

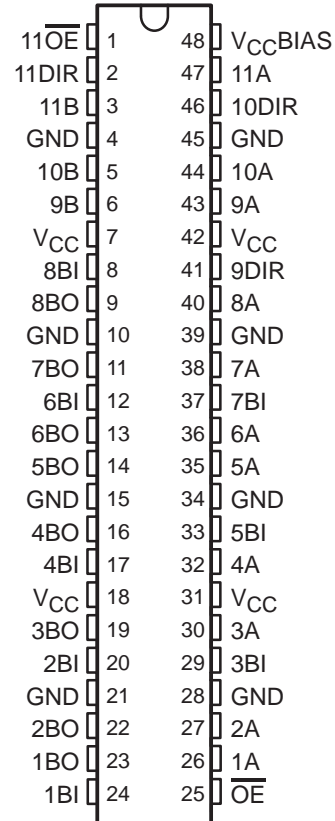
# SN74ABTE16246

## 11-BIT INCIDENT-WAVE SWITCHING BUS TRANSCEIVER WITH 3-STATE AND OPEN-COLLECTOR OUTPUTS

SCBS227J – JULY 1993 – REVISED AUGUST 2003

- Member of the Texas Instruments Widebus™ Family
- Supports the VME64 ETL Specification
- Reduced TTL-Compatible Input Threshold Range
- High-Drive Outputs ( $I_{OH} = -60\text{ mA}$ ,  $I_{OL} = 90\text{ mA}$ ) Support Equivalent 25- $\Omega$  Incident-Wave Switching
- $V_{CCBIAS}$  Pin Minimizes Signal Distortion During Live Insertion
- Internal Pullup Resistor on  $\overline{OE}$  Keeps Outputs in High-Impedance State During Power Up or Power Down
- Distributed  $V_{CC}$  and GND Pins Minimize High-Speed Switching Noise
- Equivalent 25- $\Omega$  Series Damping Resistor on B Port
- Bus Hold on Data Inputs Eliminates the Need for External Pullup/Pulldown Resistors

DGG OR DL PACKAGE  
(TOP VIEW)



### description/ordering information

The SN74ABTE16246 is an 11-bit noninverting transceiver designed for asynchronous two-way communication between buses. This device has open-collector and 3-state outputs. The device allows data transmission from the A bus to the B bus or from the B bus to the A bus, depending on the logic level at the direction-control (DIR) input. The output-enable ( $\overline{OE}$ ) input can be used to disable the device so that the buses are effectively isolated. When  $\overline{OE}$  is low, the device is active.

The B port has an equivalent 25- $\Omega$  series output resistor to reduce ringing. Active bus-hold inputs on the B port hold unused or floating inputs at a valid logic level.

The A port provides for the precharging of the outputs via  $V_{CCBIAS}$ , which establishes a voltage between 1.3 V and 1.7 V when  $V_{CC}$  is not connected.

Active bus-hold circuitry holds unused or undriven inputs at a valid logic state. Use of pullup or pulldown resistors with the bus-hold circuitry is not recommended.

### ORDERING INFORMATION

T <sub>A</sub>	PACKAGE†		ORDERABLE PART NUMBER	TOP-SIDE MARKING
-40°C to 85°C	SSOP – DL	Tube	SN74ABTE16246DL	ABTE16246
		Tape and reel	SN74ABTE16246DLR	
	TSSOP – DGG	Tape and reel	SN74ABTE16246DGGR	ABTE16246

† Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).



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**FUNCTION TABLE**

INPUTS					OPERATION
$\overline{OE}$	9DIR	10DIR	11DIR	11 $\overline{OE}$	
H	X	X	X	X	Isolation
L	X	X	X	X	1BI–8BI data to 1A–8A bus (OC <sup>†</sup> ), 1A–8A data to 1BO–8BO bus
L	L	X	X	X	9A data to 9B bus
L	H	X	X	X	9B data to 9A bus
L	X	L	X	X	10A data to 10B bus
L	X	H	X	X	10B data to 10A bus
L	X	X	L	L	11A data to 11B bus
L	X	X	L	H	11A, 11B isolation
L	X	X	H	X	11B data to 11A bus

