1 Features

- Integrated shielded inductor
- Simple PCB layout
- Flexible start-up sequencing using external soft-start and precision enable
- Protection against inrush currents
- Input UVLO and output short circuit protection
- –40°C to 125°C junction temperature range
- Single exposed pad and standard pinout for easy mounting and manufacturing
- Low output voltage ripple
- Pin-to-pin compatible family:
  - LMZ14203H/2H/1H (42 V maximum 3-A, 2-A, 1-A)
  - LMZ14203/2/1 (42 V maximum 3-A, 2-A, 1-A)
  - LMZ12003/2/1 (20 V maximum 3-A, 2-A, 1-A)
- Fully enabled for WEBENCH® power designer
- Electrical specifications
  - Up to 1-A output current
  - Input voltage range 6 V to 42 V
  - Output voltage as low as 5 V
  - Efficiency up to 97%
- Performance benefits
  - High efficiency reduces system heat generation
  - No compensation required
  - Low package thermal resistance
  - Low radiated EMI (EN 55022 class B tested) ¹

2 Applications

- Intermediate bus conversions to 12-V and 24-V rail
- Time-critical projects
- Space constrained and high thermal requirement applications
- Negative output voltage applications

3 Description

The LMZ14201H SIMPLE SWITCHER® power module is an easy-to-use step-down DC-DC solution that can drive up to 1-A load with exceptional power conversion efficiency, line and load regulation, and output accuracy. The LMZ14201H is available in an innovative package that enhances thermal performance and allows for hand or machine soldering.

The LMZ14201H can accept an input voltage rail between 6 V and 42 V and deliver an adjustable and highly accurate output voltage as low as 5 V. The LMZ14201H only requires three external resistors and four external capacitors to complete the power solution. The LMZ14201H is a reliable and robust design with the following protection features: thermal shutdown, input undervoltage lockout, output overvoltage protection, short-circuit protection, output current limit, and allows start-up into a prebiased output. A single resistor adjusts the switching frequency up to 1 MHz.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER(2)</th>
<th>PACKAGE (1)</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LMZ14201H</td>
<td>TO-PMOD (7)</td>
<td>10.16 mm × 9.85 mm</td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the data sheet.
(2) Peak reflow temperature equals 245°C. See SNAA214 for more details.

Table of Contents

1 Features ................................................................. 1
2 Applications ......................................................... 1
3 Description ............................................................. 1
4 Revision History ...................................................... 2
5 Pin Configuration and Functions ............................. 3
6 Specifications .......................................................... 4
   6.1 Absolute Maximum Ratings .............................. 4
   6.2 ESD Ratings ....................................................... 4
   6.3 Recommended Operating Conditions .................. 4
   6.4 Thermal Information ......................................... 4
   6.5 Electrical Characteristics ................................. 5
   6.6 Typical Characteristics ................................. 7
7 Detailed Description .................................................. 15
   7.1 Overview ......................................................... 15
   7.2 Functional Block Diagram ................................. 15
   7.3 Feature Description ........................................... 15
   7.4 Device Functional Modes ................................. 16
8 Application and Implementation ............................... 17
   8.1 Application Information ................................. 17
   8.2 Typical Application ........................................ 17
9 Power Supply Recommendations .............................. 22
10 Layout ................................................................. 23
11 Device and Documentation Support .......................... 27
   11.1 Documentation Support .................................. 27
   11.2 Receiving Notification of Documentation Updates .......... 27
   11.3 Support Resources ......................................... 27
   11.4 Trademarks .................................................. 27
   11.5 Electrostatic Discharge Caution ....................... 27
   11.6 Glossary ........................................................ 27
12 Mechanical, Packaging, and Orderable Information ....... 27
13 Revision History
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision H (October 2015) to Revision I (August 2021) ........................................ 1
• Updated the numbering format for tables, figures, and cross-references throughout the document. ................. 1
• Updated Equation 17 .................................................. 21

Changes from Revision G (August 2015) to Revision H (October 2015) ........................................ 23
• Added this new bullet in the Power Module SMT Guidelines section .................................................. 23
5 Pin Configuration and Functions

![Exposed Pad Connect to GND](image)

**Figure 5-1. NDW Package 7-Pin TO-PMD (Top View)**

<table>
<thead>
<tr>
<th>PIN</th>
<th>NO.</th>
<th>NAME</th>
<th>TYPE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>VIN</td>
<td>Power</td>
<td>Supply input — Additional external input capacitance is required between this pin and the exposed pad (EP).</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>RON</td>
<td>Analog</td>
<td>ON-time resistor — An external resistor from V\text{IN} to this pin sets the ON-time and frequency of the application. Typical values range from 100 kΩ to 700 kΩ.</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>EN</td>
<td>Analog</td>
<td>Enable — Input to the precision enable comparator. Rising threshold is 1.18 V.</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>GND</td>
<td>Ground</td>
<td>Ground — Reference point for all stated voltages. Must be externally connected to EP.</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>SS</td>
<td>Analog</td>
<td>Soft-Start — An internal 8 µA current source charges an external capacitor to produce the soft-start function.</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>FB</td>
<td>Analog</td>
<td>Feedback — Internally connected to the regulation, overvoltage, and short-circuit comparators. The regulation reference point is 0.8 V at this input pin. Connect the feedback resistor divider between the output and ground to set the output voltage.</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>VOUT</td>
<td>Power</td>
<td>Output Voltage — Output from the internal inductor. Connect the output capacitor between this pin and the EP.</td>
<td></td>
</tr>
<tr>
<td>—</td>
<td>EP</td>
<td>Ground</td>
<td>Exposed Pad — Internally connected to pin 4. Used to dissipate heat from the package during operation. Must be electrically connected to pin 4 external to the package.</td>
<td></td>
</tr>
</tbody>
</table>
6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)(2)(3)

<table>
<thead>
<tr>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>–0.3</td>
<td>43.5</td>
<td>V</td>
</tr>
<tr>
<td>–0.3</td>
<td>7</td>
<td>V</td>
</tr>
<tr>
<td>150</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>245</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td>–65</td>
<td>150</td>
<td>°C</td>
</tr>
</tbody>
</table>

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/ Distributors for availability and specifications.

