

LM46001 3.5V~60V、1Aの同期整流降圧型電圧コンバータ

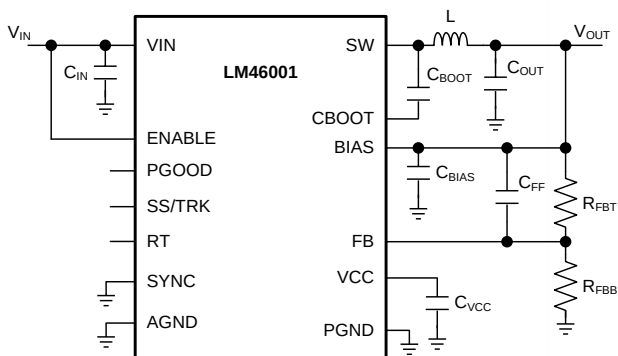
1 特長

- レギュレーション時の静止電流: 24 μ A
- 軽負荷時でも高効率 (DCM および PFM 時)
- EN55022/CISPR 22 EMI 標準に準拠
- 同期整流器内蔵
- 可変スイッチング周波数: 200kHz~2.2MHz (デフォルトは500kHz)
- 外部クロックへの周波数同期
- 内部補償
- セラミック、ポリマー、タンタル、アルミ・コンデンサの多くの組み合わせで安定動作
- パワー・グッド・フラグ出力
- プリバイアスされた負荷へのソフト・スタート
- 内部ソフト・スタート: 4.1ms
- 外部コンデンサによってソフト・スタート時間を延長可能
- 出力電圧トラッキング制御機能
- 高精度のイネーブルによるシステム UVLO 設定
- ヒカップ・モードによる出力短絡保護
- 過熱時のサーマル・シャットダウン保護
- WEBENCH® Power Designerにより、LM46001を使用するカスタム設計を作成

2 アプリケーション

- 産業用電源
- 通信システム
- サブAM帯域の12Vおよび24V車載用
- 商用車の電源
- 汎用の広 V_{IN} レギュレーション
- 高効率のポイント・オブ・ロード (POL) レギュレーション

概略回路図



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3 概要

LM46001レギュレータは使いやすい同期整流降圧型DC-DCコンバータで、3.5V~60Vの範囲の入力電圧から、最大1Aの負荷電流を駆動できます。LM46001はごく小さなソリューション・サイズで、非常に高い効率、出力精度、低いドロップアウト電圧を実現します。広範な製品ファミリには、0.5A、2Aの負荷電流の製品が、ピン互換のパッケージで用意されています。ピーク電流モード制御の採用によって、単純な制御ループ補償とサイクル単位の電流制限を実現しています。オプション機能として、プログラム可能なスイッチング周波数、同期、パワー・グッド・フラグ、高精度のイネーブル、内部ソフト・スタート、延長可能なソフト・スタート、トラッキングなどの機能があり、広範なアプリケーション向けの柔軟で使いやすいプラットフォームとなります。不連続導通および周波数の自動低減によって、軽負荷時の効率が向上しています。このファミリは必要な外付け部品がわずかで、単純で最適なPCBレイアウトに適したピン配置です。保護機能として、サーマル・シャットダウン、 V_{CC} 低電圧誤動作防止、サイクル単位の電流制限、出力短絡保護が搭載されています。LM46001デバイスは、16リードでリード・ピッチ0.65mmのHTSSOPパッケージ (PWP、6.6mm×5.1mm×1.2mm)により供給されます。このデバイスは、LM46000、LM46002、LM43603、LM43602、LM43601、LM43600とピン互換です。

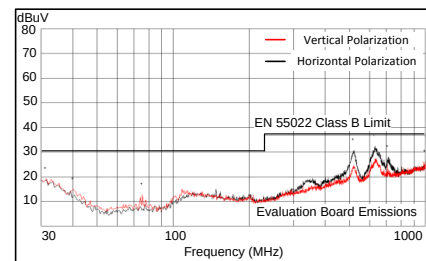
製品情報⁽¹⁾

型番	パッケージ	本体サイズ(公称)
LM46001	HTSSOP (16)	6.60mm×5.10mm

(1) 利用可能なすべてのパッケージについては、このデータシートの末尾にある注文情報を参照してください。

放射エミッションのグラフ

$V_{OUT} = 3.3V$, $V_{IN} = 24V$, $F_S = 500kHz$, $I_{OUT} = 1A$



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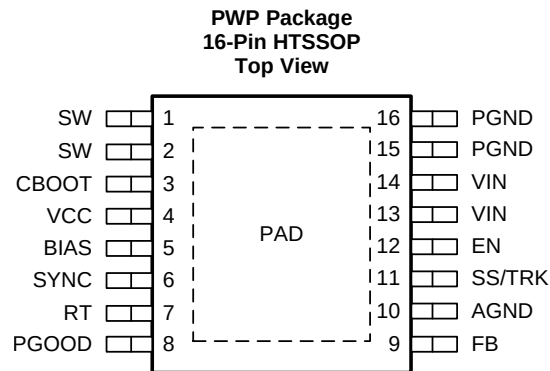
4 改訂履歴

資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

Revision A (July 2014) から Revision B に変更	Page
• その他編集上の変更、Webenchへのリンク 追加	1
• Changed <i>Handling Ratings</i> table to <i>ESD Ratings</i> table; moved Storage temperature to <i>Abs Max</i> table	4
• Added Note to <i>Applications and Implementation</i>	25
• 追加 ドキュメントの更新通知を受け取る方法 および コミュニティ・リソース	46

2014年6月発行のものから更新	Page
• デバイスを「製品プレビュー」から「量産データ」に変更	1

5 Pin Configuration and Functions



Pin Functions

PIN		TYPE ⁽¹⁾	DESCRIPTION
NO.	NAME		
1, 2	SW	P	Switching output of the regulator. Internally connected to both power MOSFETs. Connect to power inductor.
3	CBOOT	P	Boot-strap capacitor connection for high-side driver. Connect a high-quality, 470-nF capacitor from CBOOT to SW.
4	VCC	P	Internal bias supply output for bypassing. Connect bypass capacitor from this pin to AGND. Do not connect external load to this pin. Never short this pin to ground during operation.
5	BIAS	P	Optional internal LDO supply input. To improve efficiency, TI recommends tying to V_{OUT} when $3.3\text{ V} \leq V_{OUT} \leq 28\text{ V}$, or tie to an external 3.3 V or 5 V rail if available. When used, place a bypass capacitor (1 to 10 μF) from this pin to ground. Tie to ground if not used ($V_{OUT} < 3.3\text{ V}$). Do not float.
6	SYNC	A	Clock input to synchronize switching action to an external clock. Use proper high speed termination to prevent ringing. Connect to ground if not used. Do not float.
7	RT	A	Connect a resistor R_T from this pin to AGND to program switching frequency. Leave floating for 500 kHz default switching frequency.
8	PGOOD	A	Open drain output for power-good flag. Use a 10-k Ω to 100-k Ω pullup resistor to logic rail or other DC voltage no higher than 12 V.
9	FB	A	Feedback sense input pin. Connect to the midpoint of feedback divider to set V_{OUT} . Do not short this pin to ground during operation.
10	AGND	—	Analog ground pin. Ground reference for internal references and logic. Connect to system ground.
11	SS/TRK	A	Soft-start control pin. Leave floating for internal soft-start. Connect to a capacitor to extend soft start time. Connect to external voltage ramp for tracking.
12	EN	A	Enable input to the LM46001: High = ON and LOW = OFF. Connect to VIN, or to VIN through resistor divider, or to an external voltage or logic source. Do not float.
13,14	VIN	P	Supply input pins to internal LDO and high side power FET. Connect to power supply and bypass capacitors C_{IN} . Path from VIN pin to high frequency bypass C_{IN} and PGND must be as short as possible.
15,16	PGND	—	Power ground pins, connected internally to the low side power FET. Connect to system ground, PAD, AGND, ground pins of C_{IN} and C_{OUT} . Path to C_{IN} must be as short as possible.
17	PAD	—	Low impedance connection to AGND. Connect to PGND on PCB. Major heat dissipation path of the die. Must be used for heat sinking to ground plane on PCB.

(1) A = Analog, O = Output, I = Input, G = Ground, P = Power

6 Specifications

6.1 Absolute Maximum Ratings

Over operating free-air temperature range (unless otherwise noted)⁽¹⁾

	PARAMETER	MIN	MAX	UNIT
Input voltages	VIN to PGND	−0.3	65	V
	EN to PGND	−0.3	V _{IN} + 0.3	
	FB, RT, SS/TRK to AGND	−0.3	3.6	
	PGOOD to AGND	−0.3	15	
	SYNC to AGND	−0.3	5.5	
	BIAS to AGND	−0.3	30	
	AGND to PGND	−0.3	0.3	
Output voltages	SW to PGND	−0.3	V _{IN} + 0.3	V
	SW to PGND less than 10-ns transients	−3.5	65	
	CBOOT to SW	−0.3	5.5	
	VCC to AGND	−0.3	3.6	
Storage temperature, T _{stg}		−65	150	°C

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under [Recommended Operating Conditions](#) is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

		VALUE	UNIT
V _(ESD) Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V
	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±500	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
 (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions⁽¹⁾

Over operating free-air temperature range (unless otherwise noted)

	PARAMETER	MIN	MAX	UNIT
Input voltages	VIN to PGND	3.5	60	V
	EN	−0.3	V _{IN}	
	FB	−0.3	1.1	
	PGOOD	−0.3	12	
	BIAS input not used	−0.3	0.3	
	BIAS input used	3.3	28	
	AGND to PGND	−0.1	0.1	
Output voltage adjustable	V _{OUT}	1	28	V
Output current	I _{OUT}	0	1	A
Temperature	Operating junction temperature range, T _J	−40	125	°C

- (1) *Recommended Operating Ratings* indicate conditions for which the device is intended to be functional, but do not ensure specific performance limits. For specified specifications, see [Electrical Characteristics](#).

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾⁽²⁾		LM46001	UNIT
		PWP (HTSSOP)	
		16 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	39.9 ⁽³⁾	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	26.9	°C/W
R _{θJB}	Junction-to-board thermal resistance	21.7	°C/W
ψ _{JT}	Junction-to-top characterization parameter	0.8	°C/W
ψ _{JB}	Junction-to-board characterization parameter	21.5	°C/W
R _{θJC(bot)}	Junction-to-case (bottom) thermal resistance	2.3	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.
- (2) The package thermal impedance is calculated in accordance with JESD 51-7 standard with a 4-layer board and 1 W power dissipation.
- (3) R_{θJA} is highly related to PCB layout and heat sinking. See [Figure 101](#) for measured R_{θJA} vs PCB area from a 2-layer board and a 4-layer board.

6.5 Electrical Characteristics

Limits apply over the recommended operating junction temperature (T_J) range of –40°C to +125°C, unless otherwise stated. Minimum and maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at T_J = 25°C, and are provided for reference purposes only. Unless otherwise stated, the following conditions apply: V_{IN} = 24 V, V_{OUT} = 3.3 V, F_S = 500 kHz.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY VOLTAGE (VIN PINS)						
V _{IN-MIN-ST}	Minimum input voltage for startup				3.8	V
I _{SHDN}	Shutdown quiescent current	V _{EN} = 0 V		2.3	5	μA
I _{Q-NONSW}	Operating quiescent current (non-switching) from V _{IN}	V _{EN} = 3.3 V V _{FB} = 1.5 V V _{BIAS} = 3.4 V external		7	13	μA
I _{BIAS-NONSW}	Operating quiescent current (non-switching) from external V _{BIAS}	V _{EN} = 3.3 V V _{FB} = 1.5 V V _{BIAS} = 3.4 V external		85	140	μA
I _{Q-SW}	Operating quiescent current (switching)	V _{EN} = 3.3 V I _{OUT} = 0 A R _T = open V _{BIAS} = V _{OUT} = 3.3 V R _{FBT} = 1 Meg		24		μA
ENABLE (EN PIN)						
V _{EN-VCC-H}	Voltage level to enable the internal LDO	V _{ENABLE} high level	1.2			V
V _{EN-VCC-L}	Voltage level to disable the internal LDO	V _{ENABLE} low level			0.4	V
V _{EN-VOUT-H}	Precision enable level for switching and regulator output	V _{ENABLE} high level	2	2.1	2.42	V
V _{EN-VOUT-HYS}	Hysteresis voltage between V _{OUT} precision enable and disable thresholds	V _{ENABLE} hysteresis		–305		mV
I _{LKG-EN}	Enable input leakage current	V _{EN} = 3.3 V		0.8	1.75	μA
INTERNAL LDO (VCC PIN AND BIAS PIN)						
V _{CC}	Internal LDO output voltage V _{CC}	V _{IN} ≥ 3.8 V		3.3		V
V _{CC-UVLO}	Undervoltage lockout (UVLO) thresholds for V _{CC}	V _{CC} rising threshold		3.14		V
		Hysteresis voltage between rising and falling thresholds		–567		mV
V _{BIAS-ON}	Internal LDO input change over threshold to BIAS	V _{BIAS} rising threshold		2.96	3.2	V
		Hysteresis voltage between rising and falling thresholds		–71		mV

Electrical Characteristics (continued)

Limits apply over the recommended operating junction temperature (T_J) range of -40°C to $+125^{\circ}\text{C}$, unless otherwise stated. Minimum and maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}\text{C}$, and are provided for reference purposes only. Unless otherwise stated, the following conditions apply: $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
VOLTAGE REFERENCE (FB PIN)						
V _{FB}	Feedback voltage	T _J = 25°C	1.009	1.016	1.023	V
		T _J = −40°C to 85°C	0.999	1.016	1.031	
		T _J = −40°C to 125°C	0.999	1.016	1.039	
I _{LKG-FB}	Input leakage current at FB pin	FB = 1.016 V		0.2	65	nA
THERMAL SHUTDOWN						
T _{SD} ⁽¹⁾	Thermal shutdown	Shutdown threshold		160		°C
		Recovery threshold		150		°C
CURRENT LIMIT AND HICCUP						
I _{HS-LIMIT}	Peak inductor current limit		2.07	2.45	2.71	A
I _{LS-LIMIT}	Valley inductor current limit		0.94	1.1	1.25	A
SOFT START (SS/TRK PIN)						
I _{SSC}	Soft-start charge current		1.17	2.2	2.85	μA
R _{SSD}	Soft-start discharge resistance	UVLO, TSD, OCP, or EN = 0 V		16		kΩ
POWER GOOD (PGOOD PIN)						
V _{PGOOD-HIGH}	Power-good flag overvoltage tripping threshold	% of FB voltage		110%	113%	
V _{PGOOD-LOW}	Power-good flag undervoltage tripping threshold	% of FB voltage	83%	90%		
V _{PGOOD-HYS}	Power-good flag recovery hysteresis	% of FB voltage		6%		
R _{PGOOD}	PGOOD pin pulldown resistance when power bad	V _{EN} = 3.3 V		40	125	Ω
		V _{EN} = 0 V		60	150	
MOSFETS ⁽²⁾						
R _{DS-ON-HS}	High-side MOSFET ON-resistance	I _{OUT} = 1 A V _{BIAS} = V _{OUT} = 3.3 V		419		mΩ
R _{DS-ON-LS}	Low-side MOSFET ON-resistance	I _{OUT} = 1 A V _{BIAS} = V _{OUT} = 3.3 V		231		mΩ

(1) Specified by design. Not production tested

(2) Measured at package pins.

6.6 Timing Requirements

Typical values represent the most likely parametric norm at $T_J = 25^{\circ}\text{C}$.

		MIN	TYP	MAX	UNIT
CURRENT LIMIT AND HICCUP					
N_{OC}	Hiccup wait cycles when LS current limit tripped		32		Cycles
T_{OC}	Hiccup retry delay time		5.5		ms
SOFT START (SS/TRK PIN)					
T_{SS}	Internal soft-start time when SS pin open circuit		4.1		ms
POWER GOOD (PGOOD PIN)					
$T_{PGOOD-RISE}$	Power-good flag rising transition deglitch delay		220		μs
$T_{PGOOD-FALL}$	Power-good flag falling transition deglitch delay		220		μs

6.7 Switching Characteristics

Limits apply over the recommended operating junction temperature (T_J) range of -40°C to $+125^{\circ}\text{C}$, unless otherwise stated. Minimum and maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^{\circ}\text{C}$, and are provided for reference purposes only. Unless otherwise stated, the following conditions apply: $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SW (SW PIN)						
$t_{ON-MIN}^{(1)}$	Minimum high side MOSFET ON-time			125	165	ns
$t_{OFF-MIN}^{(1)}$	Minimum high side MOSFET OFF-time			200	250	ns
OSCILLATOR (SW PINS AND SYNC PIN)						
$F_{OSC-DEFAULT}$	Oscillator default frequency	RT pin open circuit	445	500	570	kHz
F_{ADJ}	Minimum adjustable frequency	With 1% resistors at RT pin		200		kHz
	Maximum adjustable frequency			2200		kHz
	Frequency adjust accuracy			10%		
$V_{SYNC-HIGH}$	Sync clock high level threshold		2			V
$V_{SYNC-LOW}$	Sync clock low level threshold				0.4	V
$D_{SYNC-MAX}$	Sync clock maximum duty cycle			90%		
$D_{SYNC-MIN}$	Sync clock minimum duty cycle			10%		
$t_{SYNC-MIN}$	Minimum sync clock ON- and OFF-time			80		ns

(1) Ensured by design. Not production tested.

6.8 Typical Characteristics

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

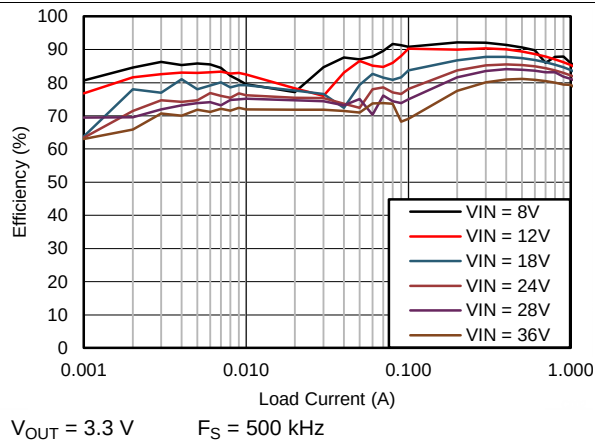


Figure 1. Efficiency

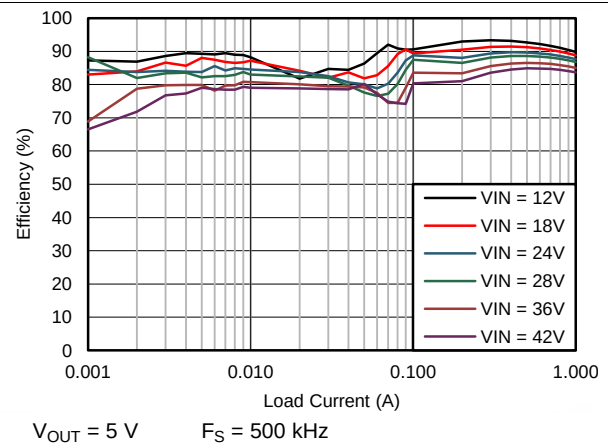


Figure 2. Efficiency

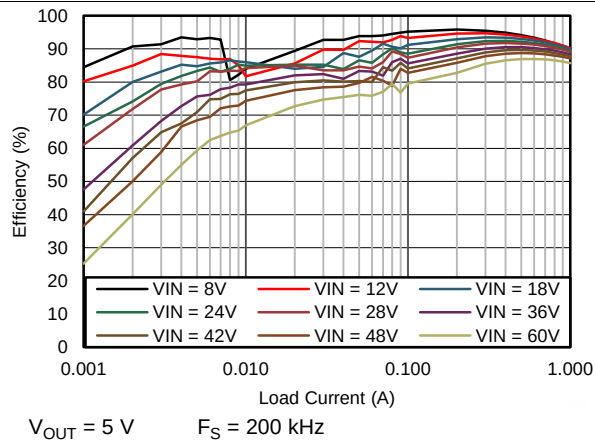


Figure 3. Efficiency

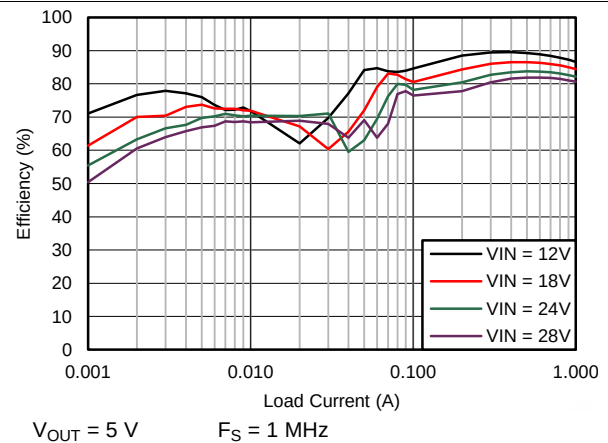


Figure 4. Efficiency

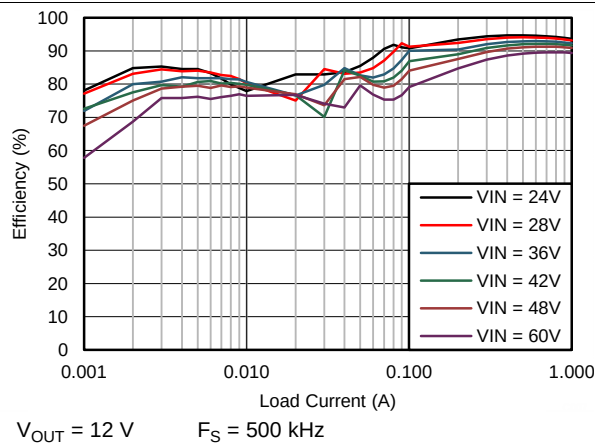


Figure 5. Efficiency

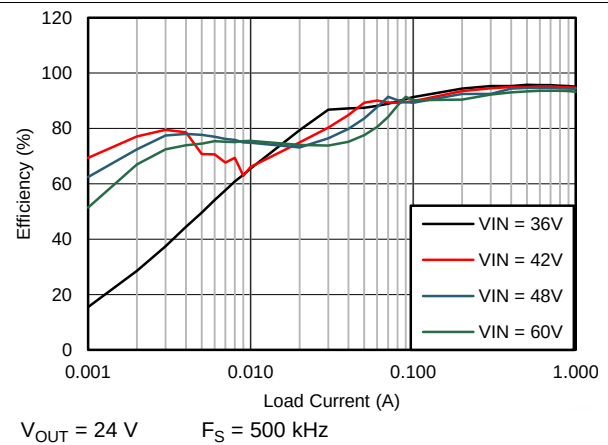


Figure 6. Efficiency

Typical Characteristics (continued)