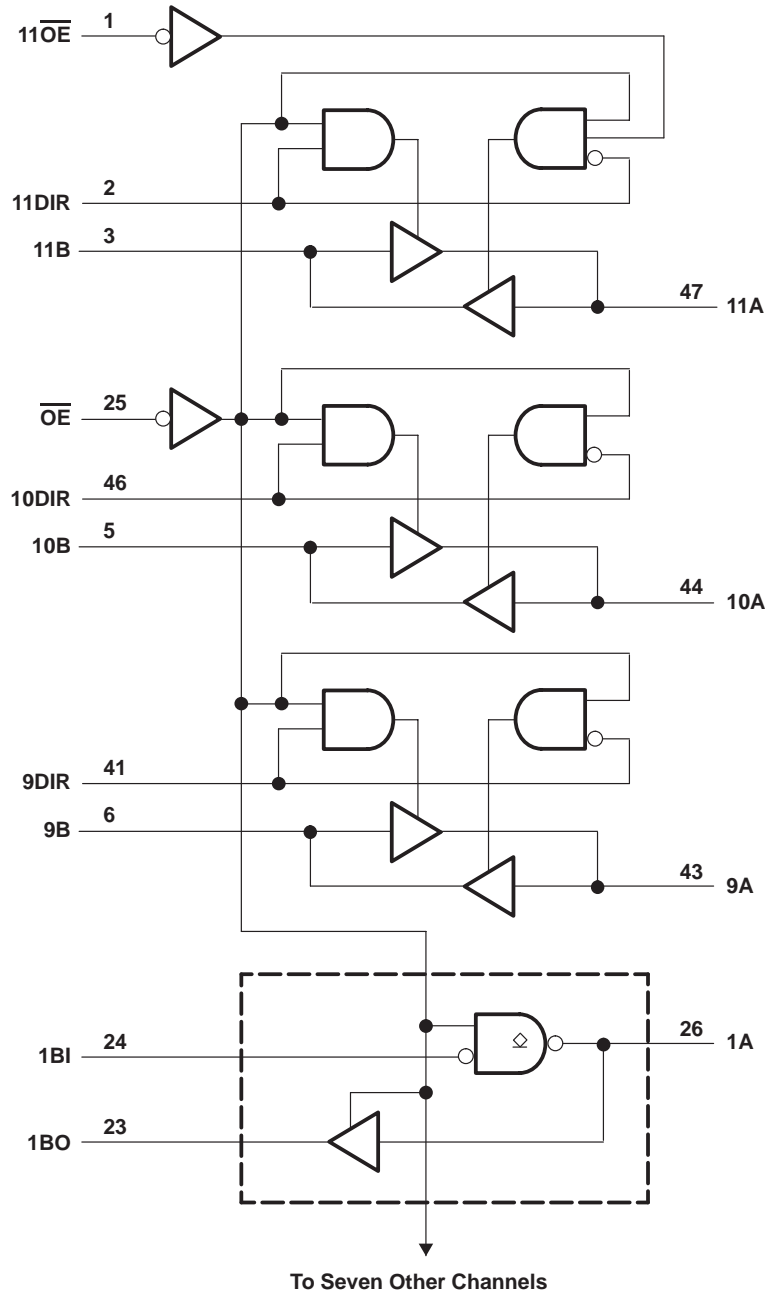
<sup>†</sup> OC = Open-collector outputs



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logic diagram (positive logic)



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### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

Supply voltage range, $V_{CC}$ and $V_{CCBIAS}$ .....	-0.5 V to 7 V
Input voltage range, $V_I$ (except I/O ports) (see Note 1) .....	-0.5 V to 7 V
Voltage range applied to any output in the high or power-off state, $V_O$ .....	-0.5 V to 5.5 V
Current into any output in the low state, $I_O$ .....	128 mA
Input clamp current, $I_{IK}$ ( $V_I < 0$ ) .....	-18 mA
Output clamp current, $I_{OK}$ ( $V_O < 0$ ) .....	-50 mA
Package thermal impedance, $\theta_{JA}$ (see Note 2): DGG package .....	70°C/W
DL package .....	63°C/W
Storage temperature range, $T_{stg}$ .....	-65°C to 150°C

† Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. The input and output negative-voltage ratings may be exceeded if the input and output clamp-current ratings are observed.  
2. The package thermal impedance is calculated in accordance with JESD 51-7.

### recommended operating conditions (see Note 3)

		MIN	NOM	MAX	UNIT
$V_{CC}$ , $V_{CCBIAS}$	Supply voltage	4.5	5	5.5	V
$V_{IH}$	High-level input voltage	$\overline{OE}$	2		V
		Except $\overline{OE}$	1.6		
$V_{IL}$	Low-level input voltage	$\overline{OE}$		0.8	V
		Except $\overline{OE}$		1.4	
$V_{OH}$	High-level output voltage			5.5	V
$V_I$	Input voltage	0		$V_{CC}$	V
$I_{OH}$	High-level output current	B bus		-12	mA
		9A-11A		-64	
$I_{OL}$	Low-level output current	B bus		12	mA
		A bus		90	
$\Delta t/\Delta v$	Input transition rise or fall rate			10	ns/V
$T_A$	Operating free-air temperature	-40		85	°C

NOTE 3: All unused control inputs of the device must be held at  $V_{CC}$  or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.



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**electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)**

