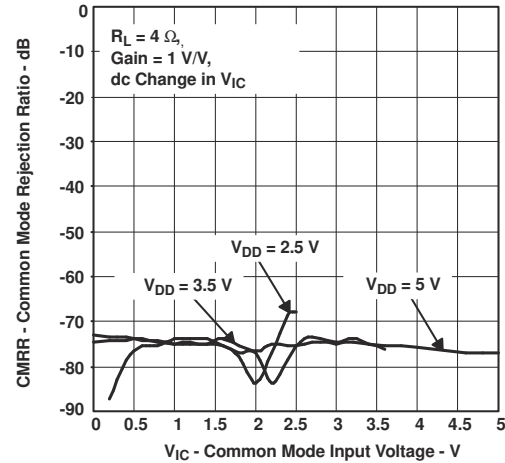


图 5-22. Common-Mode Rejection Ratio vs Common-Mode Input Voltage

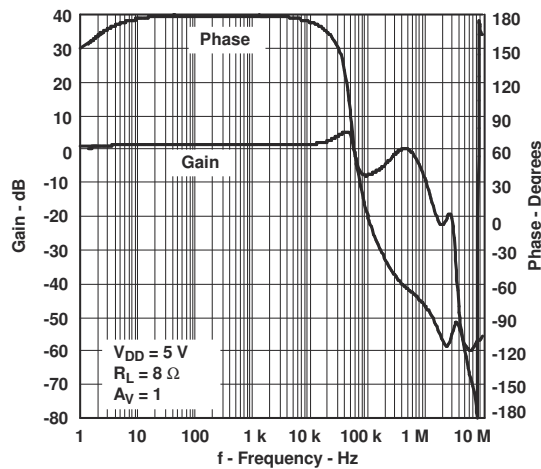


图 5-23. Closed Loop Gain/Phase vs Frequency

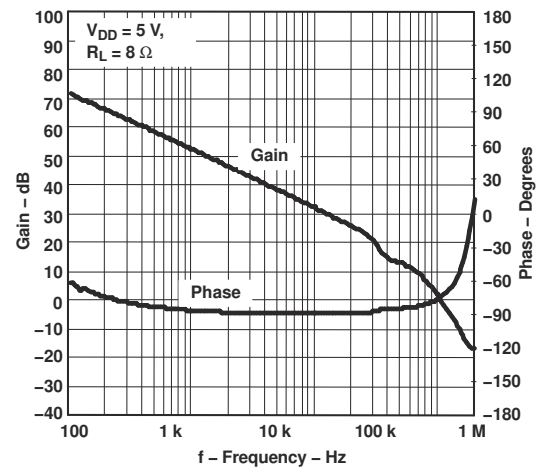


图 5-24. Open Loop Gain/Phase vs Frequency

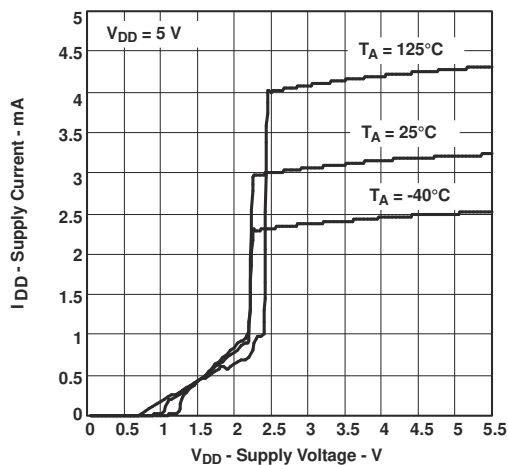


图 5-25. Supply Current vs Supply Voltage

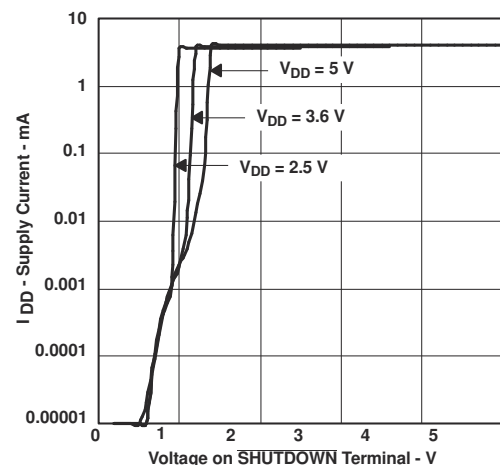


图 5-26. Supply Current vs Shutdown Voltage

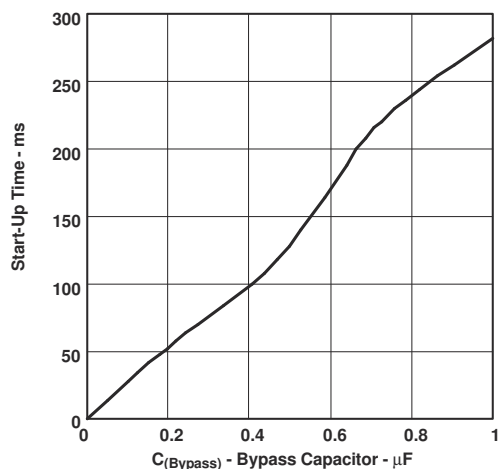


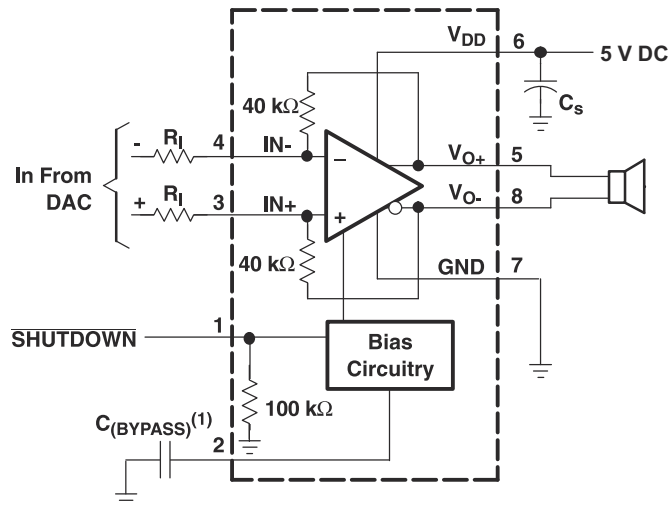
图 5-27. Start-up Time vs Bypass Capacitor

6 Detailed Description

6.1 Overview

The TPA6211A1-Q1 device is a fully differential amplifier with differential inputs and outputs. The fully differential amplifier consists of a differential amplifier and a common-mode amplifier. The differential amplifier ensures that the amplifier outputs a differential voltage that is equal to the differential input times the gain. The common-mode feedback ensures that the common-mode voltage at the output is biased around $V_{DD} / 2$ regardless of the common-mode voltage at the input.

6.2 Functional Block Diagram



A. $C_{(BYPASS)}$ is optional

6.3 Feature Description

6.3.1 Advantages of Fully Differential Amplifiers

Input coupling capacitors are not required. A fully differential amplifier with good CMRR, such as the TPA6211A1-Q1 device, allows the inputs to be biased at voltage other than mid-supply. For example, if a DAC has a lower mid-supply voltage than that of the TPA6211A1-Q1 device, the common-mode feedback circuit compensates, and the outputs are still biased at the mid-supply point of the TPA6211A1-Q1 device. The inputs of the TPA6211A1-Q1 device can be biased from 0.5 V to $V_{DD} - 0.8$ V. If the inputs are biased outside of that range, input coupling capacitors are required.

A Mid-supply bypass capacitor, C_{BYPASS} , is not required. The fully differential amplifier does not require a bypass capacitor. Any shift in the mid-supply voltage affects both positive and negative channels equally, thus canceling at the differential output. Removing the bypass capacitor slightly worsens power supply rejection ratio (k_{SVR}), but a slight decrease of k_{SVR} can be acceptable when an additional component can be eliminated (see 图 5-17).

The RF-immunity is improved. A fully differential amplifier cancels the noise from RF disturbances much better than the typical audio amplifier.

6.3.2 Fully Differential Amplifier Efficiency and Thermal Information

Class-AB amplifiers are inefficient, primarily because of voltage drop across the output-stage transistors. The two components of this internal voltage drop are the headroom or DC voltage drop that varies inversely to output power, and the sinewave nature of the output. The total voltage drop can be calculated by subtracting the RMS value of the output voltage from V_{DD} . The internal voltage drop multiplied by the average value of the supply current, $I_{DD}(avg)$, determines the internal power dissipation of the amplifier.

An easy-to-use equation to calculate efficiency starts out as being equal to the ratio of power from the power supply to the power delivered to the load. To accurately calculate the RMS and average values of power in the load and in the amplifier, the current and voltage waveform shapes must first be understood (see 图 6-1).

