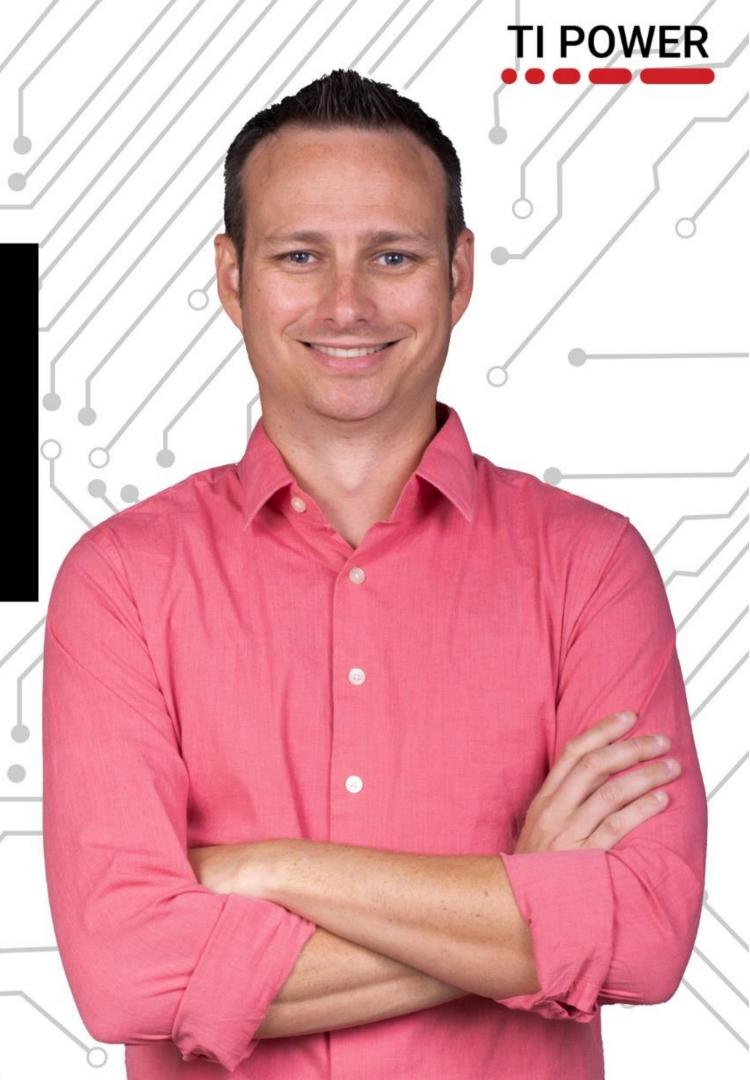


## TI Live! BATTERY MANAGEMENT SYSTEMS SEMINAR

### ERIC VOS

### BATTERY GAUGING FUNDAMENTALS



### Agenda

- What is a gauge, and what can it do?
- Battery basics
- Gauging algorithm types
- Gauging challenges



## What is a gauge, and what can it do?

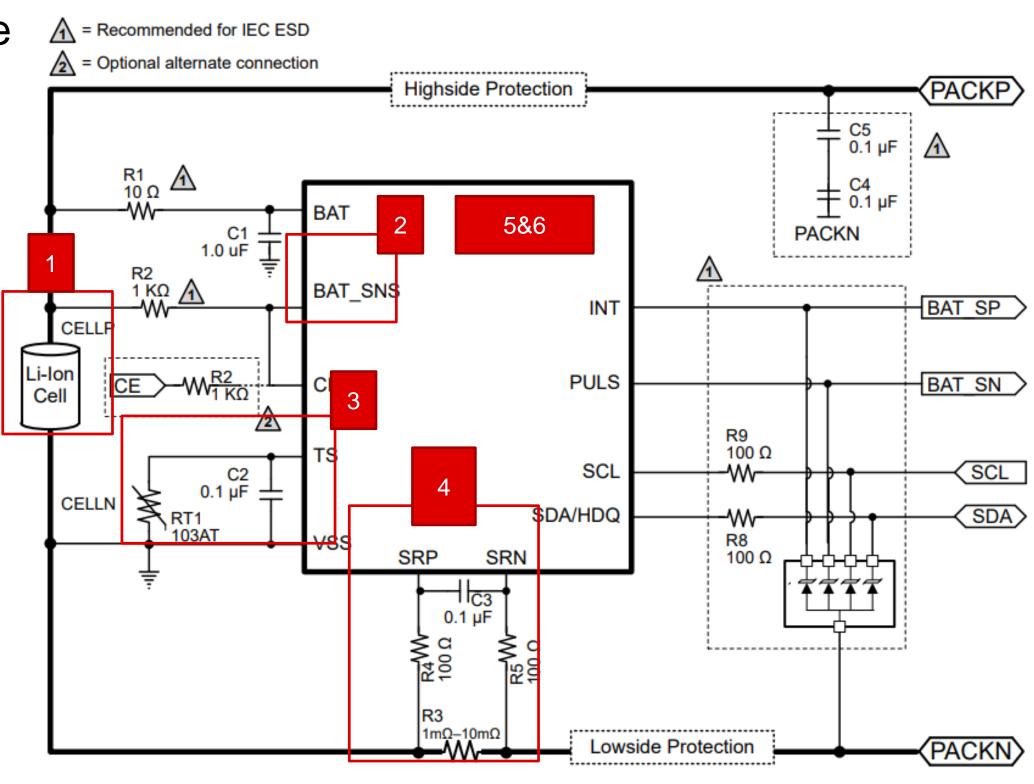


## What is a gauge?

Custom microcontroller with an accurate analog-to-digital converter (ADC) and coulomb counter!

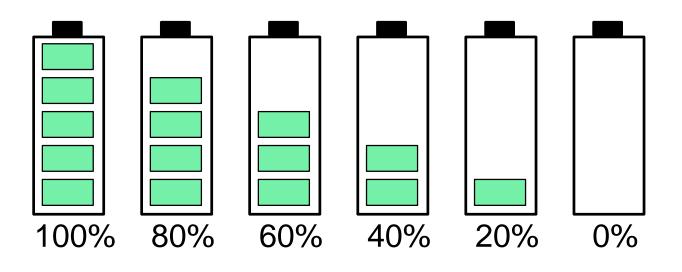
Gauges need:

- 1. Battery
- 2. Voltage measurement
  - Ideal at least 1-mV accurate
- 3. Temperature measurement
  - Battery temperature
- 4. Current measurement
  - Integrating ADC
  - Accumulating passed charge
  - Current measurements
- 5. CPU/RAM
- 6. Non-volatile memory
  - Flash or EEPROM and/or ROM

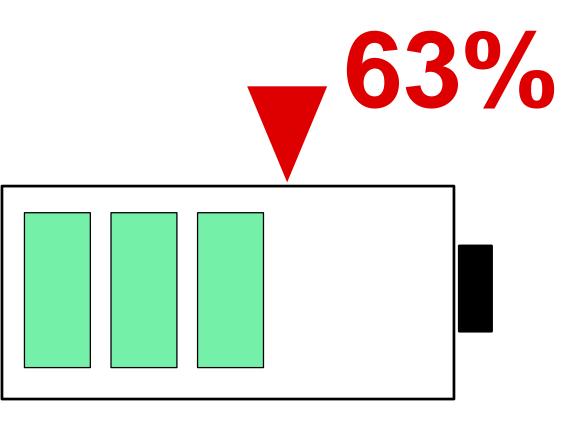




- Predict the future:
  - Capacity (% or mAh or mWh)
  - Run-time predictions (in minutes)
  - What-if predictions
  - Charge time predictions







## **Run time 6:27**

# 2701 mWh

# 730 mAh



- Predict the future
- Enhance safety:
  - Controls protection functions inside the battery pack



- Predict the future
- Enhance safety
- Be a "black box:"
  - Record usage conditions
  - Assist with warranty analysis and troubleshooting
  - Assist with supplier quality improvement



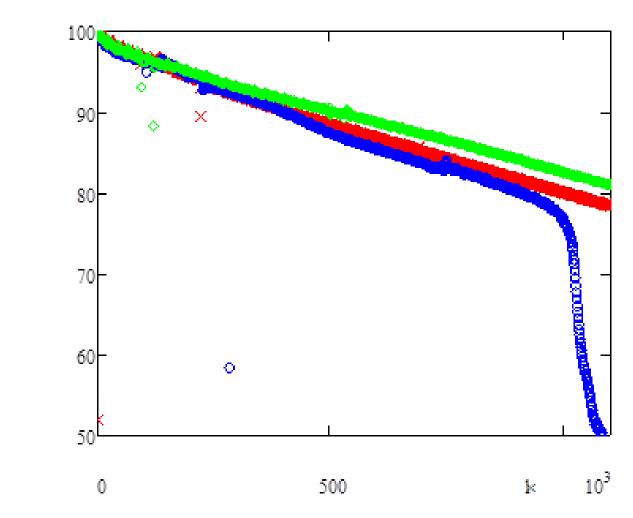


- Predict the future
- Enhance safety
- Be a "black box"
- Extend run-time:
  - Confidently use all available battery capacity with no surprises
  - No unused capacity due to over-cautious shutdown conditions
  - (see appendix for example)

### h no surprises wn conditions



- Predict the future
- Enhance safety
- Be a "black box"
- Extend run-time
- Extend battery lifetime:
  - Gets more cycles from a battery
  - Uses dynamic learning and battery modeling to control healthy, safe, and fast charging



% of original capacity

Cycles



### What else can a gauge do?

- Authentication:
  - Ensure only safe/authorized packs are used
- State of health:
  - Objectively tell user when a battery is at end of life
- Traceability:
  - Store serial numbers, production information and more inside gauge's flash memory

- - –Highly accurate voltage, current and temperature measurements
  - –Useful for system characterization and production tests
- •Assist with power management:
  - -Recommend maximum current that won't crash battery
  - -Allow host to remain in low-power state and wait for interrupts

### Instrumentation in system:



# **Battery basics (LI-ion)**



### **Healthy battery habits**

- Most stable in 50% charged state ideally between 80%-20%.
- High voltages accelerate corrosion and electrolyte decomposing. Charging should be limited to maximal voltage specified by manufacturer (4.1 V – 4.45 V).
- Short deep discharge is not detrimental, but long storage in discharge state results in dissolution of protective layer and resulting capacity loss.
- High temperature is main battery degrader. Provide appropriate cooling and place battery far from heat-generating circuits. Take battery out of equipment if long-term AC powered to prevent pack exposure to high temperatures.



### **Healthy battery habits**

- Use battery soon after manufacturing. Discharge capacity degrades even if not used.
- Storage at low temperatures increases shelf life.
- If used in stand-by application, charger should terminate charging and not resume until state of charge **drops below** ~95%. Trickle charging is **not** recommended
- Unnecessary charging or discharging should be avoided. Unlike NiCd and NiMh, there is **no benefit** from "**exercising**" the battery.



### **Battery configuration**

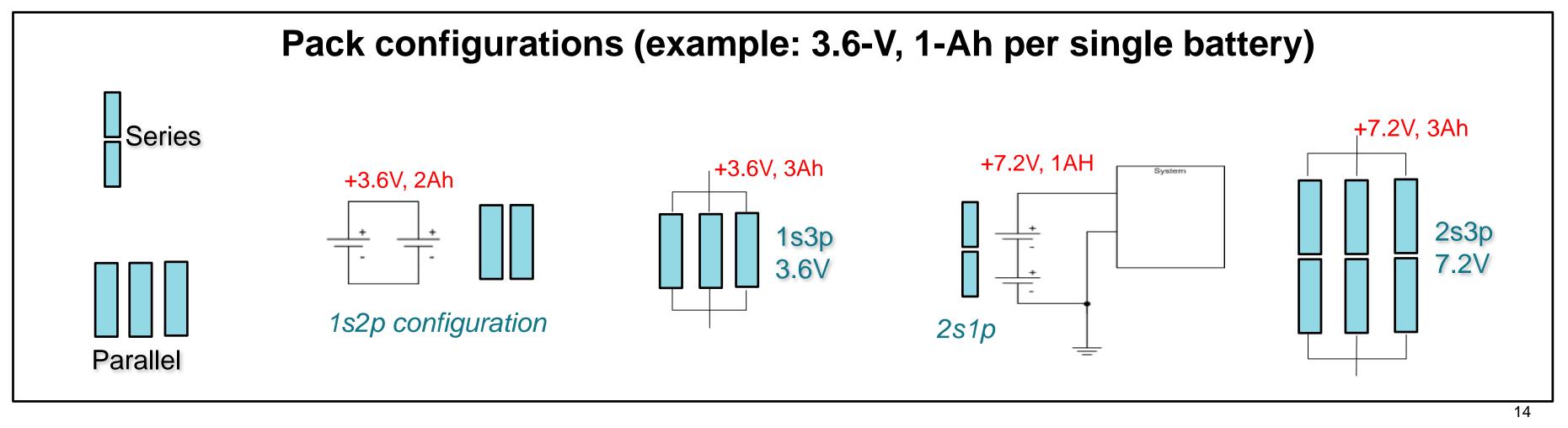
•XsYp:

-"X" number of cells in series:

Voltage of pack is "X"\*Vcell

-"Y" number of cells in parallel:

Capacity of pack is "Y"\*Capacity cell





### **Battery terms**

- "C-rate" or "Hour rate" expresses current relative to nominal battery capacity.
- If nominal capacity is 3300 mAh:
  - A discharge rate of "1C" means use a current of 3300 mA.
    - In theory, it would take 1 hour to discharge at this rate, but it typically takes less time.
  - A charge rate of "C/2" means use a current of 1650 mA.
    - This is also considered a "2-hour rate."



