LM5158x 2.2-MHz Wide $V_{\text{IN}}$ 85-V Output Boost/SEPIC/Flyback Converter with Dual Random Spread Spectrum

1 Features

- Suited for wide operating range for battery applications
  - 3.2-V to 60-V input operating range (65-V abs max)
  - 83-V maximum output (85-V abs max)
  - Minimum boost supply voltage of 1.5 V when BIAS ≥ 3.2 V
  - Input transient protection up to 65 V
  - Minimized battery drain
    - Low shutdown current ($I_{\text{Q}} \leq 2.6 \mu A$)
    - Low operating current ($I_{\text{Q}} \leq 670 \mu A$)
- Small solution size and low cost
  - Maximum switching frequency up to 2.2 MHz
  - 16-pin QFN package (3 mm × 3 mm)
  - Integrated error amplifier allows primary-side regulation without optocoupler (flyback)
  - Accurate current limit (see the Device Comparison Table)
- EMI mitigation
  - Selectable dual random spread spectrum
  - Lead-less package
- Higher efficiency with low-power dissipation
  - 133-mΩ $R_{\text{DS(on)}}$ switch
  - Fast switching, small switching loss
- Avoid AM band interference and crosstalk
  - Optional clock synchronization
  - Dynamically programmable wide switching frequency from 100 kHz to 2.2 MHz
- Integrated protection features
  - Constant current limiting over input voltage
  - Selectable hiccup mode overload protection
  - Programmable line UVLO
  - OVP protection
  - Thermal shutdown
- Accurate ±1% accuracy feedback reference
- Adjustable soft start
- PGOOD indicator
- Create a custom design using the LM5158x with the WEBENCH® Power Designer

3 Description

The LM5158x device is a wide input range, non-synchronous boost converter with an integrated 85-V, 3.26-A (LM5158) or 85-V, 1.63-A (LM51581) power switch.

The device can be used in boost, SEPIC, and flyback topologies. It can start up from a single-cell battery with a minimum of 3.2 V. It can operate with the input supply voltage as low as 1.5 V if the BIAS pin is greater than 3.2 V.

The BIAS pin operates up to 60 V (65-V absolute maximum). The switching frequency is dynamically programmable from 100 kHz to 2.2 MHz with an external resistor. Switching at 2.2 MHz minimizes AM band interference and allows for a small solution size and fast transient response. The device provides a selectable Dual Random Spread Spectrum to help reduce the EMI over a wide frequency range.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE(1)</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LM5158</td>
<td>WQFN (16)</td>
<td>3.00 mm × 3.00 mm</td>
</tr>
<tr>
<td>LM51581</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical SEPIC Application

![Typical SEPIC Application Diagram](image-url)
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4 Revision History
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

<table>
<thead>
<tr>
<th>DATE</th>
<th>REVISION</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>October 2021</td>
<td>*</td>
<td>Initial Release</td>
</tr>
</tbody>
</table>

Product Folder Links: LM5158 LM51581
5 Description (continued)

The device features an accurate peak current limit over the input voltage, which avoids overdesigning the power inductor. Low operating current and pulse-skipping operation improve efficiency at light loads.

The device has built-in protection features such as overvoltage protection, line UVLO, thermal shutdown, and selectable hiccup mode overload protection. Additional features include low shutdown $I_Q$, programmable soft start, precision reference, a power-good indicator, and external clock synchronization.

6 Device Comparison Table

<table>
<thead>
<tr>
<th>DEVICE OPTION</th>
<th>MINIMUM PEAK CURRENT LIMIT</th>
<th>MAXIMUM SW VOLTAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>LM5158</td>
<td>3.26 A</td>
<td>83 V (85-V abs max)</td>
</tr>
<tr>
<td>LM51581</td>
<td>1.63 A</td>
<td></td>
</tr>
</tbody>
</table>
## 7 Pin Configuration and Functions

![Figure 7-1. RTE Package 16-Pin WQFN Top View](image)

### Table 7-1. Pin Functions

<table>
<thead>
<tr>
<th>PIN NO.</th>
<th>NAME</th>
<th>TYPE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1, 16</td>
<td>PGND</td>
<td>P</td>
<td>Power ground pin. Source connection of the internal N-channel power MOSFET</td>
</tr>
<tr>
<td>2</td>
<td>VCC</td>
<td>P</td>
<td>Output of the internal VCC regulator and supply voltage input of the internal MOSFET driver. Connect a 1-µF ceramic bypass capacitor from this pin to PGND.</td>
</tr>
<tr>
<td>3</td>
<td>BIAS</td>
<td>P</td>
<td>Supply voltage input to the VCC regulator. Connect a bypass capacitor from this pin to PGND.</td>
</tr>
<tr>
<td>4</td>
<td>PGOOD</td>
<td>O</td>
<td>Power-good indicator. An open-drain output, which goes low if FB is below the undervoltage threshold ( V_{UVTH} ). Connect a pullup resistor to the system voltage rail.</td>
</tr>
<tr>
<td>5</td>
<td>RT</td>
<td>I</td>
<td>Switching frequency setting pin. The switching frequency is programmed by a single resistor between RT and AGND.</td>
</tr>
<tr>
<td>6</td>
<td>EN/UVLO/SYNC</td>
<td>I</td>
<td>Enable pin. The converter shuts down when the pin is less than the enable threshold ( V_{EN} ). Undervoltage lockout programming pin. The converter start-up and shutdown levels can be programmed by connecting this pin to the supply voltage through a voltage divider. If using a programmable UVLO, connect the low-side UVLO resistor to AGND. This pin must not be left floating. Connect to the BIAS pin if not used. External synchronization clock input pin. The internal clock can be synchronized to an external clock by applying a negative pulse signal into the pin.</td>
</tr>
<tr>
<td>7</td>
<td>AGND</td>
<td>G</td>
<td>Analog ground pin. Connect to the analog ground plane through a wide and short path.</td>
</tr>
<tr>
<td>8</td>
<td>COMP</td>
<td>O</td>
<td>Inverting input of the internal transconductance error amplifier. Connect the loop compensation components between this pin and AGND.</td>
</tr>
<tr>
<td>9</td>
<td>FB</td>
<td>I</td>
<td>Soft-start time programming pin. An external capacitor and an internal current source set the ramp rate of the internal error amplifier reference during soft start. Connect the ground connection of the capacitor to AGND.</td>
</tr>
<tr>
<td>10</td>
<td>SS</td>
<td>I</td>
<td>MODE = 0 V or connect to AGND during initial power up: Hiccup mode protection is disabled and spread spectrum is enabled. MODE = 370 mV or connect a 37.4-kΩ resistor between this pin and AGND during initial power up: Hiccup mode protection is enabled and spread spectrum is enabled. MODE = 620 mV or connect a 62.0-kΩ resistor between this pin and AGND during initial power up: Hiccup mode protection is enabled and spread spectrum is disabled. MODE &gt; 1 V or connect a 100-kΩ resistor between this pin and AGND during initial power up: Hiccup mode protection is disabled and spread spectrum is enabled.</td>
</tr>
<tr>
<td>11</td>
<td>MODE</td>
<td>I</td>
<td>Hiccup mode protection is disabled and spread spectrum is enabled.</td>
</tr>
</tbody>
</table>
Table 7-1. Pin Functions (continued)

<table>
<thead>
<tr>
<th>PIN NO.</th>
<th>NAME</th>
<th>TYPE(1)</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>13, 14</td>
<td>SW</td>
<td></td>
<td>Switch pin. Drain connection of the internal N-channel power MOSFET</td>
</tr>
<tr>
<td>12, 15</td>
<td>NC</td>
<td></td>
<td>No internal electrical contact</td>
</tr>
<tr>
<td>—</td>
<td>EP</td>
<td></td>
<td>Exposed pad of the package. The exposed pad must be connected to AGND and the large ground copper plane to decrease thermal resistance.</td>
</tr>
</tbody>
</table>

