

TPS54428 Step-Down Converter Evaluation Module User's Guide



ABSTRACT

This user's guide contains information for the TPS54428 as well as support documentation for the TPS54428EVM-052 evaluation module. Included are the performance specifications, schematic, and the bill of materials of the TPS54428EVM-052 evaluation module.

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1 Introduction

The TPS54428 is a single, adaptive on-time, D-CAP2™-mode, synchronous buck converter requiring a low, external component count. The D-CAP2 control circuit is optimized for low-ESR output capacitors such as POSCAP, SP-CAP, or ceramic types and features fast transient response with no external compensation. The switching frequency is internally set at a nominal 650 kHz. The high-side and low-side switching MOSFETs are incorporated inside the TPS54428 package along with the gate drive circuitry. The low drain-to-source on resistance of the MOSFETs allows the TPS54428 to achieve high efficiencies and helps keep the junction temperature low at high-output currents. The TPS54428 also features auto-skip Eco-mode operation for improved light-load efficiency. The TPS54428 dc/dc synchronous converter is designed to provide up to a 4 A output from an input voltage source of 4.5 V to 18 V. The output voltage range is from 0.76 V to 6 V. Rated input voltage and output current range for the evaluation module are given in [Table 1-1](#).

The TPS54428EVM-052 evaluation module is a single, synchronous buck converter providing 1.05 V at 4 A from 4.5-V to 18-V input. This user's guide describes the TPS54428EVM-052 performance.

Table 1-1. Input Voltage and Output Current Summary

EVM	Input Voltage Range	Output Current Range
TPS54428EVM-052	$V_{IN} = 4.5 \text{ V to } 18 \text{ V}$	0 A to 4 A

2 Performance Specification Summary

A summary of the TPS54428 evaluation module performance specifications is provided in [Table 2-1](#). Specifications are given for an input voltage of $V_{IN} = 12\text{ V}$ and an output voltage of 1.05 V , unless otherwise noted. The ambient temperature is 25°C for all measurement, unless otherwise noted.

Table 2-1. TPS54428EVM-052 Performance Specifications Summary

SPECIFICATIONS	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Input voltage range (V_{IN})		4.5	12	18	V
Output voltage (V_{OUT})			1.05		V
Operating frequency	$V_{IN} = 12\text{ V}$, $I_{OUT} = 2\text{ A}$		650		kHz
Output current range		0		4	A
Line regulation	$I_O = 2.5\text{ A}$		+/- 0.33		%
Load regulation	$V_{IN} = 12\text{ V}$		+0.9/- 0.1		%
Overcurrent limit	$V_{IN} = 12\text{ V}$, $L = 1.5\text{ }\mu\text{H}$	4.6	5.3	6.8	A
Output ripple voltage	$V_{IN} = 12\text{ V}$, $I_{OUT} = 4\text{ A}$		15		mV _{pp}
Maximum efficiency	$V_{IN} = 5\text{ V}$, $I_{OUT} = 0.7\text{ A}$		88		%

3 Modifications

This evaluation module is designed to provide access to the features of the TPS54428. Some modifications can be made to this module.

3.1 Output Voltage Setpoint

To change the output voltage of the EVM, it is necessary to change the value of resistor R1. Changing the value of R1 can change the output voltage above 0.765 V. The value of R1 for a specific output voltage can be calculated using [Equation 1](#).

For output voltages from 0.76 V to 7 V:

$$V_{OUT} = 0.765V \cdot \left(1 + \frac{R1}{R2}\right) \quad (1)$$

[Table 3-1](#) lists the R1 values for some common output voltages. For higher output voltages of 1.8 V or above, a feedforward capacitor (C4) may be required to improve phase margin. Pads for this component (C4) are provided on the printed-circuit board. Note that the resistor values given in [Table 3-1](#) are standard values and not the exact value calculated using [Equation 1](#).

Table 3-1. Output Voltages

OUTPUT VOLTAGE (V)	R1 (kΩ)	R2 (kΩ)	C4 (pF)	L1 (μH)	C9, C10, C11 TOTAL CAPACITANCE (μF)
1	6.81	22.1		1.5	22 - 68
1.05	8.25	22.1		1.5	22 - 68
1.2	12.7	22.1		1.5	22 - 68
1.5	21.5	22.1		1.5	22 - 68
1.8	30.1	22.1	5 - 22	2.2	22 - 68
2.5	49.9	22.1	5 - 22	2.2	22 - 68
3.3	73.2	22.1	5 - 22	2.2	22 - 68
5	124	22.1	5 - 22	3.3	22 - 68
6.5	165	22.1	5 - 22	3.3	22 - 68

3.2 Output Filter and Closed-Loop Response

The TPS54428 relies on the output filter characteristics to ensure stability of the control loop. The recommended output filter components for common output voltages are given in [Table 3-1](#). It may be possible for other output filter component values to provide acceptable closed-loop characteristics. R3 and TP4 are provided for convenience in breaking the control loop and measuring the closed-loop response.

4 Test Setup and Results

This section describes how to properly connect, set up, and use the TPS54428EVM-052. It also includes test results typical for the evaluation module like efficiency, output load regulation, output line regulation, load transient response, output voltage ripple, input voltage ripple, start-up, shut-down, and switching frequency.

4.1 Input/Output Connections

[Table 4-1](#) shows the input/output connectors and test points of TPS54428EVM-052. Connect a power supply capable of supplying 2 A to J1 through a pair of 20 AWG wires. Connect the load to J2 through a pair of 20 AWG wires. The maximum load current capability is 4 A. Minimize wire lengths to reduce losses in the wires. Test point TP1 provides a place to monitor the input voltages (V_{IN}) with TP2 providing a convenient ground reference. Use TP8 to monitor the output voltage with TP9 as the ground reference.

