TPS62135, TPS621351 High Accuracy 3-V to 17-V 4-A Step-Down Converters with DCS-Control™

1 Features
- Output Voltage Accuracy ± 1% (PWM mode)
- Input Voltage Range: 3 V to 17 V
- Quiescent Current 18 µA Typ
- Output Voltage from 0.8 V to 12 V
- Adjustable Soft-Start
- Forced PWM or PWM/PFM operation
- Typical switching frequency of 2.5MHz in forced PWM
- Precise ENABLE input allows
  - User-Defined Undervoltage Lockout
  - Exact Sequencing
- 100% Duty Cycle Mode
- Automatic Efficiency Enhancement AEE™
- DCS-Control™ Topology
- Available with Active Output Discharge
- Optional HICCUP Overcurrent Protection
- Power Good Output
- Available in 3-mm x 2-mm VQFN Package

2 Applications
- Standard 12-V Rail Supplies
- POL for Connected Standby Requirements
- POL Supply from Single or Multiple Li-Ion Battery
- Gaming Consoles, SSD Drives
- Mobile and Embedded Computers

3 Description
The TPS62135 and TPS621351 are high efficiency and easy to use synchronous step-down DC-DC converters, based on the DCS-Control™ Topology. The devices wide input voltage range of 3-V to 17-V makes it suitable for multi-cell Li-Ion as well as 12-V intermediate supply rails. The devices provide 4-A continuous output current. The TPS62135 automatically enters Power Save Mode at light loads to maintain high efficiency across the whole load range. With that, the device is well suited for applications that require connected standby performance, like ultra low power computers. With the MODE pin set to low, the switching frequency of the device is adapted automatically based on the input and output voltage. This technique is called Automatic Efficiency Enhancement (AEE™) and maintains high conversion efficiency over the whole operation range. It provides a 1% output voltage accuracy in PWM mode and therefore enables the design of a power supply with high output voltage accuracy.

The device has a typical quiescent current of 18 µA. In shutdown mode the current is typically 1 µA and the output is actively discharged for TPS62135 while the output voltage discharge feature is disabled in TPS621351.

The TPS62135 is available as an adjustable version, packaged in a 3-mm x 2-mm VQFN package.

Device Information

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE</th>
<th>BODY SIZE (NOM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPS62135</td>
<td>VQFN</td>
<td>3.00 mm x 2.00 mm</td>
</tr>
<tr>
<td>TPS621351</td>
<td>VQFN</td>
<td>3.00 mm x 2.00 mm</td>
</tr>
</tbody>
</table>

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic

Efficiency vs Output Current for Vo = 3.3 V
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4 Revision History

Changes from Revision A (September 2016) to Revision B

<table>
<thead>
<tr>
<th>Changes</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Deleted table note from Device Comparison Table</td>
<td>3</td>
</tr>
<tr>
<td>• Changed Figure 6 to Figure 30</td>
<td>17</td>
</tr>
<tr>
<td>• Added Figure 72</td>
<td>28</td>
</tr>
<tr>
<td>• Added Figure 74</td>
<td>28</td>
</tr>
<tr>
<td>• Added Figure 76</td>
<td>28</td>
</tr>
<tr>
<td>• Added Figure 78</td>
<td>29</td>
</tr>
<tr>
<td>• Added Figure 80</td>
<td>29</td>
</tr>
<tr>
<td>• Added Figure 81</td>
<td>29</td>
</tr>
<tr>
<td>• Added Figure 82</td>
<td>30</td>
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</table>

Changes from Original (June 2016) to Revision A

<table>
<thead>
<tr>
<th>Changes</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Changed from Product Preview to Production Data</td>
<td>1</td>
</tr>
</tbody>
</table>
5  Device Comparison Table

<table>
<thead>
<tr>
<th>DEVICE NUMBER</th>
<th>FEATURES</th>
<th>OUTPUT VOLTAGE</th>
<th>MARKING</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPS62135RGX</td>
<td>nominal switching frequency = 2.5 MHz</td>
<td>adjustable</td>
<td>62135</td>
</tr>
<tr>
<td></td>
<td>output voltage discharge</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>voltage selection input / output VSEL/FB2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>HICCUP current limit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TPS621351RGX</td>
<td>voltage selection input / output VSEL/FB2</td>
<td>adjustable</td>
<td>621351</td>
</tr>
<tr>
<td></td>
<td>nominal switching frequency = 2.5 MHz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TPS62136RGX</td>
<td>nominal switching frequency = 1 MHz</td>
<td>adjustable</td>
<td></td>
</tr>
<tr>
<td></td>
<td>output voltage discharge</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>voltage selection input / output VSEL/FB2</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>HICCUP current limit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TPS621361RGX</td>
<td>nominal switching frequency = 1 MHz</td>
<td>adjustable</td>
<td></td>
</tr>
<tr>
<td></td>
<td>voltage selection input / output VSEL/FB2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

6  Pin Configuration and Functions

Pin Functions

<table>
<thead>
<tr>
<th>PIN</th>
<th>NAME</th>
<th>NUMBER</th>
<th>I/O</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN</td>
<td>8</td>
<td>I</td>
<td></td>
<td>This is the enable pin of the device. Connect to logic low to disable the device. Pull high to enable the device. Do not leave this pin unconnected.</td>
</tr>
<tr>
<td>FB</td>
<td>5</td>
<td>I</td>
<td></td>
<td>Voltage feedback input, connect resistive output voltage divider to this pin.</td>
</tr>
<tr>
<td>FB2</td>
<td>4</td>
<td>O</td>
<td></td>
<td>Open drain of an internal switch to GND. Allows to turn on a resistor in parallel to the feedback resistor R2 and increase the output voltage with VSEL = high.</td>
</tr>
<tr>
<td>GND</td>
<td>3</td>
<td>O</td>
<td></td>
<td>Ground pin.</td>
</tr>
<tr>
<td>MODE</td>
<td>10</td>
<td>I</td>
<td></td>
<td>The device runs in PFM/PWM mode when this pin is pulled low. When the pin is pulled high, the device runs in forced PWM mode. Do not leave this pin unconnected.</td>
</tr>
<tr>
<td>PG</td>
<td>7</td>
<td>O</td>
<td></td>
<td>Open power good output.</td>
</tr>
<tr>
<td>SS/TR</td>
<td>9</td>
<td>I</td>
<td></td>
<td>Soft-Start / Tracking pin. An external capacitor connected from this pin to GND defines the rise time for the internal reference voltage. The pin can also be used as an input for tracking and sequencing - see Detailed Description section in this document.</td>
</tr>
<tr>
<td>SW</td>
<td>2</td>
<td>I</td>
<td></td>
<td>This is the switch pin of the converter and is connected to the internal Power MOSFETs.</td>
</tr>
<tr>
<td>VIN</td>
<td>1</td>
<td>I</td>
<td></td>
<td>Power supply input. Make sure the input capacitor is connected as close as possible between pin VIN and GND.</td>
</tr>
<tr>
<td>VOS</td>
<td>6</td>
<td>I</td>
<td></td>
<td>Output voltage sense pin. Connect directly to the positive pin of the output capacitor.</td>
</tr>
<tr>
<td>VSEL</td>
<td>11</td>
<td>I</td>
<td></td>
<td>Voltage scaling control input. Turns on an internal switch from FB2 to GND when this pin is set high.</td>
</tr>
</tbody>
</table>
7 Specifications

7.1 Absolute Maximum Ratings

<table>
<thead>
<tr>
<th>Pin voltage range (2)</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>VIN</td>
<td>-0.3</td>
<td>20</td>
<td>V</td>
</tr>
<tr>
<td>SW, VOS</td>
<td>-0.3</td>
<td>V_{IN}+0.3</td>
<td>V</td>
</tr>
<tr>
<td>SW (transient for t&lt;10ns) (3)</td>
<td>-2</td>
<td>25.5</td>
<td>V</td>
</tr>
<tr>
<td>EN, MODE, VSEL, PG, FB, FB2, SS/TR</td>
<td>-0.3</td>
<td>V_{IN}+0.3</td>
<td>V</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Operating junction temperature, T_J</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>-40</td>
<td>150</td>
<td>°C</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Storage temperature range, T_stg</th>
<th>MIN</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>-65</td>
<td>150</td>
<td>°C</td>
</tr>
</tbody>
</table>

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltages are with respect to network ground pin.

