AN-1157 Positive to Negative Buck-Boost Converter Using LM267X SIMPLE SWITCHER® Regulators

ABSTRACT
The third generation Simple Switcher LM267X series of regulators are monolithic integrated circuits with an internal MOSFET switch. These regulators are simple to use and require only a few external components. In this article the design of a polarity inverting converter will be discussed.

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1 Principle of Operation

The polarity-inverting converter, shown in Figure 1, uses the basic principle of energy storage in the inductor $L$ during the first part of the operating period, and then transfers the energy via the free wheeling diode $D$ to the output. When the switch turns on, the diode is reverse biased and the inductor current will ramp up linearly. When the switch is turned off, the inductor will reverse its polarity in order to maintain the peak switch current. Thus, the free wheeling diode will be forward biased, and the energy stored in the inductance will be transferred to the load as well as the capacitor (see switching waveforms Figure 3 and Figure 4).

![Figure 1. Basic Configuration of a Polarity Inverting Converter (Buck-Boost Converter)](image)

Since the node $V_A$ at the "top end" of the inductor is negative with respect to ground, the output voltage across the capacitor will become negative.

It is important to notice this type of converter can step up and step down the magnitude of the input voltage. Therefore this circuit is also known as a buck-boost converter.

![Figure 2. LM2673 Positive to Negative Converter](image)

2 Design Considerations

Figure 2 shows the typical configuration of a polarity inverting regulator using the LM2673. Note that the ground is connected to the negative output and the feedback is referred to GND. Therefore no extra level shift and inversion of the feedback signal is needed to properly regulate the negative output. Such an application is also possible with the adjustable version of the LM2673 by connecting feedback resistors from GND to $V_{OUT}$ (across the output capacitor).

Usually such a circuit is particularly difficult to stabilize because it has a right half plane zero in its control to output transfer function. Therefore, a relatively small capacitor $C_C$ (compared to the input capacitor) is connected from the input to the negative output in order to provide more phase margin to stabilize the regulator loop. A small capacitor $\leq 100 \mu F$ yields the best performance.

For lower output currents $\leq 100 \text{ mA}$, the regulator can be operated in discontinuous mode and no capacitor $C_C$ is required.
When the voltage is first applied to the circuit the initial capacitor charge current will cause a positive voltage spike at the output when the capacitor $C_C$ is used. However this positive voltage spike is typically small enough to not cause any problems.

The initial capacitor charge current will cause a voltage drop across the capacitor ESR. Since the capacitor $C_C$ and output capacitor form a voltage divider, the magnitude of the initial voltage spike depends on the ESR values of $C_C$ and the output capacitor. Since the overall output capacitor ESR value is usually much smaller than the compensation capacitor ESR, the initial voltage spike is very small, typically 500 mV. If the inductor DC resistance is high (2 Ω and greater) and the initial start-up current is high, the spike may be higher. The diode D2 would clamp the positive output voltage spike at around 300 mV in the case of a Schottky diode. In most cases this clamp is not required, and D2 can be omitted.

Figure 3 and Figure 4 show the typical waveforms of the switching regulator.

![Figure 3. Continuous Mode](image)

Upper Trace: Switch Voltage, 5V/div  
Lower Trace: Inductor Current, 2A/div  
Horizontal: 2µs/div

![Figure 4. Discontinuous Mode](image)

Upper Trace: Switch Voltage, 5V/div  
Lower Trace: Inductor Current, 0.5A/div  
Horizontal: 2µs/div
Component Selection

Section 4 details the calculation and selection of the circuit components. The calculations are done for continuous mode operation.

4 Inductor Selection

The duty cycle is calculated as:

\[ D = \frac{|V_{OUT}| + V_d}{V_IN + |V_{OUT}| + V_d - V_{SW}} \] (1)

where,

\( V_d \) = Diode forward voltage

\( V_{sw} \) = Transistor Switch On voltage (for \( R_{DS(on)} \), see the device-specific data sheet; for \( I_{sw_{max}} \), see Equation 2; \( V_{sw} = I_{sw_{max}} \cdot R_{DS(on)} \))

Average inductor current \( I_L \):

\[ I_L = \frac{I_{OUT}}{1 - D} \] (2)

There are different ways to calculate the required inductance. A good way to do this is to choose the inductor ripple current \( \Delta I_L \) between 20% and 30% of the average inductor current \( I_L \). This makes the regulator operate in continuous mode and the design has a good load transient response with an acceptable output ripple voltage.