(1) G = Ground, I = Input, O = Output, P = Power
8 Specifications

8.1 Absolute Maximum Ratings
Over the recommended operating junction temperature range(1)

<table>
<thead>
<tr>
<th>Input</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>BIAS to AGND</td>
<td>–0.3</td>
<td>65</td>
<td>V</td>
</tr>
<tr>
<td>UVLO to AGND</td>
<td>–0.3</td>
<td>V&lt;sub&gt;BIAS&lt;/sub&gt; + 0.3</td>
<td></td>
</tr>
<tr>
<td>SS, RT to AGND</td>
<td>–0.3</td>
<td>3.8</td>
<td>V</td>
</tr>
<tr>
<td>FB to AGND</td>
<td>–0.3</td>
<td>4.0</td>
<td>V</td>
</tr>
<tr>
<td>MODE to AGND</td>
<td>–0.3</td>
<td>3.8</td>
<td>V</td>
</tr>
<tr>
<td>PGND to AGND</td>
<td>–0.3</td>
<td>0.3</td>
<td>V</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Output</th>
<th>MIN</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCC to AGND</td>
<td>–0.3</td>
<td>5.8(3)</td>
<td>V</td>
</tr>
<tr>
<td>PGOOD to AGND</td>
<td>–0.3</td>
<td>18</td>
<td>V</td>
</tr>
<tr>
<td>COMP to AGND</td>
<td>–0.3</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>SW to AGND (DC)</td>
<td>–0.3</td>
<td>85</td>
<td>V</td>
</tr>
<tr>
<td>SW to AGND (5-ns transient)</td>
<td>–6</td>
<td></td>
<td>V</td>
</tr>
</tbody>
</table>

Junction temperature, T<sub>J</sub>(6)

| Storage temperature, T<sub>stg</sub> | –55   | 150    | ºC    |

(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

(2) These pins are not specified to have an external voltage applied.

(3) Operating lifetime is de-rated when the pin voltage is greater than 5.5 V.

(4) The maximum current sink is limited to 1 mA when V<sub>PGOOD</sub> > V<sub>BIAS</sub>.

(5) This pin has an internal max voltage clamp which can handle up to 1.6 mA.

(6) High junction temperatures degrade operating lifetimes. Operating lifetime is de-rated for junction temperatures greater than 125 ºC.

8.2 ESD Ratings

<table>
<thead>
<tr>
<th>V&lt;sub&gt;(ESD)&lt;/sub&gt;</th>
<th>Electrostatic charge</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins(1)</td>
<td>±2000</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Charged device model (CDM), per ANSI/ESDA/JEDEC JS-002(2)</td>
<td>±500</td>
<td>V</td>
</tr>
</tbody>
</table>

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

8.3 Recommended Operating Conditions
Over the recommended operating junction temperature range(1)

<table>
<thead>
<tr>
<th>V&lt;sub&gt;SUPPLY&lt;/sub&gt;</th>
<th>Boost converter input (when BIAS ≥ 3.2 V)</th>
<th>MIN</th>
<th>NOM</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>1.5</td>
<td></td>
<td>60</td>
<td>V</td>
</tr>
<tr>
<td>V&lt;sub&gt;LOAD&lt;/sub&gt;</td>
<td>Boost converter output</td>
<td></td>
<td>V&lt;sub&gt;SUPPLY&lt;/sub&gt;</td>
<td>83(2)</td>
<td>V</td>
</tr>
<tr>
<td>V&lt;sub&gt;BIAS&lt;/sub&gt;</td>
<td>BIAS input(3)</td>
<td>3.2</td>
<td></td>
<td>60</td>
<td>V</td>
</tr>
<tr>
<td>V&lt;sub&gt;UVLO&lt;/sub&gt;</td>
<td>UVLO input</td>
<td>0</td>
<td></td>
<td>60</td>
<td>V</td>
</tr>
<tr>
<td>V&lt;sub&gt;FB&lt;/sub&gt;</td>
<td>FB input</td>
<td>0</td>
<td></td>
<td>4.0</td>
<td>V</td>
</tr>
<tr>
<td>I&lt;sub&gt;SW&lt;/sub&gt;</td>
<td>Switch current</td>
<td>0</td>
<td>See note(4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Typical switching frequency</td>
<td>100</td>
<td></td>
<td>2200</td>
<td>kHz</td>
</tr>
<tr>
<td></td>
<td>Synchronization pulse frequency</td>
<td>100</td>
<td></td>
<td>2200</td>
<td>kHz</td>
</tr>
<tr>
<td>T&lt;sub&gt;J&lt;/sub&gt;</td>
<td>Operating junction temperature</td>
<td>–40</td>
<td></td>
<td>125</td>
<td>ºC</td>
</tr>
</tbody>
</table>

(1) Recommended Operating Conditions are conditions under the device is intended to be functional. For specifications and test conditions, see the Electrical Characteristics.

(2) The boost converter output can be up to 83 V, but the SW pin voltage should be less than or equal to 85 V during transient.

(3) The BIAS pin operating range is from 3.2 V to 60 V when VCC is supplied from the internal VCC regulator.
The maximum switch current is limited by pre-programmed peak current limit ($I_{\text{LIM}}$) when $T_J < T_{\text{TSD}}$.

### 8.4 Thermal Information

<table>
<thead>
<tr>
<th>THERMAL METRIC[1]</th>
<th>LM5158x RTE(QFN)</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$R_{\text{JA}}$</td>
<td>Junction-to-ambient thermal resistance (LM5158EVM-BST)</td>
<td>32.7</td>
</tr>
<tr>
<td>$R_{\text{JC(top)}}$</td>
<td>Junction-to-case (top) thermal resistance</td>
<td>44.8</td>
</tr>
<tr>
<td>$R_{\text{JB}}$</td>
<td>Junction-to-board thermal resistance</td>
<td>19.1</td>
</tr>
<tr>
<td>$\Psi_{\text{JT}}$</td>
<td>Junction-to-top characterization parameter (LM5158EVM-BST)</td>
<td>0.6</td>
</tr>
<tr>
<td>$\Psi_{\text{JT}}$</td>
<td>Junction-to-top characterization parameter</td>
<td>0.8</td>
</tr>
<tr>
<td>$\Psi_{\text{JB}}$</td>
<td>Junction-to-board characterization parameter (LM5158EVM-BST)</td>
<td>15.1</td>
</tr>
<tr>
<td>$\Psi_{\text{JB}}$</td>
<td>Junction-to-board characterization parameter</td>
<td>19.1</td>
</tr>
<tr>
<td>$R_{\text{JC(bot)}}$</td>
<td>Junction-to-case (bottom) thermal resistance</td>
<td>6.7</td>
</tr>
</tbody>
</table>

[1] For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

### 8.5 Electrical Characteristics

Typical values correspond to $T_J = 25°C$. Minimum and maximum limits apply over $T_J = –40°C$ to 125°C. Unless otherwise stated, $V_{\text{BIAS}} = 12$ V, $R_T = 9.09$ kΩ

