

Low-cost flyback solutions for 10-mW standby power

By Adnaan Lokhandwala

Product Manager

For low-power AC/DC conversion, flyback topology remains the preferred choice due to its simplicity and low cost. Using a small number of external components, this topology can provide one or more outputs for a very wide input-voltage range. It is used in isolated and non-isolated forms to cover a broad range of applications, such as battery chargers in smartphones and tablets; auxiliary power supplies in TVs, desktop computers, and home appliances; AC adapters for portable computing, set-top boxes, and networking; and many more. Figure 1 shows the typical power levels in some of these applications. The wide-spread applicability and use of the flyback topology in high-volume consumer markets (estimated 2012 worldwide shipments for the markets shown in Figure 1 alone exceeded a few billion units) make it a perfect candidate for optimizing every possible performance specification, such as cost, efficiency, and standby power.

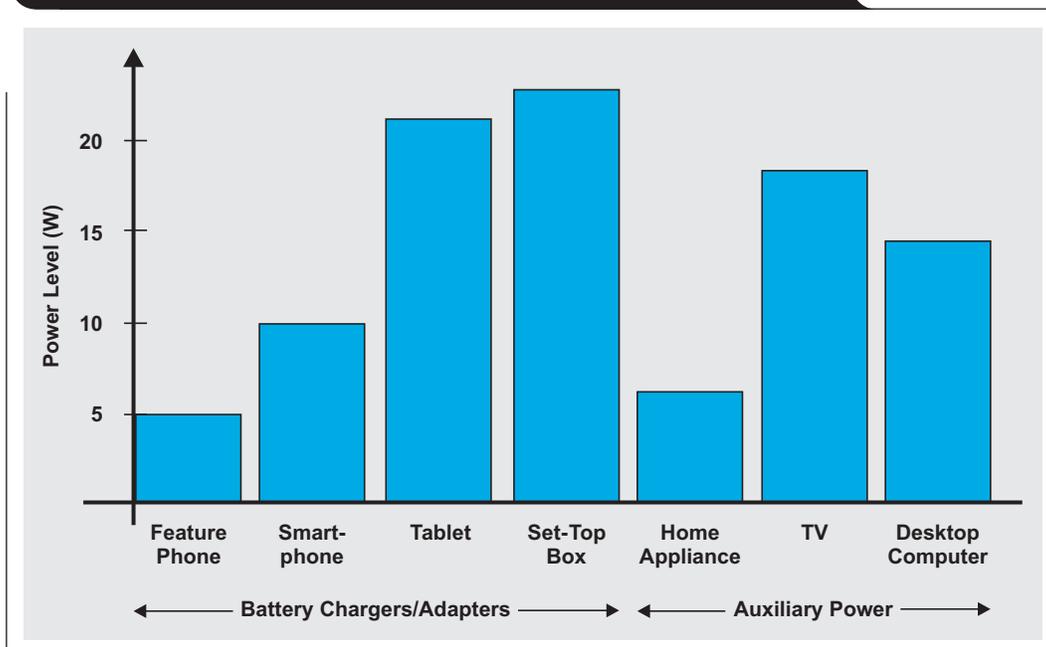
In most applications, flyback converters are stand-alone external power supplies in wall chargers/adapters. In some cases they are powering either a portion of larger equipment or providing standby power to maintain system functions like the user display and remote control when the equipment is not performing its primary function. In all cases, the standby-power consumption of the flyback

converter is being heavily scrutinized to minimize the overall power drain when it seems the converter is doing nothing. For example, a flyback power supply used in an AC wall charger may have a mass-production specification of less than 30 mW. If the actual supply consumes only 10 mW of standby power, the 20-mW difference can allow a higher margin for leaky circuit components such as input filters, capacitors, and bias components, reducing overall solution cost. Similarly, a flyback converter with low standby-power consumption can allow more system functions to be active in standby mode while keeping the end equipment's total power consumption to a minimum.

The push towards green power

There is an array of initiatives and directives in the power industry addressing efficiency and standby power that vary by end equipment, power level, and governing authority. In the U.S., these include the California Energy Commission and the Environmental Protection Agency's ENERGY STAR[®],¹ and in Europe, the European Union's Standby Initiative, to name a few. After a quick glance at many of these energy-conservation initiatives, it is clear that they all have a common theme—driving minimal power loss at light loads and no-load/standby. Many

Figure 1. Typical power levels for AC/DC flyback-converter designs



regions in the world are also introducing mandatory and voluntary limits for standby-power consumption and light-load operating efficiency of external power supplies.