Therefore the peak-to-peak inductor ripple current \( \Delta I_L \) is selected as:

\[ \Delta I_L \approx 0.2 \text{ to } 0.3 \cdot I_L \] (3)

Required inductance:

\[ L = \frac{V_IN \cdot D}{f \cdot \Delta I_L} \] (4)

where \( f \) = Switching Frequency

The inductor should have a RMS current rating equal or greater than the maximum switch current \( I_{sw_{max}} \) in order to avoid saturation of the inductance. In addition, the inductor should have a volt-second rating of at least:

\[ E \cdot T = V_{IN} / D \cdot f \] (5)

5 IC Device Ratings

The DC/DC converter has to be rated for the maximum current and voltage ratings.

Peak switch current:

\[ I_{sw_{max}} = I_L + \frac{\Delta I_L}{2} \] (6)

Since the ground of the device is connected to output, the maximum input voltage rating of the device has to be able to handle the nominal application input voltage plus the output voltage.

Peak switch voltage and input voltage rating of the IC:

\[ V_{SW_{max}} = V_{IN} + |V_{OUT}| \] (7)

Power Dissipation:

\[ P_D = V_IN \cdot I_L + I_{sw_{max}}^2 \cdot R_{DS(on)} \] (8)

For \( R_{DS(on)} \), see the device-specific data sheet.

Maximum switch current depends on the duty cycle \( D \) and the inductor value. This is important to know because a 3A step down regulator like the LM2673 cannot always deliver 3A load current in such a topology, as shown in Figure 5.
6 Diode Ratings

The free wheeling diode D1 has to be able to handle the following parameters:

\[ I_{D_{\text{max}}} = I_{\text{sw max}} \]  
\[ V_{D_{\text{max}}} = V_{\text{IN}} + |V_{\text{OUT}}| \]  
\[ P_D = I_{D_{\text{max}}} \cdot V_{D_{\text{max}}} \cdot (1 - D) \]

(9)  
(10)  
(11)

Usually a Schottky diode with a low forward voltage rating is chosen to achieve good converter efficiency.

7 Output Capacitor Selection

The output capacitor has to be selected mainly on its ESR value, and the capacitance must be able to deliver the load current when the switch is on. The ESR value will be the main parameter in determining the output voltage ripple. Because at the first moment when the free wheeling diode becomes forward biased only the output capacitor ESR value determines the load impedance and therefore the ripple voltage.

Thus the required ESR for a desired output ripple voltage is calculated as:

\[ ESR = \frac{\Delta V_{\text{OUT}}}{I_{\text{sw max}}} \]  

(12)

where

\[ \Delta V_{\text{OUT}} = \text{Desired output ripple voltage} \]

The minimum capacitor value for a desired output ripple and load current is:

\[ C_{\text{out min}} = \frac{I_{\text{OUT-D}}}{f \cdot \Delta V_{\text{OUT}}} \]  

(13)

8 Input Capacitor Selection

The input capacitor is selected mainly on its ESR value and on the RMS current rating its order to support the high current changes on the input. Low ESR capacitors are recommended in order to minimize the input voltage ripple and the interference with other circuits in the system. An additional L-C input filter might be considered for EMI sensitive applications.
9 Efficiency

The efficiency is calculated as shown in Equation 14. This calculation does not include the inductor, copper and capacitor losses but becomes very close to what you can expect in the final application.

\[
\eta = \frac{V_{\text{IN}} - V_{\text{SW}}}{V_{\text{IN}}} \frac{|V_{\text{OUT}}|}{|V_{\text{OUT}}| + V_D}
\]

(14)

10 Example: Inverting Regulator, 12 V Input to −5 V Output at 1.5A Load Current

For this example, assume the freewheeling diode D1 is Schottky, with a forward voltage drop of 0.5 V. You can estimate the switch voltage to be 0.5 V, although it may be a little different in the actual application.

The duty cycle is:

\[
D = \frac{5 \text{ V} + 0.5 \text{ V}}{(12 \text{ V} + 5 \text{ V} + 0.5 \text{ V} - 0.5 \text{ V})} = 0.32
\]

Calculate parameters related to the inductor:

\[
I_L = \frac{1.5 \text{ A}}{1 - 0.33} = 2.21 \text{ A}
\]

\[
\Delta I_L = 0.2 \times I_{\text{OUT}} = 0.44 \text{ A}
\]

\[
L = \frac{(12 \text{ V} + 0.32)/\text{(260kHz} \times 0.44\text{A})}{33.6 \text{ µH}}
\]

\[
E \cdot T = \frac{(12 \text{ V} + 5 \text{ V})/0.32}{260\text{kHz}} = 204 \text{ V} \times \text{µs}
\]

Peak inductor current is the same as the peak switch current:

\[
I_{\text{SWmax}} = 2.21 \text{ A} + (0.44\text{A}/2) = 2.43 \text{ A}
\]

