





UCC27211A SLUSBL4D - AUGUST 2013 - REVISED JULY 2024

# UCC27211A 120V, 3.7A/4.5A Half-Bridge Driver with 8V UVLO

#### 1 Features

- -40°C to +150°C junction temperature range
- Drives two N-channel MOSFETs in high-side and low-side configuration with independent inputs
- Maximum boot voltage 120V DC
- 3.7A source, 4.5A sink output currents
- Input pins can tolerate -10V to +20V and are independent of supply voltage range
- TTL compatible inputs
- 8V to 17V VDD operating range, (20V ABS MAX)
- 7.2ns rise and 5.5ns fall time with 1000pF load
- Fast propagation delay times (20ns typical)
- 4ns delay matching
- Symmetrical undervoltage lockout for high-side and low-side driver
- Industry standard package available
  - 4mm × 4mm SON-8

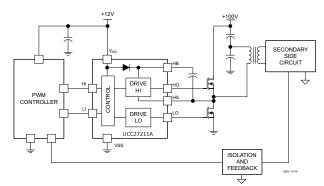
## 2 Applications

- Solar power optimizers and micro inverters
- Telecom and merchant power supplies
- Online and offline UPS
- Energy storage systems
- Battery test equipment

## 3 Description

The UCC27211A device driver is based on the popular UCC27201 MOSFET drivers; but, this device offers several significant performance improvements.

The peak output pullup and pulldown current has been increased to 3.7A source and 4.5A sink and



**Typical Application Diagram** 

thereby allows for driving large power MOSFETs with minimized switching losses during the transition through the Miller Plateau of the MOSFET. The input structure can directly handle -10VDC, which increases robustness and also allows direct interface to gate-drive transformers without using rectification diodes. The inputs are also independent of supply voltage and have a 20V maximum rating.

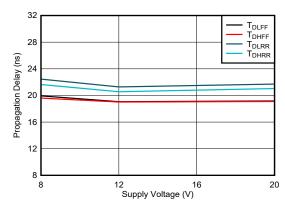
The switching node of the UCC27211A (HS pin) can handle -(24 - VDD) V maximum, which allows the high-side channel to be protected from inherent negative voltages caused by parasitic inductance and stray capacitance. The UCC27211A (TTL inputs) has increased hysteresis that allows for interface to analog or digital PWM controllers with enhanced noise immunity.

The low-side and high-side gate drivers are independently controlled and matched to 4ns between the turn on and turn off of each other. An on-chip 120V rated bootstrap diode eliminates the external discrete diodes. Undervoltage lockout is provided for both the high-side and the low-side drivers which provides symmetric turn on and turn off behavior and forces the outputs low if the drive voltage is below the specified threshold.

### **Device Information**

PART NUMBER	PACKAGE <sup>(1)</sup>	BODY SIZE (NOM)
UCC27211A	DRM (VSON, 8)	4.0mm × 4.0mm

For all available packages, see Section 12.



Propagation Delays vs Supply Voltage T = 25°C



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# **4 Pin Configuration and Functions**

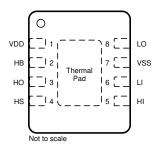


Figure 4-1. DRM Package 8-Pin VSON Bottom View

**Table 4-1. Pin Functions** 

PIN	]	TYPE	DESCRIPTION		
NAME	NO.	ITPE	DESCRIPTION		
HB 2 P is required. Connect positive side of the bootstrap capacitor to this pin. Typical range bypass capacitor is 0.022μF to 0.1μF. The capacitor value is dependant on the gate		High-side bootstrap supply. The bootstrap diode is on-chip but the external bootstrap capacitor is required. Connect positive side of the bootstrap capacitor to this pin. Typical range of HB bypass capacitor is 0.022μF to 0.1μF. The capacitor value is dependant on the gate charge of the high-side MOSFET and must also be selected based on speed and ripple criteria.			
HI	5	I	High-side input. <sup>(1)</sup>		
НО	3	0	High-side output. Connect to the gate of the high-side power MOSFET.		
HS	4	Р	High-side source connection. Connect to source of high-side power MOSFET. Connect the negative side of bootstrap capacitor to this pin.		
LI	6	I	Low-side input. <sup>(1)</sup>		
LO	8	0	Low-side output. Connect to the gate of the low-side power MOSFET.		
VDD	1	Р	Positive supply to the lower-gate driver. De-couple this pin to $V_{SS}$ (GND). Typical decoupling capacitor range is $0.22\mu F$ to $4.7\mu F$ (See $^{(2)}$ ).		
VSS	7	_	Negative supply terminal for the device that is generally grounded.		
Thermal pad <sup>(3)</sup>		_	Electrically referenced to $V_{SS}$ (GND). Connect to a large thermal mass trace or GND plane to dramatically improve thermal performance.		

- (1) HI or LI input is assumed to connect to a low impedance source signal. The source output impedance is assumed less than 100Ω. If the source impedance is greater than 100Ω, add a bypassing capacitor, each, between HI and VSS and between LI and VSS. The added capacitor value depends on the noise levels presented on the pins, typically from 1nF to 10nF should be effective to eliminate the possible noise effect. When noise is present on two pins, HI or LI, the effect is to cause HO and LO malfunctions to have wrong logic outputs.
- (2) For cold temperature applications TI recommends the upper capacitance range. Follow the Layout Guidelines for PCB layout.
- (3) The thermal pad is not directly connected to any leads of the package; however, it is electrically and thermally connected to the substrate which is the ground of the device.



## **5 Specifications**

## 5.1 Absolute Maximum Ratings

Over operating free-air temperature range and all voltages are with respect to V<sub>ss</sub> (unless otherwise noted).<sup>(1)</sup>

			MIN	MAX	UNIT
V <sub>DD</sub>	Supply voltage		-0.3	20	V
V <sub>HI</sub> , V <sub>LI</sub>	Input voltages on HI and LI		-10	20	V
V	Output valtage on LO	DC	-0.3	V <sub>DD</sub> + 0.3	V
$V_{LO}$	Output voltage on LO	Repetitive pulse < 100 ns <sup>(2)</sup>	-2	V <sub>DD</sub> + 0.3	V
\/	Output valtage on LIO	DC	V <sub>HS</sub> - 0.3	V <sub>HB</sub> + 0.3	V
V <sub>HO</sub> Output voltage	Output voltage on HO	Repetitive pulse < 100 ns <sup>(2)</sup>	V <sub>HS</sub> – 2	V <sub>HB</sub> + 0.3	V
1/	V-14	DC	-1	115	
$V_{HS}$	Voltage on HS	Repetitive pulse < 100 ns <sup>(2)</sup>	-(24V - V <sub>DD</sub> )	115	V
V <sub>HB</sub>	Voltage on HB		-0.3	120	V
	Voltage on HB-HS		-0.3	20	V
TJ	Operating junction temperature		-40	150	°C
T <sub>stg</sub>	Storage temperature		-65	150	°C

<sup>(1)</sup> Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

## 5.2 ESD Ratings

			VALUE	UNIT
		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2000	V
V <sub>(ESD)</sub>	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	±1000	V

<sup>(1)</sup> JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

## **5.3 Recommended Operating Conditions**

Over operating free-air temperature range and all voltages are with respect to V<sub>ss</sub> (unless otherwise noted).