Table 4-1. Connection and Test Points

REFERENCE DESIGNATOR	FUNCTION
J1	V_{IN} (See Table 1-1 for V_{IN} range.)
J2	V_{OUT} , 1.05 V at 4 A maximum
JP1	EN control. Connect EN to OFF to disable, connect EN to ON to enable
TP1	V_{IN} test point at V_{IN} connector
TP2	GND test point at V_{IN}
TP3	EN test point
TP4	Loop response measurement test point
TP5	VREG5 test point
TP6	Switch node test point
TP7	Analog ground test point
TP8	Output voltage test point
TP9	Ground test point at output connector

4.2 Start-Up Procedure

1. Ensure that the jumper at JP1 (Enable control) is set from EN to OFF.
2. Apply appropriate V_{IN} voltage to VIN and PGND terminals at J1.
3. Move the jumper at JP1 (Enable control) to cover EN and ON. The EVM enables the output voltage.

4.3 Efficiency

Figure 4-1 shows the efficiency for the TPS54428EVM-052 at an ambient temperature of 25°C.

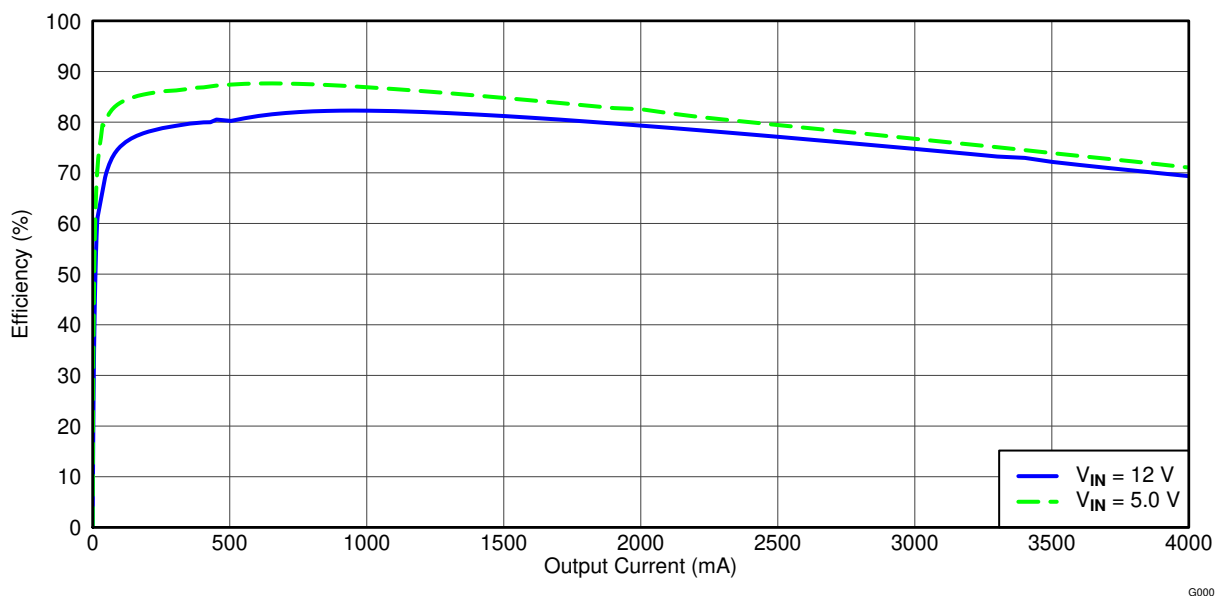


Figure 4-1. TPS54428EVM-052 Efficiency

Figure 4-2 shows the efficiency at light loads for the TPS54428EVM-052 at an ambient temperature of 25°C.

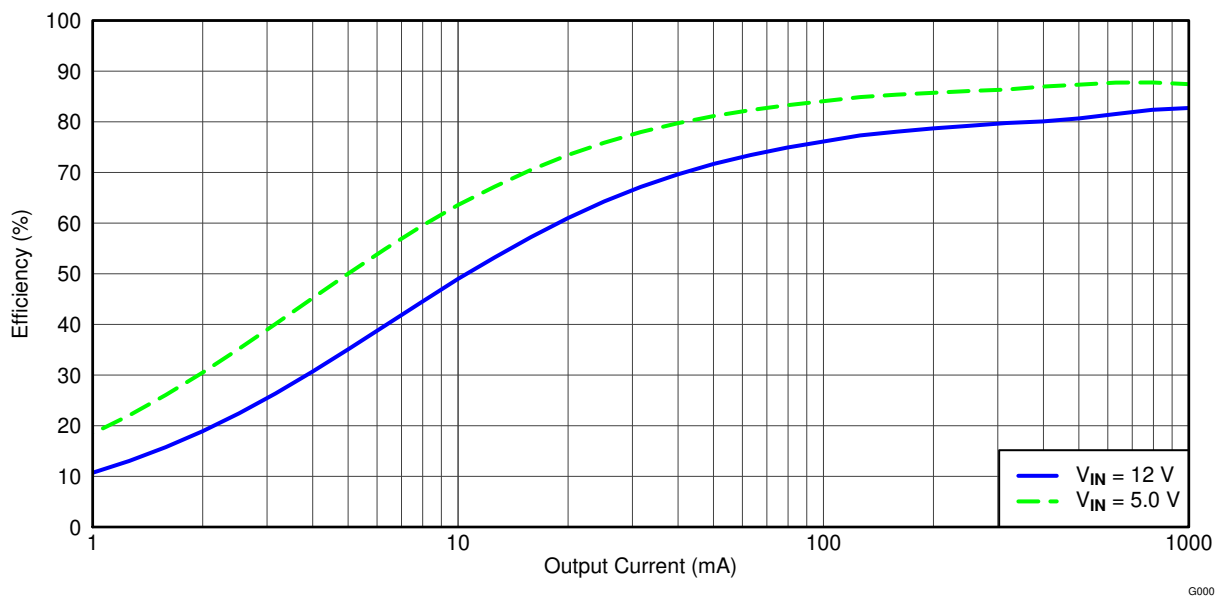


Figure 4-2. TPS54428EVM-052 Light-Load Efficiency

4.4 Load Regulation

The load regulation for the TPS54428EVM-052 is shown in Figure 4-3. The output voltage at 2 A load was used as reference value.