### **Battery terms**

### 1. Open circuit voltage (OCV):

Unloaded battery voltage

### **2.** Depth of discharge (DOD):

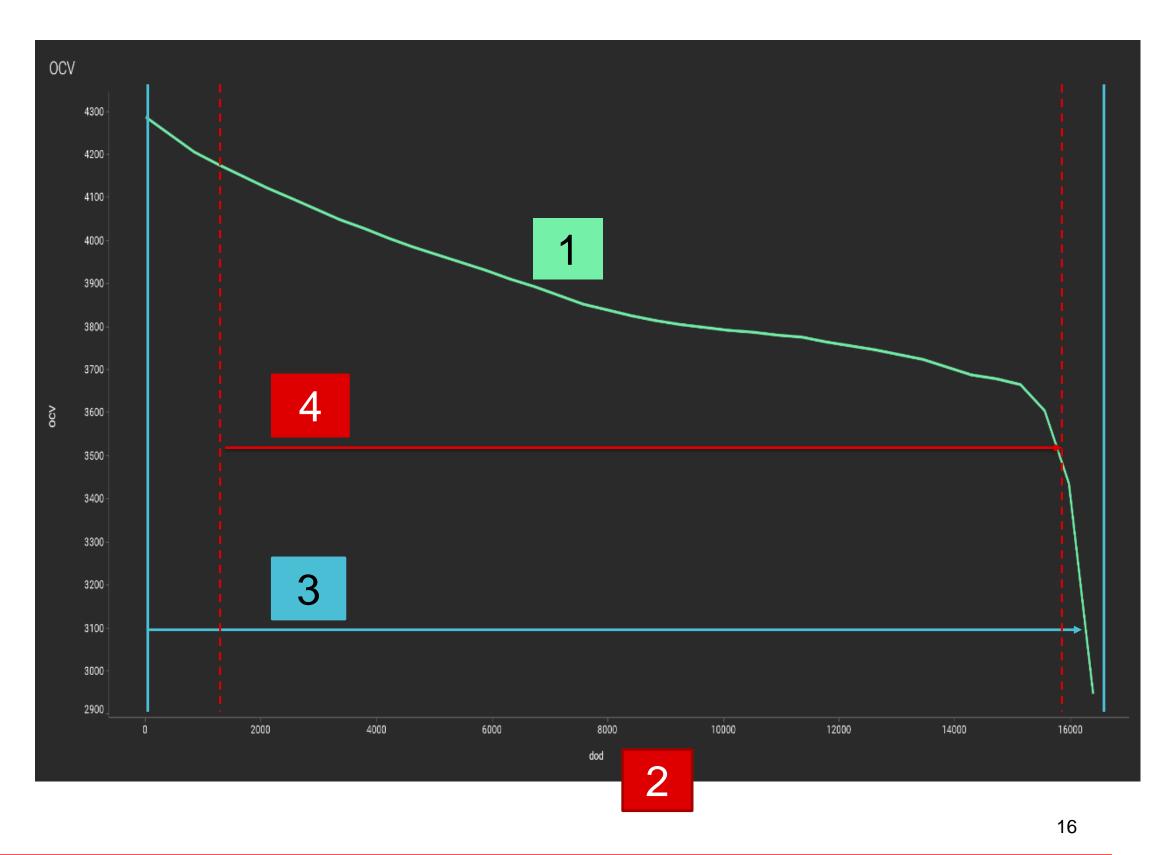
- Internal factor to give the gauge more resolution (2<sup>14</sup>)
- 0 = 100% state of charge
- 16384 = 0% state of charge

### **3.** Qmax:

- Maximum battery capacity under no load
- Never achievable in real application

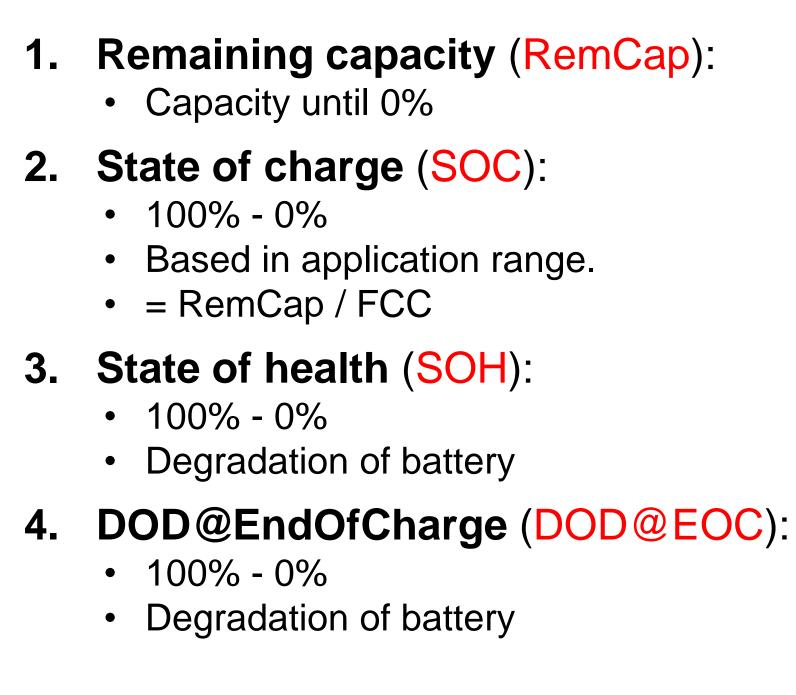
### 4. Full charge capacity (FCC):

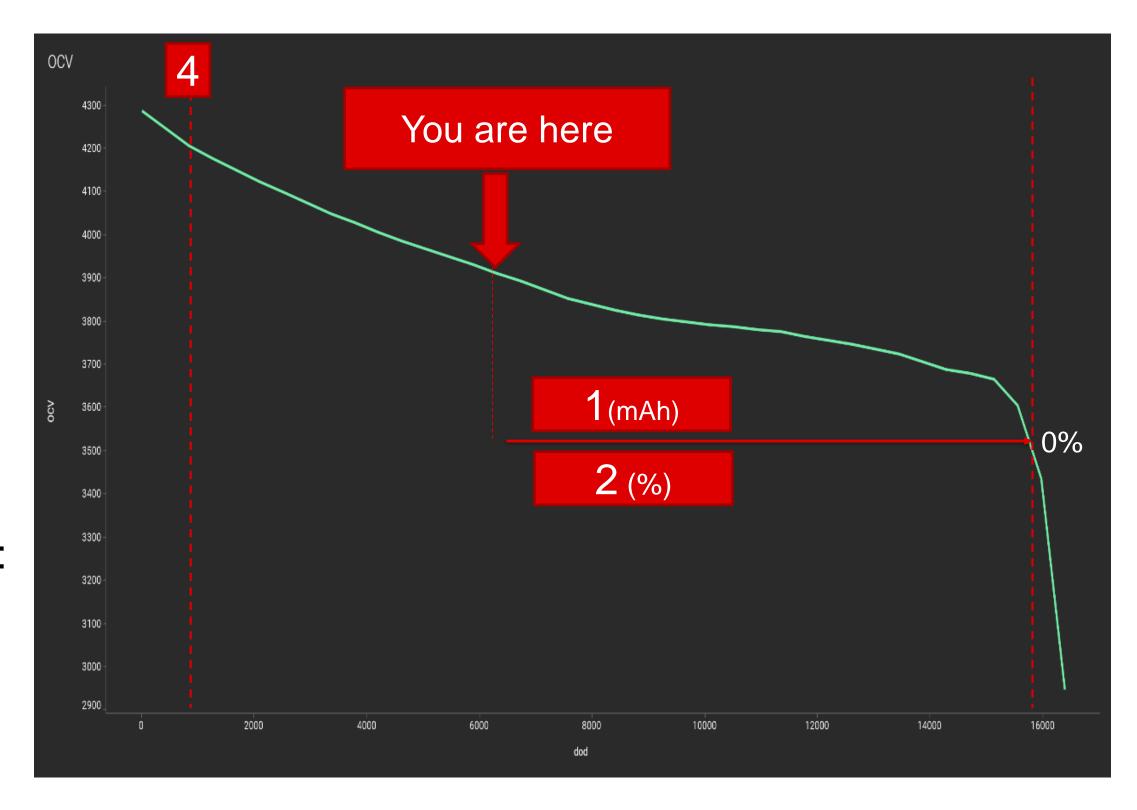
- Usable capacity
- Not charged to battery max
- Not discharged to min cell V
- FCC = [Qmax IR(load) application]





### **Battery terms**





17



## **Battery charging**

### • Constant current (CC):

-Current stable at adapter power –Often C/2 but increasing in recent years

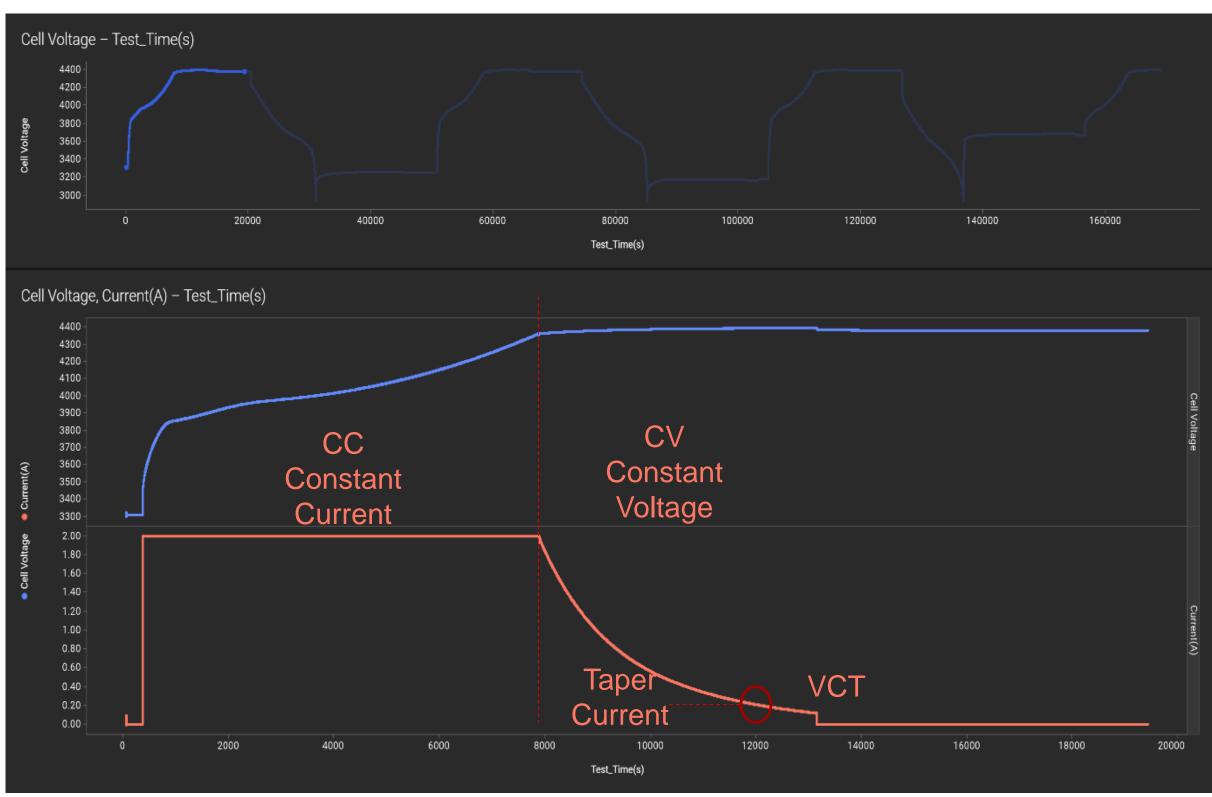
### • Constant voltage (CV):

