

# ESD401 1-Channel ESD Protection Diode With Robust IEC ESD Performance

## 1 Features

- Robust IEC 61000-4-2 level 4 ESD protection:
  - $\pm 24\text{kV}$  contact discharge
  - $\pm 30\text{kV}$  air gap discharge
- IEC 61000-4-5 surge protection:
  - 4.5A (8/20 $\mu\text{s}$ )
  - Low  $V_{\text{clamp}}$  of 12V at 1.8A  $I_{\text{PP}}$  (8/20 $\mu\text{s}$ )
- IEC 61000-4-4 EFT protection:
  - 80A (5/50ns)
- Bi-directional ESD diode to protect interfaces up to  $\pm 5.5\text{V}$
- IO capacitance: 0.77pF (typical)
- High DC breakdown voltage: 8.3V (typical)
- Ultra low leakage current: 30pA (typical)
- Low dynamic resistance 0.7 $\Omega$  (typical)
- Industrial temperature range:  $-40^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$
- Industry standard 0402 package

## 2 Applications

- End equipment:
  - [Wearables](#)
  - [Laptops and desktops](#)
  - [Mobile and tablets](#)
  - Set-top boxes
  - DVR and NVR
  - [TV and monitors](#)
  - [EPOS \(electronic point of sale\)](#)
- Interfaces:
  - 1 Gbps ethernet
  - USB 2.0/1.1 with 5.5 V tolerance
  - GPIO
  - Pushbuttons/keypad
  - [Audio](#)

## 3 Description

The ESD401 is a bidirectional TVS ESD protection diode featuring low  $R_{\text{DYN}}$  and low clamping voltage. The ESD401 is rated to dissipate ESD strikes exceeding the maximum level specified in the IEC 61000-4-2 international standard (Level 4). The low dynamic resistance (0.7 $\Omega$ ) to ensure system level protection against transient events. This device features a 0.77pF IO capacitance making it ideal for protecting interfaces such as USB 2.0. The device can operate with ultra-low leakage up to  $\pm 5.5\text{V}$  and survive DC faults up to 8.3V.

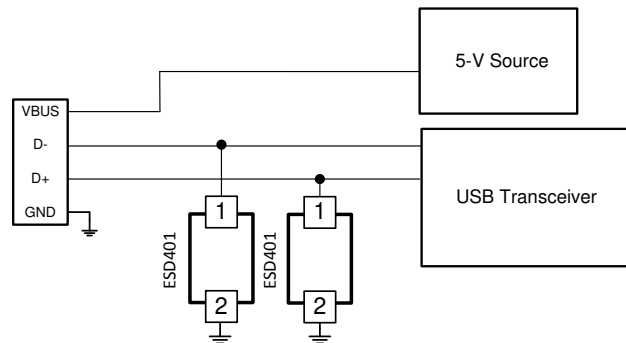
The ESD401 is offered in the industry standard 0402 (DPY) package.

### Package Information

PART NUMBER	PACKAGE <sup>(1)</sup>	PACKAGE SIZE <sup>(2)</sup>
ESD401	DPY (X1SON, 2)	1mm × 0.6mm

(1) For more information, see [Section 10](#).

(2) The package size (length × width) is a nominal value and includes pins, where applicable.



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**Typical USB 2.0 Application Schematic**



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## 4 Pin Configuration and Functions

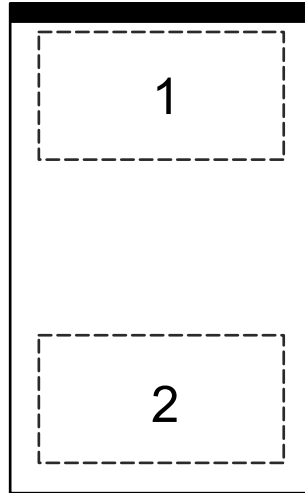


Figure 4-1. DPY Package, 2-Pin X1SON (Top View)

Table 4-1. Pin Functions

PIN		TYPE <sup>(1)</sup>	DESCRIPTION
NAME	NO.		
IO	1	I/O	ESD Protected Channel. If used as ESD IO, connect pin 2 to ground
IO	2	I/O	ESD Protected Channel. If used as ESD IO, connect pin 1 to ground

(1) I = input, O = output

## 5 Specifications

### 5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
Electrical fast transient	IEC 61000-4-4 (5/50 ns) at 25°C		80	A
Peak pulse	IEC 61000-4-5 power ( $t_p$ - 8/20 $\mu$ s) at 25°C		67	W
	IEC 61000-4-5 current ( $t_p$ - 8/20 $\mu$ s) at 25°C		4.5	A
$T_A$	Operating free-air temperature	-40	125	°C
$T_{stg}$	Storage temperature	-65	155	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 5.2 ESD Ratings — JEDEC Specification

		VALUE	UNIT
$V_{(ESD)}$ Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2500	V
	Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	±1000	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.  
 (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 5.3 ESD Ratings—IEC Specification

		VALUE	UNIT
$V_{(ESD)}$ Electrostatic discharge	IEC 61000-4-2 contact discharge	±24000	V
	IEC 61000-4-2 air-gap discharge	±30000	

### 5.4 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
$V_{IO}$	Input pin voltage	-5.5	5.5	V
$T_A$	Operating free-air temperature	-40	125	°C

### 5.5 Thermal Information

THERMAL METRIC <sup>(1)</sup>		ESD401	UNIT
		DPY (X1SON)	
		2 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	420	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	169.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	276.1	°C/W
$\Psi_{JT}$	Junction-to-top characterization parameter	122.1	°C/W
$\Psi_{JB}$	Junction-to-board characterization parameter	157.3	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	N/A	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

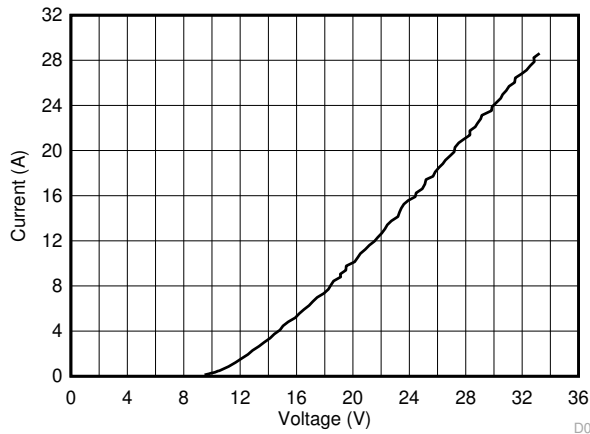
## 5.6 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