		MIN	NOM	MAX	UNIT
V <sub>DD</sub>	Supply voltage	8	12	17	V
V	Voltage on HS	-1		105	
$V_{HS}$	Voltage on HS (repetitive pulse < 100 ns) <sup>(1)</sup>	-(24V - V <sub>DD</sub> )		110	V
V <sub>HB</sub>	Voltage on HB	V <sub>HS</sub> + 8.0, V <sub>DD</sub> - 1		V <sub>HS</sub> + 17, 115	•
SR <sub>HS</sub>	Voltage slew rate on HS			50	V/ns
TJ	Operating junction temperature	-40		150	°C

<sup>(1)</sup> Values are verified by characterization and are not production tested.

### 5.4 Thermal Information

	THERMAL METRIC(1)	DRM (VSON)	UNIT
		8 Pins	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	46.2	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	41.1	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	21.3	°C/W

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<sup>(2)</sup> Values are verified by characterization and are not production tested.

<sup>(2)</sup> JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



## 5.4 Thermal Information (continued)

		UCC27211A	
	THERMAL METRIC <sup>(1)</sup>	DRM (VSON)	UNIT
		8 Pins	
ΨЈТ	Junction-to-top characterization parameter	1.3	°C/W
ΨЈВ	Junction-to-board characterization parameter	21.2	°C/W
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	9.1	°C/W

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

### 5.5 Electrical Characteristics

 $V_{DD} = V_{HB} = 12 \text{ V}, V_{HS} = V_{SS} = 0 \text{ V}, \text{ No load on LO or HO}, T_A = T_J = -40 ^{\circ}\text{C to } +150 ^{\circ}\text{C (unless otherwise noted)}.$ 

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY C	CURRENTS					
I <sub>DD</sub>	VDD quiescent current	$V_{LI} = V_{HI} = 0 V$		0.11	0.19	mA
I <sub>DDO</sub>	VDD operating current	f = 500 kHz, C <sub>LOAD</sub> = 0		1.4	3	mA
I <sub>HB</sub>	Boot voltage quiescent current	V <sub>LI</sub> = V <sub>HI</sub> = 0 V		0.065	0.12	mA
Інво	Boot voltage operating current	f = 500 kHz, C <sub>LOAD</sub> = 0		1.3	3	mA
I <sub>HBS</sub>	HB to VSS quiescent current	V <sub>HS</sub> = V <sub>HB</sub> = 105 V		0.0005	1	μA
I <sub>HBSO</sub>	HB to VSS operating current	f = 500 kHz, C <sub>LOAD</sub> = 0		0.03	1	mA
INPUT						
V <sub>HIT_HI</sub>	Input voltage high threshold		1.7	2.3	2.7	V
V <sub>HIT_LI</sub>	Input voltage high threshold		1.7	2.3	2.7	V
V <sub>LIT_HI</sub>	Input voltage low threshold		1.2	1.6	1.9	V
V <sub>LIT_LI</sub>	Input voltage low threshold		1.2	1.6	1.9	V
V <sub>IHYS HI</sub>	Input voltage hysteresis			0.7		V
V <sub>IHYS LI</sub>	Input voltage hysteresis			0.7		V
R <sub>IN_HI</sub>	Input pulldown resistance	V <sub>IN</sub> = 3V		68		kΩ
R <sub>IN_LI</sub>	Input pulldown resistance	V <sub>IN</sub> = 3V		68		kΩ
UNDERVO	DLTAGE PROTECTION (UVLO)					
V <sub>DDR</sub>	VDD rising threshold		6.2	7	7.8	V
V <sub>DDHYS</sub>	VDD threshold hysteresis			0.5		V
V <sub>HBR</sub>	VHB rising threshold		5.6	6.7	7.9	V
V <sub>HBHYS</sub>	VHB threshold hysteresis			1.1		V
воотѕт	RAP DIODE					
V <sub>F</sub>	Low-current forward voltage	I <sub>VDD - HB</sub> = 100 μA		0.65	0.85	V
V <sub>FI</sub>	High-current forward voltage	I <sub>VDD - HB</sub> = 100 mA		0.9	1.05	V
R <sub>D</sub>	Dynamic resistance, ΔVF/ΔI	I <sub>VDD - HB</sub> = 160 mA and 180 mA	0.3	0.55	0.85	Ω
LO GATE	DRIVER					
V <sub>LOL</sub>	Low level output voltage	I <sub>LO</sub> = 100 mA		0.07	0.19	V
V <sub>LOH</sub>	High level output voltage	$I_{LO}$ = -100 mA, $V_{LOH}$ = $V_{DD} - V_{LO}$		0.11	0.29	V
	Peak pullup current <sup>(1)</sup>	V <sub>LO</sub> = 0 V		3.7		Α
	Peak pulldown current <sup>(1)</sup>	V <sub>LO</sub> = 12 V		4.5		Α
HO GATE	DRIVER		•		'	
V <sub>HOL</sub>	Low level output voltage	I <sub>HO</sub> = 100 mA		0.07	0.19	V
V <sub>HOH</sub>	High level output voltage	$I_{HO}$ = -100 mA, $V_{HOH}$ = $V_{HB}$ - $V_{HO}$		0.11	0.29	V
	Peak pullup current <sup>(1)</sup>	V <sub>HO</sub> = 0 V		3.7		Α
	Peak pulldown current <sup>(1)</sup>	V <sub>HO</sub> = 12 V		4.5		Α

<sup>(1)</sup> Parameter not tested in production.



## **5.6 Switching Characteristics**

 $V_{DD}$  =  $V_{HB}$  = 12 V,  $V_{HS}$  =  $V_{SS}$  = 0 V, No load on LO or HO,  $T_A$  =  $T_J$  =  $-40^{\circ}$ C to +150°C (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
PROPAGA	ATION DELAYS					
t <sub>DLFF</sub>	VLI falling to VLO falling	C <sub>LOAD</sub> = 0 pF, from V <sub>LIT</sub> of LI to 90% of LO falling	10	19	30	ns
t <sub>DHFF</sub>	VHI falling to VHO falling	C <sub>LOAD</sub> = 0 pF, from V <sub>LIT</sub> of HI to 90% of HO falling	10	19	30	ns
t <sub>DLRR</sub>	VLI rising to VLO rising	C <sub>LOAD</sub> = 0 pF, from V <sub>HIT</sub> of LI to 10% of LO rising	10	20	42	ns
t <sub>DHRR</sub>	VHI rising to VHO rising	C <sub>LOAD</sub> = 0 pF, C <sub>LOAD</sub> = 0 pF, from V <sub>HIT</sub> of HI to 10% of HO rising	10	20	42	ns
DELAY MA	ATCHING				•	
t <sub>MON</sub>	LI ON, HI OFF	T <sub>J</sub> = 25°C		4	9.5	ns
t <sub>MON</sub>	LI ON, HI OFF	T <sub>J</sub> = -40°C to 150°C		4	17	ns
t <sub>MOFF</sub>	LI OFF, HI ON	T <sub>J</sub> = 25°C		4	9.5	ns
t <sub>MOFF</sub>	LI OFF, HI ON	T <sub>J</sub> = -40°C to 150°C		4	17	ns
OUTPUT F	RISE AND FALL TIME				•	
t <sub>R_LO</sub>	LO rise time	C <sub>LOAD</sub> = 1000 pF, from 10% to 90%		7.2		ns
t <sub>R_HO</sub>	HO rise time	C <sub>LOAD</sub> = 1000 pF, from 10% to 90%		7.2		ns
t <sub>F_LO</sub>	LO fall time	C <sub>LOAD</sub> = 1000 pF, from 10% to 90%		5.5		ns
t <sub>F_HO</sub>	HO fall time	C <sub>LOAD</sub> = 1000 pF, from 10% to 90%		5.5		ns
t <sub>R_LO_p1</sub>	LO rise time (3 V to 9 V)	C <sub>LOAD</sub> = 0.1 μF, (3V to 9V)		0.27	0.6	μs
t <sub>R_HO_p1</sub>	HO rise time (3 V to 9 V)	C <sub>LOAD</sub> = 0.1 μF, (3V to 9V)		0.27	0.6	μs
t <sub>F_LO_p1</sub>	LO fall time (9 V to 3 V)	C <sub>LOAD</sub> = 0.1 μF, (9V to 3V)		0.16	0.4	μs
t <sub>F_HO_p1</sub>	HO fall time (9 V to 3 V)	C <sub>LOAD</sub> = 0.1 μF, (9V to 3V)		0.16	0.4	μs
MISCELLA	ANEOUS				•	
t <sub>IN_PW</sub>	Minimum input pulse width that changes the output LO				40	ns
t <sub>IN_PW</sub>	Minimum input pulse width that changes the output HO				40	ns
t <sub>OFF_BSD</sub>	Bootstrap diode turnoff time <sup>(1)</sup> (2)	I <sub>F</sub> = 20 mA, I <sub>REV</sub> = 0.5 A <sup>(3)</sup>		20		ns

