

# LDC Button Application

TI Precision Labs – Inductive Sensing

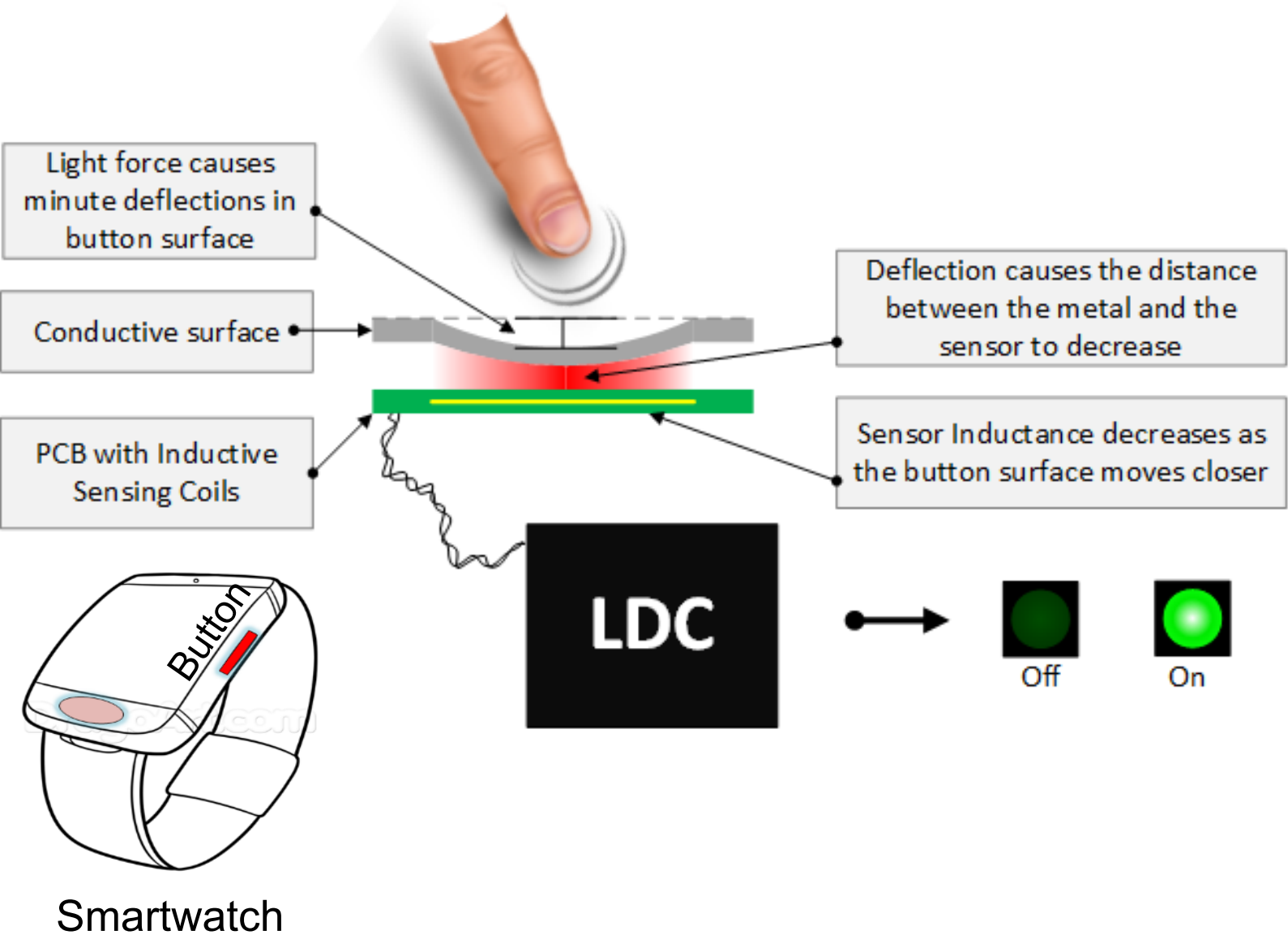
Presented Justin Beigel

# Inductive Touch

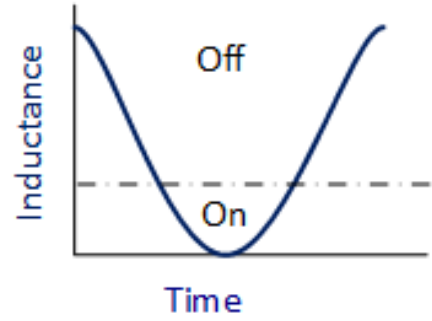
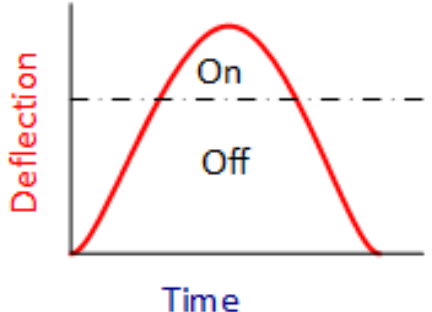
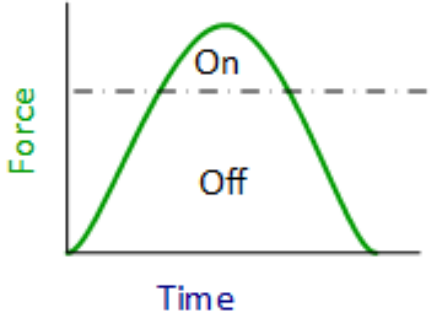
## Basic Concept



16 Button HMI



Smartwatch



Deflection observed in the button surface is in the order of few hundred nanometers and has been exaggerated in the above drawing.