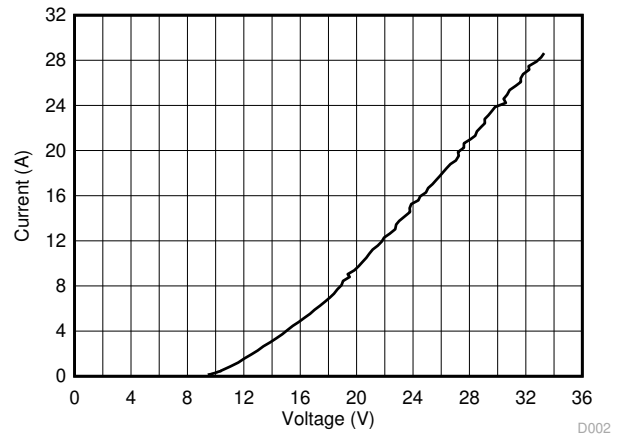
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{RWM}$	Reverse stand-off voltage	$I_{IO} < 10 \text{ nA}$	-5.5		5.5	V
$V_{BRF}$	Breakdown voltage, Pin 1 to Pin 2 <sup>(1)</sup>	$I_{IO} = 1 \text{ mA}$ , at $T_A = 25^\circ\text{C}$	7.5		9.1	V
$V_{BRR}$	Breakdown voltage, Pin 2 to Pin 1 <sup>(1)</sup>	$I_{IO} = 1 \text{ mA}$ , at $T_A = 25^\circ\text{C}$	7.5		9.1	V
$V_{HOLD}$	Holding voltage <sup>(2)</sup>	$I_{IO} = 1 \text{ mA}$		8.3		V
$V_{CLAMP}$	Clamping voltage	$I_{PP} = 1 \text{ A}$ , TLP, from Pin 1 to Pin 2 and Pin 2 to Pin 1, $T_A = 25^\circ\text{C}$		11		V
		$I_{PP} = 5 \text{ A}$ , TLP, from Pin 1 to Pin 2 and Pin 2 to Pin 1, $T_A = 25^\circ\text{C}$		16		
		$I_{PP} = 16 \text{ A}$ , TLP, from Pin 1 to Pin 2 and Pin 2 to Pin 1, $T_A = 25^\circ\text{C}$		24		
		$I_{PP} = 1.8 \text{ A}$ , IEC-61000-4-5 ( $t_p = 8/20 \mu\text{s}$ ) from Pin 1 to Pin 2 and Pin 2 to Pin 1, $T_A = 25^\circ\text{C}$		12		
		$I_{PP} = 4.5 \text{ A}$ , IEC-61000-4-5 ( $t_p = 8/20 \mu\text{s}$ ) from Pin 1 to Pin 2 and Pin 2 to Pin 1, $T_A = 25^\circ\text{C}$		15		
$I_{LEAK}$	Leakage current, Pin 1 to Pin2 and Pin2 to Pin 1	$V_{IO} = \pm 2.5 \text{ V}$		0.03	10	nA
$R_{DYN}$	Dynamic resistance	Measured between TLP $I_{PP}$ of 10 A and 20 A, Pin 2 to Pin 1 and Pin 1 to Pin2, $T_A = 25^\circ\text{C}$		0.7		$\Omega$
$C_L$	Line capacitance	$V_{IO} = 0 \text{ V}$ , $f = 1 \text{ MHz}$ , Pin 1 to Pin 2 and Pin2 to Pin1, $T_A = 25^\circ\text{C}$		0.77	0.95	pF

- (1)  $V_{BRF}$  and  $V_{BRR}$  are defined as the voltage obtained at 1 mA when sweeping the voltage up, before the device latches into the snapback state.
- (2)  $V_{HOLD}$  is defined as the voltage when 1 mA is applied, after the device has successfully latched into the snapback state.

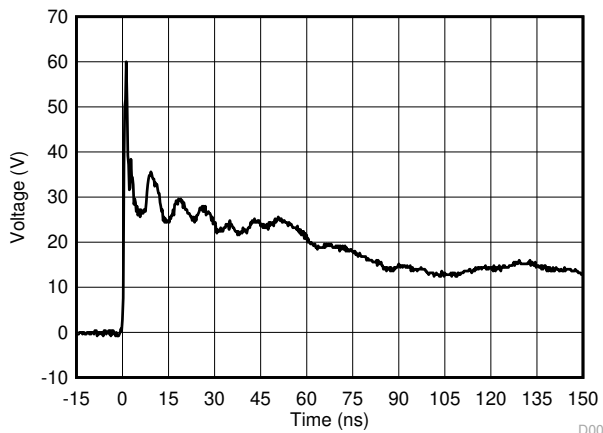
## 5.7 Typical Characteristics



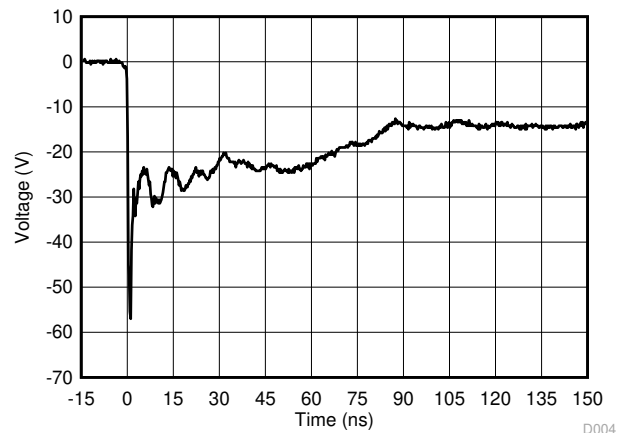
**Figure 5-1. Positive TLP Curve, Pin 1 to Pin 2**



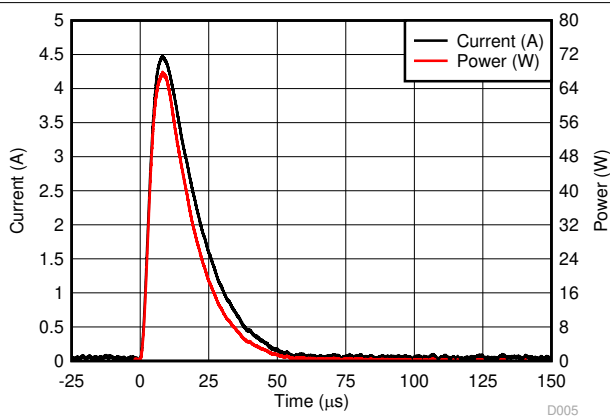
**Figure 5-2. Negative TLP Curve, Pin 1 to Pin 2 (Plotted as Positive TLP Curve Pin 2 to Pin 1)**



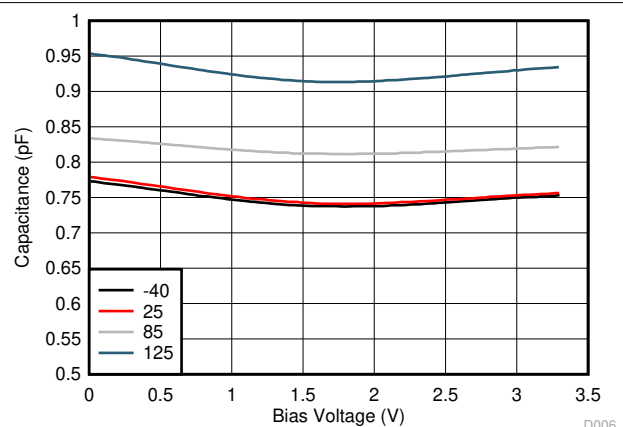
**Figure 5-3. 8-kV IEC 61000-4-2 Waveform, Pin1 to Pin 2**