Parameter not tested in production.

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Typical values for T<sub>A</sub> = 25°C.
 I<sub>F</sub>: Forward current applied to bootstrap diode, I<sub>REV</sub>: Reverse current applied to bootstrap diode.



# **5.7 Timing Diagrams**

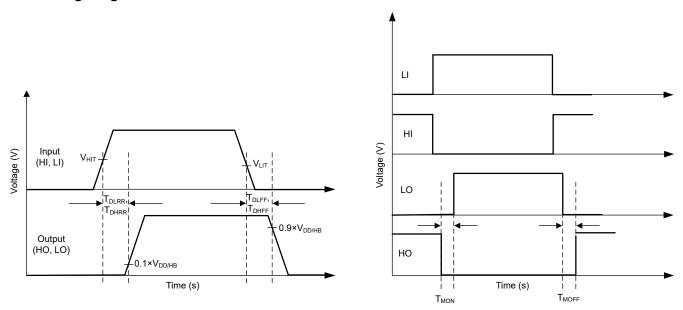
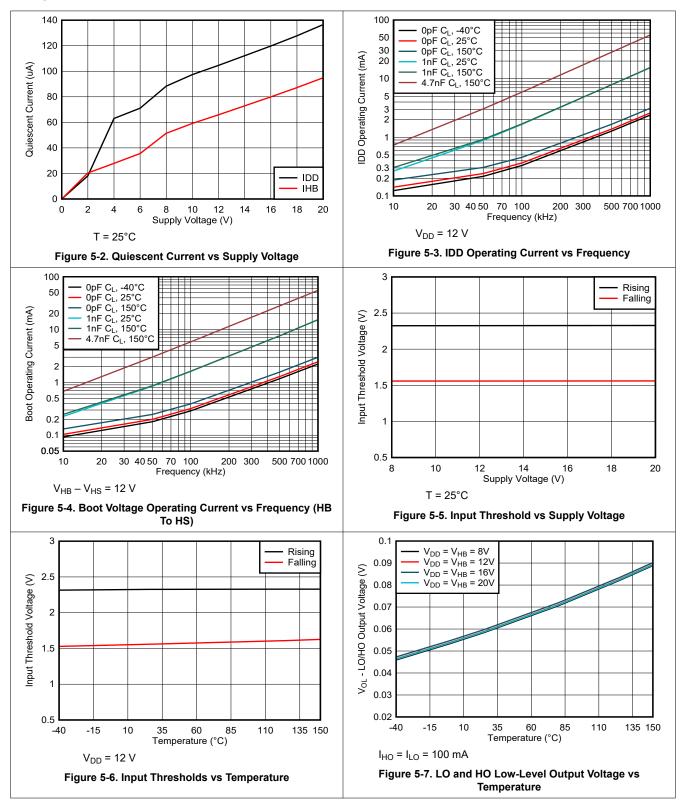


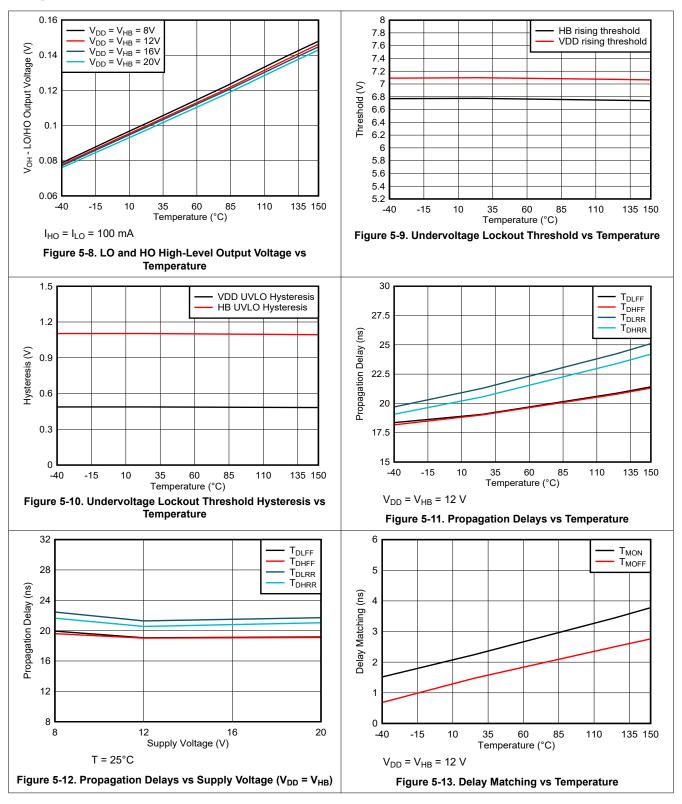
Figure 5-1. Timing Diagrams



## 5.8 Typical Characteristics

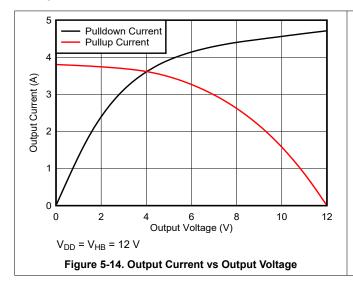


## 5.8 Typical Characteristics (continued)





# **5.8 Typical Characteristics (continued)**



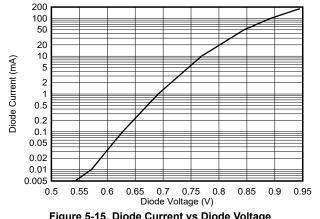


Figure 5-15. Diode Current vs Diode Voltage

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## **6 Detailed Description**

### 6.1 Overview

The UCC27211A device is designed to drive both the high-side and low-side of N-Channel MOSFETs in a half-and full-bridge or synchronous-buck configuration. The floating high-side driver can operate with supply voltages of up to 120V, which allows for N-Channel MOSFET control in half-bridge, full-bridge, push-pull, two-switch forward, and active clamp forward converters.