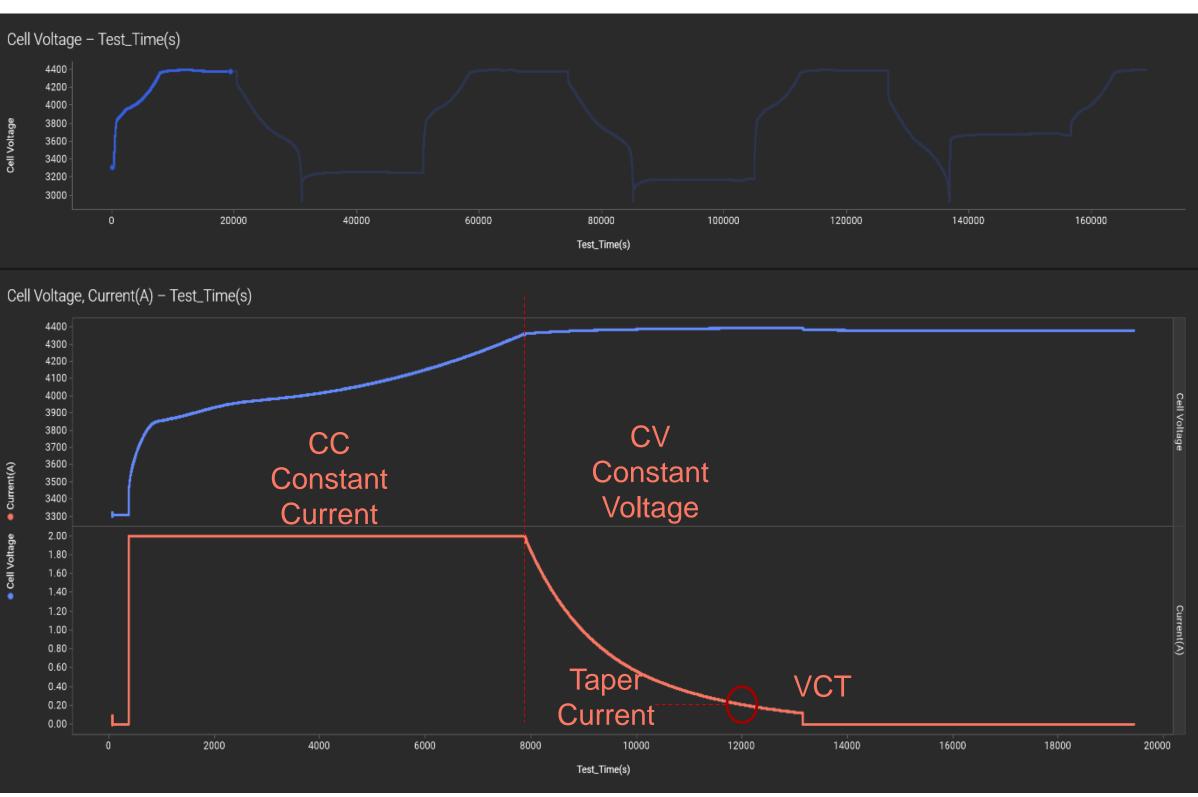
–Voltage stable at charge voltage -Current reduces until taper current -Taper often C/20

### Valid charge termination

(**VCT**):

- -Current below taper for window of time
- –Sync point, gauge knows it is 100%

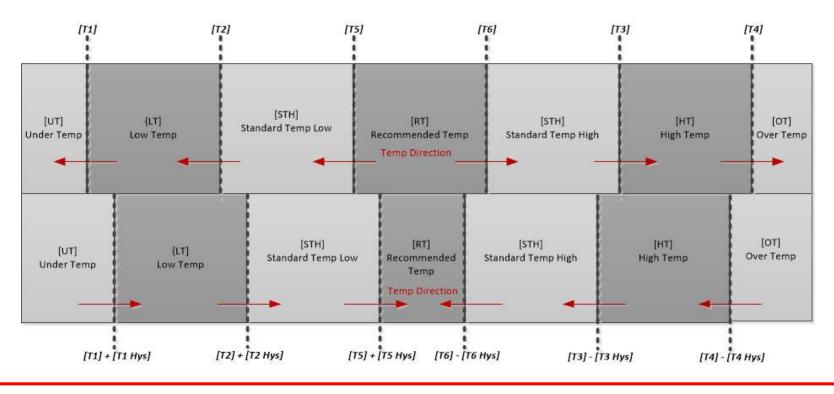






### **Battery charging (JEITA)**

- What it is:
  - Gauge charge algorithm based on temperature.
  - Helps reduce additional degradation by charging the battery safely.
  - Uses gauge measured battery information to determine charge voltage and currents.
- Can be used to control SMB-compliant chargers (see BCAST).

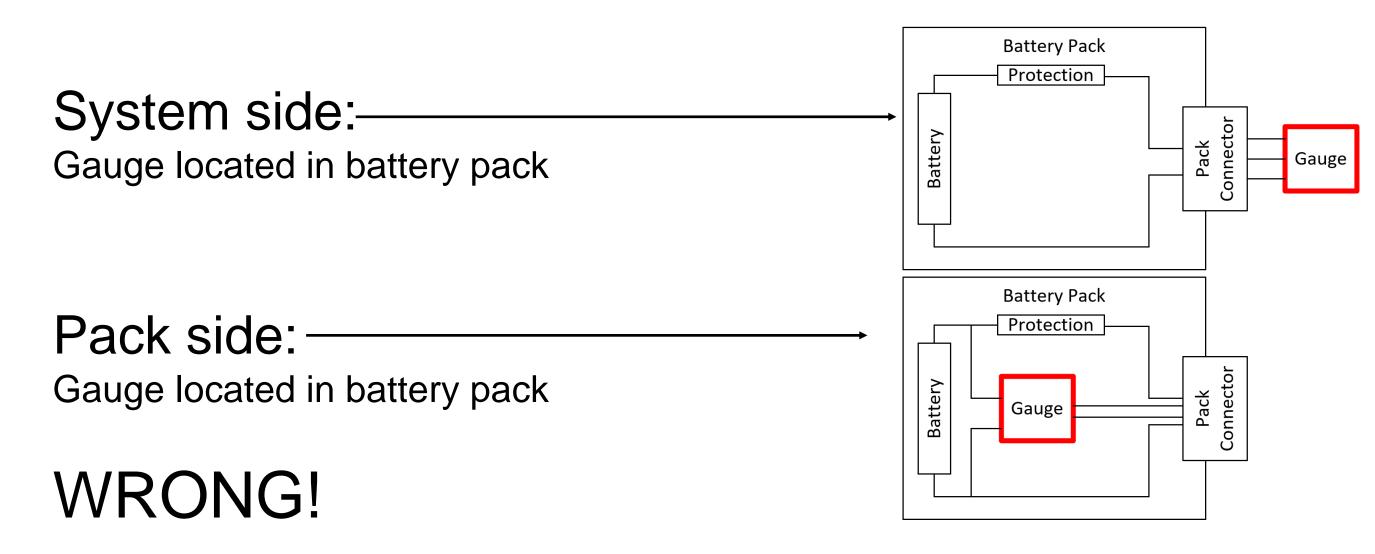


Name ✓ Temperative T1 Te T2 Te T5 Te T6 Te T3 Te T4 Te Hyste Low Ten Volta Curre Curre Curre Standar Volta Curre Curre Curre High Ter Volta Curre Curre Curre Rec Ter Volta Curre Curre Curre Pre-Cha Curre Mainter Curre Voltage Prech Charg Char Charg Charg SoC Ra Charg Charg Char

	Value	Unit
rature Ranges		
ēmp	0	°C
emp	12	°C
emp	20	°C
emp	25	°C
emp	30	°C
emp	55	°C
teresis Temp	1	°C
mp Charging		
age	4000	mV
rent Low	132	mA
rent Med	352	mA
ent High	264	mA
Ird Temp Charging		
age	4200	mV
ent Low	1980	mA
rent Med	4004	mA
ent High	2992	mA
emp Charging		
age	4000	mV
ent Low	1012	mA
ent Med	1980	mA
ent High	1496	mA
mp Charging		
age	4100	mV
ent Low	2508	mA
ent Med	4488	mA
ent High	3520	mA
larging		
ent	88	mA
nance Charging		
ent	44	mA
eRange		
charge Start Voltage	2500	mV
rging Voltage Low	2900	mV
rging Voltage Med	3600	mV
rging Voltage High	4000	mV
rging Voltage Hysteresis	0	mV
ange		
rging SoC Med	50	%
rging SoC High	75	%
rging SoC Hysteresis	1	%



### **Battery gauge location**



### Correct: Battery removable or not!

Pack side = One gauge, one battery pack for the life of the device System side = Changeable batteries

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## Gauging algorithm types

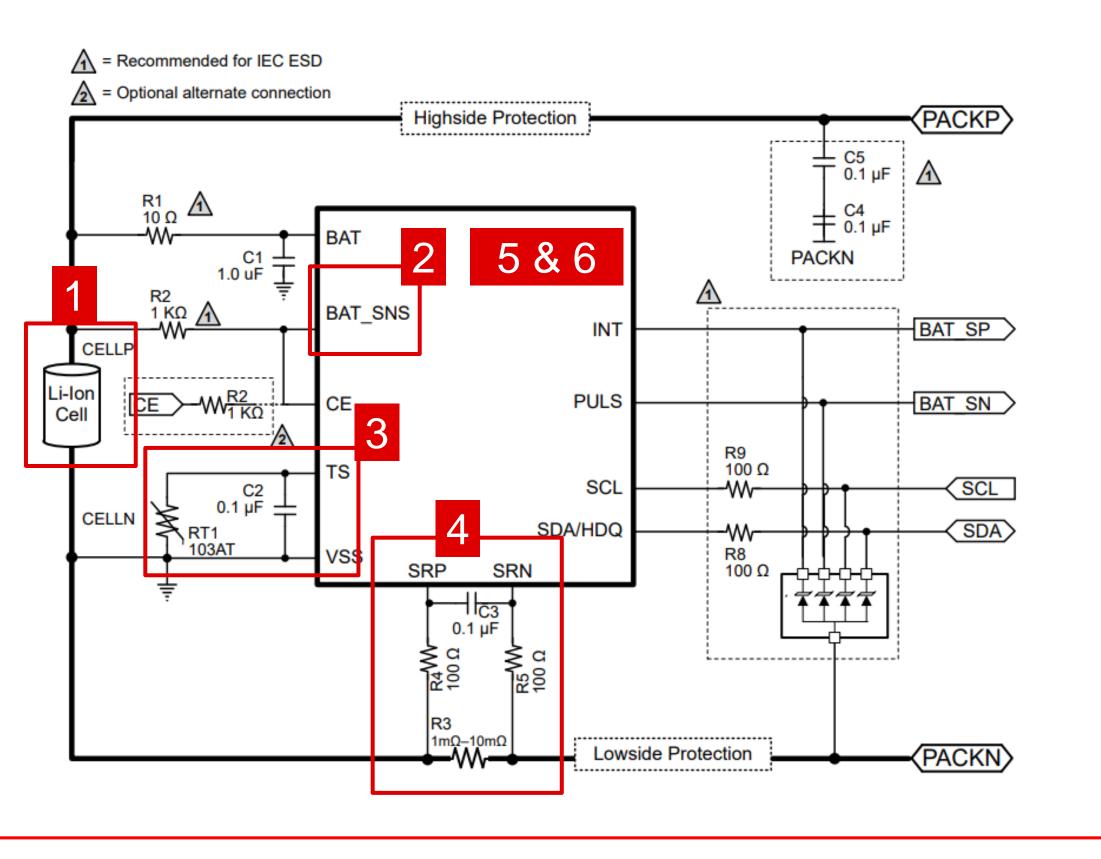


### How to gauge a battery

### 1. Battery

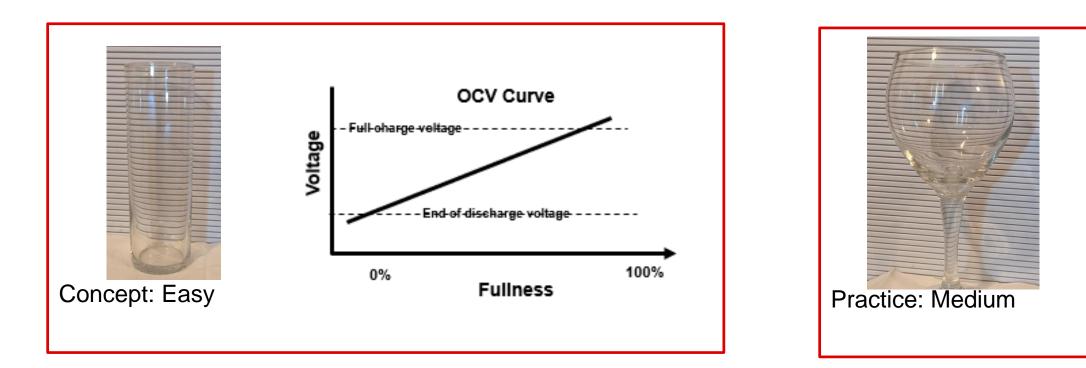
### 2. Voltage measurement

- Ideal at least 1-mV accurate
- 3. Temperature measurement
  - Battery temperature
- 4. Current measurement
  - Integrating ADC
  - Accumulating passed charge
  - Current measurements
- 5. CPU/RAM
- 6. Non-volatile memory
  - Flash or EEPROM and/or ROM