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$I_{\text{SHUTDOWN(BIASSHUTDOWN)}}$</td>
<td>BIAS shutdown current</td>
<td>$V_{\text{BIAS}} = 12$ V, $V_{\text{UVLO}} = 0$ V</td>
<td>2.6</td>
<td>5</td>
<td>μA</td>
</tr>
<tr>
<td>$I_{\text{OPERATING(BIASOPERATING)}}$</td>
<td>BIAS operating current</td>
<td>$V_{\text{BIAS}} = 12$ V, $V_{\text{UVLO}} = 2.0$ V, $V_{\text{FB}} = V_{\text{REF}}$, $R_T = 220$ kΩ</td>
<td>670</td>
<td>850</td>
<td>μA</td>
</tr>
<tr>
<td>$V_{\text{VCC-REG}}$</td>
<td>VCC regulation</td>
<td>$V_{\text{BIAS}} = 8$ V, $I_{\text{VCC}} = 18$ mA</td>
<td>4.66</td>
<td>4.9</td>
<td>5.14</td>
</tr>
<tr>
<td>$V_{\text{VCC-UVLO(RISING)}}$</td>
<td>VCC UVLO threshold</td>
<td>VCC rising</td>
<td>3.05</td>
<td>3.10</td>
<td>3.15</td>
</tr>
<tr>
<td>$V_{\text{VCC-UVLO(HYS)}}$</td>
<td>VCC UVLO hysteresis</td>
<td>VCC falling</td>
<td>0.1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{\text{EN(RISING)}}$</td>
<td>Enable threshold</td>
<td>EN rising</td>
<td>0.4</td>
<td>0.52</td>
<td>0.7</td>
</tr>
<tr>
<td>$V_{\text{EN(FALLING)}}$</td>
<td>Enable threshold</td>
<td>EN falling</td>
<td>0.33</td>
<td>0.49</td>
<td>0.63</td>
</tr>
<tr>
<td>$V_{\text{EN(HYS)}}$</td>
<td>Enable hysteresis</td>
<td>EN falling</td>
<td>0.03</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{\text{UVLO(RISING)}}$</td>
<td>UVLO / SYNC threshold</td>
<td>UVLO rising</td>
<td>1.425</td>
<td>1.5</td>
<td>1.575</td>
</tr>
<tr>
<td>$V_{\text{UVLO(FALLING)}}$</td>
<td>UVLO / SYNC threshold</td>
<td>UVLO falling</td>
<td>1.370</td>
<td>1.45</td>
<td>1.520</td>
</tr>
<tr>
<td>$V_{\text{UVLO(HYS)}}$</td>
<td>UVLO / SYNC threshold hysteresis</td>
<td>UVLO falling</td>
<td>0.05</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{\text{UVLO}}$</td>
<td>UVLO hysteresis current</td>
<td>$V_{\text{UVLO}} = 1.6$ V</td>
<td>4</td>
<td>5</td>
<td>6</td>
</tr>
<tr>
<td>$F_{\text{SW}}$</td>
<td>MODE, SPREAD SPECTRUM</td>
<td>$F_{\text{SW}}$ modulation (upper limit)</td>
<td>7.8%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$F_{\text{SW}}$</td>
<td></td>
<td>$F_{\text{SW}}$ modulation (lower limit)</td>
<td>–7.8%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$I_{\text{SS}}$</td>
<td>SOFT START</td>
<td>Soft-start current</td>
<td>9</td>
<td>10</td>
<td>11</td>
</tr>
<tr>
<td>$R_{\text{DSON}}$</td>
<td>SS pulldown switch</td>
<td>50</td>
<td></td>
<td></td>
<td>Ω</td>
</tr>
<tr>
<td>$f_{\text{sw1}}$</td>
<td>PULSE WIDTH MODULATION</td>
<td>Switching frequency</td>
<td>$R_T = 220$ kΩ</td>
<td>85</td>
<td>100</td>
</tr>
</tbody>
</table>
Typical values correspond to $T_J = 25^\circ C$. Minimum and maximum limits apply over $T_J = –40^\circ C$ to $125^\circ C$. Unless otherwise stated, $V_{\text{BIAS}} = 12$ V, $R_T = 9.09$ k$\Omega$

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$f_{\text{sw2}}$</td>
<td>Switching frequency</td>
<td>$R_T = 49.3$ k$\Omega$</td>
<td>388</td>
<td>440</td>
<td>492</td>
</tr>
<tr>
<td>$f_{\text{sw3}}$</td>
<td>Switching frequency</td>
<td>$R_T = 9.09$ k$\Omega$</td>
<td>1980</td>
<td>2200</td>
<td>2420</td>
</tr>
<tr>
<td>$t_{\text{ON(MIN)}}$</td>
<td>Minimum on time</td>
<td>$R_T = 9.09$ k$\Omega$</td>
<td></td>
<td>80</td>
<td></td>
</tr>
<tr>
<td>$D_{\text{MAX1}}$</td>
<td>Maximum duty cycle limit</td>
<td>$R_T = 9.09$ k$\Omega$</td>
<td>80%</td>
<td>85%</td>
<td>90%</td>
</tr>
<tr>
<td>$D_{\text{MAX2}}$</td>
<td>Maximum duty cycle limit</td>
<td>$R_T = 220$ k$\Omega$</td>
<td>90%</td>
<td>93%</td>
<td>96%</td>
</tr>
<tr>
<td>$R_{\text{T regulation voltage}}$</td>
<td></td>
<td></td>
<td>0.5</td>
<td></td>
<td>V</td>
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**CURRENT LIMIT**

<table>
<thead>
<tr>
<th>PARAMETER</th>
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<th>Min</th>
<th>Typ</th>
<th>Max</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$I_{\text{LIM}}$</td>
<td>Internal MOSFET current limit</td>
<td>LM5158</td>
<td>3.26</td>
<td>3.75</td>
<td>4.24</td>
</tr>
<tr>
<td>$I_{\text{LIM}}$</td>
<td>Internal MOSFET current limit</td>
<td>LM51581</td>
<td>1.63</td>
<td>1.875</td>
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**HICCUP MODE PROTECTION**

<table>
<thead>
<tr>
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<tbody>
<tr>
<td></td>
<td>Hiccup enable cycles</td>
<td>64</td>
<td></td>
<td></td>
<td>Cycles</td>
</tr>
<tr>
<td></td>
<td>Hiccup timer reset cycles</td>
<td>8</td>
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<td>Cycles</td>
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**ERROR AMPLIFIER**

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</thead>
<tbody>
<tr>
<td>$V_{\text{REF}}$</td>
<td>FB reference</td>
<td>0.99</td>
<td>1</td>
<td>1.01</td>
<td>V</td>
</tr>
<tr>
<td>$G_m$</td>
<td>Transconductance</td>
<td>2</td>
<td></td>
<td></td>
<td>mA/V</td>
</tr>
<tr>
<td>$V_{\text{COMP}}$</td>
<td>COMP sourcing current</td>
<td>180</td>
<td></td>
<td></td>
<td>$\mu$A</td>
</tr>
<tr>
<td>$V_{\text{COMP}}$</td>
<td>COMP clamp voltage</td>
<td>2.5</td>
<td>2.8</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$V_{\text{COMP}}$</td>
<td>COMP clamp voltage</td>
<td>1</td>
<td>1.1</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$A_{\text{CS}}$</td>
<td>$\Delta V_{\text{COMP}} / \Delta I_{\text{SW}}$</td>
<td>0.19</td>
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**OVP**

<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
<td>$V_{\text{OVTH}}$</td>
<td>Overvoltage threshold</td>
<td>FB rising (reference to $V_{\text{REF}}$)</td>
<td>107%</td>
<td>110%</td>
<td>113%</td>
</tr>
<tr>
<td>$V_{\text{OVTH}}$</td>
<td>Overvoltage threshold</td>
<td>FB falling (reference to $V_{\text{REF}}$)</td>
<td>105%</td>
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**PGOOD**

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<tr>
<td>$V_{\text{UVTH}}$</td>
<td>PGOOD pulldown switch $R_{\text{DSON}}$</td>
<td>1-mA sinking</td>
<td>70</td>
<td></td>
<td>$\Omega$</td>
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<tr>
<td>$V_{\text{UVTH}}$</td>
<td>Undervoltage threshold</td>
<td>FB falling (reference to $V_{\text{REF}}$)</td>
<td>87%</td>
<td>90%</td>
<td>93%</td>
</tr>
<tr>
<td>$V_{\text{UVTH}}$</td>
<td>Undervoltage threshold</td>
<td>FB rising (reference to $V_{\text{REF}}$)</td>
<td>95%</td>
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**POWER SWITCH**

<table>
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<tbody>
<tr>
<td>$f_{\text{DS(ON)}}$</td>
<td>Internal MOSFET on-resistance</td>
<td>$V_{\text{BIAS}} = 12$ V</td>
<td>133</td>
<td>290</td>
<td>m$\Omega$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V_{\text{BIAS}} = 3.5$ V</td>
<td>138</td>
<td>300</td>
<td>m$\Omega$</td>
</tr>
<tr>
<td>$V_{\text{SW}}$</td>
<td>Leakage current</td>
<td>$V_{\text{SW}} = 12$ V</td>
<td>1100</td>
<td></td>
<td>nA</td>
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**THERMAL SHUTDOWN**

