TPD2E2U06 Dual-Channel High-Speed ESD Protection Device

1 Features

- IEC 61000-4-2 Level 4
  - ±25 kV (Contact discharge)
  - ±30 kV (Air-gap discharge)
- IEC 61000-4-5 Surge protection
  - 5.5-A Peak pulse current (8/20 µs Pulse)
- IO Capacitance 1.5 pF (Typ)
- DC Breakdown voltage 6.5 V (Min)
- Ultra-Low leakage current 10 nA (Max)
- Low ESD clamping voltage
- Industrial temperature range: –40°C to +125°C
- Small easy-to-route DRL and DCK package

2 Applications

- End Equipment
  - Set Top Box
  - Notebook
  - Server
  - Electronic Point of Sale (EPOS)
- Interfaces
  - USB 2.0
  - Ethernet
  - MIPI Bus
  - LVDS
  - I2C

3 Description

The TPD2E2U06 is a dual-channel low capacitance TVS diode ESD protection device. The device offers ±25-kV contact and ±30-kV air-gap ESD protection in accordance with the IEC 61000-4-2 standard. The 1.5-pF line capacitance of the TPD2E2U06 makes the device suitable for a wide range of applications. Typical application interfaces are USB 2.0, LVDS, and I2C™.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD2E2U06DRL</td>
<td>SOT (5)</td>
<td>1.60 mm × 1.20 mm</td>
</tr>
<tr>
<td>TPD2E2U06DCK</td>
<td>SC70 (3)</td>
<td>2.0 mm × 1.25 mm</td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the data sheet.
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4 Revision History

Changes from Revision B (May 2015) to Revision C ......................................................................... Page

• Added DCK Package to the Pin Configuration and Functions section.............................................. 3
• Added DCK Package to the Electrical Characteristics table ............................................................ 4

Changes from Revision A (June 2013) to Revision B ....................................................................... Page

• Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section. ........................................................................ 1
5 Pin Configuration and Functions

DRL Package
5-Pin SOT
Top View

NC 1
NC 2
IO1 3
GND 4
IO2 5

DCK Package
3-Pin SC70
Top View

IO1 1
IO2 2
NC 3
GND 4

Pin Functions

<table>
<thead>
<tr>
<th>PIN</th>
<th>DRL</th>
<th>DCK</th>
<th>I/O</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>IO1</td>
<td>3</td>
<td>1</td>
<td>I/O</td>
<td>The IO1 and IO2 pins are an ESD protected channel. Connect these pins to the data line as close to the connector as possible.</td>
</tr>
<tr>
<td>IO2</td>
<td>5</td>
<td>2</td>
<td>I/O</td>
<td></td>
</tr>
<tr>
<td>NC</td>
<td>1, 2</td>
<td>—</td>
<td>-</td>
<td>This pin is not connected and is left floating, grounded, or connected to VCC.</td>
</tr>
<tr>
<td>GND</td>
<td>4</td>
<td>3</td>
<td>G</td>
<td>The GND (ground) pin is connected to ground.</td>
</tr>
</tbody>
</table>

6 Specifications

6.1 Absolute Maximum Ratings
over operating free-air temperature range (unless otherwise noted)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>I_{pp}</td>
<td></td>
<td>5.5 (1)</td>
<td>A</td>
</tr>
<tr>
<td>P_{pp}</td>
<td></td>
<td>85 (1)</td>
<td>W</td>
</tr>
<tr>
<td>P_{pp}</td>
<td></td>
<td>75 (1)</td>
<td>W</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>-40</td>
<td>125</td>
<td>°C</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-65</td>
<td>155</td>
<td>°C</td>
</tr>
</tbody>
</table>

(1) Measured at 25°C.
6.2 ESD Ratings

<table>
<thead>
<tr>
<th>( V_{(ESD)} )</th>
<th>Electrostatic discharge</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_{(ESD)} )</td>
<td>Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001(^{(1)} )</td>
<td>±4000</td>
<td>V</td>
</tr>
<tr>
<td>( V_{(ESD)} )</td>
<td>Charged-device model (CDM), per JEDEC specification JESD22-C101(^{(2)} )</td>
<td>±1500</td>
<td></td>
</tr>
<tr>
<td>( V_{(ESD)} )</td>
<td>EC 61000-4-2 contact</td>
<td>±25000</td>
<td></td>
</tr>
<tr>
<td>( V_{(ESD)} )</td>
<td>EC 61000-4-2 air-gap</td>
<td>±30000</td>
<td></td>
</tr>
</tbody>
</table>

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 500-V HBM is possible with the necessary precautions.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Manufacturing with less than 250-V CDM is possible with the necessary precautions.