### Voltage gauging: Measure voltage and correlate to state of charge

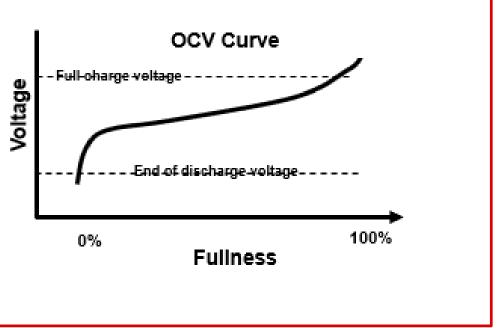




**Reality: Hard** 

Challenges:

- Temperature: Changes size of the glass
- Excitement: Drinking or refilling the water makes it hard to measure  ${\color{black}\bullet}$
- Age: The glass shrinks inside, while the outside remains the same
- Only SOC information

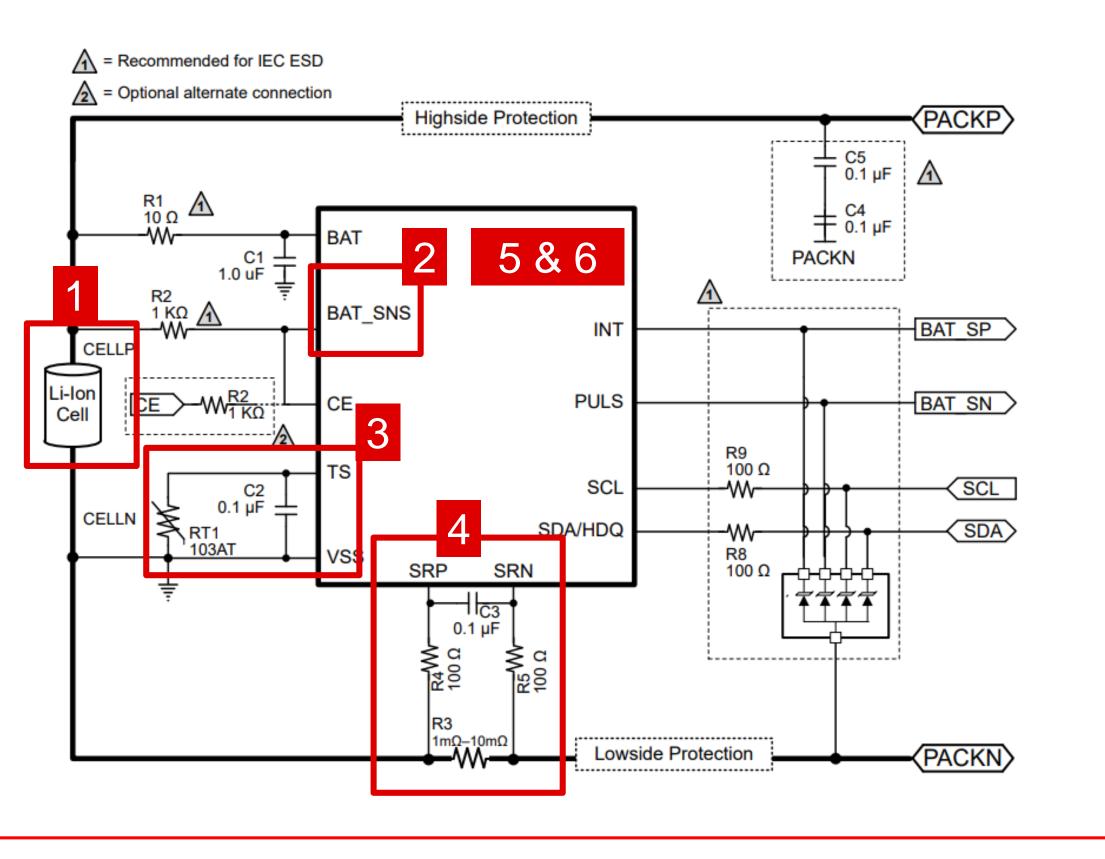




**TEXAS INSTRUMENTS** 

## How to gauge a battery

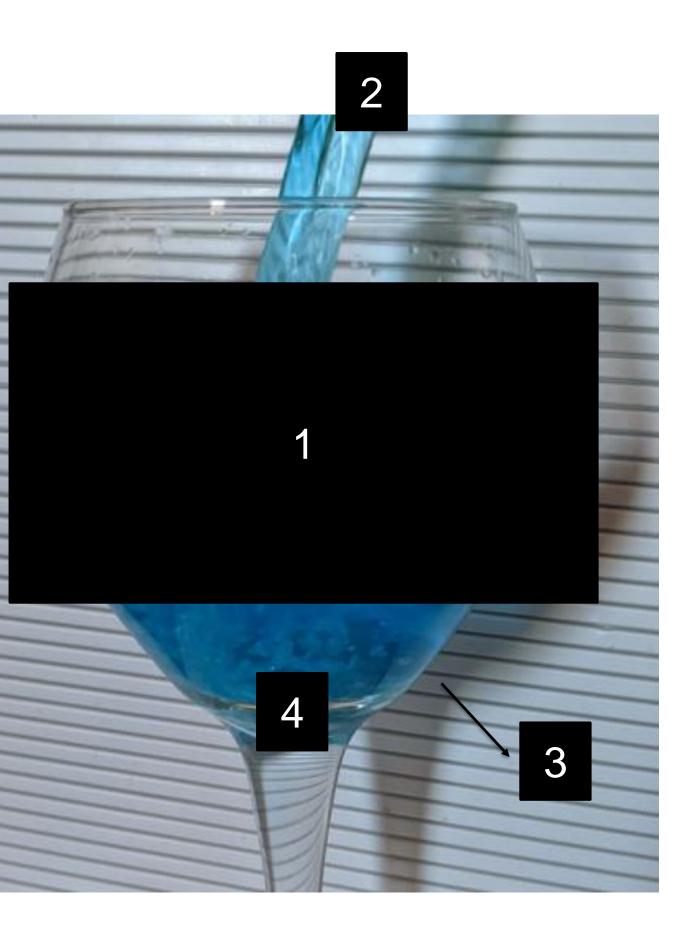
- 1. Battery
- 2. Voltage measurement
  - Ideal at least 1mV accurate
- 3. Temperature measurementBattery temperature
- 4. Current measurement
  - Integrating ADC
  - Accumulating passed charge
  - Current measurements
- 5. CPU/RAM
- 6. Non-volatile memory
  - Flash or EEPROM and/or ROM





### **Current gauging**

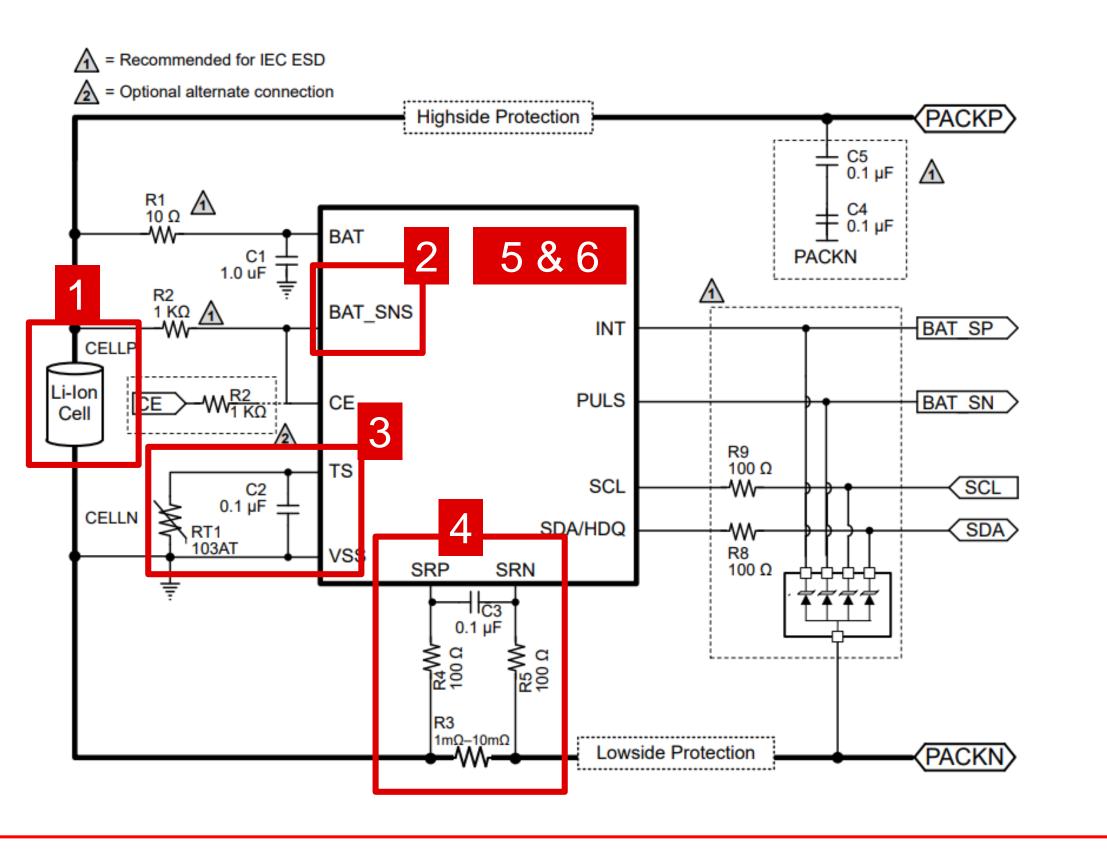
- Count and keep track of charge in and out.
- Challenges:
  - Unknown starting point.
  - Coulomb counting error.
  - Unknown leakage.
  - No idea if glass size changes.