(3) While switching

7.2 ESD Ratings

<table>
<thead>
<tr>
<th>V_{(ESD)}</th>
<th>Electrostatic discharge</th>
<th>VALUE</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Human Body Model - (HBM), per ANSI/ESDA/JEDEC JS-001 (1)</td>
<td>±2000</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Charge Device Model - (CDM), per JEDEC specification JESD22-C101 (2)</td>
<td>±500</td>
<td>V</td>
</tr>
</tbody>
</table>

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

<table>
<thead>
<tr>
<th>Parameter</th>
<th>MIN</th>
<th>NOM</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>VIN</td>
<td>3</td>
<td>17</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>VOUT</td>
<td>0.8</td>
<td>12</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>L</td>
<td>0.6</td>
<td>1</td>
<td>2.9</td>
<td>µH</td>
</tr>
<tr>
<td>C_O</td>
<td>6</td>
<td>22</td>
<td>200 (2)</td>
<td>µF</td>
</tr>
<tr>
<td>C_I</td>
<td>3</td>
<td>10</td>
<td>µF</td>
<td></td>
</tr>
<tr>
<td>T_J</td>
<td>-40</td>
<td>+125</td>
<td>°C</td>
<td></td>
</tr>
</tbody>
</table>

(1) Due to the dc bias effect of ceramic capacitors, the effective capacitance is lower then the nominal value when a voltage is applied. This is why the capacitance is specified to allow the selection of the smallest capacitor required with the dc bias effect for this type of capacitor in mind. The nominal value given matches a typical capacitor to be chosen to meet the minimum capacitance required.

(2) This is for capacitors directly at the output of the TPS62135. More capacitance is allowed if there is a series resistance associated to the capacitors. See also the systems examples **Powering Multiple Loads** for applications where many distributed capacitors are connected to the output.

(3) Larger values may be required if the source impedance can not support the transient requirements of the load.
7.4 Thermal Information

<table>
<thead>
<tr>
<th>THERMAL METRIC(1)</th>
<th>TPS62135, TPS621351</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$R_{\theta JA}$</td>
<td>Junction-to-ambient thermal resistance</td>
<td>38.4 °C/W</td>
</tr>
<tr>
<td>$R_{\theta JC(top)}$</td>
<td>Junction-to-case (top) thermal resistance</td>
<td>2.0 °C/W</td>
</tr>
<tr>
<td>$R_{\theta JB}$</td>
<td>Junction-to-board thermal resistance</td>
<td>7.6 °C/W</td>
</tr>
<tr>
<td>$\psi_{JT}$</td>
<td>Junction-to-top characterization parameter</td>
<td>0.1 °C/W</td>
</tr>
<tr>
<td>$\psi_{JB}$</td>
<td>Junction-to-board characterization parameter</td>
<td>7.6 °C/W</td>
</tr>
<tr>
<td>$R_{\theta JC(bot)}$</td>
<td>Junction-to-case (bottom) thermal resistance</td>
<td>3.2 °C/W</td>
</tr>
</tbody>
</table>

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report. Thermal data is taken according JEDEC 51-5 on a 4-layer pcb with 6 thermal vias.

7.5 Electrical Characteristics

over operating junction temperature ($T_J$= -40 °C to +125 °C) and $V_{IN}$= 3 V to 17 V. Typical values at $V_{IN}$ = 12 V and $T_A$= 25 °C, (unless otherwise noted)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$I_Q$</td>
<td>Operating Quiescent Current</td>
<td>EN = high, $I_{OUT}$= 0 mA, Device not switching, $T_J$= 85 °C</td>
<td>35</td>
<td>µA</td>
<td></td>
</tr>
<tr>
<td>$I_Q$</td>
<td>Operating Quiescent Current</td>
<td>EN = high, $I_{OUT}$= 0 mA, Device not switching</td>
<td>18</td>
<td>46</td>
<td>µA</td>
</tr>
<tr>
<td>$I_{SD}$</td>
<td>Shutdown Current</td>
<td>EN = 0 V, Nominal value at $T_J$= 25 °C, Max value at $T_J$= 85 °C</td>
<td>1</td>
<td>8</td>
<td>µA</td>
</tr>
<tr>
<td>$V_{UVLO}$</td>
<td>Undervoltage Lockout Threshold</td>
<td>Rising Input Voltage</td>
<td>2.8</td>
<td>2.9</td>
<td>3.0</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Falling Input Voltage</td>
<td>2.5</td>
<td>2.6</td>
<td>2.7</td>
</tr>
<tr>
<td>$T_{SD}$</td>
<td>Thermal Shutdown Temperature</td>
<td>Rising Junction Temperature</td>
<td>160</td>
<td>°C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Thermal Shutdown Hysteresis</td>
<td></td>
<td>20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$V_{IH}$</td>
<td>High Level Input Voltage for VSEL, MODE pin</td>
<td>$V_{IH}$ = VIN or $V_{IL}$= GND</td>
<td>0.9</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{IL}$</td>
<td>Low Level Input Voltage for VSEL, MODE pin</td>
<td></td>
<td>0.3</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>$V_{IH}$</td>
<td>Input Threshold Voltage for EN pin; rising edge</td>
<td></td>
<td>0.77</td>
<td>0.83</td>
<td>V</td>
</tr>
<tr>
<td>$V_{IL}$</td>
<td>Input Threshold Voltage for EN pin; falling edge</td>
<td></td>
<td>0.67</td>
<td>0.7</td>
<td>0.73</td>
</tr>
<tr>
<td>$I_{LKG_EN}$</td>
<td>Input Leakage Current for EN, VSEL, MODE</td>
<td></td>
<td>100</td>
<td>nA</td>
<td></td>
</tr>
<tr>
<td>$V_{TH_PG}$</td>
<td>Power Good Threshold Voltage; dc level</td>
<td>Rising (%$V_{OUT}$)</td>
<td>93%</td>
<td>96%</td>
<td>98%</td>
</tr>
<tr>
<td></td>
<td>Hysteresis</td>
<td>Falling (%$V_{OUT}$)</td>
<td>3%</td>
<td>4.5%</td>
<td></td>
</tr>
<tr>
<td>$V_{OL_PG}$</td>
<td>Power Good Output Low Voltage</td>
<td>$I_{PG}$ = 2 mA</td>
<td>0.07</td>
<td>0.3</td>
<td>V</td>
</tr>
<tr>
<td>$I_{LKG_PG}$</td>
<td>Input Leakage Current (PG)</td>
<td>$V_{PG}$ = 5 V</td>
<td>100</td>
<td>nA</td>
<td></td>
</tr>
<tr>
<td>$I_{SS/TR}$</td>
<td>SS/TR pin source current</td>
<td></td>
<td>2.5</td>
<td>µA</td>
<td></td>
</tr>
<tr>
<td>$I_{SS/TR}$ tolerance</td>
<td>$T_J$= -40 °C to +125 °C</td>
<td>±0.2</td>
<td>µA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tracking gain</td>
<td>$V_{FB} / V_{SS/TR}$</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tracking offset</td>
<td>feedback voltage with $V_{SS/TR}$ = 0 V</td>
<td>11</td>
<td>mV</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## Electrical Characteristics (continued)