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

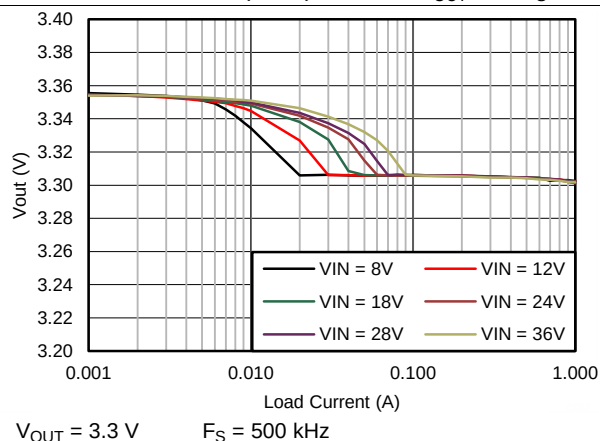


Figure 7. V_{OUT} Regulation

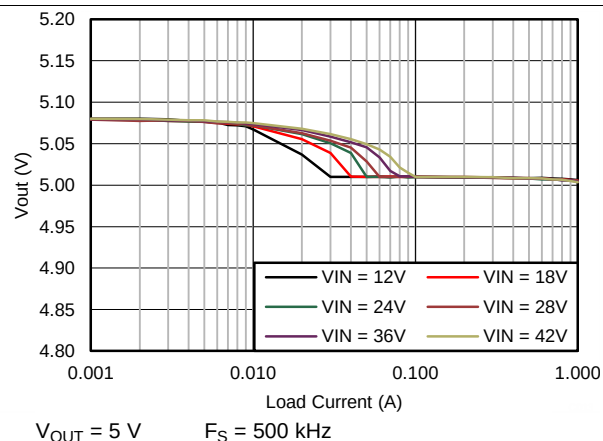


Figure 8. V_{OUT} Regulation

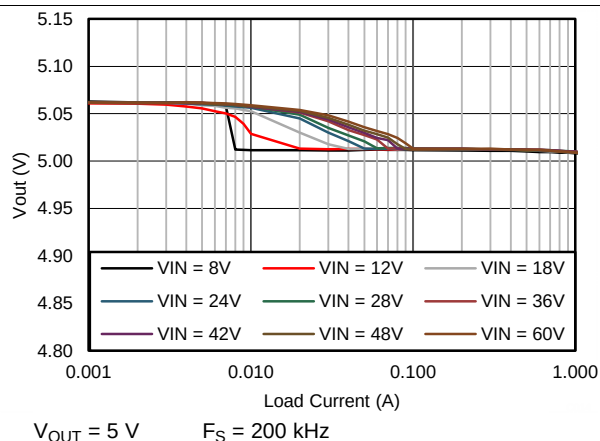


Figure 9. V_{OUT} Regulation

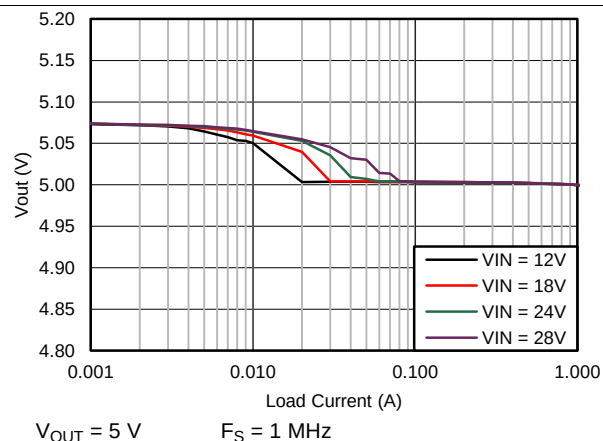


Figure 10. V_{OUT} Regulation

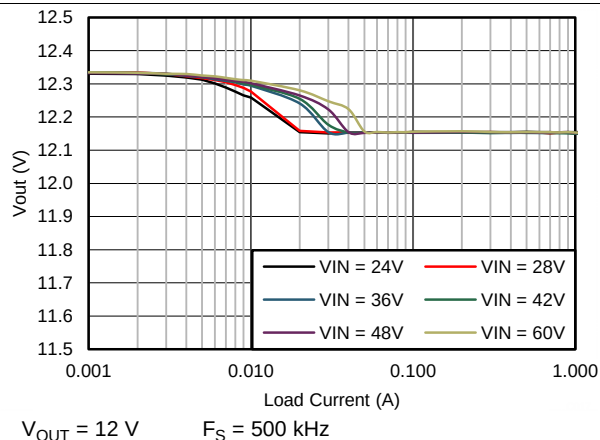


Figure 11. V_{OUT} Regulation

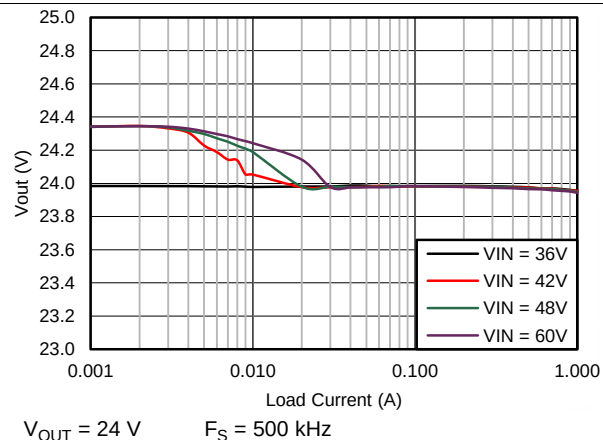


Figure 12. V_{OUT} Regulation

Typical Characteristics (continued)

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

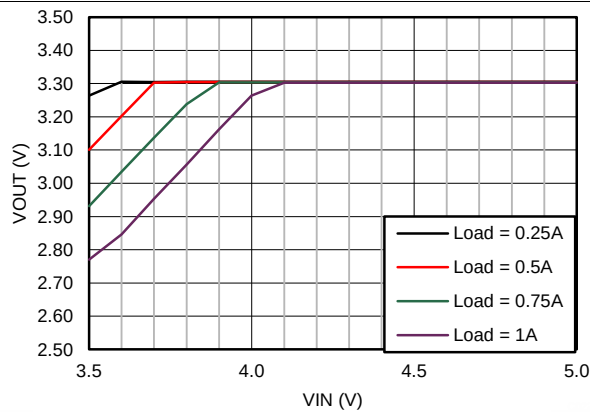


Figure 13. Dropout Curve

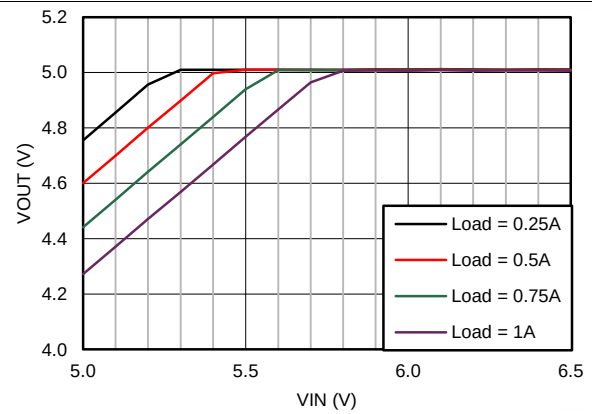


Figure 14. Dropout Curve

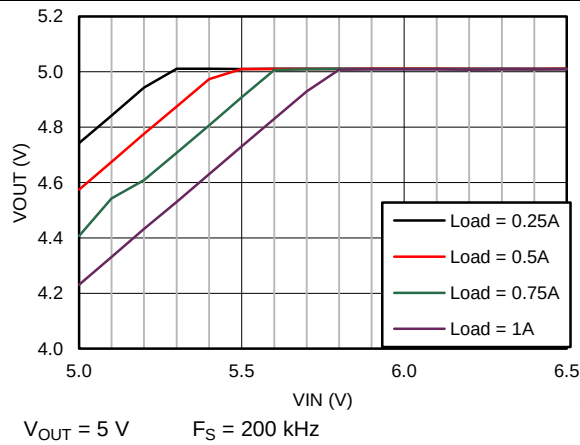


Figure 15. Dropout Curve

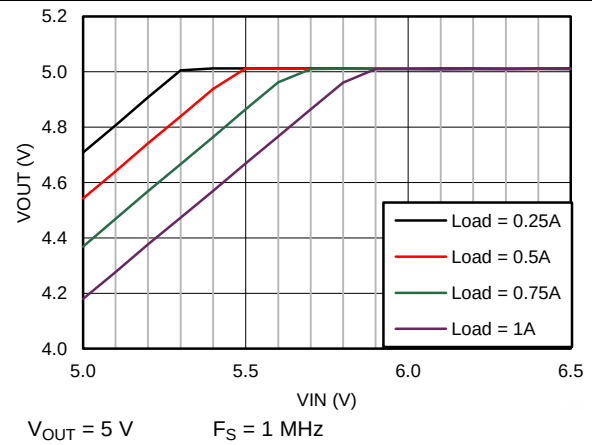


Figure 16. Dropout Curve

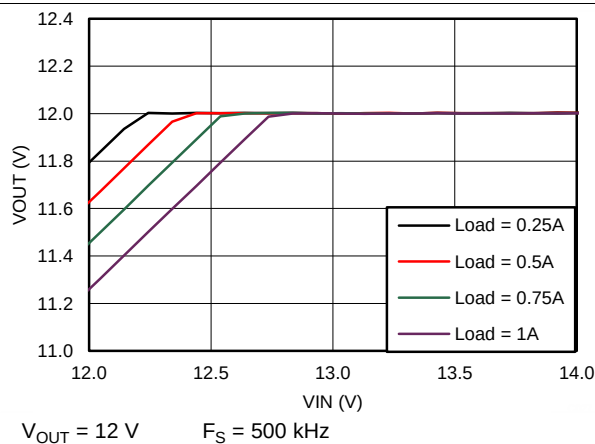


Figure 17. Dropout Curve

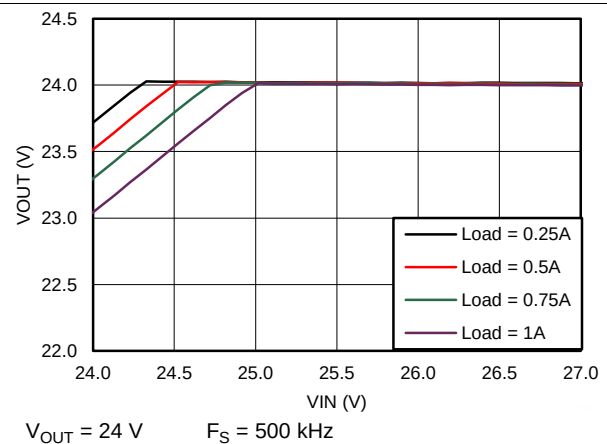


Figure 18. Dropout Curve

Typical Characteristics (continued)

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

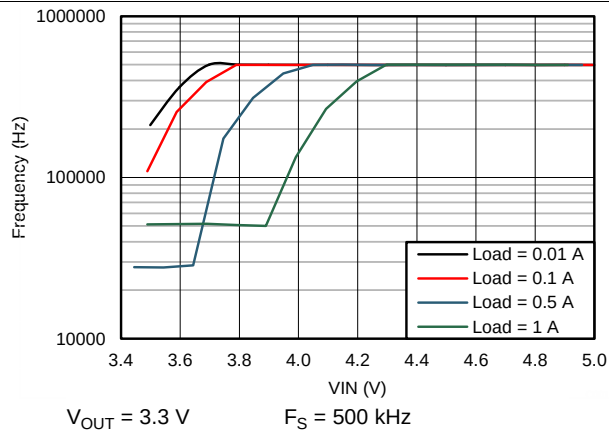


Figure 19. Switching Frequency vs V_{IN} in Dropout Operation

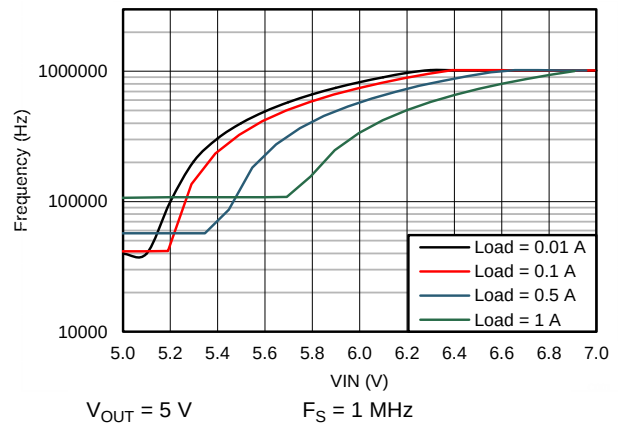
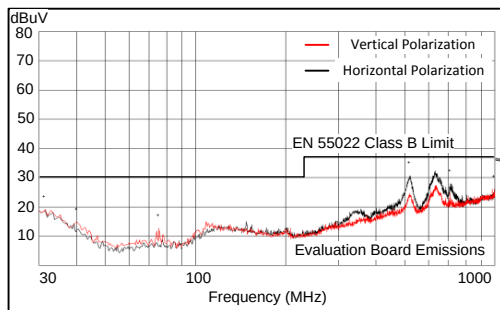
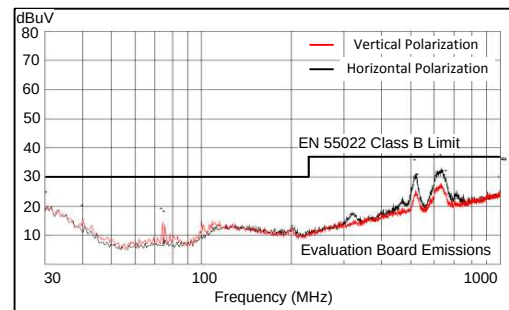


Figure 20. Switching Frequency vs V_{IN} in Dropout Operation



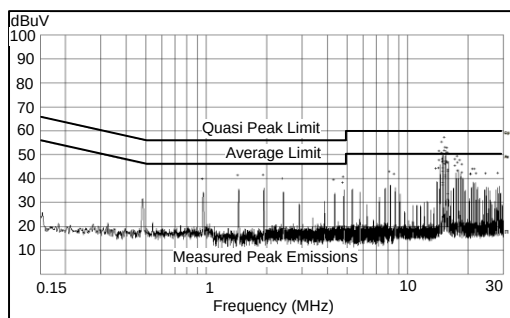
$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$
Measured on the LM46001PWPEVM with default BOM. No input filter used.

Figure 21. Radiated EMI Curve



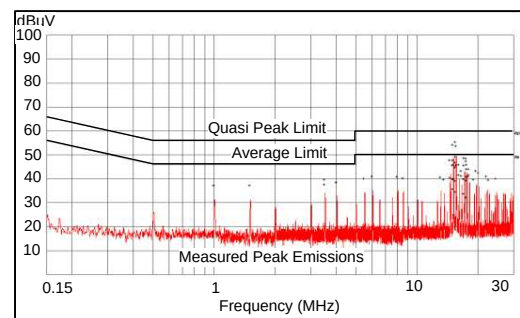
$V_{OUT} = 5\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$
Measured on the LM46001PWPEVM with $L = 27\text{ }\mu\text{H}$, $C_{OUT} = 66\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. No input filter used.

Figure 22. Radiated EMI Curve



$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$
Measured on LM46001PWPEVM with default BOM. EVM input filter: $L_{in} = 1\text{ }\mu\text{H}$ $C_d = 47\text{ }\mu\text{F}$ $C_{IN4} = 68\text{ }\mu\text{F}$

Figure 23. Conducted EMI Curve



$V_{OUT} = 5\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$
Measured on LM46001PWPEVM with $L = 27\text{ }\mu\text{H}$, $C_{OUT} = 66\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. EVM input filter $L_{in} = 1\text{ }\mu\text{H}$ $C_d = 47\text{ }\mu\text{F}$ $C_{IN4} = 68\text{ }\mu\text{F}$

Figure 24. Conducted EMI Curve

Typical Characteristics (continued)

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

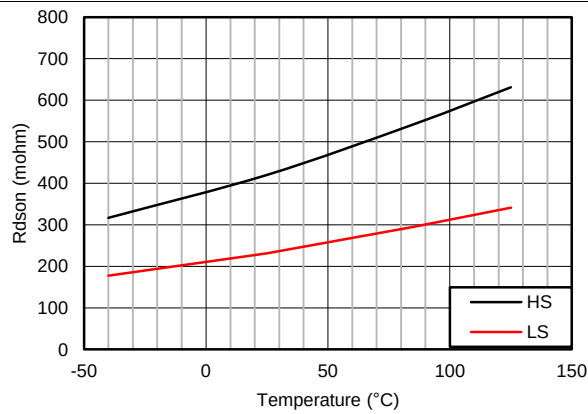


Figure 25. High-Side and Low-side On Resistance vs Junction Temperature

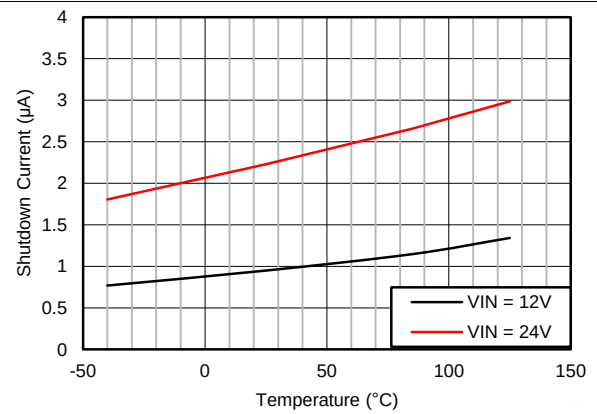


Figure 26. Shutdown Current vs Junction Temperature

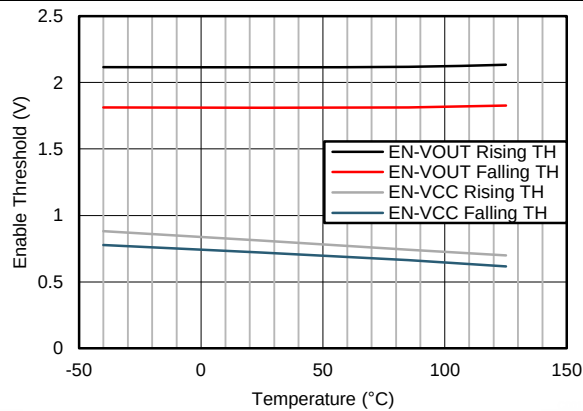


Figure 27. Enable Threshold vs Junction Temperature

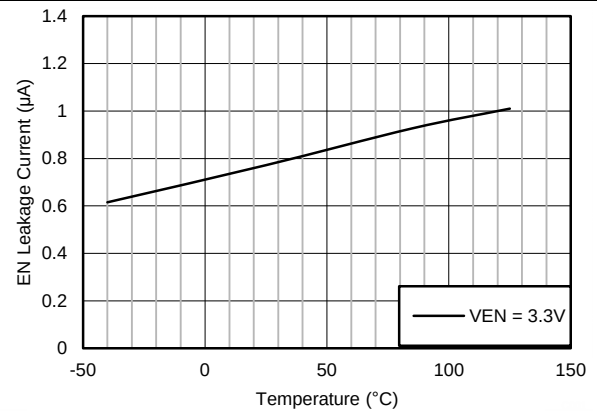


Figure 28. Enable Leakage Current vs Junction Temperature

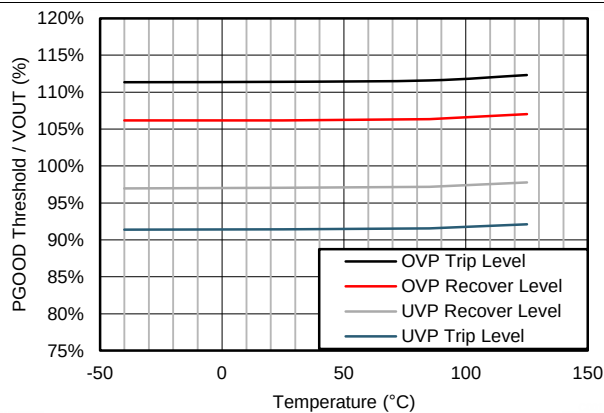


Figure 29. PGOOD Threshold vs Junction Temperature

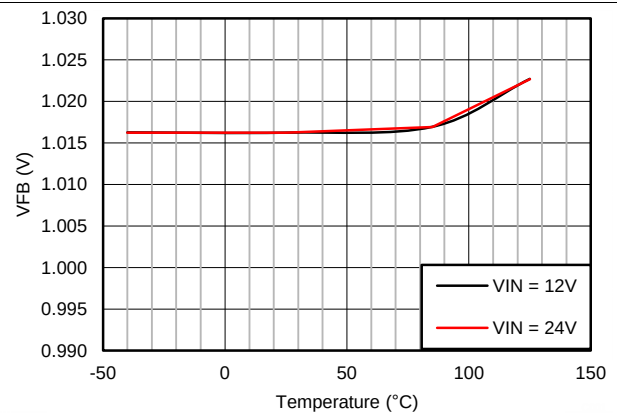


Figure 30. Feedback Voltage vs Junction Temperature

Typical Characteristics (continued)

Unless otherwise specified, $V_{IN} = 24\text{ V}$, $V_{OUT} = 3.3\text{ V}$, $F_S = 500\text{ kHz}$, $L = 18\text{ }\mu\text{H}$, $C_{OUT} = 100\text{ }\mu\text{F}$, $C_{FF} = 33\text{ pF}$. See [Application Curves](#) for bill of materials (BOM) for other V_{OUT} and F_S combinations.