In the U.S., the California Energy Commission adopted for its own state a battery-charging efficiency standard that became effective in February 2013. Additionally, the U.S. Department of Energy is finalizing a draft that will affect current regulations for power-supply efficiency worldwide. Similarly, the Joint Research Centre of the European Commission (EC) published the final draft of Version 5 of its Code of Conduct on Energy Efficiency of External Power Supplies in October 2013. These new voluntary specifications, which propose tightening of active-mode efficiency and no-load power consumption, are tougher to meet than the mandatory specifications of the EC's current Ecodesign Directive.

To ensure that the external supply is efficient in the idle and standby modes of some applications, the EC has added an additional efficiency requirement at 10% load beyond the four-point active-mode average-efficiency requirement. The EC also has added an additional classification for mobile handheld battery-driven external supplies of less than 8 W that must limit no-load power consumption to less than 75 mW starting in 2014. Finally, the EC's Ecodesign Directive for energy-related products, Lot 6, Tier 2 took effect in January 2013. This part of the directive limits total system standby-power consumption of household and office equipment to less than 0.5 W.

Less than 10 mW of standby-power consumption

The typical architecture for an isolated flyback converter that consumes less than 10 mW of standby power is shown in Figure 2. Four key elements (labeled A through D) in a

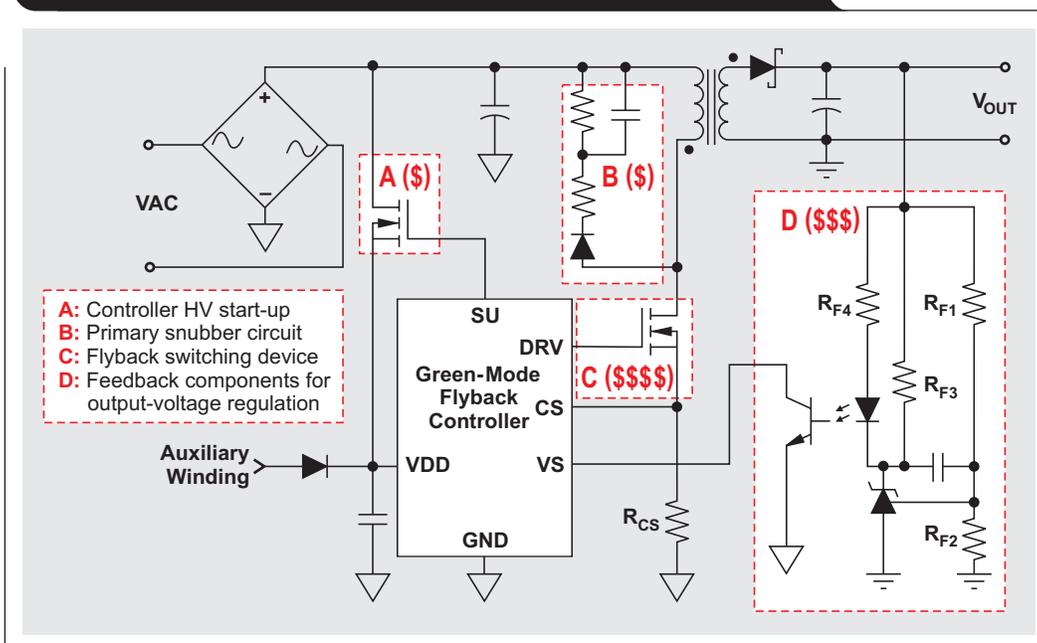
flyback that contribute most to its standby-power loss are shown along with their relative cost. Traditionally, this type of converter compares its output voltage with a secondary-side reference. An optoisolator is used to transfer an error signal across the isolation barrier.

There are two fundamental issues with this approach. First, a low-cost reference like the widely used TL431 shunt regulator from Texas Instruments (TI) needs a minimum cathode bias current (~1 mA) independent of converter loading under all conditions. Second, the standard optocoupler configuration is such that it consumes the most current under no-load conditions. Note that in order to achieve standby-power consumption of less than 10 mW, a more expensive reference such as TI's TLV431 shunt regulator with very low bias current may need to be used for feedback control.

One way to address these issues is to use a constant-voltage, constant-current (CVCC) controller with primary-side regulation, such as TI's UCC28710. This type of controller can simplify and improve performance in AC/DC designs. The UCC28710 regulates the flyback output voltage and output current within 5% accuracy without optocoupler feedback. It also processes information from the primary power switch and transformer auxiliary winding for precise output CVCC control.