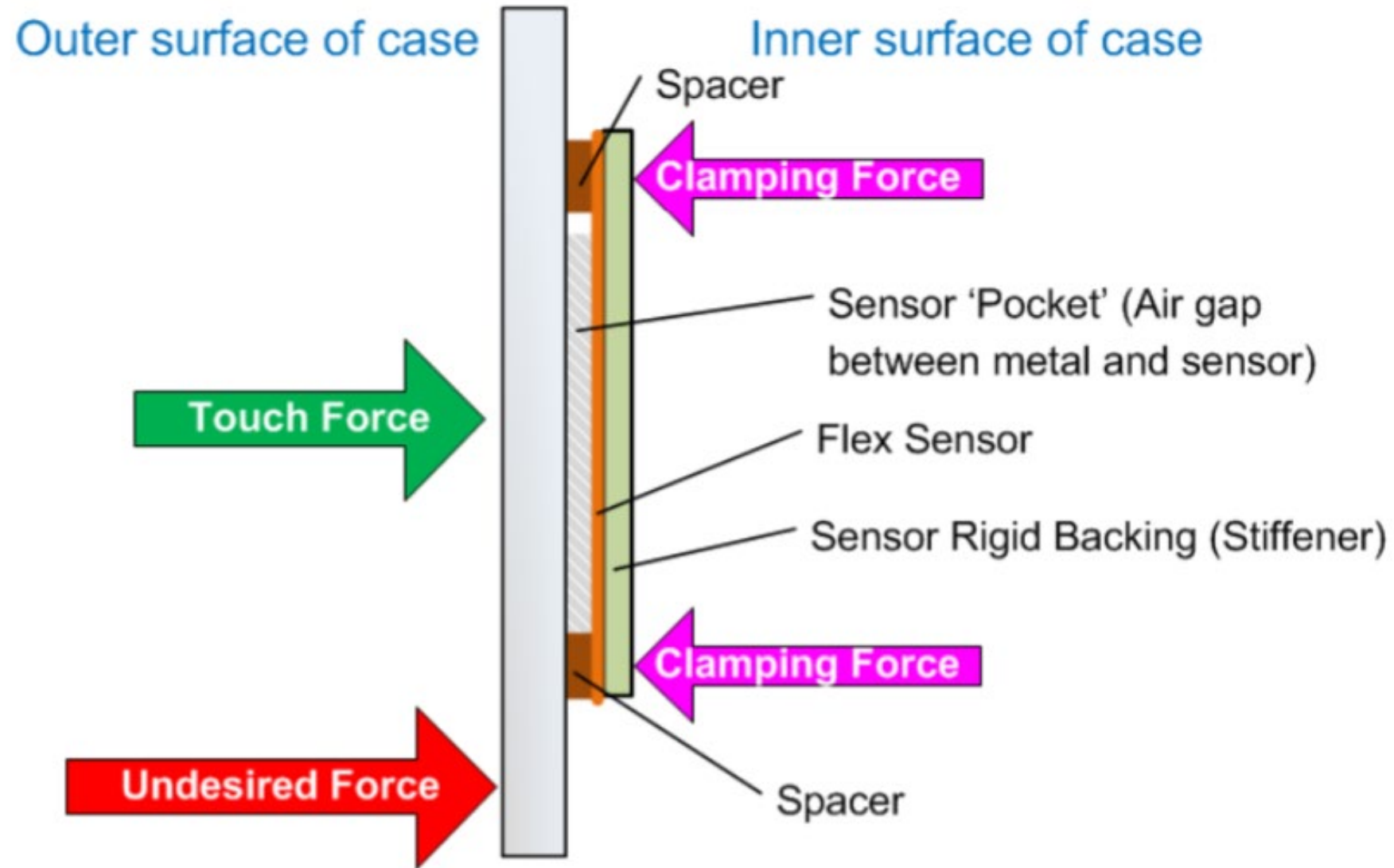
# Inductive Touch

## Key Advantages

- **Simplified design approach :**
  - **Doesn't require cutouts or holes** in the button surface
  - Button surface **doesn't need to be grounded**
  - **Customizable** sensor design and shape.
  - More button placement options
  - Sensor fabrication **uses existing manufacturing processes** and materials
- **Senses actual mechanical deflection** of the button surface :
  - Provides a **force response**
  - **Works with gloves**
  - **Immune to false button response**
- **Rugged functionality** – Highly resistant to environmental factors like dust, dirt, oil, and water.
- **High reliability and extended life span** - does not include any moving components or contacts

