Functional Safety Information
Safety Manual for TMS320F28002x

ABSTRACT

This document is a safety manual for the Texas Instruments TMS320F28002x safety critical real time microcontroller product family. The product family utilizes a common safety architecture that is implemented in multiple application-focused products.

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1 Introduction

This document is a safety manual for the Texas Instruments TMS320F28002x safety critical real time microcontroller product family. The product family utilizes a common safety architecture that is implemented in multiple application focused products.

Product configurations supported by this safety manual include silicon revision A of the following products listed in Table 1-1. The device revision can be determined by the REVID field of the device identification registers outlined in [14].

<table>
<thead>
<tr>
<th>Orderable Devices</th>
<th>Supported Safety Integrity Level</th>
</tr>
</thead>
<tbody>
<tr>
<td>TMS320F280025PN</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280025CPN</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023PN</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023CPN</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280025PM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280025CPM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280024PM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280024CPM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023PM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023CPM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280022PM</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280025PT</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280025CPT</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023PT</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280023CPT</td>
<td>QM</td>
</tr>
<tr>
<td>TMS320F280021PT</td>
<td>QM</td>
</tr>
</tbody>
</table>

This Safety Manual provides information needed by system developers to assist in the creation of a safety critical system using a supported TMS320F28002x MCU. This document contains:

- An overview of the component architecture
- An overview of the development process used to decrease the probability of systematic failures
- An overview of the functional safety architecture for management of random failures
- The details of architecture partitions and implemented functional safety mechanisms

The following information is documented in the Detailed Safety Analysis Report (SAR) for TMS320F28002x C2000™ Safety Critical Microcontrollers, which is only available under Functional Safety NDA and is not repeated in this document:

- Failure rates (FIT) of the component
- Fault model used to estimate device failure rates suitable to enable calculation of customized failure rates
- Quantitative functional safety analysis (also known as FMEDA, Failure Modes, Effects, and Diagnostics Analysis) with detail of the different parts of the component, allowing for customized application of functional safety mechanisms
- Assumptions used in the calculation of functional safety metrics
- Results of assessments of compliance to targeted standards

It is expected that the user of this document should have a general familiarity with the TMS320F28002x product families. More information can be found at www.ti.com/C2000.

This document is intended to be used in conjunction with the pertinent data sheets, technical reference manuals, and other documentation for the products being supplied.
For information which is beyond the scope of the listed deliverables, contact your TI sales representative or www.ti.com.

2 TMS320F28002x Product Safety Capability and Constraints

This section summarizes the TMS320F28002x product safety capability. Each TMS320F28002x product:

- Is offered as a functional Safety Element Out Of Context (SEooC)
- Was assessed to have met the relevant systematic capability compliance requirements of IEC 61508:2010 and ISO 26262:2018 and
  - Achieves systematic integrity of SIL-3 and ASIL-D
- Contains multiple features to support Freedom From Interference (FFI) for mixed-criticality of safety requirements assigned to the different sub-elements
- The TMS320F28002x MCUs are Type B devices, as defined in IEC 61508-2:2010
- This device claims no hardware fault tolerance, (for example, no claims of HFT > 0), as defined in IEC 61508:2010
- However, Dual channel with two F28002x devices (common safety card architecture) or one F28002x paired with second channel integrated in the drive MCU can help to meet HFT=1 topologies with SFF>90%.
  - This helps to build system level drive safety in various industrial motor control applications per IEC61800-5-2 and to meet IEC61508 SIL3, IEC62061 SILCL3, ISO 13849 PLe CAT4 standards.
- For safety components developed according to many safety standards, it is expected that the component safety manual will provide a list of product safety constraints. For a simple component or more complex components developed for a single application, this is a reasonable response. However, the TMS320F28002x MCU product family is both a complex design and is not developed targeting a single, specific application. Therefore, a single set of product safety constraints cannot govern all viable uses of the product

Note
This functional safety assessment of this component is not yet complete.

3 TI Development Process for Management of Systematic Faults

For functional safety development, it is necessary to manage both systematic and random faults. Texas Instruments follows a new-product development process for all of its components which helps to decrease the probability of systematic failures. This new-product development process is described in Section 3.1. Components being designed for functional safety applications will additionally follow the requirements of TI’s functional safety development process, which is described in Section 3.2.

3.1 TI New-Product Development Process

Texas Instruments has been developing components for automotive and industrial markets since 1996. Automotive markets have strong requirements regarding quality management and product reliability. The TI new-product development process features many elements necessary to manage systematic faults. Additionally, the documentation and reports for these components can be used to assist with compliance to a wide range of standards for customer’s end applications including automotive and industrial systems (for example, ISO 26262-4:2018, IEC 61508-2:2010).

This component was developed using TI’s new product development process, which has been certified as compliant to ISO 9001 / IATF 16949 as assessed by Bureau Veritas (BV).

The standard development process breaks development into phases:

- Assess
- Plan
- Create
- Validate
Figure 3-1 shows the standard process.

![Diagram showing the standard process phases](image_url)

### Figure 3-1. TI New-Product Development Process

#### 3.2 TI Safety Development Process

The TI functional safety development flow derives from ISO 26262:2018 and IEC 61508:2010, a set of requirements and methodologies to be applied to semiconductor development. This flow is combined with TI's standard new product development process to develop Functional Safety-Compliant components. The details of this functional safety development flow are described in the TI internal specification - Functional Safety Hardware.

Key elements of the TI functional safety-development flow are as follows:

- Assumptions on system level design, functional safety concept, and requirements based on TI's experience with components in functional safety applications
- Qualitative and quantitative functional safety analysis techniques including analysis of silicon failure modes and application of functional safety mechanisms
- Base FIT rate estimation based on multiple industry standards and TI manufacturing data
- Documentation of functional safety work products during the component development
- Integration of lessons learned through multiple functional safety component developments, functional safety standard working groups, and the expertise of TI customers

Table 3-1 lists the functional safety development activities that are overlaid on top of the standard development flow in Figure 3-1.

For more information about which functional safety lifecycle activities TI performs, see Appendix B.
The customer facing work products derived from this Functional Safety-Compliant process are applicable to many other functional safety standards beyond ISO 26262:2018 and IEC 61508:2010.

Table 3-1. Functional Safety Activities Overlaid on top of TI's Standard Development Process

<table>
<thead>
<tr>
<th>Assess</th>
<th>Plan</th>
<th>Create</th>
<th>Validate</th>
<th>Sustain and End-of-Life</th>
</tr>
</thead>
<tbody>
<tr>
<td>Determine if functional safety process execution is required</td>
<td>Define component target SIL/ASIL capability</td>
<td>Develop component level functional safety requirements</td>
<td>Validate functional safety design in silicon</td>
<td>Document any reported issues (as needed)</td>
</tr>
<tr>
<td>Nominate a functional safety manager</td>
<td>Generate functional safety plan</td>
<td>Include functional safety requirements in design specification</td>
<td>Characterize the functional safety design</td>
<td>Perform incident reporting of sustaining operations (as needed)</td>
</tr>
<tr>
<td>End of Phase Audit</td>
<td>Verify the functional safety plan</td>
<td>Verify the design specification</td>
<td>Qualify the functional safety design (per AEC-Q100)</td>
<td>Update work products (as needed)</td>
</tr>
</tbody>
</table>

- **Assess**
  - Initiate functional safety case
  - Analyze target applications to generate system level functional safety assumptions
  - End of Phase Audit

- **Plan**
  - Start functional safety design
  - Perform qualitative analysis of design (failure mode analysis)
  - End of Phase Audit

- **Create**
  - Perform qualitative analysis of design (i.e. FMEDA)
  - Verify the quantitative analysis

- **Validate**
  - Release functional safety analysis
  - End of Phase Audit

- **Sustain and End-of-Life**
  - Iterate functional safety design as necessary
  - End of Phase Audit
4 TMS320F28002x Product Overview

4.1 C2000 Architecture and Product Overview

The TMS320F28002x devices are powerful 32-bit real time floating-point microcontroller unit (MCU) designed for advanced closed-loop control applications in automotive and industrial applications.

4.1.1 TMS320F28002x MCU

TMS320F28002x supports C28x as the processing element that boosts system performance for closed loop control applications. This is a powerful 32-bit real time floating-point microcontroller unit (MCU) that lets system integrator to access crucial control peripherals, differentiated analog, and nonvolatile memory on a single device.

The C28x CPU is further boosted by the Floating-Point Unit (FPU), Trigonometric Math Unit (TMU), Nonlinear Proportional Integral Derivative (NLPIID) control, Fast Integer Division (FINTDIV) and Cyclic Redundancy Check (VCRC) accelerators. FPU supports IEEE754 floating point operations. TMU enables fast execution of algorithms with trigonometric operations common in transforms and torque loop calculations. NLPIID enables fast execution of Nonlinear PID controls. The VCRC engine reduces the time for complex math operations common in encoded applications. Users may refer to Enhancing the Computational Performance of the C2000™ Microcontroller Family to see how the on-chip hardware math enhancements can be employed to increase the performance of the MCU in many real-time applications.

The TMS320F28002x supports up to 128KB (64KW) of on-chip flash memory with error correction code (ECC) and up to 24KB (12KW) of SRAM with parity or ECC.

Figure 4-1. Functional Block Diagram of TMS320F28002x MCU
Performance analog and control peripherals are also integrated to further enable system consolidation. Two independent 12-bit ADCs provide precise and efficient management of multiple analog signals, which ultimately boosts system throughput. The Comparator Subsystem (CMPSS) with windowed comparators allows for protection of power stages when current limit conditions are exceeded or not met. Other analog and control peripherals include the Enhanced Pulse Width Modulation (ePWM), Enhanced Capture (eCAP) and Enhanced Quadrature Encoder Pulse (eQEP).

Peripherals such as Controller Area Network (CAN) modules (ISO11898-1/CAN 2.0B-compliant), Inter-Integrated Communication (I2C) Bus, Local Interconnect Network (LIN), Serial Communications Interface (SCI), Serial Peripheral Interface (SPI), Power Management Bus (PMBus) Interface, and Fast Serial Interface (FSI) extend connectivity of TMS320F28002x MCU. The Fast Serial Interface (FSI) module is a serial communication peripheral capable of reliable high-speed communication across isolation devices.

The device configurations supported by this safety manual for TMS320F28002x MCUs is outlined in the TMS320F28002x Real-time Microcontrollers Data Manual. Not all variants are available in all packages or all temperature grades. To confirm availability, contact your local Texas Instruments sales and marketing.

4.2 Functional Safety Concept

To stay as general as possible, the safety concept assumes the MCU playing the role of a processing unit (or part of it) and connected to remote controller(s) by means of a communication bus as shown in Figure 4-2. The communication bus is directly or indirectly connected to sensor(s) and actuator(s).

IEC 61508-1:2010 defines a compliant item as any item (for example an element) on which a claim is being made with respect to the clauses of IEC 61508:2010 series. A system including TMS320F28002x microcontroller as indicated by Figure 4-2 can be used in a compliant item according to IEC 61508:2010.

![Figure 4-2. Definition of the TMS320F28002x MCU Used in a Compliant Item](image-url)
4.2.1 TMS320F28002x MCU Safety Features

Due to the inherent versatility of the device architecture, several software voting based safety configurations are possible. Some of the safety configurations possible with TMS320F28002x for improving diagnostic coverage are explained in Table A-1. While implementing these configurations, system integrator needs to consider the potential common mode failures and address them in an appropriate manner. This may suitably be modified to adapt to TMS320F28002x requirements based on the availability of processing units. As stated earlier, the device claims no hardware fault tolerance, (for example, no claims of HFT > 0), as defined in IEC 61508:2010.

The major safety features of TMS320F28002x are shown in Figure 4-3.

4.2.2 Fault Tolerant Time Interval (FTTI)

Various safety mechanisms in the devices are either always-on (see CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping and so forth) or executed periodically (see CPU Hardware Built-In Self-Test (HWBIST), VCRC Check of Static Memory Contents, and so forth) by the application software. The time between the executions of online diagnostic tests by a safety mechanism is termed as Diagnostic test interval (DTI). Once the fault is detected, depending on the fault reaction of the associated fault (for example, external system reaction to ERRORSTS pin assertion), the system will enter in the safe-state. The time-span in which a fault or faults can be present in a system before a hazardous event occurs is called Fault Tolerant Time Interval (FTTI) as defined in ISO 26262. This is similar to Process Safety Time (PST) defined in IEC 61508. Figure 4-4 illustrates the relationship between DTI, Fault Reaction Time and FTTI.
The frequency and extent of each of the checks in the application should be consistent with the Fault Tolerant Time Interval (FTTI). The checks should be such that single point faults of the microcontroller should be detected and responded to, such that the TMS320F28002x MCU enters a safe state within the FTTI budget. The microcontroller on detection of a fault enters into one of the safe states as illustrated in Figure 4-5. An example of a diagnostic for single point faults is ECC/Parity for memories.

The proposed functional safety concept, subsequent functional safety features and configurations explained in this document are for reference purpose only. The system and equipment designer or manufacturer is responsible to ensure that the end systems (and any Texas Instruments hardware or software components incorporated in the systems) meet all applicable safety, regulatory and system-level performance requirements.

4.2.3 TMS320F28002x MCU Safe State

Referring to Figure 4-5, the safe state of the TMS320F28002x MCU is defined as the one in which:

- TMS320F28002x MCU Reset is asserted
- Power supply to TMS320F28002x MCU is disabled using an external supervisor as a result of a critical failure. In general, a power supply failure is not considered in detail in this analysis as it is assumed that the system level functionality exists to manage this condition.
- External system is informed using one of C2000 MCU's IO pins as a result of a check failure (for example, ERRORSTS pin is asserted).
- Output of the TMS320F28002x MCU driving the actuator is forced to inactive mode as a result of a check failure (for example, GPIO pins corresponding to the mission function is tri-stated).
Figure 4-5. TMS320F28002x MCU Safe State Definition
4.2.4 Operating States

The C2000 MCU products have a common architectural definition of operating states. These operating states should be observed by the system developer in their software and system level design concepts. The operating states state machine is shown in Figure 4-6. The operating states can be classified into device boot phase and CPU Subsystem (CPUSS) operation phase.

The various states of the device operating states state machine are:

- **Powered Off** - This is the initial operating state of TMS320F28002x MCU. No power is applied to either core or I/O power supply and the device is non-functional. An external supervisor can perform this action (power-down the TMS320F28002x MCU) in any of the TMS320F28002x MCU states as response to a system level fault condition or a fault condition indicated by the TMS320F28002x MCU.
- **Reset State** – In this state, the device reset is asserted either using the external pins or using any of the internal sources.
- **Safe State** – In the Safe state, the device is either not performing any functional operations or an internal fault condition is indicated using the device I/O pins.
- **Cold Boot** - In the cold boot state, key analog elements, digital control logic, and debug logic are initialized. The CPU remains powered but in reset. When the cold boot process is completed, the reset of the CPU is internally released, leading to the warm boot stage.
- **Warm Boot** - The CPU begins execution from Boot ROM during the warm boot stage.
- **Pre-operational** - Transfer of control from boot code to customer code takes place during this phase. Application specific configurations (for example, clock frequency, peripheral enable, pinmux, and so forth) are performed in this phase. Boot time self-test/proof-test required to ensure proper device operation is performed during this phase. See Power-Up Pre-Operational Security Checks for details.
- **Operational** – This marks the system exiting the pre-operational state and entering the functional state. The device is capable of supporting safety critical functionality during operational mode.
The device start-up timeline for both the CPUs are shown in Figure 4-7.

4.2.5 Management of Faults

The TMS320F28002x MCU product architecture provides different levels of fault indication from internal safety mechanisms using CPU Interrupt, Non Maskable Interrupt (NMI), assertion of ERRORSTS pin, assertion of CPU input reset and assertion of warm reset (XRSn). The fault response is the action that is taken by the TMS320F28002x MCU or system when a fault is indicated. Multiple potential fault responses are possible during a fault indication. The system integrator is responsible to determine which fault response should be taken to ensure consistency with the system safety concept. The fault indication ordered in terms of severity (device power down being the most severe) is shown in Figure 4-8.

- Device Powerdown
- Assertion of XRSn pin
- Assertion of CPU Reset
- NMI and assertion of ERRORSTS pin
- CPU Interrupt

Figure 4-8. Fault Response Severity

- Device Powerdown: This is the highest priority fault response where the external component (see Section 4.4.1) detects malfunctioning of the device or other system components and powers down the TMS320F28002x MCU. From this state, it is possible to re-enter cold boot to attempt recovery.
- Assertion of XRSn: The XRSn reset could be generated from an internal or external monitor that detects a critical fault having potential to violate safety goal. Internal sources generate this fault response when the TMS320F28002x MCU is not able to handle the internal fault condition by itself (for example, CPU1 (master CPU) is not able to handle NMI by itself). From this state, it is possible to re-enter cold boot and attempt recovery.
• Assertion of CPU Reset: CPU Reset changes the state of the CPU from pre-operational or operational state to warm boot phase. The CPU Reset is generated from an internal monitor that detects any security violations. Security violations may be the effect of a fault condition.

• Non Maskable Interrupt (NMI) and assertion of ERRORSTS pin: C28x CPU supports a Non Maskable Interrupt (NMI), which has a higher priority than all other interrupts. The TMS320F28002x MCU is equipped with a NMIWD module responsible for generating NMI to the C28x CPU. ERRORSTS pin will also be asserted along with NMI. Depending on the system level requirements, the fault can be handled either internal to the TMS320F28002x MCU using software or at the system level using the ERRORSTS pin information.

• CPU Interrupt: CPU interrupt allows events external to the CPU to generate a program sequence context transfer to an interrupt handler where software has an opportunity to manage the fault. The peripheral interrupt expansion (PIE) block multiplexes multiple interrupt sources into a smaller set of CPU interrupt inputs.

4.2.6 Suggestions for Improving Freedom From Interference

The following techniques and safety measures may be useful for improving independence of function when using the TMS320F28002x MCU:

1. Hold peripherals clocks disabled if the available peripherals are unused (CLK14-Peripheral Clock Gating (PCLKCR)).
2. Hold peripherals in reset if the available peripherals are unused (SYS7-Peripheral Soft Reset (SOFTPRES)).
3. Power down the analog components cores if they are not used.
4. When possible, separate critical I/O functions by using non adjacent I/O pins/balls.
5. Partition the memory as per the application requirements to respective processing units and configure the Access Protection Mechanism for Memories, for each memory instance such that only the permitted masters have access to memory.
6. The Dual Code Security Module (DCSM) can be used for functional safety where functions with different safety integrity levels can be executed from different security zones (zone1, zone2, and unsecured zone), acting as firewalls and thus mitigating the risk due to interference from one secure zone to another. For more information, please refer to Achieving Coexistence of Safety Functions for EV/HEV Using C2000™ MCUs
7. TMS320F28002x supports master access control for each peripheral. After programming peripheral access protection registers, each master can exclusively control the peripheral to safeguard usage by particular application against errant writes or corruption by other masters in the system. This is enabled using the dedicated access control bits per peripheral which allow or protect against the access from given master. Each peripheral has two bit qualifier per master to decode the access allowed. For details refer to PERIPH_AC_REGS Registers in TMS320F28002x Technical Reference Manual.
8. ADC11-Disabling Unused Sources of SOC Inputs to ADC can help avoid interference from unused peripherals to disturb functionality of ADC.
9. DMA9-Disabling of Unused DMA Trigger Sources will help minimize interference caused by unintentional DMA transfers.
10. To avoid interference from spurious activity on MCU's debug port, JTAG1-Hardware Disable of JTAG Port can be used.
11. Safety applications running on the CPU can be interfered by unintentional faulty interrupt events to PIE module. PIE7-Maintaining Interrupt Handler for Unused Interrupts and PIE8-Online Monitoring of Interrupts and Events will detect such interfering failures.
12. MCU resources in supporting CPU execution such as memory, interrupt controller, and so forth could be impacted by resources from lower safety integrity safety functions coexisting on same MCU. Safety mechanisms such as SRAM16-Information Redundancy Techniques, SRAM11-Access Protection Mechanism for Memories SRAM17-CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping will be able to detect such interference.
13. Critical configuration registers could be victim of interference from bus masters on MCU which implements lower safety integrity functions. These can be protected by SYS1-Multi-Bit Enable Keys for Control Registers, SYS2-Lock Mechanism for Control Registers, SYS8-EALLOW and MEALLOW Protection for Critical Registers.
4.2.7 Suggestions for Addressing Common Cause Failures

System Integrator needs to execute a common cause failure analysis to consider possible dependent/common cause failures on the sub-elements of the TMS320F28002x MCU, including pin level connections.

