## TEXAS INSTRUMENTS

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#### Abstract

The most basic method of getting a temperature from an NTC is by using a look-up table. A look-up table; however, is typically in $1^{\circ} \mathrm{C}$ or $5^{\circ} \mathrm{C}$ data steps. When a look-up function is performed, the temperature data is in the $1^{\circ} \mathrm{C}$ or $5^{\circ} \mathrm{C}$ steps based on the look-up table. To get better resolution, perform an interpolation on the look-up results. The interpolation is a linear interpolation process so the results between the upper and lower temperature selected from the look-up table are not part of the natural curve found in an NTC, but rather a linear step function between two points in the look-up table.

An alternate method of getting a temperature value is to use a Steinhart-Hart equation. The Steinhart-Hart equation is a model of the resistance of an NTC at three different temperatures in the selected temperature range. The Steinhart-Hart coefficients, vary depending on the manufacture and part number of the thermistor and the temperature range of interest. This method requires the use of natural log functions to follow the non-linear slope of the NTC. It is necessary to calculate the coefficients one time, then these coefficients are used in the formula that is run in the controller to get the actual temperature from the NTC. Enter the resistance value in the controller that is calculated from the ADC bit value. In the Steinhart-Hart equation use the calculated three coefficients and run the formula using the calculated resistance. This method is dependable and is more accurate than a look-up function with interpolation. Because the Steinhart-Hart equation uses natural logs it takes a lot of processor time and system resources to calculate.

Enter new technology. Texas Instruments has a new silicon thermistor called the TMP6. This device has a linear PTC (Positive Temperature Coefficient) slope. Most engineers think of a thermistor as a resistor. Since the TMP6 series of parts are based on a CMOS Deep N-Well resistor, think of it as a resistor but it is silicon.

The resistance of the TMP6 parts cannot be measured directly with a multimeter. To get the resistance of the TMP6, it must be calculated from the ADC voltage. TI provides a resistance look-up table to make it similar to an NTC. However, the resistance is calculated from the voltage slope not the other way around. These parts are more accurate than an NTC if TI's guidelines are followed. While most thermistors use resistance look-up tables, the TMP6 family make it possible to go from the voltage that is measured by the ADC directly to the temperature and disregard resistance altogether. When using the voltage to get the temperature the math is easier and more accurate. Fewer calculations by not calculating voltage drops and currents make using a polynomial equation faster and very accurate. The linear slope of this device allows for a different type of math that can model the curve of the slope very accurately using a simple $4^{\text {th }}$-order polynomial. This may sound complicated but a $4^{\text {th }}$-order polynomial is easy to create with the help of Microsoft ${ }^{\circledR}$ Exce ${ }^{\circledR}$ and easy to calculate using addition and multiplication. No natural logs, no look-up table, and no interpolation is needed. The temperature is available directly from the voltage of the ADC.


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## 1 Capturing the Data

To capture the data needed to create the polynomials, mount the desired part onto a test board. The test board can be an EVM or any UUT (Unit Under Test) board. A data logging method is required to capture the ADC voltage at each preferred specific step. An example is a desired temperature range from $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$. Place the UUT inside a temperature chamber that is capable of sweeping from $-40^{\circ} \mathrm{C}$ to $125^{\circ} \mathrm{C}$. A moving sweep is a slow sweep that is always moving in the direction selected. The moving sweep must be programmed with a slope. The temperature slope must be between 2-3 minutes per degrees C , or about 330 minutes for a full sweep. In a temperature chamber enough time must be allowed for the entire circuit board to saturate at a given temperature. A smaller board becomes saturated quickly and is brought to temperature quicker; therefore, the test is faster. If capturing data at $1^{\circ} \mathrm{C}$ degrees steps, then the temperature must be captured every few seconds to line up the reference temperature with the UUT ADC voltage at that temperature. This usually requires a high-end chamber controller.