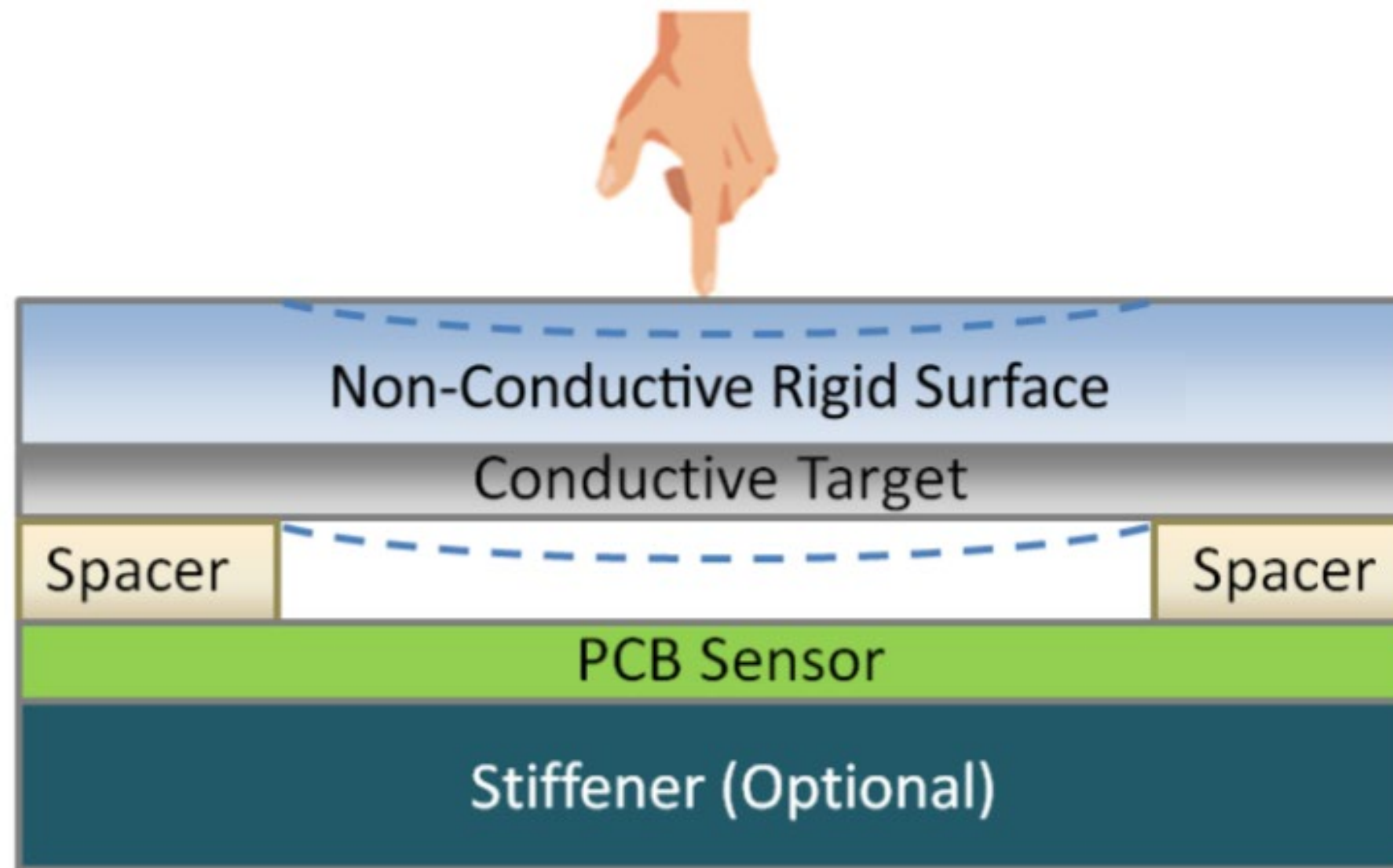


# Inductive Touch Mechanical Structure