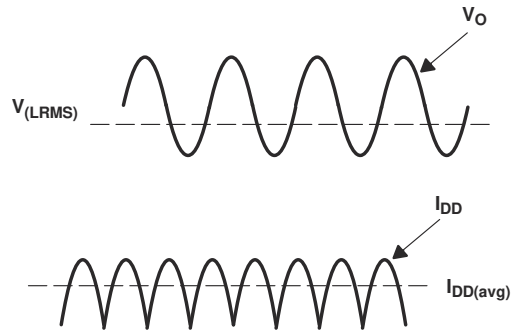


图 6-1. Voltage and Current Waveforms for BTL Amplifiers

Although the voltages and currents for SE and BTL are sinusoidal in the load, currents from the supply are different between SE and BTL configurations. In an SE application the current waveform is a half-wave rectified shape, whereas in BTL the current waveform is a full-wave rectified waveform. This means RMS conversion factors are different. Keep in mind that for most of the waveform both the push and pull transistors are not on at the same time, which supports the fact that each amplifier in the BTL device only draws current from the supply for half the waveform. 方程式 2 到 方程式 11 是计算放大器效率的基础。

$$\text{Efficiency of a BTL amplifier} = \frac{P_L}{P_{SUP}}$$

Where:

$$P_L = \frac{V_{L\text{rms}}^2}{R_L}, \text{ and } V_{LRMS} = \frac{V_P}{\sqrt{2}}, \text{ therefore, } P_L = \frac{V_P^2}{2R_L}$$

$$\text{and } P_{SUP} = V_{DD} I_{DD\text{avg}} \text{ and } I_{DD\text{avg}} = \frac{1}{\pi} \int_0^\pi \frac{V_P}{R_L} \sin(t) dt = -\frac{1}{\pi} \times \frac{V_P}{R_L} [\cos(t)]_0^\pi = \frac{2V_P}{\pi R_L}$$

Therefore,

$$P_{SUP} = \frac{2 V_{DD} V_P}{\pi R_L}$$

substituting P_L and P_{SUP} into equation 6,

$$\text{Efficiency of a BTL amplifier} = \frac{\frac{V_P^2}{2 R_L}}{\frac{2 V_{DD} V_P}{\pi R_L}} = \frac{\pi V_P}{4 V_{DD}}$$

Where:

$$V_P = \sqrt{2 P_L R_L}$$

$$\eta_{BTL} = \frac{P_L}{P_{SUP}}$$

P_L = Power delivered to load

P_{SUP} = Power drawn from power supply

V_{LRMS} = RMS voltage on BTL load

R_L = Load resistance

V_P = Peak voltage on BTL load

$I_{DD\text{avg}}$ = Average current drawn from the power supply

V_{DD} = Power supply voltage

η_{BTL} = Efficiency of a BTL amplifier

(1)

(2)

where

- η_{BTL} is the efficiency of a BTL amplifier

- P_L is the power delivered to load
- P_{SUP} is the power drawn from power supply

P_L is calculated with 方程式 3, and V_{LRMS} is calculated with 方程式 4.

$$P_L = \frac{V_{LRMS}^2}{R_L} \quad (3)$$

where

- V_{LRMS} = RMS voltage on BTL load
- R_L is load resistance

$$V_{LRMS} = \frac{V_P}{\sqrt{2}} \quad (4)$$

where

- V_P is peak voltage on BTL load

Therefore, P_L can be given as 方程式 5.

$$P_L = \frac{V_P^2}{2 \times R_L} \quad (5)$$

P_{SUP} is calculated with 方程式 6.

$$P_{SUP} = V_{DD} \times I_{DDavg} \quad (6)$$

where

- V_{DD} is power supply voltage
- I_{DDavg} is average current drawn from the power supply

I_{DDavg} is calculated with 方程式 7.

$$I_{DDavg} = \frac{1}{\pi} \int_0^\pi \frac{V_P}{R_L} \times \sin(t) \times dt = -\frac{1}{\pi} \times \frac{V_P}{R_L} \times \cos(t) \Big|_0^\pi = \frac{2 \times V_P}{\pi \times R_L} \quad (7)$$

Therefore, P_{SUP} can be given as 方程式 8.

$$P_{SUP} = \frac{2 \times V_{DD} \times V_P}{\pi \times R_L} \quad (8)$$

Substituting for P_L and P_{SUP} , 方程式 2 becomes 方程式 9

$$\eta_{BTL} = \frac{\frac{V_P^2}{2 \times R_L}}{\frac{2 \times V_{DD} \times V_P}{\pi \times R_L}} = \frac{\pi \times V_P}{4 \times V_{DD}} \quad (9)$$

V_P is calculated with 方程式 10.

$$V_P = \sqrt{2 \times P_L \times R_L} \quad (10)$$

And substituting for V_P , η_{BTL} can be calculated with 方程式 11

$$\eta_{BTL} = \frac{\pi \sqrt{2 \times P_L \times R_L}}{4 \times V_{DD}} \quad (11)$$

A simple formula for calculating the maximum power dissipated (P_{Dmax}) can be used for a differential output application:

$$P_{Dmax} = \frac{2V_{DD}^2}{\pi^2 R_L} \quad (12)$$

表 6-1. Efficiency and Maximum Ambient Temperature vs Output Power

OUTPUT POWER	EFFICIENCY	INTERNAL DISSIPATION	POWER FROM SUPPLY	MAX AMBIENT TEMPERATURE
5-V, 3-Ω SYSTEMS				
0.5 W	27.2%	1.34 W	1.84 W	54°C
1 W	38.4%	1.6 W	2.6 W	35°C
2.45 W	60.2%	1.62 W	4.07 W	34°C
3.1 W	67.7%	1.48 W	4.58 W	44°C
5-V, 4-Ω BTL SYSTEMS				
0.5 W	31.4%	1.09 W	1.59 W	72°C
1 W	44.4%	1.25 W	2.25 W	60°C
2 W	62.8%	1.18 W	3.18 W	65°C
2.8 W	74.3%	0.97 W	3.77 W	80°C
5-V, 8-Ω SYSTEMS				
0.5 W	44.4%	0.625 W	1.13 W	105°C (limited by maximum ambient temperature specification)
1 W	62.8%	0.592 W	1.6 W	105°C (limited by maximum ambient temperature specification)
1.36 W	73.3%	0.496 W	1.86 W	105°C (limited by maximum ambient temperature specification)
1.7 W	81.9%	0.375 W	2.08 W	105°C (limited by maximum ambient temperature specification)

方程式 11 is used to calculate efficiencies for four different output power levels, see 表 6-1. The efficiency of the amplifier is quite low for lower power levels and rises sharply as power to the load is increased resulting in a nearly flat internal power dissipation over the normal operating range. The internal dissipation at full output power is less than in the half power range. Calculating the efficiency for a specific system is the key to proper power supply design. For a 2.8-W audio system with 4-Ω loads and a 5-V supply, the maximum draw on the power supply is almost 3.8 W.

A final point to remember about Class-AB amplifiers is how to manipulate the terms in the efficiency equation to the utmost advantage when possible. In 方程式 11, V_{DD} is in the denominator. This indicates that as V_{DD} goes down, efficiency goes up.

The maximum ambient temperature depends on the heat sinking ability of the PCB system. Given $R_{\theta JA}$ (junction-to-ambient thermal resistance), the maximum allowable junction temperature, and the internal dissipation at 1-W output power with a 4-Ohm load, the maximum ambient temperature can be calculated with 方程式 13. The maximum recommended junction temperature for the TPA6211A1-Q1 device is 150°C.

$$T_A(\text{Max}) = T_J(\text{Max}) - R_{\theta JA} \times P_D = 150 - 71.7 \times 1.25 = 60^\circ\text{C} \quad (13)$$

方程式 13 shows that the maximum ambient temperature is 60°C at 1-W output power and 4-Ω load with a 5-V supply.

表 6-1 shows that the thermal performance must be considered when using a Class-AB amplifier to keep junction temperatures in the specified range. The TPA6211A1-Q1 device is designed with thermal protection that turns the device off when the junction temperature surpasses 150°C to prevent damage to the IC. In addition, using speakers with an impedance higher than 4 Ω dramatically increases the thermal performance by reducing the output current.

