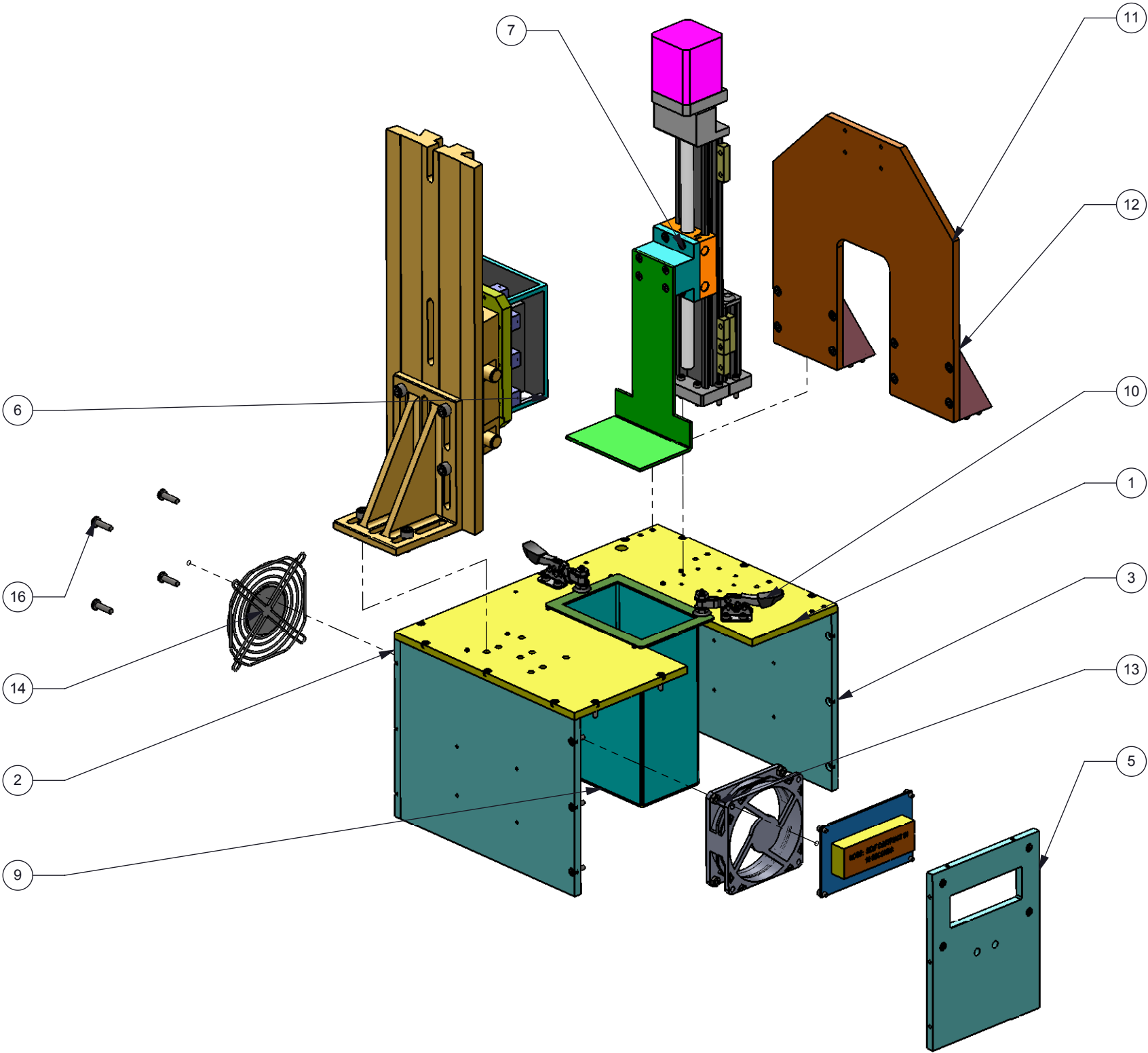


NOTES: UNLESS OTHERWISE SPECIFIED:

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REVISIONS		DATE	BY
REV	DESCRIPTION		
A	INITIAL RELEASE	XX/XX/XX	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2514196	3D PRINTER BASE	1
2	2514197	3D WALL 1	1
3	2514198	3D WALL 2	2
4	B18.3.1M - 4 x 0.7 x 8 Hex SHCS -- 8NHX		52
5	2514208	3D WALL 3	1
6	2514206	PROJECTOR STAGE ASSEMBLY	1
7	2514203	PROJECTOR STAGE ASSEMBLY	1
8	HX-SHCS 0.25-20x0.5x0.5-N		3
9	2514199	3D GOOP BUCKET	1
10	5128A620	CLAMP	2
11	2514209	3D ENGINE STP MTR BRACE 1	1
12	2514210	3D ENGINE STP MTR BRACE 2	4
13	K131247082_Stig-Wahlstrom	AXIAL FAN, 80 X 80 X 25MM	1
14	LZ32-4_ebm-papst	FAN GUARD, 80 X 80MM	1
15	B18.2.4.1M - Hex nut, Style 1, M4 x 0.7 --D-N		4
16	B18.6.7M - M4 x 0.7 x 16 Type I Cross Recessed PHMS --16N		4