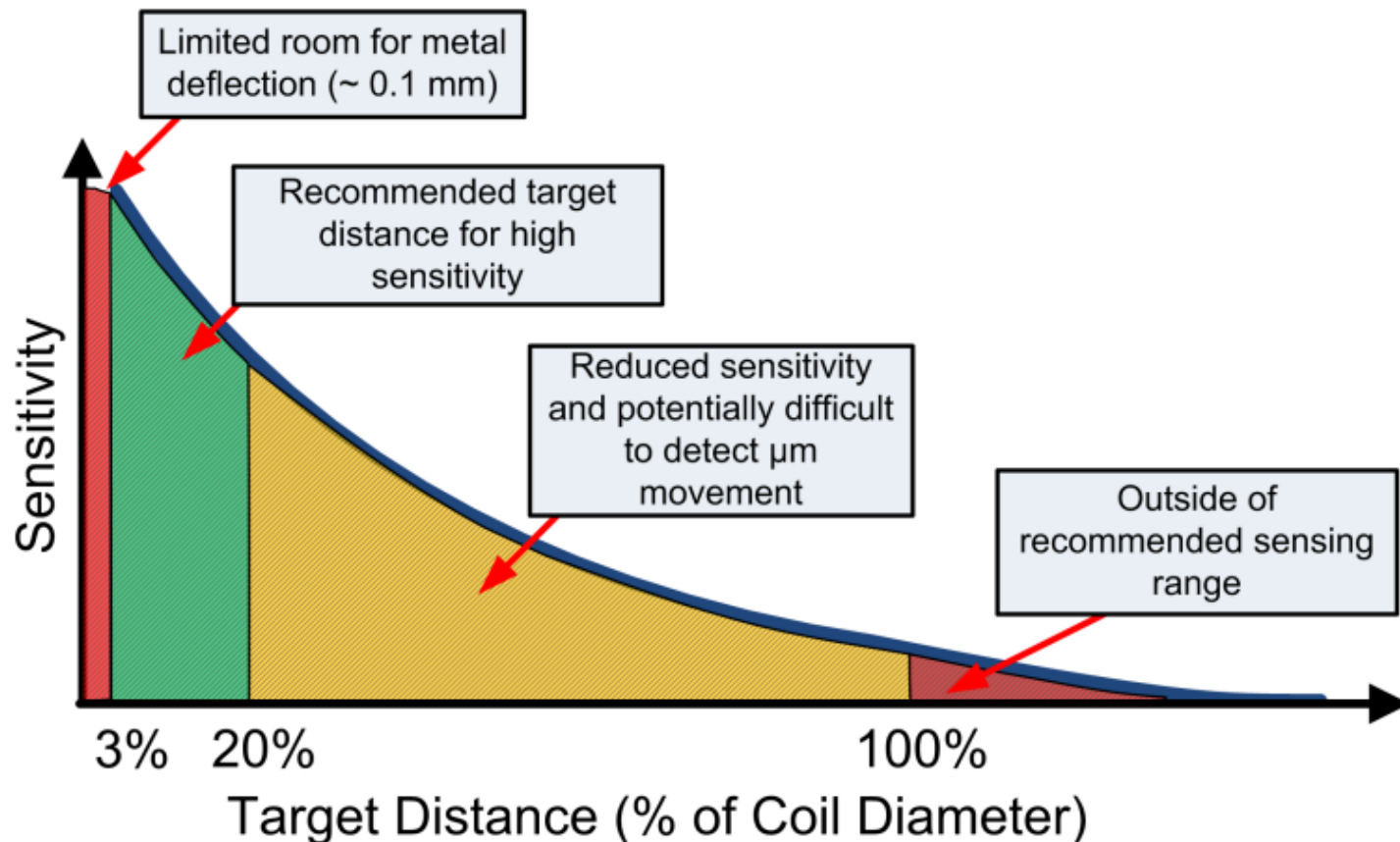
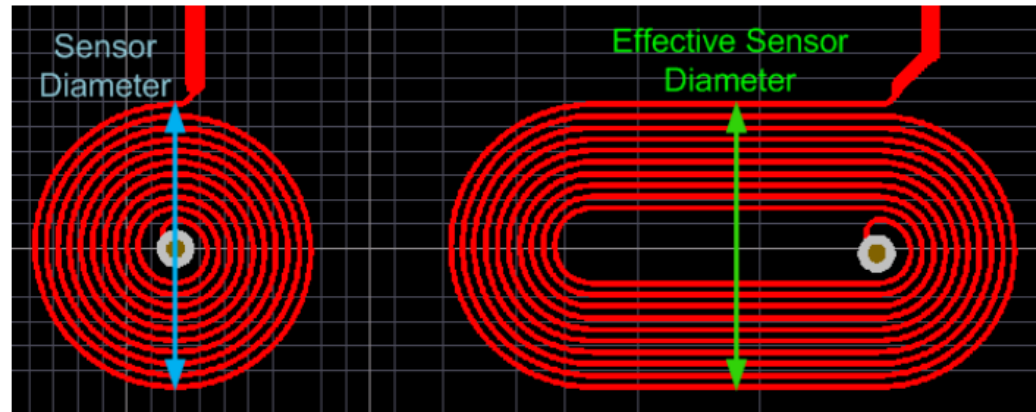