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>$T_{\text{TSD}}$</td>
<td>Thermal shutdown threshold</td>
<td>Temperature rising</td>
<td>175</td>
<td></td>
<td>$^\circ$C</td>
</tr>
<tr>
<td>$T_{\text{TSH}}$</td>
<td>Thermal shutdown hysteresis</td>
<td>15</td>
<td></td>
<td></td>
<td>$^\circ$C</td>
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</tbody>
</table>
8.6 Typical Characteristics

**Figure 8-1. BIAS Shutdown Current vs $V_{\text{BIAS}}$**

**Figure 8-2. BIAS Shutdown Current vs Temperature**

**Figure 8-3. BIAS Operating Current vs Temperature**

**Figure 8-4. $V_{\text{VCC}}$ vs $V_{\text{BIAS}}$**

**Figure 8-5. $V_{\text{VCC}}$ vs $I_{\text{VCC}}$**

**Figure 8-6. $I_{\text{SS}}$ vs Temperature**
Figure 8-7. EN Threshold vs Temperature

Figure 8-8. UVLO Threshold vs Temperature

Figure 8-9. FB Reference vs Temperature

Figure 8-10. Frequency vs RT Resistance

Figure 8-11. Frequency vs Temperature

Figure 8-12. Current Limit Threshold vs Temperature
Figure 8-13. Peak Current Limit vs Duty Cycle

Figure 8-14. Internal MOSFET Drain Source On-state Resistance vs Temperature

Figure 8-15. Minimum On Time vs Frequency

Figure 8-16. Maximum Duty Cycle Limit vs Frequency
9 Detailed Description

9.1 Overview

The LM5158x is a wide input range, non-synchronous boost converter that uses peak-current-mode control. The device can be used in boost, SEPIC, and flyback topologies.

The device can start up with a minimum of 3.2 V. It can operate with input supply voltage as low as 1.5 V if the BIAS pin is greater than 3.2 V. The internal VCC regulator also supports BIAS pin operation up to 60 V (65-V absolute maximum). The switching frequency is dynamically programmable from 100 kHz to 2.2 MHz with an external resistor. Switching at 2.2 MHz minimizes AM band interference and allows for a small solution size and fast transient response. The device provides an optional dual random spread spectrum to help reduce the EMI over a wide frequency span.

The device features an accurate current limit over the input voltage range. Low operating current and pulse skipping operation improve efficiency at light loads.

The device also has built-in protection features such as overvoltage protection, line UVLO, and thermal shutdown. Selectable hiccup mode overload protection protects the converter during prolonged current limit conditions. Additional features include the following:

- Low shutdown current
- Programmable soft start
- Precision reference
- Power-good indicator
- External clock synchronization
9.2 Functional Block Diagram

9.3 Feature Description

9.3.1 Line Undervoltage Lockout (EN/UVLO/SYNC Pin)

The device has a dual-level EN/UVLO circuit. During power-on, if the BIAS pin voltage is greater than 2.7 V, the UVLO pin voltage is in between the enable threshold ($V_{EN}$), and the UVLO threshold ($V_{UVLO}$) for more than 1.5 μs (see Section 9.3.6 for more details), the device starts up and an internal configuration starts. The device typically requires a 90-μs internal start-up delay before entering standby mode. In standby mode, the VCC regulator and RT regulator are operational, the SS pin is grounded, and there is no switching at the SW pin.

Figure 9-1. Line UVLO and Enable
When the UVLO pin voltage is above the UVLO threshold, the device enters run mode. In run mode, a soft-start sequence starts if the VCC voltage is greater than VCC UV threshold ($V_{VCC-UVLO}$). UVLO hysteresis is accomplished with an internal 50-mV voltage hysteresis and an additional 5-μA current source that is switched on or off. When the UVLO pin voltage exceeds the UVLO threshold, the UVLO hysteresis current source is enabled to quickly raise the voltage at the UVLO pin. When the UVLO pin voltage falls below the UVLO threshold, the current source is disabled, causing the voltage at the UVLO pin to fall quickly. When the UVLO pin voltage is less than the enable threshold ($V_{EN}$), the device enters shutdown mode after a 40-μs (typical) delay with all functions disabled.

**Figure 9-2. Boost Start-Up Waveforms Case 1: Start-Up by VCC UVLO, UVLO Toggle After Start-Up**
The external UVLO resistor divider must be designed so that the voltage at the UVLO pin is greater than 1.5 V (typical) when the input voltage is in the desired operating range. The values of $R_{UVLOT}$ and $R_{UVLOB}$ can be calculated as shown in Equation 1 and Equation 2.

$$R_{UVLOT} = \frac{V_{\text{SUPPLY(ON)}} \times \frac{V_{\text{UVLO(FALLING)}}}{V_{\text{UVLO(RISING)}}} - V_{\text{SUPPLY(OFF)}}}{t_{\text{UVLO}}}$$

(1)

where

- $V_{\text{SUPPLY(ON)}}$ is the desired start-up voltage of the converter.
- $V_{\text{SUPPLY(OFF)}}$ is the desired turn-off voltage of the converter.

$$R_{UVLOB} = \frac{V_{\text{UVLO(RISING)}} \times R_{UVLOT}}{V_{\text{SUPPLY(ON)}} - V_{\text{UVLO(RISING)}}}$$

(2)

A UVLO capacitor ($C_{UVLO}$) is required in case the input voltage drops below the $V_{\text{SUPPLY(OFF)}}$ momentarily during the start-up or during a severe load transient at the low input voltage. If the required UVLO capacitor is large, an additional series UVLO resistor ($R_{UVLOS}$) can be used to quickly raise the voltage at the UVLO pin when the 5-μA hysteresis current turns on.
Do not leave the UVLO pin floating. Connect to the BIAS pin if not used.

### 9.3.2 High Voltage VCC Regulator (BIAS, VCC Pin)

The device has an internal wide input VCC regulator that is sourced from the BIAS pin. The wide input VCC regulator allows the BIAS pin to be connected directly to supply voltages from 3.2 V to 60 V (transient protection up to 65 V).

The VCC regulator turns on when the device is in standby or run mode. When the BIAS pin voltage is below the VCC regulation target, the VCC output tracks the BIAS with a small dropout voltage. When the BIAS pin voltage is greater than the VCC regulation target, the VCC regulator provides a 5-V supply (typical) for the device and the internal N-channel MOSFET driver.

The VCC regulator sources current into the capacitor connected to the VCC pin. The recommended VCC capacitor value is 1 µF.

The minimum supply voltage after start-up can be further decreased by supplying the BIAS pin from the boost converter output or from an external power supply as shown in Figure 9-5. Also, this configuration allows the device to handle more power when the $V_{SUPPLY}$ is less than 5 V. Practical minimum supply voltage after start-up is decided by the maximum duty cycle limit ($D_{MAX}$).

In flyback topology, the internal power dissipation of the device can be decreased by supplying the BIAS using an additional transformer winding, especially in PSR flyback. In this configuration, the external BIAS supply voltage ($V_{AUX}$) must be greater than the regulation target of the external LDO, and the BIAS pin voltage must always be greater than 3.2 V.
9.3.3 Soft Start (SS Pin)

The soft-start feature helps the converter gradually reach the steady state operating point, thus reducing start-up stresses and surges. The device regulates the FB pin to the SS pin voltage or the internal reference, whichever is lower.

At start-up, the internal 10-μA soft-start current source (I_{SS}) turns on after the VCC voltage exceeds the VCC UV threshold. The soft-start current gradually increases the voltage on an external soft-start capacitor connected to the SS pin. This results in a gradual rise of the output voltage. The SS pin is pulled down to ground by an internal switch when the VCC is less than the VCC UVLO threshold, the UVLO is less than the UVLO threshold, during hiccup mode off time or thermal shutdown.

In boost topology, soft-start time (t_{SS}) varies with the input supply voltage. The soft-start time in boost topology is calculated as shown in Equation 3.

\[ t_{SS} = \frac{C_{SS}}{I_{SS}} \times \left( 1 - \frac{V_{SUPPLY}}{V_{LOAD}} \right) \]

(3)

In SEPIC topology, the soft-start time (t_{SS}) is calculated as follows.

\[ t_{SS} = \frac{C_{SS}}{I_{SS}} \]

(4)

TI recommends choosing the soft-start time long enough so that the converter can start up without going into an overcurrent state. See Section 9.3.11 for more detailed information.