The simple method is to set the chamber to the desired temperature and allow time for the UUT to come up to temperature or saturate the UUT. Next, record the ADC voltage at that temperature. Set the temperature for the next data point and repeat the process until the entire range of data points is captured. The standard is 1 C degree steps for an NTC for a total of 165 steps. However, the TI TMP6 parts are very linear across the temperature range, so $5^{\circ} \mathrm{C}$ degree steps work very well for these parts. With a $5^{\circ} \mathrm{C}$ degree step, 33 data points are captured at $-40^{\circ} \mathrm{C},-35^{\circ} \mathrm{C},-30^{\circ} \mathrm{C}$, through $115^{\circ} \mathrm{C}, 120^{\circ} \mathrm{C}$ and $125^{\circ} \mathrm{C}$. Align the voltage and temperature in a Microsoft Excel spreadsheet in the order as demonstrated in Figure 1-1. The voltage is on the left and the temperature is on the right. The importance of this setup becomes obvious later in the process.

| Div Voltage | Temp |
| ---: | ---: |
| 1.31206023 | -40 |
| 1.33713169 | -35 |
| 1.3624979 | -30 |
| 1.38809869 | -25 |
| 1.41387829 | -20 |
| 1.43978528 | -15 |
| 1.46577238 | -10 |
| 1.49179635 | -5 |
| 1.51781779 | 0 |
| 1.54380094 | 5 |
| 1.56971352 | 10 |
| 1.5955265 | 15 |
| 1.6212139 | 20 |
| 1.6467526 | 25 |
| 1.67212213 | 30 |
| 1.69730449 | 35 |
| 1.72228392 | 40 |
| 1.7470468 | 45 |
| 1.7158138 | 50 |
| 1.79587767 | 55 |
| 1.81992729 | $\mathbf{6 0}$ |
| 1.84372327 | 65 |
| 1.86725995 | 70 |
| 1.89053287 | 75 |
| 1.91353858 | 80 |
| 1.93627458 | 85 |
| 1.9587392 | 90 |
| 1.98093151 | 95 |
| 2.0028512 | 100 |
| 2.02449853 | 105 |
| 2.04587426 | 110 |
| 2.06697953 | 115 |
| 2.08781585 | 120 |
| 2.10838503 | 125 |
|  |  |

Figure 1-1. Microsoft ${ }^{\circledR}$ Excel ${ }^{\circledR}$ Data Collected

## 2 Creating the Plot for the Fourth-Order Polynomial

The plot starts with choosing the correct chart type for the data. Selecting the wrong plot type can easily happen when it comes to line charts and scatter plots. They look very similar, especially when a scatter plot is displayed with connecting lines. There is a big difference in the way each of these chart types present data along the horizontal and vertical axes.
In a line chart, the values are displayed as two separate data points that are evenly distributed along the horizontal axis. This is because in a line chart, the vertical axis is a value axis and the horizontal axis is a category axis. Instead of displaying values, a category axis shows evenly spaced groupings (categories) of data. Because the data has only values and no categories, Microsoft Excel automatically generates numbered categories along the category axis, using numbers 1 through 9 on the x axis. The category axis can be changed and a different number set can be used on the $x$ axis, but it is still a category grouping.
Conversely, a scatter chart has two value axes - it displays values rather than categories on the horizontal axis. Therefore, a scatter plot displays the data values as x values on the horizontal axis, and the chosen reference values as $y$ values on the vertical axis. Because this chart type has two value axes, it can display a single data point at the intersection of each $x$ and $y$ value.
The first column selected is the $x$ axis, while the second data column is the $y$ axis. The goal here is to know what ADC voltage value is needed for each temperature value. Displaying the temperature ( y axis) and intersecting the voltage ( $x$ axis) in Figure 2-1 allows calculation of the temperature from the known voltage using a polynomial equation based on the curve of the plot.


Figure 2-1. Plot Relationship for the Polynomial

## 3 Creating the Scatter Plot

This section shows how to create the scatter plot using Microsoft Excel.

1. Highlight the created data. Make sure the voltage ( $x$ axis) is on the left column and the temperature ( $y$ axis) is in the right column.
2. Select Insert in the top menu bar. Find Scatter plots in the Charts section. Select scatter plot with smooth lines as the desired plot type.

These steps yield a plot similar to Figure 3-1 with the temperature data on the left in the $y$ axis and the voltage data on the bottom in the $x$ axis.