- Consider a relevant list of dependent failure initiators, such as the lists found in ISO 26262-11:2018. Analysis of dependent failures should include common cause failures among functional redundant parts and also between functions and the respective safety mechanisms.
- Verify that the dependent failure analysis considers the impact of the software tasks running on the TMS320F28002x MCU, including hardware and software interactions.
- Verify that the dependent failure analysis considers the impact of the pin or ball level interactions on the TMS320F28002x MCU package, including aspects related to the selected I/O multiplexing.

The following may be useful for addressing the common cause failures when using the TMS320F28002x MCU:

1. Redundant functions and safety mechanism can be impacted by common power failure. A common cause failure on power source can be detected by PWR1-External Voltage Supervisor, PWR2-External Watchdog.

2. In general, a clock source which is common to redundant functions should be monitored and any failures on the same can be detected by safety mechanisms such as CLK1-Missing Clock Detect (MCD), CLK2-Clock Integrity Check Using CPU Timer, CLK5-External Clock Monitoring via XCLKOUT and CLK8-Periodic Software Read Back of Static Configuration Registers. Specifically, to avoid common clock failure affecting Internal Watchdog (WD) and CPU, it is recommended to use either INTOSC2 or X1/X2 as clock source to PLL.

3. Failure of common reset signal to redundant functions can be detected by RST1-External Monitoring of Warm Reset (XRSn), RST2-Reset Cause Information.

4. Common cause failure on Interconnect logic could impact both redundant functions and also safety mechanism in same way. In addition to other safety mechanisms, INC1-Software Test of Function Including Error Tests can be implemented to detect faults on interconnect logic.

5. Common cause failure could impact two functions used in a redundant way. In case the of communication peripherals, module specific Information Redundancy Techniques Including End-to-End Safing can be implemented to detect common cause failures, for example, CAN2-Information Redundancy Techniques Including End-to-End Safing, SPI2-Information Redundancy Techniques Including End-to-End Safing, SCI3-Information Redundancy Techniques Including End-to-End Safing and I2C3-Information Redundancy Techniques Including End-to-End Safing.

6. Use different voltage references and SOC trigger sources for ADC (see Section 6.5.8)

7. Use ePWM modules from different sync groups for implementing Hardware Redundancy

8. Use GPIO pins from different groups when implementing Hardware Redundancy for GPIO pins
4.3 C2000 Safety Diagnostics Libraries

The diagnostics library designed for the F28002x family of devices is Software Diagnostic Library (SDL). This library is designed to help TI customers, using the F28002x, develop functionally safe systems that can comply with a wide range of standards for end products in the appliance (IEC 60730) market. The SDL provides examples for several safety mechanisms provided in the safety manual.

<table>
<thead>
<tr>
<th>Library</th>
<th>Permanent Fault Diagnostic Coverage</th>
<th>Systematic Capability Compliance</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SDL</td>
<td>Examples Only</td>
<td>N/A</td>
<td>The SDL provides examples of several safety mechanisms described in the safety manual</td>
</tr>
</tbody>
</table>

The SDL is an integral part of the overall safety related collateral provided by TI. The SDL examples are developed using a Baseline Quality software development flow and are not required to be compliant with any particular standard. As such, the SDL is not certified. Users are expected to study and adapt the provided examples into their safety related applications and are responsible to for their own product level third party certifications. The SDL is a collection of library modules and examples intended to demonstrate implementations of several of the software diagnostics and software tests of diagnostics described in this document. Additionally, the SDL and accompanying Compliance Support Package (CSP) is provided to assist customers develop systems that address requirements of IEC 60730, IEC 60335, ISO 26262 and IEC 61508 and other functional safety standards. The SDL is available in C2000Ware under /libraries/diagnostic.

4.4 TMS320F28002x MCU Safety Implementation

4.4.1 Assumed Safety Requirements

The following assumed safety requirements need to be implemented using external components by the Level 3 checker.

- External voltage monitor to supervise the power supply provided to the TMS320F28002x MCU
- External Watchdog timer that can be used for diagnostic purposes
- Components required for taking the system to safe state as per the TMS320F28002x MCU safe state defined in Section 4.2.3.

4.4.1.1 Example Safety Concept Implementation Options on TMS320F28002x MCU

TMS320F28002x class of devices supports C28x processing unit. The safety functions, which ensure that each safety goal can be met, can be implemented by the C28x. HWBIST can be used for diagnostic coverage for the processing units (ISO 26262-5:2018, Table D.4 and IEC 61508-2:2010, Table A.4). Safety mechanisms such as Internal Watchdog (WD) and so forth, can also be utilized. For common cause failures such as clock, power and reset, an external watchdog should be used. Here are some definitions:

- Intended Function: Control application implemented on TMS320F28002x (PFC, DCDC, traction-inverter etc.)
- Safety Function: Achieves risk reduction and implemented for safety goals identified from HARA
  - Example: prevent over-current, over/under voltage, over temperature, forward/reverse torque etc.)
  - Shall meet => 90% SPFM for both permanent and transient faults
- Diagnostic Function: Ensures safety-function will operate correctly when required
  - Shall meet => 60% LFM for ISO 26262:2018 (ASIL-B compliance targeted) systems

The following is a reference safety concept option which can be implemented on TMS320F28002x.
4.4.1.1.1 Safety Concept Implementation

- Intended Function: can be implemented on C28x
- Use CPU10-Information redundancy techniques, CPU2-CPU Hardware Built-In Self-Test (HWBIST) to ensure the safety function is executed correctly
  - Safety Function: Implement using hardware modules such as ADC-PPB, CMPSS, CLB, and so forth.
  - SPFM of the safety goal can be met by hardware redundancy between the modules used in implementing safety function, ADC10-Hardware redundancy techniques, CMPSS3-Hardware redundancy techniques and Periodic Software Read Back of Static Configuration Registers and so forth.
- Diagnostic Function: Implement with hardware modules such as ADC-PPB, CMPSS, CLB, and so forth
  - LFM can be met by Software Test of Function Including Error Tests and so forth.

5 Brief Description of Safety Elements

This section contains a brief description of the elements on the TMS320F28002x MCU device family, organized based on the classification of parts of generic hardware of a system [8] as indicated in Figure 5-1. For a full functional description of any of these modules, see the device-specific technical reference manual. The brief description of the hardware part is followed by the list of primary safety mechanisms that can be employed to provide diagnostic coverage to the hardware part. Some safety standards have the requirement to provide diagnostic coverage for the primary diagnostic measures (for example, Latent Fault Metric requirement from ISO 26262:2018). These measures are called as test of diagnostics. Primary diagnostics of type “Software” and “Hardware/Software” involves execution of the software on the processing units and also use many of the MCU parts like Interconnect, Memory (Flash, SRAM and ROM) and TMS320F28002x MCU infrastructure components (Clock, Power, Reset and JTAG). In order to ensure integrity of the implemented primary diagnostics and their associated diagnostic coverage values, measures to protect execution of primary diagnostics on respective processing units needs to be implemented. Appropriate combination of test of diagnostics is recommended to be implemented for parts of the MCU contributing the successful operation of the processing units. For diagnostics for these parts, see the respective sections in this safety manual.

In case, separate test of diagnostic measures exist for a primary diagnostic measure, they are mentioned along with the respective hardware part.
5.1 TMS320F28002x MCU Infrastructure Components

5.1.1 Power Supply

The C2000 MCU device family requires an external device to supply the necessary voltage and current for proper operation. Separate voltage rails are available for core (1.2 V), Analog (3.3 V), Flash (3.3 V) and I/O logic (3.3 V). Following mechanisms can be used to improve the diagnostic coverage of C2000 MCU power supply.

- External Voltage Supervisor
- External Watchdog (using GPIO or a serial interface)
- Internal Watchdog (WD)
- Brownout Reset (BOR)
- Multi-Bit Enable Keys for Control Registers
- Lock Mechanism for Control Registers
- Software Read Back of Written Configuration
- Periodic Software Read Back of Static Configuration Registers
- Online Monitoring of Temperature
- EALLOW and MEALLOW Protection for Critical Registers

**Note**

- Having independent voltage supervision at system level is an assumption used while performing safety analysis.
- Devices can be implemented with multiple power rails that are intended to be ganged together on the system PCB. For proper operation of power diagnostics, it is recommended to implement one voltage supervisor per ganged rail.
- Common mode failure analysis of the external voltage supervisor along with TMS320F28002x MCU is useful to determine dependencies in the voltage generation and supervision circuitry.
- Customer can consider using TI's TPS6538x power supply and safety companion device for voltage supervision at system level.
5.1.2 Clock

The TMS320F28002x MCU device family products are primarily synchronous logic devices and as such require clock signals for proper operation. The clock management logic includes clock sources, clock generation logic including clock multiplication by phase lock loops (PLLs), clock dividers, and clock distribution logic. The registers that are used to program the clock management logic are located in the system control module. The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Missing Clock Detect (MCD)
- Clock Integrity Check Using CPU Timer
- Clock Integrity Check Using HRPWM
- Dual clock comparator (DCC) - Type0
- External Monitoring of Clock via XCLKOUT
- Internal Watchdog (WD)
- External Watchdog
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- PLL Lock Profiling Using On-Chip Timer
- Peripheral Clock Gating (PCLKCR)
- Efuse CRC
- Hardware disable of JTAG port

The following tests can be applied as test-for-diagnostics on this module to meet Latent Fault Metric Requirements:

- Software Test of Watchdog (WD) Operation
- Software Test of Missing Clock Detect Functionality

Note

- Higher diagnostic coverage can be obtained by setting tighter bounds when checking clock integrity using Timer2.
- TI recommends the use of an external watchdog over an internal watchdog for mitigating the risk due to common mode failure. TI also recommends the use of a program sequence, windowed, or question and answer watchdog as opposed to a single threshold watchdog due to the additional failure modes that can be detected by a more advanced watchdog.
- Driving a high-frequency clock output on the XCLKOUT pin may have EMI implications. The selected clock needs to be scaled suitably before sending out through IO.

5.1.3 System PLL

The TMS320F28002x MCU device family products are primarily synchronous logic devices and as such require clock signals for proper operation. One of the important module for clock generation logic is the clock multiplication by phase lock loops (PLL).

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Clock integrity check using DCC
- PLL lock indication
- Internal Watchdog (WD)
- External Watchdog
- Software test of DCC functionality including error tests
- External monitoring of Clock
- Interleaving of FSM states
- Hardware disable of JTAG port

The following tests can be applied as test-for-diagnostics on this module to meet Latent Fault Metric Requirements:
• Software test of functionality including error tests
• Software test of Watchdog (WD) operation

5.1.4 Reset

The power-on reset (PORn) generates an internal warm reset signal to reset the majority of digital logic as part of the boot process. The warm reset can also be provided at device level as an I/O pin (XRSn) with open drain implementation. Diagnostic capabilities like NMI watchdog and Watchdog are capable of issuing a warm reset. For more information on the reset functionality, see the device-specific data sheet.

The following tests can be applied as diagnostics for this module to provide diagnostic coverage on a specific function.

• External Monitoring of Warm Reset (XRSn)
• Reset Cause Information
• Software Test of Reset
• Glitch Filtering on Reset Pins
• NMIWD Shadow Registers
• Periodic Software Read Back of Static Configuration Registers
• Software Read Back of Written Configuration
• NMIWD Reset Functionality
• Peripheral Soft Reset (SOFTPRES)
• Internal Watchdog (WD)
• External Watchdog

The following tests can be applied as test-for-diagnostics on this module to meet Latent Fault Metric Requirements:

• Software Test of Watchdog (WD) Operation

Note

• Internal watchdogs are not a viable option for reset diagnostics as the monitored reset signals interact with the internal watchdogs.
• Customer can consider using TI TPS6538x power supply and safety companion device for reset supervision at system level.

5.1.5 System Control Module and Configuration Registers

The system control module contains the memory-mapped registers to configure clock, analog peripherals settings and other system related controls. The system control module is also responsible for generating the synchronization of system resets and delivering the warm reset (XRSn). The configuration registers include the registers within peripherals that are not required to be updated periodically.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

• Multi-Bit Enable Keys for Control Registers
• Lock Mechanism for Control Registers
• Software Read Back of Written Configuration
• Periodic Software Read Back of Static Configuration Registers
• Online Monitoring of Temperature
• Peripheral Clock Gating (PCLKCR)
• Peripheral Soft Reset (SOFTPRES)
• EALLOW and MEALLOW Protection for Critical Registers
• Software Test of ERRORSTS Functionality
5.1.6 Efuse Static Configuration

The TMS320F28002x MCU device family supports a boot time configuration of certain functionality (such as trim values for analog macros) with the help of Efuse structures. The Efuses are read automatically after power-on reset by an autoload function.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Efuse Autoload Self-Test
- Efuse ECC

The following tests can be applied as a test-for-diagnostic on this module:

- Efuse ECC Logic Self-Test
- SRAM Parity
- Software Test of SRAM
- VCRC Auto Coverage

5.1.7 JTAG Debug, Trace, Calibration, and Test Access

The TMS320F28002x MCU device family supports debug, test, and calibration implemented over an IEEE 1149.1 JTAG debug port. The physical debug interface is internally connected to a TI debug logic (ICEPICK), which arbitrates access to test, debug, and calibration logic. Boundary scan is connected in parallel to the ICEPICK to support usage without preamble scan sequences for easiest manufacturing board test. The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Hardware Disable of JTAG Port
- Internal Watchdog (WD)
- External Watchdog

5.2 Processing Elements

5.2.1 C28x Central Processing Unit (CPU)

The CPU is a 32-bit fixed-point processor with Floating point, CRC Unit (VCRC) and Trigonometric Math Unit (TMU) co-processors. This device draws from the best features of digital signal processing; reduced instruction set computing (RISC); and microcontroller architectures, firmware, and tool sets. The CPU features include a modified Harvard architecture and circular addressing. The RISC features are single-cycle instruction execution, and register-to-register operations. The modified Harvard architecture of the CPU enables instruction and data fetches to be performed in parallel. The CPU does this over six separate address/data buses. Its unique architecture makes it amenable to integrate safety features external to CPU but on chip, to provide improved diagnostic coverage.

5.2.2 Diagnostics for CPU

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- CPU Hardware Built-In Self-Test (HWBIST)
- Periodic Software Read Back of Static Configuration Registers
- Access Protection Mechanism for Memories
- Hardware Disable of JTAG Port
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- Internal Watchdog (WD)
- External Watchdog
- Information Redundancy Techniques
• Stack Overflow Detection
• Embedded Real Time Analysis and Diagnostic (ERAD)

The following tests can be applied as test-for-diagnostics on this module:

• CPU Hardware Built-In Self-Test (HWBIST) Auto Coverage
• CPU Hardware Built-In Self-Test (HWBIST) Fault Injection Capability
• CPU Hardware Built-In Self-Test (HWBIST) Timeout Feature
• VCRC Auto Coverage
• Inbuilt hardware redundancy in ERAD bus comparator module

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**Note**

Measures to mitigate Common Cause Failure in CPU Subsystem: Common-cause failures are one of the important failure modes when a safety-related design is implemented in a silicon device. The contribution of hardware and software dependent failures is estimated on a qualitative basis because no general and sufficiently reliable method exists for quantifying such failures. System Integrator should perform a detailed analysis based on the inputs from ISO 26262-11:2018, Section 4.7 and IEC 61508-2:2010 Annex E (BetaIC method).

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### 5.2.3 Floating Point Unit (FPU)

The FPU extends the capabilities of C28x CPU by adding registers and instructions to support IEEE single-precision floating-point operations. For more details on programming FPU please refer to *TMS320C28x Extended Instruction Sets Technical Reference Manual*.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

• CPU Hardware Built-In Self-Test (HWBIST)
• Internal Watchdog (WD)
• External Watchdog
• Information Redundancy Techniques
• Stack Overflow Detection
• Embedded Real Time Analysis and Diagnostic (ERAD)
• Hardware Disable of JTAG Port

The following tests can be applied as test-for-diagnostics on this module to meet Latent Fault Metric Requirements:

• CPU Hardware Built-In Self-Test (HWBIST) Auto Coverage
• CPU Hardware Built-In Self-Test (HWBIST) Fault Injection Capability
• CPU Hardware Built-In Self-Test (HWBIST) Timeout Feature

### 5.3 Memory (Flash, SRAM and ROM)

#### 5.3.1 Embedded Flash Memory

The embedded Flash memory is a non-volatile memory that is tightly coupled to the C28x CPU. Each CPUSS have its own dedicated flash memory. The Flash memory is not accessible by DMA. The Flash memory is primarily used for CPU instruction access, though data access is also possible. Access to the Flash memory can take multiple CPU cycles depending upon the device frequency and flash wait state configuration. Flash wrapper logic provides prefetch and data cache to improve performance.
5.3.2 Diagnostics for Embedded Flash

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Flash ECC
- VCRC Check of Static Memory Contents
- Bit Multiplexing in Flash Memory Array
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Flash Program Verify and Erase Verify Check
- Software Test of Flash Prefetch, Data Cache and Wait-States
- Internal Watchdog (WD)
- External Watchdog
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- Information Redundancy Techniques

The following tests can be applied as test-for-diagnostics on this module:

- Software Test of ECC Logic
- VCRC Auto Coverage

5.3.3 Embedded SRAM

The TMS320F28002x MCU device family has the following types of SRAMs with different characteristics.

