Application Note **Thermal Comparison of a DC-DC Converter in SOT23 and the New SOT563**

TEXAS INSTRUMENTS

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ABSTRACT

This application note compares the thermal performance of flip-chip on lead (FCOL) SOT563 package with the conventional wire-bond SOT23 packages and FCOL SOT23 package. The document summarizes the packages thermal results and explains the advantages and disadvantages for electronic board design. The results show that FCOL packages have better thermal dissipation capabilities, with the SOT563 being on top a 65% smaller package than SOT23.

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1 Introduction

There is a strong trend towards smaller form factors in electronic board designs. At the same time, there is also an increasing need for more power rails and, in some cases, higher currents to supply digital cores like Micro-Controller Units (MCU), field-programmable Gate Arrays (FPGA), or other embedded processors. In terms of power design, this translates into the need for integrated circuits (ICs) with higher power density where thermal design becomes critical to achieve the required performance without compromising cost. This application report focuses on DC/DC converters in SOT23 and the new, 65% smaller, SOT563 packages. More specifically on the performance differences of a same non-isolated 5-V/2-A buck converter (TLV62569) in three different packages: SOT 23-5, SOT23-6, and SOT563.

After an overview of the SOT23 and SOT563 packaging technology, this application report shows the thermal performances of the TLV62569 in different packages and discusses the impact in specific power designs. It also introduces the performance differences of 17 V/3 A series parts between SOT236 and SOT563 package. TPS56x201/8 is 17 V 1~5 A series part with SOT236 package. TPS56x202/7 is 17V 2~3 A series part with SOT563 package. Table 1-1 shows the part number of these two family parts. Finally, it summarizes the advantages of each package to help the designer choose the right package for addressing key challenges in his/her end equipment.

SOT236	SOT563		
TPS561201/8			
TPS562201/8	TPS562202/7 TPS562202/7S		
TPS563201/8	TPS563202/7 TPS563202/7S		
TPS564201/8			
TPS565201/8			
	SOT236 TPS561201/8 TPS562201/8 TPS563201/8 TPS564201/8 TPS565201/8		

Table 1-1. Some 17V Part Number of SOT236 and SOT563 Package

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2 Describing the TLV62569 Package Technologies: SOT23-5, SOT23-6, and SOT563

The TLV62569 device is a synchronous step-down converter optimized for high efficiency and compact solution size. The device integrates switches capable of delivering an output current up to 2 A. As shown in Table 2-1, this device is available in three different packages: SOT23-5, SOT23-6, and SOT563. In the three packages, the die area remains the same for this device.

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TLV62569DBV	SOT23 (5)	2.00 mm x 2.80 mm
TLV62569PDDC	SOT23 (6)	2.90-11111 * 2.00-11111
TLV62569DRL	SOT563 (6)	1.60 mm x 1.60 mm
TLV62569PDRL	SOT563 (6)	1.00-11111 ~ 1.00-11111

Table 2-1. Device Information

As of today, SOT23 packages are widely used in several applications because of their ease of use.

Even though the SOT23-5 (DBV) and SOT23-6 (DDC) share the same package appearance with the same footprint dimensions, these two packages use different interconnection between silicon and package itself. The SOT23-5 (DBV) is designed with a bonding wire interconnection structure whereas the SOT23-6 uses the Flip Chip On Lead (FCOL) approach. Connecting the IC with wire bonds using copper, gold, or aluminum wires inside the package has the advantage of being flexible and cost effective. However, it requires space and the bonding wires add parasitic inductance and resistance on the pins. On the contrary, with the FCOL package technology, copper bumps are used as interconnection and they are directly located on the die. Therefore there is no additional parasitic inductance and resistance added due to the interconnection structure. For more details on SOT23-5 and SOT23-6 packages, see the *SOT23 Package Thermal Consideration Application Report*.

Similar to the SOT23-6, the new SOT563 (DRL) package is also based on FCOL bonding structure. But SOT563 package interconnection is also different with SOT236 package. Figure 2-1 shows SOT563(DRL) package assembly technology. For SOT236 package, die is under leadframe. As for SOT563 package, die is on leadframe. Obviously lead of SOT563 is shorter. Short lead will lead to small parasitic resister and inductance. Thanks to innovations in packaging structures and lead frame designs, it is possible to achieve a 65% smaller IC package compared to SOT23-5 and SOT23-6 for the same die area without compromising thermal performance. Table 3-3 shows that the junction to top and junction to board thermal characteristics ψ_{JT} and ψ_{JB} are the smallest for the DRL package, translating directly in a better heat dissipation of the junction to top and junction to board. Table 3-4 shows TPS563201 and TPS563202 part thermal metric. ψ_{JT} of TPS563202 is smaller than TPS563201 which also shows DRL package has a better heat dissipation of the junction to top.