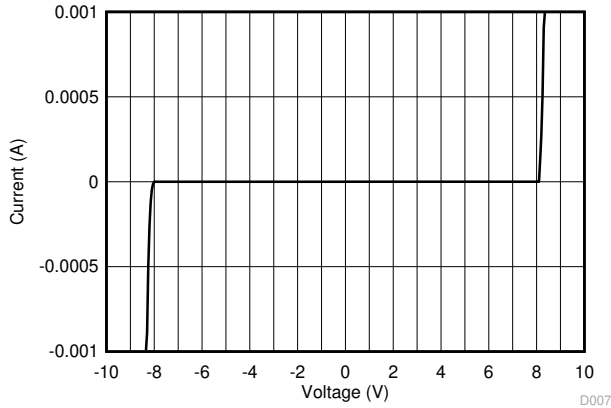
**Figure 5-4. -8-kV IEC 61000-4-2 Waveform, Pin 1 to Pin 2**



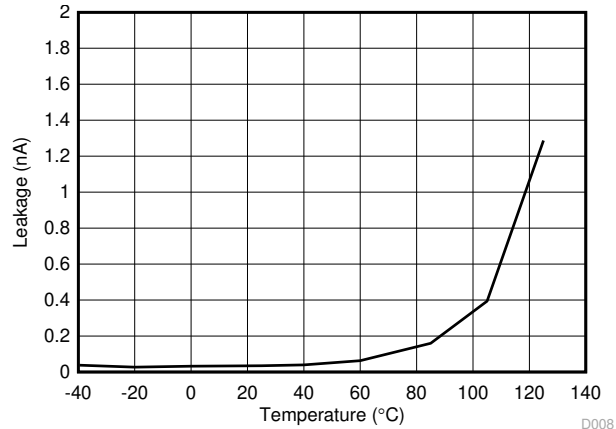
**Figure 5-5. Surge (IEC 61000-4-5) Curve ( $t_p = 8/20 \mu s$ ), Pin 1 to Pin 2**



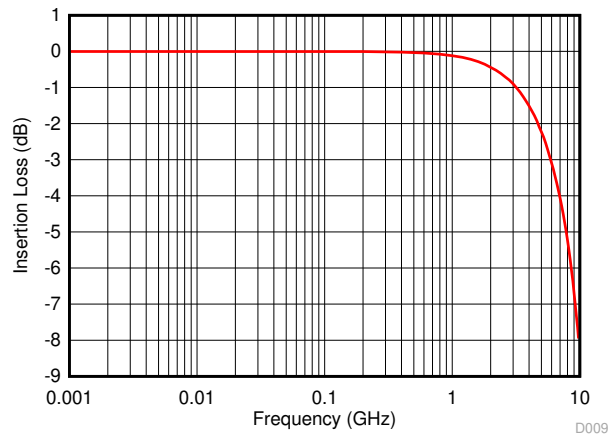
**Figure 5-6. Capacitance vs Bias Voltage, Pin 1 to Pin 2**



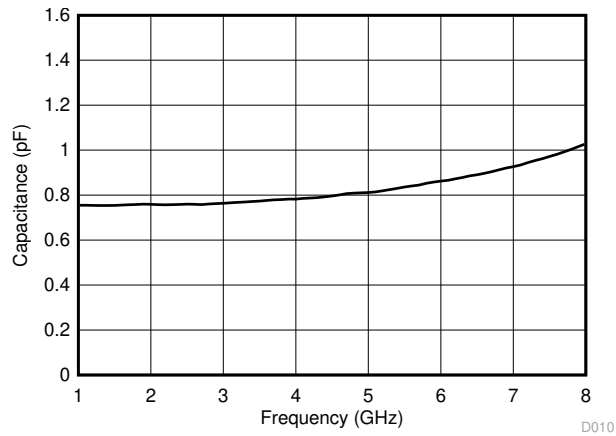
**Figure 5-7. DC Voltage Sweep I-V Curve, Pin 1 to Pin 2**



**Figure 5-8. Leakage Current vs. Temperature, Pin 1 to Pin 2**



**Figure 5-9. Insertion Loss**



**Figure 5-10. Capacitance vs. Frequency, Pin 1 to Pin 2**

## 6 Detailed Description

### 6.1 Overview

The ESD401 is a bidirectional ESD Protection Diode with ultra-low clamping voltage. This device can dissipate ESD strikes above the maximum level specified by the IEC 61000-4-2 International Standard. The ultra-low clamping makes this device ideal for protecting any sensitive signal pins.

### 6.2 Functional Block Diagram



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### 6.3 Feature Description

#### 6.3.1 IEC 61000-4-2 ESD Protection

The I/O pins can withstand ESD events up to  $\pm 24$ -kV contact and  $\pm 30$ -kV air gap. An ESD-surge clamp diverts the current to ground.

#### 6.3.2 IEC 61000-4-4 EFT Protection

The I/O pins can withstand an electrical fast transient burst of up to 80 A (5/50 ns waveform, 4 kV with 50- $\Omega$  impedance). An ESD-surge clamp diverts the current to ground.

#### 6.3.3 IEC 61000-4-5 Surge Protection

The I/O pins can withstand surge events up to 4.5 A and 67W (8/20  $\mu$ s waveform). An ESD-surge clamp diverts this current to ground.

#### 6.3.4 IO Capacitance

The capacitance between each I/O pin to ground is 0.77 pF (typical) and 0.95 pF (maximum).

#### 6.3.5 DC Breakdown Voltage

The DC breakdown voltage of each I/O pin is  $\pm 8.3$  V typical. This ensures that sensitive equipment is protected from surges above the reverse standoff voltage of  $\pm 5.5$  V.

#### 6.3.6 Low Leakage Current

The I/O pins feature a low leakage current of 10 nA (maximum) with a bias of  $\pm 2.5$  V.

#### 6.3.7 Low ESD Clamping Voltage

The I/O pins feature an ESD clamp that is capable of clamping the voltage to 24 V (TLP  $I_{PP} = 16$  A).

#### 6.3.8 Industrial Temperature Range

This device features an industrial operating range of  $-40^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ .

#### 6.3.9 Industry Standard Footprint

The layout of this device makes it simple and easy to add protection to an existing layout. The package offers flow-through routing, requiring minimal modification to an existing layout.

### 6.4 Device Functional Modes

The ESD401 is a passive integrated circuit that triggers when voltages are above  $V_{BRF}$  or below  $V_{BRR}$ . During ESD events, voltages as high as  $\pm 24$  kV (contact) or  $\pm 30$  kV (air) can be directed to ground via the internal diode network. When the voltages on the protected line fall below the trigger levels of ESD401 (usually within 10s of nano-seconds) the device reverts to passive.



Figure 6-1 shows typical TLP behavior of bi-directional ESD device that does not exhibit snapback.