6.3.3 Differential Output Versus Single-Ended Output

图 6-2 shows a Class-AB audio power amplifier (APA) in a fully differential configuration. The TPA6211A1-Q1 amplifier has differential outputs driving both ends of the load. One of several potential benefits to this configuration is power to the load. The differential drive to the speaker means that as one side is slewing up, the other side is slewing down, and vice versa. This in effect doubles the voltage swing on the load as compared to a ground-referenced load. Plugging $2 \times V_{O(PP)}$ into the power equation (方程式 14) yields four-times the output power (as the voltage is squared) from the same supply rail and load impedance (see 方程式 16 and 方程式 17).

$$V_{(rms)} = \frac{V_{O(PP)}}{2\sqrt{2}}$$

$$Power = \frac{V_{(rms)}^2}{R_L} \quad (14)$$

$$Power_{(S-E)} = \frac{V_{(rms)}^2}{R_L} = \frac{\left(\frac{V_{O(PP)}}{2\sqrt{2}}\right)^2}{R_L} = \frac{V_{O(PP)}^2}{8R_L} \quad (15)$$

$$Power_{(Diff)} = \frac{V_{(rms)}^2}{R_L} = \frac{\left(\frac{2 \times V_{O(PP)}}{2\sqrt{2}}\right)^2}{R_L} = \frac{V_{O(PP)}^2}{2R_L} \quad (16)$$

$$Power_{(Diff)} = 4 \times Power_{(S-E)} \quad (17)$$

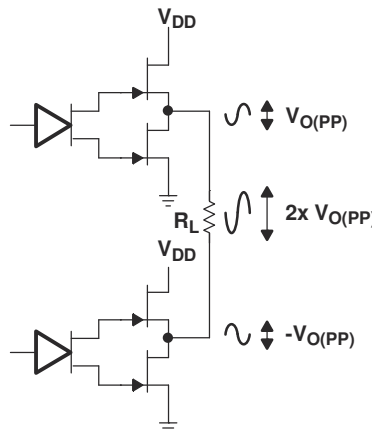


图 6-2. Differential Output Configuration

In a typical automotive application operating at 5 V, bridging raises the power into an 8-Ω speaker from a singled-ended (SE, ground reference) limit of 390 mW to 1.56 W. This is a 6-dB improvement in sound power, or

loudness of the sound. In addition to increased power, there are frequency-response concerns. Consider the single-supply SE configuration shown in 图 6-3. A coupling capacitor (C_C) is required to block the DC-offset voltage from the load. This capacitor can be quite large (approximately 33 μF to 1000 μF) so it tends to be expensive, heavy, occupy valuable PCB area, and have the additional drawback of limiting low-frequency performance. This frequency-limiting effect is due to the high-pass filter network created with the speaker impedance and the coupling capacitance. This is calculated with 方程式 18.

$$f_c = \frac{1}{2\pi R_L C_C} \quad (18)$$

For example, a 68- μF capacitor with an 8- Ω speaker would attenuate low frequencies below 293 Hz. The BTL configuration cancels the DC offsets, which eliminates the need for the blocking capacitors. Low-frequency performance is then limited only by the input network and speaker response. Cost and PCB space are also minimized by eliminating the bulky coupling capacitor.

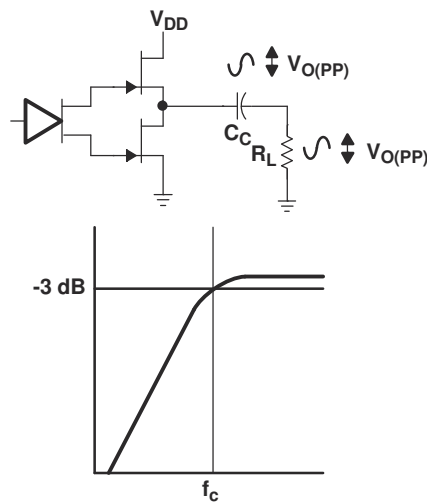


图 6-3. Single-Ended Output and Frequency Response

Increasing power to the load does carry a penalty of increased internal power dissipation. The increased dissipation is understandable considering that the BTL configuration produces four-times the output power of the SE configuration.

6.4 Device Functional Modes

The TPA6211A1-Q1 device can be put in shutdown mode when asserting $\overline{\text{SHUTDOWN}}$ pin to a logic LOW. While in shutdown mode, the device output stage is turned off and set into high impedance, making the current consumption very low. The device exits shutdown mode when a HIGH logic level is applied to $\overline{\text{SHUTDOWN}}$ pin.

7 Application and Implementation

备注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

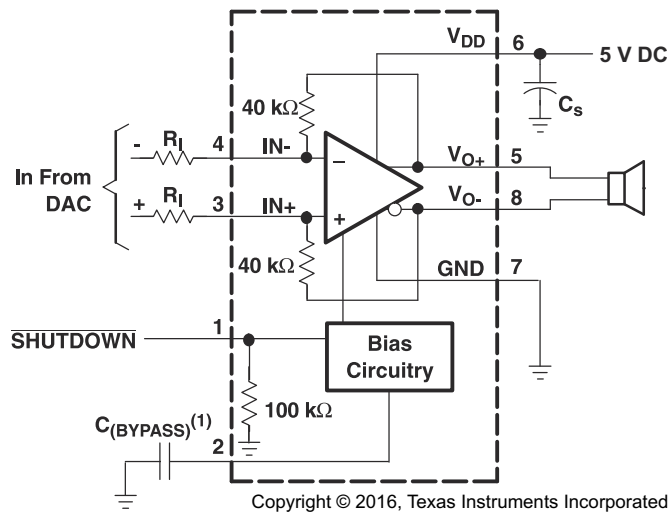
7.1 Application Information

The TPA6211A1-Q1 is a fully-differential amplifier designed to drive a speaker with at least 3- Ω impedance while consuming only 20-mm² total printed-circuit board (PCB) area in most applications.

7.2 Typical Applications

图 7-1 shows a typical application circuit for the TPA6211A1-Q1 with a speaker, input resistors, and supporting power supply decoupling capacitors.

7.2.1 Typical Differential Input Application



A. $C_{(BYPASS)}$ is optional

图 7-1. Typical Differential Input Application Schematic

Typical values are shown in 表 7-1.

表 7-1. Typical Component Values

COMPONENT	VALUE
R_1	40 k Ω
$C_{BYPASS}^{(1)}$	0.22 μ F
C_S	1 μ F
C_I	0.22 μ F

(1) C_{BYPASS} is optional.

7.2.1.1 Design Requirements

For this design example, use the parameters listed in 表 7-2 as the input parameters.

表 7-2. Design Parameters

PARAMETER	EXAMPLE VALUE
Power supply voltage	2.5 V to 5.5 V
Current	4 mA to 5 mA
Shutdown	High > 1.55 V
	Low < 0.5 V
Speaker	3 Ω, 4 Ω, or 8 Ω

7.2.1.2 Detailed Design Procedure

7.2.1.2.1 Resistors (R_I)

The input resistor (R_I) can be selected to set the gain of the amplifier according to 方程式 19.

$$\text{Gain} = \frac{R_F}{R_I} \quad (19)$$

The internal feedback resistors (R_F) are trimmed to 40 kΩ.

Resistor matching is very important in fully differential amplifiers. The balance of the output on the reference voltage depends on matched ratios of the resistors. CMRR, PSRR, and the cancellation of the second harmonic distortion diminishes if resistor mismatch occurs. Therefore, TI recommends 1%-tolerance resistors or better to optimize performance.

7.2.1.2.2 Bypass Capacitor (C_{BYPASS}) and Start-Up Time

The internal voltage divider at the BYPASS pin of this device sets a mid-supply voltage for internal references and sets the output common mode voltage to $V_{\text{DD}} / 2$. Adding a capacitor filters any noise into this pin, increasing k_{SVR} . C_{BYPASS} also determines the rise time of $V_{\text{O+}}$ and $V_{\text{O-}}$ when the device exits shutdown. The larger the capacitor, the slower the rise time.

7.2.1.2.3 Input Capacitor (C_I)

The TPA6211A1-Q1 device does not require input coupling capacitors when driven by a differential input source biased from 0.5 V to $V_{\text{DD}} - 0.8$ V. Use 1% tolerance or better gain-setting resistors if not using input coupling capacitors.

In the single-ended input application, an input capacitor (C_I) is required to allow the amplifier to bias the input signal to the proper DC level. In this case, C_I and R_I form a high-pass filter with the corner frequency defined in 方程式 20.

$$f_c = \frac{1}{2\pi R_I C_I} \quad (20)$$

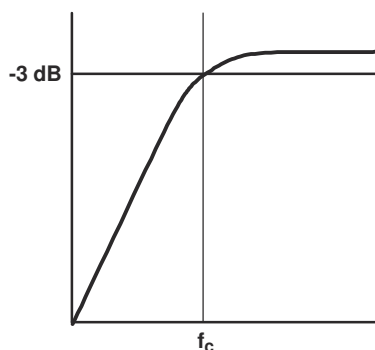


图 7-2. Input Filter Cutoff Frequency

The value of C_I is an important consideration, as it directly affects the bass (low frequency) performance of the circuit. Consider the example where R_I is 10 k Ω and the specification calls for a flat bass response down to 100 Hz. 方程式 20 is reconfigured as 方程式 21.

$$C_I = \frac{1}{2\pi R_I f_c} \quad (21)$$

In this example, C_I is 0.16 μ F, so the likely choice ranges from 0.22 μ F to 0.47 μ F. TI recommends the use of ceramic capacitors because they are the best choice in preventing leakage current. When polarized capacitors are used, the positive side of the capacitor faces the amplifier input in most applications. The input DC level is held at $V_{DD} / 2$, typically higher than the source DC level. Confirming the capacitor polarity in the application is important.