The UCC27211A devices feature 3.7A source and 4.5A sink capability, industry best-in-class switching characteristics and a host of other features listed in Table 6-1. These features combine to ensure efficient, robust and reliable operation in high-frequency switching power circuits.

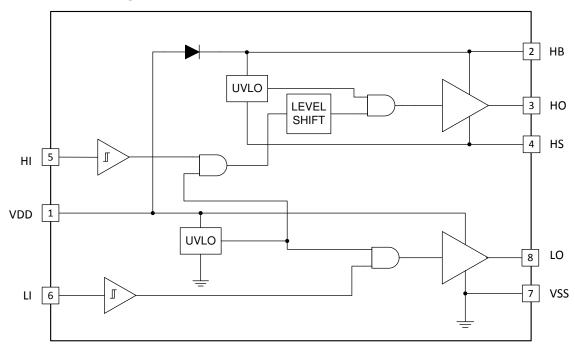
Table 6-1. UCC27211A Highlights

FEATURE	BENEFIT
3.7A source and 4.5A sink current	High peak current ideal for driving large power MOSFETs with minimal power loss (fast-drive capability at Miller plateau)
Input pins (HI and LI) can directly handle –10VDC up to 20VDC	Increased robustness and ability to handle undershoot and overshoot can interface directly to gate-drive transformers without having to use rectification diodes.
120V internal boot diode	Provides voltage margin to meet telecom 100V surge requirements
Switch node (HS pin) able to handle –(24 – VDD) V maximum for 100ns	Allows the high-side channel to have extra protection from inherent negative voltages caused by parasitic inductance and stray capacitance
Robust ESD circuitry to handle voltage spikes	Excellent immunity to large dV/dT conditions
20ns propagation delay with 7.2ns rise time and 5.5ns fall time	Best-in-class switching characteristics and extremely low-pulse transmission distortion
4ns (typical) delay matching between channels	Avoids transformer volt-second offset in bridge
Symmetrical UVLO circuit	Ensures high-side and low-side shut down at the same time
TTL optimized thresholds with increased hysteresis	Complementary to analog or digital PWM controllers; increased hysteresis offers added noise immunity

In the UCC27211A device, the high side and low side each have independent inputs that allow maximum flexibility of input control signals in the application. The boot diode for the high-side driver bias supply is internal to the device. The UCC27211A is a TTL or logic compatible device. The high-side driver is referenced to the switch node (HS), which is typically the source pin of the high-side MOSFET and drain pin of the low-side MOSFET. The low-side driver is referenced to  $V_{\rm SS}$ , which is typically ground. The UCC27211A functions are divided into the input stages, UVLO protection, level shift, boot diode, and output driver stages.



## 6.2 Functional Block Diagram



## 6.3 Feature Description

## 6.3.1 Input Stages

The input stages of the UCC27211A device have impedance of  $68k\Omega$  nominal and input capacitance is approximately 4pF. Pulldown resistance to  $V_{SS}$  (ground) is  $68k\Omega$ . The logic level compatible input provides a rising threshold of 2.3V and a falling threshold of 1.6V.

#### 6.3.2 Undervoltage Lockout (UVLO)

The bias supplies for the high-side and low-side drivers have UVLO protection.  $V_{DD}$  as well as  $V_{HB}$  to  $V_{HS}$  differential voltages are monitored. The  $V_{DD}$  UVLO disables both drivers when  $V_{DD}$  is below the specified threshold. The rising  $V_{DD}$  threshold is 7V with 0.5V hysteresis. The VHB UVLO disables only the high-side driver when the  $V_{HB}$  to  $V_{HS}$  differential voltage is below the specified threshold. The  $V_{HB}$  UVLO rising threshold is 6.7V with 1.1V hysteresis.

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#### 6.3.3 Level Shift

The level shift circuit is the interface from the high-side input to the high-side driver stage which is referenced to the switch node (HS). The level shift allows control of the HO output referenced to the HS pin and provides excellent delay matching with the low-side driver.

#### 6.3.4 Boot Diode

The boot diode necessary to generate the high-side bias is included in the UCC27211A family of drivers. The diode anode is connected to  $V_{DD}$  and cathode connected to  $V_{HB}$ . With the  $V_{HB}$  capacitor connected to HB and the HS pins, the  $V_{HB}$  capacitor charge is refreshed every switching cycle when HS transitions to ground. The boot diode provides fast recovery times, low diode resistance, and voltage rating margin to allow for efficient and reliable operation.

## 6.3.5 Output Stages

The output stages are the interface to the power MOSFETs in the power train. High slew rate, low resistance and high peak current capability of both output drivers allow for efficient switching of the power MOSFETs. The low-side output stage is referenced from  $V_{DD}$  to  $V_{SS}$  and the high side is referenced from  $V_{HB}$  to  $V_{HS}$ .

#### 6.4 Device Functional Modes

The device operates in normal mode and UVLO mode. See the *Undervoltage Lockout (UVLO)* section for information on UVLO operation mode. In the normal mode the output state is dependent on states of the HI and LI pins. Table 6-2 lists the output states for different input pin combinations.

Table 6-2. Device Logic Table

HI PIN	LI PIN	HO <sup>(1)</sup>	<b>LO</b> <sup>(2)</sup>
L	L	L	L
L	Н	L	Н
Н	L	Н	L
Н	Н	Н	Н

- (1) HO is measured with respect to HS.
- (2) LO is measured with respect to VSS.

## 7 Application and Implementation

#### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

## 7.1 Application Information

To affect fast switching of power devices and reduce associated switching power losses, a powerful gate driver is employed between the PWM output of controllers and the gates of the power semiconductor devices. Also, gate drivers are indispensable when it is impossible for the PWM controller to directly drive the gates of the switching devices. With the advent of digital power, this situation will be often encountered because the PWM signal from the digital controller is often a 3.3V logic signal which cannot effectively turn on a power switch. Level shifting circuitry is needed to boost the 3.3V signal to the gate-drive voltage (such as 12V) in order to fully turn on the power device and minimize conduction losses. Traditional buffer drive circuits based on NPN/PNP bipolar transistors in totem-pole arrangement, being emitter follower configurations, prove inadequate with digital power because they lack level-shifting capability. Gate drivers effectively combine both the level-shifting and buffer-drive functions. Gate drivers also find other needs such as minimizing the effect of high-frequency switching noise by locating the high-current driver physically close to the power switch, driving gate-drive transformers, and controlling floating power-device gates, reducing power dissipation and thermal stress in controllers by moving gate charge power losses from the controller into the driver.

Finally, emerging wide band-gap power device technologies such as GaN based switches, which are capable of supporting very high switching frequency operation, are driving very special requirements in terms of gate drive capability. These requirements include operation at low VDD voltages (5V or lower), low propagation delays and availability in compact, low-inductance packages with good thermal capability. Gate-driver devices are extremely important components in switching power, and they combine the benefits of high-performance, low-cost component count and board-space reduction as well as simplified system design.