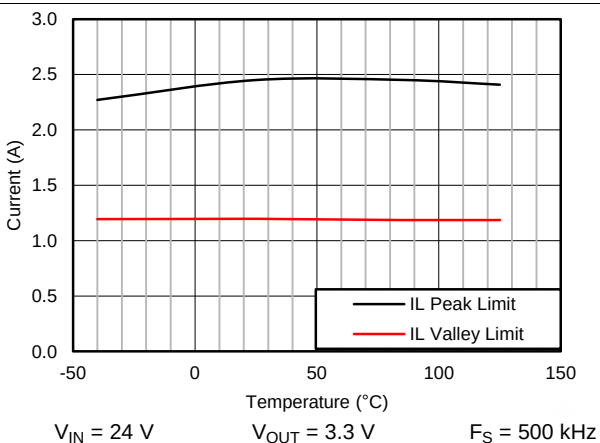


Figure 31. Peak and Valley Current Limits vs Junction Temperature

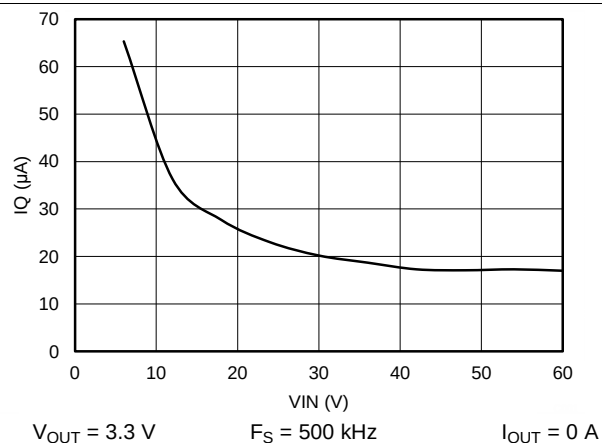


Figure 32. Operating I_Q vs V_{IN} with BIAS Connected to V_{OUT}

7 Detailed Description

7.1 Overview

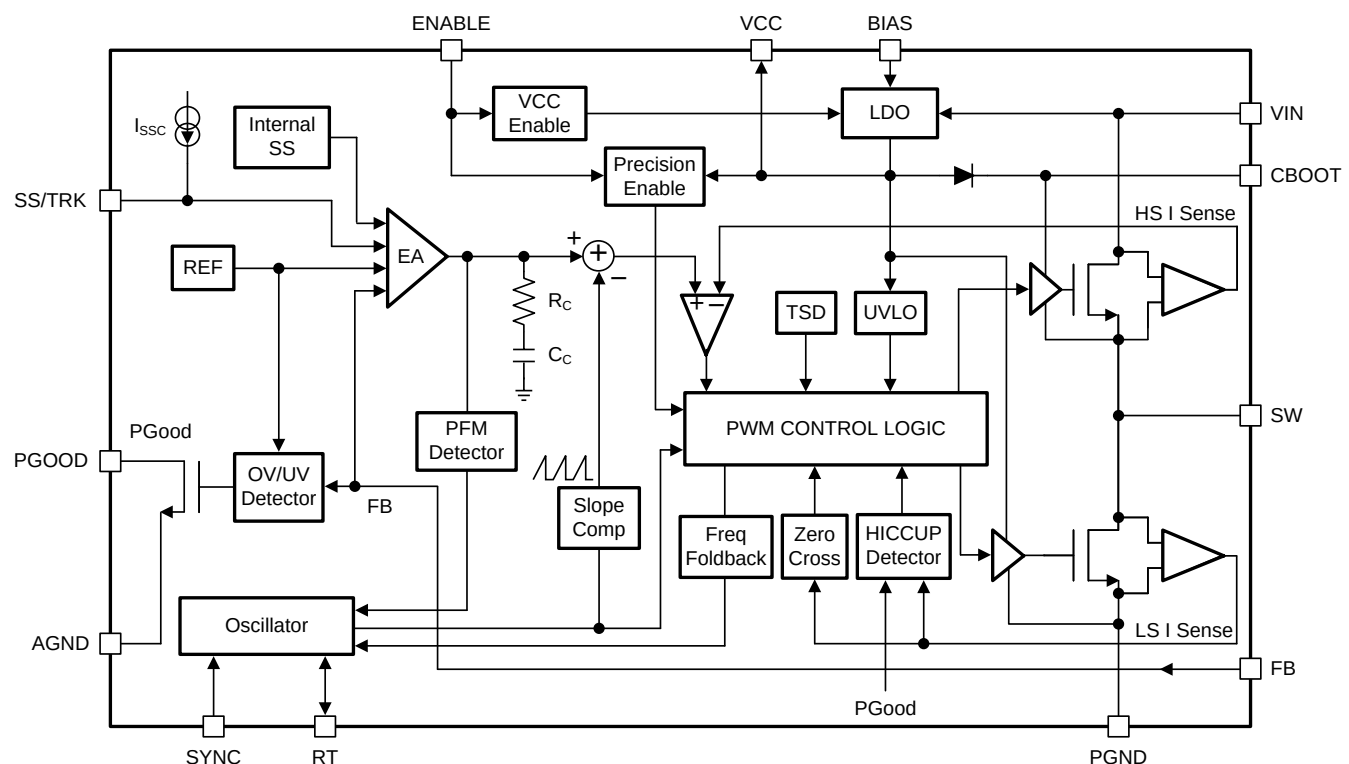
The LM46001 regulator is an easy-to-use synchronous step-down DC-DC converter that operates from 3.5-V to 60-V supply voltage. The device is capable of delivering up to 1-A DC load current with exceptional efficiency and thermal performance in a very small solution size. An extended family is available in 0.5-A and 2-A load options in pin-to-pin compatible packages.

The LM46001 employs fixed-frequency, peak-current-mode control with discontinuous conduction mode (DCM) and pulse frequency modulation (PFM) mode at light load to achieve high efficiency across the load range. The device is internally compensated, which reduces design time, and requires fewer external components. The switching frequency is programmable from 200 kHz to 2.2 MHz by an external resistor, R_T . It defaults at 500 kHz without R_T . The LM46001 is also capable of synchronization to an external clock within the 200-kHz to 2.2-MHz frequency range. The wide switching frequency range allows the device to be optimized to fit small board space at higher frequency, or high efficient power conversion at lower frequency.

Optional features are included for more comprehensive system requirements, including power-good (PGOOD) flag, precision enable, synchronization to external clock, extendable soft-start time, and output voltage tracking. These features provide a flexible and easy-to-use platform for a wide range of applications. Protection features include overtemperature shutdown, V_{CC} undervoltage lockout (UVLO), cycle-by-cycle current limit, and short-circuit protection with hiccup mode.

The family requires few external components and the pin arrangement was designed for simple, optimum PCB layout. The LM46001 device is available in a 16-lead HTSSOP package (PWP, 6.6 mm × 5.1 mm × 1.2 mm) with 0.65-mm lead pitch.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Fixed-Frequency, Peak-Current Mode Controlled Step-Down Regulator

The following operating description of the LM46001 refers to the [Functional Block Diagram](#) and to the waveforms in [Figure 33](#). The LM46001 is a step-down buck regulator with both high-side (HS) switch and low-side (LS) switch (synchronous rectifier) integrated. The LM46001 supplies a regulated output voltage by turning on the HS and LS NMOS switches with controlled ON-time. During the HS switch ON-time, the SW pin voltage V_{SW} swings up to approximately V_{IN} , and the inductor current I_L increases with a linear slope $(V_{IN} - V_{OUT}) / L$. When the HS switch is turned off by the control logic, the LS switch is turned on after a anti-shoot-through dead time. Inductor current discharges through the LS switch with a slope of $-V_{OUT} / L$. The control parameter of buck converters are defined as duty cycle $D = t_{ON} / T_{SW}$, where t_{ON} is the HS switch ON-time and T_{SW} is the switching period. The regulator control loop maintains a constant output voltage by adjusting the duty cycle D . In an ideal buck converter, where losses are ignored, D is proportional to the output voltage and inversely proportional to the input voltage: $D = V_{OUT} / V_{IN}$.

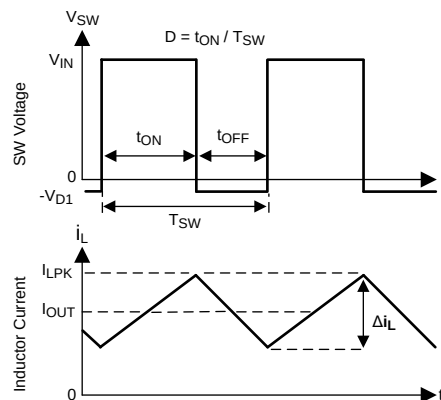


Figure 33. SW Node and Inductor Current Waveforms in Continuous Conduction Mode (CCM)

The LM46001 synchronous buck converter employs peak-current-mode control topology. A voltage feedback loop is used to get accurate DC voltage regulation by adjusting the peak current command based on voltage offset. The peak inductor current is sensed from the HS switch and compared to the peak current to control the ON-time of the HS switch. The voltage feedback loop is internally compensated, which allows for fewer external components, makes it easy to design, and provides stable operation with almost any combination of output capacitors. The regulator operates with fixed switching frequency in continuous conduction mode (CCM) and discontinuous conduction mode (DCM). At very light load, the LM46001 operates in PFM to maintain high efficiency, and the switching frequency decreases with reduced load current.

7.3.2 Light Load Operation

DCM operation is employed in the LM46001 when the inductor current valley reaches zero. The LM46001 is in DCM when load current is less than half of the peak-to-peak inductor current ripple in CCM. In DCM, the LS switch is turned off when the inductor current reaches zero. Switching loss is reduced by turning off the LS FET at zero current and the conduction loss is lowered by not allowing negative current conduction. Power conversion efficiency is higher in DCM than CCM under the same conditions.

In DCM, the HS switch ON-time reduces with lower load current. When either the minimum HS switch ON-time (T_{ON-MIN}) or the minimum peak inductor current ($I_{PEAK-MIN}$) is reached, the switching frequency decreases to maintain regulation. At this point, the LM46001 operates in PFM. In PFM, switching frequency is decreased by the control loop when load current reduces to maintain output voltage regulation. Switching loss is further reduced in PFM operation due to less frequent switching actions. [Figure 34](#) shows an example of switching frequency decreases with decreased load current.

Feature Description (continued)

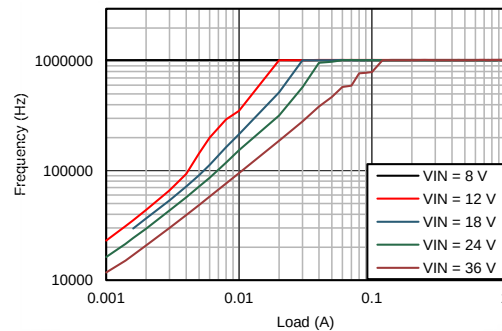


Figure 34. Switching Frequency Decreases with Lower Load Current in PFM Operation
 $V_{OUT} = 5\text{ V}$, $F_S = 1\text{ MHz}$

In PFM operation, a small positive DC offset is required at the output voltage to activate the PFM detector. The lower the frequency in PFM, the more DC offset is needed at V_{OUT} . See [Typical Characteristics](#) for typical DC offset at very light load. If the DC offset on V_{OUT} is not acceptable for a given application, a static load at output is recommended to reduce or eliminate the offset. Lowering values of the feedback divider R_{FBT} and R_{FBB} can also serve as a static load. In conditions with low V_{IN} and/or high frequency, the LM46001 may not enter PFM mode if the output voltage cannot be charged up to provide the trigger to activate the PFM detector. Once the LM46001 is operating in PFM mode at higher V_{IN} , the device remains in PFM operation when V_{IN} is reduced.

7.3.3 Adjustable Output Voltage

The voltage regulation loop in the LM46001 regulates output voltage by maintaining the voltage on FB pin (V_{FB}) to be the same as the internal REF voltage (V_{REF}). A resistor divider pair is needed to program the ratio from output voltage V_{OUT} to V_{FB} . The resistor divider is connected from the V_{OUT} of the LM46001 to ground with the mid-point connecting to the FB pin.

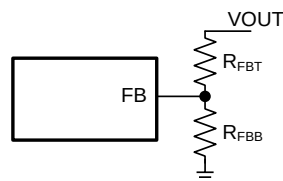


Figure 35. Output Voltage Setting

The voltage reference system produces a precise voltage reference over temperature. The internal REF voltage is 1.016 V typically. To program the output voltage of the LM46001 to be a certain value V_{OUT} , R_{FBB} can be calculated with a selected R_{FBT} by

$$R_{FBB} = \frac{V_{FB}}{V_{OUT} - V_{FB}} R_{FBT} \quad (1)$$

The choice of the R_{FBT} depends on the application. R_{FBT} in the range from 10 k Ω to 100 k Ω is recommended for most applications. A lower R_{FBT} value can be used if static loading is desired to reduce V_{OUT} offset in PFM operation. Lower R_{FBT} reduces efficiency at very light load. Less static current goes through a larger R_{FBT} and might be more desirable when light load efficiency is critical. But R_{FBT} larger than 1 M Ω is not recommended because it makes the feedback path more susceptible to noise. Larger R_{FBT} value requires more carefully designed feedback path on the PCB. The tolerance and temperature variation of the resistor dividers affect the output voltage regulation. TI recommends using divider resistors with 1% tolerance or better and temperature coefficient of 100 ppm or lower.

Feature Description (continued)

If the resistor divider is not connected properly, output voltage cannot be regulated since the feedback loop is broken. If the FB pin is shorted to ground, the output voltage is driven close to V_{IN} , since the regulator sees under voltage on the FB pin and increases the output voltage. The load connected to the output could be damaged under such a condition. Do not short FB pin to ground when the LM46001 is enabled. It is important to route the feedback trace away from the noisy area of the PCB. For more layout recommendations, please refer to the [Layout](#) section.

7.3.4 Enable (ENABLE)

Voltage on the ENABLE pin (V_{EN}) controls the ON or OFF functionality of the LM46001. Applying a voltage less than 0.4 V to the ENABLE input shuts down the operation of the LM46001. In shutdown mode the quiescent current drops to typically 2.3 μ A at $V_{IN} = 24$ V.

The internal LDO output voltage V_{CC} is turned on when V_{EN} is higher than 1.2 V. The LM46001 switching action and output regulation are enabled when V_{EN} is greater than 2.1 V (typical). The LM46001 supplies regulated output voltage when enabled and output current up to 1 A.

The ENABLE pin is an input and cannot be left open circuited. The simplest way to enable the operation of the LM46001 is to connect the ENABLE pin to the VIN pins directly. This allows self-start-up of the LM46001 when V_{IN} is within the operation range.

Many applications benefit from the employment of an enable divider R_{ENT} and R_{ENB} in [Figure 36](#) to establish a precision system UVLO level for the stage. System UVLO can be used for supplies operating from utility power as well as battery power. It can be used for sequencing, ensuring reliable operation, or supply protection, such as a battery discharge voltage level. An external logic signal can also be used to drive EN input for system sequencing and protection.

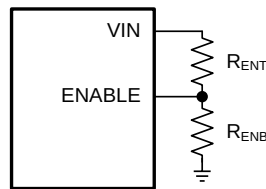


Figure 36. System UVLO By Enable Dividers

7.3.5 VCC, UVLO, and BIAS

The LM46001 integrates an internal LDO to generate V_{CC} for control circuitry and MOSFET drivers. The nominal voltage for V_{CC} is 3.3 V. The VCC pin is the output of the LDO and must be properly bypassed. Place a high-quality ceramic capacitor with 2.2 μ F to 10 μ F capacitance and 6.3-V or higher rated voltage as close as possible to VCC and grounded to the exposed PAD and ground pins. The VCC output pin must not be loaded, left floating, connected to any other external supply, or shorted to ground during operation. Shorting VCC to ground during operation may cause damage to the LM46001.

Undervoltage lockout (UVLO) prevents the LM46001 from operating until the V_{CC} voltage exceeds 3.14 V (typical). The V_{CC} UVLO threshold has 567 mV of hysteresis (typically) to prevent undesired shutdown due to temporary V_{IN} droops.

The internal LDO has two inputs: primary from VIN and secondary from BIAS input. The BIAS input powers the LDO when V_{BIAS} is higher than the change-over threshold. Power loss of an LDO is calculated by $I_{LDO} \times (V_{IN-LDO} - V_{OUT-LDO})$. The higher the difference between the input and output voltages of the LDO, the more power loss occur to supply the same output current. The BIAS input is designed to reduce the difference of the input and output voltages of the LDO to reduce power loss and improve the LM46001 efficiency, especially at light load. TI recommends tying the BIAS pin to V_{OUT} when $V_{OUT} \geq 3.3$ V. Ground the BIAS pin in applications with V_{OUT} less than 3.3 V. BIAS input can also come from an external voltage source, if available, to reduce power loss. When used, a 1- μ F to 10- μ F, high-quality ceramic capacitor is recommended to bypass the BIAS pin to ground.

Feature Description (continued)

7.3.6 Soft-Start and Voltage Tracking (SS/TRK)

The LM46001 has a flexible and easy-to-use start up rate control pin: SS/TRK. The soft-start feature is there to prevent inrush current impacting the LM46001 and its supply when power is first applied. Soft start is achieved by slowly ramping up the target regulation voltage when the device is first enabled or powered up.

The simplest way to use the device is to leave the SS/TRK pin open circuit. The LM46001 employs the internal soft-start control ramp and start up to the regulated output voltage in 4.1 ms, typically.

In applications with a large amount of output capacitors, or higher V_{OUT} , or other special requirements, the soft-start time can be extended by connecting an external capacitor C_{SS} from SS/TRK pin to AGND. Extended soft-start time further reduces the supply current needed to charge up output capacitors and supply any output loading. An internal current source ($I_{SSC} = 2.2 \mu A$) charges C_{SS} and generates a ramp from 0 V to V_{FB} to control the ramp-up rate of the output voltage. V_{FB} value is typically 1V and therefore it is not mentioned in the below equation. For a desired soft start time t_{SS} , the capacitance for C_{SS} can be found by:

$$C_{SS} = I_{SSC} \times t_{SS} \quad (2)$$

The soft start capacitor C_{SS} is discharged by an internal FET when V_{OUT} is shutdown by hiccup protection due to excessive load, temperature shutdown due to overheating or $ENABLE = \text{logic low}$. A large C_{SS} capacitor takes a long time to discharge when $ENABLE$ is toggled low. If $ENABLE$ is toggled high again before the C_{SS} is completely discharged, then the next resulting soft-start ramp follows the internal soft-start ramp. Only when the soft-start voltage reaches the leftover voltage on C_{SS} does the output follow the ramp programmed by C_{SS} . This behavior looks as if there are two slopes at startup. If this is not acceptable by a certain application, a R-C low-pass filter can be added to $ENABLE$ to slow down the shutting down of VCC, which allows more time to discharge C_{SS} .

The LM46001 is capable of start up into prebiased output conditions. When the inductor current reaches zero, the LS switch is turned off to avoid negative current conduction. This operation mode is also called diode emulation mode. It is built-in by the DCM operation at light loads. With a prebiased output voltage, the LM46001 waits until the soft-start ramp allows regulation above the prebiased voltage. The device then follows the soft-start ramp to the regulation level.

When an external voltage ramp is applied to the SS/TRK pin, the LM46001 FB voltage follows the external ramp if the ramp magnitude is lower than the internal soft-start ramp. A resistor divider pair can be used on the external control ramp to the SS/TRK pin to program the tracking rate of the output voltage. The final external ramp voltage applied at the SS/TRK pin must be above 1.2 V to avoid abnormal operation.

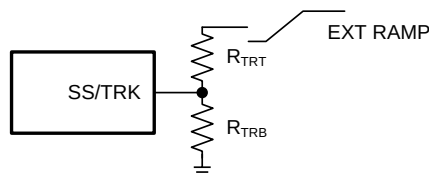


Figure 37. Soft-Start Tracking External Ramp

V_{OUT} tracked to an external voltage ramp has the option of ramping up slower or faster than the internal voltage ramp. V_{FB} always follows the lower potential of the internal voltage ramp and the voltage on the SS/TRK pin. [Figure 38](#) shows the case when V_{OUT} ramps slower than the internal ramp, while [Figure 39](#) shows when V_{OUT} ramps faster than the internal ramp. Faster start-up time may result in inductor current tripping current protection during start-up. Use with special care.

