

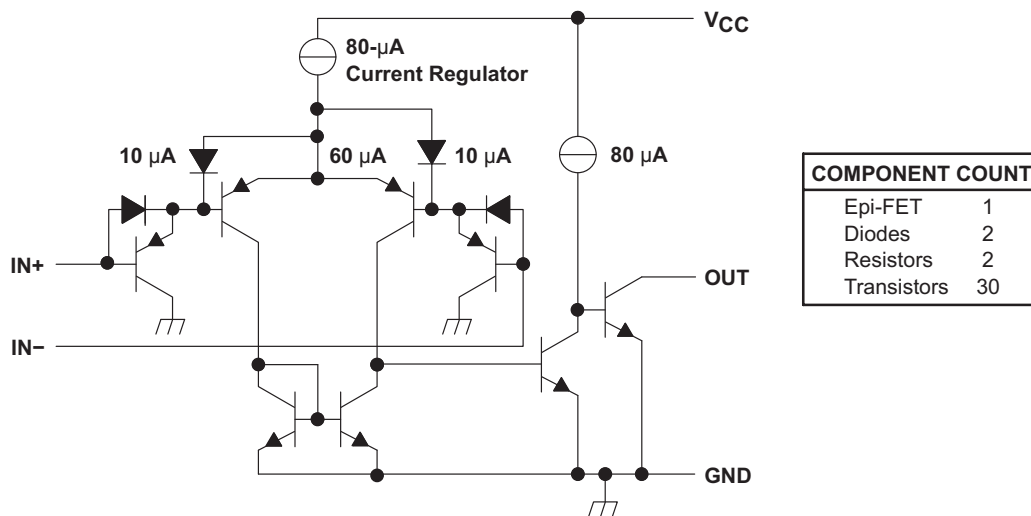
# **LM2903B-Q1 Functional Safety FIT Rate, FMD and Pin FMA**

## 1 Overview

This document contains information for LM2903B-Q1 to aid in a functional safety system design. Information provided are:

- Functional Safety Failure In Time (FIT) rates of the semiconductor component estimated by the application of industry reliability standards
- Component failure modes and their distribution (FMD) based on the primary function of the device
- Pin failure mode analysis (Pin FMA)

Figure 1 shows the device functional block diagram for reference.



**Figure 1. Functional Block Diagram**

was developed using a quality-managed development process, but was not developed in accordance with the IEC 61508 or ISO 26262 standards.

## 2 Functional Safety Failure In Time (FIT) Rates

This section provides Functional Safety Failure In Time (FIT) rates for LM2903B-Q1 based on two different industry-wide used reliability standards:

- [Table 1](#) provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- [Table 3](#) provides FIT rates based on the Siemens Norm SN 29500-2

**Table 1. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11**

FIT IEC TR 62380 / ISO 26262	FIT (Failures Per 10 <sup>9</sup> Hours)		
	VSSOP-8	TSSOP-8	SOIC-8
Package			
Total Component FIT Rate	7	9	10
Die FIT Rate	3	3	3
Package FIT Rate	4	6	7

**Table 2. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11**

FIT IEC TR 62380 / ISO 26262	FIT (Failures Per 10 <sup>9</sup> Hours)	
	SOT23-8	WSON-8
Package		
Total Component FIT Rate	5	5
Die FIT Rate	3	3
Package FIT Rate	2	2

The failure rate and mission profile information in [Table 1](#) comes from the Reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission Profile: Motor Control from Table 11
- Power dissipation: 50 mW
- Climate type: World-wide Table 8
- Package factor ( $\lambda_3$ ): Table 17b
- Substrate Material: FR4
- EOS FIT rate assumed: 0 FIT

**Table 3. Component Failure Rates per Siemens Norm SN 29500-2**

Table	Category	Reference FIT Rate	Reference Virtual T <sub>J</sub>
4	Bipolar Comparator	6 FIT	55°C

The Reference FIT Rate and Reference Virtual T<sub>J</sub> (junction temperature) in [Table 3](#) come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.

### 3 Failure Mode Distribution (FMD)

The failure mode distribution estimation for LM2903B-Q1 in [Table 4](#) comes from the combination of common failure modes listed in standards such as IEC 61508 and ISO 26262, the ratio of sub-circuit function size and complexity and from best engineering judgment.

The failure modes listed in this section reflect random failure events and do not include failures due to misuse or overstress.

**Table 4. Die Failure Modes and Distribution**

Die Failure Modes	Failure Mode Distribution (%)
Out open (HIZ)	20%
Out saturate high	25%
Out saturate low	25%
Out functional not in specification	30%
Short circuit any two pins	5%

The FMD in [Table 4](#) excludes short circuit faults across the isolation barrier. Faults for short circuit across the isolation barrier can be excluded according to ISO 61800-5-2:2016 if the following requirements are fulfilled:

1. The signal isolation component is OVC III according to IEC 61800-5-1. If a SELV/PELV power supply is used, pollution degree 2/OVC II applies. All requirements of IEC 61800-5-1:2007, 4.3.6 apply.
2. Measures are taken to ensure that an internal failure of the signal isolation component cannot result in excessive temperature of its insulating material.

Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed-circuit board do not reduce this distance.

#### 4 Pin Failure Mode Analysis (Pin FMA)

This section provides a Failure Mode Analysis (FMA) for the pins of the LM2903B-Q1. The failure modes covered in this document include the typical pin-by-pin failure scenarios:

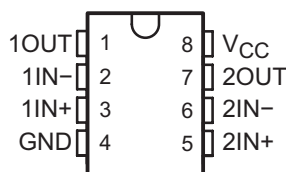
- Pin short-circuited to Ground (see [Table 6](#))
- Pin open-circuited (see [Table 7](#))
- Pin short-circuited to supply (see [Table 8](#))
- Pin short-circuited to an adjacent pin (see [Table 9](#))

[Table 6](#) through [Table 9](#) also indicate how these pin conditions can affect the device as per the failure effects classification in [Table 5](#).

**Table 5. TI Classification of Failure Effects**

Class	Failure Effects
A	Potential device damage that affects functionality
B	No device damage, but loss of functionality
C	No device damage, but performance degradation
D	No device damage, no impact to functionality or performance

[Figure 2](#) shows the pin diagram. For a detailed description of the device pins please refer to the 'Pin Configuration and Functions' section in the datasheet.



**Figure 2. Pin Diagram**

**Table 6. Pin FMA for Device Pins Short-Circuited to Ground**

Pin No.	Pin Name	Damage	Functionality	Description of Potential Failure Effect(s)	Failure Effect Class
1	OUT1	No	Yes	No change if GND pin is GND node	B
2	1IN-	No	Yes	Output goes high, if other input is positive	C
3	1IN+	No	Yes	Output goes low, if other input is positive	C
4	GND	No	Yes	No change if same node as GND	D
5	2IN+	No	Yes	Output goes low, if other input is positive	C
6	2IN-	No	Yes	Output goes high, if other input is positive	C
7	OUT2	No	Yes	No change if GND pin is GND node	B
8	VCC	No	No	Main supply shorted out (no power to device)	B

**Table 7. Pin FMA for Device Pins Open-Circuited**

Pin No.	Pin Name	Damage	Functionality	Description of Potential Failure Effect(s)	Failure Effect Class
1	OUT1	No	Yes	Output can't drive application load	B
2	1IN-	No	Yes	Output may be low or high	C
3	1IN+	No	Yes	Output may be low or high	C
4	GND	Possible	Affected	Lowest voltage pin will drive GND pin internally (via diode)	B
5	2IN+	No	Yes	Output may be low or high	C
6	2IN-	No	Yes	Output may be low or high	C
7	OUT2	No	Yes	Output can't drive application load	B
8	VCC	No	No	Main supply open (no power to device)	B

**Table 8. Pin FMA for Device Pins Short-Circuited to VCC**

Pin No.	Pin Name	Damage	Functionality	Description of Potential Failure Effect(s)	Failure Effect Class
1	OUT1	Possible	Yes	Thermal stress due to high power dissipation	B
2	1IN-	No	Yes	Output goes low, if other input is less positive	C
3	1IN+	No	Yes	Output goes high, if other input is less positive	C
4	GND	No	No	Main supply shorted out (no power to device)	B
5	2IN+	No	Yes	Output goes high, if other input is less positive	C
6	2IN-	No	Yes	Output goes low, if other input is less positive	C
7	OUT2	Possible	Yes	Thermal stress due to high power dissipation	B
8	VCC	No	Yes	No change if same node as VCC	D

**Table 9. Pin FMA for Device Pins Short-Circuited to Adjacent Pin**

Pin No.	Pin Name	Damage	Functionality	Description of Potential Failure Effect(s)	Failure Effect Class
1 to 2	OUT1 to IN1-	No	Yes	Output may be low or high	C
2 to 3	1IN- to 1IN+	Possible	Yes	Output may be low or high	C
3 to 4	1IN+ to GND	No	Yes	Output goes low, if other input is positive	C
4 to 5	GND to 2IN+	No	Yes	Output goes low, if other input is positive	C
5 to 6	2IN+ to 2IN-	No	Yes	Output may be low or high	C
6 to 7	2IN- to OUT2	No	Yes	Output may be low or high	C
7 to 8	OUT2 to VCC	Possible	Yes	Thermal stress due to high power dissipation	B
8 to 1	VCC to OUT1	Possible	No	Thermal stress due to high power dissipation	B

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