over operating junction temperature ($T_J = -40 ^\circ C$ to $+125 ^\circ C$) and $V_{IN} = 3 V$ to $17 V$. Typical values at $V_{IN} = 12 V$ and $T_A = 25 ^\circ C$, (unless otherwise noted)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>TEST CONDITIONS</th>
<th>MIN</th>
<th>TYP</th>
<th>MAX</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$R_{DS(ON)}$</td>
<td>High-Side MOSFET ON-Resistance</td>
<td>$V_{IN} \geq 4 V$</td>
<td>100</td>
<td>180</td>
<td>m$\Omega$</td>
</tr>
<tr>
<td></td>
<td>Low-Side MOSFET ON-Resistance</td>
<td>$V_{IN} \geq 4 V$</td>
<td>39</td>
<td>67</td>
<td>m$\Omega$</td>
</tr>
<tr>
<td>$I_{LIMH}$</td>
<td>High-Side MOSFET Current Limit</td>
<td>dc value(1)</td>
<td>4.8</td>
<td>5.6</td>
<td>6.5</td>
</tr>
<tr>
<td>$I_{LIML}$</td>
<td>Low-Side MOSFET Current Limit</td>
<td>dc value(1)</td>
<td>4.8</td>
<td>5.6</td>
<td>6.5</td>
</tr>
<tr>
<td>$I_{LIMNEG}$</td>
<td>Negative current limit</td>
<td>dc value</td>
<td>1.5</td>
<td>-</td>
<td>A</td>
</tr>
<tr>
<td>$f_{SW}$</td>
<td>PWM Switching Frequency</td>
<td>MODE = high; VIN = 12V, VOUT = 3.3V; IOUT = 1A</td>
<td>2.5</td>
<td>-</td>
<td>MHz</td>
</tr>
<tr>
<td>$V_{FB}$</td>
<td>Feedback Voltage</td>
<td></td>
<td>0.7</td>
<td>-</td>
<td>V</td>
</tr>
<tr>
<td>$I_{LKG_FB}$</td>
<td>Input Leakage Current (FB)</td>
<td>$V_{FB} = 0.7 V$</td>
<td>1</td>
<td>70</td>
<td>nA</td>
</tr>
<tr>
<td>$V_{FB}$</td>
<td>Feedback Voltage Accuracy(2)</td>
<td>$V_{IN} \geq V_{OUT} + 1 V$</td>
<td>PWM mode</td>
<td>-1%</td>
<td>1%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V_{IN} \geq V_{OUT} + 1 V$; $V_{OUT} \geq 1.5 V$</td>
<td>PFM mode; $C_{o, eff} \geq 47 \mu F$, $L = 1 \mu H$</td>
<td>-1%</td>
<td>2%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$1 V \leq V_{OUT} &lt; 1.5 V$</td>
<td>PFM mode; $C_{o, eff} \geq 47 \mu F$, $L = 1 \mu H$</td>
<td>-1%</td>
<td>2.5%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V_{OUT} &lt; 1 V$</td>
<td>PFM mode; $C_{o, eff} \geq 75 \mu F$, $L = 1 \mu H$</td>
<td>-1%</td>
<td>2.5%</td>
</tr>
<tr>
<td>$V_{FB}$</td>
<td>Feedback Voltage Accuracy with Voltage Tracking</td>
<td>$V_{IN} \geq V_{OUT} + 0.35 V$</td>
<td>PWM mode</td>
<td>-2%</td>
<td>7.5%</td>
</tr>
<tr>
<td>$R_{DS(ON)}$</td>
<td>FB2 resistance to GND when VSEL = high</td>
<td></td>
<td>10</td>
<td>30</td>
<td>$\Omega$</td>
</tr>
<tr>
<td>$I_{LKG_FB2}$</td>
<td>Input Leakage Current in FB2 when VSEL = low</td>
<td></td>
<td>1</td>
<td>70</td>
<td>nA</td>
</tr>
<tr>
<td>Load Regulation</td>
<td>PWM mode operation</td>
<td></td>
<td>0.05</td>
<td>-</td>
<td>%/A</td>
</tr>
<tr>
<td>Line Regulation</td>
<td>PWM mode operation, IOUT = 1 A, VIN $\geq$ Vout + 1 V or VIN $\geq$ 3.5 V whichever is larger</td>
<td></td>
<td>0.02</td>
<td>-</td>
<td>%/V</td>
</tr>
<tr>
<td>Output Discharge Resistance</td>
<td>TPS62135 only</td>
<td></td>
<td>100</td>
<td>-</td>
<td>$\Omega$</td>
</tr>
<tr>
<td>$t_{delay}$</td>
<td>Start-up Delay time</td>
<td>IOUT = 0 mA, Time from EN=high to start switching; VIN applied already</td>
<td>200</td>
<td>300</td>
<td>$\mu$s</td>
</tr>
<tr>
<td>$t_{ramp}$</td>
<td>Ramp time; SS/TR pin open</td>
<td>IOUT = 0 mA, Time from first switching pulse until 95% of nominal output voltage; device not in current limit</td>
<td>150</td>
<td>-</td>
<td>$\mu$s</td>
</tr>
</tbody>
</table>

(1) See also **HICCUP Current Limit And Short Circuit Protection (TPS62135 only)** and **Current Limit And Short Circuit Protection (TPS621351 only)**.

(2) The output voltage accuracy in Power Save Mode can be improved by increasing the output capacitor value, reducing the output voltage ripple (see **Pulse Width Modulation (PWM) Operation)**.
7.6 Typical Characteristics

![Shutdown Current vs Input Voltage](image1)

**Figure 1. Shutdown Current vs Input Voltage**

![Quiescent Supply Current vs Input Voltage](image2)

**Figure 2. Quiescent Supply Current vs Input Voltage**

8 Parameter Measurement Information

8.1 Schematic

![Measurement Setup](image3)

**Figure 3. Measurement Setup**

Table 1. List of Components

<table>
<thead>
<tr>
<th>REFERENCE</th>
<th>DESCRIPTION</th>
<th>MANUFACTURER</th>
</tr>
</thead>
<tbody>
<tr>
<td>IC</td>
<td>17 V, 4 A Step-Down Converter</td>
<td>TPS62135, Texas Instruments</td>
</tr>
<tr>
<td>L</td>
<td>1 µH inductor</td>
<td>XFL4020-102, Coilcraft</td>
</tr>
<tr>
<td>CIN</td>
<td>10 µF, 25 V, Ceramic, 0805</td>
<td>TMK212BBJ106MG-T, Taiyo Yuden</td>
</tr>
<tr>
<td>COUT1</td>
<td>2 x 10 µF, 16 V, Ceramic, 0805; all VOUT except 9 V and 1.2 V</td>
<td>EMK212BBJ106MG-T, Taiyo Yuden</td>
</tr>
<tr>
<td>COUT2</td>
<td>3 x 10 µF, 16 V, Ceramic, 0805 for VOUT = 1.2 V</td>
<td>EMK212BBJ106MG-T, Taiyo Yuden</td>
</tr>
<tr>
<td>COUT3</td>
<td>4 x 10 µF, 16 V, Ceramic, 0805 for VOUT = 9 V</td>
<td>EMK212BBJ106MG-T, Taiyo Yuden</td>
</tr>
<tr>
<td>CSS</td>
<td>3.3 nF, 10 V, Ceramic, X7R</td>
<td>-</td>
</tr>
<tr>
<td>R1</td>
<td>Depending on Vout; see Table 5</td>
<td>Standard 1% metal film</td>
</tr>
<tr>
<td>R2</td>
<td>Depending on Vout; see Table 5</td>
<td>Standard 1% metal film</td>
</tr>
<tr>
<td>R3</td>
<td>470 kΩ, Chip, 0603, 1/16 W, 1%</td>
<td>Standard 1% metal film</td>
</tr>
</tbody>
</table>
9 Detailed Description

9.1 Overview
The TPS62135 synchronous switched mode power converters are based on DCS-Control™ (Direct Control with Seamless Transition into Power Save Mode), an advanced regulation topology, that combines the advantages of hysteretic, voltage mode and current mode control. This control loop takes information about output voltage changes and feeds it directly to a fast comparator stage. It sets the switching frequency, which is constant for steady state operating conditions, and provides immediate response to dynamic load changes. To get accurate DC load regulation, a voltage feedback loop is used. The internally compensated regulation network achieves fast and stable operation with small external components and low ESR capacitors.

The DCS-Control™ topology supports PWM (Pulse Width Modulation) mode for medium and heavy load conditions and a Power Save Mode at light loads. During PWM, it operates at its nominal switching frequency in continuous conduction mode. This frequency is typically about 2.5 MHz with a controlled frequency variation depending on the input voltage. If the load current decreases, the converter enters Power Save Mode to sustain high efficiency down to very light loads. In Power Save Mode the switching frequency decreases linearly with the load current. Since DCS-Control™ supports both operation modes within one single building block, the transition from PWM to Power Save Mode is seamless without effects on the output voltage. An internal current limit supports nominal output currents of up to 4 A. The TPS62135x family offers both excellent DC voltage and superior load transient regulation, combined with very low output voltage ripple, minimizing interference with RF circuits.

9.2 Functional Block Diagram

The discharge switch on the VOS pin is only available in the TPS62135.
9.3 Feature Description

9.3.1 Precise Enable
The voltage applied at the Enable pin of the TPS62135x is compared to a fixed threshold of 0.8 V for a rising voltage. This allows to drive the pin by a slowly changing voltage and enables the use of an external RC network to achieve a power-up delay.

The Precise Enable input allows the use as a user programmable undervoltage lockout by adding a resistor divider to the input of the Enable pin.

