1 Features
• Accuracy: ±1°C (Typical at +25°C)
• Programmable Trip Point
• Programmable Hysteresis: 5°C/10°C
• Open-Drain Outputs
• Low Power: 110μA (Max)
• Wide Voltage Range: +1.8V to +18V
• Temperature Range: –40°C to +125°C
• Analog Out: 10mV/°C
• SC70-6 and SOT23-6 Packages

2 Applications
• Power-supply Systems
• DC-DC Modules
• Thermal Monitoring
• Electronic Protection Systems

3 Description
The TMP300 is a low-power, resistor-programmable, digital output temperature switch. The device allows a threshold point to be set by adding an external resistor. Two levels of hysteresis are available. The TMP300 has a $V_{TEMP}$ analog output that can be used as a testing point or in temperature-compensation loops.

With a supply voltage as low as 1.8V and low current consumption, the TMP300 is ideal for power-sensitive systems.

Available in two micropackages that have proven thermal characteristics, this part gives a complete and simple solution for users who need simple and reliable thermal management.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TMP300</td>
<td>SOT-23 (6)</td>
<td>2.90 mm × 1.60 mm</td>
</tr>
<tr>
<td></td>
<td>SC70 (6)</td>
<td>2.00 mm × 1.25 mm</td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the data sheet.

NOTE: (1) Thinfilm resistor with approximately 10% accuracy; however, this accuracy error is trimmed out at the factory.
# Table of Contents

1 Features ................................................................. 1
2 Applications .......................................................... 1
3 Description ............................................................ 1
4 Revision History ..................................................... 2
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6 Specifications .......................................................... 4
   6.1 Absolute Maximum Ratings ................................. 4
   6.2 ESD Ratings ....................................................... 4
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# 4 Revision History

Changes from Revision D (January 2016) to Revision E  Page

- Added Pin Configuration and Functions section  ................................................................. 3

Changes from Revision C (January 2011) to Revision D  Page

- Added Device Information table, ESD Ratings table, Feature Description section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section ................................................................. 1
- Changed Temperature Range Features bullet ................................................................. 1
- Added package names to pinout ....................................................................................... 1
- Deleted Ordering Information table .................................................................................. 4
- Changed Temperature Range, TA, Functional Range parameter name in Electrical Characteristics table ................................................................. 5
- Added footnote 4 to Electrical Characteristics table .......................................................... 5

Changes from Revision B (November 2008) to Revision C  Page

- Deleted second sentence from Description section ................................................................. 1
- Added TMP300B grade device specifications to Electrical Characteristics table .................. 5
5 Pin Configuration and Functions

<table>
<thead>
<tr>
<th>PIN</th>
<th>I/O</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>T_SET</td>
<td>I</td>
<td>Temperature set pin. Connects to a resistor to set the trip point</td>
</tr>
<tr>
<td>GND</td>
<td>—</td>
<td>Ground</td>
</tr>
<tr>
<td>OUT</td>
<td>O</td>
<td>Trip output</td>
</tr>
<tr>
<td>HYST_SET</td>
<td>I</td>
<td>Hystersis Set. Connect to Ground for 5°C hysteresis or connect to V+ for 10°C hysteresis</td>
</tr>
<tr>
<td>V_TEMP</td>
<td>I</td>
<td>Analog Temperature output</td>
</tr>
<tr>
<td>V+</td>
<td>O</td>
<td>Supply voltage: 1.8 V to 18 V</td>
</tr>
</tbody>
</table>
# Specifications

## 6.1 Absolute Maximum Ratings\(^{(1)}\)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>V+</td>
<td>+18 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Signal input pins, voltage(^{(2)})</td>
<td>–0.5 ((V+) + 0.5) V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Signal input pins, current(^{(2)})</td>
<td>–10 mA</td>
<td>10 mA</td>
<td></td>
</tr>
<tr>
<td>I(_{SC})</td>
<td>Continuous ((V+) + 0.5) V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Open-drain output</td>
<td>Continuous ((V+) + 0.5) V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TA</td>
<td>–40 °C</td>
<td>+150 °C</td>
<td></td>
</tr>
<tr>
<td>T(_{stg})</td>
<td>–55 °C</td>
<td>+150 °C</td>
<td></td>
</tr>
<tr>
<td>TJ</td>
<td>+150 °C</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) Input pins are diode-clamped to the power-supply rails. Input signals that can swing more than 0.5V beyond the supply rails should be current limited to 10mA or less.