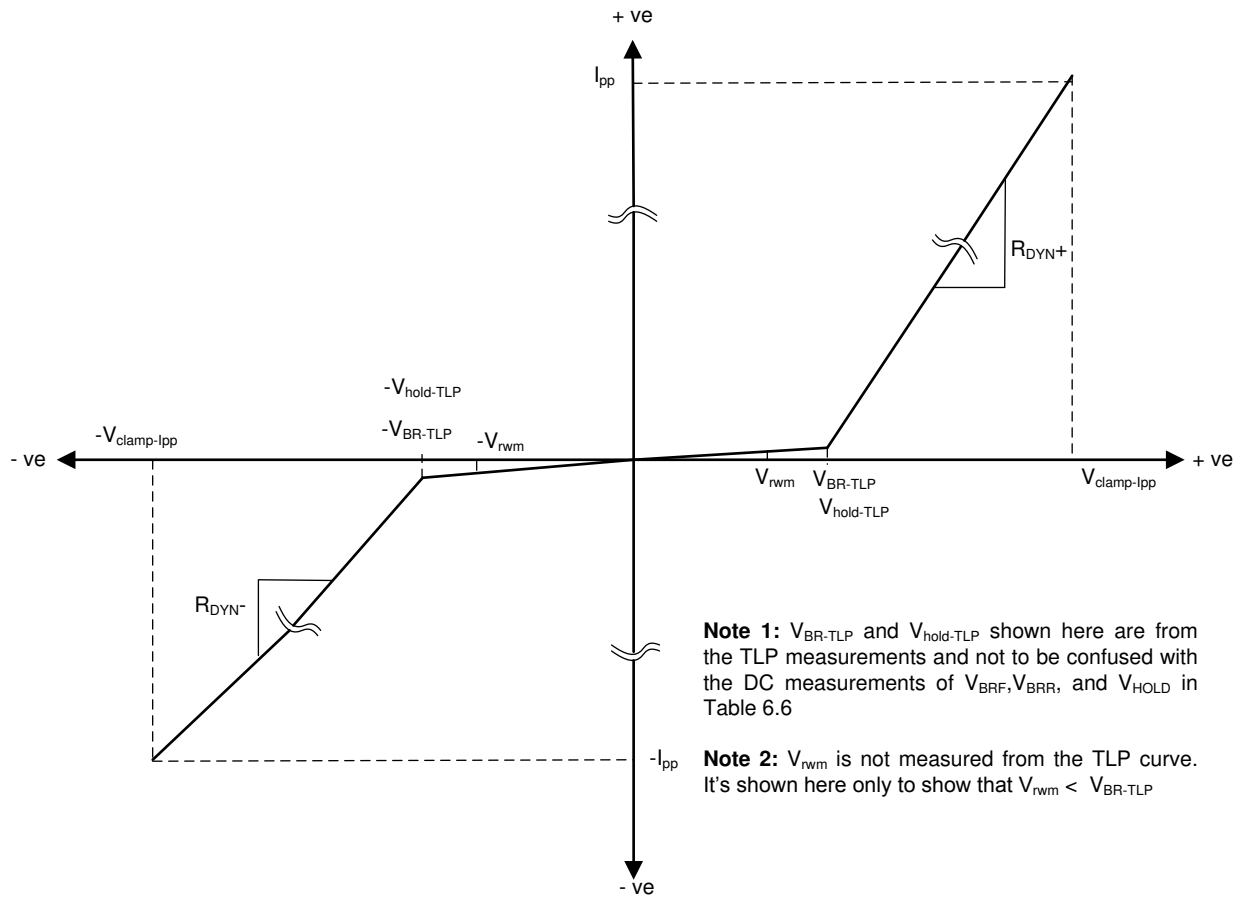


Figure 6-1. Typical TlpLP Behavior Of Bi-directional ESD Device that Does Not Exhibit Snapback

## 7 Application and Implementation

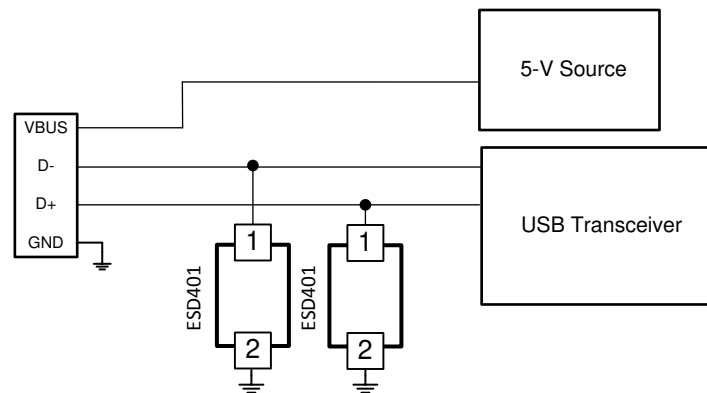
### Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

### 7.1 Application Information

The ESD401 is a diode type TVS which is used to provide a path to ground for dissipating ESD events on high-speed signal lines between a human interface connector and a system. As the current from ESD passes through the TVS, only a small voltage drop is present across the diode. This is the voltage presented to the protected IC. The low  $R_{DYN}$  of the triggered TVS holds this voltage,  $V_{CLAMP}$ , to a safe level for the protected IC.

### 7.2 Typical Application



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**Figure 7-1. USB 2.0 ESD Schematic**

#### 7.2.1 Design Requirements

For this design example, two ESD401 devices are being used in a USB 2.0 application. This provides a complete ESD protection scheme.

Given the USB 2.0 application, the parameters listed in [Table 7-1](#) are known.

**Table 7-1. Design Parameters**

DESIGN PARAMETER	VALUE
Signal range on DP-DM lines	0 V to 3.6 V
Operating frequency on DP-DM lines	up to 240 MHz or 480 Mbps

#### 7.2.2 Detailed Design Procedure

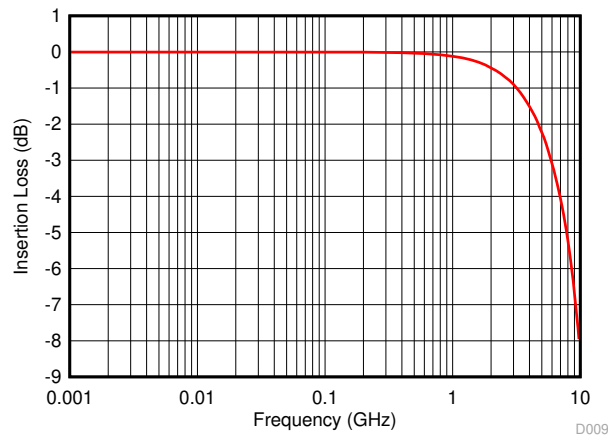
##### 7.2.2.1 Signal Range

The ESD401 supports signal ranges between  $-5.5$  V and  $5.5$  V, which supports the USB 2.0 signal range of 0 to 3.6 V on the DM/DP lines..