The enable input threshold for a falling edge is typically 100 mV lower than the rising edge threshold. The TPS62135x starts operation when the rising threshold is exceeded. For proper operation, the EN pin must be terminated and must not be left floating. Pulling the EN pin low forces the device into shutdown, with a shutdown current of typically 1 μA. In this mode, the internal high side and low side MOSFETs are turned off and the entire internal control circuitry is switched off.

9.3.2 Power Good (PG)
The TPS62135x has a built in power good (PG) function to indicate whether the output voltage has reached its target. The PG signal can be used for startup sequencing of multiple rails. The PG pin is an open-drain output that requires a pull-up resistor to any voltage up to a voltage level of the input voltage at VIN. It can sink 2 mA of current and maintain its specified logic low level. PG is low when the device is turned off due to EN, UVLO or thermal shutdown, so it can be used to actively discharge Vout. VIN must remain present for the PG pin to stay low.

In case VSEL is used to change the output voltage during operation, PG is not blanked for a change from low output voltage to high output voltage. It therefore will indicate "power bad" if the voltage step is large enough to trigger the power good comparator.

If the power good output is not used, it is recommended to tie to GND or leave open.

9.3.3 Pin-Selectable Output Voltage (VSEL and FB2)
The output voltage of the TPS62135x is set by the resistor divider from VOUT to FB to GND. The topology requires a voltage divider on FB, so the minimum output voltage is 0.8 V while the feedback voltage on the FB pin is 0.7 V.

VSEL and FB2 can optionally be used to enable a second resistor from FB2 to GND which increases the divider ratio, hence increasing the output voltage. See Typical Application using VSEL and FB2.

9.3.4 MODE
When MODE is set low, the device operates in PWM or PFM mode depending on the output current. Automatic Efficiency Enhancement (AEE) is enabled for highest efficiency over a wide input voltage, output voltage and output current range. The MODE pin allows to force PWM mode when set high. In forced PWM mode, AEE is disabled. See also Power Save Mode Operation (PWM/PFM).

9.3.5 Undervoltage Lockout (UVLO)
If the input voltage drops, the undervoltage lockout prevents mis-operation of the device by switching off both the power FETs. The device is fully operational for voltages above the rising UVLO threshold and turns off if the input voltage trips below the threshold for a falling supply voltage.

9.3.6 Thermal Shutdown
The junction temperature (TJ) of the device is monitored by an internal temperature sensor. If TJ exceeds 160°C (typ), the device goes into thermal shutdown. Both the high-side and low-side power FETs are turned off and PG goes low. When TJ decreases below the hysteresis amount of typically 20°C, the converter resumes normal operation, beginning with Soft-Start. During a PFM skip pause, the thermal shutdown is not active. See also Power Save Mode Operation (PWM/PFM).
9.4 Device Functional Modes

9.4.1 Pulse Width Modulation (PWM) Operation

TPS62135x has two operating modes: Forced PWM mode discussed in this section and PWM/PFM as discussed in Power Save Mode Operation (PWM/PFM).

With the MODE pin set to high, the TPS62135x operates with pulse width modulation in continuous conduction mode (CCM) with a nominal switching frequency of 2.5 MHz. The frequency variation in PWM is controlled and depends on VIN, VOUT and the inductance. The on-time in forced PWM mode is given by:

\[
TON = \frac{VOUT}{VIN} \times 400[\text{ns}]
\]  

(1)

9.4.2 Power Save Mode Operation (PWM/PFM)

When the MODE pin is low, Power Save Mode is allowed. The device operates in PWM mode as long as the output current is higher than half the inductor's ripple current. To maintain high efficiency at light loads, the device enters Power Save Mode at the boundary to discontinuous conduction mode (DCM). This happens if the output current becomes smaller than half the inductor's ripple current. For improved transient response, PWM mode is forced for 8 switching cycles if the output voltage is above target due to a load release. The Power Save Mode is entered seamlessly, if the load current decreases and the MODE pin is set low. This ensures a high efficiency in light load operation. The device remains in Power Save Mode as long as the inductor current is discontinuous.

In Power Save Mode the switching frequency decreases linearly with the load current maintaining high efficiency. The transition into and out of Power Save Mode is seamless in both directions.

The AEE function in TPS62135 and TPS621351 adjust the on-time (TON) in power save mode depending on the input voltage and the output voltage to maintain highest efficiency. The on-time, in steady-state operation, can be estimated as:

\[
TON = 100 \times \frac{VIN}{VIN - VOUT} [\text{ns}]
\]  

(2)

For very small output voltages, an absolute minimum on-time of about 50 ns is kept to limit switching losses. The operating frequency is thereby reduced from its nominal value, which keeps efficiency high. Using TON, the typical peak inductor current in Power Save Mode is approximated by:

\[
IL_{PSM\ (peak)} = \frac{(VIN - VOUT)}{L} \times TON
\]  

(3)

There is a minimum off-time which limits the duty cycle of the TPS62135x. When VIN decreases to typically 15% above VOUT, the TPS62135x does not enter Power Save Mode, regardless of the load current. The device maintains output regulation in PWM mode.

The output voltage ripple in power save mode is given by Equation 4:

\[
\Delta V = \frac{L \times VIN^2}{200 \times C} \left( \frac{1}{VIN - VOUT} + \frac{1}{VOUT} \right)
\]  

(4)

9.4.3 100% Duty-Cycle Operation

The duty cycle of the buck converter operated in PWM mode is given as D = VOUT/VIN. The duty cycle increases as the input voltage comes close to the output voltage and the off-time gets smaller. When the minimum off-time of typically 80ns is reached, TPS62135 scales down its switching frequency while it approaches 100% mode. In 100% mode it keeps the high-side switch on continuously. The high-side switch stays turned on as long as the output voltage is below the internal set point. This allows the conversion of small input to output voltage differences, for example for longest operation time of battery-powered applications. In 100% duty cycle mode, the low-side FET is switched off.

The minimum input voltage to maintain output voltage regulation, depending on the load current and the output voltage level, can be calculated as:
Device Functional Modes (continued)

\[ VIN_{\text{min}} = VOUT + IOUT \left( R_{DS(on)} + R_L \right) \]  
(5)

where:
- \( IOUT \) is the output current,
- \( R_{DS(on)} \) is the on-state resistance of the high-side FET and
- \( R_L \) is the DC resistance of the inductor used.

9.4.4 HICCUP Current Limit And Short Circuit Protection (TPS62135 only)

The TPS62135 is protected against overload and short circuit events. If the inductor current exceeds the current limit \( I(LIMH) \), the high side switch is turned off and the low side switch is turned on to ramp down the inductor current. The high side FET turns on again only if the current in the low side FET has decreased below the low side current limit threshold. Once the high side switch current limit is triggered for 512 subsequent switching cycles, the device stops switching. After a typical delay of 800 \( \mu s \), the device begins a new Soft-Start cycle. This is called HICCUP short circuit protection. TPS62135 repeats this mode until the short circuit condition disappears.

Due to internal propagation delay, the actual current can exceed the static current limit during that time. The dynamic current limit is given as:

\[ I_{\text{peak(typ)}} = I_{LIMH} + \frac{V_L}{L} \times t_{PD} \]  
(6)

where:
- \( I_{LIMH} \) is the static current limit as specified in the electrical characteristics
- \( L \) is the effective inductance at the peak current
- \( V_L \) is the voltage across the inductor \( (V_{IN} - V_{OUT}) \) and
- \( t_{PD} \) is the internal propagation delay of typically 50 ns.

The current limit can exceed static values, especially if the input voltage is high and very small inductances are used. The dynamic high side switch peak current can be calculated as follows:

\[ I_{\text{peak(typ)}} = I_{LIMH} + \frac{VIN - VOUT}{L} \times 50 \text{ ns} \]  
(7)

9.4.5 Current Limit And Short Circuit Protection (TPS621351 only)

The TPS621351 is protected by a current limit the same as the TPS62135 but does not turn off after a certain time. This allows it to provide the maximum current, for example, charging a large output capacitance without the need to increase the Soft-Start time. Equation 6 and Equation 7 also apply.

9.4.6 Soft-Start / Tracking (SS/TR)

The internal Soft-Start circuitry controls the output voltage slope during startup. This avoids excessive inrush current and ensures a controlled output voltage rise time. It also prevents unwanted voltage drops from high impedance power sources or batteries. When EN is set high to start operation, the device starts switching after a delay of about 200 \( \mu s \) then the internal reference and hence \( VOUT \) rises with a slope controlled by an external capacitor connected to the SS/TR pin.