- Dedicated to each CPU (M0, M1)
- Local Shared RAM (LSx RAM)
- Global Shared RAM (GSx RAM)

All these RAMs are highly configurable to achieve control for write access and fetch access from different masters. All dedicated RAMs are enabled with the ECC feature (both data and address) and shared RAMs are enabled with the Parity (both data and address) feature. Each RAM has its own controller which implements access protection, security related features and ECC/Parity features for that RAM.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- SRAM ECC
- SRAM Parity
- Software Test of SRAM
- Bit Multiplexing in SRAM Memory Array
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Data Scrubbing to Detect/Correct Memory Errors
- VCRC Check of Static Memory Contents
- Software Test of Function Including Error Tests
- Access Protection Mechanism for Memories
- Lock Mechanism for Control Registers
- Information Redundancy Techniques
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- Internal Watchdog (WD)
- External Watchdog
- Memory Power-On Self-Test (MPOST)
- Background CRC
The following tests can be applied as a test-for-diagnostic on this module:

- Software Test of ECC Logic
- Software Test of Parity Logic
- VCRC Auto Coverage
- Watchdog for Background CRC

5.3.4 Embedded ROM

The TMS320F28002x MCU device family has the following types of ROMs:

- Boot ROM helps to boot the device and contain functions for security initialization, device calibration and support different boot modes.
- Secure ROM functions are not developed to meet any systematic capability compliance (ISO 26262-6:2018/IEC 61508-3:2010) and should not be used in functional safety applications.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- VCRC Check of Static Memory Contents
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Software Test of Function Including Error Tests
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- Internal Watchdog (WD)
- External Watchdog
- Power-Up Pre-Operational Security Checks
- Memory Power-On Self-Test (MPOST)

The following tests can be applied as a test-for-diagnostic on this module:

- VCRC Auto Coverage

5.4 On-Chip Communication Including Bus-Arbitration

5.4.1 Device Interconnect

The device interconnects links the multiples masters and slaves within the device. The device interconnect logic comprises of static master selection muxes, dynamic arbiters and protocol convertors required for various bus masters (CPU, DMA) to transact with the peripherals and memories.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Internal Watchdog (WD)
- External Watchdog
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- Transmission Redundancy
- Hardware Redundancy
- EALLOW and MEALLOW Protection for Critical Registers
- Timeout detection through ERAD counter

The following tests can be applied as test-for-diagnostics on this module.

- Software test of functionality including error tests
5.4.2 Direct Memory Access (DMA)

The direct memory access (DMA) module provides a hardware method of transferring data between peripherals and/or memory without intervention from the CPU, thereby freeing up bandwidth for other system functions. Additionally, the DMA has the capability to orthogonally rearrange the data as it is transferred as well as “ping-pong” data between buffers. These features are useful for structuring data into blocks for optimal CPU processing.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Information Redundancy Techniques
- Transmission Redundancy
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Software Test of Function Including Error Tests
- DMA Overflow Interrupt
- Access Protection Mechanism for Memories
- Software Test of Function Including Error Tests
- Disabling of Unused DMA Trigger Sources

5.4.3 Enhanced Peripheral Interrupt Expander (ePIE) Module

The enhanced Peripheral Interrupt Expander (ePIE) module is used to interface peripheral interrupts to the C28x CPU. It provides configurable masking on a per interrupt basis. The PIE module includes a local SRAM that is used to hold the address of the interrupt handler per interrupt.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- PIE Double SRAM Hardware Comparison
- Software Test of SRAM
- Software Test of ePIE Operation Including Error Tests
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Maintaining Interrupt Handler for Unused Interrupts
- Online Monitoring of Interrups and Events

The following tests can be applied as a test-for-diagnostic on this module:

- PIE Double SRAM Comparison Check

5.4.4 Dual Zone Code Security Module (DCSM)

The dual code security module (DCSM) is a security feature incorporated in this device. It prevents access and visibility to on-chip secure memories (and other secure resources) to unauthorized persons. It also prevents duplication and reverse engineering of proprietary code.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Multi-Bit Enable Keys for Control Registers
- Majority Voting and Error Detection of Link Pointer
- Periodic Software Read Back of Static Configuration Registers
- Software Test of Function Including Error Tests
- Software Read Back of Written Configuration
- CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping
- VCRC Check of Static Memory Contents
- External Watchdog
- Hardware Redundancy

The following test can be applied as a test-for-diagnostic on this module:

- VCRC Auto Coverage
5.4.5 CrossBar (X-BAR)

The crossbars (X-BAR) provide flexibility to connect device inputs, outputs, and internal resources in a variety of configurations. The device contains a total of four X-BARs: Input X-BAR, Output X-BAR, CLB X-BAR and ePWM X-BAR. The Input X-BAR has access to every GPIO and can route each signal to any (or multiple) of the IP blocks (for example, ADC, eCAP, ePWM, and so forth). This flexibility relieves some of the constraints on peripheral muxing by just requiring any GPIO pin to be available. The ePWM X-BAR is connected to the Digital Compare (DC) sub-module of each ePWM module for actions such as trip zones. The GPIO Output X-BAR takes signals from inside the device and brings them out to a GPIO. The CLB X-BAR has eight outputs that are connected to the CLB global mux as AUXSIGx.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Hardware Redundancy
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Software Check of X-BAR Flag

5.4.6 Timer

The CPU subsystem is provided with three 32-bit CPU-Timers (TIMER0/1/2). The module provides the Operating System (OS) timer for the device. The OS timer function is used to generate internal event triggers or interrupts as needed to provide periodic operation of safety critical functions. The capabilities of the module enable it to be used for clock monitoring as well.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- 1oo2 Software Voting Using Secondary Free Running Counter
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Software Test of Function Including Error Tests

5.4.7 Configurable Logic Block

The Configurable logic block (CLB) is a collection of blocks that can be interconnected using software to implement custom digital logic functions or enhance existing on-chip peripherals. The CLB is able to enhance existing peripherals through a set of crossbar interconnections, which provide a high level of connectivity to existing control peripherals such as enhanced pulse width modulators (ePWM), enhanced capture modules (eCAP), and enhanced quadrature encoder pulse modules (eQEP). The crossbars also allow the CLB to be connected to external GPIO pins. In this way, the CLB can be configured to interact with device peripherals to perform small logical functions such as comparators, or to implement custom serial data exchange protocols. Through the CLB, functions that would otherwise be accomplished using external logic devices can now be implemented inside the MCU. CLB can be used to implement Absolute or Incremental Position Encoders used for Motor control applications.

The CLB peripheral is configured through the CLB tool. More information on the CLB tool, available examples, application reports and users guide are available in C2000Ware under \utilities\clb_tool.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of CLB Function including Error Tests
- Hardware Redundancy
- Monitoring of CLB by eCAP or eQEP
- Periodic Software Read Back of static Configuration Registers
- Software Read Back of Written Configuration
- Lock Mechanism of Control Registers
- Internal Watchdog (WD)
- Periodic Read Back of SPI Buffer
5.5 Digital I/O

5.5.1 General-Purpose Input/Output (GPIO) and Pinmuxing

The General Purpose Input/Output (GPIO) module provides software configurable mapping of internal module I/O functionality to device pins. These pins can be individually selected to operate as digital I/O (also called GPIO mode), or connected to one of several peripheral I/O signals.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Lock Mechanism for Control Registers
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Software Test of Function Using I/O Loopback
- Hardware Redundancy

5.5.2 Enhanced Pulse Width Modulators (ePWM)

The enhanced Pulse Width Modulator (ePWM) peripheral is a key element in digital motor control and power electronic systems. Some of the ePWM module instances support a High-Resolution Pulse Width Modulator (HRPWM) mode to improve the time resolution. For more information on the ePWM instances supporting the HRPWM mode, see the device-specific data sheet and reference manual.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Hardware Redundancy
- Monitoring of ePWM by eCAP
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Lock Mechanism for Control Registers
- ePWM Fault Detection using XBAR
- ePWM Synchronization Check
- ePWM Application Level Safety Mechanism
- Online Monitoring of Interrupts and Events
- Monitoring of ePWM by ADC

5.5.3 High Resolution PWM (HRPWM)

HRPWM module extends the time resolution capabilities of the conventionally derived digital pulse width modulator (PWM). HRPWM is typically used when PWM resolution falls below ~ 9-10 bits. The HRPWM is based on micro edge positioner (MEP) technology. MEP logic is capable of positioning an edge very finely by sub-dividing one coarse system clock of a conventional PWM generator. The time step accuracy is of the order of 150 ps.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- HRPWM Built-In Self-Check and Diagnostic Capabilities
- Hardware Redundancy
- Monitoring of ePWM by eCAP
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Lock Mechanism for Control Registers

5.5.4 Enhanced Capture (eCAP)

The enhanced CAPture (eCAP) module provides input capture functionality for systems where accurate timing of external events is important. The eCAP module features include speed measurements of rotating machinery (for example, toothed sprockets sensed via Hall sensors), elapsed time measurements between position sensor
pulses, period and duty cycle measurements of pulse train signals and decoding current or voltage amplitude derived from duty cycle encoded current/voltage sensors.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Information Redundancy Techniques
- Monitoring of ePWM by eCAP
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- eCAP Application Level Safety Mechanism
- Hardware Redundancy

**Note**

Use of a sensorless positioning algorithm can provide information redundancy through plausibility checking of eCAP results.

### 5.5.5 High Resolution Capture (HRCAP)

The high-resolution capture (HRCAP) peripheral measures the width of external pulses with a typical resolution within hundreds of picoseconds. This module includes capture channel in addition to a HW calibration block to enable continuous on-line calibration, this drastically reduces software overhead to calibrate. HRCAP input can be connected to HRPWM output using X-BAR to enable periodic testing. The HRCAP enhancement has been added to eCAP 6 and eCAP 7.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Hardware Redundancy
- Monitoring of HRPWM by HRCAP
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- HRCAP Calibration Logic Test Feature

### 5.5.6 Enhanced Quadrature Encoder Pulse (eQEP)

The enhanced Quadrature Encoder Pulse (eQEP) module is used for direct interface with a linear or rotary incremental encoder to get position, direction, and speed information from a rotating machine for use in a high-performance motion and position-control system. The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- eQEP Quadrature Watchdog
- Information Redundancy Techniques
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- eQEP Application Level Safety Mechanisms
- Hardware Redundancy

The following tests can be applied as a test-for-diagnostic on this module:

- eQEP Software Test of Quadrature Watchdog Functionality

**Note**

Use of a sensorless positioning algorithm can provide information redundancy through plausibility checking of eQEP results.
5.5.7 External Interrupt (XINT)

Interrupts from external sources can be provided to the device using GPIO pins with help of XINT module. The module allows configuring the GPIOs to be selected as interrupt sources. The polarity of the interrupts can also be configured with this module.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Hardware Redundancy

5.6 Analog I/O

5.6.1 Analog-to-Digital Converter (ADC)

The Analog-to-Digital Converter (ADC) module is used to convert analog inputs into digital values. Results are stored in internal registers for later transfer by DMA or CPU. The TMS320F28002x MCU device family products implement up to two modules with shared channels used for fast conversion (ping-pong method).

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- DAC to ADC Loopback Check
- ADC Information Redundancy Techniques
- Opens/Shorts Detection Circuit for ADC
- Software Read Back of Written Configuration
- Periodic Software Read Back of Static Configuration Registers
- ADC Signal Quality Check by Varying Acquisition Window
- ADC Input Signal Integrity Check
- Monitoring of ePWM by ADC
- Hardware Redundancy
- Disabling Unused Sources of SOC Inputs to ADC

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**Note**

- ADC module voltages should be supervised as noted in the device-specific data sheet.
- To reduce probability of common mode failure, user should consider implementing multiple channels (information redundancy) using non adjacent pins and different voltage reference.
5.6.2 Comparator Subsystem (CMPSS)

The Comparator Subsystem (CMPSS) consists of analog comparators and supporting components that are combined into a topology that is useful for power applications such as peak current mode control, switched-mode power, power factor correction, and voltage trip monitoring. The comparator subsystem is built around a pair of analog comparators and helps detection of signal exception conditions including High/Low thresholds. The positive input of the comparator is always driven from an external pin, but the negative input can be driven by either an external pin or by an internal programmable 12-bit DAC. Each comparator output passes through a programmable digital filter that can remove spurious trip signals. A ramp generator circuit is optionally available to control the internal DAC value for one comparator in the subsystem.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Including Error Tests
- Hardware Redundancy
- Software Read Back of Written Configuration
- Periodic Software Read Back of Static Configuration Registers
- Lock Mechanism for Control Registers
- VDAC Conversion by ADC
- CMPSS Ramp Generator Functionality Check

5.7 Data Transmission

5.7.1 Controller Area Network (DCAN)

The Controller Area Network (DCAN) interface provides medium throughput networking with event based triggering, compliant to the CAN protocol. The DCAN modules requires an external transceiver to operate on the CAN network. The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback
- Information Redundancy Techniques Including End-to-End Safing
- SRAM Parity
- Software Test of SRAM
- Bit Multiplexing in SRAM Memory Array
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- DCAN Stuff Error Detection
- DCAN Form Error Detection
- DCAN Acknowledge Error Detection
- Bit Error Detection
- CRC in Message
- Hardware Redundancy

The following tests can be applied as a test-for-diagnostic on this module:

- Software Test of Parity Logic
5.7.2 Serial Peripheral Interface (SPI)

The Serial Peripheral Interface (SPI) modules provide serial I/O compliant to the SPI protocol. SPI communications are typically used for communication to smart sensors and actuators, serial memories, and external logic such as a watchdog device.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback
- Information Redundancy Techniques Including End-to-End Safing
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- SPI Data Overrun Detection
- Hardware Redundancy

5.7.3 Serial Communication Interface (SCI)

The module provides serial I/O capability for typical asynchronous Serial Communication Interface (SCI) protocols, such as UART. Depending on the serial protocol used, an external transceiver may be necessary.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback
- Parity in Message
- Information Redundancy Techniques Including End-to-End Safing
- Overrun Error Detection
- SCI Break Error Detection
- Frame Error Detection
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- Hardware Redundancy

5.7.4 Inter-Integrated Circuit (I2C)

The Inter-Integrated Circuit (I2C) module provides a multi-master serial bus compliant to the I2C protocol. The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback
- I2C Data Acknowledge Check
- Information Redundancy Techniques Including End-to-End Safing
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- Hardware Redundancy

5.7.5 Fast Serial Interface (FSI)

The Fast Serial Interface (FSI) is a serial peripheral capable of reliable and high-speed communication. The FSI is architected specifically to ensure reliable and high-speed communication for those system scenarios involving communication across isolation devices. The FSI consists of independent transmitter (FSITX) and receiver (FSIRX) cores. The FSITX and FSIRX cores are configured and operated independently.
The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback Including Error Tests
- Information Redundancy Techniques Including End-to-End Safing
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- FSI Data Overrun/Underrun Detection
- FSI Frame Overrun Detection
- FSI CRC Framing Checks
- FSI ECC Framing Checks
- FSI Frame Watchdog
- FSI RX Ping Watchdog
- FSI Tag Monitor
- FSI Frame Type Error Detection
- FSI End of Frame Error Detection
- FSI Register Protection Mechanisms

5.7.6 Local Interconnect Network (LIN)

The LIN module supported is compliant to the LIN 2.1 protocol specification. This module can be programmed to work either as an SCI or as a LIN. The SCI's hardware features are augmented to achieve LIN functionality. The SCI module is a universal asynchronous receiver-transmitter (UART) that implements the standard non-return to zero format. The SCI can be used to communicate, for example, through an RS-232 port or over a K line.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Software Test of Function Using I/O Loopback
- Information Redundancy Techniques Including End-to-End Safing
- Transmission Redundancy
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Data Parity Error Detection
- Overrun Error Detection
- Frame Error Detection
- LIN Physical Bus Error Detection
- LIN No-Response Error Detection
- Bit Error Detection
- Checksum Error Detection
- LIN ID Parity Error Detection
- SCI Break Error Detection
- Communication Access Latency Profiling Using On-Chip Timer
5.7.7 Power Management Bus Module (PMBus)

The PMBus module provides an interface between the microcontroller and devices compliant with the SMI Forum PMBus Specification Part I version 1.0 and Part II version 1.1. PMBus is based on SMBus, which uses a similar physical layer to I2C. This module supports both master and slave modes.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- I2C Data Acknowledge Check
- Information Redundancy Techniques Including End to End Safing
- Periodic Software Read Back of Static Configuration Registers
- Software Read Back of Written Configuration
- Transmission Redundancy
- PMBus Protocol CRC in Message
- Clock Timeout

5.7.8 Host Interface Controller (HIC)

The Host Interface Controller (HIC) module allows an external host controller (master) to directly access resources of the device (slave) by emulating the ASRAM protocol. It has two modes of operation: direct access and mailbox access. In direct access mode, device resources is written to and read from directly by the external host. In mailbox access mode, external host and device write to and read from a buffer and notify each other when the buffer write/read is complete. For security reasons, the HIC has to be enabled by the device before the external host can access it.

The following tests can be applied as diagnostics for this module (to provide diagnostic coverage on a specific function):

- Periodic Software Read Back of Static Configuration Registers
- Signature mechanism for interrupt and acknowledgement in software
- Software timeout mechanism for interrupt logic
- Access protection enable for read/write operations in software
- Software Read Back of Written Configuration
- Detection of illegal access sequences or access types from host to device
- Detection of simultaneous MMR access by host and device
- Enabling the locking mechanism for registers
- Software test of function including error tests
- Transmission Redundancy
- Information Redundancy Techniques Including End-to-End Safing
- Disabling of unused EVENTRIG trigger sources
- Internal Watchdog (WD)
- Hardware Disable of JTAG Port
6 Brief Description of Diagnostics

This section provides a brief summary of the diagnostic mechanisms available on the TMS320F28002x MCU device family. The diagnostic mechanisms are arranged as per the device portioning given in Figure 5-1. At places where the safety mechanism is applicable for more than one component, it is placed at an appropriate place based on the applicable use case scenario. For a detailed description or implementation details for a diagnostic, see the device-specific technical reference manual.

6.1 TMS320F28002x MCU Infrastructure Components

6.1.1 Clock Integrity Check Using CPU Timer

It is recommended to use the CPU Timer module to detect incorrect clock frequencies and drift between clock sources. CPU Timer2 has a programmable counter whose prescale value and clock source can be selected. The frequency relationship between selected clock and system clock can be determined by using the system clock as a reference time base. For more information on the clock selection options implemented, see the device-specific data sheet. Higher diagnostic coverage can be obtained by setting tighter bounds when checking clock integrity using Timer2. Common cause failures can be reduced by using different clock sources and different prescale values for the reference clock and measured clock. The Timer diagnostic is not enabled by default and must be enabled via software. The cyclical check applied by the Timer module provides an inherent level of self-checking (auto-coverage), which can be considered for application in latent fault diagnostics.

6.1.2 Clock Integrity Check Using HRPWM

Calibration logic of OTTO (HRPWM) can be used to detect incorrect system clock (SYSCLK) frequencies. The clock whose frequency needs to be measured is configured as the system clock and the auto-calibration function is executed. The result obtained from the calibration function can be checked against the predetermined range of values to detect incorrect clock frequency or frequency drift. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

6.1.3 Clock Integrity Check Using DCC

One or more dual clock comparators (DCC) are implemented as multi-purpose safety diagnostics. The DCC can be used to detect incorrect frequencies and drift between clock sources. The DCC is composed of two counter blocks, one is used as a reference time base and the second is used for the clock under test. Both reference clock and clock under test may be selected via software, as can the expected ratio of the clock frequencies. Deviation from the expected ratio generated an error indication to the ESM. For more information on the clock selection options implemented, refer to the device data sheet. For DCC programming details, refer the device technical reference manual (TRM).

The DCC diagnostics is not enabled by default and must be enabled via customer software. It is possible to disable and configure this diagnostic via software. The cyclical check applied by the DCC module provides an inherent level of self-checking (auto-coverage), which can be considered for application in latent fault diagnostics.

6.1.4 EALLOW Protection for Critical Registers

EALLOW (CPU, DMA) protection enables write access to emulation and other protected registers. CPU can set this bit using EALLOW instruction and cleared using EDIS instruction. The protection can be used to prevent data being written to the wrong place, which could result from conditions like boundary exceeding, incorrect pointers, stack overflow or corruption, and so forth. Reads from the protected registers are always allowed. It is recommended to issue an EDIS for protection once the write of protected registers are complete.