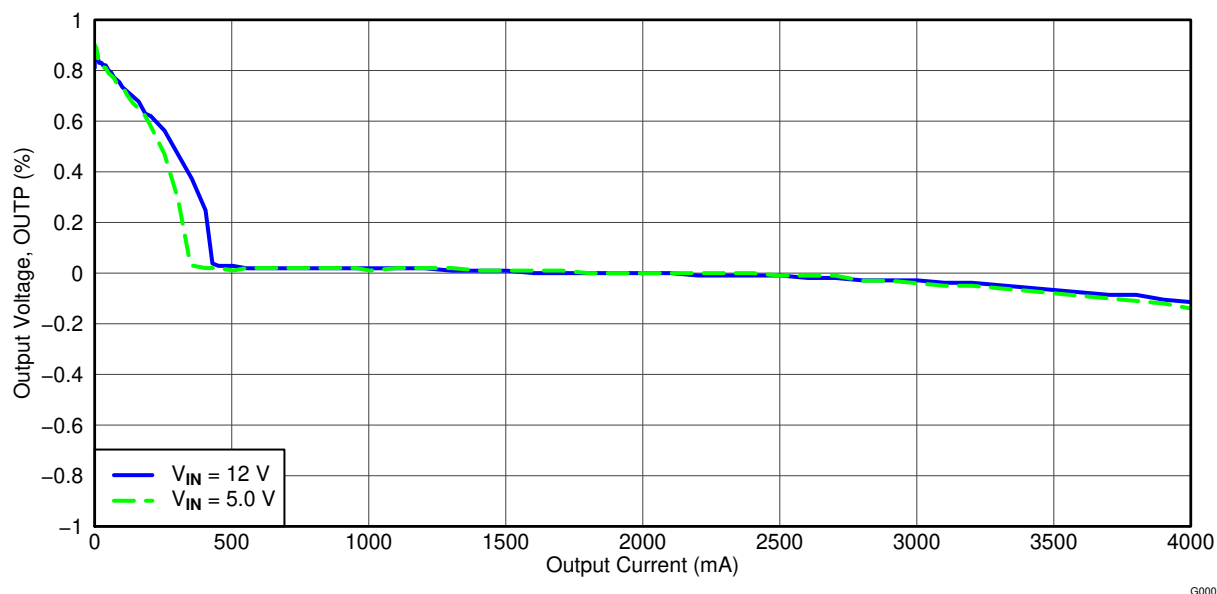


Figure 4-3. TPS54428EVM-052 Load Regulation, $V_{IN} = 5\text{ V}$ and $V_{IN} = 12\text{ V}$

4.5 Line Regulation

The line regulation for the TPS54428EVM-052 is shown in Figure 4-4. The output voltage at 12V input voltage was used as reference value.

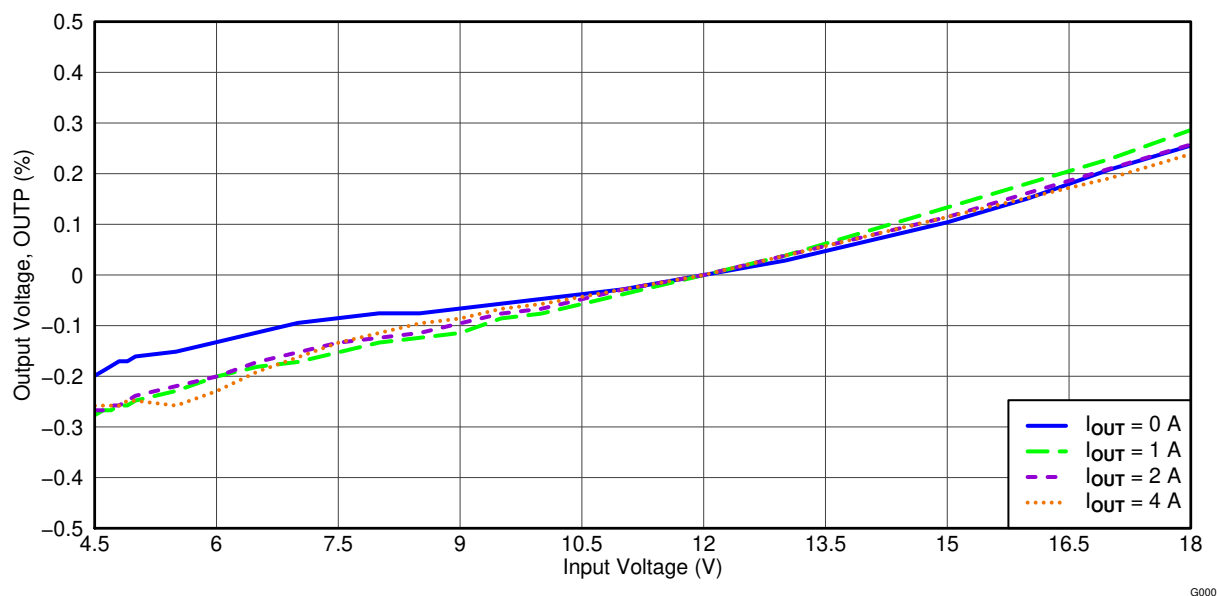


Figure 4-4. TPS54428EVM-052 Line Regulation

4.6 Frequency

The TPS54428 uses Eco-mode™ to increase the efficiency at light load. This means that the frequency is getting lower for lower load conditions. Figure 4-5 shows the switching frequency of the part across the load range.