Figure 2-1. SOT563 package

3 Understanding Thermal Performance and Junction Temperature Estimation 3.1 Understanding Thermal Performance

Having good thermal performances could have various meanings depending on the end equipment (EE).

Some systems, like Industrial PCs, have a specified board temperature you cannot exceed. In this case, the board designer has to ensure that the heat dissipation of the IC is optimized through a good layout and cooling system. In other end equipment, like security cameras, a defined operating ambient temperature is required and the designer needs to ensure that the IC stays within the specified recommended operating junction temperature for reliable operation. In other systems, like Solid State Drive (SSD) Memories, the board heats up mainly from other ICs, like the SSD controller. In such cases, the heat dissipation through the board is limited due to its restricted size and form factor. The system designer needs to make sure the power IC package is able to support a good board to top heat dissipation to stay within the recommended junction temperature and avoid unwanted behavior like thermal shutdown.

3.2 Estimating Junction Temperature

The junction temperature of the IC is a crucial parameter for good thermal design. For further details on thermal parameters of ICs, see the Semiconductor and IC Package Thermal Metrics Application Report.

The reliable method to estimate the junction temperature of a DC/DC converter is to use the junction-to-board characterization parameter of the IC, ψ_{IT} , specified in Table 3-2 of the TLV62569 2-A High Efficiency Synchronous Buck Converter in SOT Package Data Sheet with Equation 1.

$$T_j = \psi_{JT} \times P_{IC, diss} + T_{case}$$

(1)

	•	•
PARAMETER	DESCRIPTION	COMMENTS
Tj	IC junction temperature	Target value to calculate
		Can be easily measured for given operating condition with

Table 3-1. Variables Description for Junction Temperature Calculation

Τ _j	IC junction temperature	Target value to calculate
T _{case}	IC case temperature	Can be easily measured for given operating condition with a thermal camera as shown on figure 1.
Ψ _{JT}	Junction-to-top characterization parameter	Specified in the <i>TLV62569 2-A High Efficiency Synchronous Buck</i> <i>Converter in SOT Package Data Sheet.</i> See table 1.
P _{IC, diss}	Dissipated power in the IC for the given operating conditions	This parameter needs to be estimated carefully to have more reliable results (see below).

There are two options to estimate the IC power dissipation PIC.diss. The first and easiest option to estimate PIC.diss is the WEBENCH® Power Designer Tool for the required operating conditions. The second option is to use Equation 2:

$$P_{IC,diss} = P_{diss} - P_{ind}$$

(2)

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Table 3-2. Variables Description for IC Power Dissipation Calculation

PARAMETER	DESCRIPTION	COMMENTS
P _{IC, diss}	IC power dissipation	
		P _{out} : Output power
P _{diss}	Total dissipated power $P_{diss} = (1 - n) \times (P_{out} / \eta)$	η : Efficiency of the power stage – can be found in the <i>TLV62569</i> 2-A High Efficiency Synchronous Buck Converter in SOT Package Data Sheet or modeled in WEBENCH®
P _{ind}	DC power losses in inductor P _{ind} = DCR × I _{out} ²	DCR: inductor series resistor
		This parameter can be simulated in some manufacturer's website or in $\ensuremath{WEBENCH}\xspace^{\ensuremath{R}\xspace}$

It is important to model the dissipated power in the inductor to have a more reliable estimation of the junction temperature. As a general rule, it is good enough to model only the DC losses of the inductor.



THERMAL METRIC	DEV (5 PINS)	DDC (6 PINS)	DRL (6 PINS)	UNIT
R _{θJA}	188.2	106.2	146.3	°C/W
R _{0JC(top)}	137.5	52.9	51.0	°C/W
R _{θJB}	41.2	31.2	27.0	°C/W
ΨJT	31.4	11.3	2.2	°C/W
Ψ _{JB}	40.6	31.6	27.6	°C/W
R _{0JC(bot)}	N/A	N/A	N/A	°C/W

Table 3-3. IC Thermal Information

Table 3-4. Thermal Metric of TPS563201 and TPS563202 Package

THERMAL METRIC	TPS563201	TPS563202	UNIT
R _{0JA}	92.6	137	°C/W
R _{θJA_Effective}	53.0	65.0	°C/W
R _{θJC(top)}	48.5	43.2	°C/W
R _{θJB}	15.5	22.0	°C/W
ΨJT	2.5	0.9	°C/W
Ψյв	15.5	21.8	°C/W

In this section, the different relevance of thermal performance across EE applications were explained and the important parameters for good thermal performance evaluation were introduced. The next section focuses on the specific thermal performance of the TLV62569 across the three different packages: SOT23-5, SOT23-6, and SOT563. And introduces TPS563201 and TPS563202 performance.