7.2.1.2.4 Band-Pass Filter (R_I , C_I , and C_F)

Having signal filtering beyond the one-pole high-pass filter formed by the combination of C_I and R_I can be desirable. A low-pass filter can be added by placing a capacitor (C_F) between the inputs and outputs, forming a band-pass filter.

An example of when this technique might be used would be in an application where the desirable pass-band range is between 100 Hz and 10 kHz, with a gain of 4 V/V. 方程式 22 to 方程式 29 allow the proper values of C_F and C_I to be determined.

7.2.1.2.4.1 Step 1: Low-Pass Filter

$$f_{c(LPF)} = \frac{1}{2\pi R_F C_F} \quad (22)$$

$$f_{c(LPF)} = \frac{1}{2\pi 40\text{k}\Omega C_F} \quad (23)$$

Therefore,

$$C_F = \frac{1}{2\pi 40\text{k}\Omega f_{c(LPF)}} \quad (24)$$

Substituting 10 kHz for $f_{c(LPF)}$ and solving for C_F :

$$C_F = 398\text{ pF} \quad (25)$$

7.2.1.2.4.2 Step 2: High-Pass Filter

$$f_{c(HPF)} = \frac{1}{2\pi R_I C_I} \quad (26)$$

Because the application in this case requires a gain of 4 V/V, R_I must be set to 10 k Ω .

Substituting R_I into 方程式 26.

$$f_{c(HPF)} = \frac{1}{2\pi 10\text{k}\Omega C_I} \quad (27)$$

Therefore,

$$C_I = \frac{1}{2\pi 10 \text{ k}\Omega f_{c(\text{HPF})}} \quad (28)$$

Substituting 100 Hz for $f_{c(\text{HPF})}$ and solving for C_I :

$$C_I = 0.16 \text{ }\mu\text{F} \quad (29)$$

At this point, a first-order band-pass filter has been created with the low-frequency cutoff set to 100 Hz and the high-frequency cutoff set to 10 kHz.

The process can be taken a step further by creating a second-order high-pass filter. This is accomplished by placing a resistor (R_a) and capacitor (C_a) in the input path. R_a must be at least 10 times smaller than R_I ; otherwise its value has a noticeable effect on the gain, as R_a and R_I are in series.

7.2.1.2.4.3 Step 3: Additional Low-Pass Filter

R_a must be at least ten-times smaller than R_I . Set $R_a = 1 \text{ k}\Omega$

$$f_{c(\text{LPF})} = \frac{1}{2\pi R_a C_a} \quad (30)$$

Therefore,

$$C_a = \frac{1}{2\pi 1 \text{ k}\Omega f_{c(\text{LPF})}} \quad (31)$$

Substituting 10 kHz for $f_{c(\text{LPF})}$ and solving for C_a :

$$C_a = 160 \text{ pF} \quad (32)$$

图 7-3 is a bode plot for the band-pass filter in the previous example. 图 7-8 shows how to configure the TPA6211A1-Q1 device as a band-pass filter.

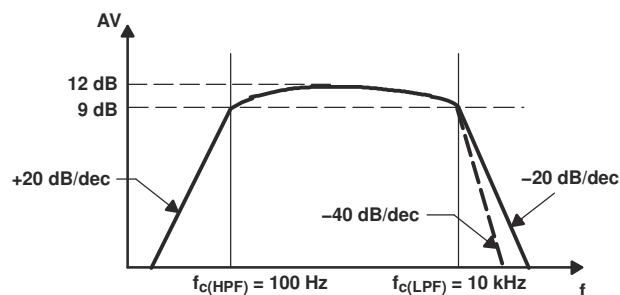


图 7-3. Bode Plot

7.2.1.2.5 Decoupling Capacitor (C_S)

The TPA6211A1-Q1 device is a high-performance CMOS audio amplifier that requires adequate power supply decoupling to ensure the output total harmonic distortion (THD) is as low as possible. Power-supply decoupling also prevents oscillations for long lead lengths between the amplifier and the speaker. For higher frequency transients, spikes, or digital hash on the line, a good low equivalent-series-resistance (ESR) ceramic capacitor, typically 0.1 μF to 1 μF , placed as close as possible to the device V_{DD} lead works best. For filtering lower frequency noise signals, a 10- μF or greater capacitor placed near the audio power amplifier also helps, but is not required in most applications because of the high PSRR of this device.

7.2.1.2.6 Using Low-ESR Capacitors

Low-ESR capacitors are recommended throughout this applications section. A real (as opposed to ideal) capacitor can be modeled simply as a resistor in series with an ideal capacitor. The voltage drop across this resistor minimizes the beneficial effects of the capacitor in the circuit. The lower the equivalent value of this resistance the more the real capacitor behaves like an ideal capacitor.

7.2.1.3 Application Curves

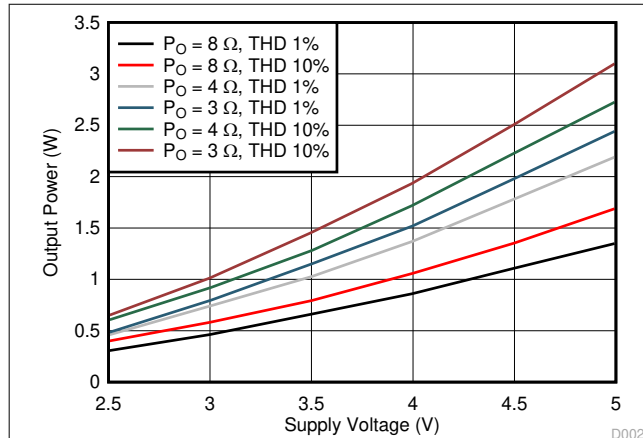


图 7-4. Output Power vs Supply Voltage

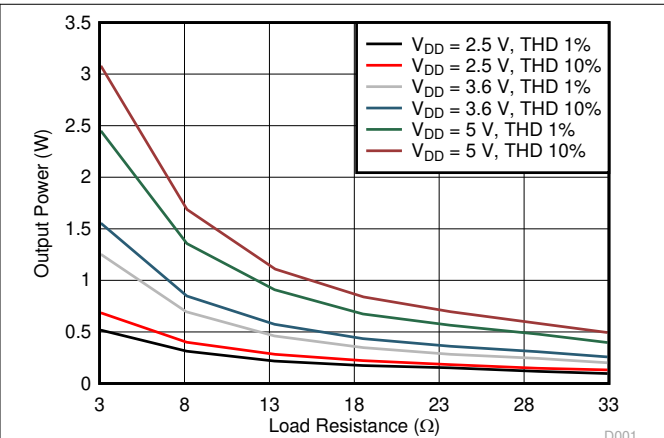
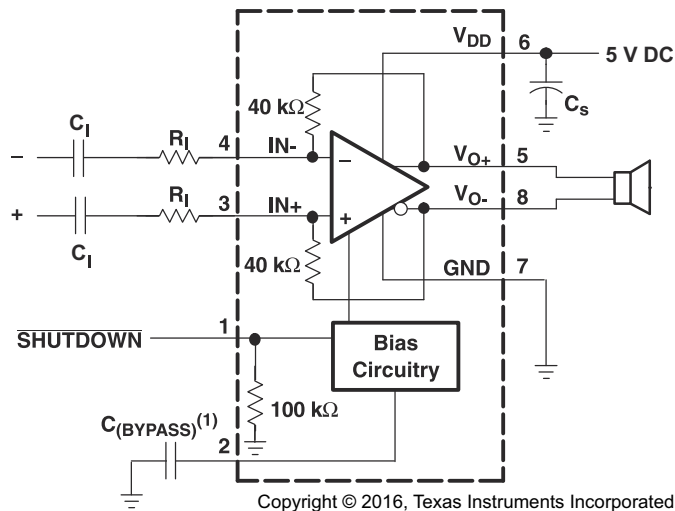


图 7-5. Output Power vs Load Resistance

7.2.2 Other Application Circuits

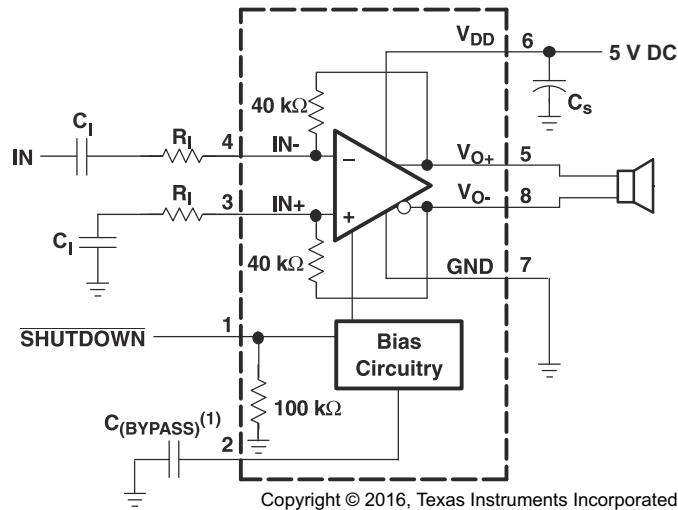
图 7-6, 图 7-7, and 图 7-8 show example circuits using the TPA6211A1-Q1 device.