Figure 9-7 shows an implementation of primary-side soft start in flyback topology.
9.3.4 Switching Frequency (RT Pin)

The switching frequency of the device can be set by a single RT resistor connected between the RT and the AGND pins. The resistor value to set the RT switching frequency (f_{RT}) is calculated as shown in Equation 5.

\[
R_T = \frac{2.21 \times 10^{10}}{f_{RT(TYPICAL)}} - 955
\]  

Equation 5

The RT pin is regulated to 0.5 V by the internal RT regulator when the device is enabled.

9.3.5 Dual Random Spread Spectrum – DRSS (MODE Pin)

The device provides a digital spread spectrum, which reduces the EMI of the power supply over a wide frequency range. This function is enabled by a single resistor (37.4 kΩ or 100 kΩ) between the MODE pin and the AGND pin or by programming the MODE pin voltage (370 mV or greater than 1.0 V) during initial power up. When spread spectrum is enabled, the internal modulator dithers the internal clock. When an external synchronization clock is applied to the SYNC pin, the internal spread spectrum is disabled. DRSS (a) combines a low frequency triangular modulation profile (b) with a high frequency cycle-by-cycle random modulation profile (c). The low frequency triangular modulation improves performance in lower radio frequency bands (for example, the AM band), while the high frequency random modulation improves performance in higher radio frequency bands (for example, the FM band). In addition, the frequency of the triangular modulation is further modulated randomly to reduce the likelihood of any audible tones. In order to minimize output voltage ripple caused by spread spectrum, duty cycle is modified on a cycle-by-cycle basis to maintain a nearly constant duty cycle when dithering is enabled (see Figure 9-9).
9.3.6 Clock Synchronization (EN/UVLO/SYNC Pin)

The switching frequency of the device can be synchronized to an external clock by pulling down the EN/UVLO/SYNC pin. The internal clock of the device is synchronized at the falling edge, but ignores the falling edge input during the forced off time, which is determined by the maximum duty cycle limit. The external synchronization clock must pull down the EN/UVLO/SYNC pin voltage below \( V_{UVLO(FALLING)} \). The duty cycle of the pulldown pulse is not limited, but the minimum pulldown pulse width must be greater than 150 ns, and the minimum pullup pulse width must be greater than 250 ns. Figure 9-10 shows an implementation of the remote shutdown function. The UVLO pin can be pulled down by a discrete MOSFET or an open-drain output of an MCU. In this configuration, the device stops switching immediately after the UVLO pin is grounded, and the device shuts down 40 µs (typical) after the UVLO pin is grounded.

Figure 9-10. UVLO and Shutdown

Figure 9-11 shows an implementation of shutdown and clock synchronization functions together. In this configuration, the device stops switching immediately when the UVLO pin is grounded, and the device shuts down if the \( f_{SYNC} \) stays in high logic state for longer than 40 µs (typical) (UVLO is in low logic state for more than 40 µs (typical)). The device runs at \( f_{SYNC} \) if clock pulses are provided after the device is enabled.

Figure 9-11. Dual Random Spread Spectrum

The switching frequency of the device can be spread by modulating the switching frequency according to the following equations:

\[
f_{SW} = \begin{cases} 
0.156 \times f_{SW} & \text{(a) Low + High Frequency Random Modulation} \\
0.156 \times f_{SW} & \text{(b) Low Frequency Random Modulation} \\
0.156 \times f_{SW} & \text{(c) High Frequency Random Modulation} 
\end{cases}
\]
Figure 9-11. UVLO, Shutdown, and Clock Synchronization

Figure 9-13 and Figure 9-14 show implementations of standby and clock synchronization functions together. In this configuration, the device stops switching immediately if $f_{SYNC}$ stays in high logic state and enters Standby mode if $f_{SYNC}$ stays in high logic state for longer than two switching cycles. The device runs at $f_{SYNC}$ if clock pulses are provided. Because the device can be enabled when the UVLO pin voltage is greater than the enable threshold for more than 1.5 µs, the configurations in Figure 9-13 and Figure 9-14 are recommended if the external clock synchronization pulses are provided from the start before the device is enabled. This 1.5-µs requirement can be relaxed when the duty cycle of the synchronization pulse is greater than 50%. Figure 9-12 shows the required minimum duty cycle to start up by synchronization pulses. When the switching frequency is greater than 1.1 MHz, the UVLO pin voltage must be greater than the enable threshold for more than 1.5 µs before applying the external synchronization pulse.

![Graph showing required duty cycle to start up by external synchronization clock](image)

Figure 9-12. Required Duty Cycle to Start Up by External Synchronization Clock

![Diagram of UVLO, Standby, and Clock Synchronization (a)](image)

Figure 9-13. UVLO, Standby, and Clock Synchronization (a)
If the UVLO function is not required, the shutdown and clock synchronization functions can be implemented together by using one push-pull output of the MCU. In this configuration, the device shuts down if \( f_{\text{SYNC}} \) stays in low logic state for longer than 40 µs (typical). The device is enabled if \( f_{\text{SYNC}} \) stays in high logic state for longer than 1.5 µs. The device runs at \( f_{\text{SYNC}} \) if clock pulses are provided after the device is enabled. Also, in this configuration, it is recommended to apply the external clock pulses after the BIAS is supplied. By limiting the current flowing into the UVLO pin below 1 mA using a current limiting resistor, the external clock pulses can be supplied before the BIAS is supplied (see Figure 9-15).

Figure 9-15 shows an implementation of inverted enable using external circuit.

The external clock frequency (\( f_{\text{SYNC}} \)) must be within +25% and −30% of \( f_{\text{RT(TYPICAL)}} \). Because the maximum duty cycle limit and the peak current limit with slope resistor (\( R_{\text{SL}} \)) are affected by the clock synchronization, take extra care when using the clock synchronization function. See Section 9.3.7 and Section 9.3.12 for more information.

9.3.7 Current Sense and Slope Compensation

The device senses switch current, which flows into the SW pin and provides a fixed internal slope compensation ramp, which helps prevent subharmonic oscillation at high duty cycle. The internal slope compensation ramp is added to the sensed switch current for the PWM operation. But, no slope compensation ramp is added to the
sensed inductor current for the current limit operation to provide an accurate peak current limit over the input supply voltage (see Figure 9-17).

Figure 9-17. Current Sensing and Slope Compensation

Figure 9-18. Current Sensing and Slope Compensation (a) at PWM Comparator Inputs
Use Equation 6 to calculate the value of the peak slope voltage ($V_{SLOPE}$).

$$V_{SLOPE} = 500 \text{mV} \times \frac{f_{RT}}{f_{SYNC}}$$  \hspace{1cm} (6)

where

- $f_{SYNC}$ is $f_{RT}$ if clock synchronization is not used.

According to peak current mode control theory, the slope of the compensation ramp must be greater than half of the sensed inductor current falling slope to prevent subharmonic oscillation at high duty cycle. Therefore, the minimum amount of slope compensation in boost topology must satisfy the following inequality:

$$0.5 \times \frac{(V_{LOAD} + V_F) - V_{SUPPLY}}{L_M} \times A_{CS} \times \text{Margin} < 500 \text{mV} \times f_{SW}$$  \hspace{1cm} (7)

where

- $V_F$ is a forward voltage drop of D1, the external diode.

Typically 82% of the sensed inductor current falling slope is known as an optimal amount of the slope compensation. By increasing the margin to 1.6, the amount of slope compensation becomes close to the optimal amount.

If clock synchronization is not used, the $f_{SW}$ frequency equals the $f_{RT}$ frequency. If clock synchronization is used, the $f_{SW}$ frequency equals the $f_{SYNC}$ frequency.

### 9.3.8 Current Limit and Minimum On Time

The device provides cycle-by-cycle peak current limit protection that turns off the internal MOSFET when the inductor current reaches the current limit threshold ($I_{LIM}$). To avoid an unexpected hiccup mode operation during a harsh load transient condition, it is recommended to have more margin when programming the peak-current limit.