Leaving SS/TR pin un-connected provides fastest startup behavior with 150 \( \mu s \) typically.

If the device is set to shutdown (EN = GND), undervoltage lockout or thermal shutdown, an internal resistor pulls the SS/TR pin down to ensure a proper low level. Returning from those states causes a new startup sequence as set by the SS/TR connection.

A voltage supplied to SS/TR can be used to track a master voltage. The output voltage follows this voltage in both directions up and down in forced PWM mode. In PFM mode, the output voltage decreases based on the load current. The SS/TR pin of several devices must not be connected with each other.
Device Functional Modes (continued)

9.4.7 Output Discharge Function (TPS62135 only)

The purpose of the discharge function is to ensure a defined down-ramp of the output voltage when the device is being disabled but also to keep the output voltage close to 0 V when the device is off. The output discharge feature is only active once TPS62135 has been enabled at least once since the supply voltage was applied. The internal discharge resistor is connected to the VOS pin. The discharge function is enabled as soon as the device is disabled, in thermal shutdown or in undervoltage lockout. The minimum supply voltage required for the discharge function to remain active typically is 2 V. Output discharge is not activated during a HICCUP current limit event.

9.4.8 Starting into a Pre-Biased Load (TPS621351 only)

The TPS621351 is capable of starting into a pre-biased output. The device only starts switching when the internal Soft-Start ramp is equal or higher than the feedback voltage. If the voltage at the feedback pin is biased to a higher voltage than the nominal value, the TPS621351 does not start switching unless the voltage at the feedback pin drops to the target.

This functionality actually also applies to TPS62135 but the discharge function in TPS62135 keeps the voltage close to 0 V, so starting into a pre-biased output does not apply.
10 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

10.1.1 Programming the Output Voltage

The output voltage of the TPS62135x is adjustable. It can be programmed for output voltages from 0.8 V to 12 V, using a resistor divider from VOUT to GND. The voltage at the FB pin is regulated to 700 mV. The value of the output voltage is set by the selection of the resistor divider from Equation 8. It is recommended to choose resistor values which allow a current of at least 2 µA, meaning the value of R2 should not exceed 400 kΩ. Lower resistor values are recommended for highest accuracy and most robust design.

\[
R_1 = R_2 \times \left( \frac{V_{OUT}}{V_{FB}} - 1 \right)
\]  

(8)

10.1.2 External Component Selection

The external components have to fulfill the needs of the application, but also the stability criteria of the device’s control loop. The TPS62135x is optimized to work within a range of external components. The LC output filters inductance and capacitance have to be considered together, creating a double pole, responsible for the corner frequency of the converter (see Output Filter and Loop Stability). Table 2 can be used to simplify the output filter component selection.

<table>
<thead>
<tr>
<th>LC Combination</th>
<th>4.7 µF</th>
<th>10 µF</th>
<th>22 µF</th>
<th>47 µF</th>
<th>100 µF</th>
<th>200 µF</th>
<th>≥400 µF</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.68 µH</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 µH</td>
<td>✓</td>
<td>✓</td>
<td>✓(2)</td>
<td>✓</td>
<td>✓(3)</td>
<td>✓(3)</td>
<td></td>
</tr>
<tr>
<td>1.5 µH</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓(3)</td>
</tr>
<tr>
<td>2.2 µH</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td></td>
</tr>
<tr>
<td>3.3 µH</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(1) The values in the table are nominal values.
(2) This LC combination is the standard value and recommended for most applications.
(3) Output capacitance needs to have a ESR of ≥ 10 mΩ for stable operation, see also Powering Multiple Loads.

10.1.3 Inductor Selection

The TPS62135x is designed for a nominal 1-µH inductor. Larger values can be used to achieve a lower inductor current ripple but they may have a negative impact on efficiency and transient response. Smaller values than 1 µH will cause a larger inductor current ripple which causes larger negative inductor current in forced PWM mode at low or no output current. Therefore, they are not recommended at large voltages across the inductor as it the case for high input voltages and low output voltages. With low output current in forced PWM mode this causes a larger negative inductor current peak which may exceed the negative current limit. At low or no output current and small inductor values the output voltage can therefore not be regulated any more. More detailed information on further LC combinations can be found in SLVA463.

The inductor selection is affected by several effects like inductor ripple current, output ripple voltage, PWM-to-PFM transition point and efficiency. In addition, the inductor selected has to be rated for appropriate saturation current and DC resistance (DCR). Equation 9 calculates the maximum inductor current.

\[
I_{L(max)} = I_{OUT(max)} + \frac{\Delta I_{L(max)}}{2}
\]  

(9)
\[ \Delta I_L_{(\text{max})} = \frac{V_{\text{IN}}_{(\text{max})}}{L_{(\text{min})}} \times 100\text{ns} \]  

(10)

where:
- \( I_L_{(\text{max})} \) is the maximum inductor current
- \( \Delta I_L \) is the Peak to Peak Inductor Ripple Current
- \( L_{(\text{min})} \) is the minimum effective inductor value.

Calculating the maximum inductor current using the actual operating conditions gives the minimum saturation current of the inductor needed. A margin of about 20% is recommended to add. A larger inductor value is also useful to get lower ripple current, but increases the transient response time and size as well. The following inductors have been used with the TPS62135x and are recommended for use:

<table>
<thead>
<tr>
<th>Table 3. List of Inductors</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TYPE</strong></td>
</tr>
<tr>
<td>XFL4020-102ME</td>
</tr>
<tr>
<td>XAL4020-102ME</td>
</tr>
<tr>
<td>XAL4020-152ME</td>
</tr>
<tr>
<td>XFL4030-102ME</td>
</tr>
<tr>
<td>1277AS-H-1R0M (DFE322512C)</td>
</tr>
</tbody>
</table>

(1) Lower of \( I_{\text{RMS}} \) at 40°C rise or \( I_{\text{SAT}} \) at 30% drop.
(2) For smallest size solutions that in average do not require the full output current TPS62135x can provide.

The inductor value also determines the load current at which Power Save Mode is entered:

\[ I_{\text{load}(\text{PSM})} = \frac{1}{2} \Delta I_L \]  

(11)

### 10.1.4 Capacitor Selection

#### 10.1.4.1 Output Capacitor

The recommended value for the output capacitor is 22 \( \mu \)F. The architecture of the TPS62135x allows the use of tiny ceramic output capacitors with low equivalent series resistance (ESR). These capacitors provide low output voltage ripple and are recommended. To keep its low resistance up to high frequencies and to get narrow capacitance variation with temperature, it is recommended to use X7R or X5R dielectric. Using a higher value has advantages like smaller voltage ripple and a tighter DC output accuracy in Power Save Mode (see SLVA463).

In Power Save Mode, the output voltage ripple depends on the output capacitance, its ESR, ESL and the peak inductor current. Using ceramic capacitors provides small ESR, ESL and low ripple. The output capacitor needs to be as close as possible to the device.

For large output voltages the dc bias effect of ceramic capacitors is large and the effective capacitance has to be observed.

#### 10.1.4.2 Input Capacitor

For most applications, 10 \( \mu \)F nominal is sufficient and is recommended, though a larger value reduces input current ripple further. The input capacitor buffers the input voltage for transient events and also decouples the converter from the supply. A low ESR multilayer ceramic capacitor (MLCC) is recommended for best filtering and should be placed between VIN and GND as close as possible to those pins.

<table>
<thead>
<tr>
<th>Table 4. List of Capacitors(1)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TYPE</strong></td>
</tr>
<tr>
<td>TMK212BBJ106MG-T</td>
</tr>
<tr>
<td>EMK212BBJ226MG-T</td>
</tr>
</tbody>
</table>

(1) Lower of \( I_{\text{RMS}} \) at 40°C rise or \( I_{\text{SAT}} \) at 30% drop.
10.1.4.3 Soft-Start Capacitor

A capacitor connected between SS/TR pin and GND allows a user programmable start-up slope of the output voltage. A constant current source provides typically 2.5 µA to charge the external capacitance. The capacitor required for a given Soft-Start ramp time is given by:

\[
C_{SS} = t_{SS} \times \frac{2.5 \mu A}{0.7V} \ \ [F]
\]

where:

- \( C_{SS} \) is the capacitance required at the SS/TR pin and
- \( t_{SS} \) is the desired Soft-Start ramp time

The fastest achievable typical ramp time is 150 µs even if the external \( C_{SS} \) capacitance is lower than 680 pF or the pin is open.