# Mechanical Structure for Non-Conductive Cases

For non-conductive case materials such as plastic, a metal insert can be added to create a conductive target.



# Button Design Considerations



- Target
  - Height, Width, Skin Depth
- Coil
  - Circular vs Racetrack
  - Diameter
  - Inductance
  - Resistance
    - Parallel vs Series
- Target Distance vs. Coil Diameter

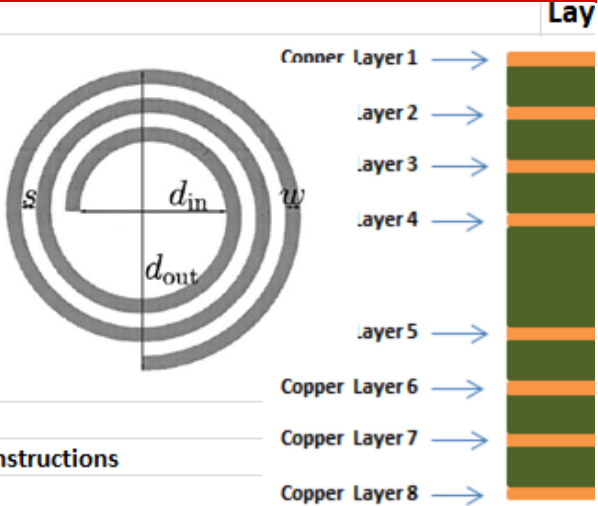
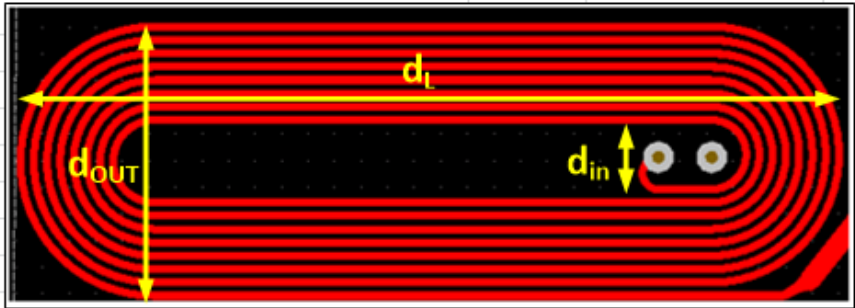
# Design Tools and Resources

Research	Evaluate/Demo	Design	Debug
<p>LDC Training Videos</p>	<p>LDC Device EVMs</p>	<p><a href="#">LDC Sensor Design (Rev. B) App Note</a></p>	<p>E2E – <a href="#">Inductive Sensing FAQ</a></p>
<p><a href="#">Common Inductive and Capacitive Sensing Applications (Rev. A)</a></p>	<p>LDC Coil EVMs</p>	<p><a href="#">LDC1xxx LDC Target Design (Rev. A) App Note</a></p>	<p>E2E Forum</p>
<p><a href="#">LDC Device Selection Guide (Rev. C)</a></p>	<p><a href="#">Inductive Touch Buttons for wearables</a></p>	<p>LDC Demos and Reference Designs (TIDAs)</p>	<p><a href="#">LDC Calculator Spreadsheet</a></p>
			<p>FEMM Tool</p>
			<p>Device Datasheets</p>
			<p><a href="#">EMI App Note</a></p>

# Design Tool Example

- Excel calculation spreadsheet
  - Support for different LDC devices
    - Sensor design and individual tabs
  - Helps design for target and sensor interaction

[Take a look at this blog post for additional information](#)