6.3 Recommended Operating Conditions

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>NOM</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_{IO} )</td>
<td>Input Pin Voltage</td>
<td>0</td>
<td>5.5</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>( T_A )</td>
<td>Operating Free Air Temperature</td>
<td>-40</td>
<td>125</td>
<td>°C</td>
<td></td>
</tr>
</tbody>
</table>

6.4 Thermal Information

<table>
<thead>
<tr>
<th>THERMAL METRIC(^{(1)} )</th>
<th>TPD2E2U06</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>( R_{JUA} ) Junction-to-ambient thermal resistance</td>
<td>286.8</td>
<td>308.3</td>
</tr>
<tr>
<td>( R_{JUC(top)} ) Junction-to-case (top) thermal resistance</td>
<td>130.7</td>
<td>170.7</td>
</tr>
<tr>
<td>( R_{JUB} ) Junction-to-board thermal resistance</td>
<td>104.8</td>
<td>89.2</td>
</tr>
<tr>
<td>( \psi_{JT} ) Junction-to-top characterization parameter</td>
<td>25.6</td>
<td>34.2</td>
</tr>
<tr>
<td>( \psi_{JB} ) Junction-to-board characterization parameter</td>
<td>104.3</td>
<td>88.6</td>
</tr>
</tbody>
</table>

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC package thermal metrics application report.

6.5 Electrical Characteristics

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>( V_{RWM} ) Reverse stand-off voltage</td>
<td>( I_{IO} &lt; 10 \mu A )</td>
<td>5.5</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( V_{CLAMP} ) IO to GND</td>
<td>( I_{PP} = 1 \text{ A, TLP}(^{(1)} )</td>
<td>9.7</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( V_{CLAMP} ) IO to GND</td>
<td>( I_{PP} = 5 \text{ A, TLP}(^{(1)} )</td>
<td>12.4</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( V_{CLAMP} ) GND to IO</td>
<td>( I_{PP} = 1 \text{ A, TLP}(^{(1)} )</td>
<td>1.9</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( V_{CLAMP} ) GND to IO</td>
<td>( I_{PP} = 5 \text{ A, TLP}(^{(1)} )</td>
<td>4</td>
<td>V</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( R_{DYN} ) Dynamic resistance DRL package</td>
<td>IO to GND</td>
<td>0.5</td>
<td>Ω</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( R_{DYN} ) Dynamic resistance DRL package</td>
<td>GND to IO</td>
<td>0.25</td>
<td>Ω</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( R_{DYN} ) Dynamic resistance DCK package</td>
<td>IO to GND</td>
<td>0.6</td>
<td>Ω</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( R_{DYN} ) Dynamic resistance DCK package</td>
<td>GND to IO</td>
<td>0.4</td>
<td>Ω</td>
<td></td>
<td></td>
</tr>
<tr>
<td>( CL ) Line capacitance</td>
<td>( f = 1 \text{ MHz, } V_{BIAS} = 2.5 \text{ V}(^{(3)} )</td>
<td>1.5</td>
<td>1.9</td>
<td>pF</td>
<td></td>
</tr>
<tr>
<td>( C_{GROSS} ) Channel-to-channel input capacitance</td>
<td>( f = 1 \text{ MHz, } V_{BIAS} = 2.5 \text{ V, between channel pins}(^{(3)} )</td>
<td>0.02</td>
<td>0.03</td>
<td>pF</td>
<td></td>
</tr>
</tbody>
</table>

(1) Transmission Line Pulse with 10-ns rise time, 100-ns width.
(2) Extraction of \( R_{DYN} \) Using least squares fit of TLP characteristics between \( I = 20 \text{ A} \) and \( I = 30 \text{ A} \).
(3) Measured at 25°C.
## Electrical Characteristics (continued)

over operating free-air temperature range (unless otherwise noted)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\Delta C_{IO-TO-GND}$</td>
<td>Variation of channel input capacitance Pin 4 = 0 V, $f = 1$ MHz, $V_{BIAS} = 2.5$ V, channel_x pin to GND – channel_y pin to GND$^{(3)}$</td>
<td>0.03</td>
<td>0.1</td>
<td></td>
<td>pF</td>
</tr>
<tr>
<td>$V_{BR}$</td>
<td>Break-down voltage $I_O = 1$ mA</td>
<td>6.5</td>
<td>8.5</td>
<td></td>
<td>V</td>
</tr>
<tr>
<td>$I_{LEAK}$</td>
<td>Leakage current $V_{IO} = 2.5$ V</td>
<td>1</td>
<td>10</td>
<td></td>
<td>nA</td>
</tr>
</tbody>
</table>
6.6 Typical Characteristics