Boost converters have a natural pass-through path from the supply to the load through the high-side power diode (D1). Because of this path and the minimum on-time limitation of the device, boost converters cannot provide current limit protection when the output voltage is close to or less than the input supply voltage. The minimum on time is shown in Figure 8-15 and is calculated as Equation 8.

$$t_{ON(MIN)} \approx \begin{cases} \frac{800 \times 10^{-15}}{1 + 4 \times 10^{-6}} (R_T \geq 20.83 \text{k} \Omega) \\ \frac{80 \times 10^{-9}}{R_T} (R_T < 20.83 \text{k} \Omega) \end{cases}$$  \hspace{1cm} (8)
9.3.9 Feedback and Error Amplifier (FB, COMP Pin)

The feedback resistor divider is connected to an internal transconductance error amplifier, which features high output resistance ($R_O = 10 \, \text{M}\Omega$) and wide bandwidth ($BW = 7 \, \text{MHz}$). The internal transconductance error amplifier sources current, which is proportional to the difference between the FB pin and the SS pin voltage or the internal reference, whichever is lower. The internal transconductance error amplifier provides symmetrical sourcing and sinking capability during normal operation and reduces its sinking capability when the FB is greater than OVP threshold.

To set the output regulation target, select the feedback resistor values as shown in Equation 9.

$$V_{LOAD} = V_{REF} \times \left( \frac{R_{FBT}}{R_{FBB}} + 1 \right)$$

The output of the error amplifier is connected to the COMP pin, allowing the use of a Type 2 loop compensation network. $R_{COMP}$, $C_{COMP}$, and optional $C_{HF}$ loop compensation components configure the error amplifier gain and phase characteristics to achieve a stable loop response. The absolute maximum voltage rating of the FB pin is 4.0 V. If necessary, the feedback resistor divider input can be clamped by using an external Zener diode.

The COMP pin features internal clamps. The maximum COMP clamp limits the maximum COMP pin voltage below its absolute maximum rating even in shutdown. The minimum COMP clamp limits the minimum COMP pin voltage in order to start switching as soon as possible during no load to heavy load transition. The minimum COMP clamp is disabled when FB is connected to ground in flyback topology.

9.3.10 Power-Good Indicator (PGOOD Pin)

The device has a power-good indicator (PGOOD) to simplify sequencing and supervision. The PGOOD switches to a high impedance open-drain state when the FB pin voltage is greater than the feedback undervoltage threshold ($V_{UVTH}$), the VCC is greater than the VCC UVLO threshold and the UVLO/EN is greater than the EN threshold. A 25-μs deglitch filter prevents any false pulldown of the PGOOD due to transients. The recommended minimum pullup resistor value is 10 kΩ.

Due to the internal diode path from the PGOOD pin to the BIAS pin, the PGOOD pin voltage cannot be greater than $V_{BIAS} + 0.3 \, \text{V}$.

9.3.11 Hiccup Mode Overload Protection (MODE Pin)

To further protect the converter during prolonged current limit conditions, the device provides a selectable hiccup mode overload protection. This function is enabled by a single resistor (37.4 kΩ or 62.0 kΩ) between the MODE pin and the AGND pin or by programming the MODE pin voltage (370 mV or 620 mV) during initial power up. The internal hiccup mode fault timer of the device counts the PWM clock cycles when the cycle-by-cycle current limiting occurs after soft start is finished. When the hiccup mode fault timer detects 64 cycles of current limiting, an internal hiccup mode off timer forces the device to stop switching and pulls down SS. Then, the device restarts after 32,768 cycles of hiccup mode off time. The 64 cycle hiccup mode fault timer is reset if eight consecutive switching cycles occur without exceeding the current limit threshold. The soft-start time must be long enough not to trigger the hiccup mode protection after the soft start is finished.

![Figure 9-20. Hiccup Mode Overload Protection](image_url)
9.3.12 Maximum Duty Cycle Limit and Minimum Input Supply Voltage

The practical duty cycle is greater than the estimated due to voltage drops across the MOSFET and sense resistor. The estimated duty cycle is calculated as shown in Equation 10.

\[ D = 1 - \frac{V_{supply}}{V_{load} + V_F} \]  

(10)

When designing boost converters, the maximum required duty cycle must be reviewed at the minimum supply voltage. The minimum input supply voltage that can achieve the target output voltage is limited by the maximum duty cycle limit, and it can be estimated as follows.

\[ V_{supply(min)} \approx \left( V_{load} + V_F \right) \times \left( 1 - D_{max} \right) + I_{supply(max)} \times R_{DCR} + I_{supply(max)} \times 110 \times D_{max} \]  

(11)

where

- \( I_{supply(max)} \) is the maximum input current.
- \( R_{DCR} \) is the DC resistance of the inductor.

\[ D_{max1} = 1 - 0.1 \times \frac{f_{SYNC}}{f_{RT}} \]  

(12)

\[ D_{max2} = 1 - 100 \text{ ns} \times f_{SW} \]  

(13)

The minimum input supply voltage can be further decreased by supplying \( f_{SYNC} \), which is less than \( f_{RT} \). Practical \( D_{MAX} \) is \( D_{max1} \) or \( D_{max2} \), whichever is lower.

9.3.13 Internal MOSFET (SW Pin)

The device provides an internal switch where \( r_{DS(ON)} \) is typically 133 mΩ when the BIAS pin is greater than 5 V. The \( r_{DS(ON)} \) of the internal switch is increased when the BIAS pin is less than 5 V. The device temperature must be checked at the minimum supply voltage especially when the BIAS pin is less than 5 V.

The \( \text{dV/dT} \) of the SW pin must be limited during the 90-µs internal start-up delay to avoid a false turn-on, which is caused by the coupling through C\_DG parasitic capacitance of the internal MOSFET switch.

9.3.14 Overvoltage Protection (OVP)

The device has OVP for the output voltage. OVP is sensed at the FB pin. If the voltage at the FB pin rises above the overvoltage threshold (V\_OVTH), OVP is triggered and switching stops. During OVP, the internal error amplifier is operational, but the maximum source and sink capability is decreased to 60 µA.

9.3.15 Thermal Shutdown (TSD)

An internal thermal shutdown turns off the VCC regulator, disables switching, and pulls down the SS when the junction temperature exceeds the thermal shutdown threshold (T\_TSD). After the junction temperature is decreased by 15°C, the VCC regulator is enabled again and the device performs a soft start.

9.4 Device Functional Modes

9.4.1 Shutdown Mode

If the EN/UVLO/SYNC pin voltage is below V\_EN for longer than 40 µs (typical), the device goes into shutdown mode with all functions disabled. In shutdown mode, the device decreases the BIAS pin current consumption to below 2.6 µA (typical).
9.4.2 Standby Mode
If the EN/UVLO/SYNC pin voltage is greater than $V_{EN}$ and below $V_{UVLO}$ for longer than 1.5 µs, the device enters standby mode with the VCC regulator operational, the RT regulator operational, the SS pin grounded, and no switching. The PGOOD is activated when the VCC voltage is greater than the VCC UV threshold.

9.4.3 Run Mode
If the UVLO pin voltage is above $V_{UVLO}$ and the VCC voltage is sufficient, the device enters run mode.

9.4.3.1 Spread Spectrum Enabled
The spread spectrum function is enabled by a single resistor (37.4 kΩ ±5% or 100 kΩ ±5%) between the MODE pin and the AGND pin or by programming the MODE pin voltage (370mV ±10% or greater than 1.0 V) during initial power up. To switch the spread spectrum function, EN must be grounded for more than 60 µs or VCC must be fully discharged.

9.4.3.2 Hiccup Mode Protection Enabled
Hiccup mode protection is enabled by a single resistor (37.4 kΩ ±5% or 62.0 kΩ ±5%) between the MODE pin and the AGND pin or by programming the MODE pin voltage (370 mV ±10% or 620 mV ±10%) during initial power up. To switch the hiccup mode protection function, EN must be grounded for more than 60 µs or VCC must be fully discharged.
10 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI’s customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

10.1 Application Information

TI provides application notes explaining how to design boost and flyback converters using the device. These comprehensive application notes include component selections and loop response optimization.