### 7.2 Typical Application

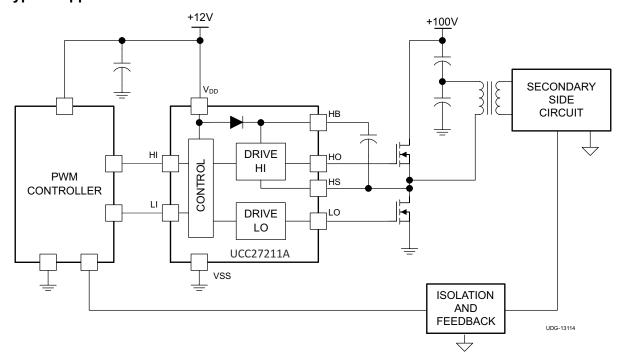


Figure 7-1. UCC27211A Typical Application Diagram 1

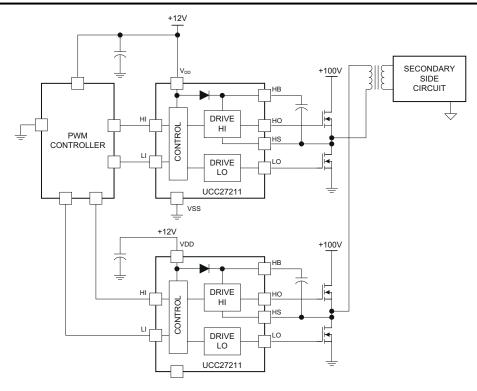


Figure 7-2. UCC27211A Typical Application Diagram 2

# 7.2.1 Design Requirements

For this design example, use the parameters listed in Table 7-1.

**Table 7-1. Design Specifications** 

DESIGN PARAMETER	EXAMPLE VALUE
Supply voltage, VDD	12V
Voltage on HS, VHS	0V to 100V
Voltage on HB, VHB	12V to 112V
Output current rating, IO	-4.5A/3.7A
Operating frequency	500kHz



### 7.2.2 Detailed Design Procedure

#### 7.2.2.1 Input Threshold Type

The UCC27211A device has an input maximum voltage range from -10V to 20V. This increased robustness means that both parts can be directly interfaced to gate drive transformers. The UCC27211A device features TTL compatible input threshold logic with wide hysteresis. The threshold voltage levels are low voltage and independent of the VDD supply voltage, which allows compatibility with both logic-level input signals from microcontrollers as well as higher-voltage input signals from analog controllers. See the Electrical Characteristics table for the actual input threshold voltage levels and hysteresis specifications for the UCC27211A device.

#### 7.2.2.2 V<sub>DD</sub> Bias Supply Voltage

The bias supply voltage to be applied to the VDD pin of the device should never exceed the values listed in the Absolute Maximum Ratings table. However, different power switches demand different voltage levels to be applied at the gate terminals for effective turnon and turnoff. With certain power switches, a positive gate voltage may be required for turnon and a negative gate voltage may be required for turnoff, in which case the VDD bias supply equals the voltage differential. With a wide operating range from 8V to 17V, the UCC27211A device can be used to drive a variety of power switches, such as Si MOSFETs, IGBTs, and wide-bandgap power semiconductors.

#### 7.2.2.3 Peak Source and Sink Currents

Generally, the switching speed of the power switch during turnon and turnoff should be as fast as possible in order to minimize switching power losses. The gate driver device must be able to provide the required peak current for achieving the targeted switching speeds with the targeted power MOSFET. The system requirement for the switching speed is typically described in terms of the slew rate of the drain-to-source voltage of the power MOSFET (such as  $dV_{DS}/dt$ ). For example, the system requirement might state that a SPP20N60C3 power MOSFET must be turned-on with a  $dV_{DS}/dt$  of 20V/ns or higher with a DC bus voltage of 400 V in a continuous-conduction-mode (CCM) boost PFC-converter application. This type of application is an inductive hard-switching application and reducing switching power losses is critical. This requirement means that the entire drain-to-source voltage swing during power MOSFET turnon event (from 400V in the OFF state to  $V_{DS(on)}$  in on state) must be completed in approximately 20ns or less. When the drain-to-source voltage swing occurs, the Miller charge of the power MOSFET (QGD parameter in the SPP20N60C3 data sheet is 33nC typical) is supplied by the peak current of gate driver. According to power MOSFET inductive switching mechanism, the gate-to-source voltage of the power MOSFET at this time is the Miller plateau voltage, which is typically a few volts higher than the threshold voltage of the power MOSFET,  $V_{GS(TH)}$ .

To achieve the targeted dV<sub>DS</sub>/dt, the gate driver must be capable of providing the Q<sub>GD</sub> charge in 20ns or less. In other words a peak current of 1.65A (= 33nC / 20ns) or higher must be provided by the gate driver. The UCC27211A gate driver is capable of providing 4A peak sourcing current which clearly exceeds the design requirement and has the capability to meet the switching speed needed. The 2.4× overdrive capability provides an extra margin against part-to-part variations in the Q<sub>GD</sub> parameter of the power MOSFET along with additional flexibility to insert external gate resistors and fine tune the switching speed for efficiency versus EMI optimizations. However, in practical designs the parasitic trace inductance in the gate drive circuit of the PCB will have a definitive role to play on the power MOSFET switching speed. The effect of this trace inductance is to limit the dI/dt of the output current pulse of the gate driver. In order to illustrate this, consider output current pulse waveform from the gate driver to be approximated to a triangular profile, where the area under the triangle (½ × I<sub>PEAK</sub> × time) would equal the total gate charge of the power MOSFET (QG parameter in SPP20N60C3 power MOSFET datasheet = 87nC typical). If the parasitic trace inductance limits the dl/dt then a situation may occur in which the full peak current capability of the gate driver is not fully achieved in the time required to deliver the QG required for the power MOSFET switching. In other words the time parameter in the equation would dominate and the IPEAK value of the current pulse would be much less than the true peak current capability of the device, while the required QG is still delivered. Because of this, the desired switching speed may not be realized, even when theoretical calculations indicate the gate driver is capable of achieving the targeted switching speed. Thus, placing the gate driver device very close to the power MOSFET and designing a tight gate drive-loop with minimal PCB trace inductance is important to realize the full peak-current capability of the gate driver.

Product Folder Links: UCC27211A

#### 7.2.2.4 Propagation Delay

The acceptable propagation delay from the gate driver is dependent on the switching frequency at which it is used and the acceptable level of pulse distortion to the system. The UCC27211A device features 20ns (typical) propagation delays, which ensures very little pulse distortion and allows operation at very high-frequencies. See the Electrical Characteristics table for the propagation and switching characteristics of the UCC27211A device.

#### 7.2.2.5 Power Dissipation

Power dissipation of the gate driver has two portions as shown in Equation 1.

$$P_{DISS} = P_{DC} + P_{SW} \tag{1}$$

Use Equation 2 to calculate the DC portion of the power dissipation (PDC).

$$PDC = I_Q \times V_{DD}$$
 (2)

#### where

• I<sub>Q</sub> is the quiescent current for the driver.