PARAMETER		TEST CONDITIONS		MIN	TYP†	MAX	UNIT
$V_{IK}$		$V_{CC} = 4.5\text{ V}$ ,	$I_I = -18\text{ mA}$			-1.2	V
$V_{OH}$	B port	$V_{CC} = 5.5\text{ V}$ ,	$I_{OH} = -100\text{ }\mu\text{A}$			$V_{CC}-0.2$	V
		$V_{CC} = 4.5\text{ V}$	$I_{OH} = -1\text{ mA}$	2.4			
		$I_{OH} = -12\text{ mA}$	2				
	9A–11A	$V_{CC} = 5.5\text{ V}$ ,	$I_{OH} = -1\text{ mA}$			4.5	
		$V_{CC} = 4.5\text{ V}$	$I_{OH} = -32\text{ mA}$	2.4			
			$I_{OH} = -64\text{ mA}$	2			
$I_{OH}$	1A–8A	$V_{CC} = 4.5\text{ V}$ ,	$V_{OH} = 5.5\text{ V}$			20	$\mu\text{A}$
$V_{OL}$	B port	$V_{CC} = 4.5\text{ V}$	$I_{OL} = 1\text{ mA}$			0.4	V
			$I_{OL} = 12\text{ mA}$			0.8	
	A port	$V_{CC} = 4.5\text{ V}$	$I_{OL} = 64\text{ mA}$			0.55	
			$I_{OL} = 90\text{ mA}$			0.9	
$V_{hys}$					100		mV
$I_{I(\text{hold})}$	B port	$V_{CC} = 4.5\text{ V}$	$V_I = 0.8\text{ V}$	100			$\mu\text{A}$
			$V_I = 2\text{ V}$	-100			
		$V_{CC} = 5.5\text{ V}$ ,	$V_I = 0\text{ to }5.5\text{ V}$			$\pm 500$	
$I_I$	Control inputs	$V_{CC} = 5.5\text{ V}$	$V_I = V_{CC}\text{ or GND}$			$\pm 1$	$\mu\text{A}$
	A or B ports	$V_{CC} = 5.5\text{ V}$ , $\overline{OE} = V_{CC}$				$\pm 20$	
$I_{OZH}^\ddagger$	9A–11A	$V_{CC} = 5.5\text{ V}$ ,	$V_O = 2.7\text{ V}$			10	$\mu\text{A}$
$I_{OZL}^\ddagger$	9A–11A	$V_{CC} = 5.5\text{ V}$ ,	$V_O = 0.5\text{ V}$			-10	$\mu\text{A}$
$I_O$	A port	$V_{CC} = 5.5\text{ V}$ ,	$V_O = 2.5\text{ V}$			-50	mA
	B port					-25	
$I_{off}$		$V_{CC} = 0$ , $V_I$ or $V_O \leq 4.5\text{ V}$ ,	$V_{CCBIAS} = 0$			$\pm 100$	$\mu\text{A}$
$I_{CC}$	A or B ports	$V_{CC} = 5.5\text{ V}$ , $I_O = 0$ , $V_I = V_{CC}\text{ or GND}$	Outputs high		28	36	mA
			Outputs low		38	48	
			Outputs disabled		20	32	
$I_{CCD}$	A or B ports	$V_{CC} = 5\text{ V}$ , $C_L = 50\text{ pF}$	$\overline{OE}$ high		0.02		mA/ MHz
			$\overline{OE}$ low		0.33		
$C_i$	Control inputs	$V_I = 2.5\text{ V or }0.5\text{ V}$			2.5	4	pF
$C_{io}$	I/O ports	$V_O = 2.5\text{ V or }0.5\text{ V}$			4.5	8	pF

† All typical values are at  $V_{CC} = 5\text{ V}$ ,  $T_A = 25^\circ\text{C}$ .

‡ The parameters  $I_{OZH}$  and  $I_{OZL}$  include the input leakage current.

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### live-insertion specifications over recommended operating free-air temperature range

PARAMETER		TEST CONDITIONS			MIN	TYP†	MAX	UNIT
I <sub>CC</sub> (V <sub>CC</sub> BIAS)		V <sub>CC</sub> = 0 to 4.5 V, V <sub>CC</sub> BIAS = 4.5 V to 5.5 V, I <sub>O</sub> (DC) = 0			250	700		μA
		V <sub>CC</sub> = 4.5 V to 5.5 V‡, V <sub>CC</sub> BIAS = 4.5 V to 5.5 V, I <sub>O</sub> (DC) = 0				20		
V <sub>O</sub>	A port	V <sub>CC</sub> = 0	V <sub>CC</sub> BIAS = 4.5 V to 5.5 V		1.1	1.5	1.9	V
			V <sub>CC</sub> BIAS = 4.75 V to 5.25 V		1.3	1.5	1.7	
I <sub>O</sub>	A port	V <sub>CC</sub> = 0, V <sub>CC</sub> BIAS = 4.5 V	V <sub>O</sub> = 0		-20		-100	μA
			V <sub>O</sub> = 3 V		20		100	

† All typical values are at V<sub>CC</sub> = 5 V, T<sub>A</sub> = 25°C.