(3) For soldering specifications, refer to the following document: SNOA549

6.2 ESD Ratings

<table>
<thead>
<tr>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>±2000</td>
<td>V</td>
</tr>
</tbody>
</table>

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

<table>
<thead>
<tr>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>42</td>
<td>V</td>
</tr>
<tr>
<td>0</td>
<td>6.5</td>
<td>V</td>
</tr>
<tr>
<td>–40</td>
<td>125</td>
<td>°C</td>
</tr>
</tbody>
</table>

6.4 Thermal Information

<table>
<thead>
<tr>
<th>THERMAL METRIC(1)</th>
<th>LMZ14201H</th>
</tr>
</thead>
<tbody>
<tr>
<td>NDW (TO-PMD)</td>
<td>UNIT</td>
</tr>
<tr>
<td>7 PINS</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>°C/W</td>
</tr>
<tr>
<td>18.4</td>
<td>°C/W</td>
</tr>
</tbody>
</table>

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.
6.5 Electrical Characteristics

Minimum and maximum limits are ensured through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25°C$, and are provided for reference purposes only. Unless otherwise stated the following conditions apply: $V_{IN} = 24$ V, $V_{OUT} = 12$ V, $R_{ON} = 249$ kΩ.

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN (1)</th>
<th>TYP (2)</th>
<th>MAX (1)</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SYSTEM PARAMETERS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ENABLE CONTROL</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{EN}$ EN threshold trip point</td>
<td>$V_{EN}$ rising, $T_J = –40°C$ to $125°C$</td>
<td>1.10</td>
<td>1.18</td>
<td>1.25</td>
<td>V</td>
</tr>
<tr>
<td>$V_{EN-HYS}$ EN threshold hysteresis</td>
<td></td>
<td>90</td>
<td></td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td><strong>SOFT-START</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$I_{SS}$ SS source current</td>
<td>$V_{SS} = 0$, $T_J = –40°C$ to $125°C$</td>
<td>8</td>
<td>10</td>
<td>15</td>
<td>µA</td>
</tr>
<tr>
<td>$I_{SS-DIS}$ SS discharge current</td>
<td></td>
<td>–200</td>
<td></td>
<td></td>
<td>µA</td>
</tr>
<tr>
<td><strong>CURRENT LIMIT</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$I_{CL}$ Current limit threshold</td>
<td>DC average, $T_J = –40°C$ to $125°C$</td>
<td>1.5</td>
<td>1.95</td>
<td>2.7</td>
<td>A</td>
</tr>
<tr>
<td><strong>VIN UVLO</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{IN_UVLO}$ Input UVLO</td>
<td>EN pin floating $V_{IN}$ rising</td>
<td>3.75</td>
<td></td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$V_{IN_UVLO-HYST}$ Hysteresis</td>
<td>EN pin floating $V_{IN}$ falling</td>
<td>130</td>
<td></td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td><strong>ON/OFF TIMER</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$t_{ON_MIN}$ ON timer minimum pulse width</td>
<td>150</td>
<td>ns</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$t_{OFF}$ OFF timer pulse width</td>
<td></td>
<td>260</td>
<td></td>
<td></td>
<td>ns</td>
</tr>
<tr>
<td><strong>REGULATION AND OVERVOLTAGE COMPARATOR</strong></td>
<td>$V_{IN} = 24$ V, $V_{OUT} = 12$ V</td>
<td>0.782</td>
<td>0.803</td>
<td>0.822</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>$V_{IN} = 24$, $V_{OUT} = 12$ V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>$V_{SS} &gt; 0.8$ V</td>
<td>0.786</td>
<td>0.803</td>
<td>0.818</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>$V_{SS} &gt; 0.8$ V</td>
<td>0.780</td>
<td>0.803</td>
<td>0.823</td>
<td>V</td>
</tr>
<tr>
<td>$V_{FB}$ In-regulation feedback voltage</td>
<td>$V_{IN} = 36$ V, $V_{OUT} = 24$ V</td>
<td>0.787</td>
<td>0.803</td>
<td>0.819</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>$V_{SS} &gt; 0.8$ V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>$V_{SS} &gt; 0.8$ V</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{FB_OVP}$ Feedback overvoltage protection threshold</td>
<td>0.92</td>
<td>V</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$I_{FB}$ Feedback input bias current</td>
<td></td>
<td>5</td>
<td></td>
<td></td>
<td>nA</td>
</tr>
<tr>
<td>$I_{Q}$ Non-Switching Input Current</td>
<td>$V_{FB} = 0.86$ V</td>
<td>1</td>
<td></td>
<td></td>
<td>mA</td>
</tr>
<tr>
<td>$I_{SD}$ Shut Down Quiescent Current</td>
<td>$V_{EN} = 0$ V</td>
<td>25</td>
<td></td>
<td></td>
<td>µA</td>
</tr>
<tr>
<td><strong>THERMAL CHARACTERISTICS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$T_{SD}$ Thermal shutdown (rising)</td>
<td></td>
<td>165</td>
<td></td>
<td></td>
<td>°C</td>
</tr>
<tr>
<td>$T_{SD_HYST}$ Thermal shutdown hysteresis</td>
<td></td>
<td>15</td>
<td></td>
<td></td>
<td>°C</td>
</tr>
<tr>
<td><strong>PERFORMANCE PARAMETERS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$ΔV_{OUT}$ Output Voltage Ripple</td>
<td>$V_{OUT} = 5$ V, $C_{OUT} = 100$ µF $6.3$ V $X7R$</td>
<td>8</td>
<td></td>
<td></td>
<td>mVpp</td>
</tr>
<tr>
<td>$ΔV_{OUT}/ΔV_{IN}$ Line Regulation</td>
<td>$V_{IN} = 16$ V to $42$ V, $I_{OUT} = 1$ A</td>
<td>0.01%</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>$ΔV_{OUT}/ΔI_{OUT}$ Load Regulation</td>
<td>$V_{IN} = 24$ V, $I_{OUT} = 0$ A to $1$ A</td>
<td>1.5</td>
<td></td>
<td></td>
<td>mV/A</td>
</tr>
<tr>
<td>$η$ Efficiency</td>
<td>$V_{IN} = 24$ V, $V_{OUT} = 12$ V, $I_{OUT} = 0.5$ A</td>
<td>94%</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Minimum and maximum limits are ensured through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25^\circ C$, and are provided for reference purposes only. Unless otherwise stated the following conditions apply: $V_{IN} = 24$ V, $V_{OUT} = 12$ V, $R_{ON} = 249$ kΩ.