(3) Short-circuit to ground.

## 6.2 ESD Ratings

<table>
<thead>
<tr>
<th>Parameter</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>V(_{ESD})</td>
<td>Human-body model (HBM)</td>
<td>±4000 V</td>
</tr>
<tr>
<td></td>
<td>Charged-device model (CDM)</td>
<td>±1000 V</td>
</tr>
</tbody>
</table>
6.3 Electrical Characteristics

At $V_S = 3.3\text{V}$ and $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, unless otherwise noted.

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>TEMP300</th>
<th>TEMP300B</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEMPERATURE MEASUREMENT</td>
<td>$V_S = 2.35\text{V} \text{ to } 18\text{V}$</td>
<td>$-40$</td>
<td>$+125$</td>
</tr>
<tr>
<td></td>
<td>$V_S = 1.8\text{V} \text{ to } 2.35\text{V}$</td>
<td>$-40$</td>
<td>$100 \times (V_S - 0.95)$</td>
</tr>
<tr>
<td>TRIP POINT</td>
<td>$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$</td>
<td>$\pm2$</td>
<td>$\pm4$</td>
</tr>
<tr>
<td>R$_{\text{SET}}$ equation</td>
<td>$T_C$ is in $^\circ\text{C}$</td>
<td>$R_{\text{SET}} = 10 \times (50 + T_C)/3$</td>
<td>$R_{\text{SET}} = 10 \times (50 + T_C)/3$</td>
</tr>
<tr>
<td>HYSTERESIS SET INPUT</td>
<td>LOW threshold</td>
<td>$0.4$</td>
<td>$0.4$</td>
</tr>
<tr>
<td></td>
<td>HIGH threshold</td>
<td>$V_S - 0.4$</td>
<td>$V_S - 0.4$</td>
</tr>
<tr>
<td></td>
<td>Hysteresis</td>
<td>$5$</td>
<td>$5$</td>
</tr>
<tr>
<td></td>
<td>Output $T_A = 25^\circ\text{C}$</td>
<td>$720$</td>
<td>$750$</td>
</tr>
<tr>
<td></td>
<td>$V_{\text{TEMP}}$ pin output resistance</td>
<td>$210$</td>
<td>$210$</td>
</tr>
<tr>
<td>POWER SUPPLY</td>
<td>$I_Q$ Quiescent current$^{(3)}$</td>
<td>$V_S = 1.8\text{V} \text{ to } 18\text{V}$, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$</td>
<td>$110$</td>
</tr>
<tr>
<td>TEMPERATURE RANGE</td>
<td>$T_A$ Specified range</td>
<td>$V_S = 2.35\text{V} \text{ to } 18\text{V}$</td>
<td>$-40$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V_S = 1.8\text{V} \text{ to } 2.35\text{V}$</td>
<td>$-40$</td>
</tr>
<tr>
<td></td>
<td>Functional range$^{(4)}$</td>
<td>$V_S = 2.35\text{V} \text{ to } 18\text{V}$</td>
<td>$-40$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V_S = 1.8\text{V} \text{ to } 2.35\text{V}$</td>
<td>$-50$</td>
</tr>
<tr>
<td></td>
<td>$R_{\text{JA}}$ Thermal resistance</td>
<td>SC70</td>
<td>$250$</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SOT23-6</td>
<td>$180$</td>
</tr>
</tbody>
</table>

(1) 100% of production is tested at $T_A = +85^\circ\text{C}$. Specifications over temperature range are ensured by design.
(2) Shaded cells indicate characteristic performance difference.
(3) See Figure 1 for typical quiescent current.
(4) The TMP300 is functional over this range and no indication of performance is implied.
6.4 Typical Characteristics
At \( V_S = 5V \), unless otherwise noted.