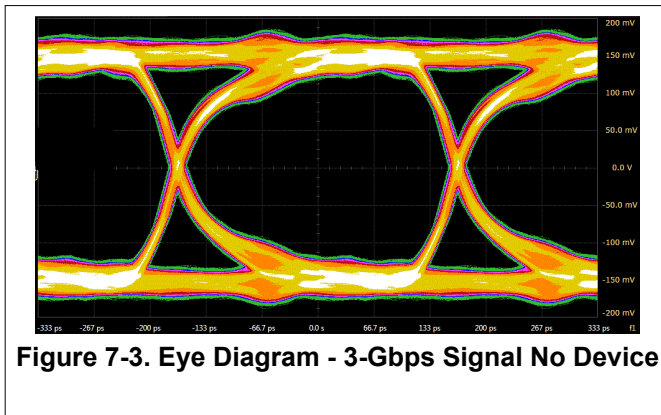
##### 7.2.2.2 Operating Frequency

The ESD401 has a  $0.85$  pF (typical) capacitance, which supports the USB 2.0 data rates of 480 Mbps.

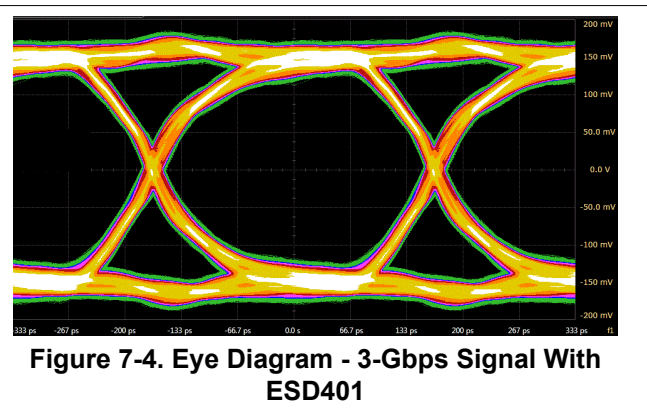
### 7.2.3 Application Curves



**Figure 7-2. Insertion Loss**



**Figure 7-3. Eye Diagram - 3-Gbps Signal No Device**



**Figure 7-4. Eye Diagram - 3-Gbps Signal With ESD401**

### 7.3 Power Supply Recommendations

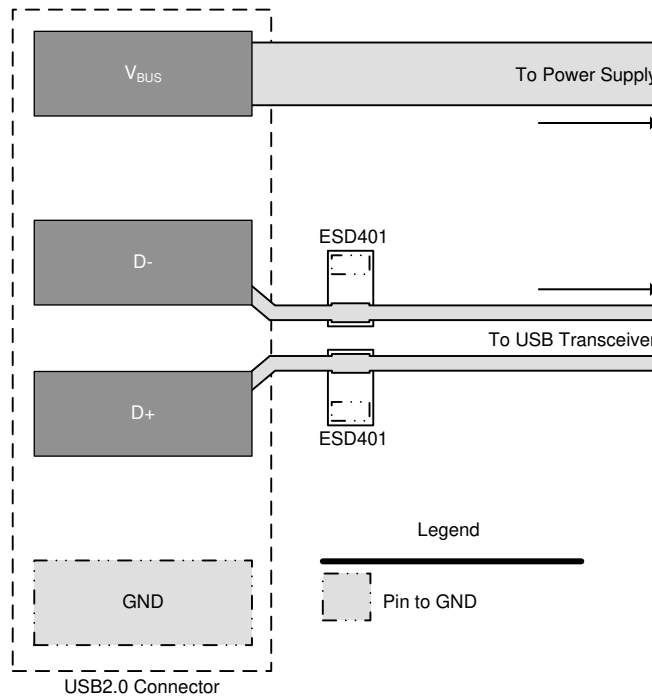
The ESD401 is a passive ESD device so there is no need to power it. Take care not to violate the recommended I/O specification (–5.5 V to 5.5 V) to ensure the device functions properly.

### 7.4 Layout

#### 7.4.1 Layout Guidelines

- The optimum placement is as close to the connector as possible.
  - EMI during an ESD event can couple from the trace being struck to other nearby unprotected traces, resulting in early system failures.
  - The PCB designer must minimize the possibility of EMI coupling by keeping any unprotected traces away from the protected traces which are between the TVS and the connector.
- Route the protected traces as straight as possible.
- Eliminate any sharp corners on the protected traces between the TVS and the connector by using rounded corners with the largest radii possible.
  - Electric fields tend to build up on corners, increasing EMI coupling.

### 7.4.2 Layout Example



**Figure 7-5. USB 2.0 ESD Layout**

## 8 Device and Documentation Support

### 8.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](http://ti.com). Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 8.2 Support Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

### 8.3 Trademarks

TI E2E™ is a trademark of Texas Instruments.  
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### 8.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 8.5 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

## 9 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

<b>Changes from Revision A (July 2017) to Revision B (August 2024)</b>	<b>Page</b>
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- |  |    |
|--|----|
| • Updated Tape and Reel Information..... | 14 |
|--|----|

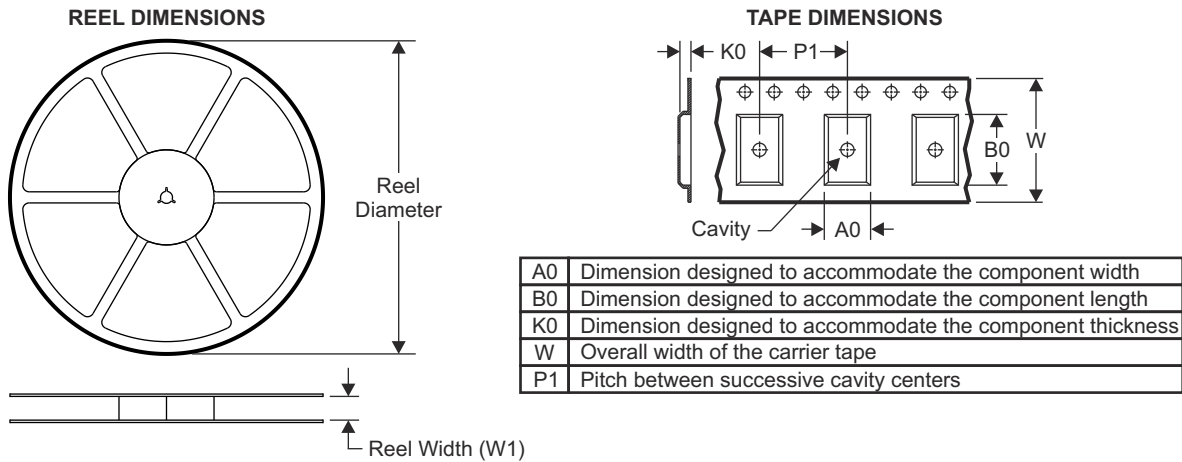
<b>Changes from Revision * (July 2017) to Revision A (July 2017)</b>	<b>Page</b>
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|---|---|
| • Updated <a href="#">Figure 5-9</a> and <a href="#">Figure 7-2</a> ..... | 6 |
|---|---|