Feature Description (continued)

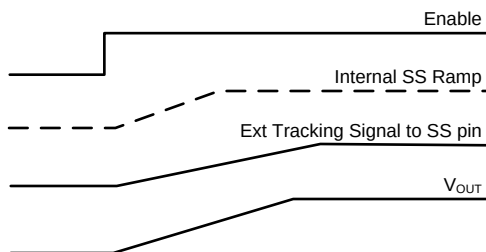


Figure 38. Tracking With Longer Start-up Time Than the Internal Ramp

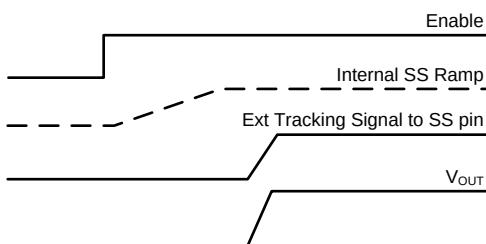


Figure 39. Tracking With Shorter Start-up Time Than the Internal Ramp

7.3.7 Switching Frequency (RT) and Synchronization (SYNC)

The switching frequency of the LM46001 can be programmed by the resistor R_T from the RT pin to ground. The frequency is inversely proportional to the R_T resistance. The RT pin can be left floating, and the LM46001 will operate at 500 kHz default switching frequency. The RT pin is not designed to be connected to ground or any other voltage.

For a desired frequency, typical R_T resistance can be found by [Equation 3](#).

$$R_T(\text{k}\Omega) = 40200 / \text{Freq}(\text{kHz}) - 0.6 \quad (3)$$

[Figure 40](#) shows R_T resistance vs switching frequency F_S curve.

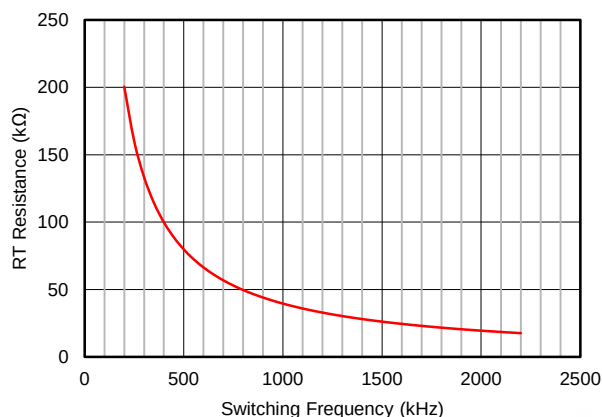


Figure 40. R_T Resistance vs Switching Frequency

Feature Description (continued)

Table 1 provides typical R_T values for a given F_S .

Table 1. Typical Frequency Setting R_T Resistance

F_S (kHz)	R_T (k Ω)
200	200
350	115
500	80.6
750	53.6
1000	39.2
1500	26.1
2000	19.6
2200	17.8

Feature Description (continued)

The LM46001 switching action can also be synchronized to an external clock from 200 kHz to 2.2 MHz. Connect an external clock to the SYNC pin, with proper high-speed termination, to avoid ringing. Ground the SYNC pin if not used.

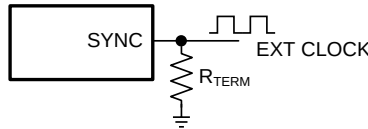


Figure 41. Frequency Synchronization

The recommendations for the external clock include high level no lower than 2 V, low level no higher than 0.4 V, duty cycle between 10% and 90% and both positive and negative pulse width no shorter than 80 ns. When the external clock fails at logic high or low, the LM46001 switches at the frequency programmed by the R_T resistor after a time-out period. TI recommends connecting a resistor R_T to the RT pin such that the internal oscillator frequency is the same as the target clock frequency when the LM46001 is synchronized to an external clock. This allows the regulator to continue operating at approximately the same switching frequency if the external clock fails.

The choice of switching frequency is usually a compromise between conversion efficiency and the size of the application circuit. Lower switching frequency implies reduced switching losses (including gate charge losses, switch transition losses, etc.) and usually results in higher overall efficiency. However, higher switching frequency allows use of smaller LC output filters and hence a more compact design. Lower inductance also helps transient response (higher large signal slew rate of inductor current), and reduces the DCR loss. The optimal switching frequency is usually a trade-off in a given application and thus needs to be determined on a case-by-case basis. It is related to the input voltage, output voltage, most frequent load current level(s), external component choices, and circuit size requirement. The choice of switching frequency may also be limited if an operating condition triggers t_{ON-MIN} or $t_{OFF-MIN}$.

7.3.8 Minimum ON-Time, Minimum OFF-Time and Frequency Foldback at Dropout Conditions

Minimum ON-time, t_{ON-MIN} , is the smallest duration of time that the HS switch can be on. Minimum ON-time (t_{ON-MIN}) is typically 125 ns in the LM46001. Minimum OFF-time, $t_{OFF-MIN}$, is the smallest duration that the HS switch can be off. $t_{OFF-MIN}$ is typically 200 ns in the LM46001.

In CCM operation, t_{ON-MIN} and $t_{OFF-MIN}$ limits the voltage conversion range given a selected switching frequency. The minimum duty cycle allowed is

$$D_{MIN} = t_{ON-MIN} \times F_S \quad (4)$$

And the maximum duty cycle allowed is

$$D_{MAX} = 1 - t_{OFF-MIN} \times F_S \quad (5)$$

Given fixed t_{ON-MIN} and $t_{OFF-MIN}$, the higher the switching frequency the narrower the range of the allowed duty cycle. In the LM46001, a frequency foldback scheme is employed to extend the maximum duty cycle when $t_{OFF-MIN}$ is reached. The switching frequency decreases once longer duty cycle is needed under low V_{IN} conditions. The switching frequency can be decreased to approximately 1/10 of the programmed frequency by R_T or the synchronization clock. Such wide range of frequency foldback allows the LM46001 output voltage to stay in regulation with a much lower supply voltage V_{IN} . This leads to a lower effective dropout voltage. See [Typical Characteristics](#) for more details.

Given an output voltage, the choice of the switching frequency affects the allowed input voltage range, solution size and efficiency. The maximum operatable supply voltage can be found by

$$V_{IN-MAX} = V_{OUT} / (F_S \times t_{ON-MIN}) \quad (6)$$

At lower supply voltage, the switching frequency decreases once $t_{OFF-MIN}$ is tripped. The minimum V_{IN} without frequency foldback can be approximated by:

$$V_{IN-MIN} = V_{OUT} / (1 - F_S \times t_{OFF-MIN}) \quad (7)$$

Taking considerations of power losses in the system with heavy load operation, V_{IN-MIN} is higher than the result calculated in [Equation 7](#). With frequency foldback, V_{IN-MIN} is lowered by decreased F_S . [Figure 42](#) gives an example of how F_S decreases with decreasing supply voltage V_{IN} at dropout operation.

Feature Description (continued)

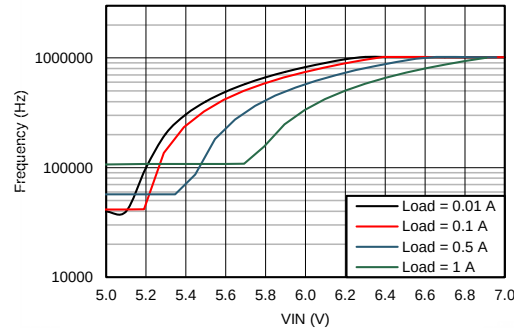


Figure 42. Switching Frequency Decreases in Dropout Operation
 $V_{OUT} = 5\text{ V}$, $F_S = 1\text{ MHz}$

7.3.9 Internal Compensation and C_{FF}

The LM46001 is internally compensated with $R_C = 400\text{ k}\Omega$ and $C_C = 50\text{ pF}$ as shown in [Functional Block Diagram](#). The internal compensation is designed such that the loop response is stable over the entire operating frequency and output voltage range. Depending on the output voltage, the compensation loop phase margin can be low with all ceramic capacitors at the output. TI recommends placing an external feed-forward capacitor C_{FF} in parallel with the top resistor divider R_{FBT} for optimum transient performance.

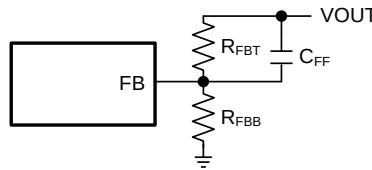


Figure 43. Feed-Forward Capacitor for Loop Compensation

The feed-forward capacitor C_{FF} in parallel with R_{FBT} places an additional zero before the crossover frequency of the control loop to boost phase margin. The zero frequency can be found by:

$$f_{Z-CFF} = 1 / (2\pi \times R_{FBT} \times C_{FF}) \quad (8)$$

An additional pole is also introduced with C_{FF} at the frequency of

$$f_{P-CFF} = 1 / (2\pi \times C_{FF} \times (R_{FBT} \parallel R_{FBB})) \quad (9)$$

Select the C_{FF} so that the bandwidth of the control loop without the C_{FF} is centered between f_{Z-CFF} and f_{P-CFF} . The zero f_{Z-CFF} adds phase boost at the crossover frequency and improves transient response. The pole f_{P-CFF} helps maintaining proper gain margin at frequency higher than the crossover frequency.

Designs with different combinations of output capacitors need different C_{FF} . Different types of capacitors have different Equivalent Series Resistance (ESR). Ceramic capacitors have the smallest ESR and need the most C_{FF} . Electrolytic capacitors have much larger ESR and the ESR zero frequency

$$f_{Z-ESR} = 1 / (2\pi \times ESR \times C_{OUT}) \quad (10)$$

would be low enough to boost the phase up around the crossover frequency. Designs using mostly electrolytic capacitors at the output may not need any C_{FF} .

The C_{FF} creates a time constant with R_{FBT} that couples in the attenuated output voltage ripple to the FB node. If the C_{FF} value is too large, it can couple too much ripple to the FB and affect V_{OUT} regulation. It could also couple too much transient voltage deviation and falsely trip PGOOD thresholds. Therefore, calculate C_{FF} based on output capacitors used in the system. At cold temperatures, the value of C_{FF} might change based on the tolerance of the chosen component. This may reduce its impedance and ease noise coupling on the FB node. To avoid this, more capacitance can be added to the output or the value of C_{FF} can be reduced. Please refer to the [Detailed Design Procedure](#) for the calculation of C_{FF} .

Feature Description (continued)

7.3.10 Bootstrap Voltage (CBOOT)

The driver of the HS switch requires a bias voltage higher than V_{IN} when the HS switch is ON. The capacitor connected between CBOOT and SW pins works as a charge pump to boost voltage on the CBOOT pin to ($V_{SW} + V_{CC}$). The boot diode is integrated on the LM46001 die to minimize the bill of materials (BOM). A synchronous switch is also integrated in parallel with the boot diode to reduce voltage drop on CBOOT. A high-quality ceramic 0.47 μ F 6.3 V or higher capacitor is recommended for C_{BOOT} .

7.3.11 Power Good (PGOOD)

The LM46001 has a built-in power-good flag at the PGOOD pin to indicate whether the output voltage is within its regulation level. The PGOOD signal can be used for start-up sequencing of multiple rails or fault protection. The PGOOD pin is an open-drain output that requires a pull-up resistor to an appropriate DC voltage. Voltage detected by the PGOOD pin must never exceed 12 V. A resistor divider pair can be used to divide the voltage down from a higher potential. A typical range of pullup resistor value is 10 k Ω to 100 k Ω .

When the FB voltage is within the power-good band, +4% above and -4% below the internal reference V_{REF} typically, the PGOOD switch is turned off and the PGOOD voltage is pulled up to the voltage level defined by the pullup resistor or divider. When the FB voltage is outside of the tolerance band, +10 % above or -10 % below V_{REF} typically, the PGOOD switch is turned on and the PGOOD pin voltage is pulled low to indicate power bad. Both rising and falling edges of the power-good flag have a built-in 220- μ s (typical) deglitch delay.

7.3.12 Overcurrent and Short-Circuit Protection

The LM46001 is protected from overcurrent conditions by cycle-by-cycle current limiting on both peak and valley of the inductor current. Hiccup mode is activated to prevent overheating if a fault condition persists.

High-side MOSFET overcurrent protection is implemented by the nature of the peak current mode control. The HS switch current is sensed when the HS is turned on after a set blanking time. The HS switch current is compared to the output of the error amplifier (EA) minus slope compensation every switching cycle. See [Functional Block Diagram](#) for more details. The peak current of the HS switch is limited by the maximum EA output voltage minus the slope compensation at every switching cycle. The slope compensation magnitude at the peak current is proportional to the duty cycle.

When the LS switch is turned on, the current going through it is also sensed and monitored. The LS switch is turned OFF at the end of a switching cycle if its current is above the LS current limit $I_{LS-LIMIT}$. The LS switch is kept ON so that inductor current keeps ramping down, until the inductor current ramps below $I_{LS-LIMIT}$. Then the LS switch is turned OFF, and the HS switch is turned on after a dead time. If the current of the LS switch is higher than the LS current limit for 32 consecutive cycles and the power-good flag is low, hiccup current protection mode is activated. In hiccup mode, the regulator is shut down and kept off for 5.5 ms typically before the LM46001 tries to start again. If over-current or short-circuit fault condition still exist, hiccup repeats until the fault condition is removed. Hiccup mode reduces power dissipation under severe over-current conditions, preventing over heating and potential damage to the device.

Hiccup is only activated when the power-good flag is low. Under non-severe overcurrent conditions when V_{OUT} has not fallen outside of the PGOOD tolerance band, the LM46001 reduces the switching frequency and keep the inductor current valley clamped at the LS current limit level. This operation mode allows slight over current operation during load transients without tripping hiccup. If the power-good flag becomes low, hiccup operation starts after LS current limit is tripped 32 consecutive cycles.

7.3.13 Thermal Shutdown

Thermal shutdown is a built-in self protection to limit junction temperature and prevent damages due to overheating. Thermal shutdown turns off the device when the junction temperature exceeds 160°C typically to prevent further power dissipation and temperature rise. The junction temperature reduces after thermal shutdown. The LM46001 attempts to restart when the junction temperature drops to 150°C.

7.4 Device Functional Modes

7.4.1 Shutdown Mode

The EN pin provides electrical ON and OFF control for the LM46001. When V_{EN} is below 0.4 V, the device is in shutdown mode. Both the internal LDO and the switching regulator are off. In shutdown mode the quiescent current drops to 2.3 μ A typically with $V_{IN} = 24$ V. The LM46001 also employs undervoltage lockout protection. If the V_{CC} voltage is below the UVLO level, the output of the regulator is turned off.

7.4.2 Stand-by Mode

The internal LDO has a lower enable threshold than the regulator. When ENABLE voltage is above 1.2 V and below the precision enable falling threshold (1.8 V typically), the internal LDO regulates the V_{CC} voltage at 3.3 V. The precision enable circuitry is turned on once V_{CC} is above the UVLO threshold. The switching action and voltage regulation are not enabled unless V_{EN} rises above the precision enable threshold (2.1 V typically).

7.4.3 Active Mode

The LM46001 is in active mode when V_{EN} is above the precision enable threshold and V_{CC} is above its UVLO level. The simplest way to enable the LM46001 is to connect the EN pin to V_{IN} . This allows self-start-up of the LM46001 when the input voltage is in the operation range: 3.5 V to 60 V. See [Enable \(ENABLE\)](#) and [VCC, UVLO, and BIAS](#) for details on setting these operating levels.

In active mode, depending on the load current, the LM46001 is in one of four modes:

1. Continuous conduction mode (CCM) with fixed switching frequency when load current is above half of the peak-to-peak inductor current ripple;
2. Discontinuous conduction mode (DCM) with fixed switching frequency when load current is lower than half of the peak-to-peak inductor current ripple in CCM operation;
3. Pulse frequency modulation (PFM) when switching frequency is decreased at very light load;
4. Foldback mode when switching frequency is decreased to maintain output regulation at lower supply voltage V_{IN} .

7.4.4 CCM Mode

CCM operation is employed in the LM46001 when the load current is higher than half of the peak-to-peak inductor current. In CCM operation, the frequency of operation is fixed unless the minimum HS switch ON-time (T_{ON-MIN}), the minimum HS switch OFF-time ($t_{OFF-MIN}$) or LS current limit is exceeded. The output voltage ripple is at a minimum in this mode, and the maximum output current of 1 A can be supplied by the LM46001.

7.4.5 Light Load Operation

When the load current is lower than half of the peak-to-peak inductor current in CCM, the LM46001 operates in DCM, also known as diode emulation mode (DEM). In DCM operation, the LS FET is turned off when the inductor current drops to 0 A to improve efficiency. Both switching losses and conduction losses are reduced in DCM, comparing to forced PWM operation at light load.

At even lighter current loads, PFM is activated to maintain high efficiency operation. When the HS switch ON-time reduces to T_{ON-MIN} or peak inductor current reduces to its minimum $I_{PEAK-MIN}$, the switching frequency reduces to maintain proper regulation. Efficiency is greatly improved by reducing switching and gate drive losses.

7.4.6 Self-Bias Mode

For highest efficiency of operation, it is recommended that the BIAS pin be connected directly to V_{OUT} when $V_{OUT} \geq 3.3$ V. In this self-bias mode of operation, the difference between the input and output voltages of the internal LDO are reduced and therefore the total efficiency of the LM46001 is improved. These efficiency gains are more evident during light load operation. During this mode of operation, the LM46001 operates with a minimum quiescent current of 24 μ A (typical). See [VCC, UVLO, and BIAS](#) for more details.

8 Applications and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

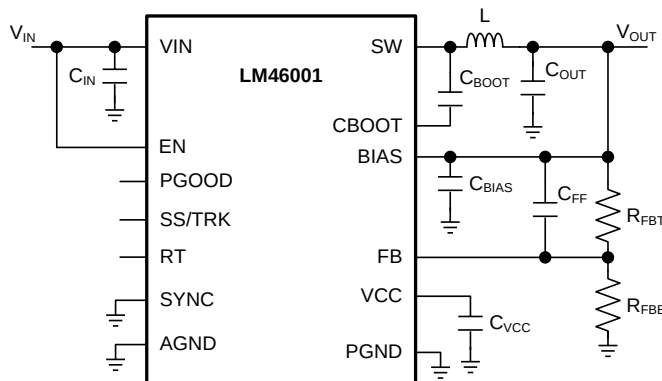
8.1 Application Information

The LM46001 is a step-down DC-to-DC regulator. It is typically used to convert a higher DC voltage to a lower DC voltage with a maximum output current of 1 A. The following design procedure can be used to select components for the LM46001. Alternately, the WEBENCH® software may be used to generate complete designs. When generating a design, the WEBENCH® software utilizes iterative design procedure and accesses comprehensive databases of components. See [Custom Design With WEBENCH® Tools](#) for more details.

This section presents a simplified discussion of the design process.

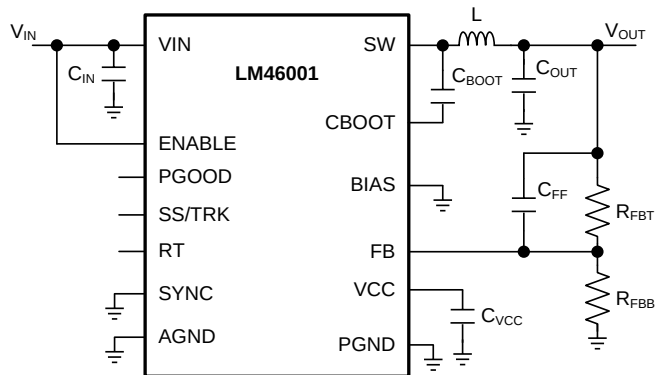
8.2 Typical Applications

The LM46001 only requires a few external components to convert from a wide range of supply voltage to output voltage. [Figure 44](#) shows a basic schematic when BIAS is connected to V_{OUT} . This is recommended for $V_{OUT} \geq 3.3$ V. For $V_{OUT} < 3.3$ V, connect BIAS to ground, as shown in [Figure 45](#).



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Figure 44. LM46001 Basic Schematic for $V_{OUT} \geq 3.3$ V, tie BIAS to V_{OUT}

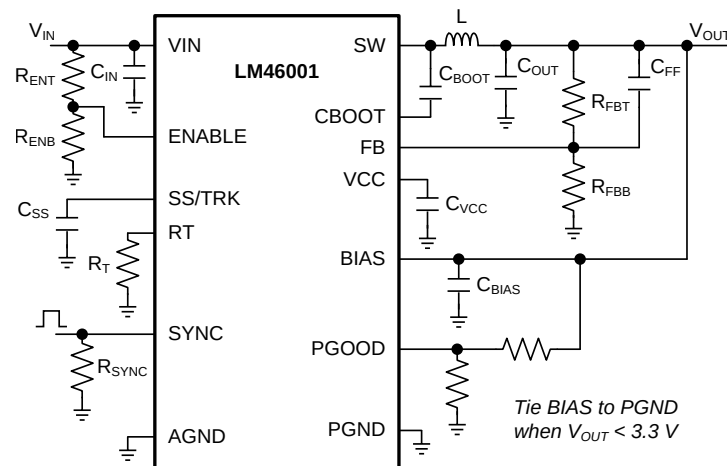


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Figure 45. LM46001 Basic Schematic for $V_{OUT} < 3.3$ V, tie BIAS to Ground

The LM46001 also integrates a full list of optional features to aid system design requirements, such as precision enable, V_{CC} UVLO, programmable soft-start, output voltage tracking, programmable switching frequency, clock synchronization and power-good indication. Each application can select the features for a more comprehensive design. A schematic with all features utilized is shown in [Figure 46](#).

Typical Applications (continued)



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Figure 46. LM46001 Schematic with All Features

The external components have to fulfill the needs of the application, but also the stability criteria of the device control loop. The LM46001 is optimized to work within a range of external components. The LC-output-filter inductance and capacitance must be considered in conjunction, creating a double pole, responsible for the corner frequency of the converter. [Table 2](#) can be used to simplify the output filter component selection.