## How to gauge a battery

- 1. Battery
- 2. Voltage measurement
  - Ideal at least 1mV accurate
- 3. Temperature measurement
  - Battery temperature
- 4. Current measurement
  - Integrating ADC
  - Accumulating passed charge
  - Current measurements
- 5. CPU/RAM
- 6. Non-volatile memory
  - Flash or EEPROM and/or ROM





# Gauging algorithm types

**Compensated End of Discharge Voltage (CEDV)** 





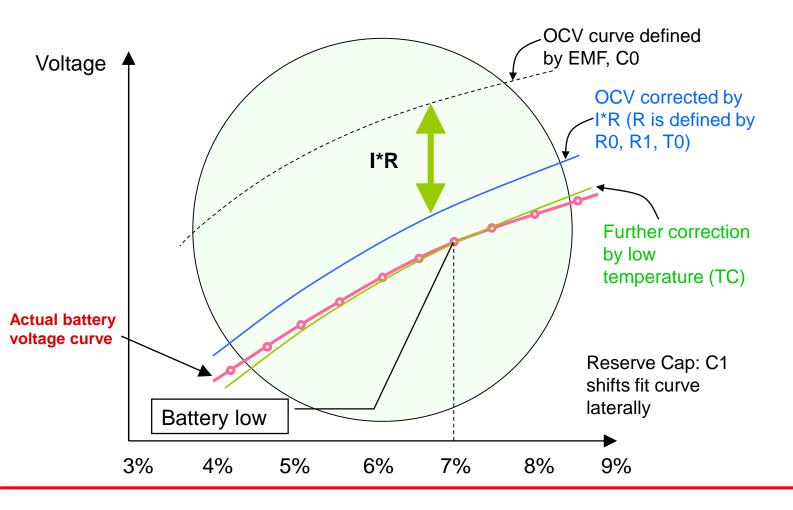
## **TI gauging method: CEDV**

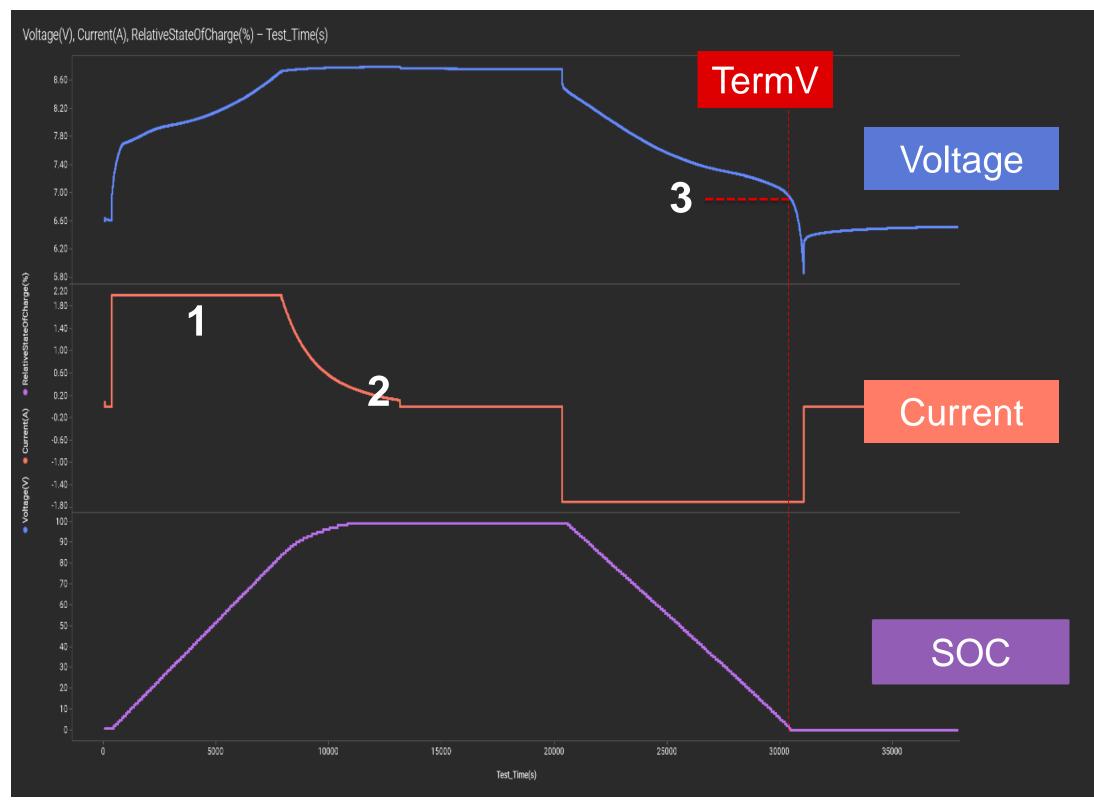
- Compensated End of Discharge Voltage (CEDV)
- Everything done through online tool: <u>https://www.ti.com/tool/GAUGEPARCAL</u>
- Requires 6 discharge cycles:
  - 2x discharge rate (avg application discharge rate and max application discharge rate)
  - 3x temperature (cold, room and hot)
- Expected setup time: Less that 1 week



## TI gauging method: CEDV

- 1. Coulomb counting
- 2. Sync to 100% at full charge
- 3. Capacity learning threshold adjusts for:
  - Discharge rate
  - Temperature
  - Age







# Gauging algorithm types

Impedance Track<sup>™</sup> technology (IT or ZT)





## TI gauging method: Impedance Track technology

- Everything can be done through online tool:
  - <u>https://www.ti.com/tool/GAUGEPARCAL</u>
  - ChemID match, initial golden learning, & cold temp resistance tuning
- Requires 3 discharge cycles:
  - Nominal discharge rate and room temperature
  - Nominal discharge rate and cold temperature
  - Application charging and discharge rate
- Expected setup time: 2 months
  - ChemID: Match (3 days), custom (3-4 weeks)
  - Learn cycle: 1 week
  - Tuning for application: 3 weeks
    - Load select, load mode, charge profile, reserve capacity, thermal model, resistance learning, etc.

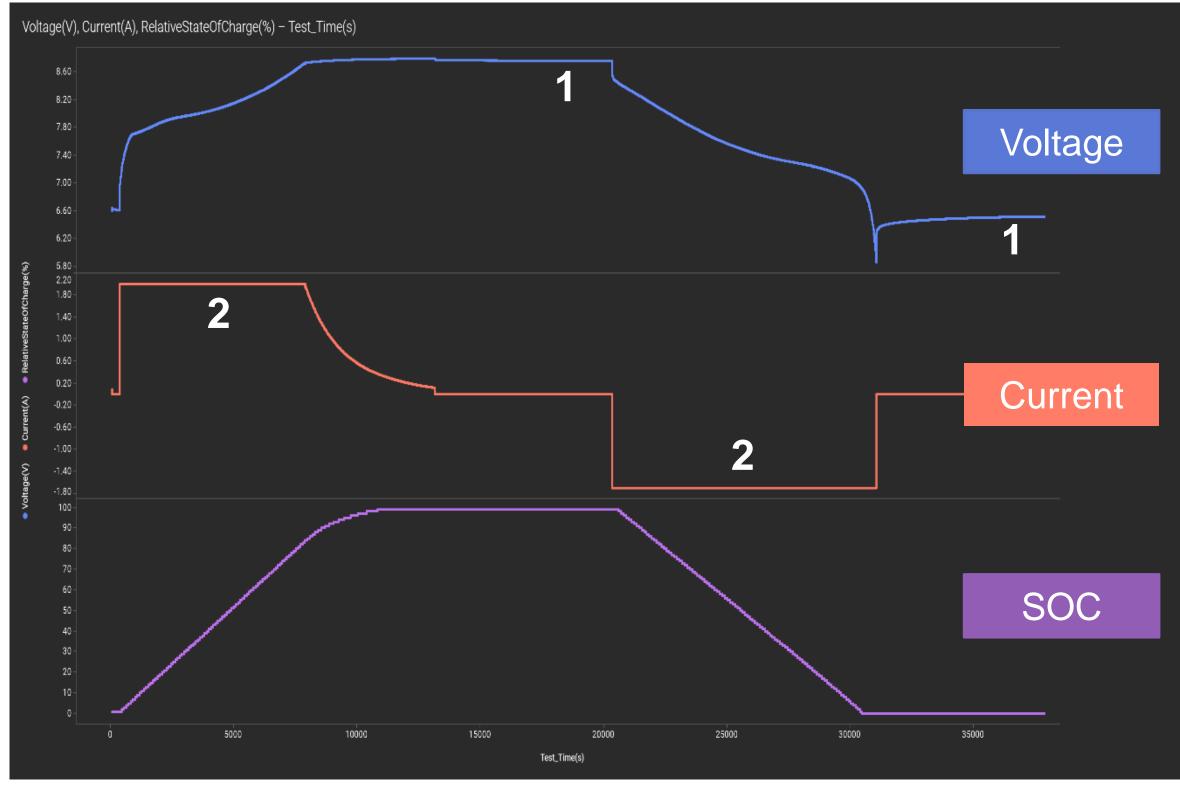


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## TI gauging method: Impedance Track technology

- 1. Voltage gauge while battery stable
- 2. Coulomb counting while active
- 3. Thermal model prediction:
  - Self-heating
  - Ambient temperature changes
- 4. Constant capacity simulations:
  - Up to 14 times while discharging
  - Start of chg/dsg
  - OCV readings
  - Charge termination
  - Temperature change
- 5. Learns the battery over the life of the device



32

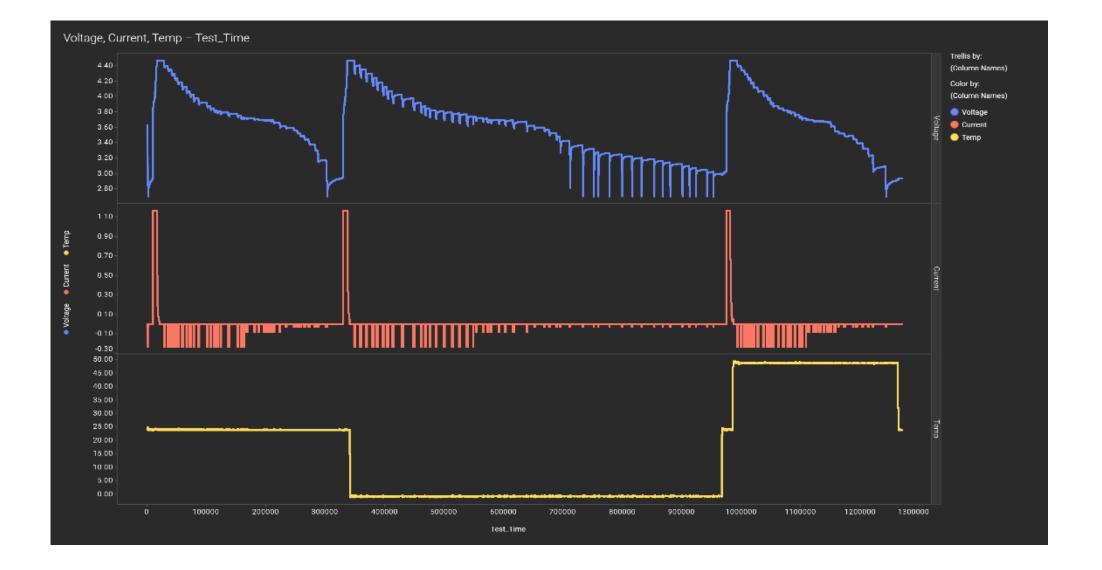


### Impedance Track technology: ChemID

•What it is:

-Series of proprietary tests to establish the characteristics and behavior of a given battery.

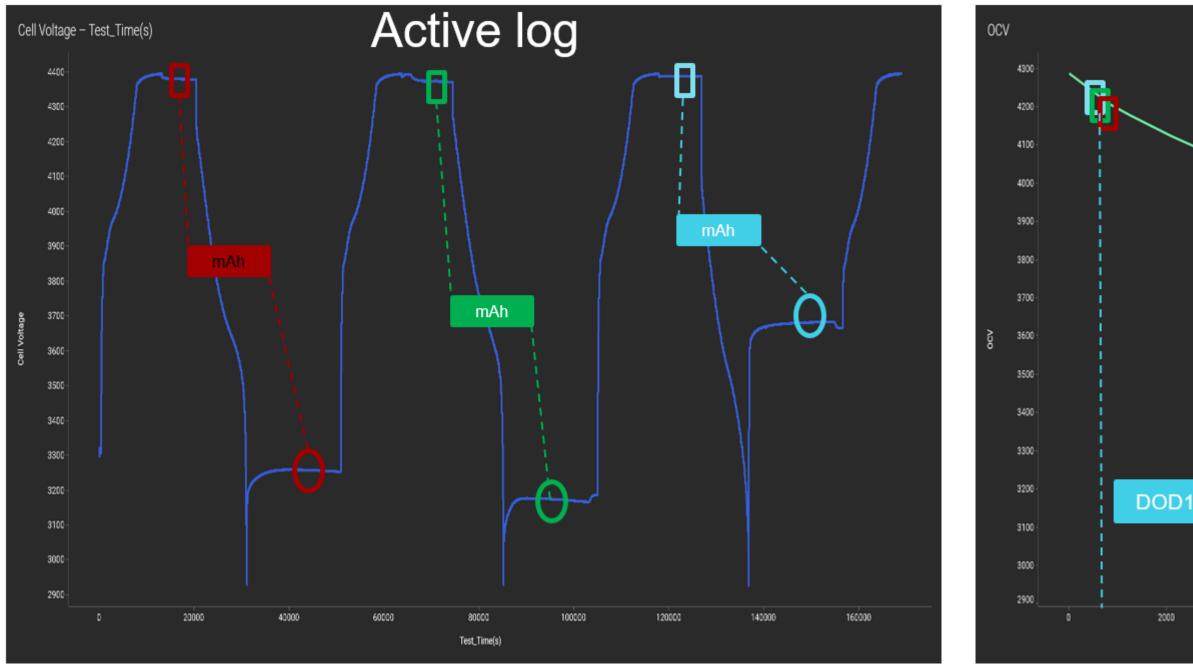
- •What it contains:
  - -OCV
  - -Resistance
  - -High frequency resistance
  - -Chemical "flat zone"
- •All modeled across temperature