6.1.5 Efuse Autoload Self-Test

Efuse provides a capability to ensure proper loading of the efuse values to all the registers. The capability is enabled by default and configuration cannot be changed by software. Any error in this process will be indicated via ERRORSTS. The device reset is asserted and autoload is re-attempted when the error occurs.
6.1.6 Efuse ECC

The Efuse utilizes a SECDED ECC diagnostic to detect and possibly correct errors in the configuration values fetched from the fuse ROM. Errors are indicated via ERRORSTS. This diagnostic is ON by default and this configuration cannot be changed by software. It covers only data bits of the EFUSE ROM. The device reset is asserted and autoload is re-attempted when the error occurs.

6.1.7 Efuse ECC Logic Self-Test

The Efuse controller has a self-test logic that executes automatically before the efuse operation. Errors are indicated via ERRORSTS and a system control register. The device will remain in a reset state as long as the error occurs.

6.1.8 External Monitoring of Clock via XCLKOUT

The TMS320F28002x MCU device family provides the capability to export selected internal clocking signals for external monitoring. This feature can be configured via software by programming registers in the system control module. To determine the number of external clock outputs implemented and the register mapping of internal clocks that can be exported, see the device-specific data sheet. Export of internal clocks on the XCLKOUT outputs is not enabled by default and must be enabled via software.

6.1.9 External Monitoring of Warm Reset (XRSn)

The XRSn warm reset signal is implemented as an open drain I/O pin. An external monitor can be utilized to detect expected or unexpected changes to the state of the internal warm reset control signal and ensuring proper signaling (for example, low duration) when it is asserted. Error response, diagnostic testability, and any necessary software requirements are defined by the external monitor selected by the system integrator.

6.1.10 External Voltage Supervisor

Texas Instruments highly recommends the use of an external voltage supervisor to monitor all voltage rails (VDDIO, VDDA, and VDD). The voltage supervisor should be configured with over voltage and under voltage thresholds within the recommended operating conditions of the target device as noted in the device-specific data sheet. Error response, diagnostic testability, and any necessary software requirements are defined by the external voltage supervisor selected by the system integrator.

6.1.11 External Watchdog

External watchdog helps to reduce common mode failure, as it utilizes clock, reset, and power that are separate from the system being monitored. Error response, diagnostic testability, and any necessary software requirements are defined by the external watchdog selected by the system integrator.

Texas Instruments highly recommends the use of an external watchdog in addition to the internally provided watchdogs. An internal or external watchdog can provide an indication of inadvertent activation of logic which results in impact to safety critical execution. Any watchdog added externally should include a combination of temporal and logical monitoring of program sequence [IEC 61508-7:2010, clause A.9.3] or other appropriate methods such that high diagnostic effectiveness can be claimed.

6.1.12 Glitch Filtering on Reset Pins

Glitch filters are implemented on XRSn and JTAG reset of the device. These structures filter out noise and transient signal spikes on the input reset pins in order to reduce unintended activation of the reset circuitry. The glitch filters are enabled by default and operates continuously. Their behavior cannot be changed by the software.

6.1.13 Hardware Disable of JTAG Port

The JTAG debug port can be physically disabled to prevent JTAG access in deployed systems. The recommended scheme is to hold Test Mode Select (TMS) high. Disabling of the JTAG port also provides coverage for inadvertent activation of many debug and trace activities.
6.1.14 Internal Watchdog (WD)

The internal watchdog has two modes of operation: normal watchdog (WD) and windowed watchdog (WWD). The system integrator can select to use one mode or the other but not both at the same time. For details of programming the internal watchdogs, see the device-specific technical reference manual. The WD is a traditional single threshold watchdog. The user programs a timeout value to the watchdog and must provide a predetermined WDKEY to the watchdog before the timeout counter expires. Expiration of the timeout counter or an incorrect WDKEY triggers an error response. The WD can issue either a warm system reset or a CPU maskable interrupt upon detection of a failure. The WD is enabled after reset.

The use of the time window allows detection of additional clocking failure modes as compared to the WD implementation. User programs an upper bound and lower bound to create a time window during which the software must provide a predetermined WDKEY to the watchdog. Failure to receive the correct response within the time window or an incorrect WDKEY triggers an error response. The WWD can issue either a warm system reset or a CPU maskable interrupt upon detection of a failure. Normal WD operation is enabled by default after reset. For details of programming the internal watchdogs, see the device-specific technical reference manual.

In order to avoid common cause failure of clock input to both Internal Watchdog(WD) and CPU, it is recommended to select either INTOSC2 or X1/X2 as clock source to main PLL.

6.1.15 Lock Mechanism for Control Registers

The module contains a lock mechanism for protection of critical control registers. Once the associated LOCK register bits are set, the write accesses to the registers are blocked. Locked registers cannot be updated by software. Once locked, only reset can unlock the registers.

6.1.16 Missing Clock Detect (MCD)

The missing clock detector (MCD) is a safety diagnostic that can be used to detect failure of PLL reference clock. MCD utilizes the embedded 10 MHz internal oscillator (INTOSC1). This circuit only detects complete loss of PLL reference clock and doesn’t do any detection of frequency drift. The MCD circuit is enabled by default during the power-on reset state. The diagnostic can be disabled via software.

6.1.17 NMIWD Reset Functionality

On receiving an NMI, the software can attempt recovery from the NMI condition. Based on the severity and type of the fault condition, recovery may not always be successful. In such a situation, an additional protection is provided by having an independent watchdog monitoring the NMI recovery. If the attempted recovery is not successful, a reset is issued. The timeout for reset can be configured (using NMIWDPRD) based on the FTTI of the device.

6.1.18 NMIWD Shadow Registers

The use of a two stage cold and warm reset scheme on the device allows the implementation of NMIWD shadow registers. Shadow registers are reset only by power-on reset. These registers are used to store the NMIFLG information before reset assertion. This information can be used by the application software to provide additional information on the NMI status of the device before the last warm reset operation.

6.1.19 Multi-Bit Enable Keys for Control Registers

Some modules include features to support avoidance of unintentional control register update. Implementation of multi-bit keys for critical control registers is one such feature (for example, EPWM_REGS.EPWMLOCK and so forth). The multi-bit keys are particularly effective for avoiding unintentional activation. For more details on the registers for which the diagnostic is applicable, see the device-specific technical reference manual. The operation of this safety mechanism is continuous and cannot be altered by the software. This mechanism can be tested by generating software transactions with and without correct keys and observing the updated register value.

6.1.20 Online Monitoring of Temperature

The internal temperature sensor measures the junction temperature of the device. The output of the sensor can be sampled with the ADC through an internal connection. This can be enabled on channel ADCIN14 on ADCB by setting the ENABLE bit in the TSNSCTCL register.
Micro Edge Positioning (MEP) block of HRPWM Built-In Self-Check and Diagnostic Capabilities can also be used to detect variations in temperature and voltage.

### 6.1.21 Periodic Software Read Back of Static Configuration Registers

Configuration registers are typically configured once in the beginning and hold their value until the particular task execution. Periodic read back of configuration registers can provide a diagnostic for inadvertent writes or disturbances to these registers.

The diagnostic coverage can be improved by extending the test to include read back of the flag registers that are expected to remain constant (PLL lock status, eQEP phase error flag, and so forth) during the device operation as well. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

The diagnostic coverage of some peripherals can be further enhanced by applying some module specific tests as follows:

- For improving the enhanced peripheral interrupt expander (ePIE) coverage, the PIE flag registers can be periodically checked to ensure that all pending interrupts are serviced by reading the PIE flag registers (PIE_CTRL_REGS.PIEIFRx.all) and the peripheral interrupt flag registers.
- While serving the interrupt, the ISR routine can check for interrupt flag in peripherals and PIE module to ensure that correct interrupt is being serviced.

### 6.1.22 Peripheral Clock Gating (PCLKCR)

Peripherals can be clock gated on a per peripheral basis. This can be utilized to disable unused features such that they cannot interfere with active safety functions. This safety mechanism is enabled after reset. Software must configure and disable this mechanism to use a particular peripheral. It is possible to lock the particular configuration to avoid inadvertent writes.

### 6.1.23 Peripheral Soft Reset (SOFTPRES)

Peripherals can be kept in reset on a per peripheral basis. This can be utilized to reset the unused features such that they cannot interfere with active safety functions. These safety mechanisms are disabled after reset. Software must configure and enable these mechanisms.

### 6.1.24 PLL Lock Profiling Using On-Chip Timer

Clock setup for the TMS320F28002x MCU device family includes selecting the appropriate clock source, configuring the PLL multiplier, waiting for the lock status and switching the clock to the PLL output once the internal lock status is set. The time required for the PLL lock sequence can be profiled using on-chip timer to detect faults in the PLL wrapper logic. Once the PLL is locked, the frequency of the output clock can be checked by using the following:

- Clock Integrity Check Using CPU Timer
- Clock Integrity Check Using HRPWM
- External Clock Monitoring via XCLKOUT to ensure proper clock output

### 6.1.25 PLL lock indication

PLL Lock functionality is implemented by comparing the difference (error) between the feedback clock and reference clock through Phase Frequency Detector (PFD). When PLL is in lock and generating the correct frequency, the difference (error) is <100pS~300pS. Once there is any fault causing the PLL output frequency to drift, the difference will go outside of that range. In such a case, PLL Lock signal will go from 1 to 0 indicating PLL is out of lock. The tolerance of PLL lock indication is configurable by software. SoC should use this signal as a critical interrupt/NMI to take the MCU into a safe state.

### 6.1.26 Reset Cause Information

The system control module provides a status register (RESC) that latches the cause of the most recent reset event. Application software executed during boot-up can check the status of this register to determine the cause of the last reset event. This information can be used by the software to identify the cause and manage failure recovery if required.
6.1.27 Software Read Back of Written Configuration

In order to ensure proper configuration of memory-mapped registers in this module, it is recommended for software to implement a test to confirm proper configuration of all control registers by reading back the contents. This test also provides diagnostic coverage for the peripheral bus interface and peripheral interconnect bridges.

6.1.28 Software Test of ERRORSTS Functionality

As indicated in Figure 4-5, ERRORSTS pin is an integral part of MCU safety concept used for indicating to an external system about a critical error occurring within in the MCU. Proper functioning of ERRORSTS pin and error handling of the system external to MCU can be checked by asserting ERRORSTS pin by generating an error condition using one of the software provided ways (asserting CLOCLKFAIL NMIFLG by updating the NMIFLGFCR.bit.CLOCKFAIL). Error response, diagnostic testability, and any necessary system requirements are defined by the system integrator.

6.1.29 Software Test of Missing Clock Detect Functionality

Proper operation of Missing Clock Detect (MCD) functionality can be checked by configuring MCDCR.OSCOFF. The diagnostic test can check for issue of missing clock NMI and setting of missing clock status flag (MCDCR.MCLKSTS).

6.1.30 Software test of DCC functionality including error tests

A basic test of DCC functionality (including error generation) is possible via software by programming a sequence of good and bad expected clock ratios and executing DCC operations with software confirming expected results.

6.1.31 Interleaving of FSM states

Main control FSM includes a hamming distance of 2 to ensure that any single bit flip does not cause the state machine to transition into another valid state. The FSM will default to IDLE/INIT state in case of any single bit flip. Since the PLL and other control bits from the SYSCTRL remain valid, the FSM will (expected to) relock and continue. No error will be generated for the bit fail scenario.

6.1.32 Software Test of Reset

A software test for detecting basic functionality as well as errors for reset sources and reset logic can be implemented. Each of the reset sources (including peripheral resets, DEV_CFG_REGS.SOFTPRESx) except PORn can be generated internally and the basic reset functionality can be checked by ensuring the correct setting of reset cause register and making sure only the intended logic is reset.

In order to confirm if individual peripherals have received the reset correctly, software can run a peripheral specific test of functionality and confirm the expected state of the peripheral after reset. Depending on the complexity of the peripheral this software test of functionality can include testing of complex features of the peripheral including error tests necessary to confirm correct propagation of reset. For peripheral specific Software Test of Function including Error tests, see the device-specific safety mechanism listed for the peripheral.

6.1.33 Software Test of Watchdog (WD) Operation

A basic test of the internal watchdog operation can be performed via software including checking of error response by configuring the expected lower and higher threshold value for servicing WDKEY followed by servicing or not servicing the WDKEY during the programmed threshold values. If a reset is detrimental to the system operation, the test can be performed by configuring the internal watchdog in Interrupt mode (SCSR.WDENINT) and reverting back to reset mode after completion of the test.

6.1.34 Brownout Reset (BOR)

An internal BOR circuit monitors the VDDIO rail for dips in voltage which result in the supply voltage dropping out of operational range. When the VDDIO voltage drops below the BOR threshold, the device is forced into reset, and XRSn is pulled low. XRSn will remain in reset until the voltage returns to the operational range. The BOR is enabled by default.
6.1.35 Dual clock comparator (DCC) - Type 2

The Dual-Clock Comparator module can be used to evaluate and monitor the clock input based on a second clock, which can be a more accurate and reliable version. This is used to detect faults in clock sources or clock structures, thereby enhancing the system's safety metrics. If the clock frequency deviates from the reference frequency more than a pre-defined threshold, DCC will report an ERROR status flag and send an interrupt to the PIE. An example usage of DCC is to validate the PLL output clock frequency using the XTAL as the reference clock.

6.2 Processing Elements

6.2.1 CPU Hardware Built-In Self-Test (HWBIST)

The C2000 MCU device family has hardware logic to provide a very high diagnostic coverage on the CPUs at a transistor level during start-up and application time. This logic utilizes Design for Test (DfT) structures inserted into the device for rapid execution of high quality manufacturing tests, but with an internal test engine rather than external automated test equipment (ATE). This technique has proven to be effective in providing high coverage in less time.

The HWBIST tests must be triggered by the software. User may select to run all tests, or only a subset of the tests based on the execution time allocated to the HWBIST diagnostic. This time sliced test feature enables the HWBIST to be used effectively as a runtime diagnostic with execution of test in parallel with the application. Execution of HWBIST results in a much higher level of transistor switching per clock cycle than during normal software execution due to the high efficiency of the test. For more information, see C2000™ Hardware Built-in Self-Test. HWBIST execution failure will trigger NMI to the same CPU and other CPUs (if available based on the device configuration). After HWBIST execution, reset is issued to the CPU and the CPU context is restored.

6.2.2 CPU Hardware Built-In Self-Test (HWBIST) Auto-Coverage

The HWBIST diagnostic is based on a 512-bit signature capture. For a test, only one code is valid out of $2^{512}$ possibilities. Therefore, if there is a fault in the HWBIST logic, it is extremely unlikely that the correct passing code will be generated via the fault. The cyclical check applied by the HWBIST module provides an inherent level of self-checking (auto-coverage), which can be considered for application in latent fault diagnostics.

6.2.3 CPU Hardware Built-In Self-Test (HWBIST) Timeout Feature

HWBIST diagnostic has capability helps to inject faults. HWBIST module expects the self-test to be completed within a certain time frame. If the test is not completed within this time frame, the test is stopped immediately, CPU is reset and NMI (and hence ERRORSTS) is issued to recover from the indeterminate state. This feature is enabled by default once the HWBIST module enters into self-test mode and cannot be disabled by software. After coming out from reset, CPU can read the HWBIST status registers to understand the reset cause and take the required action.

6.2.4 CPU Hardware Built-In Self-Test (HWBIST) Fault Injection Capability

HWBIST diagnostic has capability helps to inject faults and check the correct functioning of the CPU Hardware Built-In Self-Test (HWBIST) Auto-Coverage and CPU Hardware Built-In Self-Test (HWBIST) Timeout feature. This can be used to provide latent fault coverage of the diagnostic logic.

6.2.5 CPU Handling of Illegal Operation, Illegal Results and Instruction Trapping

The C28x CPU includes diagnostics for illegal operations, illegal results (underflow and overflow conditions) and instructions trapping (illegal opcode) that can serve as safety mechanisms. Any access to an invalid memory range will return 0x00000000 data. Access to an erased flash (default state for a new device) will return 0xFFFFFFFF. Both 0x00000000 and 0xFFFFFFFF are decoded as invalid instructions so that an erased flash or cleared memory, or an invalid address will force the CPU to ITRAP. Installation of software handlers to support the hardware illegal operation and instruction trapping is highly recommended.

Examples of CPU illegal operation, illegal results and instruction traps include:

- TMS320C28xCPU and Instruction Set.
- TMS320C28x FPU Primer
6.2.6 Stack Overflow Detection

A stack overflow in a safety application may result in a catastrophic software crash due to data corruption, lost return addresses, or both. Hence, it is important to detect an impending stack overflow. The enhanced bus comparator (EBC) unit in ERAD module can monitor the internal address and data buses, and triggers the RTOSINT interrupt when a specified bus and mask matches a specified value. Hence, the basic approach for detecting stack overflow will be to configure the EBC unit to trigger an interrupt when the data write address bus falls within some range prior to the end of a stack. This is illustrated in Figure 6-1. Since this memory is reserved for stack usage only, a data write within the specified address range indicates that the stack usage is approaching its allocated size limit. Detection of an impending stack overflow triggers a maskable interrupt. Programmed error response and any necessary software requirements are defined by the system integrator.

![Figure 6-1. Stack Overflow Monitoring](image)

6.2.7 VCRC Check of Static Memory Contents

The TMS320F28002x MCU device family includes co-processor implementing cyclic redundancy check (CRC) using standard polynomials. The CRC module can be used to test the integrity of SRAM, Flash, and OTP contents by calculating a CRC for all memory contents and comparing this value to a previously generated "golden" CRC. The comparison of results, indication of fault, and fault response are the responsibility of the software managing the test. The cyclical check applied by the CRC logic provides an inherent level of self-checking (auto-coverage), which can be considered for application in latent fault diagnostics.

6.2.8 VCRC Auto Coverage

The VCRC diagnostic is based on up to 32-bit polynomial. For a given test, only one code is valid out of $2^{32}$ possibilities. Therefore, if there is a fault in the VCRC logic or associated data path, it is extremely unlikely that the correct passing code will be generated via the fault.

6.2.9 Embedded Real Time Analysis and Diagnostic (ERAD)

The ERAD module provides system analysis capabilities that can be used to detect faults in CPU and other logic on MCU by configuring bus comparator units that monitor CPU buses and counter units that count events. This module which is accessible by the application software, consists of the Enhanced Bus Comparator units and Benchmark System Event Counter units.

The Enhanced Bus Comparator units are used to monitor various CPU buses and generate events which can then be further processed or used directly. The activity monitored and detected by these units can be used to generate breakpoints, watch-points or an interrupt (RTOSINT).

The Benchmark System Event Counter units are used to analyze and profile the system. It can count events when setup as Event Mode and duration between system events when setup as Duration mode.

After application code sets up the ERAD module, it can work independently and generate RTOSINT interrupt in case of event match occurs. This module can be used as a continuous online monitor of system events on MCU.
6.2.10 Inbuilt hardware redundancy in ERAD bus comparator module

The ERAD bus comparator units can be used to monitor CPU buses and ERAD supports such 8 comparator blocks. The activity monitored and detected by these units can be used to generate breakpoints, watch-points or an interrupt (RTOSINT). Bus comparator module events from different units can be combined using OR and AND logics to generate new events as required. The faults in the comparison block can be detected by configuring two comparator blocks to monitor same set of CPU buses continuously and combine them using OR. RTOS Interrupt cause can indicate if the interrupt is set in one of the block or both.