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN(1)</th>
<th>TYP(2)</th>
<th>MAX(1)</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\eta$</td>
<td>Efficiency</td>
<td>$V_{IN} = 24$ V, $V_{OUT} = 12$ V, $I_{OUT} = 1$ A</td>
<td>92%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(1) Minimum and Maximum limits are 100% production tested at 25°C. Limits over the operating temperature range are ensured through correlation using Statistical Quality Control (SQC) methods. Limits are used to calculate Average Outgoing Quality Level (AOQL).

(2) Typical numbers are at 25°C and represent the most likely parametric norm.
6.6 Typical Characteristics

Unless otherwise specified, the following conditions apply: \( V_{\text{IN}} = 24 \text{ V} \); \( C_{\text{in}} = 10-\mu\text{F X7R Ceramic} \); \( C_{\text{O}} = 47 \mu\text{F} \); \( T_{\text{A}} = 25^\circ\text{C} \).

**Figure 6-1. Efficiency** \( V_{\text{OUT}} = 5 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)

**Figure 6-2. Power Dissipation** \( V_{\text{OUT}} = 5 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)

**Figure 6-3. Efficiency** \( V_{\text{OUT}} = 12 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)

**Figure 6-4. Power Dissipation** \( V_{\text{OUT}} = 12 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)

**Figure 6-5. Efficiency** \( V_{\text{OUT}} = 15 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)

**Figure 6-6. Power Dissipation** \( V_{\text{OUT}} = 15 \text{ V}, T_{\text{A}} = 25^\circ\text{C} \)
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: \( V_{IN} = 24 \text{ V} \); \( C_{in} = 10\mu\text{F} \) X7R Ceramic; \( C_{O} = 47 \mu\text{F} \); \( T_{A} = 25\degree \text{C} \).
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: \( V_{\text{IN}} = 24 \, \text{V} \); \( C_{\text{in}} = 10 \, \mu\text{F} \) X7R Ceramic; \( C_{\text{o}} = 47 \, \mu\text{F} \); \( T_{\text{A}} = 25^\circ\text{C} \).

**Figure 6-13.** Efficiency \( V_{\text{OUT}} = 5 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)

**Figure 6-14.** Power Dissipation \( V_{\text{OUT}} = 5 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)

**Figure 6-15.** Efficiency \( V_{\text{OUT}} = 12 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)

**Figure 6-16.** Power Dissipation \( V_{\text{OUT}} = 12 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)

**Figure 6-17.** Efficiency \( V_{\text{OUT}} = 15 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)

**Figure 6-18.** Power Dissipation \( V_{\text{OUT}} = 15 \, \text{V}, T_{\text{A}} = 85^\circ\text{C} \)
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: \( V_{IN} = 24 \text{ V} \); \( C_{in} = 10\mu\text{F} \) X7R Ceramic; \( C_{O} = 47 \mu\text{F} \); \( T_{A} = 25^\circ\text{C} \).

**Figure 6-19. Efficiency \( V_{OUT} = 18 \text{ V}, T_{A} = 85^\circ\text{C} \)**

**Figure 6-20. Power Dissipation \( V_{OUT} = 18 \text{ V}, T_{A} = 85^\circ\text{C} \)**

**Figure 6-21. Efficiency \( V_{OUT} = 24 \text{ V}, T_{A} = 85^\circ\text{C} \)**

**Figure 6-22. Power Dissipation \( V_{OUT} = 24 \text{ V}, T_{A} = 85^\circ\text{C} \)**

**Figure 6-23. Efficiency \( V_{OUT} = 30 \text{ V}, T_{A} = 85^\circ\text{C} \)**

**Figure 6-24. Power Dissipation \( V_{OUT} = 30 \text{ V}, T_{A} = 85^\circ\text{C} \)**
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: $V_{IN} = 24\, \text{V}$; $C_{in} = 10\,-\text{uF}$ X7R Ceramic; $C_{O} = 47\, \text{uF}$; $T_{A} = 25^\circ\text{C}$.

**Figure 6-25.** Thermal Derating $V_{OUT} = 12\, \text{V}, R_{thJA} = 16^\circ\text{C/W}$

**Figure 6-26.** Thermal Derating $V_{OUT} = 12\, \text{V}, R_{thJA} = 20^\circ\text{C/W}$

**Figure 6-27.** Thermal Derating $V_{OUT} = 24\, \text{V}, R_{thJA} = 16^\circ\text{C/W}$

**Figure 6-28.** Thermal Derating $V_{OUT} = 24\, \text{V}, R_{thJA} = 20^\circ\text{C/W}$

**Figure 6-29.** Thermal Derating $V_{OUT} = 30\, \text{V}, R_{thJA} = 16^\circ\text{C/W}$

**Figure 6-30.** Thermal Derating $V_{OUT} = 30\, \text{V}, R_{thJA} = 20^\circ\text{C/W}$
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: \( V_{IN} = 24 \text{ V} \); \( C_{IN} = 10\mu\text{F} \) X7R Ceramic; \( C_{O} = 47 \mu\text{F} \); \( T_A = 25^\circ\text{C} \).
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: \( V_{IN} = 24 \, \text{V} \); \( C_{IN} = 10\mu\text{F} \) X7R Ceramic; \( C_{O} = 47 \, \mu\text{F} \); \( T_{A} = 25^\circ\text{C} \).

Figure 6-37. Current Limit vs. Input Voltage \( V_{OUT} = 5 \, \text{V} \)

Figure 6-38. Switching Frequency vs. Power Dissipation \( V_{OUT} = 5 \, \text{V} \)

Figure 6-39. Current Limit vs. Input Voltage \( V_{OUT} = 12 \, \text{V} \)

Figure 6-40. Switching Frequency vs. Power Dissipation \( V_{OUT} = 12 \, \text{V} \)

Figure 6-41. Current Limit vs. Input Voltage \( V_{OUT} = 24 \, \text{V} \)

Figure 6-42. Switching Frequency vs. Power Dissipation \( V_{OUT} = 24 \, \text{V} \)
6.6 Typical Characteristics (continued)

Unless otherwise specified, the following conditions apply: $V_{IN} = 24$ V; $C_{IN} = 10$-µF X7R Ceramic; $C_{O} = 47$ µF; $T_{A} = 25^\circ$C.