‡ V<sub>CC</sub> – 0.5 V < V<sub>CC</sub>BIAS

### switching characteristics over recommended ranges of supply voltage and operating free-air temperature, C<sub>L</sub> = 50 pF (unless otherwise noted) (see Figure 2)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	V <sub>CC</sub> = 5 V, T <sub>A</sub> = 25°C			MIN	MAX	UNIT
			MIN	TYP	MAX			
t <sub>PLH</sub>	A	B	1.5	3.1	4.2	1.5	5.2	ns
t <sub>PHL</sub>			1.5	3.5	4.6	1.5	5.2	
t <sub>PLH</sub>	9B–11B	9A–11A	1.5	3	3.8	1.5	4.5	ns
t <sub>PHL</sub>			1.5	3.2	4	1.5	4.5	
t <sub>PLH</sub> §	1B–8B	1A–8A	1.5	3.2	4	1.5	4.5	ns
t <sub>PLH</sub> ¶			7.5	8.9	9.7	7.5	10.3	
t <sub>PHL</sub>			1.5	3.2	4	1.5	4.5	
t <sub>PZH</sub>	OE	9A–11A	2	4.3	5.3	2	6.2	ns
t <sub>PZL</sub>		1A–11A	2	4.4	5.4	2	6.8	
t <sub>PZH</sub>	OE	B	2	4.3	6	2	7.1	ns
t <sub>PZL</sub>			2	4.5	6.4	2	7.3	
t <sub>PHZ</sub>	OE	9A–11A	2	4.2	5.9	2	6.7	ns
t <sub>PLZ</sub>		1A–11A	2	3.5	4.6	2	5.1	
t <sub>PHZ</sub>	OE	B	2.5	4.3	6.2	2.5	7	ns
t <sub>PLZ</sub>			2	3.6	5	2	5.5	

§ Measurement point is V<sub>OL</sub> + 0.3 V.

¶ Measurement point is V<sub>OL</sub> + 1.5 V.



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**extended switching characteristics over recommended ranges of supply voltage and operating free-air temperature,  $C_L = 50$  pF (unless otherwise noted) (see Figure 2)**

PARAMETER	FROM (INPUT)	TO (OUTPUT)	LOAD	$V_{CC} = 5$ V, $T_A = 25^\circ$ C			MIN	MAX	UNIT
				MIN	TYP	MAX			
$t_{PLH}$	9B–11B	9A–11A	$R_X = 13 \Omega$	1.5	3.2	4	1.5	4.8	ns
$t_{PHL}$				1.5	3.8	4.7	1.5	5.6	
$t_{PHL}$	1B–8B	1A–8A	$R_X = 13 \Omega$	1.5	3.3	4.2	1.5	4.8	ns
$t_{PLH}$	9B–11B	9A–11A	$R_X = 26 \Omega$	1.5	3.1	4	1.5	4.6	ns
$t_{PHL}$				1.5	3.5	4.4	1.5	4.9	
$t_{PHL}$	1B–8B	1A–8A	$R_X = 26 \Omega$	1.5	3.1	4	1.5	4.4	ns
$t_{PLH}$	9B–11B	1A–8A	$R_X = 56 \Omega$	1.5	3	3.8	1.5	4.5	ns
$t_{PHL}$				1.5	3.3	4.2	1.5	4.7	
$t_{PHL}$	1B–8B	1A–8A	$R_X = 56 \Omega$	1.5	3	4	1.5	4.4	ns
$t_{sk(p)}$	B	A	$R_X = \text{Open}$	0.1	0.6		2	ns	
	A	B	$R_X = \text{Open}$	0.4	0.8		2		
	B	A	$R_X = 26 \Omega$	0.3	0.8		2		
$t_{sk(o)}$	B	A	$R_X = \text{Open}$	0.3	0.7		1.3	ns	
	A	B	$R_X = \text{Open}$	0.7	1.1		1.3		
	B	A	$R_X = 26 \Omega$	0.5	1		1.3		
$t_t^\dagger$	B	A	$R_X = 26 \Omega$	0.5	0.8	1.5	0.5	1.5	ns
$t_t^\ddagger$	A	B	$R_X = \text{Open}$	3.5	5.5	7.3	3.5	7.9	ns

$^\dagger t_t$  is measured between 1 V and 2 V of the output waveform.

$^\ddagger t_t$  is measured between 10% and 90% of the output waveform.

**extended output characteristics over recommended ranges of supply voltage and operating free-air temperature,  $C_L = 50$  pF (see Figures 1 and 2)**