6.3 Memory (Flash, SRAM and ROM)

6.3.1 Bit Multiplexing in Flash Memory Array

The flash modules implemented in the TMS320F28002x MCU device family have a bit multiplexing scheme implemented such that the bits accessed to generate a logical (CPU) word are not physically adjacent. This scheme helps to reduce the probability of physical multi-bit faults resulting in logical multi-bit faults. Rather, they manifest as multiple single bit faults. As the SECDED flash ECC can correct a single bit fault and detect double bit fault in a logical word, this scheme improves the usefulness of the flash ECC diagnostic. Bit multiplexing is a feature of the flash memory and cannot be modified by the software.

6.3.2 Bit Multiplexing in SRAM Memory Array

The SRAM modules implemented in the TMS320F28002x MCU device family have a bit multiplexing scheme implemented such that the bits accessed to generate a logical (CPU) word are not physically adjacent. This scheme helps to reduce the probability of physical multi-bit faults resulting in logical multi-bit faults. Rather, they manifest as multiple single bit faults. The SECDED SRAM ECC diagnostic can correct a single bit fault and detect double bit fault in a logical word. Similarly, the SRAM parity diagnostic can detect single bit faults. This scheme improves the usefulness of the SRAM ECC and parity diagnostic. Bit multiplexing is a feature of the SRAM and cannot be modified by the software.

6.3.3 Data Scrubbing to Detect/Correct Memory Errors

For memories with ECC or Parity, data scrubbing can be used to provide latent fault diagnostic coverage. Bus masters (CPU or DMA) can be configured to provide dummy reads to the memory (provided a particular bus master has access to the memory) and the read data can be checked by the built-in ECC or Parity logic. In the case of SRAMs with ECC protection, single bit errors are corrected and written back. For both SRAMs and flash, interrupt is issued once the count exceeds the preset threshold in the case of correctable errors and NMI will be issued in the case of uncorrectable errors.

Since the contents of flash memory are static, Section 6.2.7 provides better diagnostic coverage compared to this diagnostic.

6.3.4 Flash ECC

The on-chip flash memory is supported by single error correction, double error detection (SECDED) error correcting code (ECC) diagnostic. In this SECDED scheme, an 8-bit code word is used to store the ECC of 64 bit data and corresponding address. The ECC decoding logic at the flash bank output checks the correctness of memory content. ECC evaluation is done on every data and program read. The data and program interconnects that connect the CPU and flash memory is not protected by ECC. Detected correctable errors can be corrected or not corrected, depending on whether correction functionality is enabled. Single bit address ECC errors are flagged as uncorrectable errors. Errors that cannot be corrected will generate an NMI and ERRORSTS pin is asserted. Count of the corrected errors (single bit data errors) is monitored by the flash wrapper and an interrupt is generated once the count exceeds the programmed threshold. The corrupted memory address of the last error location is also logged in flash wrapper.

6.3.5 Flash Program Verify and Erase Verify Check

Whenever any program and erase operation is done, the flash controller will perform program and erase verify check. If the program and erase operation is failed, FSM status register (FMSTAT) will indicate the error by setting the corresponding flags into the status register.
6.3.6 Software Test of ECC Logic

It is possible to test the functionality of the SRAM ECC by injecting single bit and double bit errors in test mode and performing reads on locations with ECC errors, and checking for the error response. Flash ECC logic can be checked with the help of ECC test registers (FECC_CTRL, FADDR_TEST, FECC_TEST, FDATAH_TEST, FDATAL_TEST). Correct functioning of error counter and threshold interrupt associated with single bit errors can also be verified using this technique. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

For additional details on implementing this diagnostic for SRAM and FLASH memory, see the Application Test Hooks for Error Detection and Correction and SECDED Logic Correctness Check sections in the TMS320F28002x Real-time Microcontrollers Technical Reference Manual.

6.3.7 Software Test of Flash Prefetch, Data Cache and Wait-States

Once enabled, prefetch logic keeps fetching the next 128-bit row (4 x 32-bit words) from flash bank. On detecting the discontinuity, the prefetch buffer will be cleared. A software test can be performed to ascertain the proper behavior of this logic. The following sequence of operation can be performed.

1. Disable the prefetch mechanism, enable the timer and Watchdog. Execute a particular function which might have linear code and code with multiple discontinuities. Store the time “time_1” (timer value) taken for executing this function.
2. Enable the prefetch mechanism and execute the same function again. Store the time “time_2” (timer value) taken for executing this function. This value should be less than the time_1 (time_1 > time_2). We can mark this timer value as a golden value and should expect the same timer values for each run of the same function.
3. Since each flash bank row has 4 x 32-bit words, number of rows fetched from the flash bank varies as per the code alignment within the flash bank. Hence, user needs to make sure that the prefetch logic test function should be aligned/located in particular location within flash to guarantee the same timing behavior and does not vary compile to compile.

Similar timer-based profiling can be performed to ascertain proper functioning of the data cache and wait states.

6.3.8 Access Protection Mechanism for Memories

All volatile memory blocks including external memories except for M0/M1 have different levels of protection. This capability allows the user to enable or disable specific access (Fetch, Write) to individual RAM blocks from individual masters (viz. CPU, DMA). There is no protection for read accesses, therefore, reads are always allowed from all the masters which have access to that RAM block. To identify conditions when the master access to an SRAM is blocked, see the device-specific technical reference manual. This configuration can be changed during run-time and allows memory to block access from specific masters or specific application threads within the same master. This capability helps support freedom from interference requirements required by some applications.

6.3.9 SRAM ECC

Selected on-chip SRAMs support SECDED ECC diagnostic with separate ECC bits for data and address. For the specific address ranges that support ECC, see the TMS320F28002x MCU device-specific data sheet. In SECDED scheme, a 21-bit code word is used to store the ECC data calculated independently for each 16 bit of data and for address. The ECC logic for the SRAM access is located in the SRAM wrapper. The ECC is evaluated directly at the memory output and data is sent to CPU after the data integrity check. The data and address interconnects from SRAM to the CPU is not protected using ECC. Detected correctable errors are corrected and it is possible to monitor the number of corrected errors. The SRAM wrapper can be configured to trigger an interrupt once the number of corrected errors crosses a threshold. Uncorrectable SRAM errors trigger an NMI and the ERRORSTS pin is asserted. The ECC logic for the SRAM is enabled at reset. For more information regarding memories supporting ECC, see the TMS320F28002x MCU device-specific data sheet.
6.3.10 SRAM Parity

Selected on-chip SRAMs support parity diagnostic with separate parity bits for data and address. For the specific address ranges that support parity, see the device-specific data sheet. In the parity scheme, a 3-bit code word is used to store the parity data calculated independently for each 16 bit of data and for address. The parity generation and check logic for the SRAM is located in the SRAM wrapper. The parity is checked directly at the memory output and data is sent to CPU after the data integrity check. The data and address interconnect from SRAM to the CPU is not protected using parity. SRAM parity errors trigger an NMI and the ERRORSTS is asserted. The parity logic for the SRAM is enabled at reset. For more information regarding memories supporting parity, see the TMS320F28002x MCU device-specific data sheet.

6.3.11 Software Test of Parity Logic

It is possible to test the functionality of parity error detection logic by forcing a parity error into the data or parity memory bits, and observing whether the parity error detection logic reports an error. Parity can also be calculated manually and compared to the hardware calculated value stored in the parity memory bits.

For additional details on implementing this diagnostic for SRAM, see the Application Test Hooks for Error Detection and Correction section in TMS320F28002x Real-time Microcontrollers Technical Reference Manual.

6.3.12 Software Test of SRAM

It is possible to test the integrity of SRAM (bit cells, address decoder and sense amplifier logic) using the CPU. Based on the safety requirement, this test can be performed at start-up or during application time. If the SRAM contents are static, a CRC check using VCRC can also be performed in place of destructive test (test where memory contents need to be restored after the test). For details on implementing this particular test, check the safety package delivered with this specific C2000 MCU device.

6.3.13 Memory Power-On Self-Test (MPOST)

Start-up test of the memories provides detection for permanent faults inside on-chip memories. Some of the C2000 devices family products supports the Programmable Built in Self-Test (PBIST), an easy and efficient way of testing the memories by configuring the customer OTP field. PBIST architecture consists of a small co-processor with a dedicated instruction set targeted specifically toward testing memories. This co-processor when triggered, executes test routines stored in the PBIST ROM and runs them on multiple on-chip memory instances. The on-chip memory configuration information is also stored in the PBIST ROM. PBIST provides very high diagnostic coverage for permanent faults on the implemented SRAMs and ROMs. If PBIST is configured, test (March13n for SRAMs or triple_read_xor_read for ROMs) is executed on all the memory instances. The PBIST test status is stored in the on chip memory. The term “memory” covered by PBIST indicates to SRAM and ROM. Flash testing is not covered as part of this specification.

Since the code for testing of the memories resides in boot rom, it is not be possible to test the boot-rom using PBIST. Hence a separate boot-rom checksum test will be done prior to PBIST. Prior to performing any test using PBIST, an always fail test case is executed. This is to validate the proper functioning of the PBIST controller and its ability to indicate failure. For more details, please refer to C2000 Memory Power-On Self-Test (M-POST).

6.3.14 Background CRC

Background CRC is a non-intrusive CRC calculation module. CRC calculation needs to be kicked off by the application and it can continue with the regular application execution. Once kicked off, the module will trigger an interrupt on completion of test or occurrence of an error. The module generates memory access which will be serviced once all pending functional accesses from CPU and DMA are complete. Since the memory accesses happen only during idle cycles, the MIPS impact of performing CRC computation is zero or very minimal. This modules helps to cover the faults in memory bit cells, address decoder logic and sense amplifier ( all memory logic involved during read operation).
6.3.15 Watchdog for Background CRC

The CRC module has an embedded windowed watchdog as a diagnostic to check memory test completion in the expected time window. This feature protects against hardware defects or rogue code which cause the memory check not to complete in the pre-determined duration. Windowing feature helps detect additional failure modes in the watchdog operation, (stuck watchdog). Watchdog counter is a 32-bit counter and BGCRC_WDCNT reflects the watchdog counter value. The lower and upper window settings for the windowed watchdog are set by configuring BGCRC_WD_MIN and BGCRC_WD_MAX registers respectively. Failure to complete the memory check operation in the configured time window will generate an interrupt or NMI as per the configuration.

6.4 On-Chip Communication Including Bus-Arbitration

6.4.1 1oo2 Software Voting Using Secondary Free Running Counter

The TIMER module contains three counters that can be used to provide an operating system time base. While one counter is used as the operating system time base, it is possible to use one of the other counters as a diagnostic on the first, using periodic check via software of the counter values in the two timers. The CPU Timer2 can be fed with a different clock source and a different prescale configuration can be selected to avoid common mode errors. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

6.4.2 DMA Overflow Interrupt

DMA supports latching one additional trigger event. Before DMA services this latched event if additional event occurs DMA overflow interrupt is generated, such that, the CONTROL_REG.PERINTFLG is set and another interrupt event occurs. The CONTROL_REG.PERINTFLG being set indicates a previous peripheral event is latched and has not been serviced by the DMA.

6.4.3 Maintaining Interrupt Handler for Unused Interrupts

The TMS320F28002x MCU devices contain a large number of interrupts; a typical application only uses a very small subset of all the available interrupts. Multiple configurations are possible for the unused interrupts. This includes disabling of the unused interrupts, enabling the unused interrupts and return to the application in the interrupt service routine (ISR), and so forth. Receiving of an interrupt not used in the application might be an early indication of some faulty scenarios within the TMS320F28002x MCU. Hence, it is highly recommended to enable all the interrupts and configure the ISR to a common routine for logging or error handling.

6.4.4 Power-Up Pre-Operational Security Checks

During the device boot, it goes through various phases as indicated in Figure 4-6. In the pre-operational phase (before starting the application), the application code is expected to perform a set of checks to ensure correct initialization of device security which includes checks to confirm correct link pointer settings, CRC lock setting, correct partitioning of secure RAM blocks and flash sectors (Grab Bits), setting for execute only protection for secure RAM blocks and Flash sectors, and correct settings for boot configuration. Before starting the execution of downloaded code user should check the integrity of the code using CRC function. Once pre-operational checks are successfully completed with expected results, the device can enter the application phase.

6.4.5 Majority Voting and Error Detection of Link Pointer

The link pointer OTP location is not protected by ECC. To provide better security to the customer code and enable application safety, majority voting and data consistency based error detection is implemented. The location of the zone select region in OTP is decided based on the value of three 29-bit link pointers (Zx-LINKPOINTERx) programmed in the OTP of each zone. The final value of the link pointer is resolved in hardware when a dummy read is issued to all the link pointers by comparing all the three values (bit-wise voting logic). Any error in the resolution of the final link pointer value will set the Zx_LINKPOINTERERR register.

6.4.6 PIE Double SRAM Hardware Comparison

PIE SRAM address space is duplicated and data is placed in two memories. During a vector fetch, the ePIE performs a hardware comparison of both vector table outputs. If there is a mismatch between the two vector tables, the CPU branches to the address in the PIEVERRADDR register and the ePIE sends trip signals to the PWMs. If the PIEVERRADDR register value has not been set, the default boot ROM handler at address 0x003FFFBE is used.
6.4.7 PIE Double SRAM Comparison Check

In order to check the PIE double SRAM comparison feature and the fault handling, it is possible to inject different data to both the SRAMs by waiting to a redundant vector address. The interrupt corresponding to the mismatched PIE vector in SRAM needs to be triggered by software. Then software needs to verify that CPU branches to the address in the PIEVERRADDR register and the ePIE sends trip signals to the PWMs. For details for implementation of this check, see the Vector Address Validity Check section in the TMS320F28002x Real-time Microcontrollers Technical Reference Manual.

6.4.8 Software Check of X-BAR Flag

X-BAR flag registers are used to flag the inputs of the ePWM and output X-Bars to provide software knowledge of the input sources which got triggered. This flag registers can be periodically read to ascertain that no ePWM tripzones, ePWM syncing or GPIO output signaling is missed.

6.4.9 Software Test of ePIE Operation Including Error Tests

A software test for testing the basic functionality as well as failure modes such as continuous interrupts, no interrupts, and crossover interrupts can be implemented. Such testing can be based on generating the interrupts from the peripherals and ensuring that the interrupt is serviced and serviced in proper order. The interrupt can be generated using either software force capability, for example, ECAP_REGS.ECFRC.CTROVF or creating the interrupt scenario functionally, for example, creating a counter overflow condition in eCAP. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

6.4.10 Disabling of Unused DMA Trigger Sources

Unintended trigger of DMA transfers could corrupt critical data and that could be a potential source of interference to safety critical applications. In order to avoid the initiation of unintended DMA transfers, it is recommended that unused DMA channels and DMA trigger sources are disabled at source or by configuring DMACHSRCSELx registers.

6.4.11 Software Test of CLB Function Including Error Tests

A software test can be utilized to test basic functionality of CLB and to inject diagnostic errors and check for proper error response. Such a test can be executed periodically. Software requirements necessary are defined by the software implemented by the system integrator.

6.4.12 Monitoring of CLB by eCAP or eQEP

The Configurable Logic Block (CLB) outputs can be monitored for proper operation by eCAP or eQEP using internal connections. User should configure CLB to generate a known good sequence of pulses (triggers) as required by the modules (eCAP or eQEP) to observe outputs through these blocks. The efficiency of monitoring would be based on customer configuration.

6.4.13 Periodic Software Read Back of SPI Buffer

Using the CLB to SPI interface, without the CPU intervention, CLB will be able to send out a continuous stream of 16-bit data to SPI which then be saved in the device memory using the FIFO and DMA mechanism of the SPI. In order to ensure that the data from CLB is reaching to SPI and then to device memory, it is recommended for the software to implement tests to read back the SPI FIFO contents as well as to read back the final Memory contents and ensure that they are same.

6.4.14 Timeout detection through ERAD counter

ERAD can monitor the nRDY pin of HIC and give a timeout interrupt based on the configured number of cycles. When nRDY is low for more than expected cycles, ERAD generates a timeout interrupt to master.
6.5 Digital I/O

6.5.1 eCAP Application Level Safety Mechanism

eCAP module outputs can be checked for saturation, zero width or out of range based on the application requirement. While measuring the speed of rotating machinery, the application can set bounds on the measured speed based on the operating profile. Similar bound settings are possible for other application scenarios like period and duty cycle measurement, decoding current or voltage from the duty cycle of the encoded current or voltage sensors, and so forth. Online monitoring of periodic interrupts can also be performed for improved diagnostic coverage based on the application profile.

6.5.2 ePWM Application Level Safety Mechanism

ePWM is typically used as the output signal in closed loop control applications such as EV traction, DC-DC and industrial drive. In such applications, the failure in ePWM output, such as stuck-at fault or frequency or duty cycle change, will result in disturbance to control loop parameters or variables, leading to conditions such as over voltage, over current or over temperature. By monitoring characteristics of these control loop parameters implemented at application-level, faults in the ePWM module can be detected.

6.5.3 ePWM Fault Detection Using X-BAR

A combination of ePWM outputs feedback to input X-BAR, GPIO inversion logic and Digital Compare (DC) sub-module of ePWM can be used for implementing simple (for example, signal cross over) but effective anomaly checks on the PWM outputs. The feature can be used to trip the PWM and enter safe state if any anomaly is detected.

![Diagram of ePWM Fault Detection Using X-BAR](image)

Figure 6-2. ePWM Fault Detection Using X-BAR

6.5.4 ePWM Synchronization Check

ePWM modules can be chained together via a clock synchronization scheme that allows them to operate as a single system when required. In the synchronous mode of operation, it is critical to check the proper synchronization of the various PWM instances to avoid catastrophic conditions. The synchronization of the various PWMs can be checked by reading the TBSTS.SYNCl bit of ePWM module. The proper phase relationship intended as a result of the sync operation can be cross-checked by comparing the TBCTR register value.

6.5.5 eQEP Application Level Safety Mechanism

eQEP is typically used in closed loop control applications to have direct interface with a linear or rotary incremental encoder to get position, direction, and speed information from a rotating machine for use in high-performance motion and position-control system. In such applications, it is possible to monitor eQEP outputs for saturation, zero value or out of range based on the application requirement. While estimating the speed/position of rotating machinery, the application can set bounds on the measured speed/position based on the operating profile. Online monitoring of periodic interrupts from eQEP can also be performed for improved diagnostic coverage based on the application profile.
6.5.6 eQEP Quadrature Watchdog

eQEP peripheral contains a 16-bit watchdog timer that monitors the quadrature-clock to indicate proper operation of the motion-control system. The eQEP watchdog timer is clocked from SYSCLKOUT/64 and the quadrature clock event (pulse) resets the watchdog timer. If no quadrature-clock event is detected until a period match, then the watchdog timer will time out and the watchdog interrupt flag will be set. The timeout value is programmable through the watchdog period register.

6.5.7 eQEP Software Test of Quadrature Watchdog Functionality

A software test can be used to test for basic functionality of the quadrature watchdog as well as to inject diagnostic errors and check for proper error response. Such a test can be executed at boot or periodically. Software requirements necessary are defined by the software implemented by the system integrator.

6.5.8 Hardware Redundancy

Hardware redundancy techniques can be applied via hardware or as a combination of hardware and software to provide runtime diagnostic. In this implementation, redundant hardware resources are utilized to provide diagnostic coverage for elements within and outside (wiring harness, connectors, transceiver) TMS320F28002x MCU.