**Figure 6-43.** Start-Up $V_{IN} = 24$ V, $I_{OUT} = 1$ A

**Figure 6-44.** Radiated EMI of Evaluation Board, $V_{OUT} = 12$ V

**Figure 6-45.** Conducted EMI, $V_{OUT} = 12$ V Evaluation Board BOM and 3.3-µH, 1-µF LC Line Filter
7 Detailed Description

7.1 Overview

7.1.1 COT Control Circuit Overview

Constant ON-Time control is based on a comparator and an ON-time one-shot, with the output voltage feedback compared to an internal 0.8V reference. If the feedback voltage is below the reference, the high-side MOSFET is turned on for a fixed ON-time determined by a programming resistor \( R_{ON} \). \( R_{ON} \) is connected to \( V_{IN} \) such that ON-time is reduced with increasing input supply voltage. Following this ON-time, the high-side MOSFET remains off for a minimum of 260 ns. If the voltage on the feedback pin falls below the reference level again the ON-time cycle is repeated. Regulation is achieved in this manner.

7.2 Functional Block Diagram

7.3 Feature Description

7.3.1 Output Overvoltage Comparator

The voltage at FB is compared to a 0.92-V internal reference. If FB rises above 0.92 V the ON-time is immediately terminated. This condition is known as overvoltage protection (OVP). It can occur if the input voltage is increased very suddenly or if the output load is decreased very suddenly. Once OVP is activated, the top MOSFET ON-times will be inhibited until the condition clears. Additionally, the synchronous MOSFET will remain on until inductor current falls to zero.

7.3.2 Current Limit

Current limit detection is carried out during the OFF-time by monitoring the current in the synchronous MOSFET. Referring to the Section 7.2, when the top MOSFET is turned off, the inductor current flows through the load, the PGND pin and the internal synchronous MOSFET. If this current exceeds the \( I_{CL} \) value, the current limit comparator disables the start of the next ON-time period. The next switching cycle will occur only if the FB input is less than 0.8 V and the inductor current has decreased below \( I_{CL} \). Inductor current is monitored during the period of time the synchronous MOSFET is conducting. So long as inductor current exceeds \( I_{CL} \), further ON-time intervals for the top MOSFET will not occur. Switching frequency is lower during current limit due to the longer OFF-time.

Note

The DC current limit varies with duty cycle, switching frequency, and temperature.

7.3.3 Thermal Protection

The junction temperature of the LMZ14201H should not be allowed to exceed its maximum ratings. Thermal protection is implemented by an internal Thermal Shutdown circuit which activates at 165 °C (typical) causing the device to enter a low power standby state. In this state the main MOSFET remains off causing \( V_O \) to fall, and
additionally the CSS capacitor is discharged to ground. Thermal protection helps prevent catastrophic failures for accidental device overheating. When the junction temperature falls back below 145 °C (typical Hyst = 20 °C) the SS pin is released, $V_O$ rises smoothly, and normal operation resumes.

### 7.3.4 Zero Coil Current Detection

The current of the lower (synchronous) MOSFET is monitored by a zero coil current detection circuit which inhibits the synchronous MOSFET when its current reaches zero until the next ON-time. This circuit enables the DCM operating mode, which improves efficiency at light loads.

### 7.3.5 Prebiased Start-Up

The LMZ14201H will properly start up into a prebiased output. This startup situation is common in multiple rail logic applications where current paths may exist between different power rails during the startup sequence. The prebias level of the output voltage must be less than the input UVLO set point. This will prevent the output prebias from enabling the regulator through the high-side MOSFET body diode.

### 7.4 Device Functional Modes

#### 7.4.1 Discontinuous Conduction and Continuous Conduction Modes

At light-load, the regulator will operate in discontinuous conduction mode (DCM). With load currents above the critical conduction point, it will operate in continuous conduction mode (CCM). When operating in DCM the switching cycle begins at zero amps inductor current; increases up to a peak value, and then recedes back to zero before the end of the OFF-time. During the period of time that inductor current is zero, all load current is supplied by the output capacitor. The next ON-time period starts when the voltage on the FB pin falls below the internal reference. The switching frequency is lower in DCM and varies more with load current as compared to CCM. Conversion efficiency in DCM is maintained because conduction and switching losses are reduced with the smaller load and lower switching frequency.
8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI’s customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The LMZ14201H is a step-down DC-to-DC power module. It is typically used to convert a higher DC voltage to a lower DC voltage with a maximum output current of 1 A. The following design procedure can be used to select components for the LMZ14201H. Alternately, the WEBENCH software may be used to generate complete designs.

When generating a design, the WEBENCH software utilizes iterative design procedure and accesses comprehensive databases of components. Please go to www.ti.com for more details.

8.2 Typical Application

8.2.1 Design Requirements

For this example the following application parameters exist.
- $V_{IN}$ Range = Up to 42 V
- $V_{OUT}$ = 5 V to 30 V
- $I_{OUT}$ = 1 A

Refer to the table in Figure 8-1 for more information.

8.2.2 Detailed Design Procedure

8.2.2.1 Design Steps for the LMZ14201H Application

The LMZ14201H is fully supported by WEBENCH which offers the following: component selection, electrical simulation, thermal simulation, as well as a build-it prototype board for a reduction in design time. The following list of steps can be used to manually design the LMZ14201H application.

1. Select minimum operating $V_{IN}$ with enable divider resistors.
2. Program $V_O$ with divider resistor selection.
3. Program turnon time with soft-start capacitor selection.
4. Select $C_O$.
5. Select \( C_{IN} \).
6. Set operating frequency with \( R_{ON} \).
7. Determine module dissipation.
8. Lay out PCB for required thermal performance.

8.2.2.1.1 Enable Divider, \( R_{ENT} \) and \( R_{ENB} \) Selection

The enable input provides a precise 1.18-V reference threshold to allow direct logic drive or connection to a voltage divider from a higher enable voltage such as \( V_{IN} \). The enable input also incorporates 90 mV (typical) of hysteresis resulting in a falling threshold of 1.09 V. The maximum recommended voltage into the EN pin is 6.5 V. For applications where the midpoint of the enable divider exceeds 6.5 V, a small Zener diode can be added to limit this voltage.