To reduce its no-load consumption, the controller enters smart sleep modes as the converter load decreases and the controller reduces its average current consumption down to 95 μ A. The control algorithm modulates the converter's switching frequency and the primary current's peak amplitude while maintaining MOSFET valley switching for high conversion efficiency across line and load. Finally, thanks to high-voltage IC technology, the external HV start-up

Figure 2. Conventional AC/DC flyback consumes less than 10 mW of standby power



MOSFET is also integrated into the controller to further reduce component count and simplify the solution (Figure 3a).

The choice of a flyback converter switch is very application-specific and performance-driven. In some situations, a bipolar junction transistor (BJT) can be a better choice than a MOSFET. Fundamentally, BJTs cost less than power MOSFETs because their fabrication involves a simpler process with fewer layers, particularly for high-voltage ($\geq 700\text{-V}$) and low-power applications. BJTs with very high voltage ($>900\text{ V}$) are economical options today, making BJT-based designs attractive in off-line power supplies for the industrial market and in regions with widely varying AC utility voltages.

Converters with BJTs can have lower manufacturing cost because they normally have less di/dt and dV/dt switching stress, EMI compliance is easier with no Y capacitor, no common-mode choke is required, and transformer construction is simpler. Also, due to slow di/dt at turn-off, some energy in the transformer's leakage inductance can be dissipated at the BJT turn-off transition, potentially eliminating snubber circuits in some designs. On the flip side, BJTs suffer from higher switching losses, are limited to designs with lower switching frequencies, and require a complex drive scheme.

A highly integrated solution for driving a BJT is shown in Figure 3b. The UCC28720 controller incorporates a driver that dynamically adjusts the base-current amplitude based on the converter load. This ensures that the BJT always operates in optimal switching conditions with minimal switching and conduction losses even for higher-power AC/DC designs.