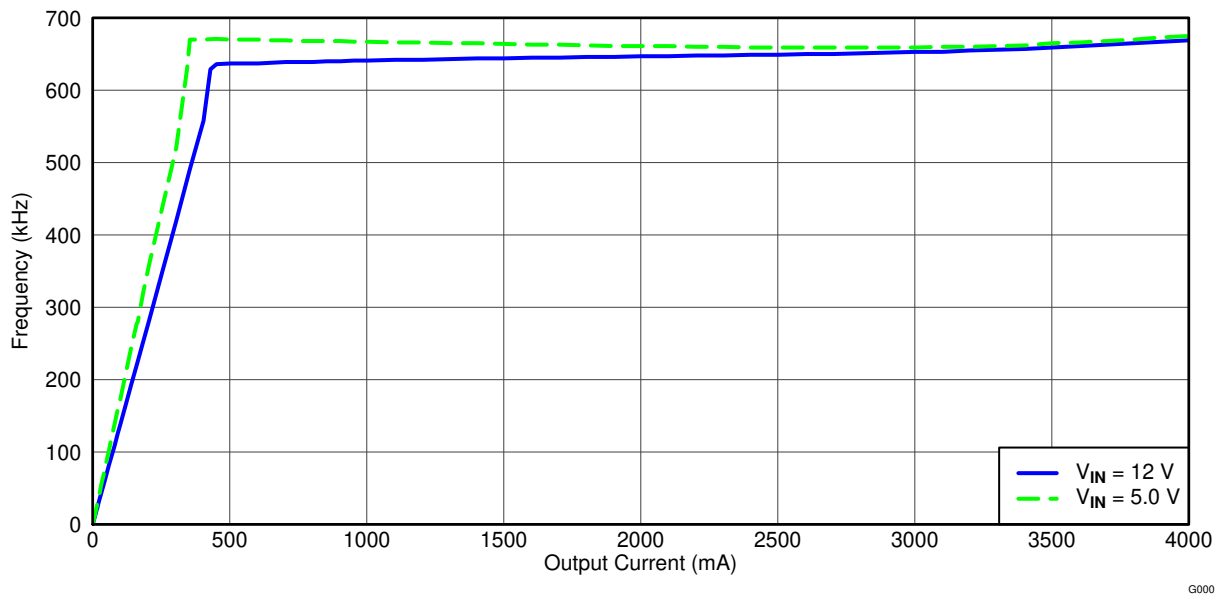


Figure 4-5. TPS54428EVM-52 Frequency

4.7 Load Transient Response

The TPS54428EVM-052 response to load transient steps are shown in Figure 4-6 and Figure 4-7. Total peak-to-peak voltage variation is as shown.

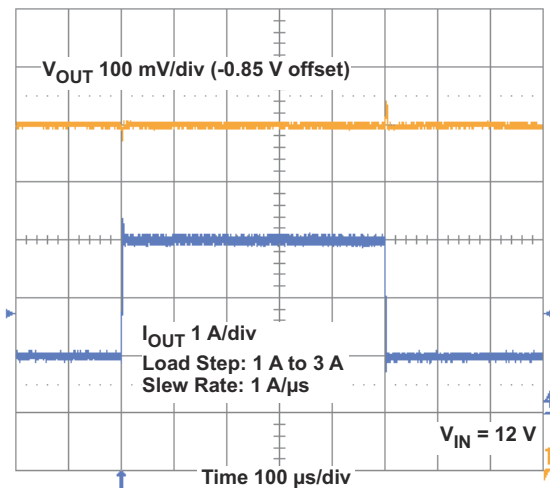


Figure 4-6. TPS54428EVM-052 Load Transient Response, 1 A to 3 A

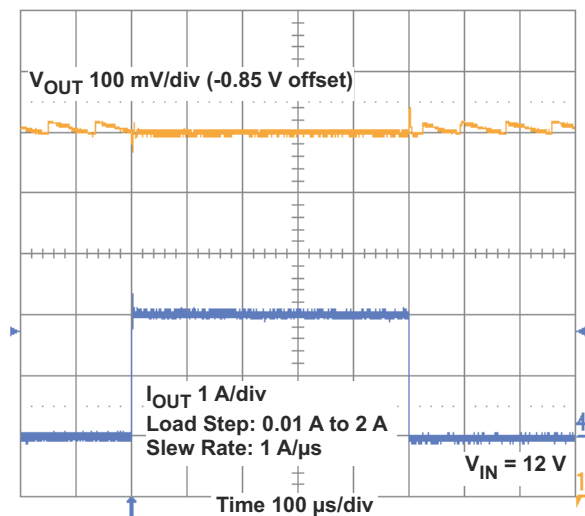


Figure 4-7. TPS54428EVM-052 Load Transient Response, 0.01 A to 2 A

4.8 Output Voltage Ripple

The TPS54428EVM-052 output voltage ripple is shown in [Figure 4-8](#). The output current is the rated full load of 4 A.

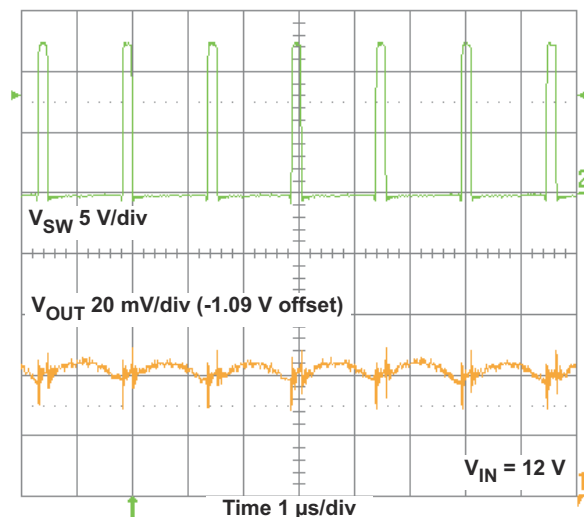


Figure 4-8. TPS54428EVM-052 Output Voltage Ripple

The TPS54428EVM-052 output voltage ripple during the start of Eco-mode™ operation is shown in [Figure 4-9](#). The output current is 30 mA.