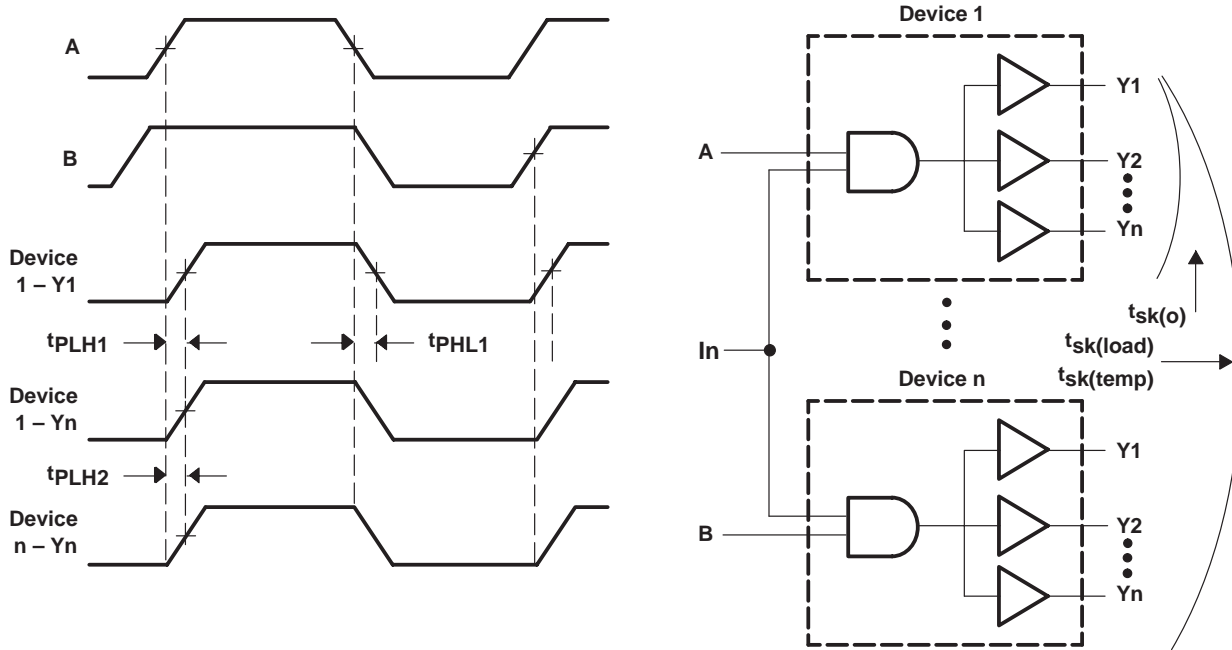
PARAMETER	FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	LOAD	MIN	MAX	UNIT
$t_{sk(temp)}$	A	B	$V_{CC} = \text{constant},$ $\Delta T_A = 20^\circ$ C			2.5	ns
	B	A		$R_X = 56 \Omega$		4	
$t_{sk(load)}$	B	A	$V_{CC} = \text{constant},$ Temperature = constant	$R_X = 13, 26, \text{ or } 56 \Omega$		4	ns



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**PARAMETER MEASUREMENT INFORMATION**



- NOTES: A. Pulse skew,  $t_{sk(p)}$ , is defined as the difference in propagation-delay times  $t_{PLH1}$  and  $t_{PLH1}$  on the same terminal at identical operating conditions.
- B. Output skew,  $t_{sk(o)}$ , is defined as the difference in propagation delay of any two outputs of the same device switching in the same direction (e.g.,  $|t_{PLH1} - t_{PLH2}|$ ).
- C. Temperature skew,  $t_{sk(temp)}$ , is the output skew of two devices, both having the same value of  $V_{CC} \pm 1\%$  and with package temperature differences of  $20^{\circ}\text{C}$ .
- D. Load skew,  $t_{sk(load)}$ , is measured with  $R_X$  in Figure 2 at  $13\ \Omega$  for one unit and  $56\ \Omega$  for the other unit.

**Figure 1. Voltage Waveforms for Extended Characteristics**

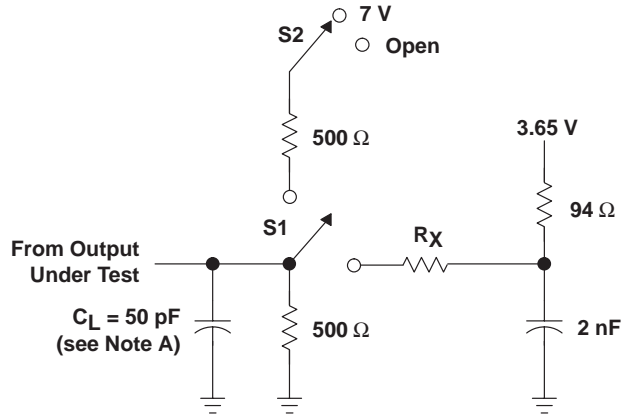


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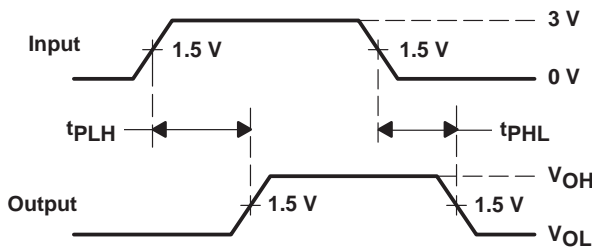
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### PARAMETER MEASUREMENT INFORMATION

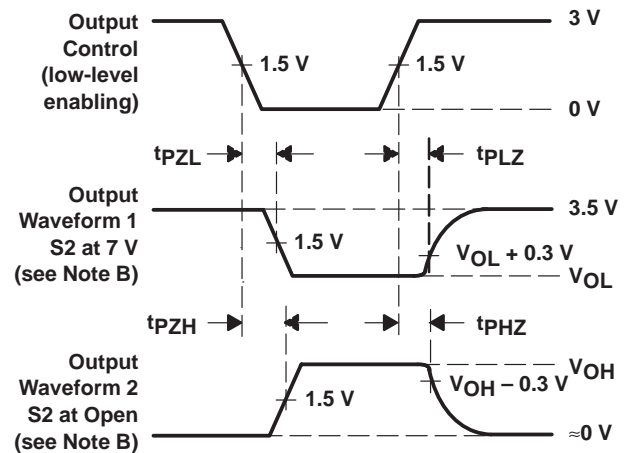


$R_X = 13, 26, \text{ or } 56 \Omega$

**LOAD CIRCUIT**



**VOLTAGE WAVEFORMS  
PROPAGATION DELAY TIMES**



**VOLTAGE WAVEFORMS  
ENABLE AND DISABLE TIMES**

SWITCHING TABLE LOADS	S1	S2
$t_{PLH}/t_{PHL}$ (9A–11A and B port)	Up	Open
$t_{PLH}/t_{PHL}$ (1A–8A)	Up	7 V
$t_{PLZ}/t_{PZL}$	Up	7 V
$t_{PHZ}/t_{PZH}$ (except 1A–8A)	Up	Open