The quiescent current is the current consumed by the device to bias all internal circuits such as input stage, reference voltage, logic circuits, protections, and also any current associated with switching of internal devices when the driver output changes state (such as charging and discharging of parasitic capacitances, parasitic shoot-through, and so forth). The UCC27211A features very low quiescent currents (less than 0.17mA, refer to the Electrical Characteristics table and contain internal logic to eliminate any shoot-through in the output driver stage. Thus the effect of the PDC on the total power dissipation within the gate driver can be safely assumed to be negligible. The power dissipated in the gate-driver package during switching (PSW) depends on the following factors:

- Gate charge required of the power device (usually a function of the drive voltage VG, which is very close to input bias supply voltage VDD)
- · Switching frequency
- Use of external gate resistors. When a driver device is tested with a discrete, capacitive load calculating the
  power that is required from the bias supply is fairly simple. The energy that must be transferred from the bias
  supply to charge the capacitor is given by Equation 3.

$$EG = \frac{1}{2}C_{LOAD} \times V_{DD}^{2}$$
 (3)

- where
- C<sub>LOAD</sub> is load capacitor
- V<sub>DD</sub> is bias voltage feeding the driver

There is an equal amount of energy dissipated when the capacitor is charged and when it is discharged. This leads to a total power loss given by Equation 4.

$$PG = C_{LOAD} \times V_{DD}^{2} \times f_{SW}$$
 (4)

### where

• f<sub>SW</sub> is the switching frequency

The switching load presented by a power MOSFET/IGBT is converted to an equivalent capacitance by examining the gate charge required to switch the device. This gate charge includes the effects of the input capacitance plus the added charge needed to swing the drain voltage of the power device as it switches between the ON and OFF states. Most manufacturers provide specifications of typical and maximum gate charge, in nC, to switch the device under specified conditions. Using the gate charge Qg, determine the power that must be dissipated when switching a capacitor which is calculated using the equation  $Q_G = C_{LOAD} \times V_{DD}$  to provide Equation 5 for power.

$$P_{G} = C_{LOAD} \times V_{DD}^{2} \times f_{SW} = Q_{G} \times V_{DD} \times f_{SW}$$
(5)



This power  $P_G$  is dissipated in the resistive elements of the circuit when the MOSFET/IGBT is being turned on and off. Half of the total power is dissipated when the load capacitor is charged during turnon, and the other half is dissipated when the load capacitor is discharged during turnoff. When no external gate resistor is employed between the driver and MOSFET/IGBT, this power is completely dissipated inside the driver package. With the use of external gate-drive resistors, the power dissipation is shared between the internal resistance of driver and external gate resistor.

## 7.2.3 Application Curves

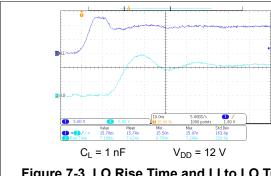


Figure 7-3. LO Rise Time and LI to LO Turn-on Propagation Delay

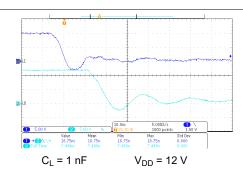


Figure 7-4. LO Fall Time and LI to LO Turn-off Propagation Delay

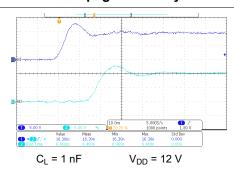


Figure 7-5. HO Rise Time and HI to HO Turn-on Propagation Delay

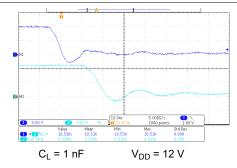


Figure 7-6. HO Fall Time and HI to HO Turn-off Propagation Delay

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## 8 Power Supply Recommendations

The bias supply voltage range for which the UCC27211A device is recommended to operate is from 8V to 17V. The lower end of this range is governed by the internal undervoltage-lockout (UVLO) protection feature on the  $V_{DD}$  pin supply circuit blocks. Whenever the driver is in UVLO condition when the  $V_{DD}$  pin voltage is below the  $V_{(ON)}$  supply start threshold, this feature holds the output low, regardless of the status of the inputs. The upper end of this range is driven by the 20V absolute maximum voltage rating of the  $V_{DD}$  pin of the device (which is a stress rating). Keeping a 3V margin to allow for transient voltage spikes, the maximum recommended voltage for the  $V_{DD}$  pin is 17V. The UVLO protection feature also involves a hysteresis function, which means that when the  $V_{DD}$  pin bias voltage has exceeded the threshold voltage and device begins to operate, and if the voltage drops, then the device continues to deliver normal functionality unless the voltage drop exceeds the hysteresis specification  $V_{DD(hys)}$ . Therefore, ensuring that, while operating at or near the 8V range, the voltage ripple on the auxiliary power supply output is smaller than the hysteresis specification of the device is important to avoid triggering device shutdown. During system shutdown, the device operation continues until the  $V_{DD}$  pin voltage has dropped below the  $V_{(OFF)}$  threshold, which must be accounted for while evaluating system shutdown timing design requirements. Likewise, at system start-up the device does not begin operation until the  $V_{DD}$  pin voltage has exceeded the  $V_{(ON)}$  threshold.

The quiescent current consumed by the internal circuit blocks of the device is supplied through the  $V_{DD}$  pin. Although this fact is well known, it is important to recognize that the charge for source current pulses delivered by the LO pin is also supplied through the same  $V_{DD}$  pin. As a result, every time a current is sourced out of the LO pin, a corresponding current pulse is delivered into the device through the  $V_{DD}$  pin. Thus, ensure that a local bypass capacitor is provided between the  $V_{DD}$  and GND pins and located as close to the device as possible for the purpose of decoupling is important. A lo-ESR, ceramic surface-mount capacitor is required. TI recommends using a capacitor in the range  $0.22\mu F$  to  $4.7\mu F$  between  $V_{DD}$  and GND. In a similar manner, the current pulses delivered by the HO pin are sourced from the HB pin. Therefore a  $0.022\mu F$  to  $0.1\mu F$  local decoupling capacitor is recommended between the HB and HS pins.

## 9 Layout

### 9.1 Layout Guidelines

To improve the switching characteristics and efficiency of a design, the following layout rules must be followed.

- Locate the driver as close as possible to the MOSFETs.
- Locate the V<sub>DD</sub> V<sub>SS</sub> and V<sub>HB</sub>-V<sub>HS</sub> (bootstrap) capacitors as close as possible to the device (see Figure 9-1).
- Pay close attention to the GND trace. Use the thermal pad of the DRM package as GND by connecting it to the VSS pin (GND). The GND trace from the driver goes directly to the source of the MOSFET, but must not be in the high current path of the MOSFET drain or source current.
- Use similar rules for the HS node as for GND for the high-side driver.
- For systems using multiple and UCC27211A devices, TI recommends that dedicated decoupling capacitors be located at V<sub>DD</sub>-V<sub>SS</sub> for each device.
- Care must be taken to avoid placing VDD traces close to LO, HS, and HO signals.
- Use wide traces for LO and HO closely following the associated GND or HS traces. A width of 60 to 100mils
  is preferable where possible.
- Use as least two or more vias if the driver outputs or SW node must be routed from one layer to another.
   For GND, the number of vias must be a consideration of the thermal pad requirements as well as parasitic inductance.
- Avoid LI and HI (driver input) going close to the HS node or any other high dV/dT traces that can induce significant noise into the relatively high impedance leads.

A poor layout can cause a significant drop in efficiency or system malfunction, and it can even lead to decreased reliability of the whole system.