Enter only in Yellow Fields (pull-down for mm or mil)  
Results in Orange Fields



← Double-Click For Instructions

LDC Sensor calculations				
<b>LDC Device</b>		<b>LDC2112/4</b>		
Operating temperature	T	22	°C	Enter operating temperature
Sensor capacitance	C	350.0	pF	Select LC tank capacitance
Layers	M	2	Layers	Number of layers on PCB board (1≤M≤8)
Turns (per layer)	N	9	Turns	Number of turns per layer
Outer diameter of the inductor	d <sub>OUT</sub>	6.00	mm	Outer Diameter of the spiral inductor
Sensor Shape		<b>Circular</b>		
Long side of inductor	d <sub>L</sub>	4.00	mm	
spacing between traces	S	5.000	mil	Space between traces (mm or mil)
width of trace	w	5.000	mil	Width of the trace (mm or mil)
PCB thickness between 1st layer and 2nd layer	h12	0.040	mm	Space between layer 1 and 2 (mm or mil)
PCB thickness between 2nd layer and 3rd layer	h23	30.000	mm	Space between layer 2 and 3 (mm or mil)
PCB thickness between 3rd layer and 4th layer	h34	8.000	mm	Space between layer 3 and 4 (mm or mil)
PCB thickness between 4th layer and 5th layer	h45	8.000	mm	Space between layer 4 and 5 (mm or mil)
PCB thickness between 5th layer and 6th layer	h56	8.000	mm	Space between layer 5 and 6 (mm or mil)
PCB thickness between 6th layer and 7th layer	h67	1.575	mm	Space between layer 6 and 7 (mm or mil)
PCB thickness between 7th layer and 8th layer	h78	1.575	mm	Space between layer 7 and 8 (mm or mil)
Copper thickness	t	0.028	mm	Copper layer thickness (mm, Oz-Cu, or mil)



# Design Tool Example – Cont.

PCB thickness between 7th layer and 6th layer	1.575	mm	Space between layer 7 and 6 (mm or mil)	
Copper thickness	t	0.028	mm	Copper layer thickness (mm, Oz-Cu, or mil)
Conductor Resistivity (at 20°C)	pr	1.68E-08	Ωm	Use 1.68e-08 for Copper
Conductor Resistivity temperature coef	pr_tc	0.393	%/°C	Use 0.393 for Copper
Conductor relative permeability	$\mu_r$	1.00		Use 1.0 for Copper
Parasitic capacitance	Cpar	4.0	pF	Estimate - generally in the rage of 1 to 5 pf
Copper resistivity at operating temperature	pr_t	1.693E-08	Ωm	
Coil Fill Ratio	din/dout	0.24		0.2 > din/dout > 0.8 is recommended for highest Q
Inductor inner diameter	din	1.428	mm	Inner diameter of the spiral inductor (mm or mil)
Self inductance per layer	L	0.276	μH	
<b>Total Inductance with no target</b>	$L_{TOTAL}$	<b>1.007</b>	μH	
<b>Sensor Operating Frequency no target</b>	$f_{RES}$	<b>8.430</b>	MHz	
<b>Rp with no Target</b>	$R_p$	<b>1.64</b>	kΩ	
<b>Q factor</b>	Q	<b>30.48</b>		
Self resonant frequency (estimated)	SRF	79.309	MHz	SRF should be >1.25*Fsensor
<b>Target Distance</b>	D	<b>0.300</b>	mm	For aluminum target of at least 5 skin depths
<b>Sensor Inductance from Target Interaction</b>	$L'$	<b>0.375</b>	μH	
<b>Sensor Frequency with Target Interaction</b>	$f_{RES}'$	<b>13.815</b>	MHz	
<b>Rp with Target Iteration</b>	$R_p'$	<b>0.54</b>	kΩ	
<b>Q Factor with target</b>	$Q'$	<b>16.4</b>		
<b>Ccom Value (with Target)</b>	Ccom	<b>2.1 &lt; C &lt; 26.8</b>	nF	