The function of the \( R_{ENT} \) and \( R_{ENB} \) divider shown in the Section 7.2 is to allow the designer to choose an input voltage below which the circuit will be disabled. This implements the feature of programmable undervoltage lockout. This is often used in battery-powered systems to prevent deep discharge of the system battery. It is also useful in system designs for sequencing of output rails or to prevent early turnon of the supply as the main input voltage rail rises at power up. Applying the enable divider to the main input rail is often done in the case of higher input voltage systems such as 24-V AC/DC systems where a lower boundary of operation should be established. In the case of sequencing supplies, the divider is connected to a rail that becomes active earlier in the power-up cycle than the LMZ14201H output rail. The two resistors should be chosen based on the following ratio:

\[
\frac{R_{ENT}}{R_{ENB}} = \frac{(V_{IN}-ENABLE)}{1.18 \text{ V}} - 1
\]  

The EN pin is internally pulled up to \( V_{IN} \) and can be left floating for always-on operation. However, it is good practice to use the enable divider and turn on the regulator when \( V_{IN} \) is close to reaching its nominal value. This will ensure smooth start-up and will prevent overloading the input supply.

8.2.2.1.2 Output Voltage Selection

Output voltage is determined by a divider of two resistors connected between \( V_{O} \) and ground. The midpoint of the divider is connected to the FB input. The voltage at FB is compared to a 0.8-V internal reference. In normal operation an ON-time cycle is initiated when the voltage on the FB pin falls below 0.8 V. The high-side MOSFET ON-time cycle causes the output voltage to rise and the voltage at the FB to exceed 0.8 V. As long as the voltage at FB is above 0.8 V, ON-time cycles will not occur.

The regulated output voltage determined by the external divider resistors \( R_{FBT} \) and \( R_{FBB} \) is:

\[
V_{O} = 0.8 \text{ V} \times \left( 1 + \frac{R_{FBT}}{R_{FBB}} \right)
\]  

Rearranging terms; the ratio of the feedback resistors for a desired output voltage is:

\[
\frac{R_{FBT}}{R_{FBB}} = \frac{V_{O}}{0.8 \text{ V}} - 1
\]  

These resistors should be chosen from values in the range of 1 k\( \Omega \) to 50 k\( \Omega \).

A feed-forward capacitor is placed in parallel with \( R_{FBT} \) to improve load step transient response. Its value is usually determined experimentally by load stepping between DCM and CCM conduction modes and adjusting for best transient response and minimum output ripple.

A table of values for \( R_{FBT} \), \( R_{FBB} \), and \( R_{ON} \) is included in the simplified applications schematic.

8.2.2.1.3 Soft-Start Capacitor, \( C_{SS} \), Selection

Programmable soft-start permits the regulator to slowly ramp to its steady-state operating point after being enabled, thereby reducing current inrush from the input supply and slowing the output voltage rise-time to prevent overshoot.

Upon turnon, after all UVLO conditions have been passed, an internal 8uA current source begins charging the external soft-start capacitor. The soft-start time duration to reach steady-state operation is given by the formula:
\[ t_{SS} = \frac{V_{REF} \times C_{SS}}{I_{SS}} = 0.8 \, V \times C_{SS} / 8 \, \mu A \quad (4) \]

This equation can be rearranged as follows:

\[ C_{SS} = t_{SS} \times 8 \, \mu A / 0.8 \, V \quad (5) \]

Use of a 4700-pF capacitor results in 0.5-ms soft-start duration. This is a recommended value. Note that high values of \( C_{SS} \) capacitance will cause more output voltage droop when a load transient goes across the DCM-CCM boundary. Use Equation 18 below to find the DCM-CCM boundary load current for the specific operating condition. If a fast load transient response is desired for steps between DCM and CCM mode the soft-start capacitor value should be less than 0.018 \( \mu F \).

Note that the following conditions will reset the soft-start capacitor by discharging the SS input to ground with an internal 200-\( \mu \)A current sink:
- The enable input being “pulled low”
- Thermal shutdown condition
- Overcurrent fault
- Internal \( V_{IN} \) UVLO

### 8.2.2.1.4 Output Capacitor, \( C_O \), Selection

None of the required output capacitance is contained within the module. At a minimum, the output capacitor must meet the worst-case RMS current rating of \( 0.5 \times I_{LR \, P-P} \), as calculated in Equation 19. Beyond that, additional capacitance will reduce output ripple so long as the ESR is low enough to permit it. A minimum value of 10 \( \mu F \) is generally required. Experimentation will be required if attempting to operate with a minimum value. Low-ESR capacitors, such as ceramic and polymer electrolytic capacitors are recommended.

#### 8.2.2.1.4.1 Capacitance

Equation 6 provides a good first pass approximation of \( C_O \) for load transient requirements:

\[ C_O \geq I_{STEP} \times V_{FB} \times L \times V_{IN} / (4 \times V_O \times (V_{IN} - V_O) \times V_{OUT-TRAN}) \quad (6) \]

As an example, for 1A load step, \( V_{IN} = 24 \, V \), \( V_O = 12 \, V \), \( V_{OUT-TRAN} = 50 \, mV \):

\[ C_O \geq 1 \, A \times 0.8 \, V \times 15 \, \mu H \times 24 \, V / (4 \times 12 \, V \times (24 \, V - 12 \, V) \times 50 \, mV) \]

\[ C_O \geq 10.05 \, \mu F \]

#### 8.2.2.1.4.2 ESR

The ESR of the output capacitor affects the output voltage ripple. High ESR will result in larger \( V_{OUT} \) peak-to-peak ripple voltage. Furthermore, high output voltage ripple caused by excessive ESR can trigger the overvoltage protection monitored at the FB pin. The ESR should be chosen to satisfy the maximum desired \( V_{OUT} \) peak-to-peak ripple voltage and to avoid overvoltage protection during normal operation. The following equations can be used:

\[ ESR_{\text{MAX-RIPTLE}} \leq V_{OUT-RIPTLE} / I_{LR \, P-P} \quad (7) \]

where
- \( I_{LR \, P-P} \) is calculated using Equation 19 below.

\[ ESR_{\text{MAX-OVP}} < (V_{FB-OVP} - V_{FB}) / (I_{LR \, P-P} \times A_{FB}) \quad (8) \]

where
- \( A_{FB} \) is the gain of the feedback network from \( V_{OUT} \) to \( V_{FB} \) at the switching frequency.

As worst-case, assume the gain of \( A_{FB} \) with the \( C_{FF} \) capacitor at the switching frequency is 1.
The selected capacitor should have sufficient voltage and RMS current rating. The RMS current through the output capacitor is:

\[ I_{\text{COUT(RMS)}} = \frac{I_{\text{LR P-P}}}{\sqrt{12}} \]  

(9)

8.2.2.1.5 Input Capacitor, C\text{IN}, Selection

The LMZ14201H module contains an internal 0.47 \( \mu \)F input ceramic capacitor. Additional input capacitance is required external to the module to handle the input ripple current of the application. This input capacitance should be as close as possible to the module. Input capacitor selection is generally directed to satisfy the input ripple current requirements rather than by capacitance value.