### Impedance Track technology: QMax

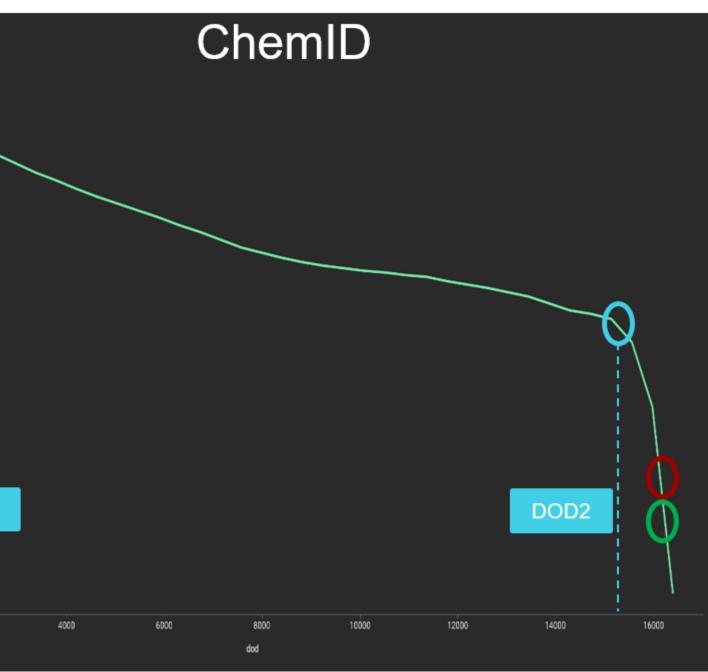


$$\frac{QMax}{16384} = \frac{\Delta Q}{DOD1 - DOD2}$$

Some additional rules:

- 2.
- 3.
- 4.





2000

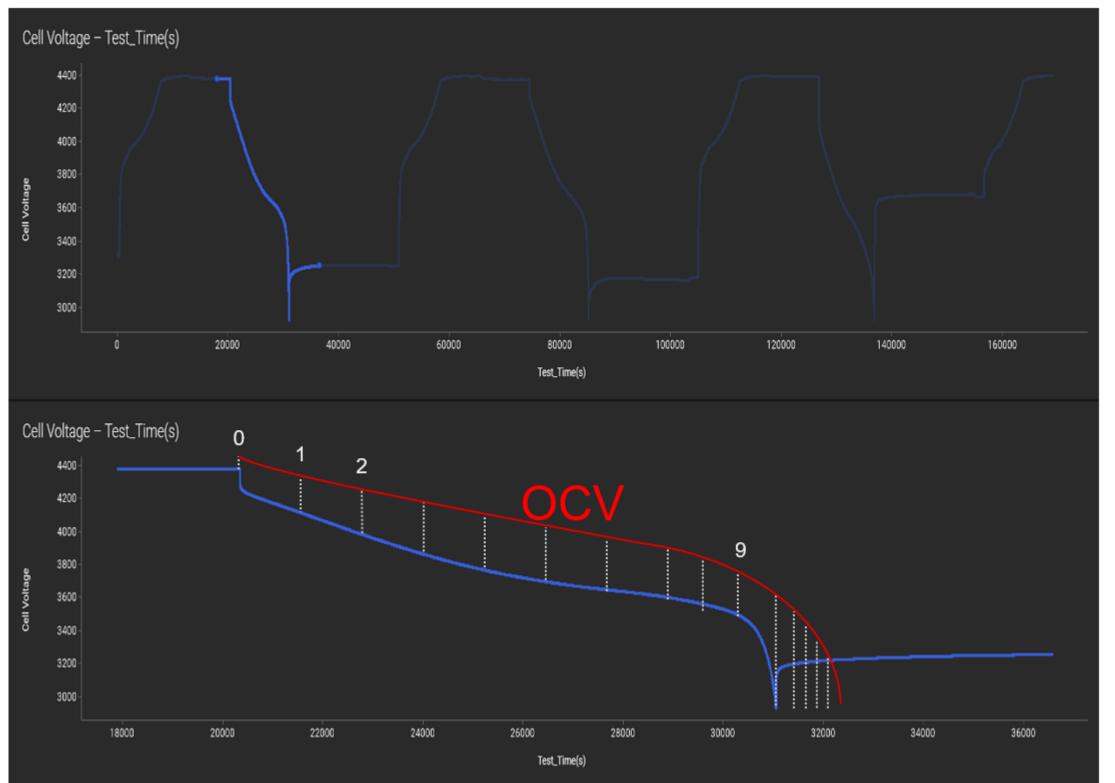
DOD points must be at least [37%] apart, [90%] on first Qmax DOD reading must not be disqualified (flat zone, temperature) Qmax has a max change amount (protection) Qmax has an upper limit (protection)

34



## Impedance Track technology: Resistance

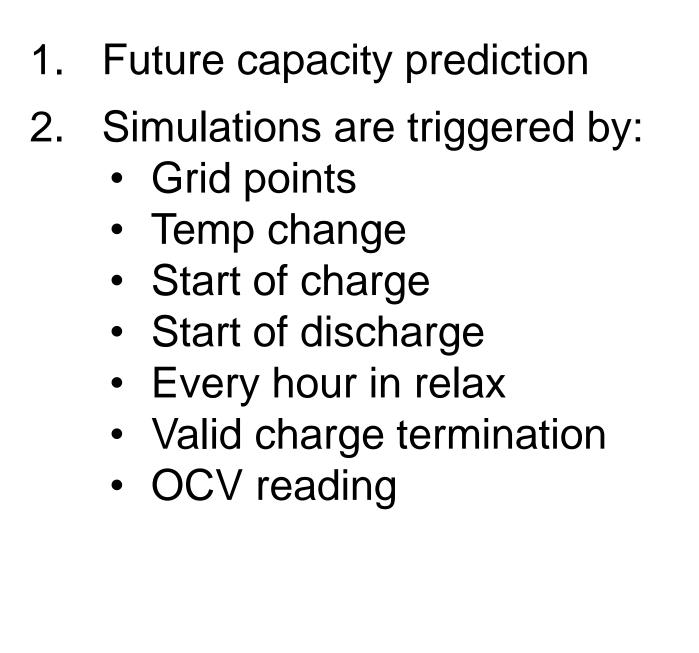
- 1. Resistance update points [Grid Points].
- 2. 15 grid points over a full discharge.
- 3. Grids not distributed evenly.
- 4. Resistance only updated in discharge direction.
- 5. Must be discharging for an amount of time before resistance update can happen.
- 6. Resistance updates are heavily filtered.
- 7. Updates are stored in flash in the Ra & RaX table.
  - Two tables to avoid flash wear out.
- 8. Simultaneous voltage and current measurement needed.

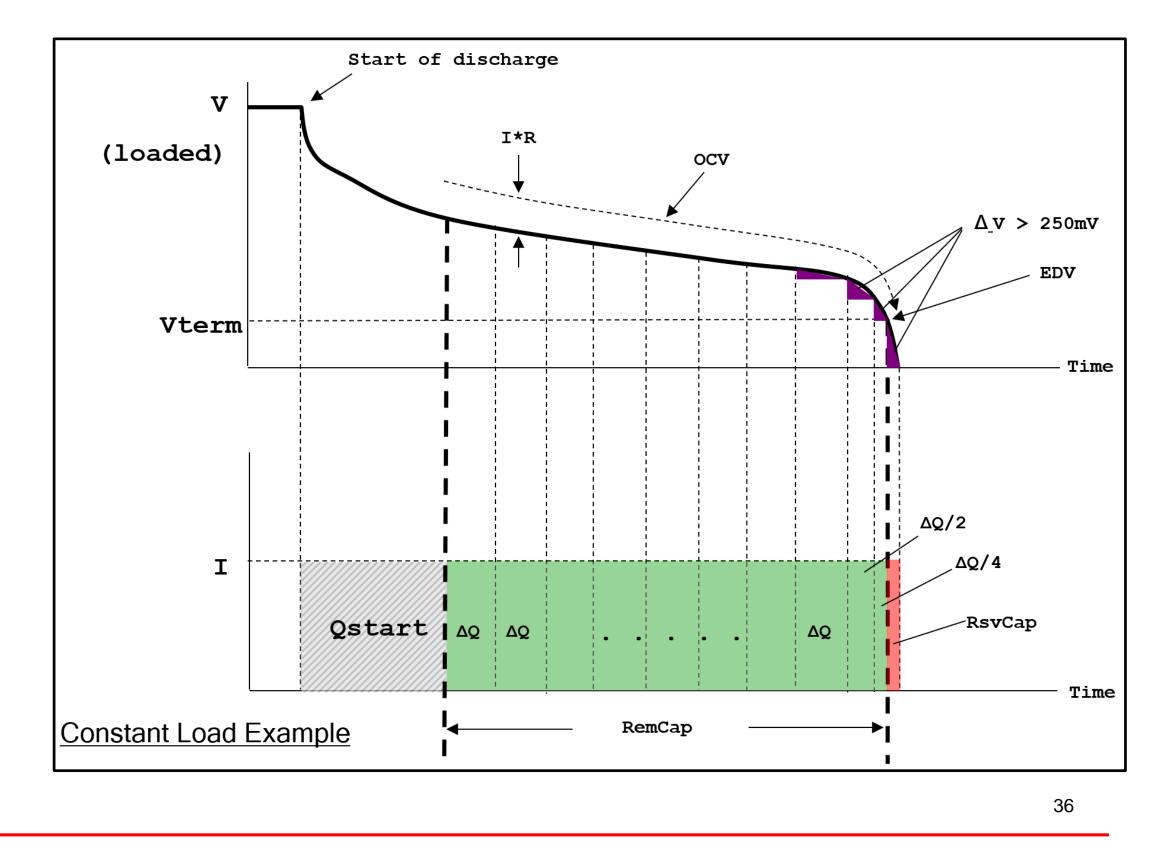


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## Impedance Track technology: Simulation