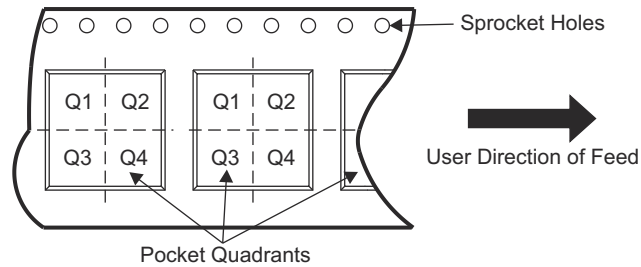
## 10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

### 10.1 Tape and Reel Information

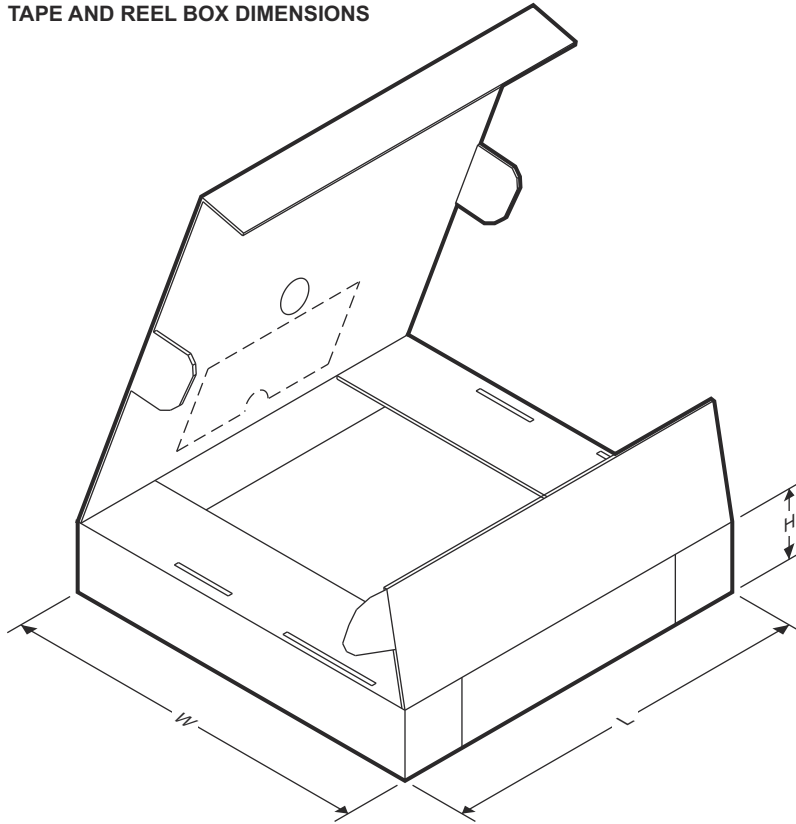


#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ESD401DPYR	X1SON	DPY	2	10,000	180.00	8.400	0.67	1.15	0.46	2.0	8.000	Q2

**TAPE AND REEL BOX DIMENSIONS**



Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ESD401DPYR	X1SON	DPY	2	10,000	185.000	210.000	35.000

# 11 Mechanical Data

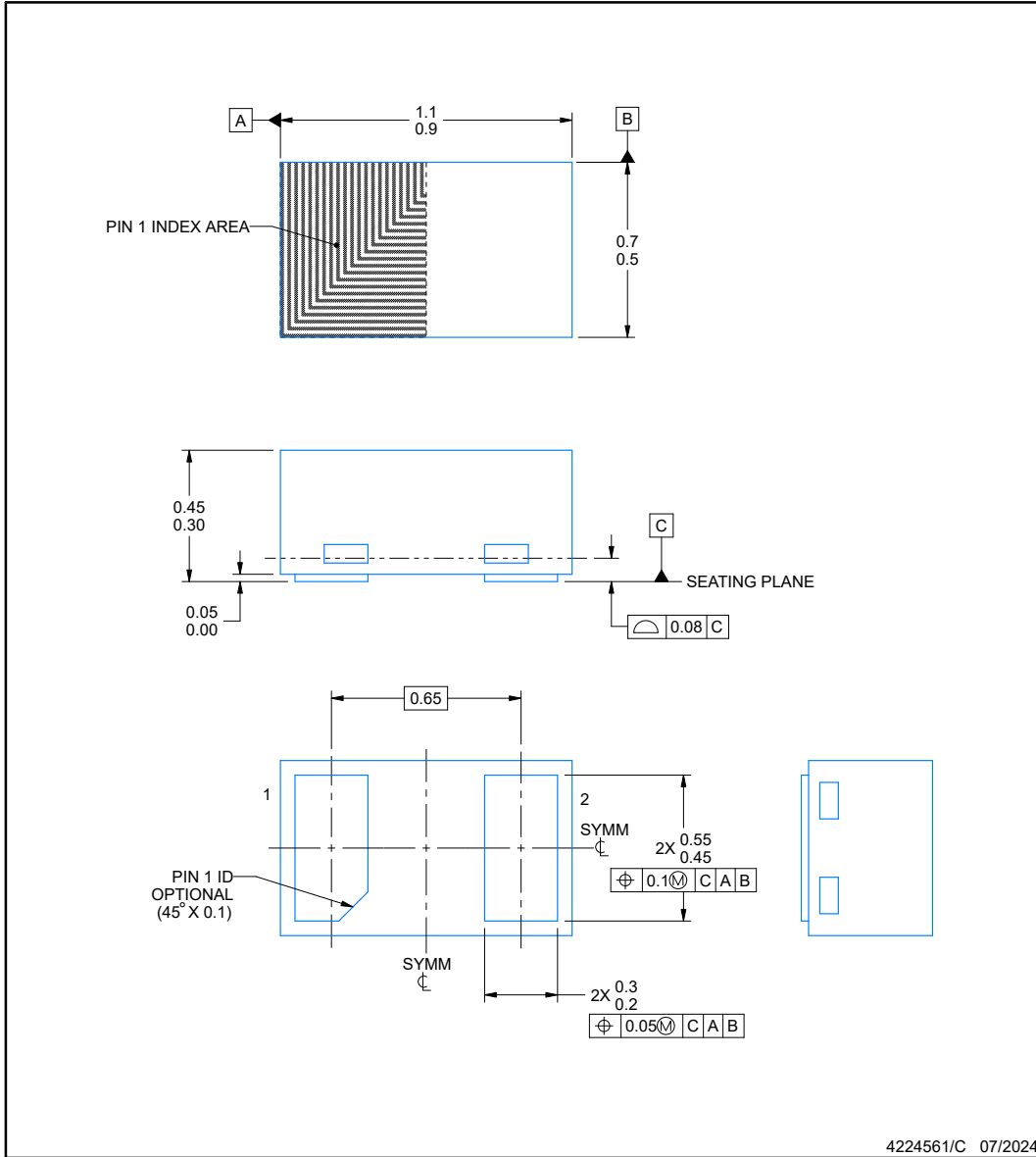
**DPY0002A**



## PACKAGE OUTLINE

**X1SON - 0.45 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



**NOTES:**

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M
2. This drawing is subject to change without notice.