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4 Measurement Setup and Test Results

This section shows a comparison of the performances of the TLV62569 which has the same die area in the three packages: SOT23-5 (DBV), SOT23-6 (DDC), and SOT563 (DRL).

For analyzing the thermal performance across the three different packages, the efficiency is measured on the three different Evaluation Modules (EVM) shown in Table 4-1. The case temperature is measured with a thermal camera as shown in Figure 4-1 and the junction temperature is estimated using Equation 1 as explained in the previous section.



Figure 4-1. Case Temperature Measurement with a Thermal Camera





4.1 Efficiency Measurements

For all the EVM boards using the same Bill of Materials (BOM) excluding the TLV62569 ICs, the efficiency is measured for an input voltage of Vin = 5.0 V and an output voltage of Vout = 3.3 V.

Figure 4-2 shows the results and the following two key points can be derived as shown in Table 4-2.

Table 4-2. Output Current		
OUTPUT CURRENT < 1 A	OUTPUT CURRENT > 1 A	
SOT23-5 and SOT23-6 packages have similar efficiency up to 1A	Difference between SOT23-5, SOT23-6 and SOT563 is less significant than for light loads	
SOT563 has the best efficiency up to 96.5%.	SOT23-6 has the best efficiency for loads above 1.5A	



Figure 4-2. Efficiency Measurements on TLV62569 EVMs for Vin = 5 V and Vout = 3.3 V

It also tests TPS563201 and TPS563202 performance. This test is on their public EVM board and test condition is 12Vin to 1Vout with same BOM. Figure 4-3 shows efficiency comparison between TPS563201 and TPS563202. From the figure, efficiency is similar at light loading. At full 3A loading, TPS563201 efficiency is a little higher than TPS563202.



Figure 4-3. TPS563201 and TPS563202 Efficiency



4.2 Thermal Measurements

As a first step to evaluate the thermal performances on all three EVM boards, the case temperature of the IC is measured using a thermal camera for Vin = 5 V, Vout = 3.3 V over a load range of 250 mA to 2 A. Table 4-3 show an example of thermal pictures captured for lout = 2A.





Case temperature: T_{case} = 65°C



Case temperature: $T_{case} = 53^{\circ}C$



Case temperature T_{case} = 72°C

The results of IC case temperature measurements over the entire load range up to 2 A are compiled in Figure 4-4. As a next step, the junction temperatures of the IC in the three different packages are deducted using Equation 1. Figure 4-5 shows the results.

The thermal measurements are represented versus output current and IC power dissipation to demonstrate the linear relation between IC temperature and IC power dissipation on each of the EVMs.



Figure 4-4. Case Temperature vs. Dissipated Power



Figure 4-5. Case Temperature vs. Output Current

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Figure 4-6. Calculated Junction Temperature vs. Dissipated Power



Figure 4-7. Calculated Junction Temperature vs. Output current

Thermal performances are critical for higher load current as power dissipation becomes a challenge with conduction losses increasing.

DEVICE	CASE TEMPERATURE	JUNCTION TEMPERATURE	TEMPERATURE RAISE
SOT23-5 (DBV)	65°C	80°C	~15°C
SOT23-6 (DDC)	53°C	58°C	~5°C
SOT563 (DRL)	71.6°C	72°C	≤1°C

Table 4-4. Thermal Performance at Vin = 5 V, Vout = 3.3 V, and lout = 2 A

From graphs on Figure 4-2, Figure 4-4, and Table 4-4, three main observations can be made:

- SOT23-5 has the highest junction temperature.
- SOT23-6 has the lowest Junction and case temperature.
- SOT563 has the lowest junction to top temperature raise.

Figure 4-8 shows thermal comparison of TPS563201 and TPS563202. Because of different theta JA, TPS563201 thermal performance is a little better than TPS563202.



Figure 4-8. Case Temp Between TPS563201 and TPS563202

This section concentrated on the method to measure and estimate IC temperature and tangible results were shown for the TLV62569. Moving forward, the focus is set on the analysis of these measurement results and the meaning in terms of IC packaging.