Figure 3-1. Creating a Scatter Plot

## 4 Creating a Polynomial for the Collected Data

Polynomial curve fitting is the process of constructing a curve or mathematical function that has the best fit to a series of data points. In mathematics, a polynomial is an expression consisting of indeterminates and coefficients, that involves only the operations of addition, subtraction, multiplication, and non-negative integer exponentiation of variables. In theory, the polynomial coefficients are always positive and the function has operations of addition, subtraction, and multiplication. The goal in programming is to fix the code and only have to change out the coefficients. A polynomial equation is modified in code to only use addition and multiplication so that the formula remains constant. So positive and negative coefficients are used to perform the addition and subtraction needed. For the TMP6 parts, a $4^{\text {th }}$-order polynomial is used to get the best curve fit for the near linear curve of the PTC thermistor.

Use the following steps to create the polynomial from the Microsoft Excel scatter plot previously created. Follow the flow in Figure 4-1 for each step of the process.

1. Right click the plot line
2. Select Add Trendline, then the trendline must be formatted
3. Select the Polynomial trendline option
4. Change the Order to " 4 ", for $4^{\text {th }}$-order
5. Check the box for Display Equation on chart
6. Check the box for Display $R$-squared value on chart


Figure 4-1. Polynomial Flow

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Use 6 digits of precision in the coefficients to maintain the accuracy of the calculations as much as possible.
Figure 4-2 shows how to change the format of the label to get the required digits for the coefficients.

1. Right click the label for the polynomial and select Format Trendline Label
2. Change the category to scientific
3. Change the number of decimal places to "6"


Figure 4-2. Format the Trendline Label
Now you can copy the formula and the coefficients from the trendline label and paste it as text in a spreadsheet.

$$
\begin{align*}
& Y=-1.374327 E+01 x^{4}+1.393725 E+02 x^{3}-4.405225 E+02 x^{2}+7.588066 E+02 x-5.512652 E+02  \tag{1}\\
& T^{\circ} C=A 4 \times\left(V^{4}\right)+A 3 \times\left(V^{3}\right)+A 2 \times\left(V^{2}\right)+A 1 \times(V)+A 0 \tag{2}
\end{align*}
$$

where

- $\mathrm{V}=\mathrm{ADC}$ Voltage
- $\mathrm{A} 4=-1.374327 \mathrm{E}+01$
- $\mathrm{A} 3=1.393725 \mathrm{E}+02$
- $\mathrm{A} 2=-4.405225 \mathrm{E}+02$
- $\mathrm{A} 1=7.588066 \mathrm{E}+02$
- $\mathrm{A} 0=-5.512652 \mathrm{E}+02$

Remember that if the formula requires the subtraction of a number, keep the $(-)$ minus symbol with the coefficient. Now the polynomial formula can be created in code with only addition as in the main polynomial in Equation 1. Adding a negative number is the same as subtracting.

Now replace the $X 4$ through $X$ values with the measured ADC voltage in the polynomial formula. Use the coefficients you created in the new formula.

## 5 C Code

Figure 5-1 illustrates the polynomial equation in $C$ code.


Figure 5-1. C Code

## 6 Creating a Polynomial for an NTC

A polynomial curve fit does not work for an NTC. The main reason is that there are two points of inflection in the curve. A polynomial curve fit can only work with a curve that has only one point of inflection. As Figure 6-1 shows, when an NTC is plotted, the curve has two points of inflection so the fit is not good. Notice that even negative resistances are present in the curve fit.

```
\(y=1.927826 \mathrm{E}-03 \mathrm{x}^{4}-4.901709 \mathrm{E}-01 \mathrm{x}^{3}+4.146868 \mathrm{E}+01 \mathrm{x}^{2}-1.438325 \mathrm{E}+03 \mathrm{x}+2.430037 \mathrm{E}+04\)
``` \(\mathrm{R}^{2}=9.932779 \mathrm{E}-01\)


Figure 6-1. NTC Polynomial Curve Fit

\section*{7 Summary}

A Polynomial curve fit accuracy is seen in the R squared value. The TMP6 has a \(0.999999 \%\) accuracy. Whereas the NTC has a \(0.993 \%\) accuracy and negative resistances. This means that the polynomial can provide a temperature from the ADC voltage with increased accuracy and faster processing time for the TMP6 than the Steinhart-Hart equation or when using a look-up table with interpolation. An NTC will not be able to use a polynomial to calculate its temperature.

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