Typical Applications (continued)

Table 2. L, C_{OUT} and C_{FF} Typical Values

F _S (kHz)	L (μH) ⁽¹⁾	C _{OUT} (μF) ⁽²⁾	C _{FF} (pF) ⁽³⁾⁽⁴⁾	R _T (kΩ)	R _{FBB} (kΩ) ⁽³⁾⁽⁴⁾
V_{OUT} = 1 V					
200	18	500	none	200	100
500	6.8	330	none	80.6 or open	100
1000	3.3	180	none	39.2	100
2200	1.5	100	none	17.8	100
V_{OUT} = 3.3 V					
200	47	220	44	200	442
500	18	100	33	80.6 or open	442
1000	10	47	18	39.2	442
2200	4.7	27	12	17.8	442
V_{OUT} = 5 V					
200	56	150	66	200	249
500	27	66	33	80.6 or open	249
1000	15	33	22	39.2	249
2200	6.8	22	18	17.8	249
V_{OUT} = 12 V					
200	100	33	see note ⁽⁵⁾	200	93.1
500	47	22	47	80.6 or open	93.1
1000	22	15	33	39.2	93.1
V_{OUT} = 24 V					
200	180	22	see note ⁽⁵⁾	200	44.2
500	82	15	see note ⁽⁵⁾	80.6 or open	44.2
1000	47	10	see note ⁽⁵⁾	39.2	44.2

(1) Inductor values are calculated based on typical V_{IN} = 24 V. For V_{OUT} = 24 V, V_{IN} = 48 V.

(2) All the C_{OUT} values are after derating. Add more when using ceramics

(3) R_{FBT} = 0 Ω for V_{OUT} = 1 V. R_{FBT} = 1 MΩ for all other V_{OUT} settings.

(4) For designs with R_{FBT} other than 1 MΩ, adjust C_{FF} such that (C_{FF} × R_{FBT}) is unchanged and adjust R_{FBB} such that (R_{FBT} / R_{FBB}) is unchanged.

(5) High ESR C_{OUT} gives enough phase boost, and C_{FF} might not be needed.

8.2.1 Design Requirements

A detailed design procedure is described based on a design example. For this design example, use the parameters listed in [Table 3](#) as the input parameters.

Table 3. Design Example Parameters

DESIGN PARAMETER	VALUE
Input voltage V_{IN}	24 V typical, range from 3.8 V to 60 V
Output voltage V_{OUT}	3.3 V
Input ripple voltage	400 mV
Output ripple voltage	30 mV
Output current rating	1 A
Operating frequency	500 kHz
Soft-start time	10 ms

8.2.2 Detailed Design Procedure

8.2.2.1 Custom Design With WEBENCH® Tools

[Click here](#) to create a custom design using the LM46001 device with the WEBENCH® Power Designer.

1. Start by entering the input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

8.2.2.2 Output Voltage Setpoint

The output voltage of the LM46001 device is externally adjustable using a resistor divider network. The divider network is comprised of top feedback resistor R_{FBT} and bottom feedback resistor R_{FBB} . The following equation is used to determine the output voltage of the converter:

$$R_{FBB} = \frac{V_{FB}}{V_{OUT} - V_{FB}} R_{FBT} \quad (11)$$

Choose the value of the R_{FBT} to be 1 M Ω to minimize quiescent current to improve light load efficiency in this application. With the desired output voltage set to be 3.3 V and the $V_{FB} = 1.016$ V, the R_{FBB} value can then be calculated using [Equation 11](#). The formula yields a value of 444.83 k Ω . Choose the closest available value of 442 k Ω for the R_{FBB} . See [Adjustable Output Voltage](#) for more details.

8.2.2.3 Switching Frequency

The default switching frequency of the LM46001 device is set at 500 kHz when RT pin is open circuit. The switching frequency is selected to be 500 kHz in this application for one less passive components. If other frequency is desired, use [Equation 12](#) to calculate the required value for R_T .

$$R_T(\text{k}\Omega) = 40200 / \text{Freq (kHz)} - 0.6 \quad (12)$$

For 500 kHz, the calculated R_T is 79.8 k Ω and standard value 80.6 k Ω can also be used to set the switching frequency at 500 kHz.

8.2.2.4 Input Capacitors

The LM46001 device requires high frequency input decoupling capacitor(s) and a bulk input capacitor, depending on the application. The typical recommended value for the high frequency decoupling capacitor is 4.7 μF to 10 μF . A high-quality ceramic type X5R or X7R with sufficient voltage rating is recommended. The voltage rating must be greater than the maximum input voltage. To compensate the derating of ceramic capacitor, a voltage rating of twice the maximum input voltage is recommended. Additionally, some bulk capacitance may be required, especially if the LM46001 circuit is not located within approximately 5 cm from the input voltage source. The bulk input capacitor is used to provide damping to the voltage spiking due to the lead inductance of the cable or trace. The value for this capacitor is not critical but must be rated to handle the maximum input voltage including ripple.

For this design, a 10 μF , X7R dielectric capacitor rated for 100 V is used for the input decoupling capacitor. The equivalent series resistance (ESR) is approximately 3 m Ω , and the current-rating is 3 A. Include a capacitor with a value of 0.1 μF for high-frequency filtering and place it as close as possible to the device pins.

NOTE

DC Bias effect: High capacitance ceramic capacitors have a DC Bias effect, which will have a strong influence on the final effective capacitance. Therefore the right capacitor value has to be chosen carefully. Package size and voltage rating in combination with dielectric material are responsible for differences between the rated capacitor value and the effective capacitance.

8.2.2.5 Inductor Selection

The first criterion for selecting an output inductor is the inductance itself. In most Buck converters, this value is based on the desired peak-to-peak ripple current, Δi_L , that flows in the inductor along with the DC load current. As with switching frequency, the selection of the inductor is a tradeoff between size and cost. Higher inductance gives lower ripple current and hence lower output voltage ripple with the same output capacitors. Lower inductance could result in smaller, less expensive component. An inductance that gives a ripple current of 20% to 40% of the 1 A at the typical supply voltage is a good starting point. $\Delta i_L = (1/5 \text{ to } 2/5) \times I_{OUT}$. The peak-to-peak inductor current ripple can be found by [Equation 13](#), and the range of inductance can be found by [Equation 14](#) with the typical input voltage used as V_{IN} .

$$\Delta i_L = \frac{(V_{IN} - V_{OUT}) \times D}{L \times F_S} \quad (13)$$

$$\frac{(V_{IN} - V_{OUT}) \times D}{0.4 \times F_S \times I_{L-MAX}} \leq L \leq \frac{(V_{IN} - V_{OUT}) \times D}{0.2 \times F_S \times I_{L-MAX}} \quad (14)$$

D is the duty cycle of the converter which in a buck converter it can be approximated as $D = V_{OUT} / V_{IN}$, assuming no loss power conversion. By calculating in terms of amperes, volts, and megahertz, the inductance value comes out in micro Henries. The inductor ripple current ratio is defined by:

$$r = \frac{\Delta i_L}{I_{OUT}} \quad (15)$$

The second criterion is the inductor saturation current rating. The inductor must be rated to handle the maximum load current plus the ripple current:

$$I_{L-PEAK} = I_{LOAD-MAX} + \Delta i_L \quad (16)$$

The LM46001 has both valley current limit and peak current limit. During an instantaneous short, the peak inductor current can be high due to a momentary increase in duty cycle. The inductor current rating must be higher than the HS current limit. It is advised to select an inductor with a larger core saturation margin and preferably a softer rolloff of the inductance value over load current.

In general, choosing lower inductance in switching power supplies is preferable because it usually corresponds to faster transient response, smaller DCR, and reduced size for more compact designs. But too low of an inductance can generate too large of an inductor current ripple such that overcurrent protection at the full load could be falsely triggered. It also generates more conduction loss, since the RMS current is slightly higher relative that with lower current ripple at the same DC current. Larger inductor current ripple also implies larger output voltage ripple with the same output capacitors. With peak-current-mode control, it is not recommended to have too small of an inductor current ripple. Enough inductor current ripple improves signal-to-noise ratio on the current comparator and makes the control loop more immune to noise.

Once the inductance is determined, the type of inductor must be selected. Ferrite designs have very low core losses and are preferred at high switching frequencies, so design goals can concentrate on copper loss and preventing saturation. Ferrite core material saturates hard, which means that inductance collapses abruptly when the peak design current is exceeded. The 'hard' saturation results in an abrupt increase in inductor ripple current and consequent output voltage ripple. Do not allow the core to saturate!

For the design example, a standard 18-μH inductor from Würth, Coiltronics, or Vishay can be used for the 3.3-V output with plenty of current rating margin.

8.2.2.6 Output Capacitor Selection

The device is designed to be used with a wide variety of LC filters. It is generally desired to use as little output capacitance as possible to keep cost and size down. Choose the output capacitor (s), C_{OUT} , with care because the capacitor directly affects the steady-state output voltage ripple, loop stability, and the voltage over/undershoot during load current transients.

The output voltage ripple is essentially composed of two parts. One is caused by the inductor current ripple going through the equivalent series resistance (ESR) of the output capacitors:

$$\Delta V_{OUT-ESR} = \Delta I_L \times ESR \quad (17)$$

The other is caused by the inductor current ripple charging and discharging the output capacitors:

$$\Delta V_{OUT-C} = \Delta I_L / (8 \times F_S \times C_{OUT}) \quad (18)$$

The two components in the voltage ripple are not in phase, so the actual peak-to-peak ripple is smaller than the sum of the two peaks.

Output capacitance is usually limited by transient performance specifications if the system requires tight voltage regulation in the presence of large current steps and fast slew rates. When a fast large load transient happens, output capacitors provide the required charge before the inductor current can slew to the appropriate level. The initial output voltage step is equal to the load current step multiplied by the ESR. VOUT continues to droop until the control loop response increases or decreases the inductor current to supply the load. To maintain a small over-shoot or under-shoot during a transient, small ESR and large capacitance are desired. But these also come with higher cost and size. Thus, the motivation is to seek a fast control loop response to reduce the output voltage deviation.

For a given input and output requirement, [Equation 19](#) gives an approximation for an absolute minimum output capacitor required:

$$C_{OUT} > \frac{1}{(F_S \times r \times \Delta V_{OUT} / I_{OUT})} \times \left[\left(\frac{r^2}{12} \times (1 + D') \right) + (D' \times (1 + r)) \right] \quad (19)$$

Along with this for the same requirement, calculate the maximum ESR with [Equation 20](#)

$$ESR < \frac{D'}{F_S \times C_{OUT}} \times \left(\frac{1}{r} + 0.5 \right)$$

where

- r = Ripple ratio of the inductor ripple current ($\Delta I_L / I_{OUT}$)
- ΔV_{OUT} = Target output voltage undershoot
- $D' = 1 - \text{Duty cycle}$
- F_S = Switching frequency
- I_{OUT} = Load current

(20)

A general guideline for C_{OUT} range is that C_{OUT} must be larger than the minimum required output capacitance calculated by Equation 19, and smaller than 10 times the minimum required output capacitance or 1 mF. In applications with V_{OUT} less than 3.3 V, it is critical that low ESR output capacitors are selected. This limits potential output voltage overshoots as the input voltage falls below the device normal operating range. To optimize the transient behavior a feed-forward capacitor could be added in parallel with the upper feedback resistor. For this design example, two 47- μ F, 10-V, X7R ceramic capacitors are used in parallel.

8.2.2.7 Feed-Forward Capacitor

The LM46001 is internally compensated and the internal R-C values are 400 k Ω and 50 pF respectively. Depending on the V_{OUT} and frequency F_S , if the output capacitor C_{OUT} is dominated by low ESR (ceramic types) capacitors, it could result in low phase margin. To improve the phase boost an external feedforward capacitor C_{FF} can be added in parallel with R_{FBT} . C_{FF} is chosen such that phase margin is boosted at the crossover frequency that occurs with C_{FF} removed. A simple estimation for the crossover frequency without C_{FF} (f_x) is shown in Equation 21, assuming C_{OUT} has very small ESR.

$$f_x = \frac{2.73}{V_{OUT} \times C_{OUT}} \quad (21)$$

Equation 22 for C_{FF} was tested:

$$C_{FF} = \frac{1}{2\pi f_x} \times \frac{1}{\sqrt{R_{FBT} \times (R_{FBT} / R_{FBB})}} \quad (22)$$

Equation 22 indicates that the crossover frequency is geometrically centered on the zero and pole frequencies caused by the C_{FF} capacitor.

For designs with higher ESR, C_{FF} is not required when C_{OUT} has very high ESR; C_{FF} calculated from Equation 22 should be reduced with medium ESR. Table 2 can be used as a quick starting point.

For the application in this design example, a 33-pF COG capacitor is selected.

8.2.2.8 Bootstrap Capacitors

Every LM46001 design requires a bootstrap capacitor, C_{BOOT} . The recommended bootstrap capacitor is 0.47 μ F and rated at 6.3 V or higher. The bootstrap capacitor is located between the SW pin and the CBOOT pin. The bootstrap capacitor must be a high-quality ceramic type with X7R or X5R grade dielectric for temperature stability.

8.2.2.9 VCC Capacitor

The VCC pin is the output of an internal LDO for LM46001. The input for this LDO comes from either VIN or BIAS (see Functional Block Diagram for LM46001). To insure stability of the part, place a minimum of 2.2- μ F, 10-V capacitor from the VCC pin to ground.

8.2.2.10 BIAS Capacitors

For an output voltage of 3.3 V and greater, the BIAS pin can be connected to the output in order to increase light load efficiency. This pin is an input for the VCC LDO. When BIAS is not connected, the input for the VCC LDO is internally connected into VIN. Since this is an LDO, the voltage differences between the input and output affect the efficiency of the LDO. If necessary, a capacitor with a value of 1 μ F can be added close to the BIAS pin as an input capacitor for the LDO.

8.2.2.11 Soft-Start Capacitors

The user can leave the SS/TRK pin floating, and the LM46001 implements a soft-start time of 4.1 ms typically. In order to use an external soft start capacitor, choose the capacitor size so that the soft-start time is longer than 4.1 ms. Use [Equation 23](#) to calculate the soft-start capacitor value:

$$C_{SS} = I_{SSC} \times t_{SS}$$

where

- C_{SS} = Soft-start capacitor value (μF)
 - I_{SS} = Soft-start charging current (μA)
 - t_{SS} = Desired soft start time (s)
- (23)

For the desired soft-start time of 10 ms and soft-start charging current of 2.2 μA , [Equation 23](#) yields a soft-start capacitor value of 0.022 μF .

8.2.2.12 Undervoltage Lockout Setpoint

The undervoltage lockout (UVLO) is adjusted using the external voltage divider network of R_{ENT} and R_{ENB} . R_{ENT} is connected between VIN and the EN pin of the LM46001 device. R_{ENB} is connected between the EN pin and the GND pin. The UVLO has two thresholds, one for power up when the input voltage is rising and one for power down or brownouts when the input voltage is falling. Use [Equation 24](#) to determine the rising VIN (UVLO) level:

$$V_{IN-UVLO-RISING} = V_{ENH} \times (R_{ENB} + R_{ENT}) / R_{ENB} \quad (24)$$

The EN rising threshold for LM46001 is set to be 2.1 V. Choose the value of R_{ENB} to be 1 M Ω to minimize input current going into the converter. If the desired VIN (UVLO) level is at 5 V, then the value of R_{ENT} can be calculated using [Equation 25](#):

$$R_{ENT} = (V_{IN-UVLO-RISING} / V_{ENH} - 1) \times R_{ENB} \quad (25)$$

[Equation 25](#) yields a value of 1.37 M Ω . The resulting falling UVLO threshold can be calculated by [Equation 26](#):

$$V_{IN-UVLO-FALLING} = 1.8 \times (R_{ENB} + R_{ENT}) / R_{ENB} \quad (26)$$

8.2.2.13 PGOOD

A typical pullup resistor value is 10 k Ω to 100 k Ω from the PGOOD pin to a voltage no higher than 12 V. If it is desired to pull up the PGOOD pin to a voltage higher than 12 V, a resistor can be added from the PGOOD pin to ground to divide the voltage seen by the PGOOD pin to a value no higher than 12 V.

8.2.3 Application Curves

See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

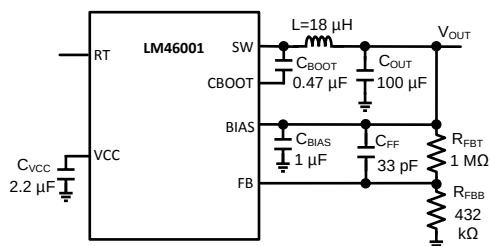
$$V_{OUT} = 3.3 \text{ V } F_S = 500 \text{ kHz}$$

$$V_{OUT} = 3.3 \text{ V} \quad F_S = 500 \text{ kHz} \quad V_{IN} = 24 \text{ V}$$

Figure 47. BOM for $V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$

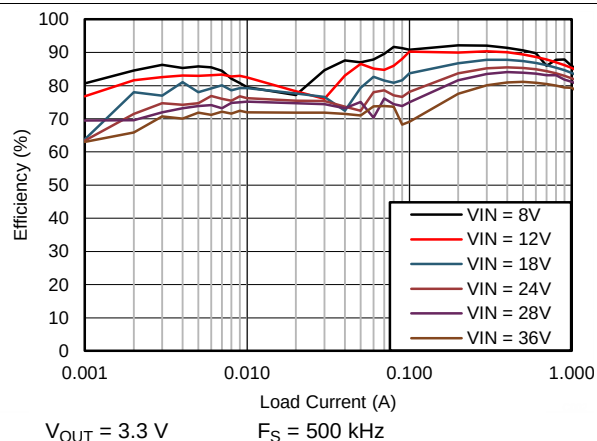


Figure 48. Efficiency

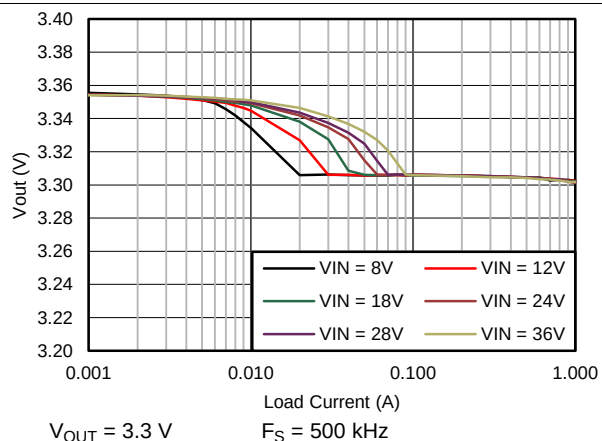


Figure 49. Output Voltage Regulation

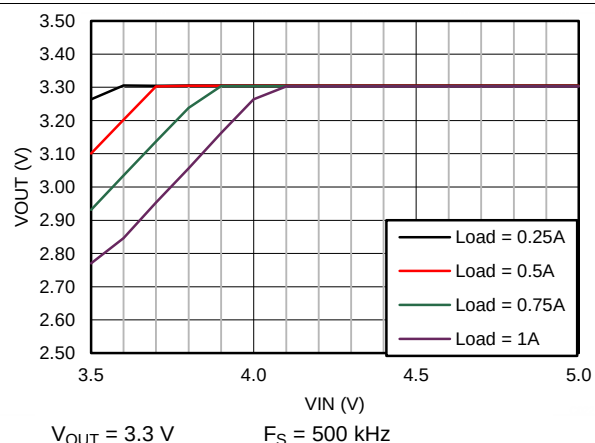


Figure 50. Dropout Curve

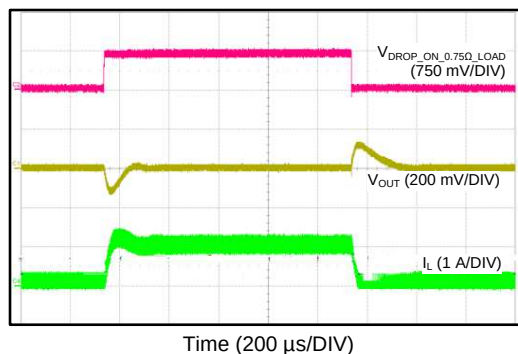

$$V_{OUT} = 3.3 \text{ V} \quad F_S = 500 \text{ kHz} \quad V_{IN} = 24 \text{ V}$$

Figure 51. Load Transient Between 0.1 A and 1 A

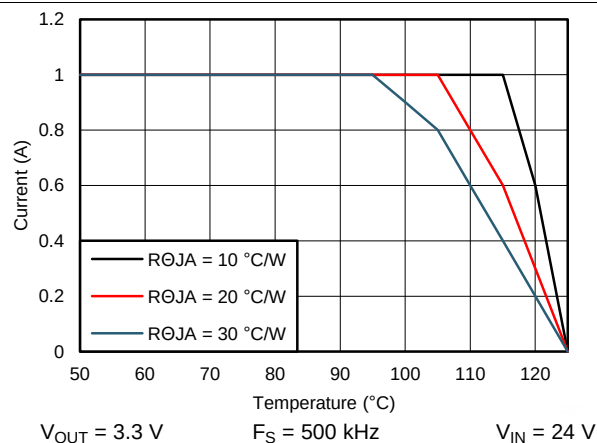


Figure 52. Derating Curve

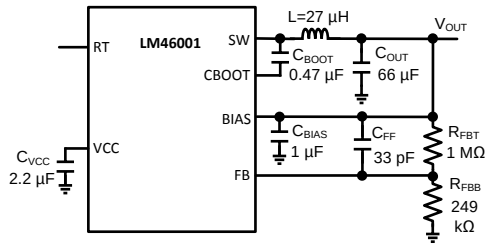
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See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

$V_{OUT} = 5\text{ V}$ $F_S = 500\text{ kHz}$



$V_{OUT} = 5\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 53. BOM for $V_{OUT} = 5\text{ V}$, $F_S = 500\text{ kHz}$