### 9.2 Layout Example

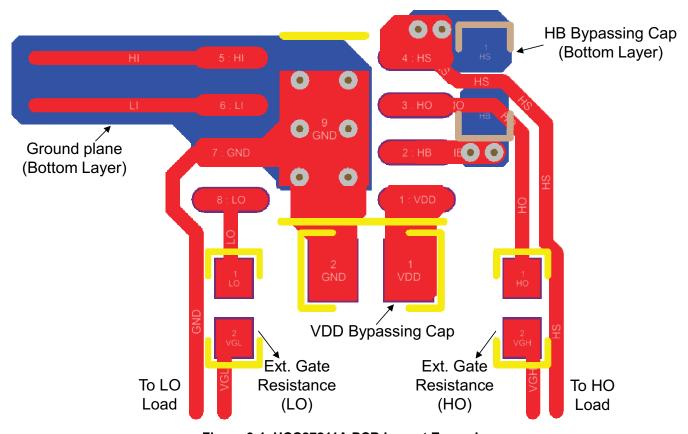


Figure 9-1. UCC27211A PCB Layout Example

## 9.3 Thermal Considerations

The useful range of a driver is greatly affected by the drive-power requirements of the load and the thermal characteristics of the package. For a gate driver to be useful over a particular temperature range, the package must allow for efficient removal of the heat produced while keeping the junction temperature within rated limits. The thermal metrics for the driver package are listed in Thermal Information. For detailed information regarding the table, refer to the Application Note from Texas Instruments entitled Semiconductor and IC Package Thermal Metrics (SPRA953). The UCC27211A device is offered in an 8-pin VSON package.



## 10 Device and Documentation Support

## 10.1 Third-Party Products Disclaimer

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## **10.2 Documentation Support**

#### 10.2.1 Related Documentation

PowerPAD™ Thermally Enhanced Package, Application Report (SLMA002)

PowerPAD™ Made Easy, Application Report (SLMA004)

### 10.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 10.4 Support Resources

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### 10.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

## 10.7 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.



# 11 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

CI	nanges from Revision C (October 2015) to Revision D (July 2024)	Page
•	Changed document title to reflect the device's key features.	1
•	Changed several specifications to reflect the device characteristics	1
•	Removed 8-pin SOIC and 10-pin SON packages from the data sheet	1
•	Changed Features section: 1) Changed junction temperature range specification (From: -40°C to 140°C.	To:
	-40°C to 150°C). 2) Deleted HBM and CDM classification levels, no change in ratings in the ESD table. 3	
	Changed peak currents to reflect specification, no change in actual drive strength (From: 4A/4A. To: 3.7A	
	4.5A). 4) Deleted 0.9-Ω Pullup and Pulldown Resistance since it is not specified in the Electrical	
	Characteristics. 5) Deleted Pseudo-CMOS Compatible Input which is not a feature of UCC27211A device	a 1
•	Updated Applications section with list of top 5 typical applications	
	Changed in Description section: 1) Added new D (SOIC, 8) package variant. 2) Changed peak current to	
	display typical pull-up/pull-down, no chang in actual specification (From: 4A4/A. To: 3.7A/4.5A). 3) Delete	
	pullup/pulldown resistance information since this is not an actual specification in the electrical charactersi	
	table. 4) Updated propagation delay plot with new data. 5) Changed HS transient tolerance to match the	
	specification in the Absolute Maximum table (From: -18V. To: -(24-VDD)V.	1
	Changed the VSON pinout view from top to bottom	
	Updated Recommended Operating Conditions: Operating Junction Temperature maximum changed from	
	140°C to 150°C	4
	Updated Thermal Information section to reflect device characteristics.	
•	Updated Supply Currents specifications in the Electrical Characteristics table: 1) Minimum specification	
	removed for $I_{DD}$ , $I_{DDO}$ , $I_{HB}$ and $I_{HBO}$ . 2) $I_{DD}$ typical changed (From: 0.085mA. To: 0.11mA). 3) $I_{DDO}$ typical	
	changed (From: 2.6mA. To: 1.4mA). 4) I <sub>DDO</sub> maximum changed (From: 6.5mA. To: 3mA. 5) I <sub>HBO</sub> typical	
	changed (From: 2.5mA. To: 1.3mA). 6) I <sub>HBO</sub> maximum changed (From: 5.1mA. To: 3mA). 8) I <sub>HBO</sub> test	
	condition changed to match $V_{HS}$ maximum recommended operating conditions (From: 115V. To: 105V).	1)
	I <sub>HBSO</sub> typical changed (From: 0.07mA. To: 0.03mA). 10) I <sub>HBSO</sub> maximum changed (From: 1.2mA. To: 1mA	
	Updated Input specifications in the Electrical Characteristics table: 1) V <sub>HIT</sub> minimum changed (From: 1.9)	
	1.7V). 2) V <sub>LIT</sub> minimum changed (From: 1.3V. To: 1.2V).	
	Updated Bootstrap diode specifications in the Electrical Characteristics table: 1) V <sub>F</sub> maximum changed	
	(From: 0.8V. To: 0.85V). 2) V <sub>FI</sub> typical changed (From: 0.85V. To: 0.9V), and maximum changed (From: 0	95V
	To: 1.05V). 3) $R_D$ test conditions changed (From: 100mA and 80mA. To: 180mA and 160mA). 4) $R_D$ typic	
	changed (From: 0.5Ω. To: 0.55Ω).	4
•	Updated LO/HO Gate Driver specifications in the Electrical Characteristics table: 1) Minimum specificatio	n
	removed for V <sub>LOL</sub> , V <sub>LOH</sub> , V <sub>HOL</sub> , V <sub>HOH</sub> . 2) V <sub>LOL</sub> and V <sub>HOL</sub> typical changed (From 0.1V. To 0.07V). 3) V <sub>LOH</sub> a	
	V <sub>HOH</sub> typical changed (From: 0.16V. To: 0.11V)	4
•	Updated Switching Characteristics - Propagation Delays table: 1) Changed T <sub>DLFF</sub> and T <sub>DHFF</sub> typicals (Fro	m:
	16ns. To: 19ns).	4
•	Updated Switching Characteristis - Output Rise and Fall Time table: 1) t <sub>R</sub> typical changed (From: 0.36us.	To:
	0.27us). 2) t <sub>F</sub> typical changed (From: 0.15us. To: 0.16us)	4
•	Updated Switching Characteristics - Miscellaneous table: t <sub>IN PW</sub> maximum changed (From: 50ns. To: 40n	
•	Updated all plots in Typical Characteristics section to reflect the typical specification of the device	
•	Changed typical specifications listed in the Overview section to match the device specifications in the	
	Electrical Characteristics table	11
•	Changed Input Stages section to match the input pulldown resistance typical specification in the electrical	
	characteristics table (From: $70k\Omega$ . To: $68k\Omega$ ).	12
•	Changed application curves to display propagation delay and rise/fall time plots	18



Changes from Revision B (September 2013) to Revision C (October 2015)	Page
<ul> <li>Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and</li> </ul>	
Documentation Support section, and Mechanical, Packaging, and Orderable Information section	1
Changed PowerPAD to thermal pad throughout document	1
Removed the UCC27210A device from the data sheet	1
Changes from Bovision A (August 2012) to Bovision B (Sontomber 2012)	Dogo
Changes from Revision A (August 2013) to Revision B (September 2013)  Changed marketing status from product preview to production data	<b>Page</b> 1
Changed marketing status from product preview to production data	