10.1.5 Tracking Function

If a tracking function is desired, the SS/TR pin can be used for this purpose by connecting it to an external tracking voltage. The output voltage tracks that voltage with the typical gain and offset as specified in the electrical characteristics.

When the SS/TR pin voltage is above 0.7 V, the internal voltage is clamped and the device goes to normal regulation. This works for rising and falling tracking voltages with the same behavior, as long as the input voltage is inside the recommended operating conditions. For decreasing SS/TR pin voltage in PFM mode, the device does not sink current from the output. The resulting decrease of the output voltage may therefore be slower than the SS/TR pin voltage if the load is light. When driving the SS/TR pin with an external voltage, do not exceed the voltage rating of the SS/TR pin which is \( V_{IN} + 0.3 \) V. The SS/TR pin is internally connected with a resistor to GND when \( EN = 0 \).

If the input voltage drops below undervoltage lockout, the output voltage will go to zero, independent of the tracking voltage. Figure 4 shows how to connect devices to get ratiometric and simultaneous sequencing by using the tracking function. See also Voltage Tracking in the systems examples. SS/TR is internally clamped to approximately 3 V.

![Figure 4. Schematic for Ratiometric and Simultaneous Startup](image-url)
The resistive divider of R5 and R6 can be used to change the ramp rate of VOUT2 to be faster, slower or the same as VOUT1.

A sequential startup is achieved by connecting the PG pin of VOUT of DEVICE 1 to the EN pin of DEVICE2. PG requires a pull-up resistor. Ratiometric start up sequence happens if both supplies are sharing the same Soft-Start capacitor. *Equation 12* gives the Soft-Start time, though the SS/TR current has to be doubled. Details about these and other tracking and sequencing circuits are found in SLVA470.

Note: If the voltage at the FB pin is below its typical value of 0.7 V, the output voltage accuracy may have a wider tolerance than specified. The current of 2.5 µA out of the SS/TR pin also has an influence on the tracking function, especially for high resistive external voltage dividers on the SS/TR pin.

### 10.1.6 Output Filter and Loop Stability

The devices of the TPS6213x family are internally compensated to be stable with L-C filter combinations corresponding to a corner frequency to be calculated with *Equation 13*:

\[
\frac{1}{2\pi \sqrt{L \cdot C}}
\]

Proven nominal values for inductance and ceramic capacitance are given in Table 2 and are recommended for use. Different values may work, but care has to be taken on the loop stability which is affected. More information including a detailed LC stability matrix can be found in SLVA463.

The TPS62135x devices include an internal 15 pF feedforward capacitor, connected between the VOS and FB pins. This capacitor impacts the frequency behavior and sets a pole and zero in the control loop with the resistors of the feedback divider, per equation *Equation 14* and *Equation 15*:

\[
f_{\text{zero}} = \frac{1}{2\pi \times R_1 \times 15 \text{pF}}
\]

\[
f_{\text{pole}} = \frac{1}{2\pi \times 15 \text{pF}} \left( \frac{1}{R_1 + \frac{1}{R_2}} \right)
\]

Though the TPS62135x devices are stable without the pole and zero being in a particular location, adjusting their location to the specific needs of the application can provide better performance in Power Save mode and/or improved transient response. An external feedforward capacitor can also be added. A more detailed discussion on the optimization for stability versus transient response can be found in SLVA289 and SLVA466.

### 10.2 Typical Applications

#### 10.2.1 Typical Application with Adjustable Output Voltage

![Figure 5. Typical Application](image-url)
10.2.1.1 Design Requirements

The design guideline provides a component selection to operate the device within the recommended operating conditions. See Table 1 for the Bill of Materials used to generate the application curves.

10.2.1.2 Detailed Design Procedure

\[
R_1 = R_2 \times \left( \frac{V_{OUT}}{V_{FB}} - 1 \right)
\]

With \( V_{FB} = 0.7 \text{ V} \):

<table>
<thead>
<tr>
<th>NOMINAL OUTPUT VOLTAGE</th>
<th>R1</th>
<th>R2</th>
<th>EXACT OUTPUT VOLTAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.8 V</td>
<td>51 kΩ</td>
<td>360 kΩ</td>
<td>0.799 V</td>
</tr>
<tr>
<td>1.2 V</td>
<td>130 kΩ</td>
<td>180 kΩ</td>
<td>1.206 V</td>
</tr>
<tr>
<td>1.5 V</td>
<td>150 kΩ</td>
<td>130 kΩ</td>
<td>1.508 V</td>
</tr>
<tr>
<td>1.8 V</td>
<td>470 kΩ</td>
<td>300 kΩ</td>
<td>1.797 V</td>
</tr>
<tr>
<td>2.5 V</td>
<td>620 kΩ</td>
<td>240 kΩ</td>
<td>2.508 V</td>
</tr>
<tr>
<td>3.3 V</td>
<td>560 kΩ</td>
<td>150 kΩ</td>
<td>3.313 V</td>
</tr>
<tr>
<td>5 V</td>
<td>510 kΩ</td>
<td>82 kΩ</td>
<td>5.054 V</td>
</tr>
<tr>
<td>9 V</td>
<td>510 kΩ</td>
<td>43 kΩ</td>
<td>9.002 V</td>
</tr>
<tr>
<td>12 V</td>
<td>1000 kΩ</td>
<td>62 kΩ</td>
<td>11.99 V</td>
</tr>
</tbody>
</table>

10.2.1.3 Application Curves

![Figure 6. Efficiency vs Output Current](image)

![Figure 7. Efficiency vs Output Current](image)
Figure 8. Efficiency vs Output Current

Figure 9. Efficiency vs Output Current

Figure 10. Efficiency vs Output Current

Figure 11. Efficiency vs Output Current

Figure 12. Efficiency vs Output Current

Figure 13. Efficiency vs Output Current
Figure 14. Efficiency vs Output Current

Figure 15. Efficiency vs Output Current

Figure 16. Efficiency vs Output Current

Figure 17. Efficiency vs Output Current

Figure 18. Efficiency vs Output Current

Figure 19. Efficiency vs Output Current
### Figure 32. Maximum Output Current vs Input Voltage

<table>
<thead>
<tr>
<th>VIN (V)</th>
<th>IOUT_max DC (A)</th>
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</thead>
<tbody>
<tr>
<td>3</td>
<td>0.5</td>
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<td>5</td>
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<tr>
<td>9</td>
<td>1.5</td>
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<tr>
<td>13</td>
<td>2</td>
</tr>
<tr>
<td>15</td>
<td>2.5</td>
</tr>
<tr>
<td>17</td>
<td>3</td>
</tr>
</tbody>
</table>

- **Vout = 1.8 V**
- PWM measurement taken up to 4 A

### Figure 33. Maximum Output Current vs Input Voltage

<table>
<thead>
<tr>
<th>VIN (V)</th>
<th>IOUT_max DC (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>0.5</td>
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<td>15</td>
<td>2.5</td>
</tr>
<tr>
<td>17</td>
<td>3</td>
</tr>
</tbody>
</table>

- **Vout = 3.3 V**
- PWM measurement taken up to 4 A

### Figure 34. Maximum Output Current vs Input Voltage

<table>
<thead>
<tr>
<th>VIN (V)</th>
<th>IOUT_max DC (A)</th>
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<tr>
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<td>15</td>
<td>2.5</td>
</tr>
<tr>
<td>17</td>
<td>3</td>
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</table>

- **Vout = 5 V**
- PWM measurement taken up to 4 A

### Figure 35. Maximum Output Current vs Input Voltage

<table>
<thead>
<tr>
<th>VIN (V)</th>
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</thead>
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<tr>
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<td>2</td>
</tr>
<tr>
<td>15</td>
<td>2.5</td>
</tr>
<tr>
<td>17</td>
<td>3</td>
</tr>
</tbody>
</table>