EXTENDED SWITCHING TABLE LOADS	S1	S2
$t_{PLH}/t_{PHL}/t_{sk}$ (A port)	Down	X
$t_{PLH}/t_{PHL}/t_{sk}$ (B port)	Up	Open
$t_t$ (A port) (see Note E)	Down	X
$t_t$ (B port) (see Note F)	Up	Open

- NOTES:
- $C_L$  includes probe and jig capacitance.
  - Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
  - All input pulses are supplied by generators having the following characteristics:  $PRR \leq 10 \text{ MHz}$ ,  $Z_O = 50 \Omega$ ,  $t_r \leq 2.5 \text{ ns}$ ,  $t_f \leq 2.5 \text{ ns}$ .
  - The outputs are measured one at a time with one transition per measurement.
  - $t_t$  is measured between 1 V and 2 V of the output waveform.
  - $t_t$  is measured between 10% and 90% of the output waveform.

**Figure 2. Load Circuit and Voltage Waveforms**

**PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
SN74ABTE16246DGGR	ACTIVE	TSSOP	DGG	48	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	ABTE16246	<a href="#">Samples</a>
SN74ABTE16246DL	ACTIVE	SSOP	DL	48	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	ABTE16246	<a href="#">Samples</a>
SN74ABTE16246DLG4	ACTIVE	SSOP	DL	48	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	ABTE16246	<a href="#">Samples</a>
SN74ABTE16246DLR	ACTIVE	SSOP	DL	48	1000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	ABTE16246	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSELETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.** - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "-" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) **Lead finish/Ball material** - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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## TAPE AND REEL INFORMATION



### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74ABTE16246DGGR	TSSOP	DGG	48	2000	330.0	24.4	8.6	13.0	1.8	12.0	24.0	Q1
SN74ABTE16246DLR	SSOP	DL	48	1000	330.0	32.4	11.35	16.2	3.1	16.0	32.0	Q1