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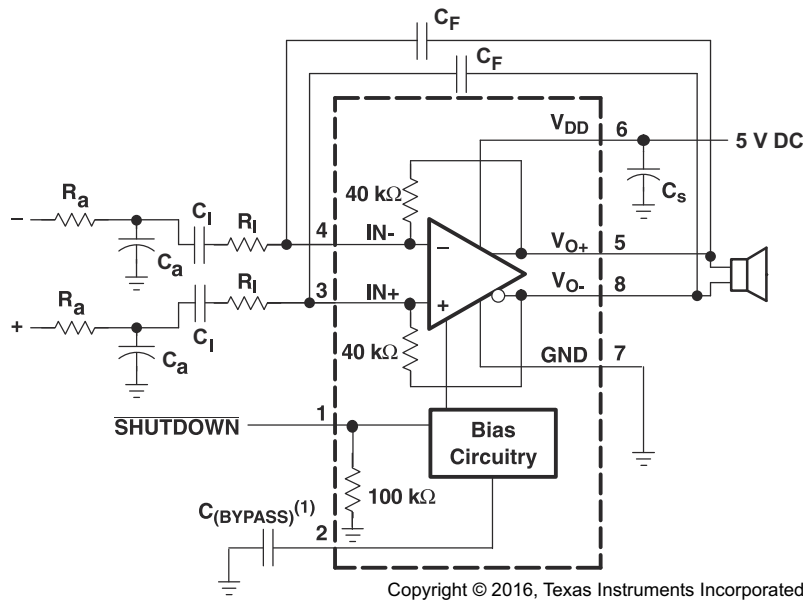
A. C_{BYPASS} is optional

图 7-6. Differential Input Application Schematic Optimized With Input Capacitors



A. $C_{\text{BY(PASS)}}$ is optional

图 7-7. Single-Ended Input Application Schematic



A. $C_{\text{BY(PASS)}}$ is optional

图 7-8. Differential Input Application Schematic With Input Bandpass Filter

7.3 Power Supply Recommendations

The TPA6211A1-Q1 device is designed to operate from an input voltage supply range between 2.5 V and 5.5 V. Therefore, the output voltage range of power supply must be within this range and well regulated. The current capability of upper power should not exceed the maximum current limit of the power switch.

7.3.1 Power Supply Decoupling Capacitor

The TPA6211A1-Q1 device requires adequate power supply decoupling to ensure a high efficiency operation with low total harmonic distortion (THD). Place a low equivalent series resistance (ESR) ceramic capacitor, typically 0.1 μF , as close as possible of the V_{DD} pin. This choice of capacitor and placement helps with higher frequency transients, spikes, or digital hash on the line. TI recommends placing a 2.2- μF to 10- μF capacitor on

the V_{DD} supply trace. This larger capacitor acts as a charge reservoir, providing energy faster than the board supply, thus helping to prevent any droop in the supply voltage.

7.4 Layout

7.4.1 Layout Guidelines

Place all the external components close to the TPA6211A1-Q1 device. The input resistors need to be close to the device input pins so noise does not couple on the high impedance nodes between the input resistors and the input amplifier of the device. Placing the decoupling capacitors, C_S and C_{BYPASS} , close to the TPA6211A1-Q1 device is important for the efficiency of the amplifier. Any resistance or inductance in the trace between the device and the capacitor can cause a loss in efficiency.

7.4.2 Layout Example

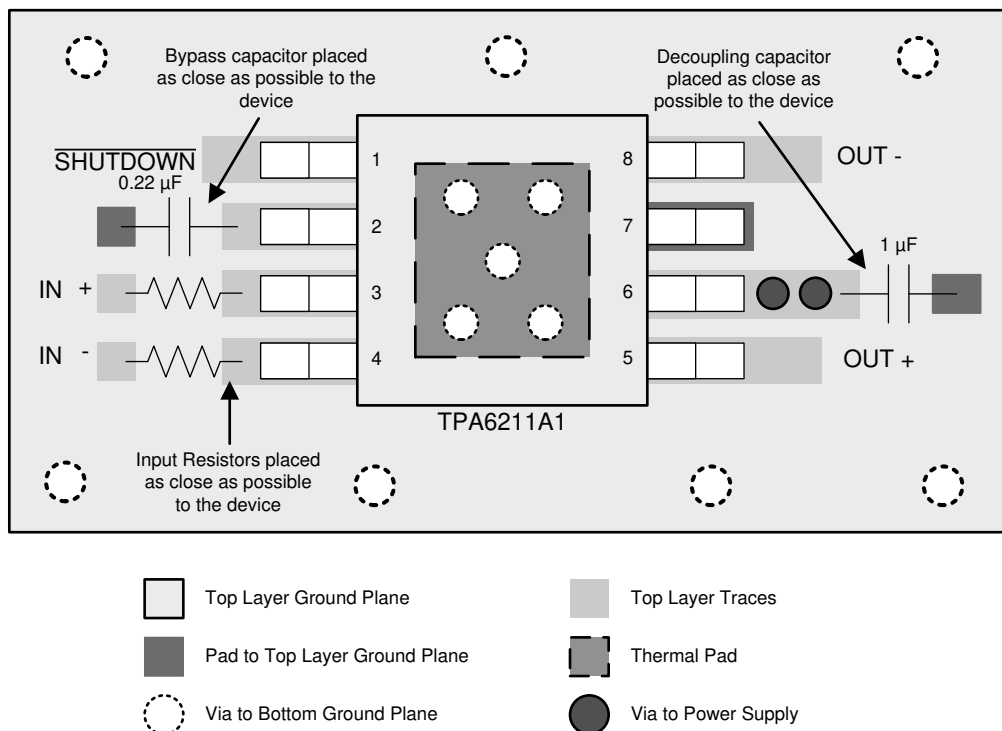


图 7-9. TPA6211A1-Q1 8-Pin HVSSOP (DGN) Board Layout

8 Device and Documentation Support

8.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

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ESD 的损坏小至导致微小的性能降级，大至整个器件故障。精密的集成电路可能更容易受到损坏，这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

8.5 术语表

TI 术语表 本术语表列出并解释了术语、首字母缩略词和定义。

9 Revision History

注：以前版本的页码可能与当前版本的页码不同

Changes from Revision F (February 2024) to Revision G (May 2024) Page

- Changed the *ESD Ratings* for CDM to $\pm 1000V$4

Changes from Revision E (August 2019) to Revision F (February 2024) Page

- 更改了“特性”中以下部分下的器件 *HBM ESD* 分类等级：符合汽车应用要求.....1
- Changed the *ESD Ratings* for HBM to $\pm 2000V$4

Changes from Revision D (August 2019) to Revision E (August 2019) Page

- 将封装更改为 HVSSOP.....1
- Changed packaging to HVSSOP.....4
- Changed packaging to HVSSOP.....25

Changes from Revision C (August 2016) to Revision D (August 2019) Page

- 从“特性”中的以下部分下删除了 *AEC-Q100*：符合汽车应用要求.....1
- 删除了特性：温度等级 2.....1
- Changed the *ESD Ratings* table.....4

Changes from Revision B (January 2014) to Revision C (August 2016)	Page
• 添加了器件信息表、ESD 等级表、特性说明部分、器件功能模式部分、应用和实施方式部分、电源相关建议部分、布局部分、器件和文档支持部分以及机械、封装和可订购信息部分.....	1
• Added missing Max Ambient Temperature values to 表 6-1	13
• Changed 45.9 to 71.7, 1.27 to 1.25, and 91.7 to 60 in 方程式 13	13

Changes from Revision A (November 2013) to Revision B (January 2014)	Page
• Added three new equations to the <i>DIFFERENTIAL OUTPUT VERSUS SINGLE-ENDED OUTPUT</i> section in order to show difference between single-ended and differential output.....	17