In case of peripherals like GPIO, X-BAR, ePWM, OTTO, DAC, CMPSS, XINT and so forth, hardware redundancy can be implemented by having multi-channel parallel outputs (where independent outputs are used for transmitting information, and failure detection is carried out via internal or external comparators) or input comparison or voting (comparison of independent inputs to ensure compliance with a defined tolerance range on time and value). In such scenarios, the system can be designed such that the failure of one input/output does not cause the system to go into a dangerous state. While servicing the error conditions (redundancy conditions) as in two redundant sources tripping the PWM, always read-back the status flags and ensure that both sources are active while tripping and thus providing latent fault coverage for the trip logic.

In case of peripherals like ADC, eCAP, HRCAP, eQEP and so forth, hardware redundancy may be implemented by having multiple instance of the peripheral sample the same input and simultaneously perform the same operation followed by cross check of the output values.

In case of communication peripherals like DCAN, SPI, SCI and so forth hardware redundancy during signal reception can be implemented by having multiple instance of the peripheral receive the same data followed by comparison to ensure data integrity. Hardware redundancy during transmission can be employed by having complete redundant signal path (wiring harness, connectors, transceiver) from the transmitter to receiver or by sampling the transmitted data by a redundant peripheral instance followed by data integrity check.

Hardware Redundancy for device interconnect (INC) can be implemented by simultaneous data storage/transmission by independent processing units for computation followed by comparison of the computed results.

While implementing hardware redundancy for ADC and DAC modules, additional care needs to be taken to ensure common cause failures do not impact both instances in same way. Reference voltage sources configured for redundant module instances should be independent. Additionally, for ADC SOC trigger sources used for redundant ADC instance should be configured to different ePWM module instance. In case of DAC module the comparator can be implemented using an external device.

While implementing hardware redundancy for the ePWM module, it is recommended that ePWM module instance used is part of separate sync chains. This is to avoid common cause failure on sync signal affecting both the ePWM modules in same way.

While implementing hardware redundancy for GPIO module, it is recommended to use GPIO pins from different GPIO groups to avoid common cause failures.
6.5.9 HRPWM Built-In Self-Check and Diagnostic Capabilities

The micro edge positioner (MEP) logic in HRPWM is capable of placing an edge in one of 255 discrete time steps. The size of these steps is of the order of 150 ps. For typical MEP step size, see the device-specific data sheet. The MEP step size varies based on worst-case process parameters, operating temperature, and voltage. MEP step size increases with decreasing voltage and increasing temperature and decreases with increasing voltage and decreasing temperature. Applications that use the HRPWM feature should use the TI-supplied MEP scale factor optimization (SFO) software function. The SFO function helps to dynamically determine the number of MEP steps per EPWMCLK period while the HRPWM is in operation.

The HRPWM module has built in self-check and diagnostic capabilities that can be used to determine the optimum MEP scale factor value for any operating condition. TI provides a C-callable library containing one SFO function that utilizes this hardware and determines the optimum MEP scale factor. For a given System Clock frequency at a given temperature, a known MEP scale factor value is returned by the SFO determination function. Proper System Clock frequency operation is verified by comparing the MEP scale factor value returned with the expected value.

6.5.10 Information Redundancy Techniques

Information redundancy techniques can be applied via software as an additional runtime diagnostic. In order to provide diagnostic coverage for network elements outside the TMS320F28002x MCU (wiring harness, connectors, transceiver) end-to-end safety mechanisms are applied. These mechanisms can also provide diagnostic coverage inside the TMS320F28002x MCU.

In the case of processing elements (CPU), this refers to multiple executions of the code and software based cross checking to ensure correctness. The multiple execution and result comparison may be based on either the same code executed multiple times or diversified software code implemented. For details regarding the implementation, see the ISO 26262-5:2018, D.2.5.6.

In the case of the DMA, information redundancy techniques refers to additional information besides the data payload which ensures data integrity. For example, SECDED codes, parity codes, CRCs, etc. enable information redundancy.

Typical control applications involve measuring three phase the voltage and current. These values are either sampled directly using the on chip ADC or send to the TMS320F28002x MCU by the sensors which are captured using eCAP, and so forth. In such scenarios, the correlation between input signals can be used to check the integrity (for example, if the three phase voltage, \(V_1, V_2, V_3\) is being measured, the function \(V_1 + V_2 + V_3 = 0\) can be used to provide diagnostic coverage for input signal integrity).

In the case of SRAM and flash memory, critical data, program, variables, and so forth can be stored redundantly and compared before it is getting used. Care should be taken to avoid compiler optimizing code containing redundant data/programs. Safety program in flash can be copied to SRAM and execute after performing a CRC check against a pre-calculated golden CRC value.

6.5.11 Monitoring of ePWM by eCAP

The ePWM outputs can be monitored for proper operation by an input capture peripheral, such as the eCAP. The connection between ePWM output and eCAP input can be made either externally in the board or internally using X-BAR. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator. Similarly eCAP can be tested by periodically measuring ePWM pulse width when used as diagnostic for ePWM. XINTxCTR (counter of XINT module), capture mode of eQEP and DCCAP (PWM event filter unit) can also be used to detect rising/falling edges of the PWM and extract the timestamping information. This information can be further used to build additional diagnostics.
6.5.12 Monitoring of ePWM by ADC

The ePWM outputs can be monitored for proper operation by ADC using a board level feedback as indicated in Figure 6-3. The technical details for implementing such a loopback like signal resolution, and so forth is provided in the link [9]. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

![Figure 6-3. Monitoring of ePWM by ADC](image)

6.5.13 Online Monitoring of Periodic Interrupts and Events

For interrupts and events, failures can be detected using information about the time behavior of the system. The monitored signals can be either periodic or aperiodic.

For a typical closed loop control application, most of the critical events are periodic in nature and these periodic events can be monitored and incoherence in the events can be used for fault detection. A few places where online monitoring periodic interrupts and events can be employed include:

- Online monitoring of periodic occurrence of interrupts, for example, ePWM, ADC end-of-conversion (EOC), eCAP and eQEP interrupts
- Online monitoring of periodic events:
  - Periodic generation of ADC start-of-conversion (SOC): ADC SOC signal can be used to generate an external interrupt (XINT) with the help of X-BAR. The occurrence of periodic interrupts can be monitored.
  - Periodic DMA trigger: Some of the DMA events may also be periodic in nature (for example, copy of ADC results, updating of CMPA register, and so forth). DMA supports interrupt generation on the completion of the DMA action and this capability can be used for online monitoring.

Monitoring of interrupts and events which are normally not expected during the correct operation can also be used to improve the diagnostic coverage (ECC correctable error interrupt).

6.5.14 SD Modulator Clock Fail Detection Mechanism

When SD modulator clock fails or goes missing for 256 continuous system clock cycles, clock fail detection sub-module in the input control unit of SD modulator detects the failure and generates an interrupt to CPU. This mechanism can be used to detect missing modulator clock faults or any faults in digital I/O connecting modulator clock.

6.5.15 Software Test of Function Including Error Tests

A software test can be utilized to test basic functionality of the module and to inject diagnostic errors and check for proper error response. Such a test can be executed at boot or periodically. Software requirements necessary are defined by the software implemented by the system integrator.
Ideas for creating some module specific tests functionality and error tests are given below:

- **DMA functionality** can be checked by transferring a known good data from a source memory to the destination memory and checking for data integrity after the transfer. The transfer can be initiated using the software trigger available (CONTROL.PERINTFRC). On-chip timer can be used to profile the time required for such a data transfer.

- **Software test of input and output X-BAR module** can be performed by having a loop created (output X-BAR can be used as stimulus to input X-BAR) using the input and output X-BAR, sending a known test sequence at the input and observing it at the final output. Integrity of ePWM X-BAR can be checked by sending the test stimulus and observing the response using ePWM trip or sync functionality.

- **Software test of XINT functionality** can be checked by configuring the input X-BAR and forcing the corresponding GPIO register to generate an interrupt. The diagnostic coverage can be enhanced by performing checks for the polarity (XINTxCR.POLARITY) and enable (XINTxCR.ENABLE) functionality as well.

- **eCAP, HRCAP and eQEP functionality** can be checked by looping back the PWM, HRPWM or GPIO outputs to the respective module inputs, providing a known good sequence as required by the module and observing the module output. In the case of eCAP and HRCAP, the test can be done internally with the help of input X-BAR.

- **ROM prefetch functionality** can be checked using similar techniques as given in Section 6.3.7.

- **The ePWM module** consists of Time-Base (TB), Counter Compare (CC), Action Qualifier (AQ), Dead-Band Generator (DB), PWM Chopper (PC), Trip Zone (TZ), Event Trigger (ET) and Digital Compare (DC) sub-modules. The individual sub-modules can be tested by providing suitable stimulus using ePWM and observing the response using one of the capture (time stamping) modules (eCAP, XINT, eQEP, and so forth). It is recommended to cover the various register values associated with application configuration while performing the software test. Due to the regular linear nature of the various sub-modules, it is possible to get high coverage using a software test.

- **A software test of SRAM wrapper logic** should provide diagnostic coverage for arbitration between various masters having access to the particular SRAM and correct functioning of access protection. This is in addition to the test used to provide coverage of SRAM bit cells (see Section 6.3.12).

- **The interconnect (INC) functionality** can be tested by writing complementary data-patterns like 0xA5A5, 0x5A5A, and so forth from processing units from CPU, and reading back the data from registers of the IPs connected via different bridges. The read-back data can be compared with expected golden values to ensure fault-free interconnect operation. This exercise can be repeated for different data width types of accesses (16 and 32 bits) and wide address ranges as applicable. The CPU accesses can be repeated for different instances of peripherals used in application connected to various bridges as shown in Figure 4-1.

- **DAC has a set of control registers** that can be checked by writing complementary data-patterns like 0xA5A5, 0x5A5A, and so forth in 16-bit access mode. All the registers can be read back and compared to expected values. Registers can be checked for reset feature by configuring the registers to 0xA5A5 pattern, asserting soft reset of DAC, reading back the registers and comparing the read back value with the expected reset value. Lock register can be checked to ensure it is set-once. Also, the registers which are getting locked must not update when written. To test core functionality of the DAC module, it can be configured using software to provide a set of predetermined voltage levels. These voltage levels can be measured by external or internal ADC and results thus obtained can be cross checked against the expected voltage to ensure proper operation. Extreme corner values of DAC as per application can be programmed and tested to check the successful conversion of digital to analog module across a valid range.

- **Comparator sub-system (CMPSS)** has a set of registers which can be checked by writing complementary data-patterns like 0xA5A5, 0x5A5A, and so forth in both 16 and 32 bit access modes. These can be read back and compared against expected values. These accesses can be covered by applicable masters viz. DMA and CPU. Features of the CMPSS module such as ramp decrement can be checked for counting down of RAMPDLYA after it is loaded from RAMPDLYS by a rising PWMSYNC signal. It should be ensured that the decrements reduces to zero and stays there until next reload from RAMPDLYS. Extreme values of RAMPDLYS can be configured before count down. Digital filter CTRIPHFILCTL/CTRIPLFILCTL registers can be checked by configuring them to a variety of SAMPWIN (Sample window) and THRESH (Majority voting threshold) values, and then verifying COMPHSTS/COMPLSTS changes with change in filter output. Applicable range of filter clock pre-scaler values (CTRIPLFILCLKCTL) can be exercised to ensure that filter samples correctly.
• The general operation of the CPU Timers can be tested by a software test by loading 32-bit counter register TIMH from period register PRDH, starts decrementing of the counter on every clock cycle. When counter reaches zero a timer interrupt output generates an interrupt pulse. While testing the timer functionality vary the Timer Prescale Counter (TPR) value and also vary input clocks by selecting clock source as SYSCLK, INTOSC1, INTOSC2, or XTAL. Test interrupts generation capability at the end of the timer counting. Check for the time overflow flag and Timer reload (TRB) functions in TCR register for correct functioning.

• A software test function in DCSM can be implemented independently in zone1, zone2 and unsecured zone to check DCSM functionality. Device security configurations are loaded from OTP to DCSM during the device boot phase. The test function can implement access filtering checks (read-write and execute permissions) to RAMs and flash sectors belonging to the same zone and different zone. An additional check for EXEONLY configuration can also be implemented for the RAMs and flash sectors to ensure that all access other than execute access is blocked.

6.5.16 Monitoring of HRPWM by HRCAP

The HRPWM outputs can be monitored for proper operation by an input capture peripheral, such as the HRCAP. The connection between HRPWM output and HRCAP input can be made either externally in the board or internally using X-BAR. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator. Similarly HRCAP can be tested by periodically measuring HRPWM pulse width when used as diagnostic for HRPWM. XINTxCNT (counter of XINT module), capture mode of eQEP and DCCAP (PWM event filter unit) can also be used to detect rising/falling edges of the PWM and extract the timestamping information. This information can be further used to build additional diagnostics.

6.5.17 HRCAP Calibration Logic Test Feature

The calibration logic consists of two free-running counters; one clocked by HRCLK(HRCLKCTR) and the other clocked by SYSCLK(HRSYSCLKCTR). When HRSYSCLKCTR is equal to HRCALIBPERIOD, the calibration block will capture and reset both counter values, then trigger an interrupt indicating a new scale factor is ready to be calculated. The scale factor can be found by dividing HRSYSCLKCAP by HRCLKCAP, see Equation 1. This scale factor computation should be done inside of the calibration interrupt service routine. After computing scale factor, Equation 2 can be applied to get actual measurement of captured value from raw count.

The full details of the calibration block are described in Figure 6-4.

![Figure 6-4. HRCAP Calibration](image)

\[
\text{ScaleFactor} = \frac{\text{HRSYSCLKCAP}}{\text{HRCLKCAP}} \quad (1)
\]

\[
\text{Measurement (ns)} = \frac{\text{RawCount} \times \text{scaleFactor}}{128} \times \text{SysClkPr d (ns)} \quad (2)
\]
Note

Even with calibration, noise on the 1.2 V VDD supply will negatively affect the standard deviation of the HRCAP sub-module. Care should be taken to ensure that the 1.2 V supply is clean, and that noisy internal events such as enabling and disabling clock trees have been minimized while using the HRCAP.

6.5.18 QMA Error Detection Logic

The QEP Mode Adapter (QMA) is designed to extend the C2000 eQEP module capabilities to support the additional modes described in QMA Module section in the TMS320F28002x Real-time Microcontrollers Technical Reference Manual. The QMA module has error detection logic to detect illegal transitions on EQEPA and EQEPB input signals. The QMA module’s error and interrupt are integrated inside the eQEP module.

![Figure 6-5. QMA Module Block Diagram](image)

6.6 Analog I/O

6.6.1 ADC Information Redundancy Techniques

Information redundancy techniques can be applied via software for providing runtime diagnostic coverage on ADC conversions. Time redundancy technique can be applied where multiple conversions on same ADC followed by comparison of results done in software. In addition, the correlation between input signals can be used to check the integrity (for example, if the three phase voltage, \(V_1, V_2, V_3\) is being measured using ADC, the function \(V_1 + V_2 + V_3 = 0\) can be used to provide diagnostic coverage for input signal integrity and ADC conversion).

Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

6.6.2 ADC Input Signal Integrity Check

ADC input signal integrity can be checked using a mix of hardware and software runtime diagnostic on ADC conversions. Filtering or plausibility check (value fall in an expected range) of the converted values can be performed using some of the built in hardware mechanisms available within the device. Plausibility check of the input signal can be checked with the help of comparator by setting the proper high and low threshold values. The plausibility check of converted results can be checked by using ADC Post Processing Block.
6.6.3 ADC Signal Quality Check by Varying Acquisition Window

External signal sources vary in their ability to drive an analog signal quickly and effectively. In order to achieve rated resolution, the signal source needs to charge the sampling capacitor in the ADC core to within 0.5 LSBs of the signal voltage. The acquisition window is the amount of time the sampling capacitor is allowed to charge and is configurable for SOCx by the ADCSOCxCTL.ACQPS register. This configurable parameter can also be used to provide diagnostic coverage for the input signal path and ADC sampling capacitor logic. The test can be done by redundant conversion of the same input signal by ADC using the preset ACQPS configuration and an ACQPS configuration higher than the preset configuration. The results thus obtained have to be within a pre-defined range determined by the application and ADC specification parameters.

6.6.4 CMPSS Ramp Generator Functionality Check

CMPSS ramp generation functionality is used in certain control applications (peak current mode control). The functionality of ramp generator can be checked by reading back the contents of DACHVALA register and ensuring that the register value is periodically updated based on the RAMPDLY, RAMPDECVAL and RAMPMAXREF. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

6.6.5 DAC to ADC Loopback Check

Integrity of ADC can be checked monitoring DAC output using ADC. DAC in CMPSS can be configured using software to provide a set of predetermined voltage levels. These voltage levels can be measured by the ADC and results thus obtained can be cross checked against the expected value to ensure proper functioning of ADC. This technique can be applied during run time as well to ensure that proper voltage levels are being driven from CMPSS DAC.

For more information on the CMPSS DAC channels that can be sampled by ADC without external board level connections, see the device-specific data sheet or technical reference manual. ADCDACLOOPBACK register in CMPSS module needs to be configured to enable this mode. To avoid common cause failures, it is recommended to keep the references voltages of the ADC and DAC different while performing the test. In addition, the input signal to ADC should not be driven by any other sources while the test is being performed.

![Figure 6-6. DAC to ADC Loopback](image-url)
6.6.6 Opens/Shorts Detection Circuit for ADC

The opens/shorts detection circuit (OSDETECT) can be used to detect ADC input channel faults in the system. The circuit connects to the ADC input after the channel select multiplexer but before the S+H circuit as shown in Figure 6-7. Error response, diagnostic testability, and any necessary software requirements are defined by the software implemented by the system integrator.

![Opens/Shorts Detection Circuit](image)

**Figure 6-7. ADC Open-Shorts Detection Circuit**

The circuit can be operated by writing a value to the DETECTCFG field in the ADCOSDETECT register. This will cause the circuit to source a voltage onto the input during the S+H phase of any conversion. The voltage and drive strength of the OSDETECT circuit for different DETECTCFG settings is given in Table 6-1. For additional details on implementing this diagnostic, see the Opens/Shorts Detection Circuit (OSDETECT) section in the TMS320F28002x Real-time Microcontrollers Technical Reference Manual.

<table>
<thead>
<tr>
<th>ADCOSDETECT.DETECT CFG</th>
<th>Source Voltage</th>
<th>S4</th>
<th>S3</th>
<th>S2</th>
<th>S1</th>
<th>Drive Impedance</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Off</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
</tr>
<tr>
<td>1</td>
<td>Zero Scale</td>
<td>Closed</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>5K</td>
</tr>
<tr>
<td>2</td>
<td>Full Scale</td>
<td>Open</td>
<td>Closed</td>
<td>Closed</td>
<td>Open</td>
<td>5K</td>
</tr>
<tr>
<td>3</td>
<td>5/12 VDDA</td>
<td>Open</td>
<td>Closed</td>
<td>Open</td>
<td>Closed</td>
<td>5K</td>
</tr>
<tr>
<td>4</td>
<td>7/12 VDDA</td>
<td>Closed</td>
<td>Open</td>
<td>Closed</td>
<td>Open</td>
<td>5K</td>
</tr>
<tr>
<td>5</td>
<td>Zero Scale</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>Closed</td>
<td>5K</td>
</tr>
<tr>
<td>6</td>
<td>Full Scale</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>7K</td>
</tr>
<tr>
<td>7</td>
<td>Zero Scale</td>
<td>Closed</td>
<td>Open</td>
<td>Open</td>
<td>Open</td>
<td>7K</td>
</tr>
</tbody>
</table>

6.6.7 VDAC Conversion by ADC

Reference voltage input to COMPDACs (VDAC) is double bonded with ADCB input. For detecting faults in VDAC supply and corresponding analog I/O, it can be converted by ADC. The ADC result output can be cross checked against the expected output to identify any faults. Programmed error response and any necessary software requirements are defined by the system integrator.
6.6.8 Disabling Unused Sources of SOC Inputs to ADC

ADC SOC (start of conversion) signal input to ADC module can be triggered by multiple sources, include software, CPU Timers, GPIO, and ePWM module instances, and so forth. In order to achieve freedom from interference due to a fault originating from an peripheral not used in implementing the safety function and cascading into ADC, it is recommended that application configures only the requires SOC triggers. This is a way to avoid faults originating from an outside source to impact functionality of ADC.