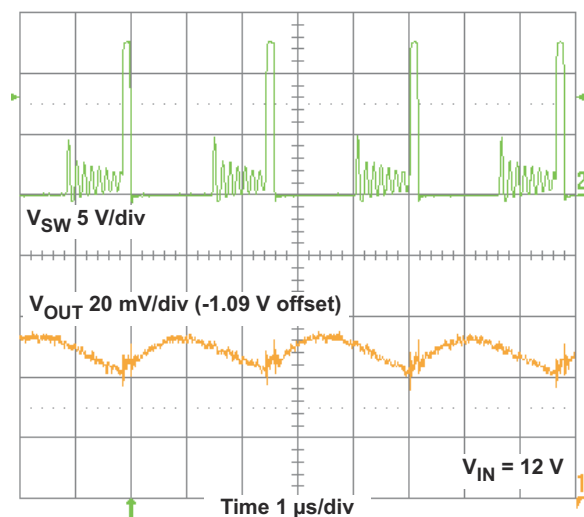


Figure 4-9. TPS54428EVM-052 Eco-mode™ Output Voltage Ripple

The TPS54428EVM-052 output voltage ripple during Eco-mode™ operation is shown in Figure 4-10. The output current is 0 mA.

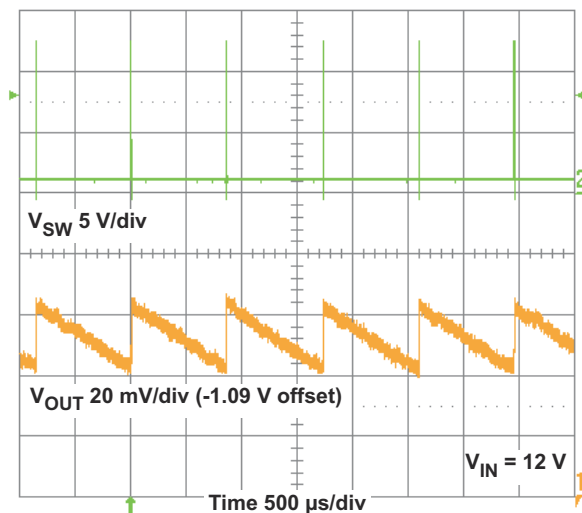


Figure 4-10. TPS54428EVM-052 Eco-mode™ Output Voltage Ripple at No Load

4.9 Input Voltage Ripple

The TPS54428EVM-052 input voltage ripple is shown in Figure 4-11. The output current is the rated full load of 4 A and the input voltage is set to 5 V.

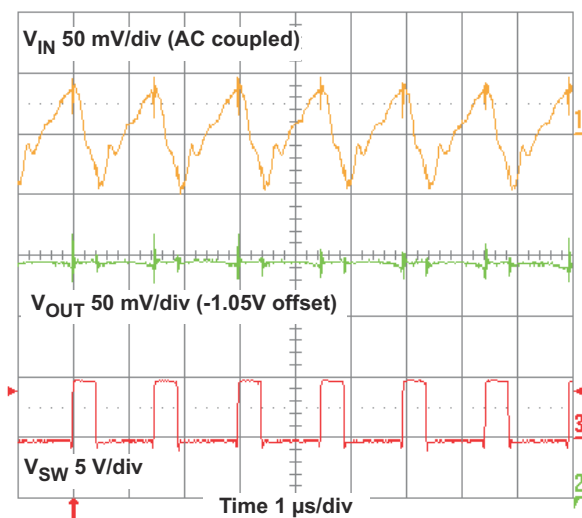


Figure 4-11. TPS54428EVM-052 Input Voltage Ripple

4.10 Start-Up and Shut-Down

The TPS54428EVM-052 start-up and shut-down waveforms relative to V_{IN} with no load are shown in [Figure 4-12](#) and [Figure 4-13](#).