Changes from Revision * (June 2011) to Revision A (November 2013)	Page
• 从特性 列表中删除了 设计用于无线或蜂窝手持设备和 PDA。	1
• Deleted <i>Ordering Information</i> table.....	3
• Changed reference from "equation 6" to 方程式 26 in the <i>High-Pass Filter</i> section.....	21

10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TPA6211A1TDGNRQ1	Active	Production	HVSSOP (DGN) 8	2500 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 105	6211Q
TPA6211A1TDGNRQ1.B	Active	Production	HVSSOP (DGN) 8	2500 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 105	6211Q

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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OTHER QUALIFIED VERSIONS OF TPA6211A1-Q1 :

- Catalog : [TPA6211A1](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

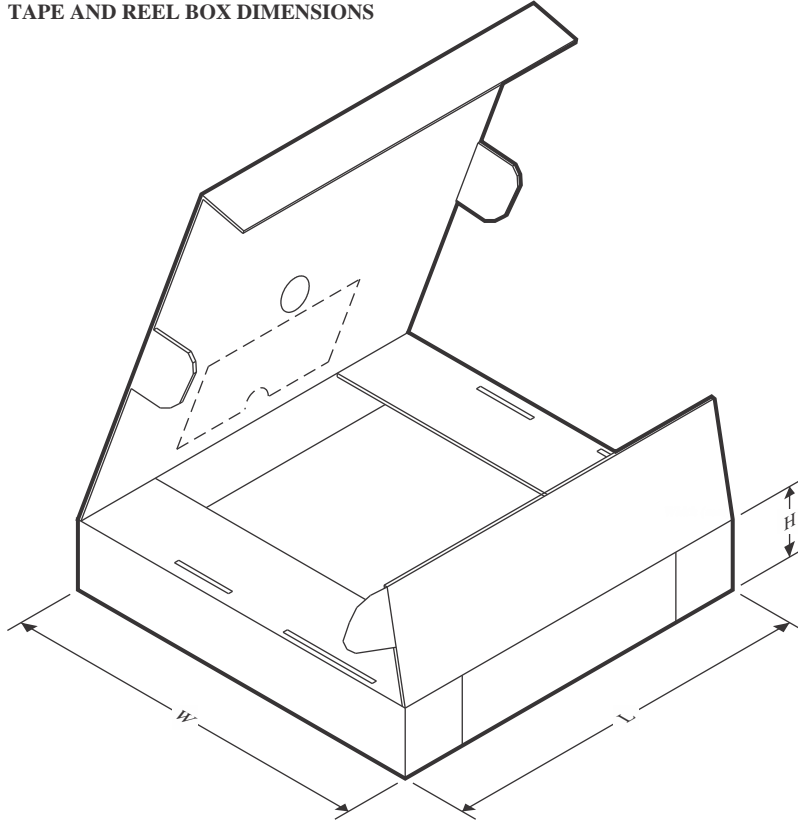
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPA6211A1TDGNRQ1	HVSSOP	DGN	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPA6211A1TDGNRQ1	HVSSOP	DGN	8	2500	346.0	346.0	29.0

GENERIC PACKAGE VIEW

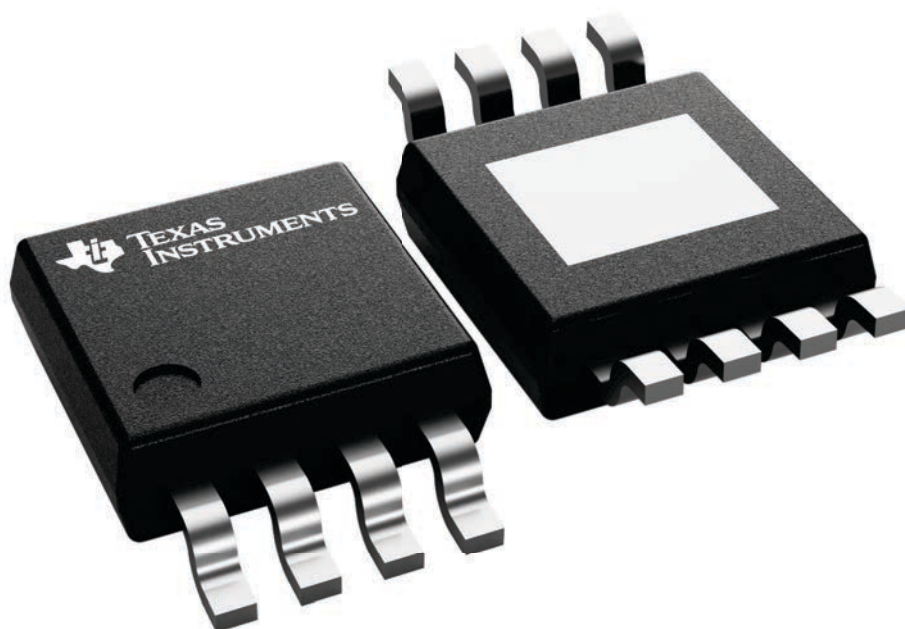
DGN 8

PowerPAD™ HVSSOP - 1.1 mm max height

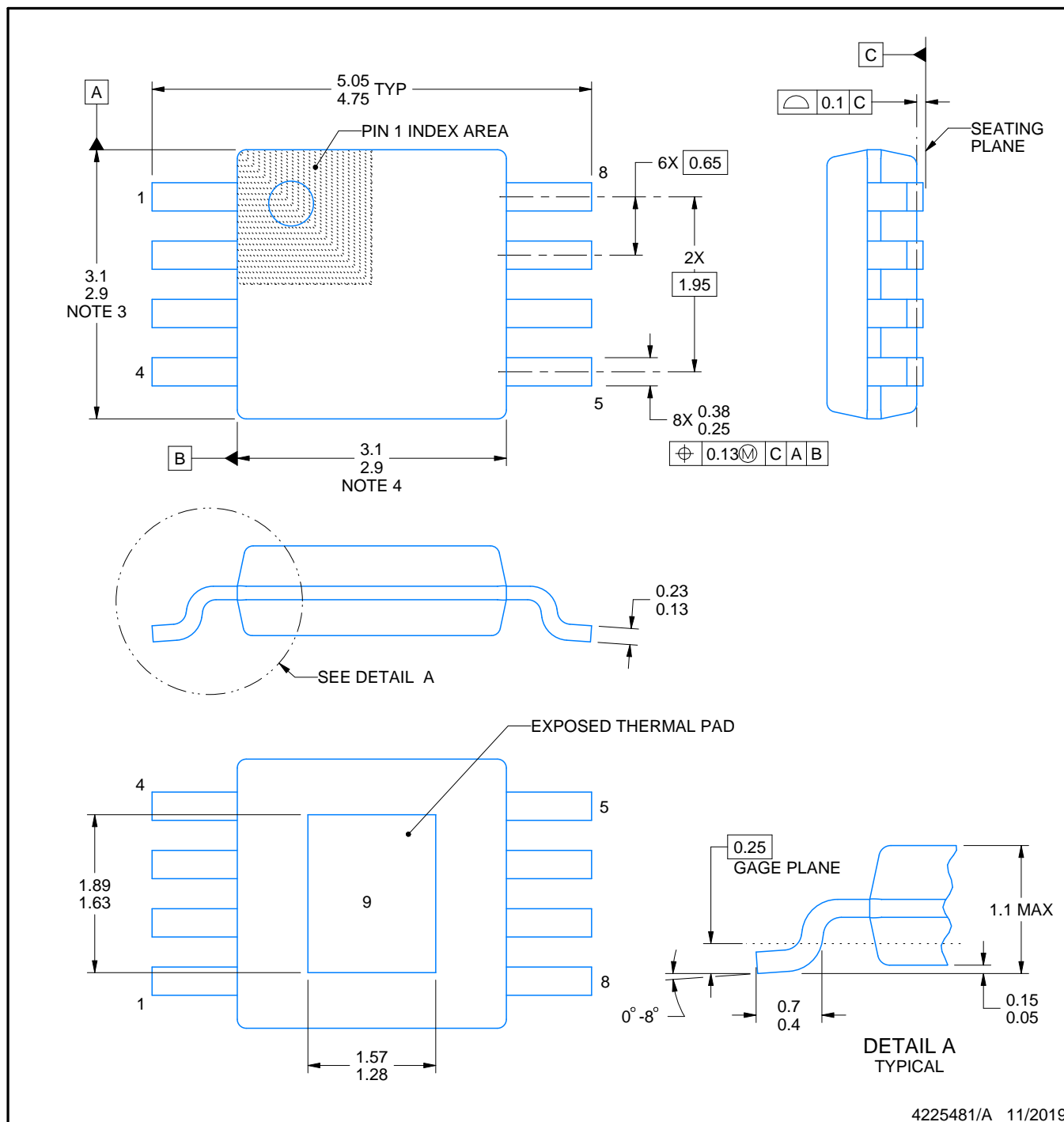
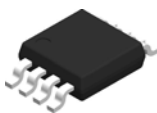
3 x 3, 0.65 mm pitch

SMALL OUTLINE PACKAGE

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.