---

**Figure 1. Quiescent Current Over Temperature and Supply**

**Figure 2. \( R_{SET} \) Shift Resulting From \( R_{SET} \) Tolerance**

**Figure 3. \( R_{SET} \) vs Temperature**

**Figure 4. Typical Trip Error**

**Figure 5. Typical Analog Output Error**

**Figure 6. Analog PSR Over Temperature**
Typical Characteristics (continued)

At $V_S = 5V$, unless otherwise noted.

Figure 7. Trip PSR Over Temperature
7 Detailed Description

7.1 Overview
The TMP300 is a thermal sensor designed for over-temperature protection circuits in electronic systems. The TMP300 uses a set resistor to program the trip temperature of the digital output. An additional high-impedance (210kΩ) analog voltage output provides the temperature reading.

7.2 Feature Description

7.2.1 Calculating $R_{\text{SET}}$

The set resistor ($R_{\text{SET}}$) provides a threshold voltage for the comparator input. The TMP300 trips when the $V_{\text{TEMP}}$ pin exceeds the $T_{\text{SET}}$ voltage. The value of the set resistor is determined by the analog output function and the 3μA internal bias current.

To set the TMP300 to trip at a preset value, calculate the $R_{\text{SET}}$ resistor value according to Equation 1 or Equation 2:

$$R_{\text{SET}} = \frac{(T_{\text{SET}} \times 0.01 + 0.5)}{3e^{-6}}$$

where

- $T_{\text{SET}}$ is in °C; or

$$R_{\text{SET}} \text{ in kΩ} = \frac{10(50 + T_{\text{SET}})}{3}$$

where

- $T_{\text{SET}}$ is in °C.

7.2.2 Using $V_{\text{TEMP}}$ to Trip the Digital Output

The analog voltage output can also serve as a voltage input that forces a trip of the digital output to simulate a thermal event. This simulation facilitates easy system design and test of thermal safety circuits, as shown in Figure 8.

![Figure 8. Applying Voltage to Trip Digital Output](image-url)
Feature Description (continued)

7.2.3 Analog Temperature Output

The analog out or $V_{\text{TEMP}}$ pin is high-impedance (210k$\Omega$). Avoid loading this pin to prevent degrading the analog out value or trip point. Buffer the output of this pin when used for direct thermal measurement. Figure 9 shows buffering of the analog output signal.

![Figure 9. Buffering the Analog Output Signal](image)

7.2.4 Using a DAC to Set the Trip Point

The trip point is easily converted by changing the digital-to-analog converter (DAC) code. This technique can be useful for control loops where a large thermal mass is being brought up to the set temperature and the OUT pin is used to control the heating element. The analog output can be monitored in a control algorithm that adjusts the set temperature to prevent overshoot. Trip set voltage error versus temperature is shown in Figure 10, which shows error in °C of the comparator input over temperature. An alternative method of setting the trip point by using a DAC is illustrated in Figure 11.

![Figure 10. Trip Set Voltage Error vs Temperature](image)
Feature Description (continued)

7.2.5 Hysteresis

The hysteresis pin has two settings. Grounding HYST<sub>SET</sub> results in 5°C of hysteresis. Connecting HYST<sub>SET</sub> to V<sub>S</sub> results in 10°C of hysteresis. Hysteresis error variation over temperature is shown in Figure 12 and Figure 13.

![Figure 11. DAC Generates the Voltage-Driving T<sub>SET</sub> Pin](image)

![Figure 12. 5°C Hysteresis Error vs Temperature](image)

![Figure 13. 10°C Hysteresis Error vs Temperature](image)
Feature Description (continued)

Use bypass capacitors on the supplies as well as on the $R_{\text{SET}}$ and analog out ($V_{\text{TEMP}}$) pins when in noisy environments, as shown in Figure 14. These capacitors reduce premature triggering of the comparator.

![Diagram showing bypass capacitors](image)

**Figure 14.** Bypass Capacitors Prevent Early Comparator Toggling Due to Circuit Board Noise
8 Device and Documentation Support

8.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on Alert me to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

8.2 Community Resources

The following links connect to TI community resources. Linked contents are provided “AS IS” by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI’s views; see TI’s Terms of Use.