Figure 1. TLP, Data to GND

Figure 2. TLP, GND to Data

Figure 3. IEC 61000-4-2 Clamping Voltage, +8 kV Contact

Figure 4. IEC 61000-4-2 Clamping Voltage, –8 kV Contact

Figure 5. IV Curve

Figure 6. I\textsubscript{LEAK} vs Temperature
Typical Characteristics (continued)

Figure 7. Capacitance Across V_{BIAS}

\[ f = 1 \text{ MHz} \]

Figure 8. Surge Curve (tp = 8/20 µs) IO to GND

Figure 9. Insertion Loss
# Detailed Description

## 7.1 Overview

The TPD2E2U06 is a dual-channel low capacitance TVS diode ESD protection device. The device offers ±25-kV contact and ±30-kV air-gap ESD protection in accordance with the IEC 61000-4-2 standard. The 1.5-pF line capacitance of the TPD2E2U06 makes the device suitable for a wide range of applications. Typical application interfaces are USB 2.0, LVDS, and I2C.

## 7.2 Functional Block Diagram

![Functional Block Diagram](image)

## 7.3 Feature Description

The TPD2E2U06 is a dual-channel low capacitance TVS diode ESD protection device. The device offers ±25-kV contact and ±30-kV air-gap ESD protection in accordance with the IEC 61000-4-2 standard. The 1.5-pF line capacitance of the TPD2E2U06 makes the device suitable for a wide range of applications. Typical application interfaces are USB 2.0, LVDS, and I2C.

### 7.3.1 IEC 61000-4-2 Level 4

The I/O pins can withstand ESD events up to ±25-kV contact and ±30-kV air. An ESD/surge clamp diverts the current to ground.

### 7.3.2 IO Capacitance

The capacitance between each I/O pin to ground is 1.5 pF. These capacitances support data rates in excess of 1.5 Gbps.

### 7.3.3 DC Breakdown Voltage

The DC breakdown voltage of each I/O pin is a minimum of 6.5 V. This ensures that sensitive equipment is protected from surges above the reverse standoff voltage of 5.5 V.

### 7.3.4 Ultra-Low Leakage Current

The I/O pins feature an ultra-low leakage current of 10 nA (Max) with a bias of 2.5 V.

### 7.3.5 Low ESD Clamping Voltage

The I/O pins feature an ESD clamp that is capable of clamping the voltage to 9.7 V ($I_{PP} = 1$ A).
Feature Description (continued)

7.3.6 Industrial Temperature Range
This device is designed to operate from –40°C to 125°C.

7.3.7 Small Easy-to-Route Package
The layout of this device makes it simple and easy to add protection to an existing layout. The packages offers flow-through routing, requiring minimal modification to an existing layout.

7.4 Device Functional Modes
TPD2E2U06 is a passive integrated circuit that triggers when voltages are above $V_{BR}$ or below the lower diodes $V_f$ (–0.6 V). During ESD events, voltages as high as ±30 kV (air) can be directed to ground via the internal diode network. Once the voltages on the protected line fall below the trigger levels of TPD2E2U06 (usually within 10’s of nano-seconds) the device reverts to passive.
8 Application and Implementation

**NOTE**
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI’s customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

TPD2E2U06 is a diode type TVS which is typically used to provide a path to ground for dissipating ESD events on high-speed signal lines between a human interface connector and a system. As the current from ESD passes through the TVS, only a small voltage drop is present across the diode. This is the voltage presented to the protected IC. The low $R_{\text{DYN}}$ of the triggered TVS holds this voltage, $V_{\text{CLAMP}}$, to a safe level for the protected IC.

8.2 Typical Application

![Figure 10. Typical USB Application Diagram](image)

8.2.1 Design Requirements

For this design example, one TPD2E2U06 device will be used in a USB 2.0 application. This will provide complete port protection.

Given the USB 2.0 application, the following parameters are known.