4225482/B



4225481/A 11/2019

NOTES:

PowerPAD is a trademark of Texas Instruments.

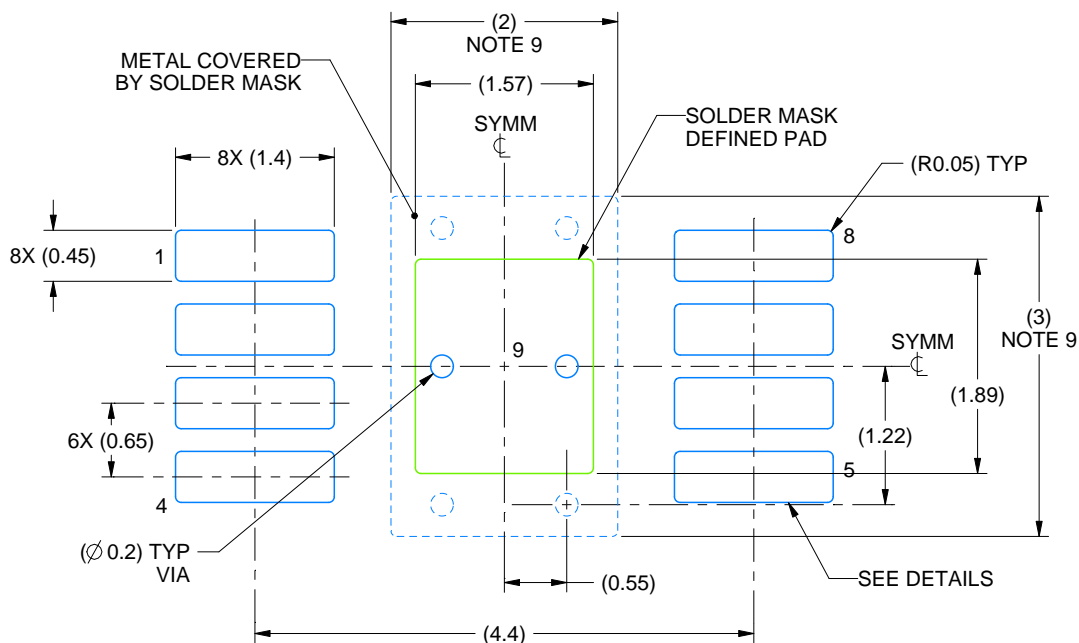
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.

EXAMPLE BOARD LAYOUT

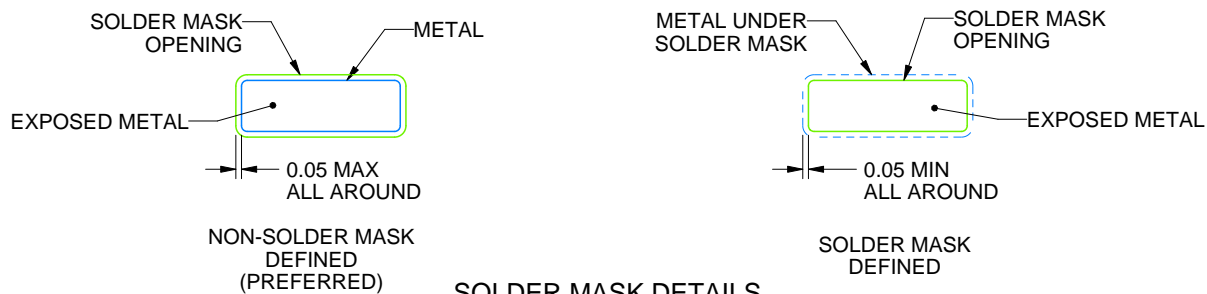
DGN0008D

PowerPAD™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 15X



SOLDER MASK DETAILS

4225481/A 11/2019

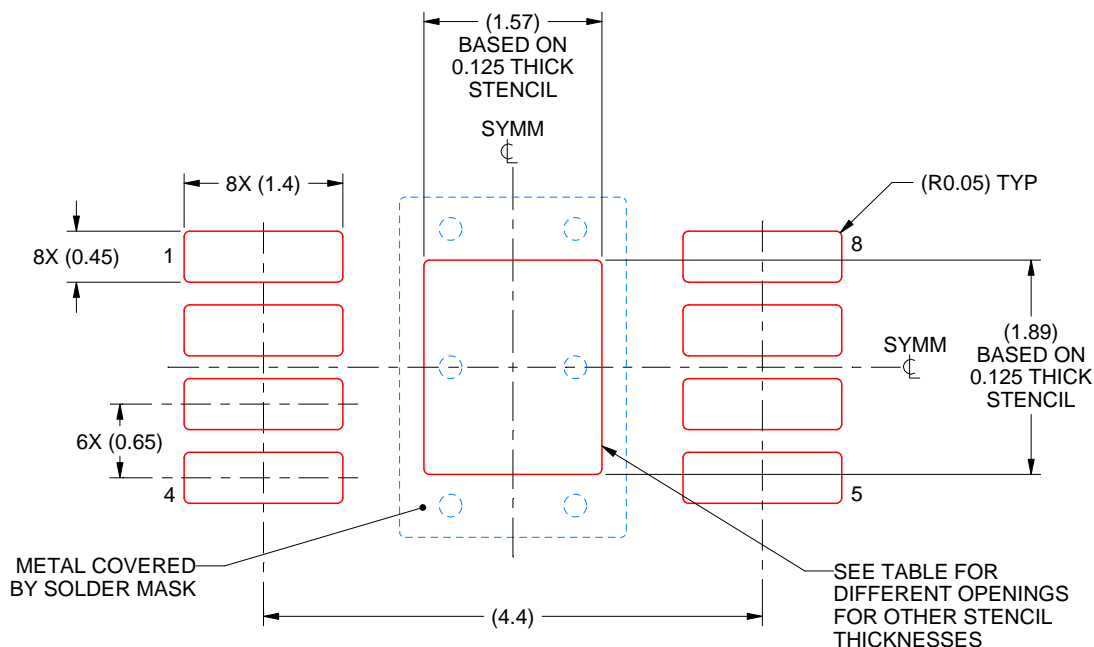
NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.
9. Size of metal pad may vary due to creepage requirement.

DGN0008D

PowerPAD™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE

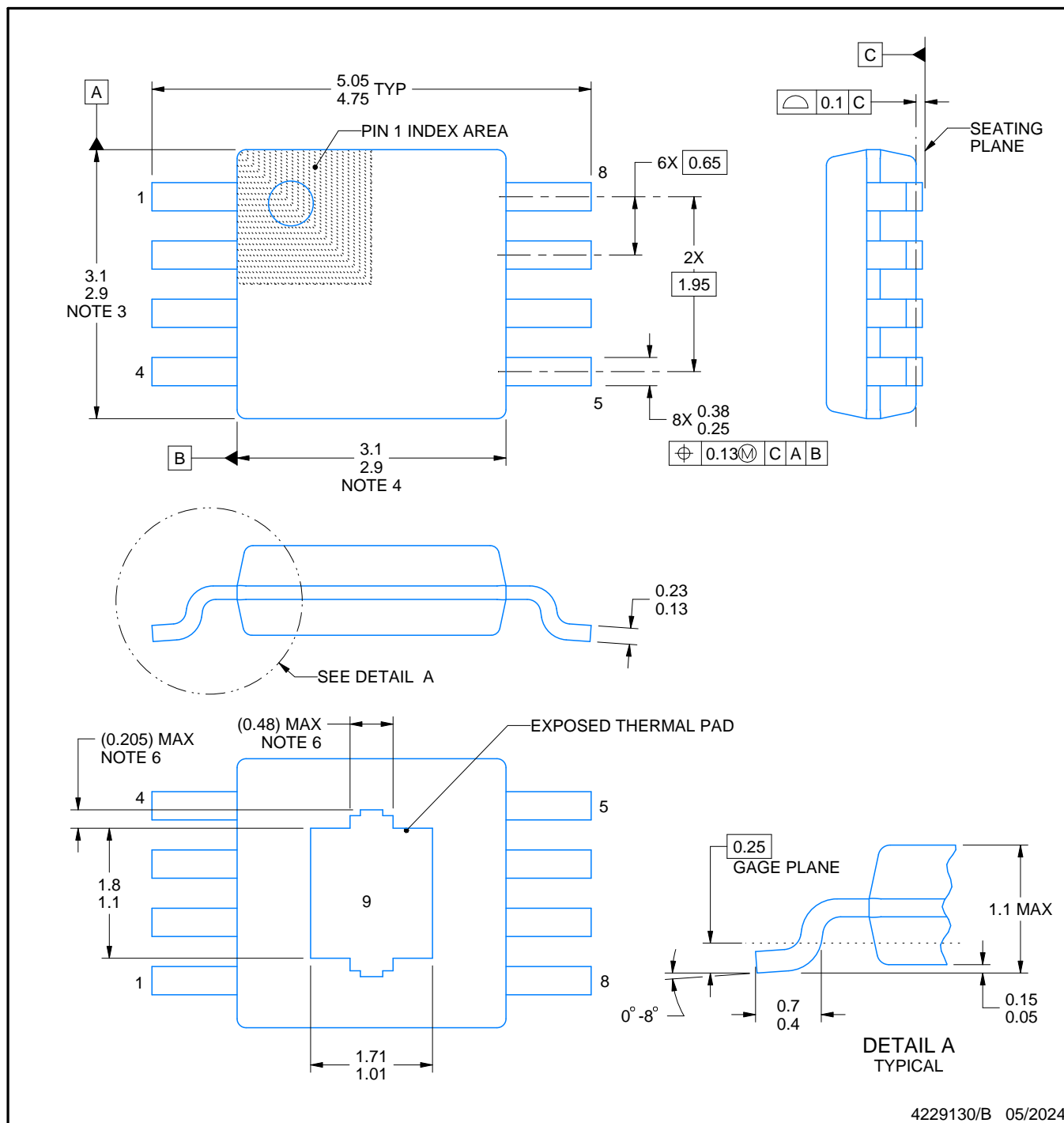
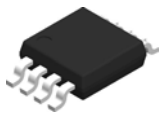
EXPOSED PAD 9:
100% PRINTED SOLDER COVERAGE BY AREA
SCALE: 15X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	1.76 X 2.11
0.125	1.57 X 1.89 (SHOWN)
0.15	1.43 X 1.73
0.175	1.33 X 1.60