Worst-case input ripple current rating is dictated by Equation 10:

\[ I_{\text{CIN(RMS)}} \approx \frac{1}{2} \times I_O \times \sqrt{D / (1-D)} \]  

(10)

where

- \( D \equiv V_O / V_IN \)

(As a point of reference, the worst-case ripple current will occur when the module is presented with full load current and when \( V_IN = 2 \times V_O \)).

Recommended minimum input capacitance is 10-uF X7R ceramic with a voltage rating at least 25\% higher than the maximum applied input voltage for the application. TI also recommends to pay attention to the voltage and temperature deratings of the capacitor selected. Also note ripple current rating of ceramic capacitors may be missing from the capacitor data sheet and you may have to contact the capacitor manufacturer for this rating.

If the system design requires a certain maximum value of input ripple voltage \( \Delta V_{IN} \) to be maintained then Equation 11 may be used.

\[ C_{\text{IN}} \geq I_O \times D \times (1-D) / f_{SW-CCM} \times \Delta V_{IN} \]  

(11)

If \( \Delta V_{IN} \) is 1\% of \( V_IN \) for a 24-V input to 12-V output application this equals 240 mV and \( f_{SW} = 400 \) kHz.

\[ C_{\text{IN}} \geq 1 \text{ A} \times 12 \text{ V}/24 \text{ V} \times (1-12 \text{ V}/24 \text{ V}) / (400000 \times 0.240 \text{ V}) \]

\[ C_{\text{IN}} \geq 2.6 \mu \text{F} \]

Additional bulk capacitance with higher ESR may be required to damp any resonant effects of the input capacitance and parasitic inductance of the incoming supply lines.

8.2.2.1.6 ON-Time, R\text{ON}, Resistor Selection

Many designs will begin with a desired switching frequency in mind. As seen in the Typical Characteristics section, the best efficiency is achieved in the 300 kHz to 400 kHz switching frequency range. Equation 12 can be used to calculate the \( R_{ON} \) value.

\[ f_{SW(CCM)} \approx \frac{V_O}{(1.3 \times 10^{-10} \times R_{ON})} \]  

(12)

This can be rearranged as

\[ R_{ON} \approx \frac{V_O}{(1.3 \times 10^{-10} \times f_{SW(CCM)})} \]  

(13)

The selection of \( R_{ON} \) and \( f_{SW(CCM)} \) must be confined by limitations in the ON-time and OFF-time for the COT Control Circuit Overview section.

The ON-time of the LMZ14201H timer is determined by the resistor \( R_{ON} \) and the input voltage \( V_{IN} \). It is calculated as follows:

\[ t_{ON} = (1.3 \times 10^{-10} \times R_{ON}) / V_{IN} \]  

(14)
The inverse relationship of \( t_{\text{ON}} \) and \( V_{\text{IN}} \) gives a nearly constant switching frequency as \( V_{\text{IN}} \) is varied. \( R_{\text{ON}} \) should be selected such that the ON-time at maximum \( V_{\text{IN}} \) is greater than 150 ns. The ON-timer has a limiter to ensure a minimum of 150 ns for \( t_{\text{ON}} \). This limits the maximum operating frequency, which is governed by Equation 15:

\[
f_{\text{SW(MAX)}} = \frac{V_{\text{O}}}{(V_{\text{IN(MAX)}} \times 150 \text{ nsec})}
\]  

(15)

This equation can be used to select \( R_{\text{ON}} \) if a certain operating frequency is desired so long as the minimum ON-time of 150 ns is observed. The limit for \( R_{\text{ON}} \) can be calculated as follows:

\[
R_{\text{ON}} \geq \frac{V_{\text{IN(MAX)}} \times 150 \text{ nsec}}{(1.3 \times 10^{-10})}
\]  

(16)

If \( R_{\text{ON}} \) calculated in Equation 13 is less than the minimum value determined in Equation 16 a lower frequency should be selected. Alternatively, \( V_{\text{IN(MAX)}} \) can also be limited in order to keep the frequency unchanged.

Additionally, the minimum OFF-time of 260 ns (typical) limits the maximum duty ratio. Larger \( R_{\text{ON}} \) (lower \( f_{\text{SW}} \)) should be selected in any application requiring large duty ratio.

### 8.2.2.1.6.1 Discontinuous Conduction and Continuous Conduction Mode Selection

Operating frequency in DCM can be calculated as follows:

\[
f_{\text{SW(DCM)}} = V_{\text{O}} \times (V_{\text{IN}}-1) \times 15 \mu\text{H} \times 1.18 \times 10^{20} \times I_{\text{O}} / ((V_{\text{IN}}-V_{\text{O}}) \times R_{\text{ON}}^2)
\]  

(17)

In CCM, current flows through the inductor through the entire switching cycle and never falls to zero during the OFF-time. The switching frequency remains relatively constant with load current and line voltage variations. The CCM operating frequency can be calculated using Equation 12 above.

The approximate formula for determining the DCM/CCM boundary is as follows:

\[
I_{\text{DCB}} = V_{\text{O}} \times (V_{\text{IN}}-V_{\text{O}}) / (2 \times 15 \mu\text{H} \times f_{\text{SW(CCM)}} \times V_{\text{IN}})
\]  

(18)

The inductor internal to the module is 15 \( \mu \)H. This value was chosen as a good balance between low and high input voltage applications. The main parameter affected by the inductor is the amplitude of the inductor ripple current (\( I_{\text{LR}} \)). \( I_{\text{LR}} \) can be calculated with:

\[
I_{\text{LR P-P}} = V_{\text{O}} \times (V_{\text{IN}}-V_{\text{O}}) / (15 \mu\text{H} \times f_{\text{SW}} \times V_{\text{IN}})
\]  

(19)

where

- \( V_{\text{IN}} \) is the maximum input voltage and \( f_{\text{SW}} \) is determined from Equation 12.

If the output current \( I_{\text{O}} \) is determined by assuming that \( I_{\text{O}} = I_{\text{L}} \), the higher and lower peak of \( I_{\text{LR}} \) can be determined. Be aware that the lower peak of \( I_{\text{LR}} \) must be positive if CCM operation is required.