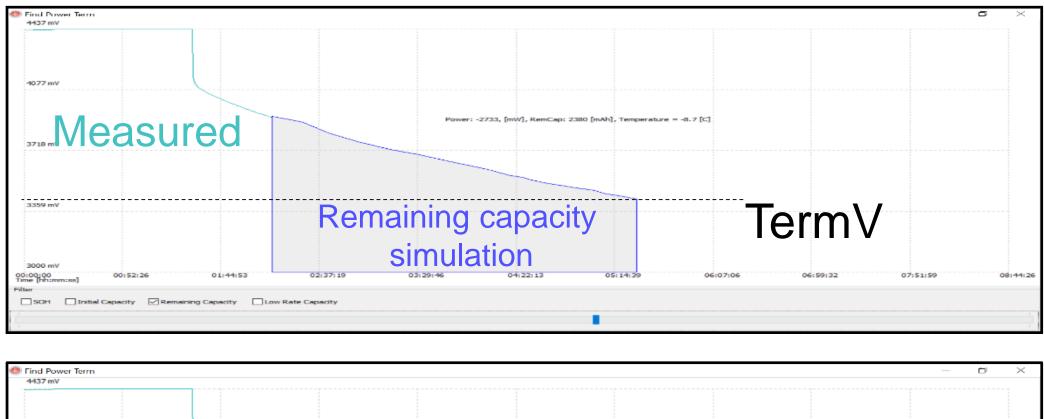




# Impedance Track technology: Simulation

## Example:

- 1. Temperature =  $-10^{\circ}$ C
- 2. Constant C/5 discharge

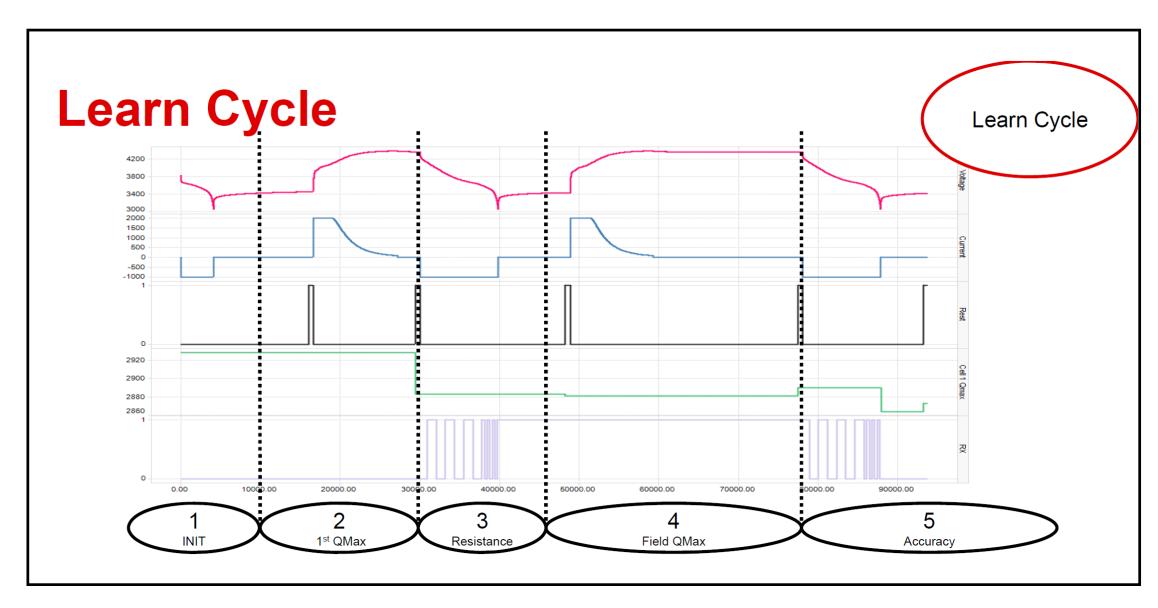




# Impedance Track technology: FAQ

## Notes:

- First QMax needs 90% change in 1. DOD.
- 2. Resistance learning should be done at a C/5 - C/10 rate until min battery voltage.
- 3. Step 4 should be charged to application max charge voltage to learn reduced VCT point.
- Learning should be done on multiple 4. packs, then merged, to average cell-tocell variation.







# Impedance Track technology: Common challenges

- 1. Extreme cold temperatures (-10°C or lower).
  - Challenge: Battery impedance across temperature is non-linear with greater cell-to-cell variation.
  - Recommendation: Should be tuned at slightly less extreme temperature (eg. -10°C for -20°C needs).
- 2. High-rate discharge 1.5C+.
  - Challenge: Battery termination could be happening within the "Flat Zone". Flat zone calculation errors increase due to mV delta per capacity delta.
  - Recommendation: Lower termination voltage to increase accuracy.
- 3. High termination voltage.
  - See #2.





# Impedance Track technology: Common challenges

- 1. Rarely used, battery always "topped" off.
  - Challenge: Increase degradation with no resources to learn.
  - Recommendation: Force a shallow discharge to allow for learning.
- 2. No rest periods, constantly cycling.
  - Challenge: Gauge build coulomb counter error with no correction spot.
  - Recommendation: Utilize specialized gauge features to assist with learning and location reset.
    - FastQMax, Valid Charge Termination, FastOCV...

o learn. w for learning



# Gauging algorithm comparison

Algorithm	IT	
	Impedance Track <sup>™</sup> technology	Comper
Accuracy	Typical accuracy ~ 1%	Typical a
Chemistry characterization	<ul> <li>Characterize battery to generate chemID</li> <li>Estimated time: 2 weeks ~ 6 weeks</li> <li>Need TI's assistance</li> </ul>	<ul> <li>Charac</li> <li>Estimation</li> <li>Custor</li> <li>assistation</li> </ul>
State of charge	SOC learning uses current measurement during chg/dsg and voltage correlation during rest	SOC lea
Full charge capacity	FCC learning does NOT require full discharge	FCC lea (Applica <7% ~ o
End equipment profile	<ul> <li>Poment profile</li> <li>Suitable for end equipment with chg/dsg current and some rests</li> <li>Suitable for end equipment with extended rest periods and short chg/dsg bursts</li> </ul>	
Initialization	SOC at power-up uses voltage correlation	SOC at
Intel Turbo Mode feature	Supported	Not supp
LiFeP04	Possible	Preferre
Ease of use	Large number of algorithm parameters	Very few

### CEDV

- nsated end-of-discharge voltage+
- accuracy ~ 5%
- acterize battery to generate parameters ated time: 1 week
- omers can self-tune the parameters without TI's tance
- arning uses current during discharge and voltage tion at the end of discharge
- arning requires discharge to <7%
- ation must be capable of occasionally discharging to once a month)
- ble for end equipment with chg/dsg current and some
- ble for end equipment with continuous chg/dsg nt and no rests
- power-up uses voltage correlation
- oported
- ed
- w algorithm parameters

# Resources



# Impedance Track technology advantages

- Combines advantages of voltage correlation and coulomb counting methods.
- Accounts for cell impedance/aging, temperature and variable current loading.
- Doesn't require full charge-discharge learning cycle for FCC (usable capacity).
- Best accuracy (~1%).
- Dynamically updates the gauge data flash as it fully characterizes the parameters of each cell.
- Parameters learning on-the-fly:
  - Learn impedance during discharge
  - Learn total capacity (Qmax) without full charge or discharge
  - Adapt to spiky loads (delta voltage)
- Host system does not need to perform calculations or gauging algorithm.



## **BMS** University

## ti.com/battery

Presentations, videos, documents and more

Battery Manager	ment IC BMS University	Battery M	anageme	nt IC Solut	ior
● ● ●	http://www.ti.com/lsds/t	i/power-m	nanageme	nt/battery	-m
Favorites	Battery Management I	C BMS Uni	iversity   B	attery	
👋 Te	xas Instrumen	ITS	Everythin	ng 🕆 Sear	ch
Products	Applications & designs	Tools & so	oftware	Support &	co
TI Home > Po	ver Management > Battery Mar	nagement Pro	oducts		

#### **Power Management**

Product Tree — Linear Regulator (LDO) (1392) Single Channel LDO (1261) - <= to 300mA LDO (720)</p>

Multi-Channel LDO (110) LDO Controller (External FET) Battery charging

DC/DC Switching Regulator

> 300mA LDO (538)

Converter (Integrated Switch)

Step-Down (Buck) Converter

<7 Vin Max. Converter (314)

Step-Up (Boost) Converter

Buck/Boost Converter (27)

Inverting Converter (7)

(129)

• 7 to 30 Vin Max. Converter (215)

Wireless charging >30 Vin Max. Converter Wireless Power TX Design (37:06)

(17:31)

Wireless Power Transmitter System Design (19:35)

Wireless Power Receiver System Design (21:40)

Systems (29:37)

 Isolated DC/DC Converter Controller (External Switch)

Step-Down (Buck) Controller

Step-Up (Boost) Controller

Buck/Boost, Inverting

Controller (18) Charge Pump (Inductorless)

Step-Down Charge Pump

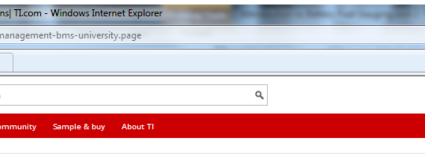
 Boost Charge Pump (47) Buck/Boost Charge Pump

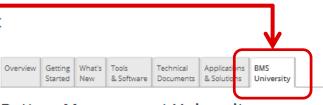
 Inverting Charge Pump (14) V-Core Regulator (27)

DC/DC Multi-phase (9)

Frequently asked questions (FAQs)

Get to your solutions quicker! We have provided answers to the most commonly asked questions in the Battery Management field.





#### Battery Management University

Watch training videos and course presentations on key Battery Management topics.

- Understanding Battery Charging IC Specifications (18:35) Thermal Layout Considerations for Integrated FET Chargers
- MaxLife Technology: Extending Battery Service Life and Minimizing Charge Time (32:52)
- NVDC Charging Design Considerations and Trade-offs (14:17) Single Cell Charge Considerations (40:49)
- Foreign Object and Friendly Metal Detection in Wireless Power

#### Fuel gauging

- Gauge Development Kit (GDK) (39:47)
- Battery Chemistry Fundamentals (17:03)
- Classic Fuel Gauging Approaches (25:53)
- Impedance Track Benefits (27:11)

#### Battery management fundamentals

- Battery charging, management with the Fuel Tank BoosterPack (57:18)
- Development Trends in Battery Technology/ Chemistry (15:43)
- Battery Monitoring Basics (57:31)

#### Energy harvesting

Introduction to Energy Harvesting Technology (13:56)

#### Battery Protection, Authentication & Identification Solutions

- Increase safety, extend run-time and state of health (5:07)
- Battery ID And Authentication (15:46)
- Cell Balancing (7:02)
- Li-lon Safety and Protection Camtasia (9:38)

#### Battery glossary

Use this glossary to help define the most popular Battery Management terms

Definititions of Battery Management

#### Battery design support



Ask questions, share knowledge, solve problems with fellow





## **Battery electronics options**

## Lowest complexity

### **Protector**

• Simple hardware-based protection to respond to unsafe conditions like over-voltage, under-voltage, overcurrent, over-temperature, under-temperature, over-current, or short circuit.

## **Monitor**

- Measures individual cell voltages
- Measures current (coulomb counting)
- Measures die temperature and external thermistors
- Cell balancing to extend battery run-time and battery life
- Protections with flexible thresholds •
- Communicates data and status to MCU or stand-alone gauge

## Gauge

- Reports capacity, run-time, state-of-charge
- Enhanced protections
- Black box features to diagnose battery failure  $\bullet$
- Extends run-time of battery due to accurately determining how much capacity is remaining
- Extends lifetime by dynamically controlling healthy, safe, fast charging
- Authentication, state-of-health, traceability, etc.

## Highest flexibility

## Highest integration





## For more information...Google the P/N

Google bq20z45 Web Images Maps Shopping More 🔻 Search tools About 11,900 results (0.33 seconds) bg20z45-R1 - Texas Instruments www.ti.com/product/bq20z45-r1 \* Download a datasheet or document on TI's BQ20Z45-R1 Battery Management Proc from the Battery Fuel Gauge collection of analog and digital product ... BQ20Z45-R1 - Texas Instruments www.ti.com/bq20z45-r1-aaj 🔻 Download a datasheet or document on TI's BQ20Z45-R1 Battery Management Proc from the Battery Fuel Gauge collection of analog and digital product ... You've visited this page 3 times. Last visit: 9/23/13

#### BQ20Z45 - Texas Instruments

www.ti.com/product/bq20z45 -

Download a datasheet or document on TI's BQ20Z45 Battery Management Products, from the Battery Fuel Gauge collection of analog and digital product folders.

#### [PDF] bg20z45 - Texas Instruments

#### www.ti.com/lit/ds/symlink/bq20z45.pdf 🔻

Technology Accurately Measures Available. The bq20z45 SBS-compliant gas gauge and. Charge in Li-Ion and Li-Polymer Batteries protection IC is a single IC ...