**TAPE AND REEL BOX DIMENSIONS**

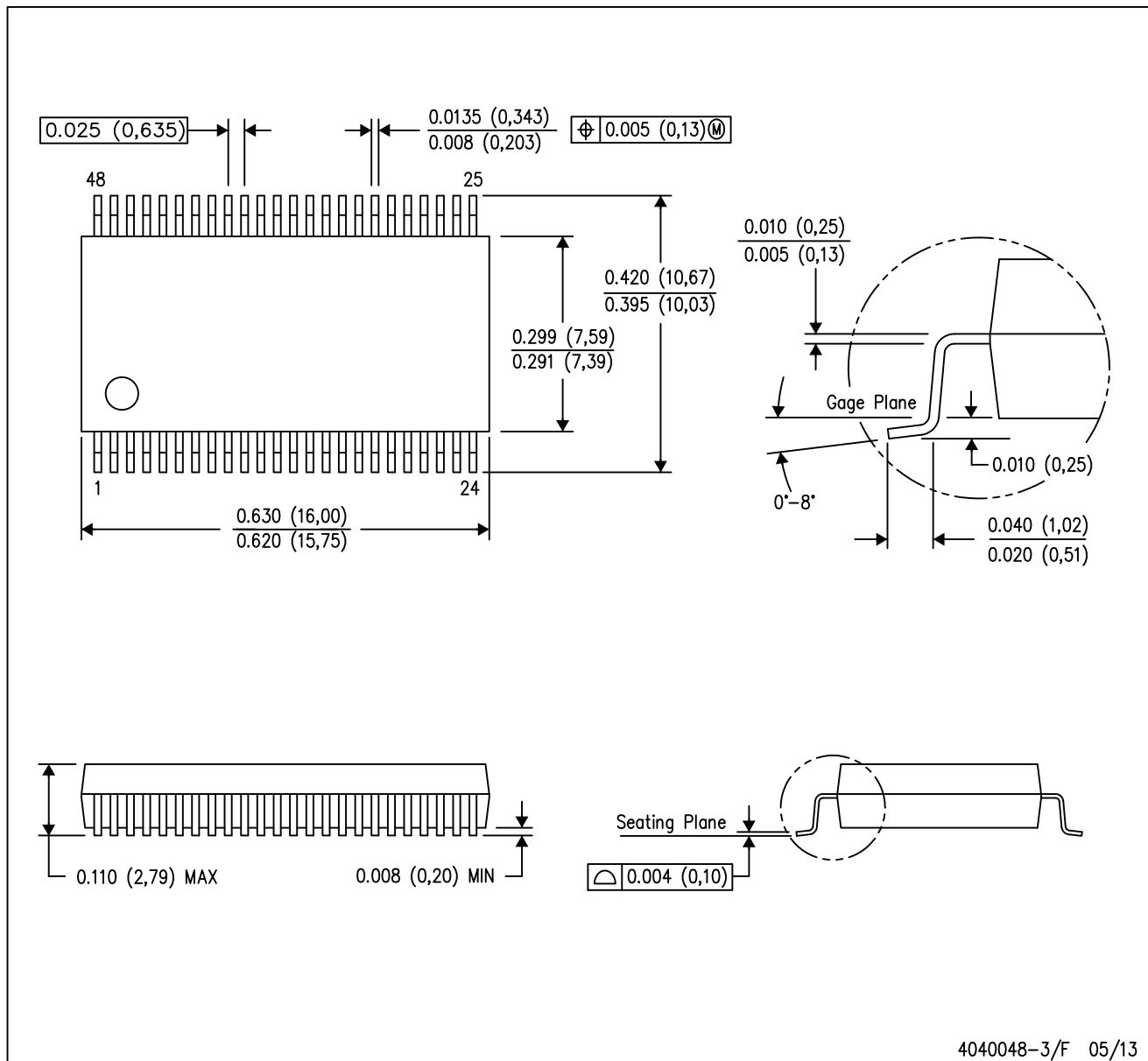

\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74ABTE16246DGGR	TSSOP	DGG	48	2000	367.0	367.0	45.0
SN74ABTE16246DLR	SSOP	DL	48	1000	367.0	367.0	55.0

# MECHANICAL DATA

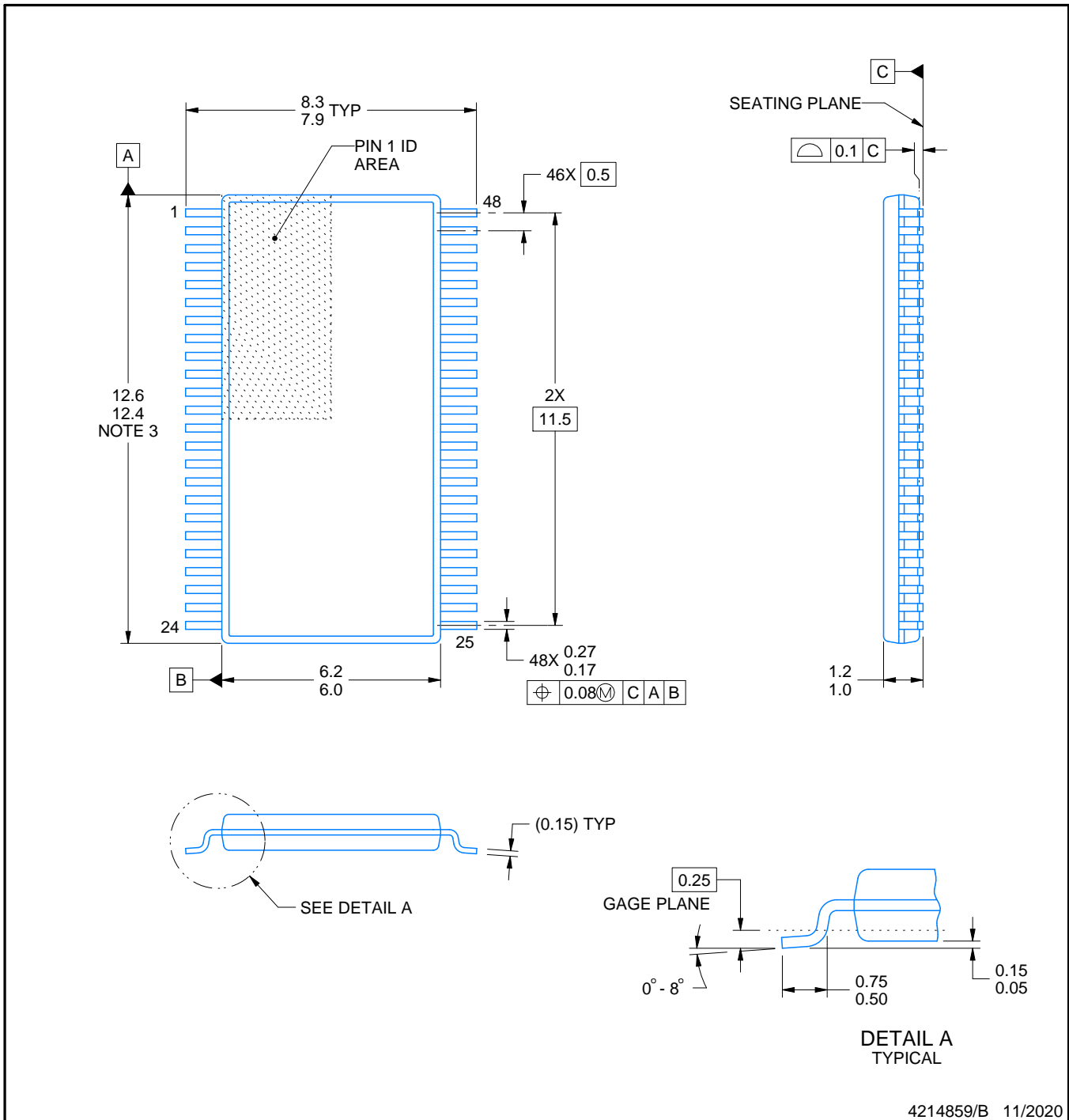
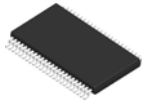
DL (R-PDSO-G48)

PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- All linear dimensions are in inches (millimeters).
  - This drawing is subject to change without notice.
  - Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
  - Falls within JEDEC MO-118

PowerPAD is a trademark of Texas Instruments.