### 8.2.3 Application Curve

![Figure 8-2. Efficiency \( V_{\text{OUT}} = 24 \text{ V}, T_{\text{A}} = 25\text{C} \)](image)
9 Power Supply Recommendations

The LMZ14201H device is designed to operate from an input voltage supply range between 4.5 V and 42 V. This input supply should be well regulated and able to withstand maximum input current and maintain a stable voltage. The resistance of the input supply rail should be low enough that an input current transient does not cause a high enough drop at the LMZ14201H supply voltage that can cause a false UVLO fault triggering and system reset. If the input supply is more than a few inches from the LMZ14201H, additional bulk capacitance may be required in addition to the ceramic bypass capacitors. The amount of bulk capacitance is not critical, but a 47-μF or 100-μF electrolytic capacitor is a typical choice.
10 Layout

10.1 Layout Guidelines

PCB layout is an important part of DC-DC converter design. Poor board layout can disrupt the performance of a DC-DC converter and surrounding circuitry by contributing to EMI, ground bounce and resistive voltage drop in the traces. These can send erroneous signals to the DC-DC converter resulting in poor regulation or instability. Good layout can be implemented by following a few simple design rules.

1. **Minimize area of switched current loops.**

   From an EMI reduction standpoint, it is imperative to minimize the high di/dt paths during PCB layout. The high current loops that do not overlap have high di/dt content that will cause observable high frequency noise on the output pin if the input capacitor (C_{in1}) is placed at a distance away from the LMZ14203. Therefore place C_{IN1} as close as possible to the LMZ14203 VIN and GND exposed pad. This will minimize the high di/dt area and reduce radiated EMI. Additionally, grounding for both the input and output capacitor should consist of a localized top side plane that connects to the GND exposed pad (EP).

2. **Have a single point ground.**

   The ground connections for the feedback, soft-start, and enable components should be routed to the GND pin of the device. This prevents any switched or load currents from flowing in the analog ground traces. If not properly handled, poor grounding can result in degraded load regulation or erratic output voltage ripple behavior. Provide the single point ground connection from pin 4 to EP.

3. **Minimize trace length to the FB pin.**

   Both feedback resistors, R_{FBT} and R_{FBB}, and the feed forward capacitor C_{FF}, should be close to the FB pin. Since the FB node is high impedance, maintain the copper area as small as possible. The trace are from R_{FBT}, R_{FBB}, and C_{FF} should be routed away from the body of the LMZ14203 to minimize noise.

4. **Make input and output bus connections as wide as possible.**

   This reduces any voltage drops on the input or output of the converter and maximizes efficiency. To optimize voltage accuracy at the load, ensure that a separate feedback voltage sense trace is made to the load. Doing so will correct for voltage drops and provide optimum output accuracy.

5. **Provide adequate device heat-sinking.**

   Use an array of heat-sinking vias to connect the exposed pad to the ground plane on the bottom PCB layer. If the PCB has a plurality of copper layers, these thermal vias can also be employed to make connection to inner layer heat-spreading ground planes. For best results use a 6 x 6 via array with minimum via diameter of 8 mils thermal vias spaced 59 mils (1.5 mm). Ensure enough copper area is used for heat-sinking to keep the junction temperature below 125°C.

10.1.1 Power Module SMT Guidelines

The recommendations below are for a standard module surface mount assembly:

- **Land Pattern –** Follow the PCB land pattern with either soldermask defined or non-soldermask defined pads
- **Stencil Aperture**
  - For the exposed die attach pad (DAP), adjust the stencil for approximately 80% coverage of the PCB land pattern
  - For all other I/O pads use a 1:1 ratio between the aperture and the land pattern recommendation
- **Solder Paste –** Use a standard SAC Alloy such as SAC 305, type 3 or higher
- **Stencil Thickness –** 0.125 mm to 0.15 mm
- **Reflow -** Refer to solder paste supplier recommendation and optimized per board size and density
- **Refer to AN Design Summary LMZ1xxx and LMZ2xxx Power Modules Family (SNAA214) for Reflow information**
- **Maximum number of refloows allowed is one**
Figure 10-1. Sample Reflow Profile

Table 10-1. Sample Reflow Profile Table

<table>
<thead>
<tr>
<th>PROBE</th>
<th>MAX TEMP (°C)</th>
<th>REACHED MAX TEMP</th>
<th>TIME ABOVE 235°C</th>
<th>REACHED 235°C</th>
<th>TIME ABOVE 245°C</th>
<th>REACHED 245°C</th>
<th>TIME ABOVE 260°C</th>
<th>REACHED 260°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>242.5</td>
<td>6.58</td>
<td>0.49</td>
<td>6.39</td>
<td>0</td>
<td>–</td>
<td>0</td>
<td>–</td>
</tr>
<tr>
<td>2</td>
<td>242.5</td>
<td>7.1</td>
<td>0.55</td>
<td>6.31</td>
<td>0</td>
<td>7.1</td>
<td>0</td>
<td>–</td>
</tr>
<tr>
<td>3</td>
<td>241</td>
<td>7.09</td>
<td>0.42</td>
<td>6.44</td>
<td>0</td>
<td>–</td>
<td>0</td>
<td>–</td>
</tr>
</tbody>
</table>

10.2 Layout Example

Figure 10-2. Critical Current Loops to Minimize
10.2.1 Power Dissipation and Board Thermal Requirements

For a design case of $V_{IN} = 24\, V$, $V_{OUT} = 12\, V$, $I_{OUT} = 1\, A$, $T_A\, (MAX) = 85^\circ C$, and $T_{JUNCTION}\, = 125^\circ C$, the device must see a maximum junction-to-ambient thermal resistance of:

$$R_{\theta JA-MAX} < \frac{(T_{J-MAX} - T_{A(MAX)})}{P_D}$$  \hspace{1cm} (20)

This $R_{\theta JA-MAX}$ will ensure that the junction temperature of the regulator does not exceed $T_{J-MAX}$ in the particular application ambient temperature.

To calculate the required $R_{\theta JA-MAX}$ we need to get an estimate for the power losses in the IC. Figure 10-4 is taken from the Typical Characteristics section and shows the power dissipation of the LMZ14201H for $V_{OUT} = 12\, V$ at $85^\circ C\, T_A$.