TI E2E™ Online Community  **TI’s Engineer-to-Engineer (E2E) Community.** Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support**  **TI’s Design Support**  Quickly find helpful E2E forums along with design support tools and contact information for technical support.

8.3 Trademarks

E2E is a trademark of Texas Instruments. All other trademarks are the property of their respective owners.

8.4 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

8.5 Glossary

**SLYZ022 — TI Glossary.**  
This glossary lists and explains terms, acronyms, and definitions.

9 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
## PACKAGING INFORMATION

<table>
<thead>
<tr>
<th>Orderable Device</th>
<th>Status (1)</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
<th>Eco Plan (2)</th>
<th>Lead finish/ Ball material (6)</th>
<th>MSL Peak Temp (3)</th>
<th>Op Temp (°C)</th>
<th>Device Marking (4/5)</th>
<th>Samples</th>
</tr>
</thead>
<tbody>
<tr>
<td>TMP300AIDBVR</td>
<td>NRND</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>3000</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>T300</td>
<td></td>
</tr>
<tr>
<td>TMP300AIDBVT</td>
<td>NRND</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>250</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>T300</td>
<td></td>
</tr>
<tr>
<td>TMP300AIDCKR</td>
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<td>DCK</td>
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<td>3000</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>BPN</td>
<td></td>
</tr>
<tr>
<td>TMP300AIDCKT</td>
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<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>250</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>BPN</td>
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</tr>
<tr>
<td>TMP300BIDBVR</td>
<td>ACTIVE</td>
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<td>DBV</td>
<td>6</td>
<td>3000</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>DUDC</td>
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<tr>
<td>TMP300BIDBVT</td>
<td>ACTIVE</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>250</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>DUDC</td>
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<tr>
<td>TMP300BIDCKR</td>
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<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>3000</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>QWL</td>
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<tr>
<td>TMP300BIDCKT</td>
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<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>250</td>
<td>RoHS &amp; Green</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>QWL</td>
<td></td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:

**ACTIVE**: Product device recommended for new designs.

**LIFEBUY**: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.

**OBsolete**: TI has discontinued the production of the device.

(2) **RoHS**: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt**: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green**: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.**: The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TMP300:

- Automotive: TMP300-Q1

NOTE: Qualified Version Definitions:

- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects
TAPE AND REEL INFORMATION

*All dimensions are nominal.

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
</tr>
</thead>
<tbody>
<tr>
<td>TMP300AIDBVR</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>3000</td>
<td>180.0</td>
<td>8.4</td>
<td>3.2</td>
<td>3.2</td>
<td>1.4</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
</tr>
<tr>
<td>TMP300AIDBVT</td>
<td>SOT-23</td>
<td>DBV</td>
<td>6</td>
<td>250</td>
<td>179.0</td>
<td>8.4</td>
<td>3.2</td>
<td>3.2</td>
<td>1.4</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
</tr>
<tr>
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<td>SC70</td>
<td>DCK</td>
<td>6</td>
<td>3000</td>
<td>179.0</td>
<td>8.4</td>
<td>2.2</td>
<td>2.5</td>
<td>1.2</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
</tr>
<tr>
<td>TMP300AIDCKT</td>
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<td>DCK</td>
<td>6</td>
<td>250</td>
<td>179.0</td>
<td>8.4</td>
<td>2.2</td>
<td>2.5</td>
<td>1.2</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
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<tr>
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<td>SOT-23</td>
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<td>3.2</td>
<td>3.2</td>
<td>1.4</td>
<td>4.0</td>
<td>8.0</td>
<td>Q3</td>
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### TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal

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<th>Pins</th>
<th>SPQ</th>
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<th>Width (mm)</th>
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NOTES:
A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
D. Falls within JEDEC MO-203 variation AB.
NOTES:

A. All linear dimensions are in millimeters.
B. This drawing is subject to change without notice.
C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
D. Publication IPC-7351 is recommended for alternate designs.
E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7526 for other stencil recommendations.
NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.25 per side.
4. Leads 1, 2, 3 may be wider than leads 4, 5, 6 for package orientation.
5. Refernece JEDEC MO-178.
NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.
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