- **Vout = 9 V**
- PWM measurement taken up to 4 A

### Figure 36. Load Transient Response

- **Vin = 12 V; PFM**
- **Io = 350 mA to 3.1 A; T_A = 25 °C**

### Figure 37. Load Transient Response

- **Vin = 12 V; PWM**
- **Io = 350 mA to 3.1 A; T_A = 25 °C**
Vin = 6 V to 8.4 V; PFM
Vin = 6 V to 8.4 V; PWM
Vin = 5 V; PWM
Vin = 5 V; PFM
Vin = 5 V; PWM
Vin = 5 V; PFM
Vin = 1.8 V PFM
Vin = 5 V; PWM

PFM
Io = 1 A
Vout = 1.2 V
T_A = 25 °C

PWM
Io = 1 A
Vout = 1.2 V
T_A = 25 °C

PWM
R_load = 1 kΩ
Vout = 1.2 V
T_A = 25 °C

PFM
Io = 0.1 A
Vout = 1.2 V
T_A = 25 °C

PFM
Io = 350 mA to 3.1 A
Vout = 1.8 V
T_A = 25 °C

Figure 38. Line Transient Response
Figure 39. Line Transient Response
Figure 40. Start-Up Timing
Figure 41. Output Voltage Ripple
Figure 42. Output Voltage Ripple
Figure 43. Load Transient Response
Vout = 1.8 V

<table>
<thead>
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<th>TA = 25°C</th>
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<tr>
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<td>Figure 44. Load Transient Response</td>
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Vin = 6 V to 8.4 V;
PWM | Io = 1 A | TA = 25°C
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<td>Vout = 1.8 V</td>
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<tr>
<td></td>
<td>Figure 45. Line Transient Response</td>
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</table>

Vin = 6 V to 8.4 V;
PWM | Io = 1 A | TA = 25°C
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<tr>
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<td>Figure 46. Line Transient Response</td>
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Vout = 1.8 V

<table>
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<th>TA = 25°C</th>
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</thead>
<tbody>
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<td>Figure 48. Output Voltage Ripple</td>
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</table>

Vout = 1.8 V

<table>
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<tr>
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<th>Io = 1 A</th>
<th>TA = 25°C</th>
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<tbody>
<tr>
<td></td>
<td>Figure 49. Output Voltage Ripple</td>
<td></td>
</tr>
</tbody>
</table>
Figure 50. Load Transient Response

Vout = 3.3 V  PFM  Io = 350 mA to 3.1 A
T_A = 25 °C

Figure 51. Load Transient Response

Vout = 3.3 V  PWM  Io = 350 mA to 3.1 A
T_A = 25 °C

Figure 52. Line Transient Response

Vin = 6 V to 8.4 V;  PFM  Io = 1 A
Vout = 3.3 V  T_A = 25 °C

Figure 53. Line Transient Response

Vin = 6 V to 8.4 V;  PWM  Io = 1 A
Vout = 3.3 V  T_A = 25 °C

Figure 54. Start-Up Timing

Vout = 3.3 V  PWM  Rload = 1 kΩ
T_A = 25 °C

Figure 55. Output Voltage Ripple

Vout = 3.3 V  PFM  Io = 0.1 A
T_A = 25 °C
Figure 56. Output Voltage Ripple

Figure 57. Load Transient Response

Figure 58. Load Transient Response

Figure 59. Line Transient Response

Figure 60. Line Transient Response

Figure 61. Start-Up Timing
Vout = 5 V
PFM
Io = 0.1 A
T_A = 25 °C

Figure 62. Output Voltage Ripple

Vout = 5 V
PWM
Io = 1 A
T_A = 25 °C

Figure 63. Output Voltage Ripple

Vout = 9 V
PFM
Io = 300 mA to 2.7 A
T_A = 25 °C

Figure 64. Load Transient Response

Vout = 9 V
PWM
Io = 300 mA to 2.7 A
T_A = 25 °C

Figure 65. Load Transient Response

Vin = 12 V to 15 V;
PFM
Vout = 9 V
Io = 1 A
T_A = 25 °C

Figure 66. Line Transient Response

Vin = 12 V to 15 V;
PWM
Vout = 9 V
Io = 1 A
T_A = 25 °C

Figure 67. Line Transient Response
Figure 68. Start-Up Timing

Figure 69. Output Voltage Ripple

Figure 70. Output Voltage Ripple

Figure 71. Switching Frequency vs Input Voltage

Figure 72. Switching Frequency vs Junction Temperature

Figure 73. Switching Frequency vs Input Voltage
Figure 80. Switching Frequency vs Junction Temperature

Figure 81. Feedback Voltage Accuracy with Voltage Tracking vs Voltage at SS/TR Pin

Figure 82. Bode Plot
10.2.2 Typical Application using VSEL and FB2

![Schematic of TPS62135](image)

Figure 83. Typical Application using VSEL

### 10.2.2.1 Design Requirements

VSEL allows to switch between two output voltages by changing the output voltage divider ratio. This is done by an internal MOSFET connecting resistor R3 to GND. Pulling VSEL high turns on the MOSFET that connects R3 in parallel to R2. The divider ratio is changed such that the output voltage increases from Vo1 to Vo2.

When the output voltage is ramped down and the device is in forced PWM mode, the device will sink current.

### 10.2.2.2 Detailed Design Procedure

TPS62135x typically does not require a feed forward capacitor in parallel to R1. For a large voltage change such as 3.3 V to 5 V, a small feed forward capacitor C_FF helps to improve the settling behavior. In order to switch from an output voltage of for example 3.3 V to an output voltage of 5 V, set the resistor divider for R1 and R2 to 3.3V and calculate R3 with Equation 17. With R1 = 560 kΩ and R2 = 150 kΩ this gives R3 = 232 kΩ. A feedforward capacitor of 12 pF was used to get a voltage transition as shown below.

\[
R3 = \frac{Vo1 \times R1 \times R2^2}{(Vo2 - Vo1)(R1 \times R2 + R2^2)} \quad \text{for } Vo2 > Vo1
\]

(17)

### 10.2.2.3 Application Curves

![Output Voltage Change from 3.3 V to 5 V in PFM](image)

Figure 84. Output Voltage Change from 3.3 V to 5 V in PFM with 20 Ω load resistance

![Output Voltage Change from 3.3 V to 5 V in PWM](image)

Figure 85. Output Voltage Change from 3.3 V to 5 V in PWM with 20 Ω load resistance
10.3 System Examples

10.3.1 LED Power Supply

The TPS62135x can be used as a power supply for power LEDs. The FB pin can be easily set down to lower values than nominal by using the SS/TR pin. With that, the voltage drop on the sense resistor is low to avoid excessive power loss. Since this pin provides 2.5 µA, the feedback pin voltage can be adjusted by an external resistor per Equation 18. This drop, proportional to the LED current, is used to regulate the output voltage (anode voltage) to a proper level to drive the LED. Both analog and PWM dimming are supported with the TPS62135x. Figure 86 shows an application circuit, tested with analog dimming:

![Application Circuit](image)

The resistor at SS/TR defines the FB voltage. It is set to 350 mV by $R_5 = 140 \, \text{k}\Omega$ using Equation 18. This cuts the losses on R4 to half from the nominal 0.7 V of feedback voltage while it still provides good accuracy.

$$V_{FB} = 2.5 \mu A \times R_{SS/TR} + 11mV$$  \hspace{1cm} (18)

The device now supplies a constant current set by resistor R4 from FB to GND. The minimum input voltage has to be rated according the forward voltage needed by the LED used. More information is available in the Application Note SLVA451.

10.3.2 Powering Multiple Loads

In applications where TPS62135x is used to power multiple load circuits, it may be the case that the total capacitance on the output is very large. In order to properly regulate the output voltage, there needs to be an appropriate AC signal level on the VOS pin. Tantalum capacitors have a large enough ESR to keep output voltage ripple sufficiently high on the VOS pin. With low ESR ceramic capacitors, the output voltage ripple may get very low, so it is not recommended to use a large capacitance directly on the output of the device. If there are several load circuits with their associated input capacitor on a pcb, these loads are typically distributed across the board. This adds enough trace resistance ($R_{\text{trace}}$) to keep a large enough AC signal on the VOS pin for proper regulation.

The minimum total trace resistance on the distributed load is 10 mΩ. The total capacitance $n \times C_{in}$ in the use case below was $32 \times 47 \, \mu F$ of ceramic X7R capacitors.
10.3.3 Voltage Tracking

DEVICE 2 follows the voltage applied to the SS/TR pin. A ramp on SS/TR to 0.7 V ramps the output voltage according to the 0.7 V reference.

