

# Addressing Systematic and Random hardware faults using C2000™ SafeTI™ Products



## Introduction

Functional safety standards help minimize the risk of physical injury resulting from dangerous failures.

These dangerous failures can arise from:

- Systematic faults
- Random hardware faults

The challenge that engineers often face is to design systems in a way that addresses both systematic and random hardware faults in order to prevent dangerous failures from occurring. Inability to do so could hinder the system from achieving a safe state in the event of a system failure. C2000 SafeTI products are designed to meet up to the highest standards in managing both systematic as well as random hardware faults. These products are mainly classified as C2000 SafeTI automotive and industrial products and C2000 SafeTI quality managed products.

C2000 SafeTI automotive and industrial products are developed following TI's rigorous and robust hardware development process that has been independently assessed and certified by TUV-SUD. These products are mainly targeted towards automotive and industrial applications that require compliance to the ISO 26262 and IEC 61508 standards.

C2000 SafeTI quality managed products on the other hand are developed following TI's ISO 9001/IATF 16949 compliant HW development process and are mainly targeted towards white goods, household goods and appliances. Although these products mainly support compliance to the IEC 60730, UL 1998 and IEC 60335 standards, it is important to note that these quality managed products also come with a functional safety manual and an FMEDA that can be leveraged to assist with compliance to a wide range of other standards for customers' end applications which include automotive and industrial systems.

## Manage & Mitigate Systematic Faults

Systematic faults are caused by human error and can result from mistakes in the design or manufacturing process of an element, subsystem or system. These faults may be managed and mitigated with a robust and rigorous development process.

## SafeTI Advantage

- Independent functional safety management process and safety culture established at TI
- C2000 SafeTI quality managed products are developed using our enterprise wide ISO 9001/IATF 16949 compliant development process
- C2000 SafeTI automotive and industrial hardware products are developed using our certified **QRAS AP00210 process**
  - Independently assessed and certified by TUV SUD to meet a systematic capability of ASIL D/SIL 3
  - Certification revalidated on an annual basis and recertified every 3 years by TUV SUD

## Detect & Prevent Random Hardware Faults

Unpredictable failures that occur during the lifetime of a hardware element are characterized as random hardware faults. These faults may be detected and prevented with the help of built-in functional safety mechanisms or diagnostics.

## C2000 SafeTI Advantage

### Safety Mechanisms

Safety Mechanisms play a key role in the overall safety of a system by detecting potentially dangerous failures and consequently helping place the system in a safe state.

- With over 300 built-in safety mechanisms, C2000 SafeTI MCUs provide the required diagnostic coverage to meet a random hardware capability of ASIL B/SIL 2 at a component level
- Functional safety manuals provide detailed information on the safety mechanisms to aid customers in the development of compliant systems up to ASIL D/SIL 3
- C2000 microcontroller based **tunable FMEDA** provides increased flexibility with features such as package FIT estimation, product function tailoring, safety mechanism tailoring and custom diagnostics allowing customers to tune the FMEDA to their own application specific needs

Key safety mechanisms on C2000 MCUs are shown in **figure 1**.

### C2000 Safety Mechanisms

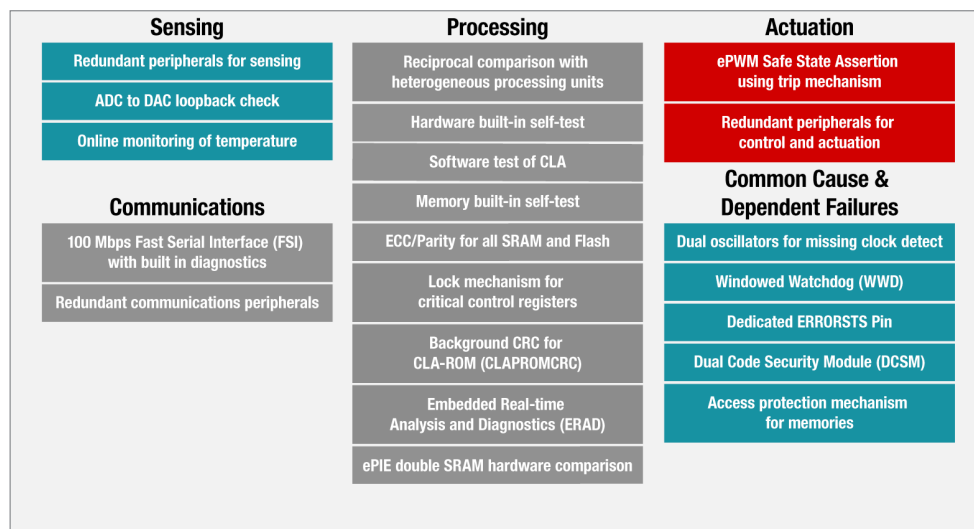


Figure 1. Key C2000 functional safety mechanisms

## SafeTI Software Enablers

SafeTI Software packages help simplify certification for functional safety applications

### C2000 IEC 60730 Software Package

- UL Recognized under UL 1998, UL 60730-1 and CAN/CSA-E60730-1:02
- It is also VDE certified according to IEC 60335-1 (5. Ed) and IEC 60730-1 (4. Ed)
- The accompanying functional safety manuals describe the safety mechanisms that can be used in the development of IEC 60730-1 and/or IEC 60335-1 compliant systems
- Included SW self-test library (STL) can help assist customers develop systems compliant with other functional safety standards
  - The software library can be called upon power-on initialization and/or periodically within the application to achieve the periodic self-test safety requirements in UL IEC 60730-1 Annex H.11.12 for software/control Class B and/or ANSI/UL 1998 software class 1
  - STL meets the requirements of Annex H of the IEC 60730-1 and Annex R of the IEC 60335-1 standards

### SafeTI Diagnostic Library (SDL)

- SDL provides simple interfaces and a framework for
  - Initializing and enabling the safety mechanisms described in the functional safety manuals
  - Fault injection to allow testing of application fault handling
  - Profiling for measuring time spent in diagnostic test/fault handling
- Accompanying Compliance Support Packages (CSP) provide necessary documentation and reports to assist with compliance to a wide range of standards for end systems in automotive, industrial and other applications

## Conclusion

A big challenge with developing functional safety compliant systems is to design in a way to minimize the risk associated with dangerous failures in causing physical injury to people or damage to the environment or property. Addressing both systematic and random hardware faults becomes critical in the design of such functionally safe systems. C2000 SafeTI MCUs are developed using a certified hardware development process to meet the stringent requirements of applicable standards and possess a wide range of built in functional safety mechanisms that can be leveraged to help place the system in a safe state. This makes C2000 SafeTI MCUs an ideal building block in the development of functional safety compliant systems.

## Additional Resources

1. [Click here to view all available Functional Safety collateral for C2000](#)
2. [C2000 based Tunable FMEDA Whitepaper](#)
3. [Tunable FMEDA 5-part video training series](#)
4. [Safety mechanisms brochure](#)
5. To learn more about C2000 Functional Safety, please visit [www.ti.com/c2000safeTI](http://www.ti.com/c2000safeTI)

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