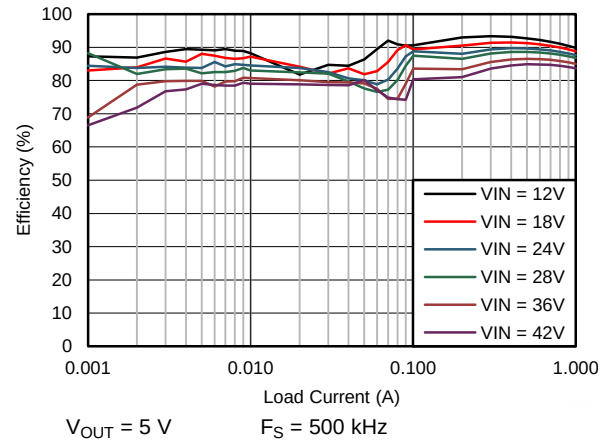


Figure 54. Efficiency

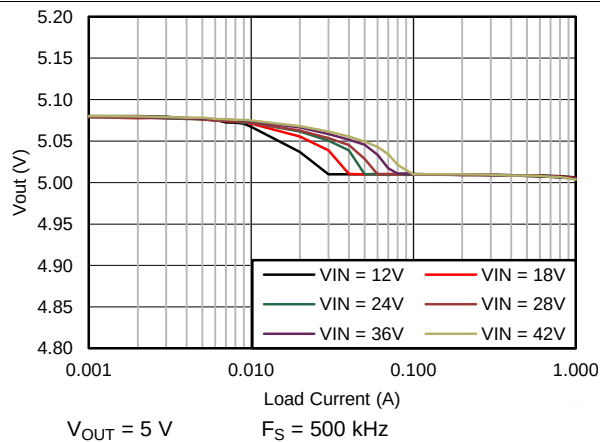


Figure 55. Output Voltage Regulation

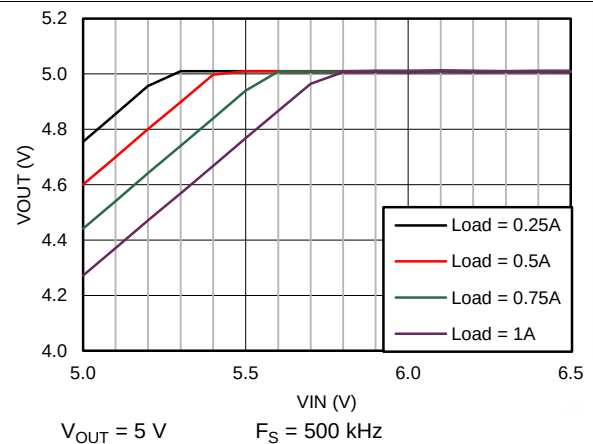
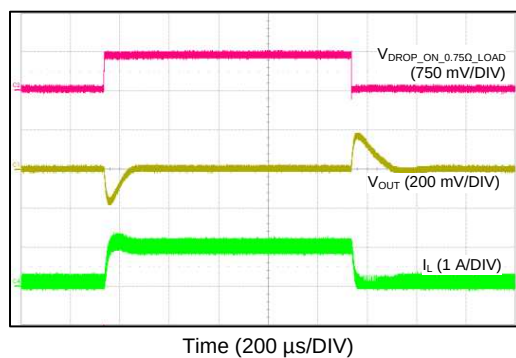


Figure 56. Dropout Curve



$V_{OUT} = 5\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 57. Load Transient Between 0.1 A and 1 A

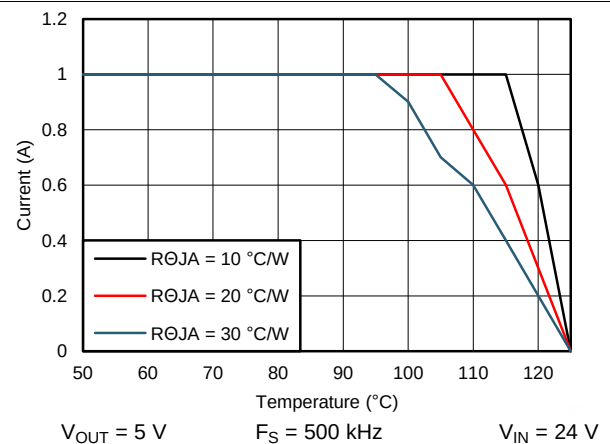
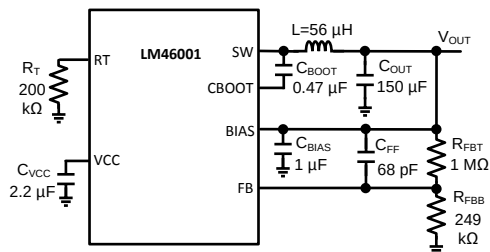


Figure 58. Derating Curve

See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

$V_{OUT} = 5\text{ V}$ $F_S = 200\text{ kHz}$



$V_{OUT} = 5\text{ V}$ $F_S = 200\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 59. BOM for $V_{OUT} = 5\text{ V}$, $F_S = 200\text{ kHz}$

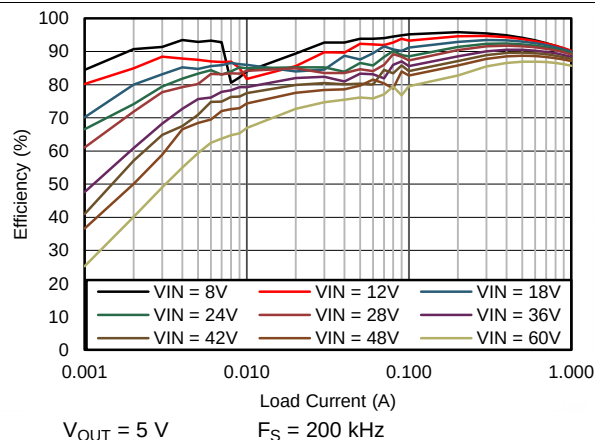


Figure 60. Efficiency

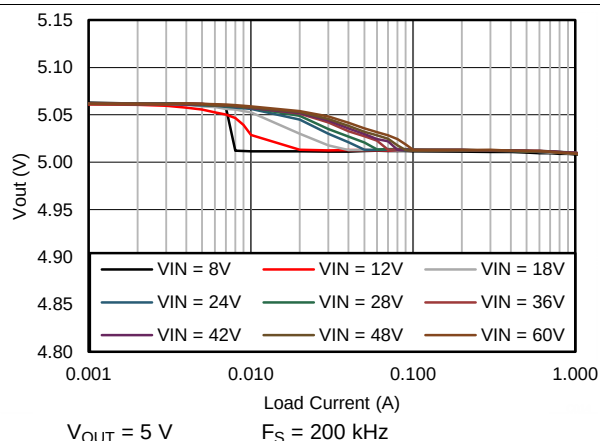


Figure 61. Output Voltage Regulation

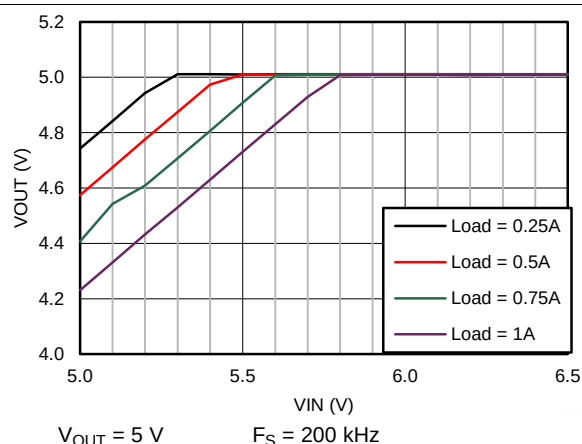
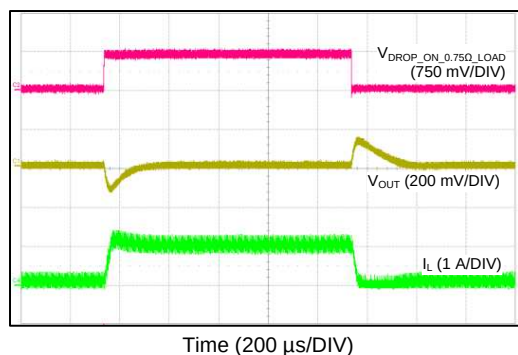


Figure 62. Dropout Curve



$V_{OUT} = 5\text{ V}$ $F_S = 200\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 63. Load Transient Between 0.1 A and 1 A

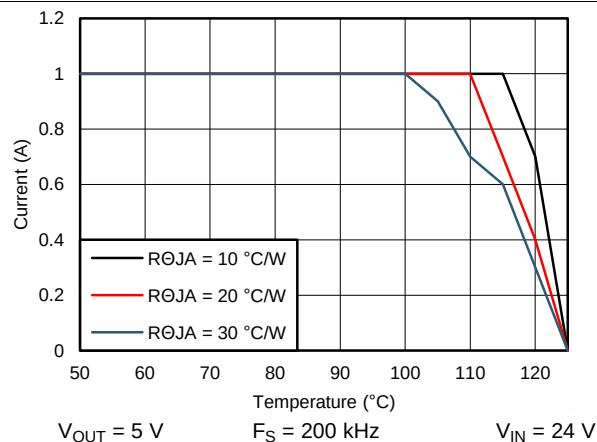


Figure 64. Derating Curve

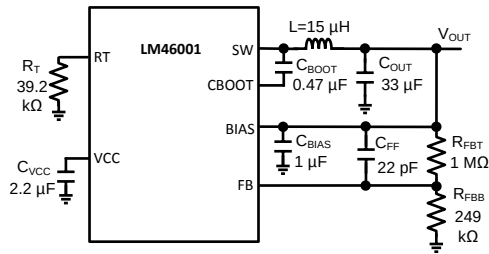
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See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

$V_{OUT} = 5\text{ V}$ $F_S = 1\text{ MHz}$



$V_{OUT} = 5\text{ V}$ $F_S = 1\text{ MHz}$ $V_{IN} = 24\text{ V}$

Figure 65. BOM for $V_{OUT} = 5\text{ V}$, $F_S = 1\text{ MHz}$

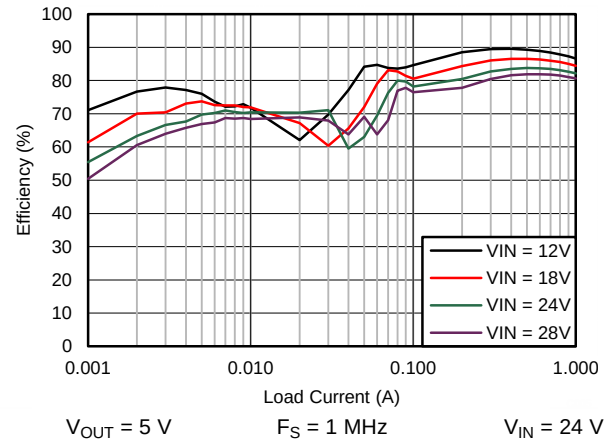


Figure 66. Efficiency

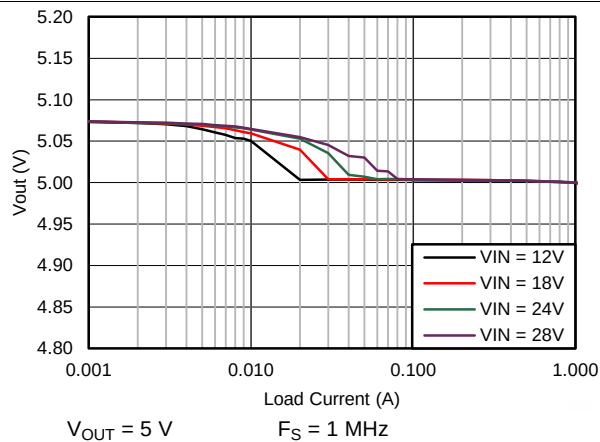


Figure 67. Output Voltage Regulation

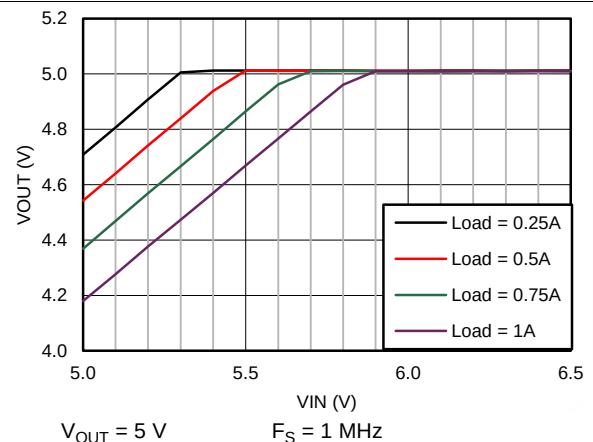
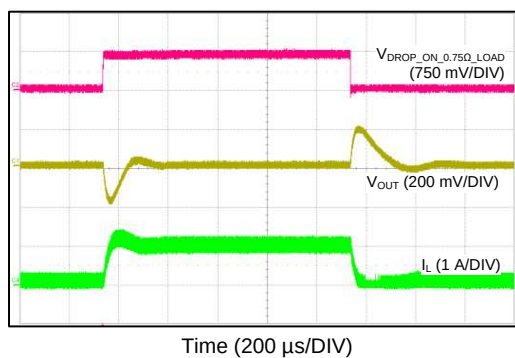


Figure 68. Dropout Curve



$V_{OUT} = 5\text{ V}$ $F_S = 1\text{ MHz}$ $V_{IN} = 24\text{ V}$

Figure 69. Load Transient Between 0.1 A and 1 A

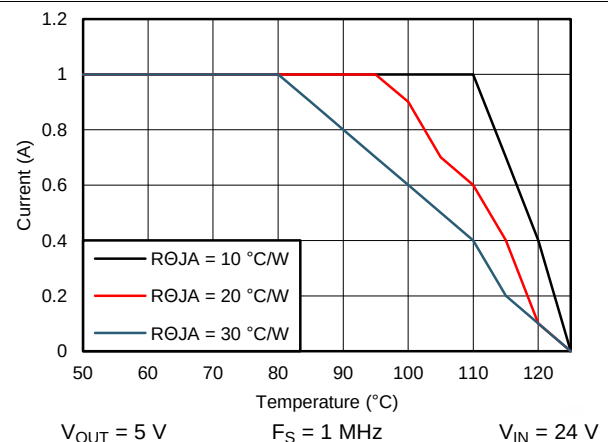
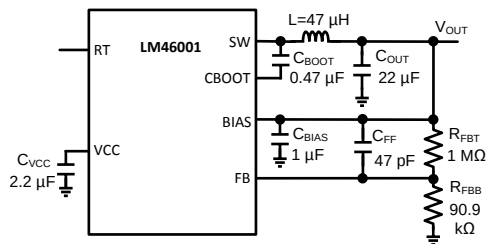


Figure 70. Derating Curve

See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

$V_{OUT} = 12\text{ V}$ $F_S = 500\text{ kHz}$



$V_{OUT} = 12\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 71. BOM for $V_{OUT} = 12\text{ V}$, $F_S = 500\text{ kHz}$

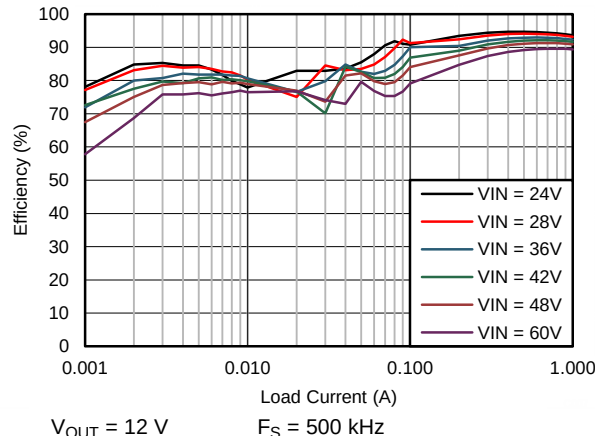


Figure 72. Efficiency

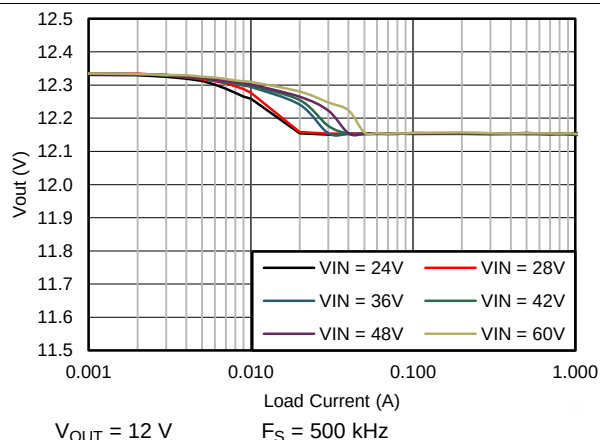


Figure 73. Output Voltage Regulation

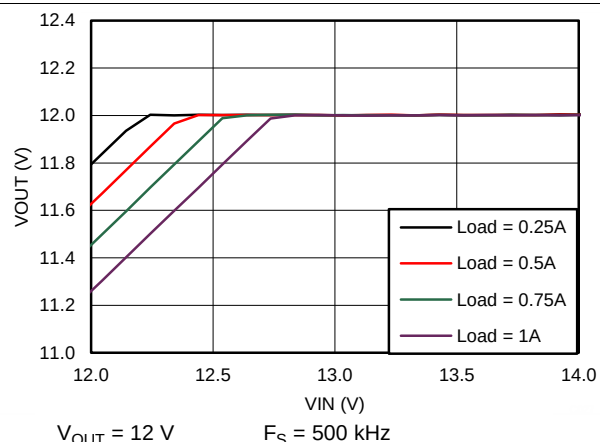
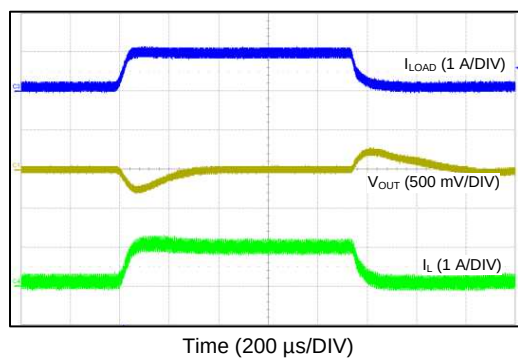


Figure 74. Dropout Curve



$V_{OUT} = 12\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 75. Load Transient Between 0.1 A and 1 A

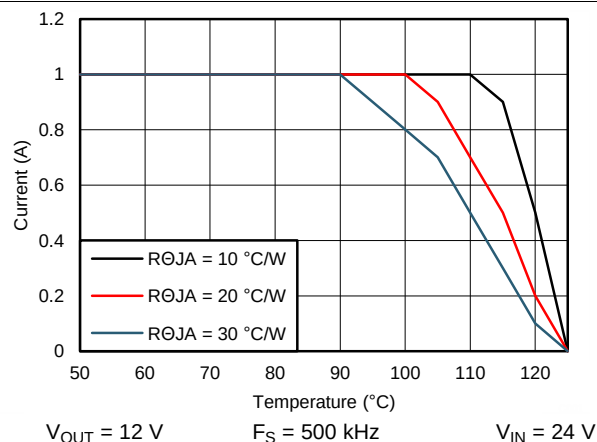


Figure 76. Derating Curve

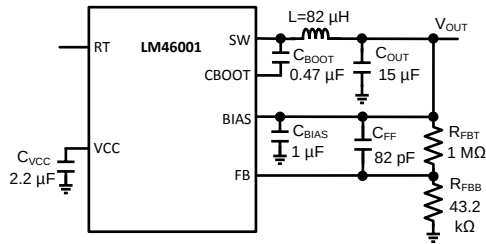
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See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

$V_{OUT} = 24\text{ V}$ $F_S = 500\text{ kHz}$



$V_{OUT} = 24\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 48\text{ V}$

Figure 77. BOM for $V_{OUT} = 24\text{ V}$, $F_S = 500\text{ kHz}$

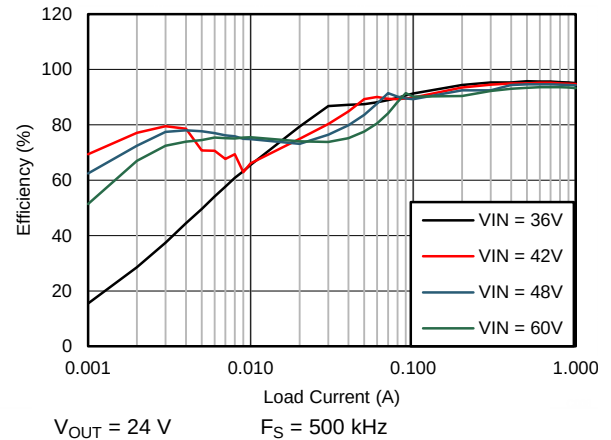


Figure 78. Efficiency

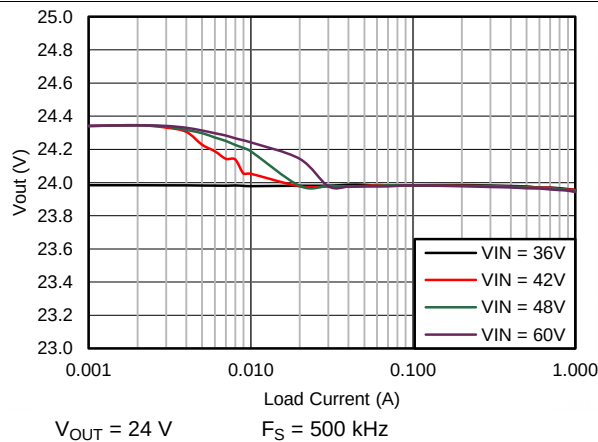


Figure 79. Output Voltage Regulation

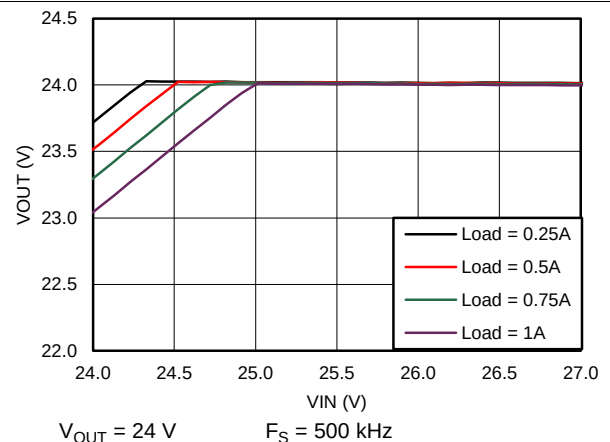


Figure 80. Dropout Curve

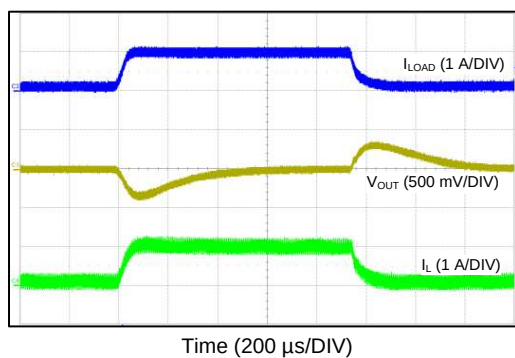


Figure 81. Load Transient Between 0.1 A and 1 A

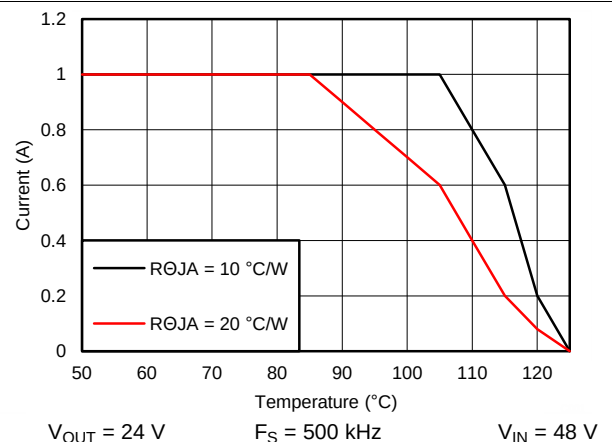


Figure 82. Derating Curve

See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.