UNLESS OTHERWISE SPECIFIED

- DIMENSIONS ARE IN MILLIMETERS
- TOLERANCES: ANGLES $\pm 1^\circ$
2 PLACE DECIMALS ± 0.25
1 PLACE DECIMALS ± 0.50
- DIMENSIONAL LIMITS APPLY BEFORE PROCESSES
- INTERPRET DIMENSIONS IN ACCORDANCE WITH ASME Y14.5M-1994
- REMOVE ALL BURRS AND SHARP EDGES
- PARENTHEetical INFO FOR REF ONLY

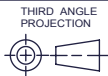
DWN
STEVE SMITH
Engr
STEVE SMITH
CQE/QA
CM
Apprvd

DATE
8/11/2014
8/11/2014



3D PRINTER TOP ASSEMBLY

SIZE B	DWG NO 2514216	REV A
SCALE 1:5	SHEET 1 OF 2	



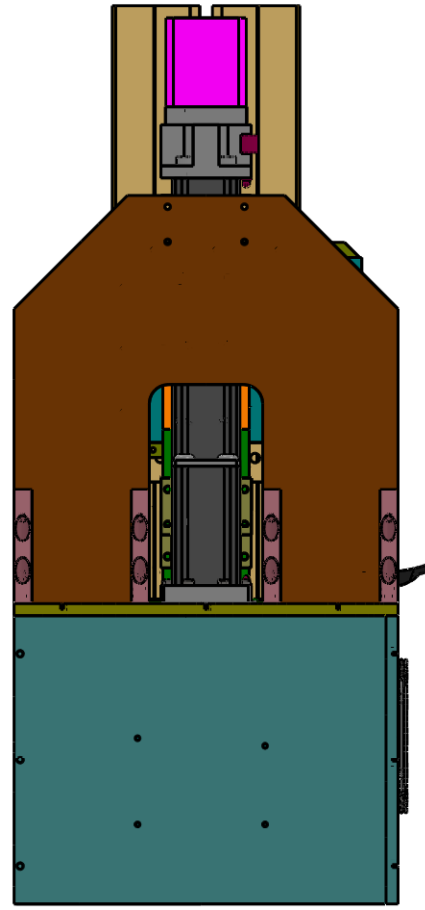
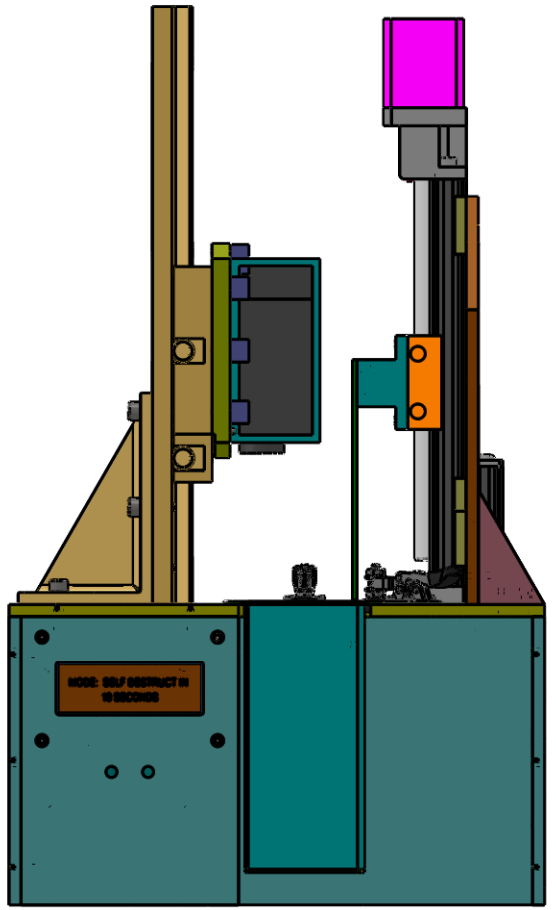
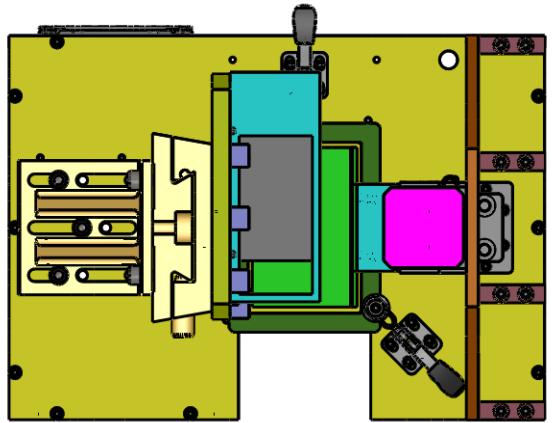
NEXT ASSY	USED ON
APPLICATION	

D

C

B

A



D

C

B

A