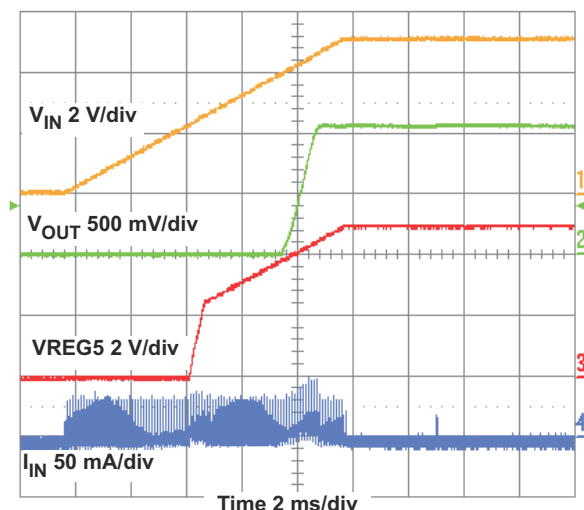


Figure 4-12. TPS54428EVM-052 Start-Up Relative to V_{IN}

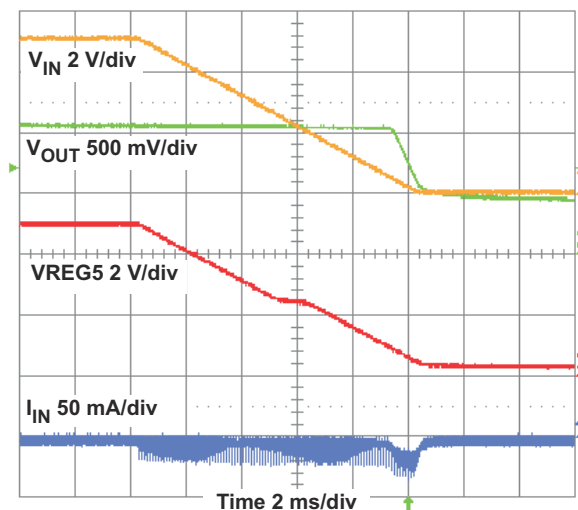


Figure 4-13. TPS54428EVM-052 Shut-down Relative to V_{IN}

The TPS54428EVM-052 start-up and shut-down waveforms relative to enable (EN) with no load are shown in [Figure 4-14](#) and [Figure 4-15](#).

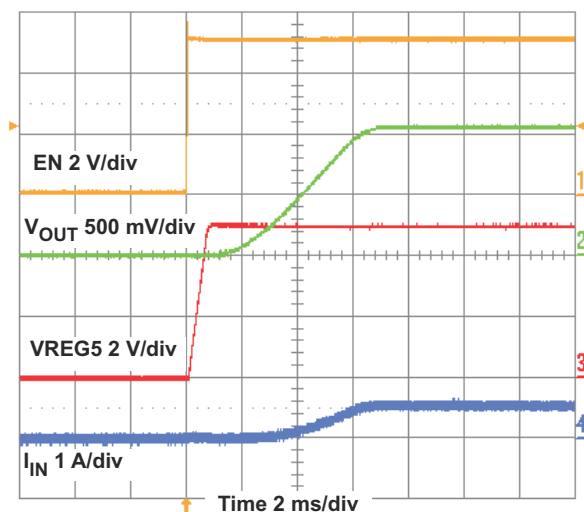


Figure 4-14. TPS54428EVM-052 Start-Up Relative to EN

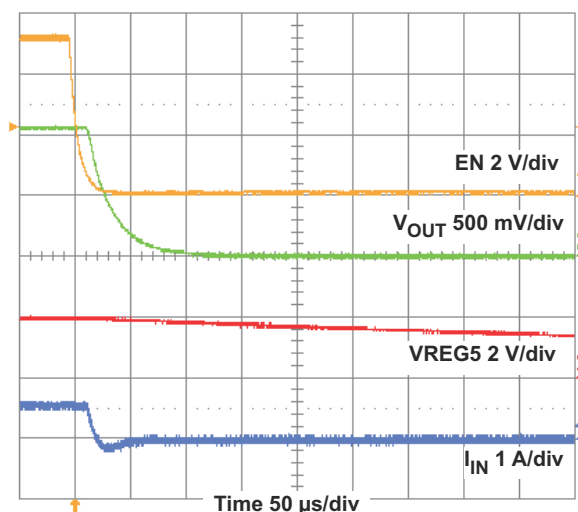


Figure 4-15. TPS54428EVM-052 Shut-down Relative to EN

5 Board Layout

This section provides description of the TPS54428EVM-052, board layout, and layer illustrations.

5.1 Layout

The board layout for the TPS54428EVM-052 is shown in [Figure 5-1](#) through [Figure 5-5](#). The top layer contains the main power traces for VIN, VO, and ground. Also on the top layer are connections for the pins of the TPS54428 and a large area filled with ground. Many of the signal traces also are located on the top side. The input decoupling capacitors are located as close to the IC as possible. The input and output connectors, test points, and all of the components are located on the top side. An analog ground (GND) area is provided on the top side. Analog ground (GND) and power ground (PGND) are connected at a single point on the top layer near C6. The bottom layer is primarily power ground but also has a trace to connect VIN to the enable jumper, a trace to connect VREG5 to TP5, and the feedback trace from VOUT to the voltage setpoint divider network.