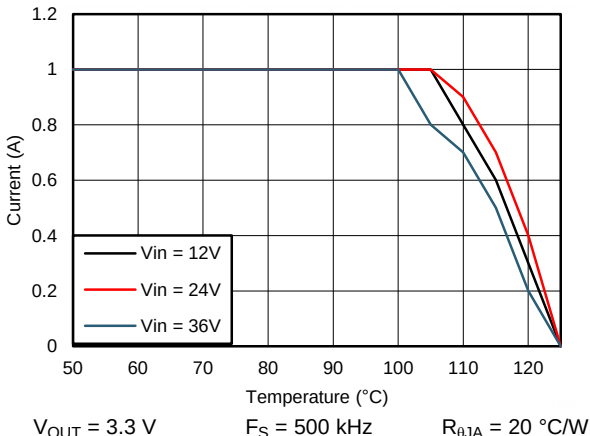


Figure 83. Derating Curve with $R_{\theta JA} = 20^\circ\text{C/W}$

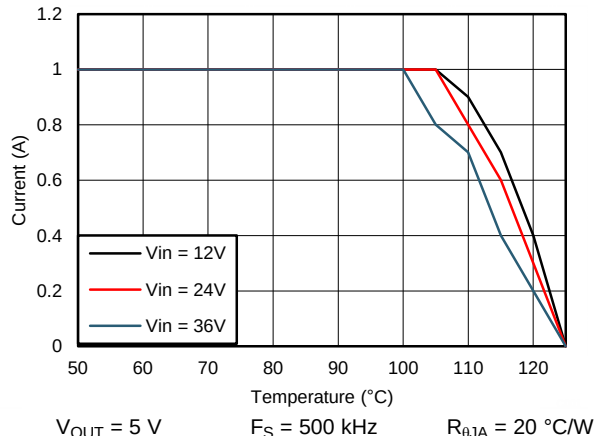


Figure 84. Derating Curve with $R_{\theta JA} = 20^\circ\text{C/W}$

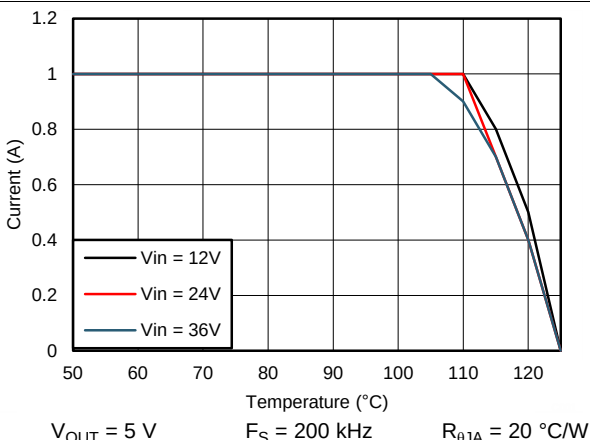


Figure 85. Derating Curve with $R_{\theta JA} = 20^\circ\text{C/W}$

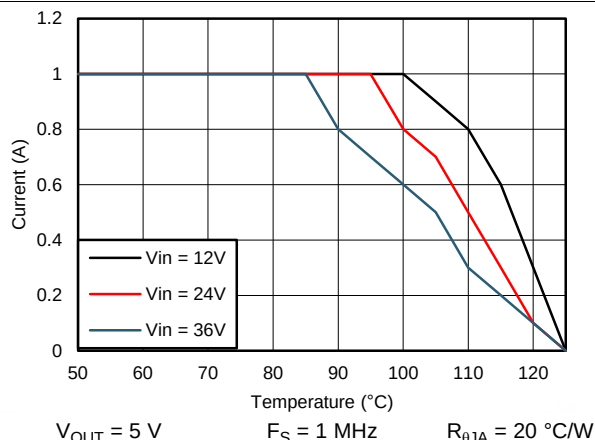


Figure 86. Derating Curve with $R_{\theta JA} = 20^\circ\text{C/W}$

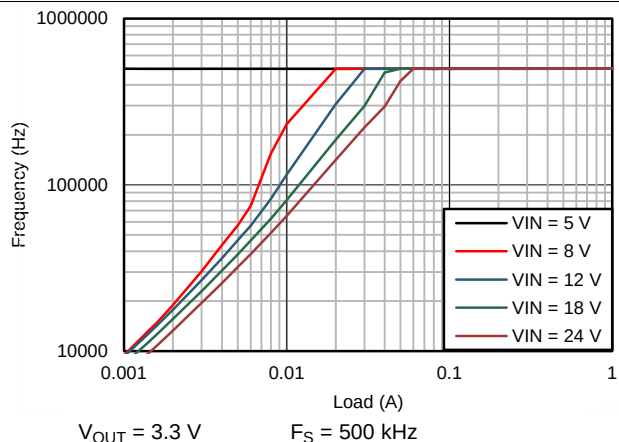


Figure 87. Switching Frequency vs I_{OUT} in PFM Operation

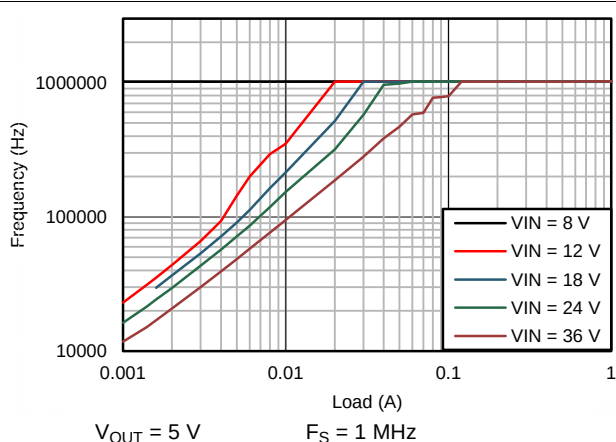
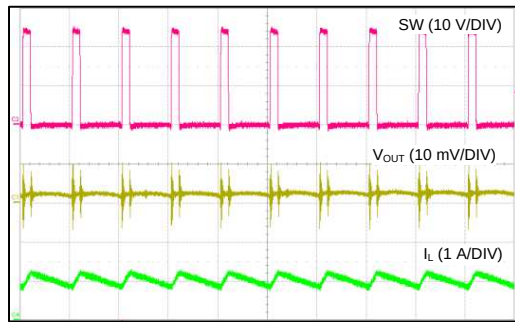


Figure 88. Switching Frequency vs I_{OUT} in PFM Operation

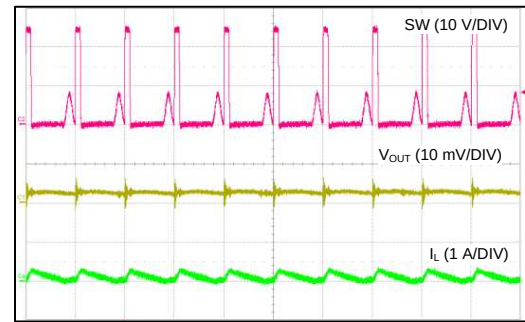
See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.



Time (2 $\mu\text{s}/\text{DIV}$)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$

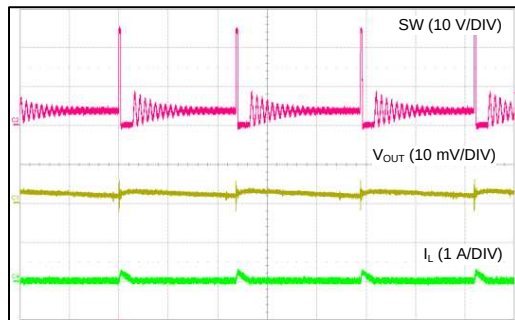
Figure 89. Switching Waveform in CCM Operation



Time (2 $\mu\text{s}/\text{DIV}$)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 90\text{ mA}$

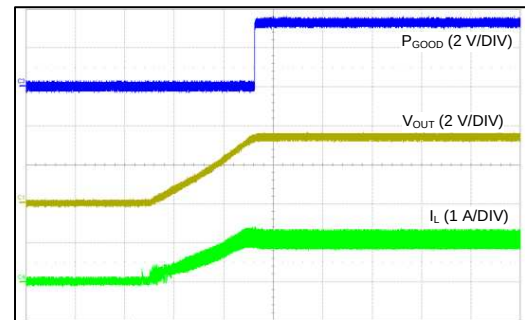
Figure 90. Switching Waveform in DCM Operation



Time (2 $\mu\text{s}/\text{DIV}$)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 10\text{ mA}$

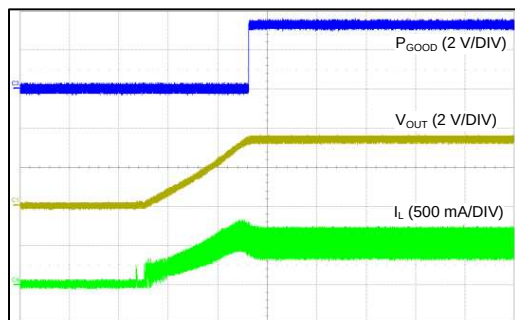
Figure 91. Switching Waveform in PFM Operation



Time (2 ms/DIV)

$V_{IN} = 24\text{ V}$ $V_{OUT} = 3.3\text{ V}$ $R_{LOAD} = 3.3\ \Omega$

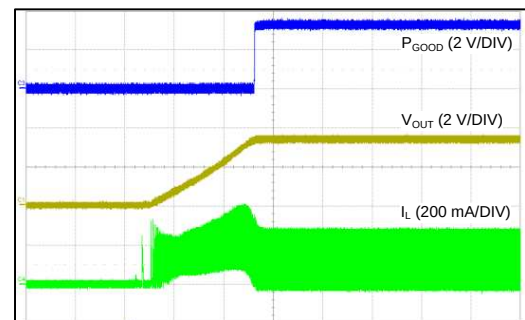
Figure 92. Start-up Into Full Load With Internal Soft-Start Rate



Time (2 ms/DIV)

$V_{IN} = 24\text{ V}$ $V_{OUT} = 3.3\text{ V}$ $R_{LOAD} = 6.6\ \Omega$

Figure 93. Start-up Into Half Load with Internal Soft-Start Rate

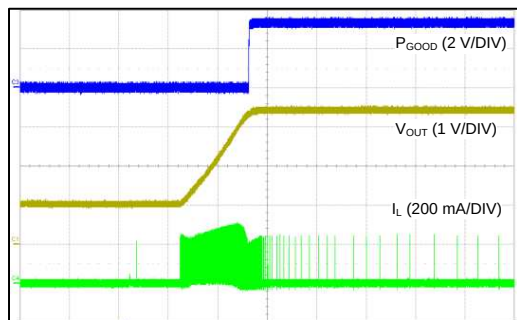


Time (2 ms/DIV)

$V_{IN} = 24\text{ V}$ $V_{OUT} = 3.3\text{ V}$ $R_{LOAD} = 33\ \Omega$

Figure 94. Start-up Into 100 mA With Internal Soft-Start Rate

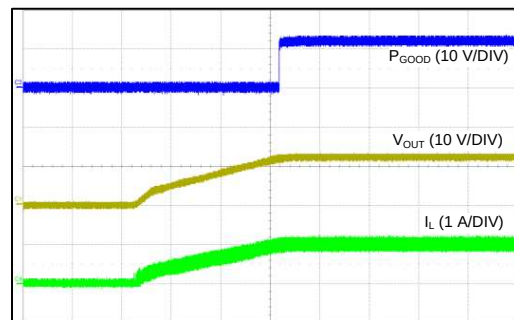
See Table 2 for bill of materials for each V_{OUT} and F_S combination. Unless otherwise stated, application performance curves were taken at $T_A = 25^\circ\text{C}$.



Time (2 ms/DIV)

$V_{IN} = 24\text{ V}$ $V_{OUT} = 3.3\text{ V}$ $R_{LOAD} = \text{Open}$

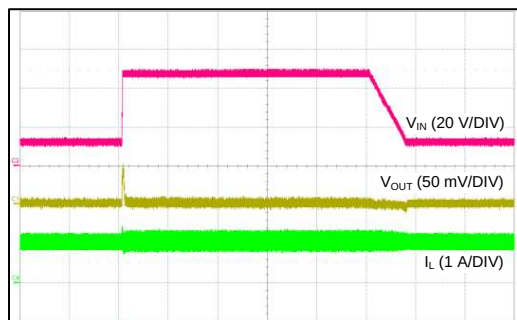
Figure 95. Start-up Into 1-V Pre-biased Voltage



Time (5 ms/DIV)

$V_{IN} = 24\text{ V}$ $V_{OUT} = 12\text{ V}$ $R_{LOAD} = 6\ \Omega$

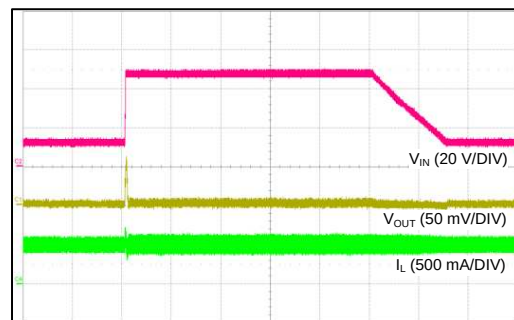
Figure 96. Start-up with External Capacitor $C_{SS} = 33\text{ nF}$



Time (2 ms/DIV)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 1\text{ A}$

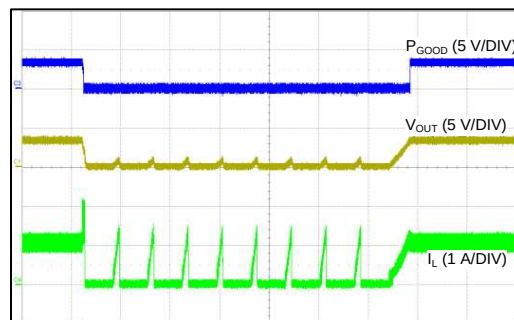
Figure 97. Line Transient: V_{IN} Transitions Between 12 V and 48 V



Time (2 ms/DIV)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $I_{OUT} = 0.5\text{ A}$

Figure 98. Line Transient: V_{IN} Transitions Between 12 V and 48 V



Time (10 ms/DIV)

$V_{OUT} = 3.3\text{ V}$ $F_S = 500\text{ kHz}$ $V_{IN} = 24\text{ V}$

Figure 99. Short-Circuit Protection and Recover

9 Power Supply Recommendations

The LM46001 is designed to operate from an input voltage supply range between 3.5 V and 60 V. This input supply must be able to withstand the maximum input current and maintain a voltage above 3.5 V. The resistance of the input supply rail must be low enough that an input current transient does not cause a high enough drop at the LM46001 supply voltage that can cause a false UVLO fault triggering and system reset.

If the input supply is located more than a few inches from the LM46001 additional bulk capacitance may be required in addition to the ceramic bypass capacitors. The amount of bulk capacitance is not critical, but a 47 μF or 100 μF electrolytic capacitor is a typical choice.

10 Layout

The performance of any switching converter depends as much upon the layout of the PCB as the component selection. Use the following guidelines to design a PCB with the best power conversion performance, thermal performance, and minimized generation of unwanted EMI.

10.1 Layout Guidelines

1. Place ceramic high frequency bypass C_{IN} as close as possible to the LM46001 VIN and PGND pins. Grounding for both the input and output capacitors must consist of localized top-side planes that connect to the PGND pins and PAD.
2. Place bypass capacitors for VCC and BIAS close to the pins and ground the bypass capacitors to device ground.
3. Minimize trace length to the FB pin. Both feedback resistors, R_{FBT} and R_{FBB} must be located close to the FB pin. Place C_{FF} directly in parallel with R_{FBT} . If V_{OUT} accuracy at the load is important, make sure V_{OUT} sense is made at the load. Route V_{OUT} sense path away from noisy nodes and preferably through a layer on the other side of a shielding layer.
4. Use ground plane in one of the middle layers as noise shielding and heat dissipation path.
5. Have a single point ground connection to the plane. Route the ground connections for the feedback, soft-start, and enable components to the ground plane. This prevents any switched or load currents from flowing in the analog ground traces. If not properly handled, poor grounding can result in degraded load regulation or erratic output voltage ripple behavior.
6. Make V_{IN} , V_{OUT} and ground bus connections as wide as possible. This reduces any voltage drops on the input or output paths of the converter and maximizes efficiency.
7. Provide adequate device heat-sinking. Use an array of heat-sinking vias to connect the exposed pad to the ground plane on the bottom PCB layer. If the PCB has multiple copper layers, these thermal vias can also be connected to inner layer heat-spreading ground planes. Ensure enough copper area is used for heat-sinking to keep the junction temperature below 125°C.

10.1.1 Compact Layout for EMI Reduction

Radiated EMI is generated by the high di/dt components in pulsing currents in switching converters. The larger area covered by the path of a pulsing current, the more electromagnetic emission is generated. The key to minimize radiated EMI is to identify the pulsing current path and minimize the area of the path. In Buck converters, the pulsing current path is from the V_{IN} side of the input capacitors to HS switch, to the LS switch, and then return to the ground of the input capacitors, as shown in [Figure 100](#).

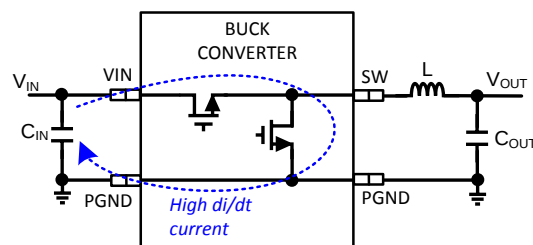


Figure 100. Buck Converter High di / dt Path

Layout Guidelines (continued)

High-frequency ceramic bypass capacitors at the input side provide primary path for the high di/dt components of the pulsing current. Placing ceramic bypass capacitor(s) as close as possible to the VIN and PGND pins is the key to EMI reduction.

The SW pin connecting to the inductor must be as short as possible and just wide enough to carry the load current without excessive heating. Use short, thick traces or copper pours (shapes) for high current conduction path to minimize parasitic resistance. Place the output capacitors close to the V_{OUT} end of the inductor and closely grounded to PGND pin and exposed PAD.

Place the bypass capacitors on VCC and BIAS pins as close as possible to the pins respectively and closely grounded to PGND and the exposed PAD.

10.1.2 Ground Plane and Thermal Considerations

TI recommends using one of the middle layers as a solid ground plane. Ground plane provides shielding for sensitive circuits and traces. It also provides a quiet reference potential for the control circuitry. Connect the AGND and PGND pins to the ground plane using vias right next to the bypass capacitors. PGND pins are connected to the source of the internal LS switch, directly to the grounds of the input and output capacitors. The PGND net contains noise at the switching frequency and may bounce due to load variations. Constrain the PGND trace, as well as PVIN and SW traces to one side of the ground plane. The other side of the ground plane contains much less noise; use for sensitive routes.

It is recommended to provide adequate device heat sinking by utilizing the PAD of the device as the primary thermal path. Use a minimum 4 by 4 array of 10 mil thermal vias to connect the PAD to the system ground plane for heat sinking. Distribute the vias evenly under the PAD. Use as much copper as possible for system ground plane on the top and bottom layers for the best heat dissipation. TI recommends using a four-layer board with the copper thickness, for the four layers, starting from the top one, 2 oz / 1 oz / 1 oz / 2 oz. Four layer boards with enough copper thickness and proper layout provides low current conduction impedance, proper shielding and lower thermal resistance.