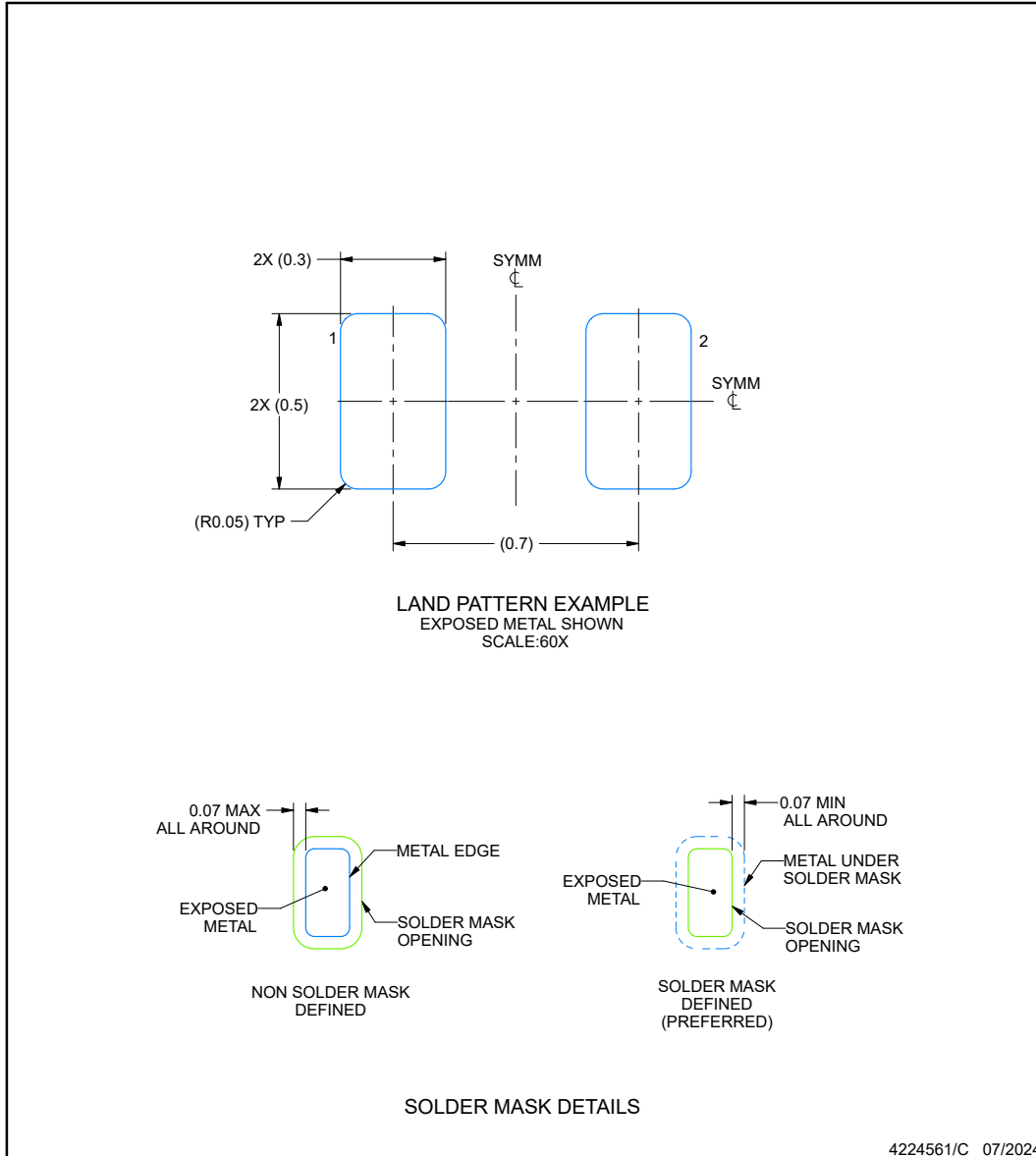


## EXAMPLE BOARD LAYOUT

**DPY0002A**

**X1SON - 0.45 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

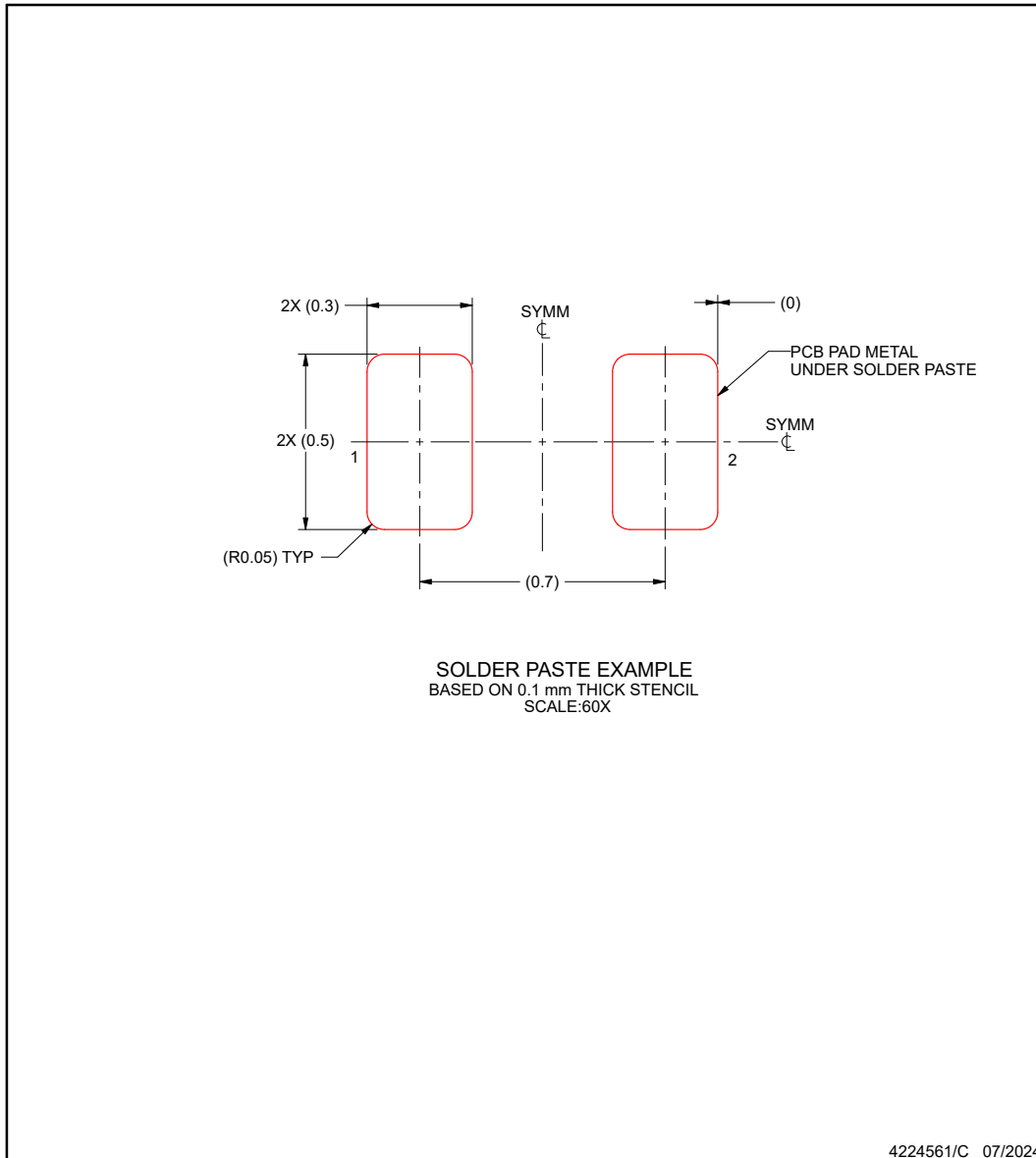
- For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