Using the $85^\circ C\, T_A$ power dissipation data as a conservative starting point, the power dissipation $P_D$ for $V_{IN} = 24\, V$ and $V_{OUT} = 12\, V$ is estimated to be 0.75 W. The necessary $R_{\theta JA-MAX}$ can now be calculated.

$$R_{\theta JA-MAX} < \frac{(125^\circ C - 85^\circ C)}{0.75\, W}$$  \hspace{1cm} (21)

$$R_{\theta JA-MAX} < 53.3^\circ C/W$$  \hspace{1cm} (22)

To achieve this thermal resistance the PCB is required to dissipate the heat effectively. The area of the PCB will have a direct effect on the overall junction-to-ambient thermal resistance. In order to estimate the necessary
copper area we can refer to Figure 10-5. This graph is taken from the *Typical Characteristics* section and shows how the $R_{\theta JA}$ varies with the PCB area.

![Figure 10-5. Package Thermal Resistance $R_{\theta JA}$ 4-Layer PCB With 1-oz Copper](image)

For $R_{\theta JA-MAX} < 53.3^\circ\text{C/W}$ and only natural convection (that is, no air flow), the PCB area can be smaller than 9 cm$^2$. This corresponds to a square board with 3 cm × 3 cm (1.18 in × 1.18 in) copper area, 4 layers, and 1 oz copper thickness. Higher copper thickness will further improve the overall thermal performance. Note that thermal vias should be placed under the IC package to easily transfer heat from the top layer of the PCB to the inner layers and the bottom layer.

For more guidelines and insight on PCB copper area, thermal vias placement, and general thermal design practices, refer to Application Note AN-2020 (SNVA419).
11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

- AN-2027 Inverting Application for the LMZ14203 SIMPLE SWITCHER Power Module, SNVA425
- Evaluation Board Application Note AN-2024, SNVA422
- AN-2026 Effect of PCB Design on Thermal Performance of SIMPLE SWITCHER Power Modules, SNVA424
- AN-2020 Thermal Design By Insight, Not Hindsight, SNVA419
- AN Design Summary LMZ1xxx and LMZ2xxx Power Modules Family, SNA214

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on Subscribe to updates to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

11.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.
WEBENCH® and SIMPLE SWITCHER® are registered trademarks of Texas Instruments.
All trademarks are the property of their respective owners.

11.5 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.6 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
## PACKAGING INFORMATION

<table>
<thead>
<tr>
<th>Orderable Device</th>
<th>Status (1)</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
<th>Eco Plan (2)</th>
<th>Lead finish/ Ball material (3)</th>
<th>MSL Peak Temp (3)</th>
<th>Op Temp (°C)</th>
<th>Device Marking (4/5)</th>
<th>Samples</th>
</tr>
</thead>
<tbody>
<tr>
<td>LMZ14201HTZ/NOPB</td>
<td>ACTIVE</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>250</td>
<td>RoHS &amp; Green</td>
<td>SN</td>
<td>Level-3-245C-168 HR</td>
<td>-40 to 125</td>
<td>LMZ14201 HTZ</td>
<td>Samples</td>
</tr>
<tr>
<td>LMZ14201HTZE/NOPB</td>
<td>ACTIVE</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>45</td>
<td>RoHS &amp; Green</td>
<td>SN</td>
<td>Level-3-245C-168 HR</td>
<td>-40 to 125</td>
<td>LMZ14201 HTZ</td>
<td>Samples</td>
</tr>
<tr>
<td>LMZ14201HTZX/NOPB</td>
<td>ACTIVE</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>500</td>
<td>RoHS &amp; Green</td>
<td>SN</td>
<td>Level-3-245C-168 HR</td>
<td>-40 to 125</td>
<td>LMZ14201 HTZ</td>
<td>Samples</td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:
- **ACTIVE**: Product device recommended for new designs.
- **LIFEBUY**: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
- **NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
- **PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.
- **OBSOLETE**: TI has discontinued the production of the device.

(2) **RoHS**: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt**: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption. **Green**: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.** - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) **Lead finish/Ball material** - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

### Important Information and Disclaimer

The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.
In no event shall TI’s liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.
## TAPE AND REEL INFORMATION

### REEL DIMENSIONS
- **Reel Diameter**
- **Reel Width (W1)**

### TAPE DIMENSIONS
- **A0** Dimension designed to accommodate the component width
- **B0** Dimension designed to accommodate the component length
- **K0** Dimension designed to accommodate the component thickness
- **W** Overall width of the carrier tape
- **P1** Pitch between successive cavity centers

### TAPE DIMENSIONS Labels
- **A0**: Cavity
- **B0**: Pocket Quadrants
- **K0**: Sprocket Holes
- **W**: User Direction of Feed

### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

### Device Specifications Table

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
</tr>
</thead>
<tbody>
<tr>
<td>LMZ14201HTZ/NOPB</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>250</td>
<td>330.0</td>
<td>24.4</td>
<td>10.6</td>
<td>14.22</td>
<td>5.0</td>
<td>16.0</td>
<td>24.0</td>
<td>Q2</td>
</tr>
<tr>
<td>LMZ14201HTZX/NOPB</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>500</td>
<td>330.0</td>
<td>24.4</td>
<td>10.6</td>
<td>14.22</td>
<td>5.0</td>
<td>16.0</td>
<td>24.0</td>
<td>Q2</td>
</tr>
</tbody>
</table>

*All dimensions are nominal*
**TAPE AND REEL BOX DIMENSIONS**

*All dimensions are nominal*

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Length (mm)</th>
<th>Width (mm)</th>
<th>Height (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LMZ14201HTZ/NOPB</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>250</td>
<td>367.0</td>
<td>367.0</td>
<td>45.0</td>
</tr>
<tr>
<td>LMZ14201HTZX/NOPB</td>
<td>TO-PMOD</td>
<td>NDW</td>
<td>7</td>
<td>500</td>
<td>367.0</td>
<td>367.0</td>
<td>45.0</td>
</tr>
</tbody>
</table>
**TUBE**

- **T** - Tube height
- **W** - Tube width
- **L** - Tube length
- **B** - Alignment groove width

*All dimensions are nominal*

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Name</th>
<th>Package Type</th>
<th>Pins</th>
<th>SPQ</th>
<th>L (mm)</th>
<th>W (mm)</th>
<th>T (µm)</th>
<th>B (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LMZ14201HTZE/NOPB</td>
<td>NDW</td>
<td>TO-PMOD</td>
<td>7</td>
<td>45</td>
<td>502</td>
<td>17</td>
<td>6700</td>
<td>8.4</td>
</tr>
</tbody>
</table>
IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES “AS IS” AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265
Copyright © 2022, Texas Instruments Incorporated