See these application reports for more information on loop response and component selection:

- How to Design a Boost Converter Using LM5157x / LM5158x
- How to Design an Isolated Flyback Converter Using LM5157x / LM5158x

10.2 Typical Boost Application

Figure 10-1 shows all optional components to design a boost converter.

![Typical Boost Converter Circuit with Optional Components](image)

**Figure 10-1. Typical Boost Converter Circuit with Optional Components**

10.2.1 Design Requirements

Table 10-1 shows the intended input, output, and performance parameters for this application example.

<table>
<thead>
<tr>
<th>DESIGN PARAMETER</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum input supply voltage (V_{SUPPLY(MIN)})</td>
<td>6 V</td>
</tr>
<tr>
<td>Target output voltage (V_{LOAD})</td>
<td>12 V</td>
</tr>
<tr>
<td>Maximum load current (I_{LOAD})</td>
<td>1.2 A (= 14.4 Watt)</td>
</tr>
<tr>
<td>Typical switching frequency (f_{SW})</td>
<td>2100 kHz</td>
</tr>
</tbody>
</table>

10.2.2 Detailed Design Procedure

Use the Quick Start Calculator to expedite the process of designing of a regulator for a given application. Download these Quick Start Calculator for more information on loop response and component selection:

- LM5158x-Q1 Excel Quickstart Calculator for Boost Converter Design
- LM5158x-Q1 Excel Quickstart Calculator for isolated Flyback Converter Design
- LM5158x-Q1 Excel Quickstart Calculator for SEPIC Converter Design
The device is also WEBENCH® Designer enabled. The WEBENCH software uses an iterative design procedure and accesses comprehensive data bases of components when generating a design.

### 10.2.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the LM5158x device with the WEBENCH® Power Designer.

1. Start by entering the input voltage (V_IN), output voltage (V_OUT), and output current (I_OUT) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:
- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

### 10.2.2.2 Recommended Components

Table 10-2 shows a recommended list of materials for this typical application.

<table>
<thead>
<tr>
<th>REFERENCE DESIGNATOR</th>
<th>QTY.</th>
<th>SPECIFICATION</th>
<th>MANUFACTURER(1)</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>R_T</td>
<td>1</td>
<td>RES, 9.53 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603</td>
<td>Vishay-Dale</td>
<td>CRCW06039K53FKEA</td>
</tr>
<tr>
<td>R_FB1</td>
<td>1</td>
<td>RES, 49.9 k, 1%, 0.1 W, 0603</td>
<td>Yageo America</td>
<td>RC0603FR-0749K9L</td>
</tr>
<tr>
<td>R_FB2</td>
<td>1</td>
<td>RES, 4.53 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603</td>
<td>Vishay-Dale</td>
<td>CRCW06034K53FKEA</td>
</tr>
<tr>
<td>L_M</td>
<td>1</td>
<td>Inductor, Shielded, Composite, 1.5 μH, 14 A, 0.01052 Ω, AEC-Q200 Grade 1, SMD</td>
<td>Coilcraft</td>
<td>XEL6030-152MEB</td>
</tr>
<tr>
<td>C_OUT1</td>
<td>6</td>
<td>CAP, CERM, 4.7 μF, 50 V, ±10%, X7R, 1210</td>
<td>TDK</td>
<td>C3225X7R1H475K250AB</td>
</tr>
<tr>
<td>C_OUT2 (Bulk)</td>
<td>2</td>
<td>CAP, Aluminum Polymer, 100 μF, 50 V, ±20%, 0.025 Ω, AEC-Q200 Grade 2, D10xL10mm SMD</td>
<td>Chemi-Con</td>
<td>HHXB500ARA101MJA0G</td>
</tr>
<tr>
<td>C_IN1</td>
<td>4</td>
<td>CAP, CERM, 10 μF, 50 V, ±10%, X7R, 1210</td>
<td>MuRata</td>
<td>GRM32ER71H106KA12L</td>
</tr>
<tr>
<td>C_IN2 (Bulk)</td>
<td>1</td>
<td>CAP, AL, 22 μF, 100 V, ±20%, 1.3 Ω, AEC-Q200 Grade 2, SMD</td>
<td>Panasonic</td>
<td>EEE-FK2A220P</td>
</tr>
<tr>
<td>D1</td>
<td>1</td>
<td>Diode, Schottky, 45 V, 10 A, AEC-Q101, CFP15</td>
<td>Nexperia</td>
<td>PMEG045V100EPDAZ</td>
</tr>
<tr>
<td>R_COMP</td>
<td>1</td>
<td>RES, 2.61 k, 1%, 0.1 W, 0603</td>
<td>Yageo America</td>
<td>RC0603FR-072K61L</td>
</tr>
<tr>
<td>C_COMP</td>
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<td>CAP, CERM, 0.01 μF, 50 V, ±10%, X7R, 0603</td>
<td>Kemet</td>
<td>C0603X103K5RACTU</td>
</tr>
<tr>
<td>C_HF</td>
<td>1</td>
<td>CAP, CERM, 100 pF, 50 V, ±5%, C0G/NP0, AEC-Q200 Grade 0, 0603</td>
<td>TDK</td>
<td>CGA3E2NP01H101J080AA</td>
</tr>
<tr>
<td>R_UVLOT</td>
<td>1</td>
<td>RES, 61.9 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603</td>
<td>Vishay-Dale</td>
<td>CRCW060361K9FKEA</td>
</tr>
<tr>
<td>R_UVLOB</td>
<td>1</td>
<td>RES, 71.5 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603</td>
<td>Vishay-Dale</td>
<td>CRCW060371K5FKEA</td>
</tr>
<tr>
<td>R_UVLOS</td>
<td>1</td>
<td>RES, 0, 5%, 0.1 W, 0603</td>
<td>Yageo America</td>
<td>RC0603JR-070RL</td>
</tr>
<tr>
<td>C_SS</td>
<td>1</td>
<td>CAP, CERM, 0.022 μF, 50 V, ±10%, X7R, 0603</td>
<td>Kemet</td>
<td>C0603X223K5RACTU</td>
</tr>
<tr>
<td>R_BIAS</td>
<td>1</td>
<td>RES, 0, 5%, 0.1 W, 0603</td>
<td>Yageo America</td>
<td>RC0603JR-070RL</td>
</tr>
<tr>
<td>C_BIAS</td>
<td>1</td>
<td>CAP, CERM, 0.1 μF, 100 V, ±10%, X7R, AEC-Q200 Grade 1, 0603</td>
<td>MuRata</td>
<td>GCJ188R72A104KA01D</td>
</tr>
<tr>
<td>C_VCC</td>
<td>1</td>
<td>CAP, CERM, 1 μF, 16 V, ±10%, X7R, AEC-Q200 Grade 1, 0603</td>
<td>TDK</td>
<td>CGA3E1X7R1C105K080AC</td>
</tr>
<tr>
<td>R_PG</td>
<td>1</td>
<td>RES, 100 k, 1%, 0.1 W, AEC-Q200 Grade 0, 0603</td>
<td>Vishay-Dale</td>
<td>CRCW0603100KFKKEA</td>
</tr>
<tr>
<td>R_MODE</td>
<td>1</td>
<td>RES, 0, 5%, 0.1 W, 0603</td>
<td>Yageo America</td>
<td>RC0603JR-070RL</td>
</tr>
</tbody>
</table>

(1) See the Third-Party Products Disclaimer.
10.2.2.3 Inductor Selection ($L_M$)

When selecting the inductor, consider three key parameters: inductor current ripple ratio (RR), falling slope of the inductor current, and RHP zero frequency ($f_{RHP}$).

The inductor current ripple ratio is selected to have a balance between core loss and copper loss. The falling slope of the inductor current must be low enough to prevent subharmonic oscillation at high duty cycle (additional $R_{SL}$ resistor is required if not). Higher $f_{RHP}$ (equal to lower inductance) allows a higher crossover frequency and is always preferred when using a small value output capacitor.

The inductance value can be selected to set the inductor current ripple between 30% and 70% of the average inductor current as a good compromise between RR, $f_{RHP}$, and inductor falling slope.