# 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

www.ti.com 2-Dec-2025

#### PACKAGING INFORMATION

Orderable part number	Status	Material type	Package   Pins	Package qty   Carrier	RoHS	Lead finish/			Part marking
	(1)	(2)			(3)	Ball material	Peak reflow		(6)
						(4)	(5)		
UCC27211ADRMR	Active	Production	VSON (DRM)   8	3000   LARGE T&R	Yes	Call TI   Nipdauag	Level-1-260C-UNLIM	-40 to 150	27211A
						Nipdau			
UCC27211ADRMR.A	Active	Production	VSON (DRM)   8	3000   LARGE T&R	Yes	Call TI	Level-1-260C-UNLIM	-40 to 150	27211A
UCC27211ADRMR.B	Active	Production	VSON (DRM)   8	3000   LARGE T&R	Yes	Call TI	Level-1-260C-UNLIM	-40 to 150	27211A
UCC27211ADRMT	Obsolete	Production	VSON (DRM)   8	-	-	Call TI	Call TI	-40 to 140	27211A

<sup>(1)</sup> Status: For more details on status, see our product life cycle.

- (3) RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.
- (4) Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.
- (5) MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.
- (6) Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

#### OTHER QUALIFIED VERSIONS OF UCC27211A:

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

# **PACKAGE OPTION ADDENDUM**

www.ti.com 2-Dec-2025

• Automotive : UCC27211A-Q1

NOTE: Qualified Version Definitions:

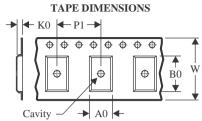
• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

# **PACKAGE MATERIALS INFORMATION**

www.ti.com 18-Jun-2025

## TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	U	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
UCC27211ADRMR	VSON	DRM	8	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2

# PACKAGE MATERIALS INFORMATION

www.ti.com 18-Jun-2025

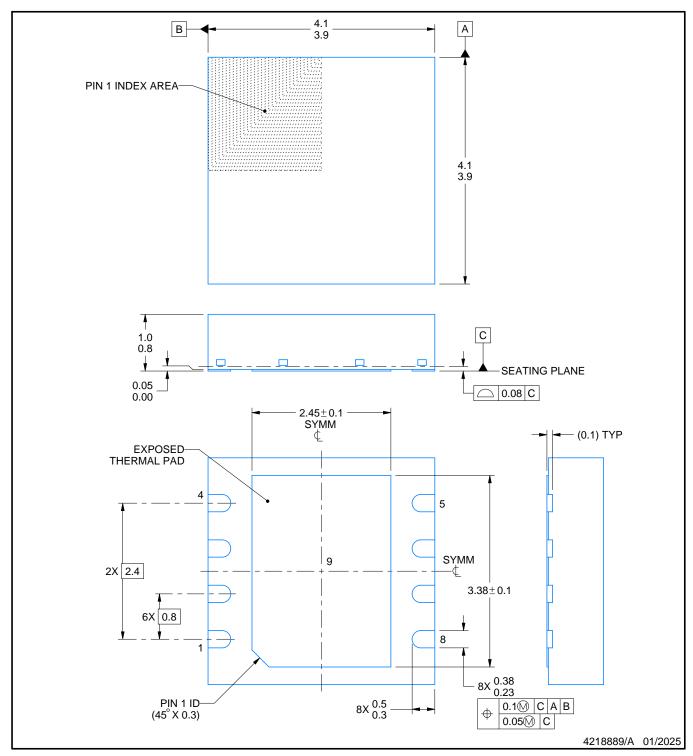


## \*All dimensions are nominal

Ì	Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)	
ı	UCC27211ADRMR	VSON	DRM	8	3000	367.0	367.0	35.0	



PLASTIC SMALL OUTLINE - NO LEAD

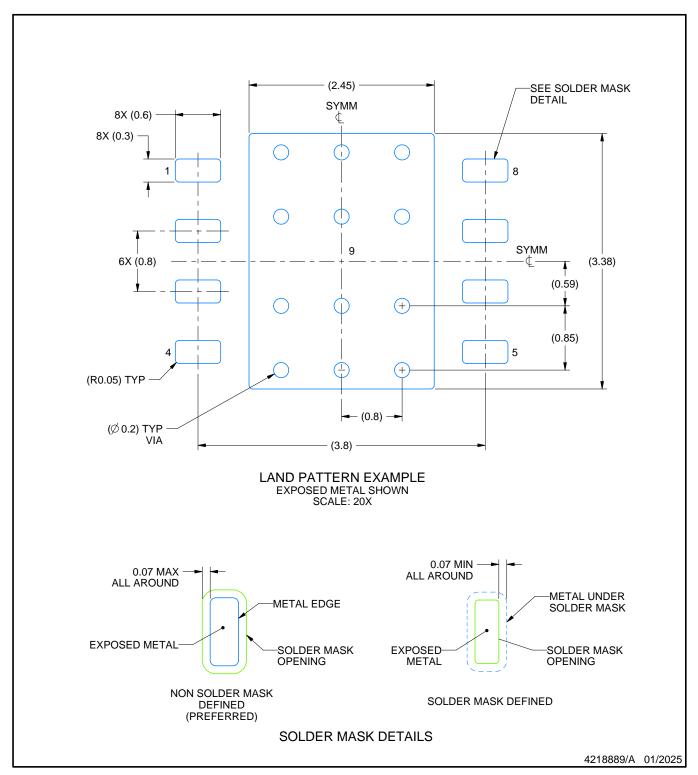


### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
  2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD

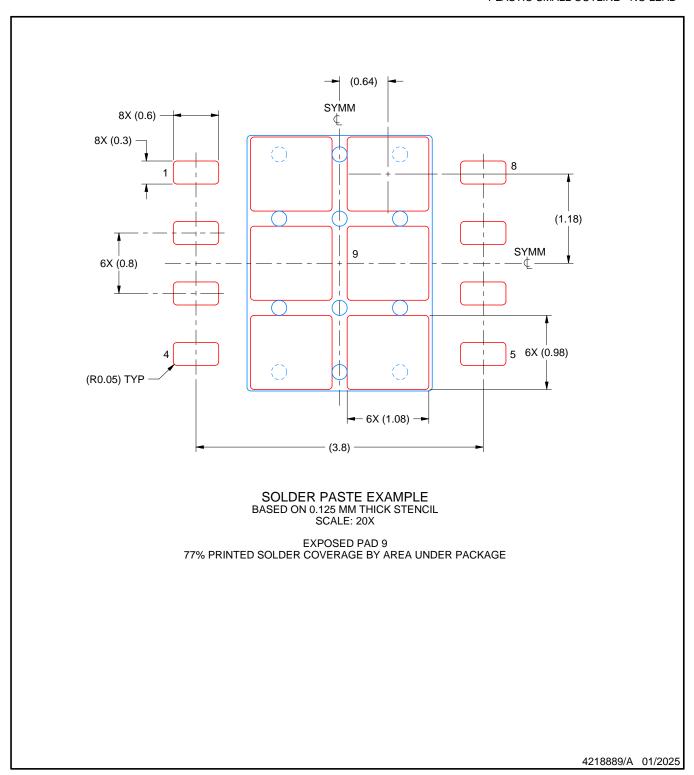


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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