6.7 Data Transmission

6.7.1 Information Redundancy Techniques Including End-to-End Safing

Information redundancy techniques can be applied via software as an additional runtime diagnostic. There are many techniques that can be applied, such as read back of written values and multiple reads of the same target data with comparison of results.

In order to provide diagnostic coverage for network elements outside the TMS320F28002x MCU (wiring harness, connectors, transceiver), end-to-end safety mechanisms are applied. These mechanisms can also provide diagnostic coverage inside the TMS320F28002x MCU. There are many different schemes applied, such as additional message checksums, redundant transmissions, time diversity in transmissions, and so forth. Most commonly checksums are added to the payload section of a transmission to ensure the correctness of a transmission. These checksums, sequence counter and timeout expectation (or time stamp) are applied in addition to any protocol level parity and checksums. As these are generated and evaluated by the software at either end of the communication, the whole communication path is safed, resulting in end-to-end safing.

Any end-to-end communications diagnostics implemented should consider the failure modes and potential mitigating safety measures described in IEC 61784-3:2016 and summarized in IEC 61784-3:2016, Table 1.

6.7.2 Bit Error Detection

When the CAN module transmits information onto its bus, it can also monitor the bus to ensure that the transmitted information is appearing as expected on the bus. If the expected values are not read back from the bus, the hardware can flag the error and signal an interrupt to the CPU. This feature must be enabled and configured in software.

LIN module supports detection of bit error condition. An error flag bit is set when there has been a bit error detected by the bit monitor in TED (TXRX Error Detector sub-module). A bit error indicates that a collision has happened on the LIN bus, for example, the bit value that is monitored is different from the bit value that is sent. When bit error is detected the transmission is aborted no later than the next byte.

6.7.3 CRC in Message

The CAN module appends a CRC word along with the message. The CRC values are calculated and transmitted by the transmitter, and then re-calculated by the receiver. If the CRC value calculated by the receiver does not match the transmitted CRC value, a CRC error will be flagged. Error response and any necessary software requirements are defined by the system integrator.

6.7.4 DCAN Acknowledge Error Detection

When a node on the CAN network receives a transmitted message, it sends an acknowledgment that it received the message successfully. When a transmitted message is not acknowledged by the recipient node, the transmitting DCAN will flag an acknowledge error. Error response and any necessary software requirements are defined by the system integrator.

6.7.5 DCAN Form Error Detection

Certain types of frames in the DCAN have a fixed format per the CAN protocol. When a receiver receives a bit in one of these frames that violate the protocol, the module will flag a form error. Error response and any necessary software requirements are defined by the system integrator.
6.7.6 DCAN Stuff Error Detection

In the CAN message protocol, several of the frame segments are coded through bit stuffing. Whenever a transmitter detects five consecutive bits of identical value in the bit stream to be transmitted, it automatically inserts a complementary bit into the actual transmitted bit stream. If a 6th consecutive equal bit is detected in a received segment that should have been coded by bit stuffing, the DCAN module will flag a stuff error. Error response and any necessary software requirements are defined by the system integrator.

6.7.7 I2C Access Latency Profiling Using On-Chip Timer

Each I2C message takes fixed number of system clock cycles for completing the transaction. The master can detect the transaction completion based on message acknowledge signaling from the slave. On chip timer module can be used for profiling the time required for completing each transaction.

6.7.8 I2C Data Acknowledge Check

When a node on the I2C network receives a byte (address or data), it sends an acknowledgment that the address is acknowledged or the data byte is received successfully. When a transmitted message is not acknowledged by the recipient I2C, the transmitting I2C will flag NACK. Necessary software requirements are defined by the system integrator. For example a function which needs to transfer 4 bytes of data and can sent CRC as 5th byte. The device software can be designed such that the acknowledge is not provided if the data and CRC doesn’t match.

PMBus supports detection of errors using acknowledgment handshake, which can be configured to work in either automatic or manual mode (PMBSC.MAN_SLAVE_ACK bit). This acknowledgment handshake can be effectively implemented by firmware to detect communication faults such as masquerading faults by asserting NACK if the received address does not equal the slave address or acknowledging every byte received by PMBus slave receive byte acknowledge, or acknowledging received command byte, and so forth. For more details, see the UCD3138 Monitoring and Communications Programmer’s Manual.

6.7.9 Parity in Message

This module supports insertion of a parity bit into the data payload of every outgoing message by hardware. Evaluation of incoming message parity is also supported by hardware. Detected errors generate an interrupt to the CPU.

6.7.10 SCI Break Error Detection

A SCI break detect condition occurs when the SCIRXD is low for ten bit periods following a missing stop bit. This action sets the BRKDT flag bit (SCIRXST, bit 5) and initiates an interrupt.

This feature is applicable only when LIN is working in SCI mode. A SCI break detect condition occurs when the LINRX is low for ten bit periods following a missing stop bit. This action sets the BRKDT flag bit and initiates an interrupt.

6.7.11 Frame Error Detection

When receiving serial data, each byte of information on the SCI has an expected format. If the received message does not match this, the SCI hardware can flag an error and generate an interrupt to the CPU. This feature must be enabled and configured in software.

LIN module supports detection of framing error condition. An error flag bit is set when an expected stop bit is not found. In SCI compatible mode, only the first stop bit is checked. The missing stop bit indicates that synchronization with the start bit has been lost and that the character is incorrectly framed. Detection of a framing error generates an error interrupt if the RXERR INT ENA bit is set. LIN module supports feature to verify valid Synch Field. It helps in automatic baud rate adjustment by comparing baud rate and adjust if baud rates differ. If the synch field is not detected within the given tolerances, the inconsistent-synch-field-error (ISFE) flag will be set and an ISFE interrupt will be generated.
6.7.12 Overrun Error Detection
If the SCI RX buffer receives new data before the previous data has been read, the existing data will be overwritten and lost. If this occurs, the SCI hardware can flag the error and generate an interrupt to the CPU. This feature must be enabled and configured in software.

LIN module supports detection of data overrun condition. An error flag bit is set when the transfer of data from receive shift register to receiver data buffer register overwrites unread data already in received data register. Detection of an overrun error also causes the LIN to generate an error interrupt if the SET OE INT bit is one.

6.7.13 Software Test of Function Using I/O Loopback
Most communication modules support digital or analog loopback capabilities for the I/Os. To confirm the implemented loopback capabilities of the module, see the device-specific technical reference manual. Digital loopback tests the signal path to the module boundary. Analog loopback tests the signal path from the module to the I/O cell with output driver enabled. For best results any tests of the functionality should include the I/O loopback.

6.7.14 SPI Data Overrun Detection
If SPI RX buffer receives new data before the previous data has been read, the existing data will be overwritten and lost. If this occurs, SPI hardware can flag the error and generate an interrupt to the CPU. This feature must be enabled and configured in software.

6.7.15 Transmission Redundancy
The information is transferred several times in sequence using the same module instance and compared. When the same data path is used for duplicate transmissions, transmission redundancy will only be useful for detecting transient faults. The diagnostic coverage can be improved by sending inverted data during the redundant transmission.

In order to provide diagnostic coverage of device interconnects and EMIF, read back of written data (in case of data writes) and multiple read backs of information (in case of data reads) can be employed.

6.7.16 FSI Data Overrun/Underrun Detection
FSI module supports detection of data overrun or underrun conditions.

- Receive buffer Overrun - This event indicates that the transfer of data from receive shift register to receiver data buffer register overwrites unread data already in received data.
- Receive buffer Underrun – This event indicates that software reads the buffer while it is empty
- Transmit buffer Overrun – This event occurs if a piece of data is overwritten before it has been transmitted.
- Transmit buffer Underrun – This event occurs when the transmitter tries to read data from a location which has not yet been written.

A flag bit is set and an interrupt is generated when data overrun/underrun error occurs and corresponding register bit is enabled.

6.7.17 FSI Frame Overrun Detection
FSI module supports detection of frame overrun event. This event indicates that a new frame has been received while the FRAME_DONE flag was still set. A flag is set and an interrupt is generated if corresponding register bit is enabled.

6.7.18 FSI CRC Framing Checks
FSI module supports detection of CRC framing error condition. A CRC error will be generated when the received expected CRC value and the computed CRC value do not match. A flag is set and an interrupt is generated if enabled.
6.7.19 FSI ECC Framing Checks
FSI module supports detection of ECC framing error condition. It supports 16-bit or 32-bit ECC computation module in both the transmitter and receiver mode. In Transmit mode, software can configure the FSI registers to compute the ECC value on the data in transmit buffer and include it to be part of the transmit frame in receive mode. Software can feed the ECC module with received data and ECC value to detect and autocorrect single bit errors in data, or detect multi-bit errors in received data and invalidate the received data.

Note
ECC check supported in FSI module needs software assistance. The hardware in FSI module supports ECC computation, but the task of writing data and checking the ECC error has to be handled in software.

6.7.20 FSI Frame Watchdog
FSI module supports detection of Frame Watchdog Timeout event. This event indicates that the frame watchdog timer has timed out. The conditions of this timeout are set using the RX_FRAME_WD_CTRL register. As soon as the start of frame phase is detected, the frame watchdog counter will start counting from 0. The end of frame phase must complete by the time the watchdog counter reaches the reference value. If this does not happen, the watchdog will time out and this event will be generated. If this event occurs, the receiver must undergo a soft reset and subsequent resynchronization in order to guarantee proper operation. When this condition occurs, a flag is set and an interrupt is generated if enabled.

6.7.21 FSI RX Ping Watchdog
FSI module supports detection of RX Ping Watchdog Timeout event. This event indicates that the ping watchdog timer has timed out. The receiver has not received a valid frame within the time period specified in the RX_PING_WD_REF register. The ping frame triggered interrupt is generated when the ping frame has been triggered and corresponding register bit is enabled. This bit will be set when the ping counter has timed out. An interrupt is generated if corresponding register bit is enabled. On the transmitter, the ping frame can be set up and transmitted without any further software or DMA intervention. Ping frames can be transmitted by automatic ping timer, software, or external triggers.

6.7.22 FSI Tag Monitor
FSI module supports Tag field in the transfer frame. It contains 4-bit FRAME_TAG field of the last successfully received frame. FSI Tag Monitor checks has to be implemented in software. Tag field for each of the frame on the receive side can be monitored through software and verified against expected values. In addition to FRAME_TAG, FSI module supports the user data as fully user-configurable data field, available in data frames. The user data to be transmitted is set by writing to TX_FRAME_TAG_UDATA.USER_DATA. The received user data is stored in RX_FRAME_TAG_UDATA.USER_DATA.

6.7.23 FSI Frame Type Error Detection
FSI module supports detection of Frame Type Error. This error indicates that an invalid frame type has been received. If this error occurs, the receiver must undergo a soft reset and subsequent resynchronization in order to guarantee proper operation. An interrupt is generated if corresponding register bit is enabled.

6.7.24 FSI End of Frame Error Detection
This error indicates that an invalid end-of-frame bit pattern has been received. If this error occurs, the receiver must undergo a soft reset and subsequent resynchronization in order to ensure proper operation. An interrupt is generated if corresponding register bit is enabled.

6.7.25 FSI Register Protection Mechanisms
As a fault avoidance safety measure for key registers of FSI module, registers are protected by EALLOW privilege, register keys, and a master register lock. These protections ensure that no spurious writes or unintentional modifications to these registers are avoided. Some bits in the FSI registers are protected by a key. In order to write to these bits, the key must be written at the same time.
The control register lock will prevent any writes to the control registers until the lock is released. To set the control register lock, write 0xA501 to RX_LOCK_CTRL and TX_LOCK_CTRL for the receiver and transmitter, respectively.

6.7.26 LIN Physical Bus Error Detection

LIN module supports detection of Physical Bus Error condition, an error flag is set and interrupt generated. A Physical Bus Error (PBE) is detected by a master if no valid message can be generated on the bus (Bus shorted to GND or VBAT). The bit monitor detects a PBE during the header transmission, if no Synch Break can be generated (for example, because of a bus shortage to VBAT) or if no Synch break Delimiter can be generated (for example, because of a bus shortage to GND).

6.7.27 LIN No-Response Error Detection

LIN module supports detection of No-Response Error detection. An error flag bit is set and interrupt is generated when there is no response to a master's Header completed within TFRAME_MAX (maximum time length allowed for response). The No-Response Error flag is cleared by reading the corresponding interrupt offset in the SCIINTVECT0/1 register.

6.7.28 LIN Checksum Error Detection

LIN module supports detection of checksum error on received data. An error flag bit is set and interrupt is generated when there is checksum error detected by a receiving node. The type of checksum to be used depends on the CIGCR1.CTYPE bit (Classic checksum - compatible with LIN 1.3 slave nodes or Enhanced checksum - compatible with LIN 2.0 and newer slave nodes). The Checksum Error flag is cleared by reading the corresponding interrupt offset in the SCIINTVECT0/1 register.

6.7.29 Data Parity Error Detection

LIN module supports detection of parity error on received data. An error flag bit is set when a parity error is detected in the received data. In address-bit mode, the parity is calculated on the data and address bit fields of the received frame. In idle-line mode, only the data is used to calculate parity. An error is generated when a character is received with a mismatch between the number of 1s and its parity bit. If the parity function is disabled (that is, SCIGCR1.2 = 0), the PE flag is disabled and read as 0. Detection of a parity error causes the LIN to generate an error interrupt if the SCISETINT.SETPEINT bit = 1.

6.7.30 LIN ID Parity Error Detection

LIN module supports detection of parity error on ID field. If parity is enabled, an ID parity error (PE) is detected if any of the two parity bits (even/odd) of the sent ID byte are not equal to the calculated parity on the receiver node. The two parity bits (even/odd) are generated using the mixed parity algorithm. If an ID-parity error is detected, the ID-parity error is flagged, and the received ID is not valid.

6.7.31 PMBus Protocol CRC in Message

PMBus module supports detection of data corruption during transfer using Packet Error Check (PEC) value feature. When this feature is enabled, it forces the PMBus transmitter interface to append a PEC byte onto the end of the message. Receiver hardware checks the last byte in a message for a valid Packet Error Check value corresponding to the number of bytes in the message.

6.7.32 Clock Timeout

PMBus module support detection of stuck fault on clock (SCL) pin. If the SCL pin is stuck during communication to either High or Low value for duration more than programmed value (in PMBTIMHIGHTIMOUT and PMBTIMLOWTIMOUT Registers), an interrupt is generated and respective Flags are set in PMBSTS status register.

6.7.33 Communication Access Latency Profiling Using On-Chip Timer

Each communication message takes fixed number of system clock cycles for completing the transaction. The master can detect the transaction completion based on message acknowledge signaling from the slave. On chip timer module can be used for profiling the time required for completing each transaction.
6.7.34 Signature mechanism for interrupt and acknowledgement in software

A signature mechanism needs to be used, where whenever interrupt has to be generated by the device, it writes a particular signature value to the register. Software should handle the interrupt if signature is correct.

An ack signal whenever an interrupt is sent from device to host has to be generated by the host to make sure the interrupt is received by the host. If no ack signal comes, move to safe state.

If device doesn't respond to host's interrupts by acknowledging, a watchdog counter mechanism should take the device to safe state.

Device has to read the signature value written by the host to see if the interrupt received is valid.

The signature mechanism can be implemented using H2DTOKEN/D2HTOKEN register.

6.7.35 Software Timeout mechanism for interrupt logic

An acknowledgement signal for interrupt from destination has to be received at the source within specified time. This has to be done for both host and device. If the acknowledgment is not received, it has to be treated as fault.

6.7.36 Access protection enable for read/write operations in software

Access protection has to be enabled to make sure unwanted writes or reads do not happen. When software has to write to a particular location corresponding access protection configuration has to be set (Access protection for memories and peripheral have to be configured accordingly).

If access protection error flag ACCVIOFLG / H2Dinterrupt is set, software mechanism has to check for the validity of the interrupts.

a. Software should read the error address register HICACCVIO_ADDR to figure out if an access was placed by the host at that address

b. All the flag scenarios have to have a software equivalent code for redundancy check wherever possible.

c. Software should read-back the written location to find if the protected region is writable.

This is a continuously enabled software diagnostic mechanism as the software has to perform the checks as and when access protection interrupt is received.

LOCK feature of HIC can be used for certain config registers to block writes.

6.7.37 Detection of illegal access sequences or access types from host to device

The scenarios captured include:

a) Illegal byte enables

b) A 32-bit read/write access to a 16 bit master port

c) Incorrect address range for incomplete write access

d) Read access to same address of a pending write location

6.7.38 Detection of simultaneous MMR access by host and device

A simultaneous write access to any of the HIC MMR by both Host and Device – Host write data is discarded. HICERRFLG is set to indicate this.

6.7.39 Enabling locking mechanism for registers

This fault avoidance mechanism covers:

An access from host lands on a region that is protected by Access Protection for HIC.

EALLOW protection cannot block unauthorized accesses from external masters. HICLOCK mechanism is specifically used to block such unauthorized accesses from external hosts to the HIC internal registers.

6.7.40 Disabling of unused EVENTRIG trigger sources

EVENTRIG trigger sources can be disabled to avoid unintentional triggers happening due to faults.
7 References

1. Texas Instruments: *Calculating Useful Lifetimes of Embedded Processors*
2. Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices - [Jedec link](link) (login required)
3. Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices - [Jedec link](link) (login required)
8. Texas Instruments: *Using PWM Output as a Digital-to-Analog Converter on a TMS320F280x Digital Signal Controller*
10. Texas Instruments: *TMS320C28x FPU Primer*
11. Texas Instruments: *Online Stack Overflow Detection on the TMS320C28x DSP*
12. IEC-61784 official website. Available online at
14. Texas Instruments: *TMS320F28002x Real-time Microcontrollers Data Manual*
15. Texas Instruments: *UCD3138 Monitoring and Communications Programmer’s Manual*
16. Texas Instruments: *Enhancing the Computational Performance of the C2000™ Microcontroller Family*
A Safety Architecture Configurations

A.1 Safety Architecture Configurations

The various redundancy architectures possible for the safety instrumented systems are indicated in Table A-1. For more information, see [10].