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**NOTES:**

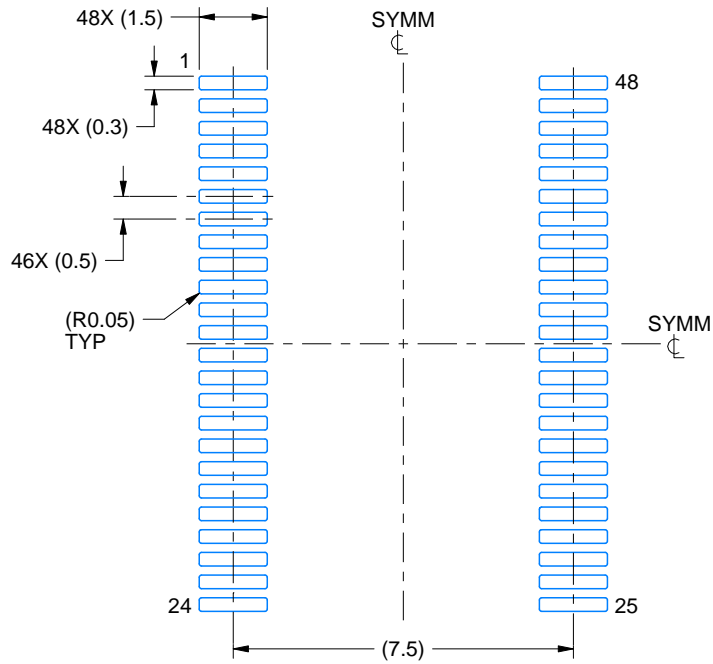
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.

# EXAMPLE BOARD LAYOUT

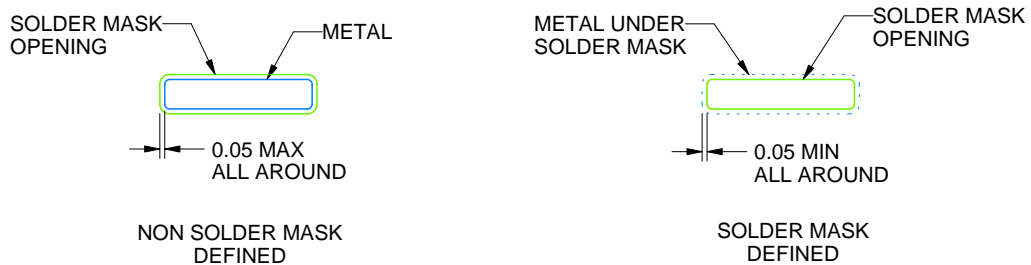
DGG0048A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
SCALE:6X



SOLDER MASK DETAILS

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NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

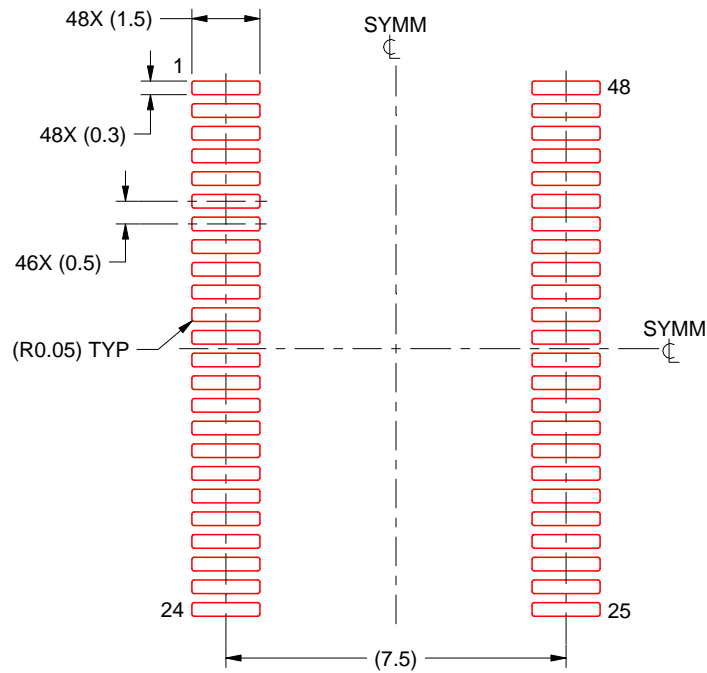


# EXAMPLE STENCIL DESIGN

DGG0048A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:6X

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NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.

DGG (R-PDSO-G\*\*)

PLASTIC SMALL-OUTLINE PACKAGE

48 PINS SHOWN



- NOTES: A. All linear dimensions are in millimeters.  
 B. This drawing is subject to change without notice.  
 C. Body dimensions do not include mold protrusion not to exceed 0,15.  
 D. Falls within JEDEC MO-153

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