Spiral Inductor Designer

LDC2114 Config tool

LDC0851 calc

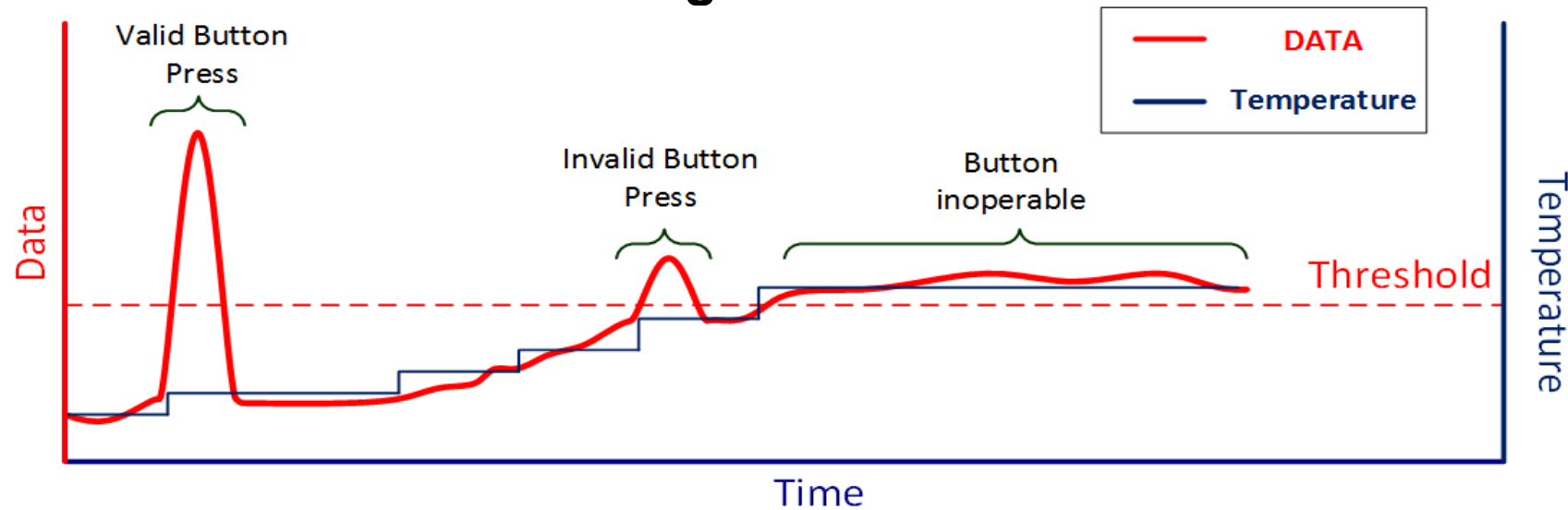
LDC131x-LDC161x Config

Encoder Calc Tool

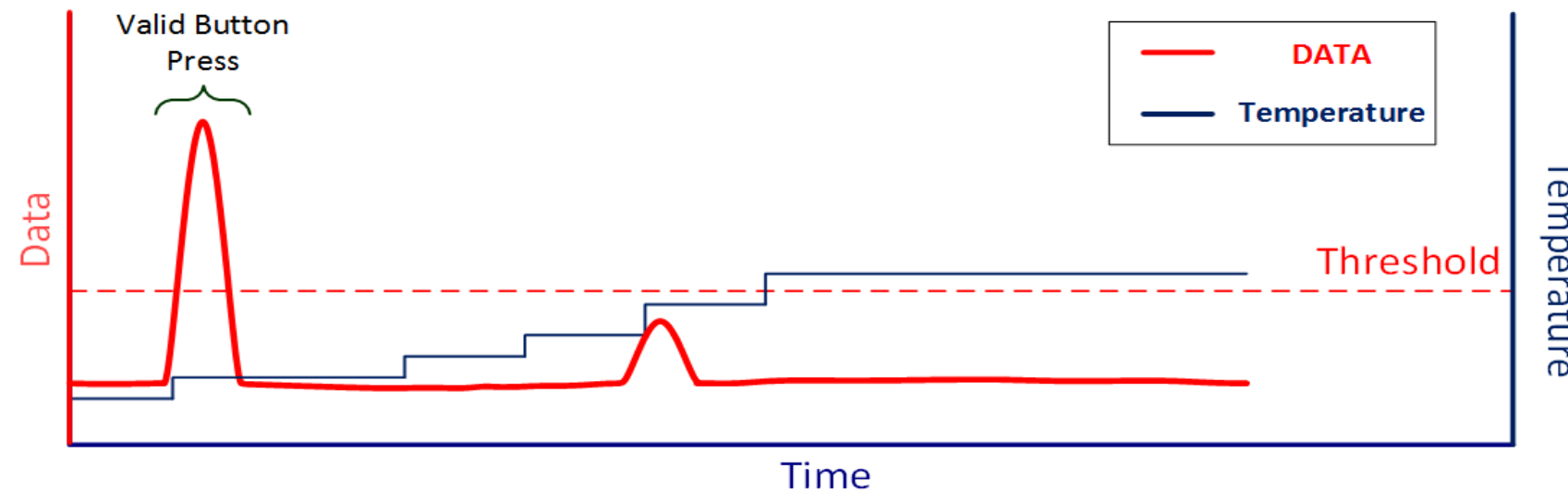
# Baseline Tracking

## Baseline Tracking for Environmental Factors

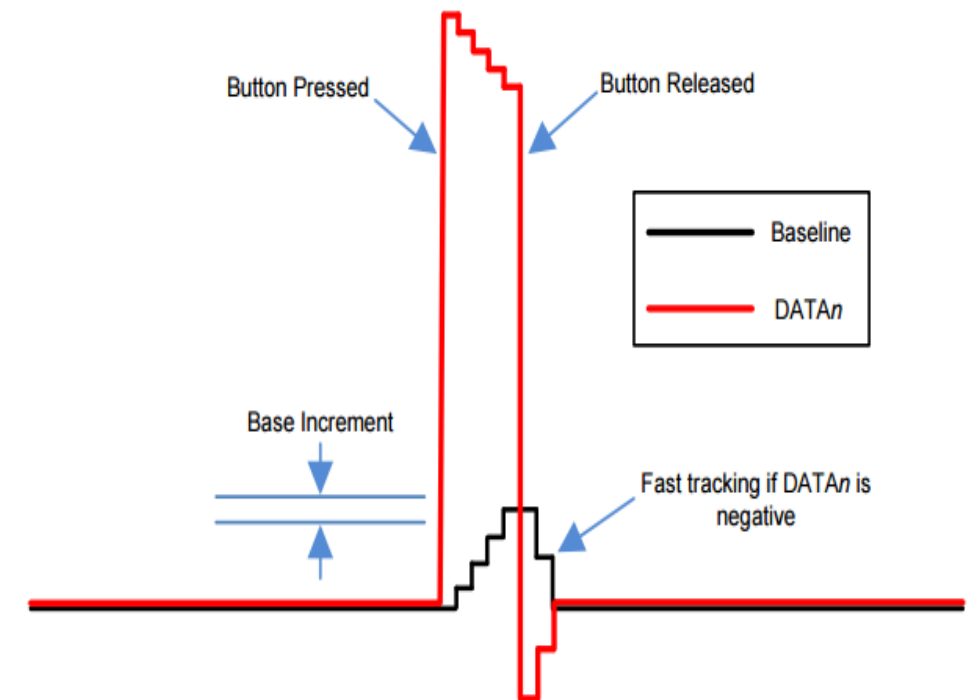
### Environmental shifts degrade measurements



### LDC Baseline Tracking compensation



### Implementation



Compensates for:

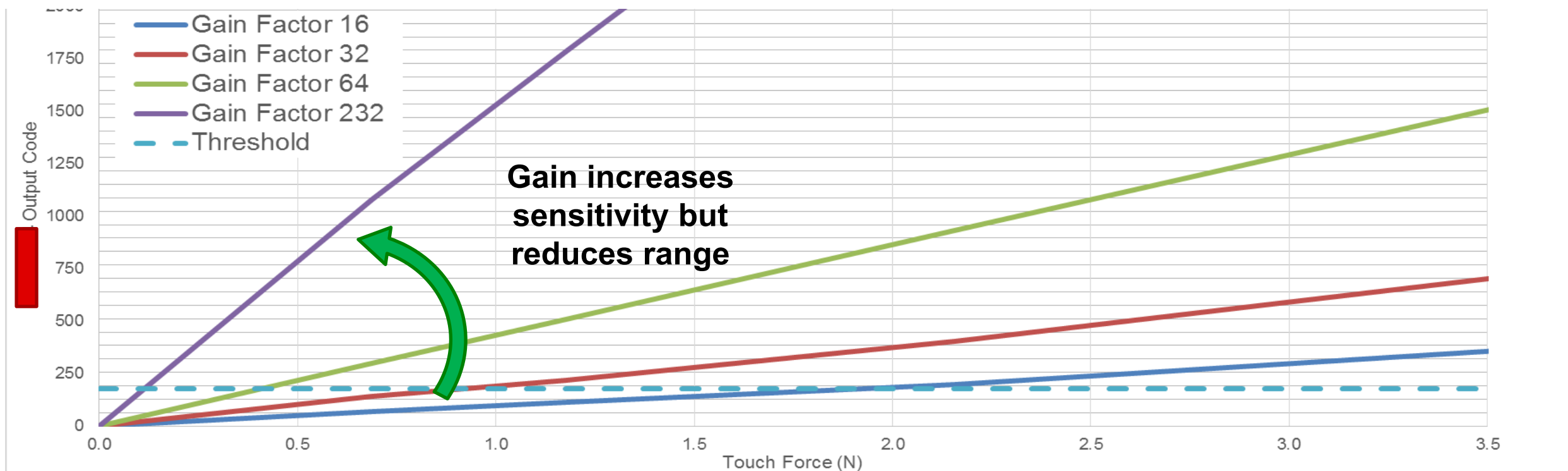
- For environmental factors
- Permanent deformation of button surface (drops, dents etc.)

# Button Gain/Sensitivity

## GAIN Configuration

A button press event is create when the data crosses the threshold.

- Gain Factor sets desired button trigger force. (help compensate for stronger or weaker metal deflection)
  - Across temperature **Force vs LDC Net Data Response**



**Button sensitivity can be easily adjusted by GAIN:**

- A higher GAIN value results in a higher sensitivity.

**To find more inductive sensor resources and products, visit:**

**<https://www.ti.com/sensors/specialty-sensors/inductive/products.html>**