### Table A-1. Safety Architecture Configurations

<table>
<thead>
<tr>
<th></th>
<th>Diagnostic Implementation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td><strong>1oo1 Architecture</strong></td>
</tr>
<tr>
<td></td>
<td><img src="diagram1.png" alt="Diagram" /></td>
</tr>
<tr>
<td></td>
<td>None.</td>
</tr>
<tr>
<td>2</td>
<td><strong>1oo1D</strong></td>
</tr>
<tr>
<td></td>
<td><img src="diagram2.png" alt="Diagram" /></td>
</tr>
<tr>
<td></td>
<td>Diagnostic channel is implemented using various hardware diagnostic features like Watchdog, and so forth.</td>
</tr>
<tr>
<td>3</td>
<td><strong>1oo2</strong></td>
</tr>
<tr>
<td></td>
<td><img src="diagram3.png" alt="Diagram" /></td>
</tr>
<tr>
<td></td>
<td>Two different processing units are used to implement one channel.</td>
</tr>
<tr>
<td>Table A-1. Safety Architecture Configurations (continued)</td>
<td></td>
</tr>
<tr>
<td>-------------------------------------------------------</td>
<td></td>
</tr>
<tr>
<td><strong>Diagnostic Implementation</strong></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th></th>
<th><strong>Two different processing units are used to implement one channel.</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>2002</td>
<td>[Diagram showing two processing units connected to an output circuit]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-----------------------------------------------------------------------</td>
</tr>
<tr>
<td>5</td>
<td>2002D</td>
<td>[Diagram showing two diagnostic circuits connected to an output circuit]</td>
</tr>
<tr>
<td>6</td>
<td>2002D</td>
<td>[Same figure as above.]</td>
</tr>
</tbody>
</table>

|    |     | [Diagram showing two input circuits and their connections to processing units and output circuits]|  
|    |     |-----------------------------------------------------------------------|
|    |     |-----------------------------------------------------------------------|
|    |     |-----------------------------------------------------------------------|
|    |     |-----------------------------------------------------------------------|
|    |     |-----------------------------------------------------------------------|

**Note:**
- Table entries refer to configurations of safety architecture.
- Diagrams illustrate the connection of sensors, processing units, output circuits, and actuators.
- Specific configurations and their implementation details are provided for each entry.

**Copyright © 2021 Texas Instruments Incorporated**
<table>
<thead>
<tr>
<th>#</th>
<th>Safety Architecture Configurations</th>
<th>Diagnostic Implementation</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td><img src="image" alt="Diagram" /></td>
<td>Similar to 2oo2D implementation of #6 with additional control lines wired to control one set of units using the other unit.</td>
</tr>
<tr>
<td>8</td>
<td>1oo2D Same figure as above.</td>
<td>Similar to 2oo2D implementation of #7 with additional control lines wired to control one set of units using the other unit.</td>
</tr>
</tbody>
</table>
Use three different processing units to implement majority voting. The fourth channel can be used either standalone or with hardware diagnostic features.
B Distributed Developments

A Development Interface Agreement (DIA) is intended to capture the agreement between two parties towards the management of each party’s responsibilities related to the development of a functional safety system. Functional Safety-Compliant components are typically designed for many different systems and are considered to be Safety Elements out of Context (SEooC) hardware components. The system integrator is then responsible for taking the information provided in the hardware component safety manual, safety analysis report and safety report to perform system integration activities. Because there is no distribution of development activities, TI does not accept DIAs with system integrators.

"Functional Safety-Compliant" components are products that TI represents, promotes or markets as helping customers mitigate functional safety related risks in an end application and/or as compliant with an industry functional safety standard. For more information about Functional Safety-Compliant components, go to .

B.1 How the Functional Safety Lifecycle Applies to Functional Safety-Compliant Products

TI has tailored the functional safety lifecycles of ISO 26262:2018 and IEC 61508:2010 to best match the needs of a functional Safety Element out of Context (SEooC) development. The functional safety standards are written in the context of the functional safety systems, which means that some requirements only apply at the system level. Since Functional Safety-Compliant components are hardware or software components, TI has tailored the functional safety activities to create new product development processes for hardware and for software that makes sure state-of-the-art techniques and measures are applied as appropriate. These new product development processes have been certified by third-party functional safety experts. To find these certifications, go to .

B.2 Activities Performed by Texas Instruments

The functional safety compliant Integrated Circuit (IC) products are hardware components developed as functional Safety Elements out of Context. As such, TI's functional safety activities focus on those related to management of functional safety around hardware component development. System level architecture, design, and functional safety analysis are not within the scope of TI activities and are the responsibility of the customer. Some techniques for integrating the SEooC safety analysis of this hardware component into the system level can be found in ISO 26262-11:2018.

<table>
<thead>
<tr>
<th>Functional Safety Lifecycle Activity</th>
<th>TI Execution</th>
<th>Customer Execution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Management of functional safety</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Definition of end equipment and item</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Hazard analysis and risk assessment (of end equipment/item)</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Creation of end equipment functional safety concept</td>
<td>No. Assumptions made for internal development.</td>
<td>Yes</td>
</tr>
<tr>
<td>Allocation of end equipment requirements to sub-systems, hardware components, and software components</td>
<td>No. Assumptions made for internal development.</td>
<td>Yes</td>
</tr>
<tr>
<td>Definition of hardware component safety requirements</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Hardware component architecture and design execution</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Hardware component functional safety analysis</td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Hardware component verification and validation (V&amp;V)</td>
<td>V&amp;V executed to support internal development.</td>
<td>Yes</td>
</tr>
<tr>
<td>Integration of hardware component into end equipment</td>
<td>No</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Table B-1. Activities Performed by Texas Instruments versus Performed by the customer (continued)

<table>
<thead>
<tr>
<th>Functional Safety Lifecycle Activity</th>
<th>TI Execution</th>
<th>Customer Execution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Verification of IC performance in end equipment</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Selection of safety mechanisms to be applied to IC</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>End equipment level verification and validation</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>End equipment level functional safety analysis</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>End equipment level functional safety assessment</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>End equipment release to production</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Management of functional safety issues in production</td>
<td>Support provided as needed</td>
<td>Yes</td>
</tr>
</tbody>
</table>

B.3 Information Provided

Texas instruments has summarized what it considers the most critical functional safety work products that are available to the customer either publicly or under a nondisclosure agreement (NDA). NDAs are required to protect proprietary and sensitive information disclosed in certain functional safety documents.

Table B-2. Product Functional Safety Documentation

<table>
<thead>
<tr>
<th>Deliverable Name</th>
<th>Contents</th>
</tr>
</thead>
<tbody>
<tr>
<td>Functional Safety Manual</td>
<td>User guide for the functional safety features of the product, including system level assumptions of use.</td>
</tr>
<tr>
<td>Functional Safety Analysis Report</td>
<td>Results of all available functional safety analysis documented in a format that allows computation of custom metrics.</td>
</tr>
<tr>
<td>Functional Safety Report(1)</td>
<td>Summary of arguments and evidence of compliance to functional safety standards. References a specific component, component family, or TI process that was analyzed.</td>
</tr>
<tr>
<td>Assessment Certificate(1)</td>
<td>Evidence of compliance to functional safety standards. References a specific component, component family, or TI process that was analyzed. Provided by a 3rd party functional safety assessor.</td>
</tr>
</tbody>
</table>

(1) When an Assessment Certificate is available for a functional safety compliant product, the Functional Safety Report may not be provided. When a Functional Safety Report is provided, an Assessment Certificate may not be available. These two documents fulfill the same functional safety requirements and will be used interchangeably depending on the functional safety compliant product.
## C Summary of Safety Features and Diagnostics

### C.1 Summary of Safety Features and Diagnostics

#### Table C-1. Summary Table Legend

<table>
<thead>
<tr>
<th>Unique Identifier</th>
<th>Identifier used to reference the contents.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Feature or Diagnostic</td>
<td>Safety feature</td>
</tr>
</tbody>
</table>

#### Usage

- Each test listed in this chart can be one of two types. A "diagnostic" test or a "test for diagnostic".
- Diagnostic: Provides coverage for faults on a primary function of the device. It may, in addition, provide fault coverage on other diagnostics, and can therefore be also used as a test-for-diagnostic in certain cases.
- Test-for-Diagnostic Only: Does NOT provide coverage for faults on a primary function of the device. It's only purpose is to provide fault coverage on other diagnostics.

#### Diagnostic Type

- Hardware - A diagnostic which is implemented by TI in silicon and can communicate error status upon the detection of failures. It may require software to enable the diagnostic and/or to take action upon the detection of a failure.
- Software - A test recommended by TI which must be created by the software implementer. This test may use additional hardware implemented on the device by TI.
- Hardware / Software - A test recommended by TI which requires both, diagnostic hardware which has been implemented in silicon by TI, and which requires software that must be created by the software implementer.
- System - A diagnostic implemented externally of the microcontroller.

#### Diagnostic Operation

- This can be one among the following:
  1. Bootup (enabled by default)
  2. Continuous - Enabled at reset: Hardware safety mechanism that is enabled by default at reset.
  3. Continuous - Enabled by software: Hardware safety mechanism that needs to be enabled by software.
  4. On demand (Software defined): Software or Hardware-software safety mechanism that gets activated in the diagnostic test interval by the software.
  5. System defined: Implemented by the system.

#### Test Execution Time

- This column lists the time required for this diagnostic to complete.
- Test Execution Time

#### Action on Detected Fault

- The response this diagnostic takes when an error is detected.
- For software-driven tests, this action is often software implementation-dependent.

#### Error Reporting Time

- Typical time required for diagnostic to indicate a detected fault to the system. For safety mechanisms where fault detection time is known, this value is indicated. For software-driven tests, this time is often software implementation-dependent.

### Table C-2. Summary of Safety Features and Diagnostic

<table>
<thead>
<tr>
<th>Device Partition</th>
<th>Unique Identifier</th>
<th>Safety Feature or Diagnostic</th>
<th>Usage</th>
<th>Diagnostic Type</th>
<th>Diagnostic Operation</th>
<th>Test Execution Time</th>
<th>Action on Detected Fault</th>
<th>Error Reporting Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Supply</td>
<td>PWR1</td>
<td>External Voltage Supervisor</td>
<td>Diagnostic</td>
<td>System defined</td>
<td>Continuous - Enabled at reset</td>
<td>Zero or very low overhead</td>
<td>System defined</td>
<td>System defined</td>
</tr>
<tr>
<td></td>
<td>PWR2</td>
<td>External Watchdog</td>
<td>Diagnostic</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
</tr>
<tr>
<td></td>
<td>PWR4</td>
<td>Brownout Reset (BOR)</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Continuous - Enabled at reset</td>
<td>Zero or very low overhead</td>
<td>Reset</td>
<td>Typically less than 1us</td>
</tr>
<tr>
<td>Clock</td>
<td>CLK1</td>
<td>Missing Clock Detect (MCD)</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Continuous - Enabled at reset</td>
<td>Zero or very low overhead</td>
<td>NMI with ERRORSTS assertion Clock switch to internal oscillator</td>
<td>0.8 2ms</td>
</tr>
<tr>
<td></td>
<td>CLK2</td>
<td>Clock Integrity Check Using CPU Timer</td>
<td>Diagnostic</td>
<td>Hardware - Software</td>
<td>On demand (Software defined)</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
</tr>
<tr>
<td></td>
<td>CLK3</td>
<td>Clock Integrity Check Using HRPWM</td>
<td>Diagnostic</td>
<td>Hardware - Software</td>
<td>On demand (Software defined)</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
</tr>
<tr>
<td></td>
<td>CLK5</td>
<td>External Monitoring of Clock via XCLKOUT</td>
<td>Diagnostic</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
</tr>
<tr>
<td>Device Partition</td>
<td>Unique Identifier</td>
<td>Safety Feature or Diagnostic</td>
<td>Usage</td>
<td>Diagnostic Type</td>
<td>Diagnostic Operation</td>
<td>Test Execution Time</td>
<td>Action on Detected Fault</td>
<td>Error Reporting Time</td>
</tr>
<tr>
<td>------------------</td>
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</tr>
<tr>
<td>Clock (cont)</td>
<td>CLK6</td>
<td>Internal Watchdog (WD)</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Continuous - Enabled at reset</td>
<td>Zero or very low overhead</td>
<td>Device reset or interrupt as per configuration</td>
<td>Software defined</td>
</tr>
<tr>
<td></td>
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<td>System defined</td>
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<td>CLK7</td>
<td>External Watchdog</td>
<td>Diagnostic</td>
<td>System defined</td>
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<td>CLK8</td>
<td>Periodic Software Read Back of Static</td>
<td>Diagnostic</td>
<td>Software</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
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<td>Configuration Registers</td>
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<td>(Software defined)</td>
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<td>CLK9</td>
<td>Software Read Back of Written Configuration</td>
<td>Diagnostic</td>
<td>Software</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
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<td></td>
<td>(Software defined)</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>CLK10</td>
<td>Software Test of Watchdog (WD) Operation</td>
<td>Test for diagnostic</td>
<td>Software</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
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<td>(Software defined)</td>
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<td></td>
<td>CLK12</td>
<td>Software Test of Missing Clock Detect</td>
<td>Test for diagnostic</td>
<td>Hardware -下</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
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<td>Software</td>
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<tr>
<td></td>
<td>CLK13</td>
<td>PLL Lock Profiling using On-Chip Timer</td>
<td>Diagnostic</td>
<td>Hardware -下</td>
<td>On demand</td>
<td>Software defined</td>
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<td>(Software defined)</td>
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<td>CLK14</td>
<td>Peripheral Clock Gating (PCLKCR)</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>On demand</td>
<td>NA (Fault Avoidance)</td>
<td>NA (Fault avoidance technique)</td>
<td>NA (Fault avoidance technique)</td>
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<td></td>
<td>CLK17</td>
<td>Dual clock comparator (DCC) - Type 2</td>
<td>Diagnostic</td>
<td>Hardware -下</td>
<td>On demand</td>
<td>Software defined</td>
<td>Interrupt to CPU</td>
<td>Typically &lt;1 μS to notify *(Interrupt handling time is system load and software dependent)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Software</td>
<td>(Software defined)</td>
<td></td>
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<tr>
<td></td>
<td>EFUSE2</td>
<td>Efuse ECC</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Bootup (enabled by default)</td>
<td>Zero or very low overhead</td>
<td>Device reset &lt;400 CPU cycles</td>
<td></td>
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<td>JTAG1</td>
<td>Hardware disable of JTAG port</td>
<td>Fault Avoidance</td>
<td>System defined</td>
<td>Continuous - Enabled at reset</td>
<td>NA (Fault Avoidance)</td>
<td>NA (Fault avoidance technique)</td>
<td>NA (Fault avoidance technique)</td>
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<tr>
<td>System PLL</td>
<td>SYSPLL1</td>
<td>Clock integrity check using DCC</td>
<td>Diagnostic</td>
<td>Hardware -下</td>
<td>On demand</td>
<td>Software defined</td>
<td>Interrupt to CPU</td>
<td>Typically &lt;1 μS to notify *(Interrupt handling time is system load and software dependent)</td>
</tr>
<tr>
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<td></td>
<td>Software</td>
<td>(Software defined)</td>
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<td></td>
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<tr>
<td></td>
<td>SYSPLL2</td>
<td>PLL lock indication</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Continuous - Enabled by Software</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
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<td></td>
<td>SYSPLL4</td>
<td>Internal Watchdog (WD)</td>
<td>Diagnostic</td>
<td>Hardware</td>
<td>Continuous - Enabled by reset</td>
<td>zero or very low overhead</td>
<td>Device reset of interrupt as per configuration</td>
<td>Software defined</td>
</tr>
<tr>
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</tr>
<tr>
<td></td>
<td>SYSPLL5</td>
<td>External Watchdog</td>
<td>Diagnostic</td>
<td>System</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
</tr>
<tr>
<td></td>
<td>SYSPLL6</td>
<td>Software test of DCC functionality including error tests</td>
<td>Test for diagnostic</td>
<td>Software</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(Software defined)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>SYSPLL7</td>
<td>External monitoring of Clock</td>
<td>Diagnostic</td>
<td>System</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
<td>System defined</td>
</tr>
<tr>
<td></td>
<td>SYSPLL10</td>
<td>Software test of functionality including error tests</td>
<td>Diagnostic</td>
<td>Software</td>
<td>On demand</td>
<td>Software defined</td>
<td>Software defined</td>
<td>Software defined</td>
</tr>
<tr>
<td></td>
<td>SYSPLL11</td>
<td>Interleaving of FSM states</td>
<td>Fault Avoidance</td>
<td>Hardware</td>
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<td>Flash Program Verify and Erase Verify Check</td>
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Table C-2. Summary of Safety Features and Diagnostic (continued)

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<th>Diagnostic Operation</th>
<th>Test Execution Time</th>
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Table C-2. Summary of Safety Features and Diagnostic (continued)

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## Table C-2. Summary of Safety Features and Diagnostic (continued)

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<td>Usage</td>
<td>Diagnostic Type</td>
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<td>Test Execution Time</td>
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<td>Error Reporting Time</td>
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D Glossary

D.1 Glossary

Defined terms used in this document are listed in Table D-1.

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<thead>
<tr>
<th>Acronyms</th>
<th>Expansion</th>
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<tr>
<td>ADC</td>
<td>Analog-to-Digital Converter</td>
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<tr>
<td>ASIL</td>
<td>Automotive Safety Integrity Level (ISO 26262:2018)</td>
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<td>CPU</td>
<td>Central Processing Unit</td>
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<td>CRC</td>
<td>Cyclic Redundancy Check</td>
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<td>DAC</td>
<td>Digital-to-Analog Converter</td>
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<td>DTI</td>
<td>Diagnostic Test Interval</td>
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<tr>
<td>E/E/PE</td>
<td>Electrical/Electronic/Programmable Electronic</td>
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<tr>
<td>E2E</td>
<td>End-to-End Protocol</td>
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<tr>
<td>ePIE</td>
<td>enhanced Peripheral Interrupt Expansion</td>
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<tr>
<td>ePWM</td>
<td>enhanced Pulse Width Modulator</td>
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<tr>
<td>eQEP</td>
<td>enhanced Quadrature Encoder Pulse</td>
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<tr>
<td>ERAD</td>
<td>Embedded Real Time Analysis and Diagnostic</td>
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<tr>
<td>EUC</td>
<td>Equipment Under Control</td>
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<td>FMEDA</td>
<td>Failure Mode Effects and Diagnostic Analysis</td>
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<tr>
<td>FPU</td>
<td>Floating Point Unit</td>
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<td>FSA</td>
<td>Functional Safety Assessment</td>
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<td>FSI</td>
<td>Fast Serial Interface</td>
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<tr>
<td>FTA</td>
<td>Fault Tree Analysis</td>
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<tr>
<td>FTTI</td>
<td>Fault Tolerant Time Interval</td>
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<tr>
<td>HARA</td>
<td>Hazard Analysis and Risk Assessment</td>
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<td>HFT</td>
<td>Hardware Fault Tolerance</td>
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<td>HRCAP</td>
<td>High Resolution Capture</td>
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<td>IEC</td>
<td>International Electro Technical Commission</td>
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<tr>
<td>ISO</td>
<td>International Organization for Standardization</td>
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<tr>
<td>LIN</td>
<td>Local Interconnect Network</td>
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<td>MCU</td>
<td>Microcontroller Unit</td>
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<td>MTBF</td>
<td>Mean Time Between Failure</td>
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<tr>
<td>OTP</td>
<td>One Time Configurable</td>
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<td>PMBus</td>
<td>Power Management Bus Module</td>
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<td>PWM</td>
<td>Pulse Width Modulator</td>
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<td>SECDED</td>
<td>Single Error Correction, Double Error Detection</td>
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<td>SIL</td>
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<td>SOC</td>
<td>Start of Conversion</td>
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<td>Ti</td>
<td>Texas Instruments Inc.</td>
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<td>TMU</td>
<td>Trigonometric Math Unit</td>
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<td>VCRC</td>
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