5 Thermal Performance Analysis for SOT23-5, SOT23-6, and SOT563 Packages

Measurements done in the previous section show the performance of a same device TLV62569, with a same die area in three different packages. For example, the measurements show just the difference in packages, excluding impact of the standalone die. This section focuses on analyzing the impact of each package on the performance of the device and understanding which package is more suitable to address a specific key requirement of the end equipment.

5.1 Comparing SOT563 (DRL) and SOT23-6 (DDC)

As observed in the previous section, with a lower junction and case temperature, SOT23-6 package offers improved thermal performances over the SOT563. Although both packages use FCOL technology, SOT23-6 package leadframe design has a bigger copper area which reduces the parasitic impedance and allows more power dissipation, which translates into higher efficiency at heavy loads and improved thermal performances respectively.

On the other side, the SOT563 offer better efficiency at light loads. Also SOT563 (DRL) package is 65% smaller than the SOT23-6 (DDC), enabling much smaller design for space critical designs.

5.2 Comparing SOT23-6 (DDC) and SOT23-5 (DBV)

Compared to SOT23-5, the SOT23-6 has better thermal performances with 10°C lower junction temperature and 12°C lower case temperature for the 2-A load. In addition, the SOT23-6 (DDC) package offers better efficiency at heavy loads as shown in Figure 4-5. For further detailed comparison between these two packages, see the SOT23 Package Thermal Consideration Application Report.

5.3 Comparing SOT563 (DRL) and SOT23-5 (DBV)

Compared to SOT563 (DRL), the SOT23-5 (DBV) package seems to have a better thermal performance with a lower case temperature, with $T_{case} = 65^{\circ}$ C, than SOT563, $T_{case} = 71^{\circ}$ C (see Table 4-4). However, SOT23-5 package has the highest junction temperature, $T_{junction} = 80^{\circ}$ C, for the same operating conditions over the three packages. The system designer has to be careful and take in account this aspect when deciding upon which package option to choose. With the SOT563 package, the junction temperature is almost equal to the case temperature, (lower than for SOT23-5 package), which allows easier control of junction temperature. This aspect is reflected in the ψ_{JT} parameter of the *TLV62569 2-A High Efficiency Synchronous Buck Converter in SOT Package Data Sheet*.

The SOT563 package also offers higher light load efficiency than SOT23-5, thanks to FCOL technology where there are no losses through the internal bond wires. The third biggest advantage of the SOT563 (DRL) over the SOT23-5 (DBV) and SOT23-6 (DBV) is the package size (-65%). SOT563 (DRL) is a more recent package technology innovation that allows a smaller package size (see Figure 5-1), higher power density, and improved thermal dissipation.



Figure 5-1. SOT23 and SOT563 Package Size

For applications like Motor Drives Control Modules where thermal performance is a key concern, the SOT23-6 (DDC) package offers the lower junction and case temperature. For applications like Industrial PC, Security Cameras, or SSD Memory Modules where size and temperature are critical for the system design SOT563 (DRL) offers the smallest IC size, 65% smaller than SOT23 (DBV, DDC) with very good thermal performance.

6 Summary

This application report compared the performance of a 5-V/2-A DC/DC converter (TLV62569) in three different packages: SOT23-5 (DBV), SOT23-6 (DDC), and SOT563 (DRL).

While SOT23-5 (DBV) is widely used since many years, newer packages using FCOL technologies like SOT23-6 (DDC) and SOT563 (DRL) offer multiple advantages depending on the key requirements of the application. For thermal critical applications where the solution size is not the key limiting factor, the SOT23-6 (DDC) package offers the coolest solution between the three packages. For applications where solution size matters the most, the SOT563 (DRL) package offers the smallest size with best light load efficiency among the three packages, without compromising thermal performances and cost.



7 References

- Texas Instruments, Semiconductor and IC Package Thermal Metrics application report.
- Texas Instruments, SOT23 Package Thermal Consideration application report.
- Texas Instruments, How To Use Psi Jt User Guide.
- Texas Instruments, *TI's Journey to High-volume Copper Wire Bonding Production* white paper.
- Texas Instruments, TLV62569 2-A High Efficiency Synchronous Buck Converter in SOT Package data sheet.

8 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision * (March 2020) to Revision A (October 2021)		
•	Added 17 V Part Number of SOT236 and SOT563 Package table	3
•	Added SOT563 Package image	4
•	Added Thermal Metric of TPS563201 and TPS563202 Package table	5
•	Added TPS563201 and TPS563202 Efficiency image	8
•	Added Case Temp Between TPS563201 and TPS563202 image	9

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