10.2.2.4 Output Capacitor ($C_{OUT}$)

There are a few ways to select the proper value of output capacitor ($C_{OUT}$). The output capacitor value can be selected based on output voltage ripple, output overshoot, or undershoot due to load transient.

The ripple current rating of the output capacitors must be enough to handle the output ripple current. By using multiple output capacitors, the ripple current can be split. In practice, ceramic capacitors are placed closer to the diode and the MOSFET than the bulk aluminum capacitors in order to absorb the majority of the ripple current.

10.2.2.5 Input Capacitor

The input capacitors decrease the input voltage ripple. The required input capacitor value is a function of the impedance of the source power supply. More input capacitors are required if the impedance of the source power supply is not low enough.

10.2.2.6 Diode Selection

A Schottky is the preferred type for D1 diode due to its low forward voltage drop and small reverse recovery charge. Low reverse leakage current is important parameter when selecting the Schottky diode. The diode must be rated to handle the maximum output voltage plus any switching node ringing. Also, it must be able to handle the average output current. For the optimal performance, it is highly recommended to use a diode with a junction capacitance lower than 1 nF at 0 V.

10.2.3 Application Curve

![Figure 10-2. Efficiency Versus Output Current](image_url)
10.3 System Examples

Figure 10-3. Typical Boost Application

Figure 10-4. Typical SEPIC Application

Figure 10-5. LIDAR Bias Supply 1 (DCM Operation)
Inductance should be big enough to operate in CCM

*Figure 10-6. LiDAR Bias Supply 2 (CCM Operation)*

Enable Spread Spectrum

*Figure 10-7. Low-Cost Single String LED Driver*
Figure 10-8. Secondary-Side Regulated Isolated Flyback

Figure 10-9. Primary-Side Regulated Multiple-Output Isolated Flyback/Isolated SEPIC
11 Power Supply Recommendations

The device is designed to operate from a power supply or a battery with a voltage range from 1.5 V to 60 V. The input power supply must be able to supply the maximum boost supply voltage and handle the maximum input current at 1.5 V. The impedance of the power supply and battery including cables must be low enough that an input current transient does not cause an excessive drop. Additional input ceramic capacitors can be required at the supply input of the converter.
12 Layout
12.1 Layout Guidelines

The performance of switching converters heavily depends on the quality of the PCB layout. The following guidelines can help users design a PCB with the best power conversion performance, thermal performance, and minimize generation of unwanted EMI.

- Put the D1 component on the board first.
- Use a small size ceramic capacitor for C\text{OUT}.
- Make the switching loop (C\text{OUT} to D1 to SW to PGND to C\text{OUT}) as small as possible.
- Leave a copper area near the D1 diode for thermal dissipation.
- Put the C\text{VCC} capacitor as near the device as possible between the VCC and PGND pins.
- Connect the COMP pin to the compensation components (R\text{COMP} and C\text{COMP}).
- Connect the C\text{COMP} capacitor to the analog ground trace.
- Connect the AGND pin directly to the analog ground plane. Connect the AGND pin to the R\text{MODE}, R\text{UVLO}, R\text{T}, C\text{SS}, and R\text{FBB} components.
- Add several vias under the exposed pad to help conduct heat away from the device. Connect the vias to a large ground plane on the bottom layer.
12.2 Layout Examples

Thermal Dissipation Area

Connect to V\textsubscript{SUPPLY}

Analog Ground Plane
(Connect to EP via AGND pin)

C\textsubscript{COMP}
R\textsubscript{COMP}

C\textsubscript{SS}
R\textsubscript{UVLOB}
R\textsubscript{UVLOT}

Connect to V\textsubscript{LOAD}

Power Ground Plane
(Connect to EP via PGND pin)

Connect to the ground connection of C\textsubscript{UV} using inner layer

Connect to the ground connection of C\textsubscript{IN} using inner layer

Connect to V\textsubscript{LOAD} \slash V\textsubscript{SUPPLY}

Connect to pull-up resistor

Connect to V\textsubscript{SUPPLY}

V\textsubscript{SUPPLY}

GND

Do not connect input and output capacitor grounds underneath the device

Figure 12-1. PCB Layout Example
13 Device and Documentation Support

13.1 Device Support

13.1.1 Third-Party Products Disclaimer

TI's publication of information regarding third-party products or services does not constitute an endorsement regarding the suitability of such products or services or a warranty, representation or endorsement of such products or services, either alone or in combination with any TI product or service.

13.1.2 Development Support

For development support see the following:

- LM5157x / LM5158x Boost Quick Start Calculator
- LM5157x / LM5158x Flyback Quick Start Calculator
- LM5157x / LM5158x SEPIC Quick Start Calculator
- How to Design a Boost Converter Using LM5157x / LM5158x
- How to Design an Isolated Flyback Converter Using LM5157x / LM5158x

13.1.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the LM5158x device with the WEBENCH® Power Designer.

1. Start by entering the input voltage (V<sub>IN</sub>), output voltage (V<sub>OUT</sub>), and output current (I<sub>OUT</sub>) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

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- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

13.2 Documentation Support

13.2.1 Related Documentation

For related documentation see the following:

- Texas Instruments, LM5158Q1EVM-BST User's Guide
- Texas Instruments, LM5158Q1EVM-FLY User's Guide
- Texas Instruments, LM5158Q1EVM-SEPIC User's Guide

13.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on Subscribe to updates to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

13.4 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

13.5 Trademarks

TI E2E™ is a trademark of Texas Instruments.
13.6 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

13.7 Glossary

TI Glossary  This glossary lists and explains terms, acronyms, and definitions.
14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
## PACKAGING INFORMATION

<table>
<thead>
<tr>
<th>Orderable Device</th>
<th>Status</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
<th>Eco Plan</th>
<th>Lead finish/ Ball material</th>
<th>MSL Peak Temp</th>
<th>Op Temp (°C)</th>
<th>Device Marking</th>
<th>Samples</th>
</tr>
</thead>
<tbody>
<tr>
<td>LM51581RTER</td>
<td>ACTIVE</td>
<td>WQFN</td>
<td>RTE</td>
<td>16</td>
<td>3000</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-2-260C-1 YEAR</td>
<td>-40 to 125</td>
<td>L51581</td>
<td>Samples</td>
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<td>LM5158RTER</td>
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<td>RTE</td>
<td>16</td>
<td>3000</td>
<td>RoHS &amp; Green</td>
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<td>Level-2-260C-1 YEAR</td>
<td>-40 to 125</td>
<td>LM5158</td>
<td>Samples</td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:
- **ACTIVE**: Product device recommended for new designs.
- **LIFEBUY**: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
- **NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
- **PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.
- **OBsolete**: TI has discontinued the production of the device.

(2) **RoHS**: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
- **RoHS Exempt**: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
- **Green**: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.** - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer**: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.
OTHER QUALIFIED VERSIONS OF LM5158, LM51581:

- Automotive: LM5158-Q1, LM51581-Q1

NOTE: Qualified Version Definitions:

- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects
### TAPE AND REEL INFORMATION

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
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<tbody>
<tr>
<td>LM51581RTER</td>
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<td>16</td>
<td>3000</td>
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<tr>
<td>LM5158RTER</td>
<td>WQFN</td>
<td>RTE</td>
<td>16</td>
<td>3000</td>
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<td>12.4</td>
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<td>1.1</td>
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<td>12.0</td>
<td>Q2</td>
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</table>

*All dimensions are nominal.*
<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
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<td>LM5158RT</td>
<td>WQFN</td>
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<td>16</td>
<td>3000</td>
<td>367.0</td>
<td>367.0</td>
<td>35.0</td>
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</table>

*All dimensions are nominal*
NOTES:
A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M–1994.
B. This drawing is subject to change without notice.
C. Quad Flatpack, No-Leads (QFN) package configuration.
   The package thermal pad must be soldered to the board for thermal and mechanical performance.
   See the Product Data Sheet for details regarding the exposed thermal pad dimensions.
E. Falls within JEDEC MO-220.
THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

NOTE: A. All linear dimensions are in millimeters
NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Publication IPC-7351 is recommended for alternate designs.
D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
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