The thermal characteristics of the LM46001 are specified using the parameter R_{θJA}, which characterize the junction temperature of the silicon to the ambient temperature in a specific system. Although the value of R_{θJA} is dependant on many variables, it still can be used to approximate the operating junction temperature of the device. To obtain an estimate of the device junction temperature, one may use the following relationship:

$$T_J = P_D \times R_{\theta JA} + T_A$$

where

- T_J = Junction temperature in °C
- P_D = V_{IN} × I_{IN} × (1 – efficiency) – 1.1 × I_{OUT} × DCR
- DCR = Inductor DC parasitic resistance in Ω
- R_{θJA} = Junction-to-ambient thermal resistance of the device in °C/W
- T_A = ambient temperature in °C

(27)

The maximum operating junction temperature of the LM46001 is 125°C. R_{θJA} is highly related to PCB size and layout, as well as environmental factors such as heat sinking and air flow. [Figure 101](#) shows measured results of R_{θJA} with different copper area on a 2-layer board and a 4-layer board.

Layout Guidelines (continued)

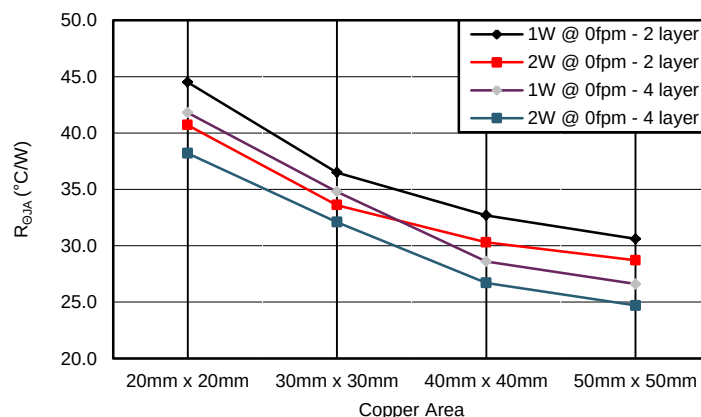


Figure 101. Measured $R_{\theta JA}$ vs PCB Copper Area on a 2-Layer Board and a 4-Layer Board

10.1.3 Feedback Resistors

To reduce noise sensitivity of the output voltage feedback path, it is important to place the resistor divider and C_{FF} close to the FB pin, rather than close to the load. The FB pin is the input to the error amplifier, so it is a high impedance node and very sensitive to noise. Placing the resistor divider and C_{FF} closer to the FB pin reduces the trace length of FB signal and reduces noise coupling. The output node is a low impedance node, so the trace from V_{OUT} to the resistor divider can be long if short path is not available.

If voltage accuracy at the load is important, make sure voltage sense is made at the load. Doing so corrects for voltage drops along the traces and provide the best output accuracy. Route the voltage sense trace from the load to the feedback resistor divider away from the SW node path, the inductor and V_{IN} path to avoid contaminating the feedback signal with switch noise, while also minimizing the trace length. This is most important when high value resistors are used to set the output voltage. It is recommended to route the voltage sense trace on a different layer than the inductor, SW node and V_{IN} path, such that there is a ground plane in between the feedback trace and inductor / SW node / V_{IN} polygon. This provides further shielding for the voltage feedback path from switching noises.

10.2 Layout Example

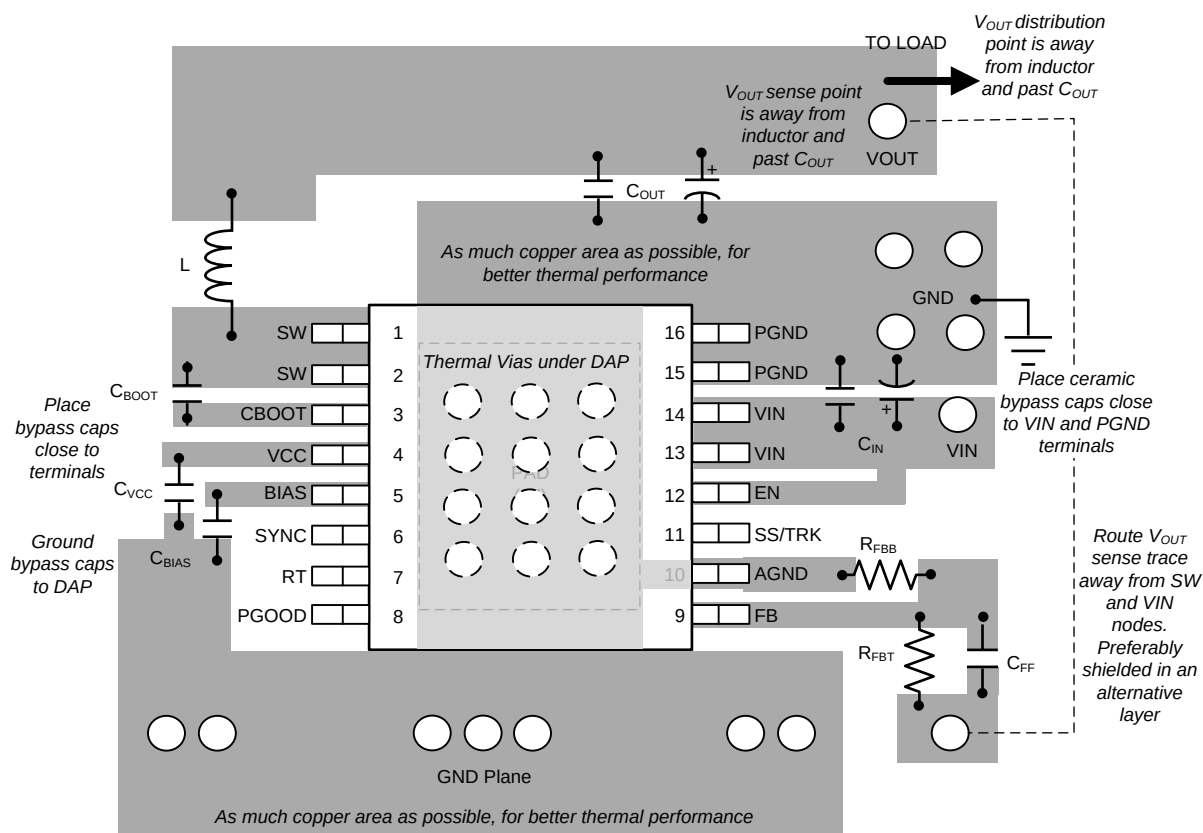


Figure 102. LM46001 PCB Layout Example

11 デバイスおよびドキュメントのサポート

11.1 デバイス・サポート

11.1.1 開発サポート

11.1.1.1 WEBENCH®ツールによるカスタム設計

[ここをクリック](#)すると、WEBENCH® Power Designerにより、LM46001デバイスを使用するカスタム設計を作成できます。

1. 最初に、入力電圧(V_{IN})、出力電圧(V_{OUT})、出力電流(I_{OUT})の要件を入力します。
2. オプティマイザのダイヤルを使用して、効率、占有面積、コストなどの主要なパラメータについて設計を最適化します。
3. 生成された設計を、テキサス・インスツルメンツが提供する他のソリューションと比較します。

WEBENCH Power Designerでは、カスタマイズされた回路図と部品リストを、リアルタイムの価格と部品の在庫情報と併せて参照できます。

ほとんどの場合、次の操作を実行可能です。

- 電氣的なシミュレーションを実行し、重要な波形と回路の性能を確認する。
- 熱シミュレーションを実行し、基板の熱特性を把握する。
- カスタマイズされた回路図やレイアウトを、一般的なCADフォーマットでエクスポートする。
- 設計のレポートをPDFで印刷し、同僚と設計を共有する。

WEBENCHツールの詳細は、www.ti.com/WEBENCHでご覧になれます。

11.2 ドキュメントの更新通知を受け取る方法

ドキュメントの更新についての通知を受け取るには、ti.comのデバイス製品フォルダを開いてください。右上の隅にある「通知を受け取る」をクリックして登録すると、変更されたすべての製品情報に関するダイジェストを毎週受け取れます。変更の詳細については、修正されたドキュメントに含まれている改訂履歴をご覧ください。

11.3 コミュニティ・リソース

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ オンライン・コミュニティ *TIのE2E (Engineer-to-Engineer) コミュニティ*。エンジニア間の共同作業を促進するために開設されたものです。e2e.ti.comでは、他のエンジニアに質問し、知識を共有し、アイデアを検討して、問題解決に役立てることができます。

設計サポート *TIの設計サポート* 役に立つE2Eフォーラムや、設計サポート・ツールをすばやく見つけることができます。技術サポート用の連絡先情報も参照できます。

11.4 商標

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WEBENCH is a registered trademark of Texas Instruments.

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11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

12 メカニカル、パッケージ、および注文情報

以降のページには、メカニカル、パッケージ、および注文に関する情報が記載されています。この情報は、そのデバイスについて利用可能な最新のデータです。このデータは予告なく変更されることがあり、ドキュメントが改訂される場合もあります。本データシートのブラウザ版を使用されている場合は、画面左側の説明をご覧ください。

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LM46001PWP	Active	Production	HTSSOP (PWP) 16	90 TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWP.B	Active	Production	HTSSOP (PWP) 16	90 TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPR	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPR.B	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPRG4	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPRG4.B	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPT	Active	Production	HTSSOP (PWP) 16	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001
LM46001PWPT.B	Active	Production	HTSSOP (PWP) 16	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	LM46001

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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OTHER QUALIFIED VERSIONS OF LM46001 :

- Automotive : [LM46001-Q1](#)

NOTE: Qualified Version Definitions:

- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

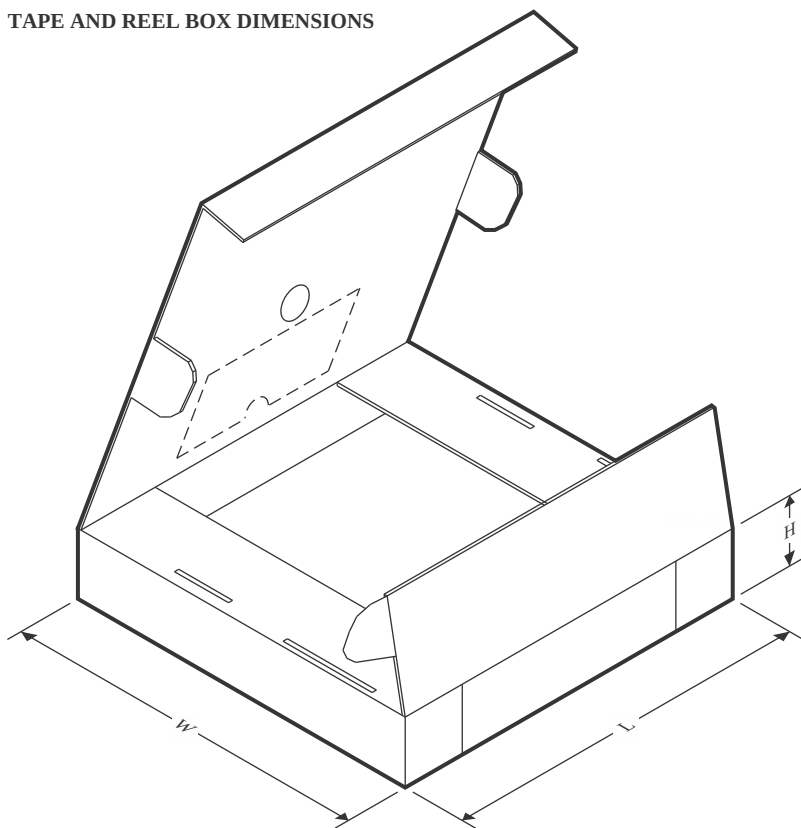
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM46001PWPR	HTSSOP	PWP	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
LM46001PWPRG4	HTSSOP	PWP	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
LM46001PWPT	HTSSOP	PWP	16	250	180.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

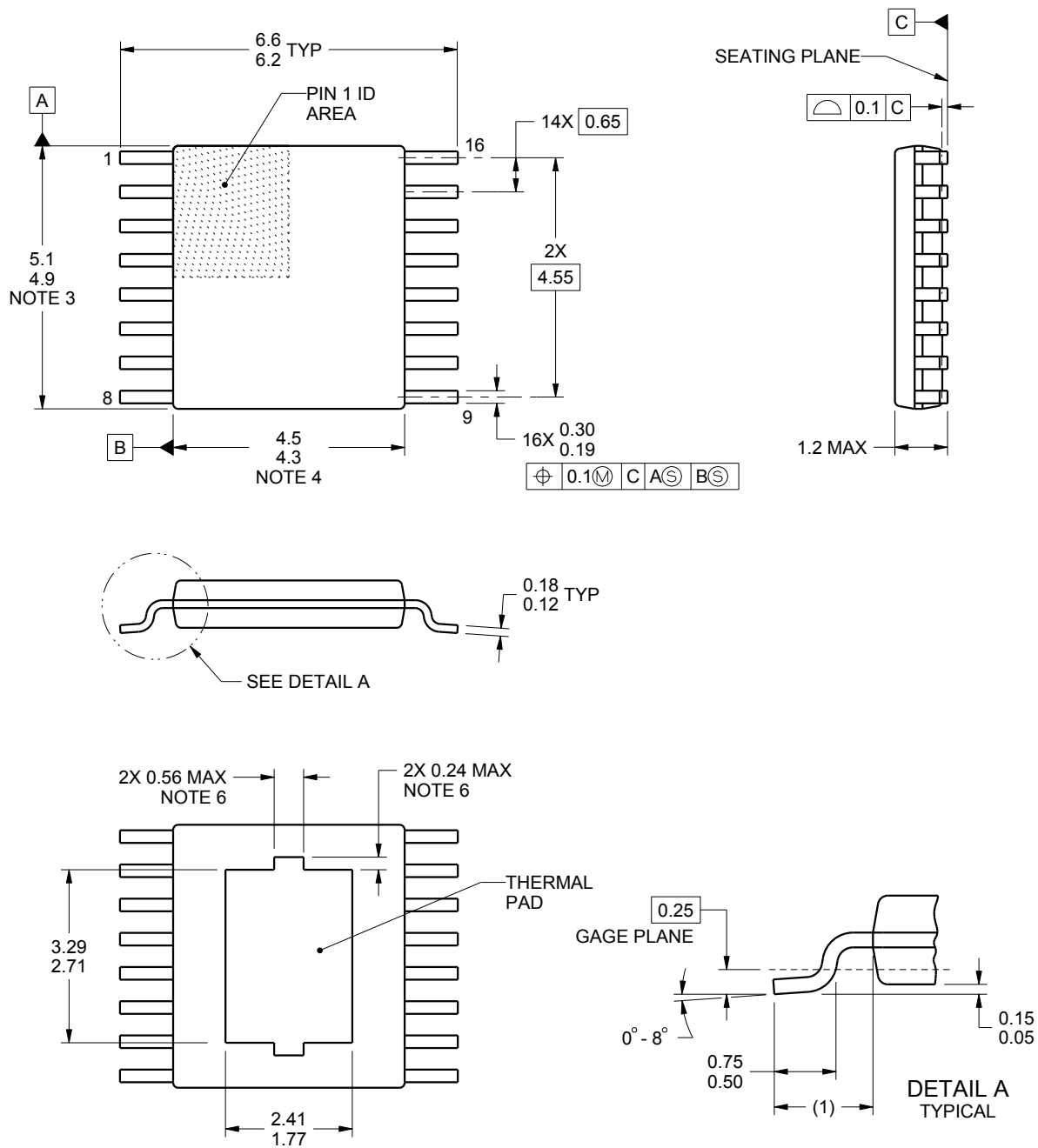
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM46001PWPR	HTSSOP	PWP	16	2000	350.0	350.0	43.0
LM46001PWPRG4	HTSSOP	PWP	16	2000	350.0	350.0	43.0
LM46001PWPT	HTSSOP	PWP	16	250	210.0	185.0	35.0

TUBE



*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
LM46001PWP	PWP	HTSSOP	16	90	530	10.2	3600	3.5
LM46001PWP.B	PWP	HTSSOP	16	90	530	10.2	3600	3.5



4218975/B 01/2016

NOTES:

PowerPAD is a trademark of Texas Instruments.

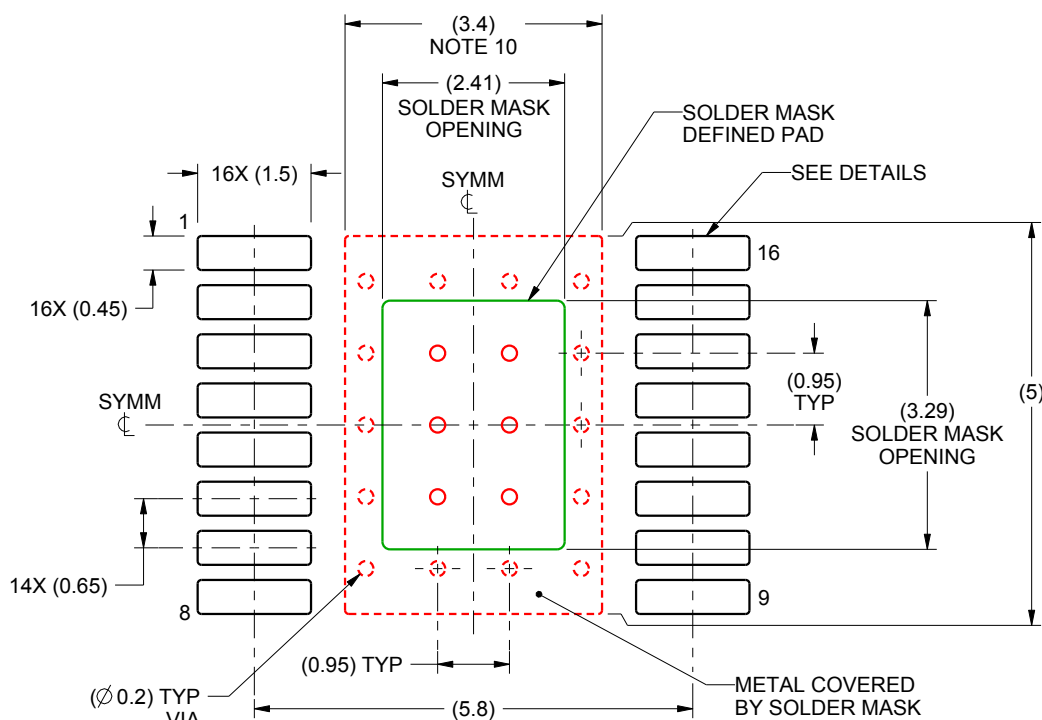
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-153.
6. Features may not present.

EXAMPLE BOARD LAYOUT

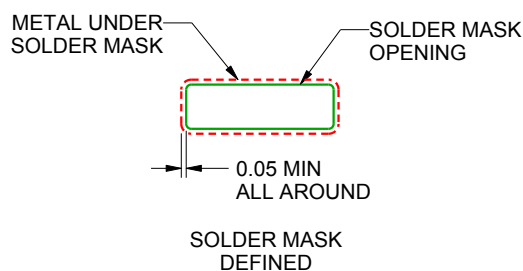
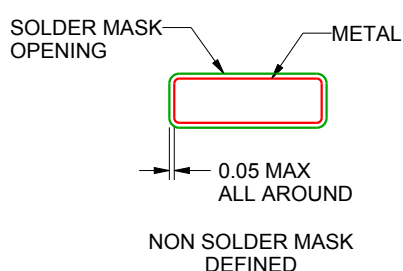
PWP0016G

PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE
SCALE:10X



SOLDER MASK DETAILS
PADS 1-16

4218975/B 01/2016

NOTES: (continued)

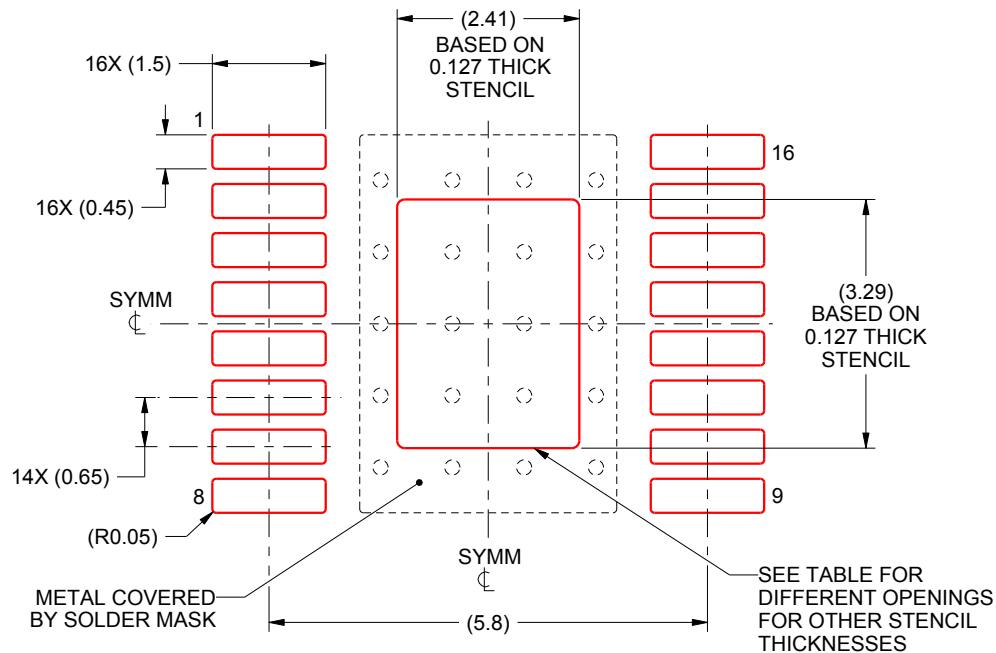
7. Publication IPC-7351 may have alternate designs.
8. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
9. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
10. Size of metal pad may vary due to creepage requirement.

EXAMPLE STENCIL DESIGN

PWP0016G

PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE
EXPOSED PAD
100% PRINTED SOLDER COVERAGE BY AREA
SCALE:10X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	2.69 X 3.68
0.127	2.41 X 3.29 (SHOWN)
0.152	2.20 X 3.00
0.178	2.04 X 2.78

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NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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最終更新日：2025 年 10 月