<table>
<thead>
<tr>
<th>DESIGN PARAMETER</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Signal range on Pins 3 or 5</td>
<td>0 V to 3.3 V</td>
</tr>
<tr>
<td>Operating Frequency</td>
<td>240 MHz</td>
</tr>
</tbody>
</table>

8.2.2 Detailed Design Procedure

To begin the design process, some parameters must be decided upon; the designer needs to know the following:

- Signal range of all the protected lines
- Operating frequency
8.2.2.1 Signal Range
The TPD2E2U06 has 2 identical protection channels for signal lines. The symmetry of the device provides flexibility when selecting which of the 2 I/O channels will protect which signal lines. Any I/O will support a signal range of 0 to 5.5 V.

8.2.2.2 Operating Frequency
The TPD2E2U06 has a capacitance of 1.5 pF (Typ), supporting USB 2.0 data rates.

8.2.3 Application Curves

![Signal Range Graph](image)

**Figure 11. Insertion Loss Graph**

9 Power Supply Recommendations
This device is a passive ESD protection device and there is no need to power it. Care should be taken to make sure that the maximum voltage specifications for each line are not violated.

10 Layout

10.1 Layout Guidelines
- The optimum placement is as close to the connector as possible.
  - EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
  - The PCB designer needs to minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
  - Electric fields tend to build up on corners, increasing EMI coupling.
10.2 Layout Example

![Layout Example Diagram]

Figure 12. Routing with DRL Package

11 Device and Documentation Support

11.1 Trademarks
E2E is a trademark of Texas Instruments.
I^2C is a trademark of NXP Semiconductors.
All other trademarks are the property of their respective owners.

11.2 Receiving Notification of Documentation Updates
To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on Alert me to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Support Resources
TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

11.4 Glossary
SLYZ022 — TI Glossary.
This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information
The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
## PACKAGING INFORMATION

<table>
<thead>
<tr>
<th>Orderable Device</th>
<th>Status (1)</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
<th>Eco Plan (2)</th>
<th>Lead/Ball Finish</th>
<th>MSL Peak Temp (3)</th>
<th>Op Temp (°C)</th>
<th>Device Marking (4/5)</th>
<th>Samples</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD2E2U06DCKR</td>
<td>ACTIVE</td>
<td>SC70</td>
<td>DCK</td>
<td>3</td>
<td>3000</td>
<td>Green (RoHS &amp; no Sb/Br)</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>1GH</td>
<td>Samples</td>
</tr>
<tr>
<td>TPD2E2U06DRLR</td>
<td>ACTIVE</td>
<td>SOT-5X3</td>
<td>DRL</td>
<td>5</td>
<td>4000</td>
<td>Green (RoHS &amp; no Sb/Br)</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>DT</td>
<td>Samples</td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:
- **ACTIVE**: Product device recommended for new designs.
- **LIFEBUY**: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
- **NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
- **PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.
- **OBSOLETE**: TI has discontinued the production of the device.

(2) **RoHS**: TI defines “RoHS” to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, “RoHS” products are suitable for use in specified lead-free processes. TI may reference these types of products as “Pb-Free”.
- **RoHS Exempt**: TI defines “RoHS Exempt” to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
- **Green**: TI defines “Green” to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.** - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a ”~” will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer**: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.
OTHER QUALIFIED VERSIONS OF TPD2E2U06:

- Automotive: TPD2E2U06-Q1

NOTE: Qualified Version Definitions:

- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects
### TAPE AND REEL INFORMATION

#### REEL DIMENSIONS

![Reel Dimensions Diagram](image1)

#### TAPE DIMENSIONS

![Tape Dimensions Diagram](image2)

#### TAPE AND REEL INFORMATION

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPD2E2U06DCKR</td>
<td>SC70</td>
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<td>0.69</td>
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<td>8.0</td>
<td>Q3</td>
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</tbody>
</table>

*All dimensions are nominal.*

*A0 Dimension designed to accommodate the component width

B0 Dimension designed to accommodate the component length

K0 Dimension designed to accommodate the component thickness

W Overall width of the carrier tape

P1 Pitch between successive cavity centers*
### TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal*

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Length (mm)</th>
<th>Width (mm)</th>
<th>Height (mm)</th>
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</table>
NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Reference JEDEC MO-203.
NOTES: (continued)

4. Publication IPC-7351 may have alternate designs.
5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

7. Board assembly site may have different recommendations for stencil design.
NOTES:
A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
B. This drawing is subject to change without notice.
C. Body dimensions do not include mold flash, interlead flash, protrusions, or gate burrs. Mold flash, interlead flash, protrusions, or gate burrs shall not exceed 0.15 per end or side.
D. JEDEC package registration is pending.
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