Figure 3. Simplified flyback schematics

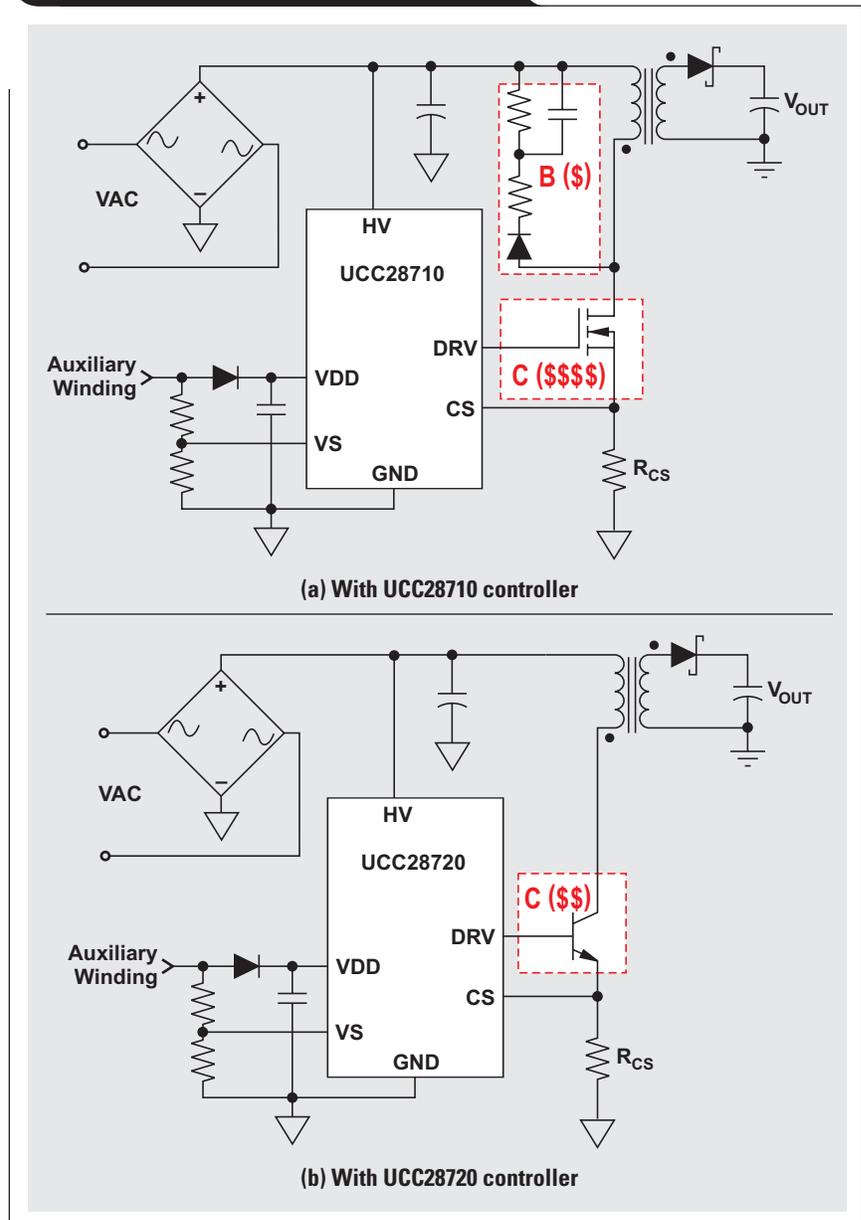
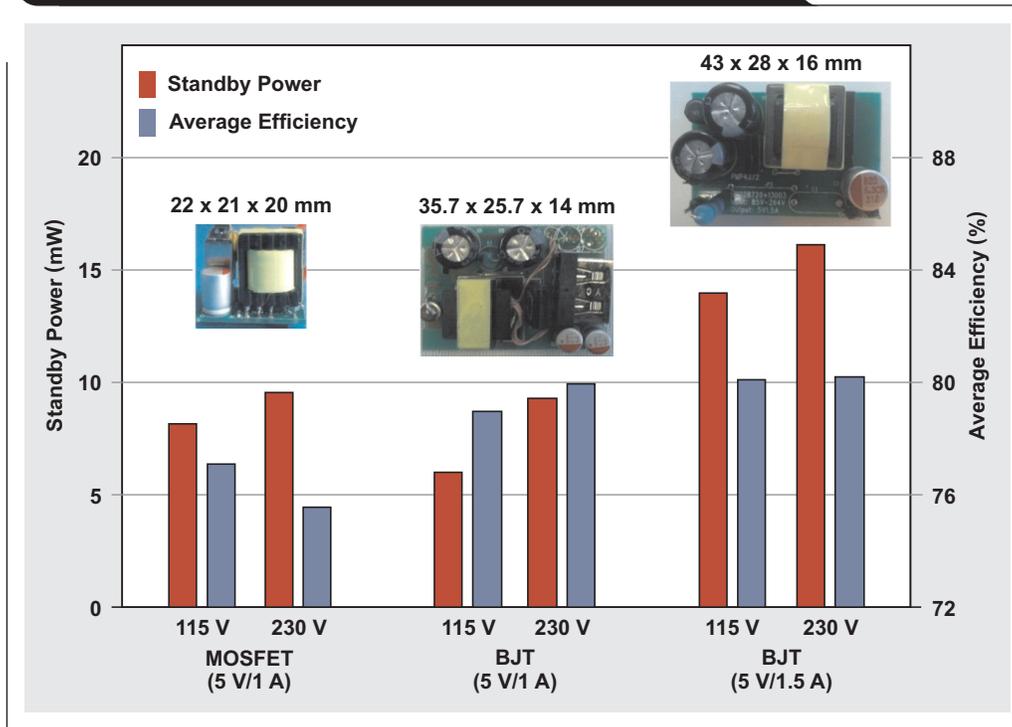


Figure 4. Summary of test data for AC/DC flyback designs with UCC287xx controllers



Two 5-V/1-A USB chargers were designed to illustrate some of the preceding points. Their test data are summarized in Figure 4. Note that the controllers enable ultralow standby-power consumption of less than 10 mW. Optimized modulation and drive schemes also facilitate achieving high average efficiency to meet the most stringent worldwide regulations. References 2 and 3 provide links to full test data and a bill of materials for these designs. Test data for a higher-power 5-V/1.5-A design is included in Figure 4 to illustrate that this BJT-based solution can provide an average efficiency of 80+%.⁴

Conclusion

The simplicity and cost-effectiveness of the flyback topology have made it the preferred choice for the many low-power AC/DC designs powering consumer electronics. Power-supply designers are continuously challenged to achieve the same performance at lower cost or improved performance at the same cost. This article has touched on a few of these performance aspects and how the cost of the power-supply solution can be addressed with the smart choice of a power-efficient controller. The UCC28710 and UCC28720 members of TI's 700-V flyback-controller family enable cost-optimal designs with best-in-class standby power and efficiency for compliance with current and future industry standards.

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