### BQ20Z45-R1 bgEASY Software - BQ20Z45-R1 BQEASY-SW - TI ...

www.ti.com > Semiconductors > Power Management \*

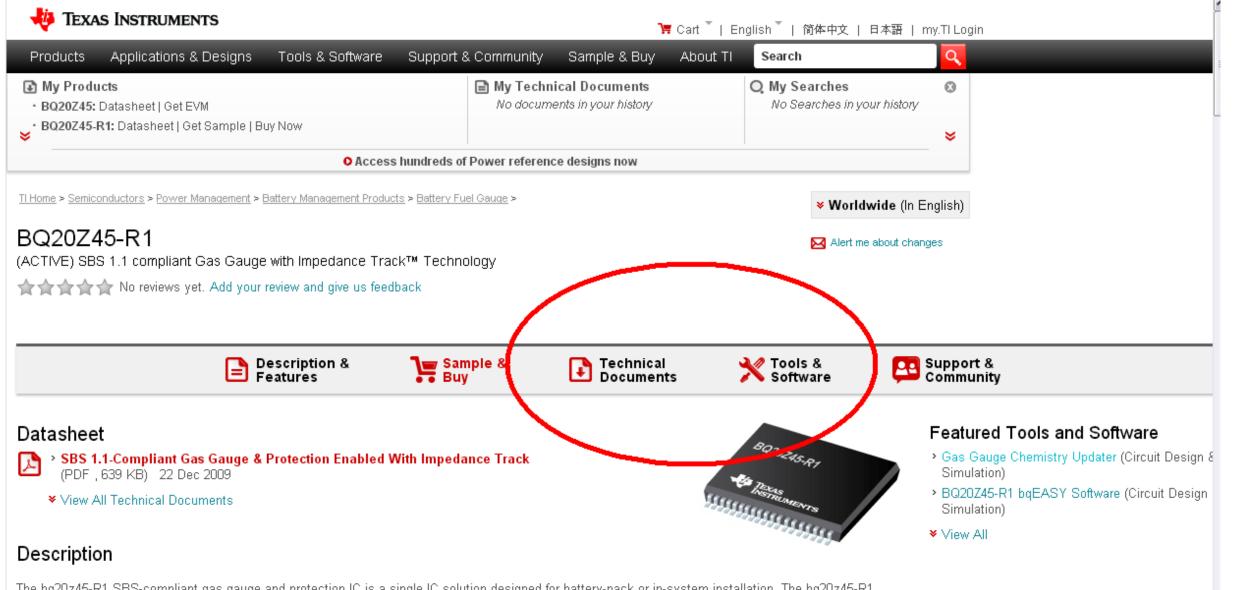
bqEASY is a tool that simplifies the bq gas gauge configuration and parameter optimize process.



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ducts,	>		
ducts,			



## Technical docs, app notes, tools in each product folder



The bq20z45-R1 SBS-compliant gas gauge and protection IC is a single IC solution designed for battery-pack or in-system installation. The bq20z45-R1 measures and maintains an accurate record of available charge in Li-ion or Li-polymer batteries using its integrated high-performance analog peripherals, monitors capacity change, battery impedance, open-circuit voltage, and other critical parameters of the battery pack as well and reports the information to



# Appendix A

How can you extend run-time with an accurate gauge?





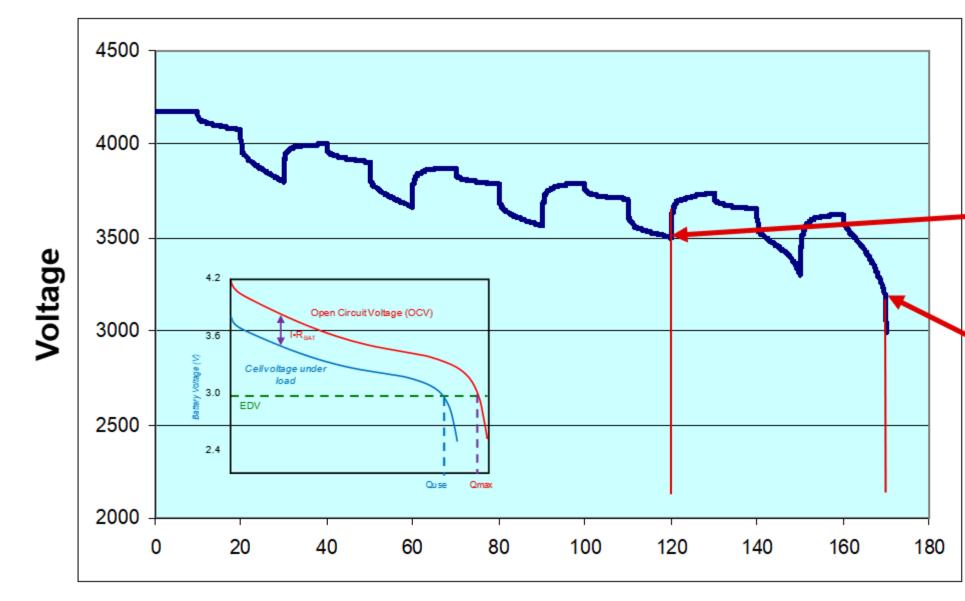
# Run-time comparison example: Impedance Track technology gauge shutdown vs. OCV shutdown point

- Systems without accurate gauges simply shutdown at a fixed voltage.
- Smartphone, tablets, portable medical, digital cameras etc... need reserve battery energy for shutdown tasks.
- Many devices shutdown at 3.5 or 3.6 volts in order to cover worst case reserve capacity:
  - 3.5 volt shut down used in this comparison.
  - Gauge will compute remaining capacity and alter shutdown voltage until there is exactly the reserve capacity left under all conditions.
  - 10 mAH reserve capacity is used.
  - Temperature and age of battery are varied.

at a fixed voltage. eras etc... need reserve



# Fuel gauging: OCV vs. IT use case exp – NEW batterv with variable load mix



Run time in minutes

## **Conditions:**

- New battery
- Room temp (25°C)
- 10 mAh reserve capacity for shutdown

OCV

Shutdown @ 3.5V 120 minutes run time

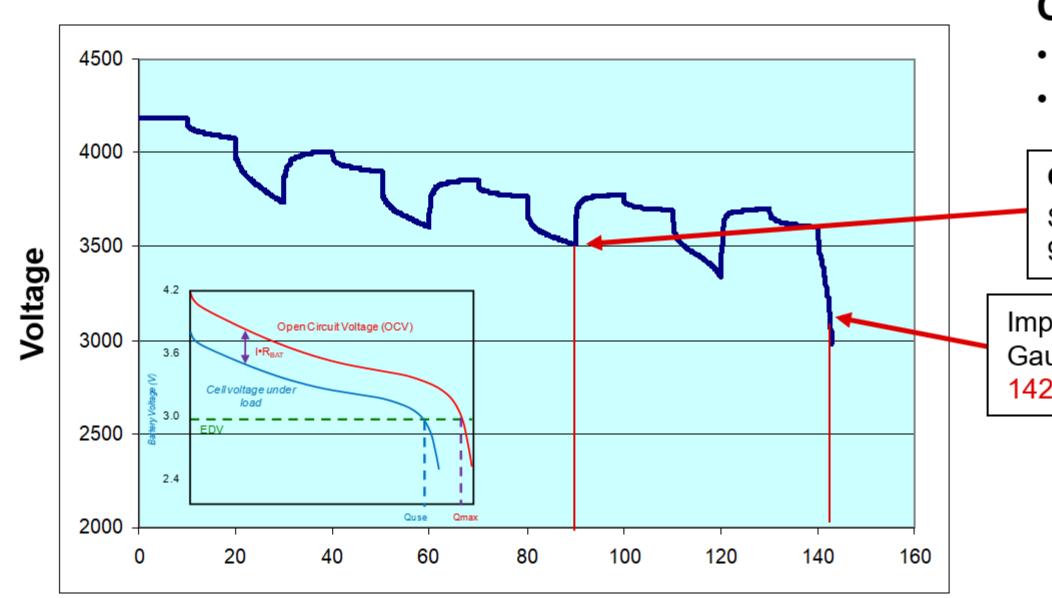
Impedance Track technology gauge shutdown @ 3.295 V 168 minutes run time

Extended run time with TI Gauge:

+40%



# Fuel gauging: OCV vs. IT use case exp – OLD battery with variable load mix



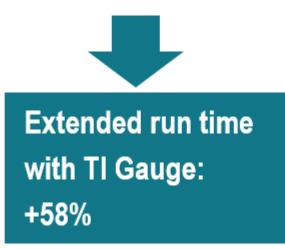
Run time in minutes

## **Conditions:**

- Room temp (25°C)
- 10-mAh reserve capacity for shutdown

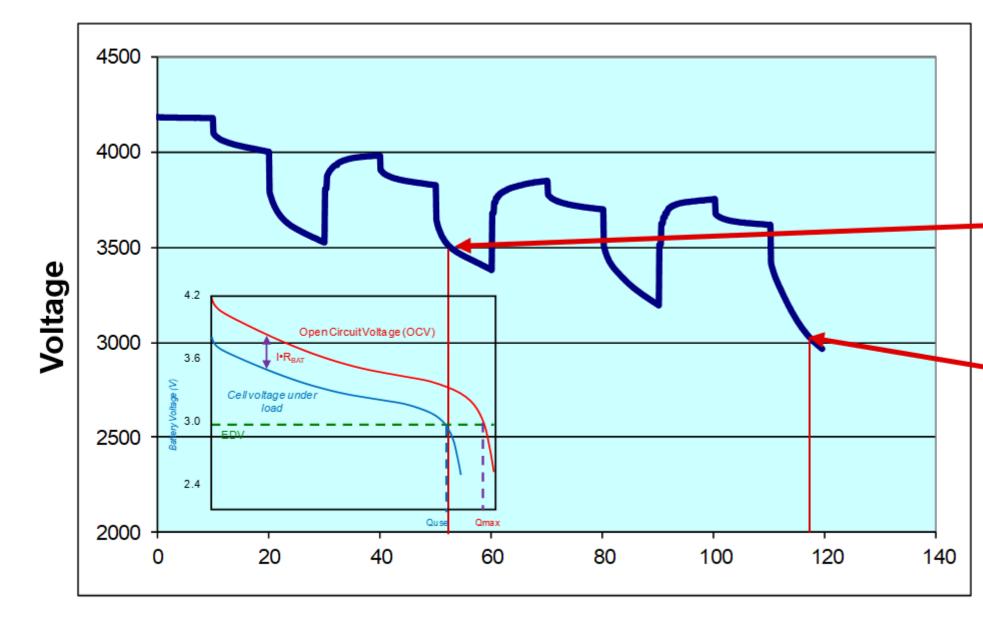
### ocv

- Shutdown @ 3.5V 90 minutes run time
- Impedance Track technology Gauge shutdown @ 3.144V 142 minutes runtime



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# Fuel Gauging: OCV vs. IT use case exp – NEW battery COLD w/ variable load mix



Run time in minutes

## **Conditions:**

- Cold (0°C)
- 10-mAh reserve capacity for shutdown

### ocv

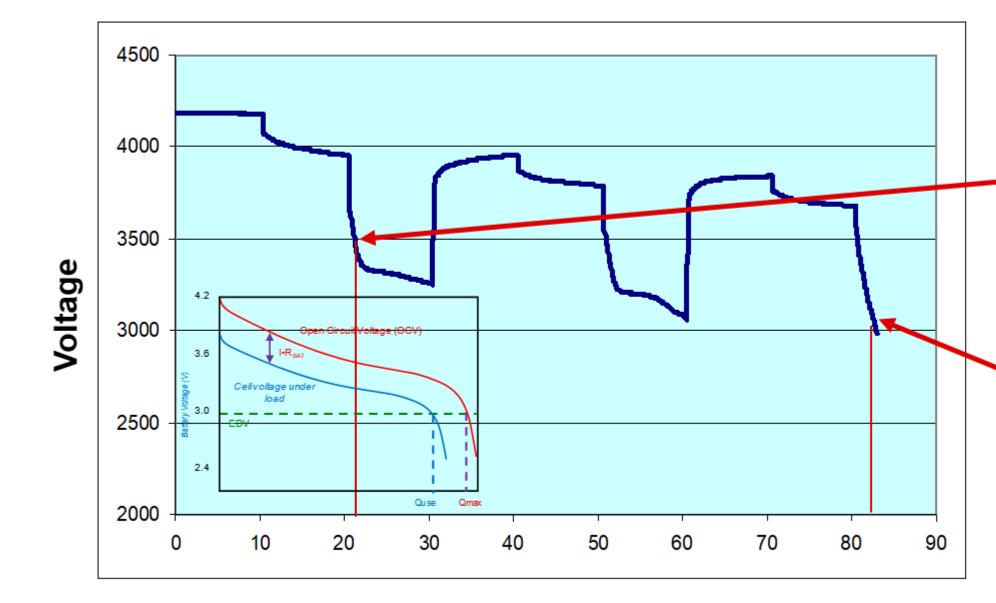
Shutdown @ 3.5V 53 minutes run time

Impedance Track technology Gauge shutdown @ 3.020V 117 minutes run time

> Extended run time with TI Gauge: +121%



# Fuel gauging: OCV vs. IT use case exp – OLD battery COLD w/ variable load mix



Run time in minutes

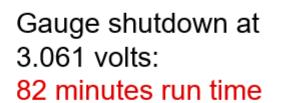
## Conditions (0°C):

- Cold (0°C)
- 10-mAh reserve capacity for shutdown

OCV

Shutdown @ 3.5 V

21 minutes run time









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