An appropriate choice of inductor would be 33 µH, rated for more than 3A and 210 V • µs. An appropriate switching regulator IC would be the LM2673-5.0 that has a 3A/40 V switch rating and 40 V input rating. In addition, the LM2673-5.0 is configured to control a −5 V output in this topology. The LM2673 has an \(R_{\text{DSon}}\) of 0.15 Ω; checking the switch voltage estimate, you find it to be:

\[
V_{\text{SWmax}} = 2.43 \text{ A} \times 0.15 \text{ Ω} = 0.37 \text{ V}
\]

This lower switch voltage slightly reduces the peak switch current, but does not significantly change the other calculations.

The resulting circuit is shown in Figure 6. Its efficiency is typically 82% at full load.

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![Figure 6. 5 V to −15 V/150 mA Buck Boost Converter](image)

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11  PCB Layout Guidelines

A recommended printed circuit board (PCB) layout for the LM267X inverting regulator is shown in Figure 8.

It is very important to place the input capacitor as close as possible to the input pin of the regulator. In order to achieve the best performance special care has to be taken for proper grounding. A good practice is always the use of a separate ground plane or at least a single point ground structure. At higher load currents like >1A, special care of metal traces and component placement has to be taken. One reason for this is that high switching currents cause voltage drops in the PCB metal trace, and long metal traces and component leads cause parasitic unwanted inductance as well, especially at switching frequencies of 260 kHz and above. This parasitic inductance is very often main source of high voltage spikes at input and output lines and EMI problems.

Therefore place the inductor, free wheeling diode, and especially the input capacitor as close as possible to the IC. Use heavy lines for the metal traces to these components.

Wire the feedback circuit away from the inductor in order to avoid flux intersection. Use shielded cores for better EMI performance.

In sensitive applications, input and output voltage spikes may still not be acceptable even if low ESR input and output filter capacitors are already used. In such a case, input and output L/C filters should be considered.

Figure 7. Top Layer
Figure 8. Silk Screen

Figure 9. LM2673 Demo Board 12 V to −5 V/1.5A
(see Figure 6 for the Application Circuit)

L1 = DO5022-333. Coilcraft
C_{IN} = 3x15 µF/50 V Sprague T595
C_{OUT} = 3x100 µF AVX TPS Series
D1 = MBRD835L
C_{C} = 22 µF/35 V AVX TPS Series
12 Stability Considerations

Pulse-width modulated (PWM) switch mode DC/DC converters consist of a frequency response control loop and, therefore, the design has to fulfill the stability criteria of a control loop.

Since the value of the inductance, output capacitor value and ESR, and compensation capacitor $C_C$ will influence the regulator loop stability, the converter has to be tested for stability.

The first test for stability is to check the switch voltage waveform across the semiconductor switch, which is the output pin of the LM2673. This waveform should be stable and free of jitter as it is shown in Figure 3 and Figure 4 for continuous and discontinuous operation.

If this is the case under all input voltage and load current conditions it is already a good indication of a stable design.

The next measurement is the pulsating load test, or load transient response. During this test the load current is pulsed (rectangular waveform, fast rise time) between minimum and maximum load. The output voltage waveform is monitored with an oscilloscope, see Figure 10. Under these conditions the output voltage should respond without any oscillation to the load current changes. This has to be verified again under all input voltage conditions.

If the regulator exhibits stability problems during these tests, the output capacitor and/or compensation capacitor $C_C$ has to be changed accordingly. For the LM267x inverting buck-boost applications, the stability will usually improve with an increase in the capacitor value of $C_C$ (use a low ESR capacitor).

![Figure 10. Load Transient Response Shows Stable Operation](image)

Upper Trace: Output Voltage, 100mV/div
Lower Trace: Load Current, 1A/div
Horizontal: 2µs/div

13 Startup Considerations

At low input voltages (down to 5 V), the LM267x series of switching regulators can take full advantage of the buck-boost topology. Usually these regulators have a minimum input voltage requirement of $V_{IN} = 6.5$ V, because of the internal 5 V regulator that provides the internal bias for the IC.

Since the ground of the device is connected to the output, the resulting voltage from $V_{IN}$ to GND is the input voltage plus the magnitude of the output voltage, typically totaling over 8 V (see Section 5). Therefore, the part initially has 5 V at the input enabling the device to start up, and as soon as the output goes negative the input voltage of the device will raise eventually up to $V_{IN} + V_{OUT}$, which is greater than 6.5 V and well within the specification.

Inverting regulators often require high peak input currents during startup. These can be minimized by using the soft-start feature of the switching regulator IC.
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