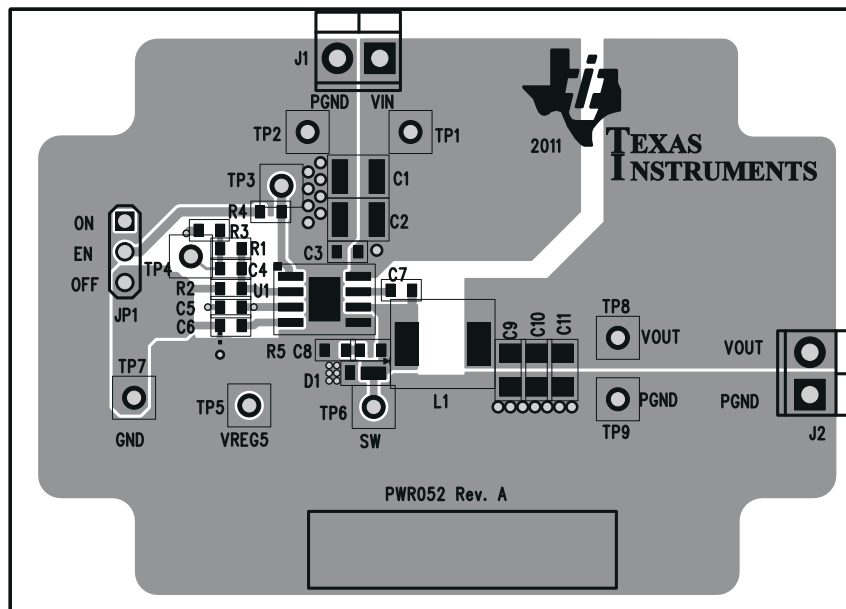


Figure 5-1. Top Assembly

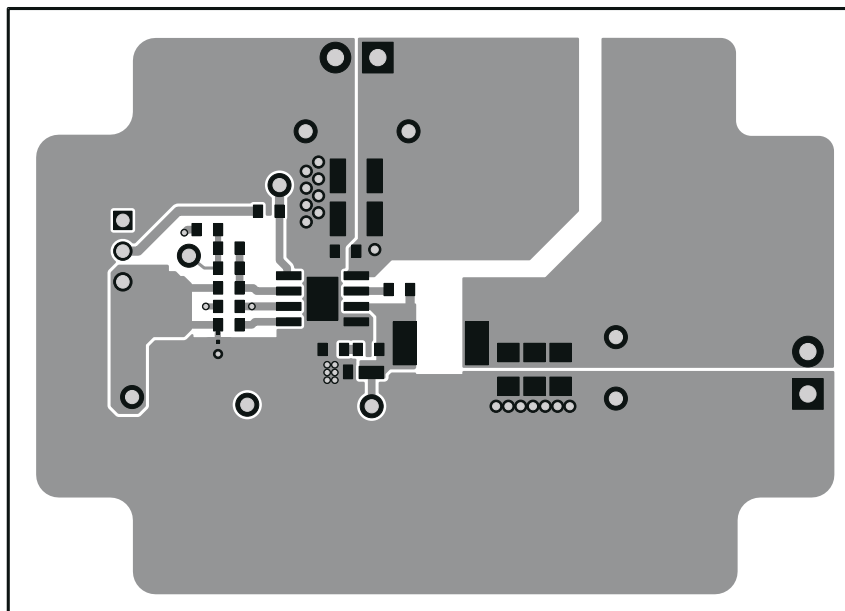


Figure 5-2. Top Layer

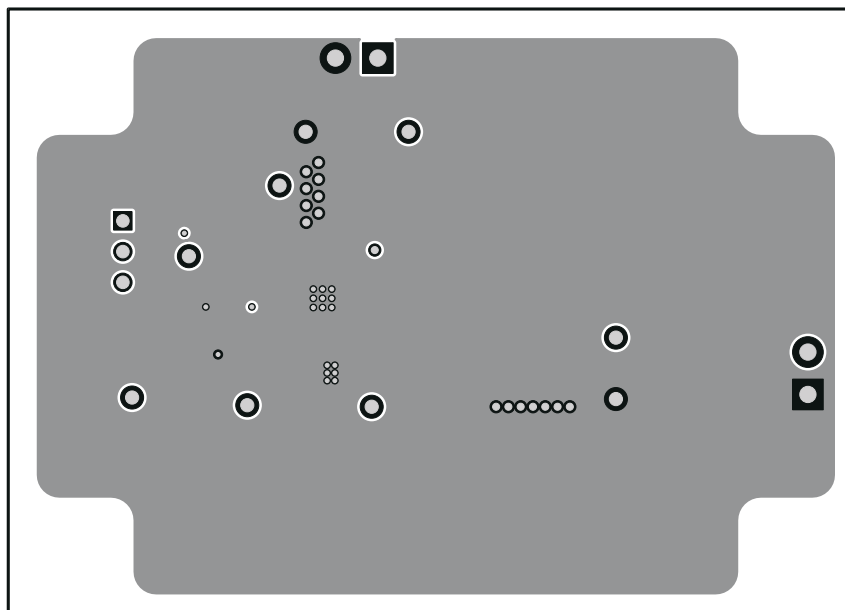


Figure 5-3. Internal Layer 1

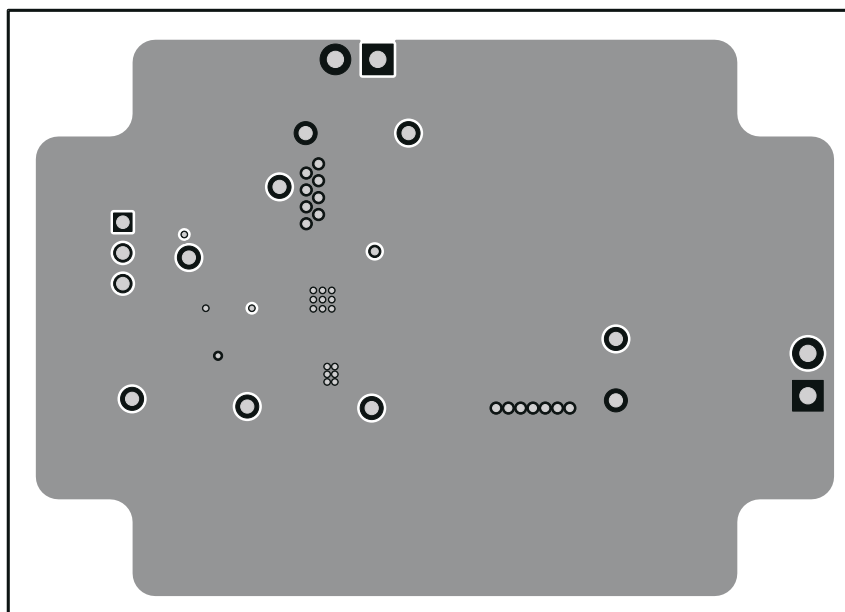


Figure 5-4. Internal Layer 2

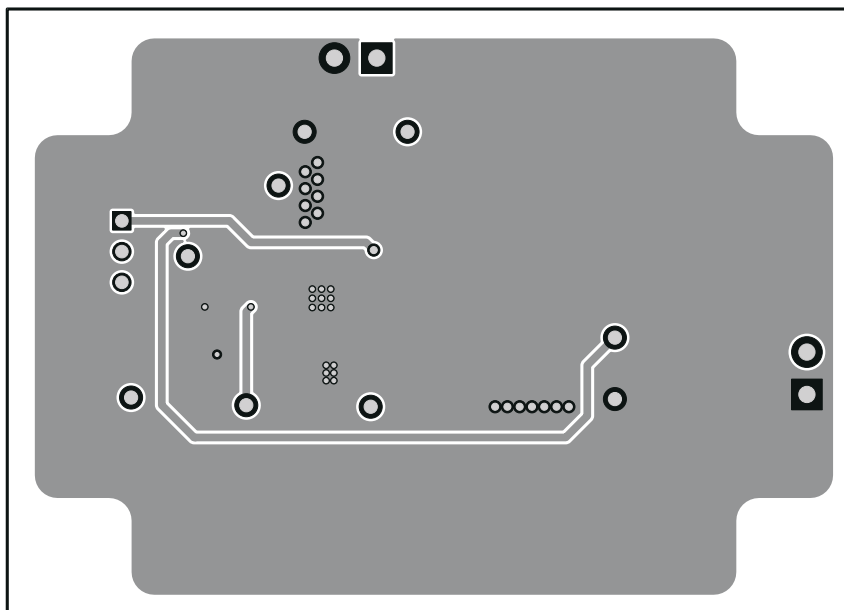


Figure 5-5. Bottom Layer

6 Schematic, Bill of Materials, and Reference

6.1 Schematic

Figure 6-1 is the schematic for the TPS54428EVM-052.

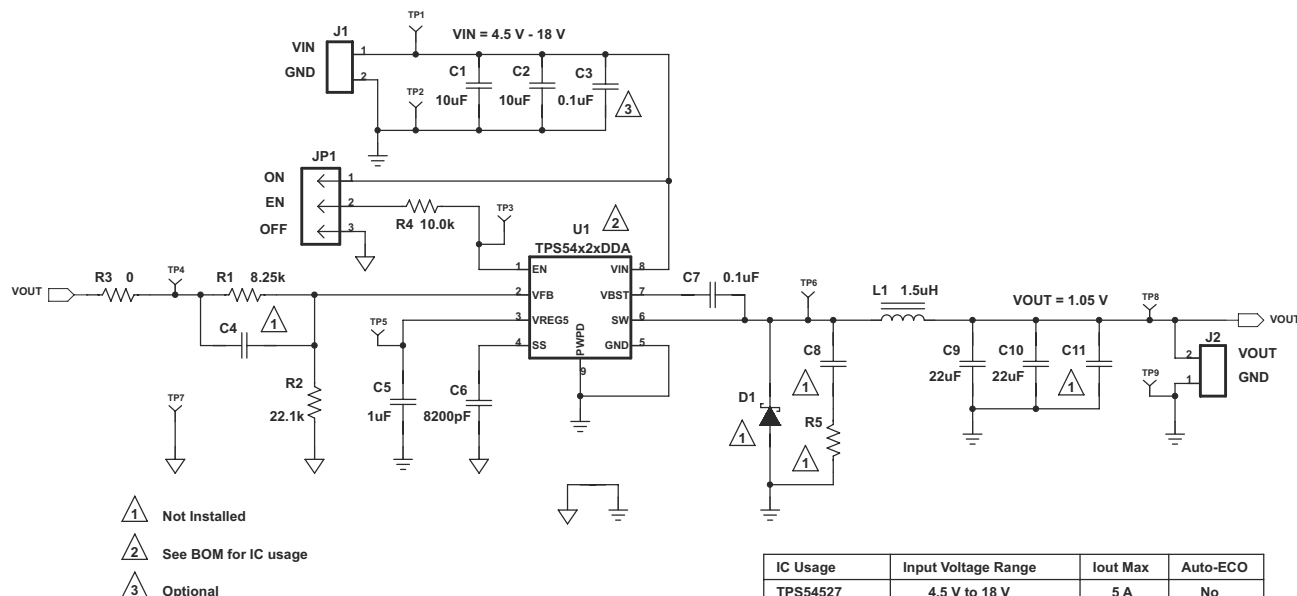


Figure 6-1. TPS54428EVM-052 Schematic Diagram

6.2 Bill of Materials

Table 6-1. Bill of Materials

REFDES	QTY	VALUE	DESCRIPTION	SIZE	PART NUMBER	MFR
C1, C2	2	10 µF	Capacitor, Ceramic, 25 V, X5R, 20%	1210	Std	Std
C11	0	Open	Capacitor, Ceramic	1206	Std	Std
C3, C7	2	0.1 µF	Capacitor, Ceramic, 50 V, X7R, 10%	0603	Std	Std
C4, C8	1	Open	Capacitor, Ceramic	0603	Std	Std
C5	1	1.0 µF	Capacitor, Ceramic, 16 V, X7R, 10%	0603	Std	Std
C6	1	8200 pF	Capacitor, Ceramic, 25 V, X7R, 10%	0603	Std	Std
C9, C10	2	22 µF	Capacitor, Ceramic, 6.3 V, X5R, 20%	1206	C3216X5R0J226M	TDK
L1	1	1.5 µH	Inductor, SMT, 11 A, 9.7 mΩ	0.256 x 0.280 inch	SPM6530T-1R5M100	TDK
R1	1	8.25 k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R2	1	22.1 k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R3	1	0	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R4	1	10.0 k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R5	0	Open	Resistor, Chip, 1/16W, 1%	0603	Std	Std
U1	1	TPS54428DDA	IC, 4-A Output Single Sync. Step-Down	SO8[DDA]	TPS54428DDA	TI

6.3 Reference

Texas Instruments, [TPS54428, 4.5V to 18V Input, 4-A Synchronous Step-Down SWIFT™ Converter With Eco-mode™ Data Sheet](#)

7 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision * (December 2011) to Revision A (September 2021)	Page
• Updated the numbering format for tables, figures, and cross-references throughout the document.	3

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- Updated the user's guide title..... 3
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Last updated 10/2025