Tracking the 3.3 V of DEVICE 1 requires a resistor divider on SS/TR of DEVICE 2 equal to the output voltage divider of DEVICE 1. The output current of 2.5µA from the SS/TR pin causes an offset voltage on the resistor divider formed by R5 and R6. The equivalent resistance of R6 // R5 should therefore be kept below 15kΩ.
10.3.4 Precise Soft-Start Timing

The SS/TR pin of the TPS62135x can be used for tracking as well as for setting the Soft-Start time. The TPS62135x has one GND terminal which is used for the power ground as well as for the analog ground connection. While starting the device with a load current above approximately 1 A, the noise on the GND connection can lead to a Soft-Start time shorter than calculated. There are two external workarounds as given below.

Adding a 10 kΩ resistor filters the noise on the GND connection and keeps the Soft-Start time at the value calculated.

Figure 91 does not require an external component. It provides a connection to the internal analog ground by using the FB2 pin and its internal NMOS to that node. The internal NMOS needs to be turned ON by setting VSEL = high.
System Examples (continued)

Figure 91. Connecting CSS to the Internal Analog Ground by using FB2
11 Power Supply Recommendations

The power supply to the TPS62135x needs to have a current rating according to the supply voltage, output voltage, and output current of the TPS62135x.

12 Layout

12.1 Layout Guidelines

A proper layout is critical for the operation of a switched mode power supply, even more at high switching frequencies. Therefore the PCB layout of the TPS62135x demands careful attention to ensure operation and to get the performance specified. A poor layout can lead to issues like poor regulation (both line and load), stability and accuracy weaknesses, increased EMI radiation and noise sensitivity.

See Figure 92 for the recommended layout of the TPS62135x, which is designed for common external ground connections. The input capacitor should be placed as close as possible between the VIN and GND pin of TPS62135x. Also connect the VOS pin in the shortest way to VOUT at the output capacitor.

Provide low inductive and resistive paths for loops with high di/dt. Therefore paths conducting the switched load current should be as short and wide as possible. Provide low capacitive paths (with respect to all other nodes) for wires with high dv/dt. Therefore the input and output capacitance should be placed as close as possible to the IC pins and parallel wiring over long distances as well as narrow traces should be avoided. Loops which conduct an alternating current should outline an area as small as possible, as this area is proportional to the energy radiated.

Sensitive nodes like FB and VOS need to be connected with short wires and not nearby high dv/dt signals (for example SW). As they carry information about the output voltage, they should be connected as close as possible to the actual output voltage (at the output capacitor). The capacitor on the SS/TR pin as well as the FB resistors, R1 and R2, should be kept close to the IC and connect directly to those pins and the system ground plane. The same applies to R3 if FB2 is used to scale the output voltage.

The package uses the pins for power dissipation. Thermal vias on the VIN, GND and SW pins help to spread the heat through the pcb.

In case any of the digital inputs EN, VSEL or MODE need to be tied to the input supply voltage at VIN, the connection must be made directly at the input capacitor as indicated in the schematics.

The recommended layout is implemented on the EVM and shown in its User's Guide, SLVUAI7.

12.2 Layout Example

![Figure 92. Layout](image-url)
12.3 Thermal Considerations

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component.

Three basic approaches for enhancing thermal performance are listed below:

- Improving the power dissipation capability of the PCB design, for example, increasing copper thickness, thermal vias, number of layers
- Introducing airflow in the system

For more details on how to use the thermal parameters, see the application notes: Thermal Characteristics Application Note (SZZA017), and (SPRA953).

The TPS62135x is designed for a maximum operating junction temperature ($T_J$) of 125 °C. Therefore the maximum output power is limited by the power losses that can be dissipated over the actual thermal resistance, given by the package and the surrounding PCB structures. If the thermal resistance of the package is given, the size of the surrounding copper area and a proper thermal connection of the IC can reduce the thermal resistance. To get an improved thermal behavior, it’s recommended to use top layer metal to connect the device with wide and thick metal lines. Internal ground layers can connect to vias directly under the IC for improved thermal performance.

If short circuit or overload conditions are present, the device is protected by limiting internal power dissipation.
13 Device and Documentation Support

13.1 Device Support

13.1.1 Third-Party Products Disclaimer

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13.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on Alert me to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

13.3 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

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<th>PRODUCT FOLDER</th>
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13.4 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

**TI E2E™ Online Community** *TI's Engineer-to-Engineer (E2E) Community.* Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

13.5 Trademarks

DCS-Control, AEE, E2E are trademarks of Texas Instruments. All other trademarks are the property of their respective owners.

13.6 Electrostatic Discharge Caution

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

13.7 Glossary

**SLYZ022 — TI Glossary.**

This glossary lists and explains terms, acronyms, and definitions.
14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.
## PACKAGING INFORMATION

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<th>Status (1)</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>Package Qty</th>
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<th>Lead/Ball Finish (6)</th>
<th>MSL Peak Temp (3)</th>
<th>Op Temp (°C)</th>
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<tr>
<td>TPS62135RGXT</td>
<td>ACTIVE</td>
<td>VQFN-HR</td>
<td>RGX</td>
<td>11</td>
<td>250</td>
<td>Green (RoHS &amp; no Sb/Br)</td>
<td>NIPDAU</td>
<td>Level-1-260C-UNLIM</td>
<td>-40 to 125</td>
<td>621351</td>
<td>Samples</td>
</tr>
</tbody>
</table>

(1) The marketing status values are defined as follows:
- **ACTIVE**: Product device recommended for new designs.
- **LIFEBUY**: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
- **NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
- **PREVIEW**: Device has been announced but is not in production. Samples may or may not be available.
- **OBSOLETE**: TI has discontinued the production of the device.

(2) **RoHS**: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
- **RoHS Exempt**: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
- **Green**: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) **MSL, Peak Temp.** - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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## TAPE AND REEL INFORMATION

### TAPE DIMENSIONS

- **A0**: Dimension designed to accommodate the component width
- **B0**: Dimension designed to accommodate the component length
- **K0**: Dimension designed to accommodate the component thickness
- **W**: Overall width of the carrier tape
- **P1**: Pitch between successive cavity centers

### REEL DIMENSIONS

- **Reel Diameter**
- **Reel Width (W1)**

### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

- **Pocket Quadrants**
- **Sprocket Holes**
- **User Direction of Feed**

*All dimensions are nominal*

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Reel Diameter (mm)</th>
<th>Reel Width W1 (mm)</th>
<th>A0 (mm)</th>
<th>B0 (mm)</th>
<th>K0 (mm)</th>
<th>P1 (mm)</th>
<th>W (mm)</th>
<th>Pin1 Quadrant</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPS621351RGXR</td>
<td>VQFN-HR</td>
<td>RGX</td>
<td>11</td>
<td>3000</td>
<td>180.0</td>
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<td>2.25</td>
<td>3.25</td>
<td>1.05</td>
<td>4.0</td>
<td>8.0</td>
<td>Q1</td>
</tr>
<tr>
<td>TPS621351RGXT</td>
<td>VQFN-HR</td>
<td>RGX</td>
<td>11</td>
<td>250</td>
<td>180.0</td>
<td>8.4</td>
<td>2.25</td>
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<td>2.25</td>
<td>3.25</td>
<td>1.05</td>
<td>4.0</td>
<td>8.0</td>
<td>Q1</td>
</tr>
</tbody>
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### TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal

<table>
<thead>
<tr>
<th>Device</th>
<th>Package Type</th>
<th>Package Drawing</th>
<th>Pins</th>
<th>SPQ</th>
<th>Length (mm)</th>
<th>Width (mm)</th>
<th>Height (mm)</th>
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</thead>
<tbody>
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<td>VQFN-HR</td>
<td>RGX</td>
<td>11</td>
<td>3000</td>
<td>182.0</td>
<td>182.0</td>
<td>20.0</td>
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<tr>
<td>TPS621351RGXT</td>
<td>VQFN-HR</td>
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<td>20.0</td>
</tr>
<tr>
<td>TPS62135RGXR</td>
<td>VQFN-HR</td>
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<td>20.0</td>
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<tr>
<td>TPS62135RGXT</td>
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<td>11</td>
<td>250</td>
<td>182.0</td>
<td>182.0</td>
<td>20.0</td>
</tr>
</tbody>
</table>
NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
NOTES: (continued)

3. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
4. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
NOTES: (continued)

5. For alternate stencil design recommendations, see IPC-7525 or board assembly site preference.
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