4225481/A 11/2019

NOTES: (continued)

10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
11. Board assembly site may have different recommendations for stencil design.



4229130/B 05/2024

NOTES:

PowerPAD is a trademark of Texas Instruments.

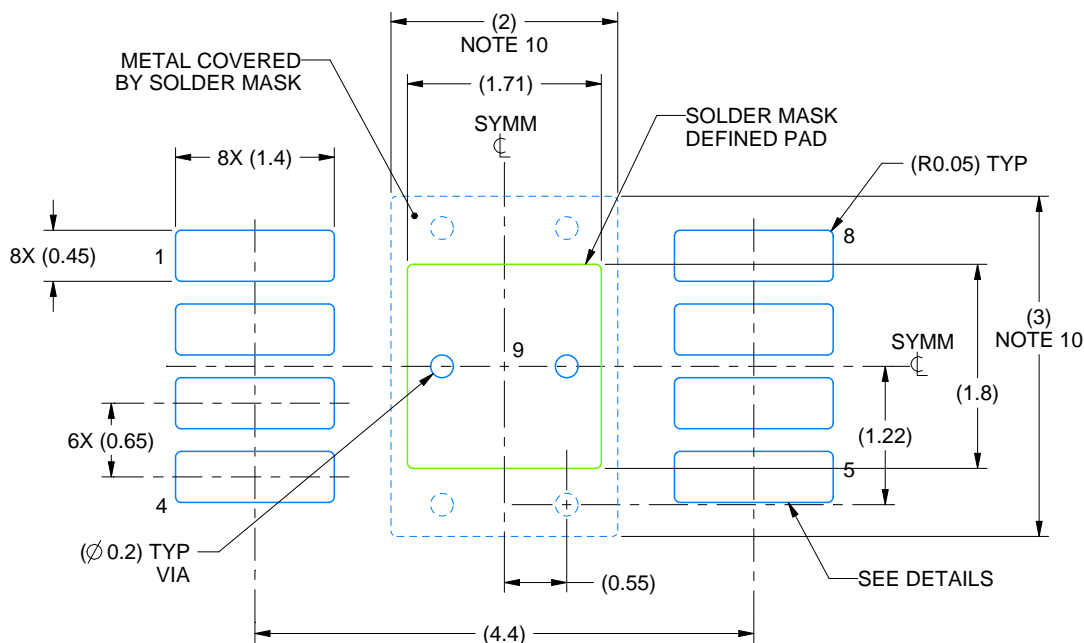
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.
6. Features may differ or may not be present.

EXAMPLE BOARD LAYOUT

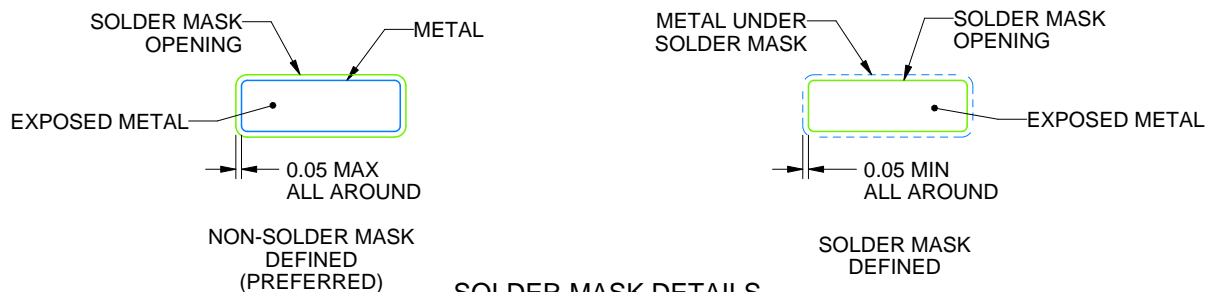
DGN0008H

PowerPAD™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 15X



SOLDER MASK DETAILS

4229130/B 05/2024

NOTES: (continued)

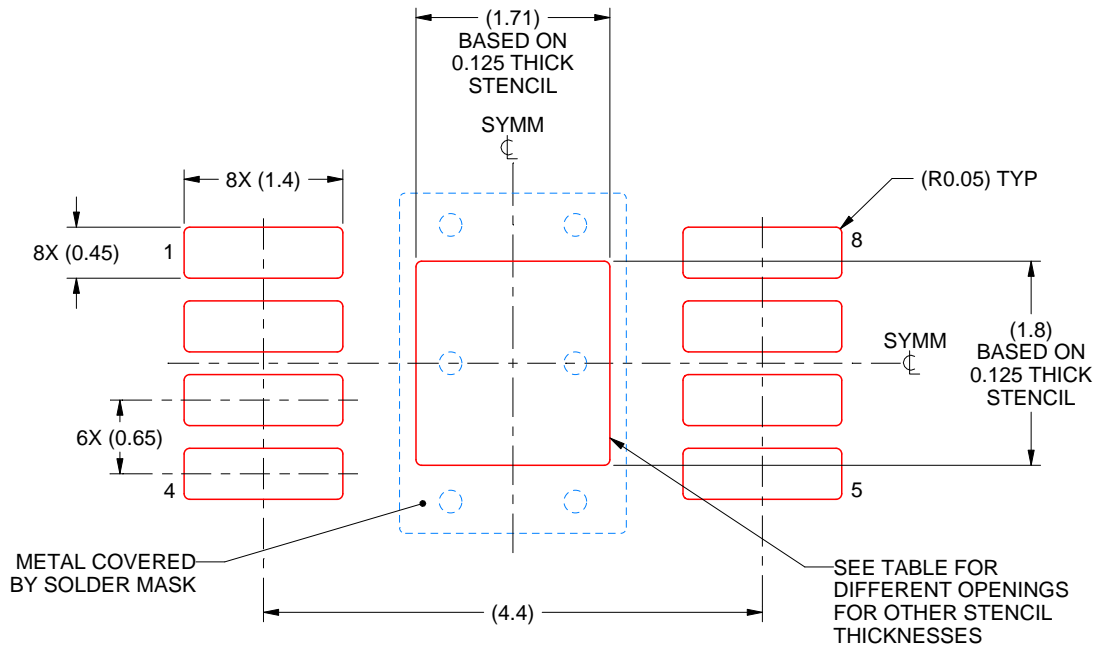
7. Publication IPC-7351 may have alternate designs.
8. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
9. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.
10. Size of metal pad may vary due to creepage requirement.

EXAMPLE STENCIL DESIGN

DGN0008H

PowerPAD™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
EXPOSED PAD 9:
100% PRINTED SOLDER COVERAGE BY AREA
SCALE: 15X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	1.91 X 2.01
0.125	1.71 X 1.80 (SHOWN)
0.15	1.56 X 1.64
0.175	1.45 X 1.52

4229130/B 05/2024

NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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