**EXAMPLE STENCIL DESIGN**

**DPY0002A**

**X1SON - 0.45 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

- 5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

**PACKAGING INFORMATION**

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">ESD401DPYR</a>	Active	Production	X1SON (DPY)   2	10000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	8l
ESD401DPYR.B	Active	Production	X1SON (DPY)   2	10000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	8l
ESD401DPYRG4	Active	Production	X1SON (DPY)   2	10000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	8l
ESD401DPYRG4.B	Active	Production	X1SON (DPY)   2	10000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	8l

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ESD401DPYR	X1SON	DPY	2	10000	180.0	8.4	0.67	1.15	0.46	2.0	8.0	Q2
ESD401DPYRG4	X1SON	DPY	2	10000	180.0	8.4	0.67	1.15	0.46	2.0	8.0	Q2

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ESD401DPYR	X1SON	DPY	2	10000	210.0	185.0	35.0
ESD401DPYRG4	X1SON	DPY	2	10000	210.0	185.0	35.0

## GENERIC PACKAGE VIEW

**DPY 2**

**X1SON - 0.45 mm max height**

1 x 0.6 mm

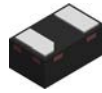
PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



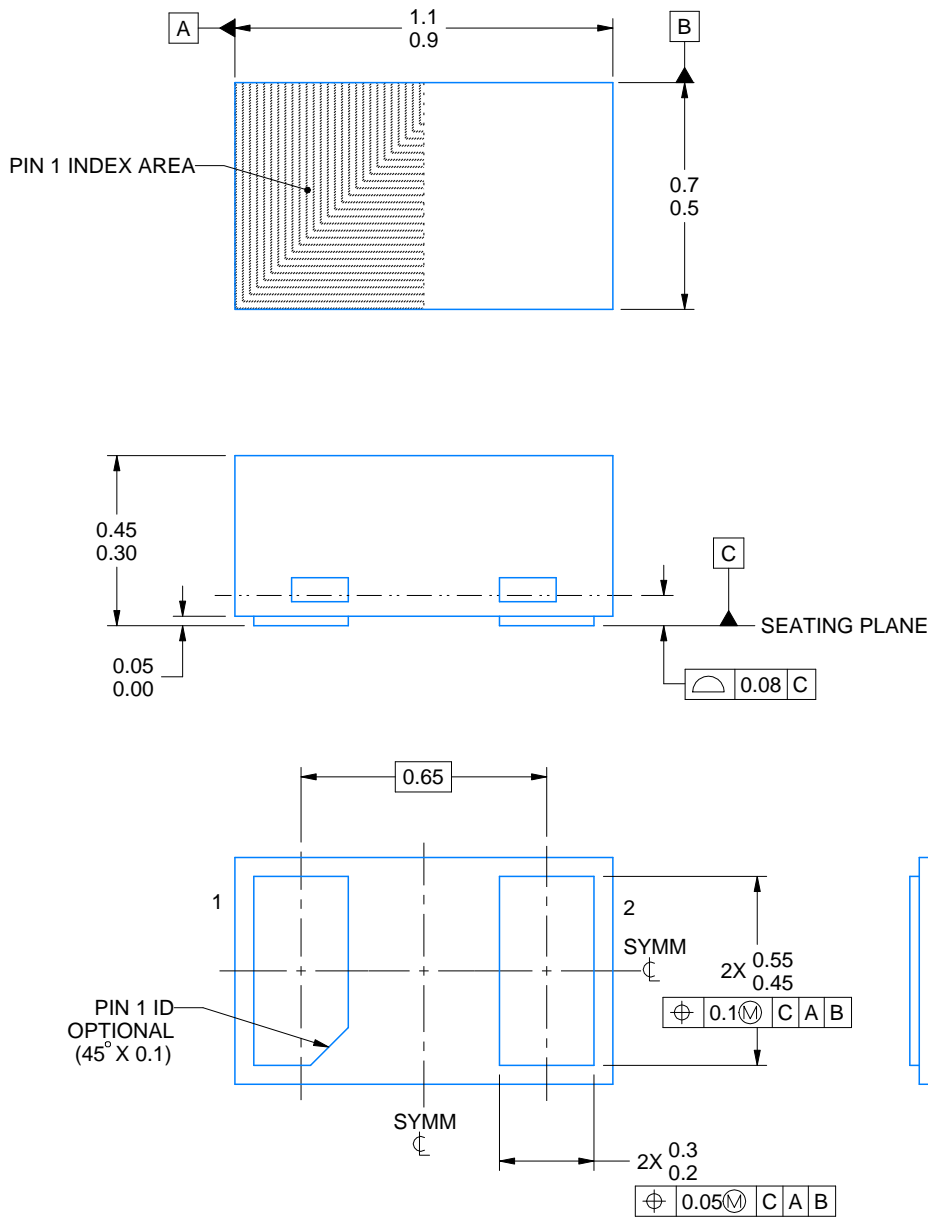
4231484/A

DPY0002A



**PACKAGE OUTLINE**  
**X1SON - 0.45 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



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NOTES:

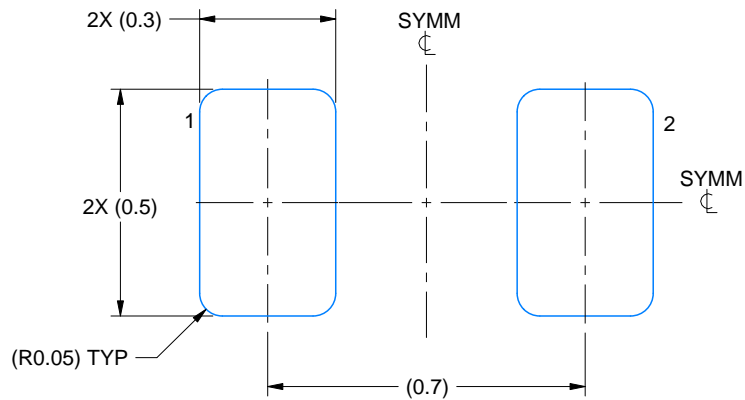
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M
2. This drawing is subject to change without notice.

# EXAMPLE BOARD LAYOUT

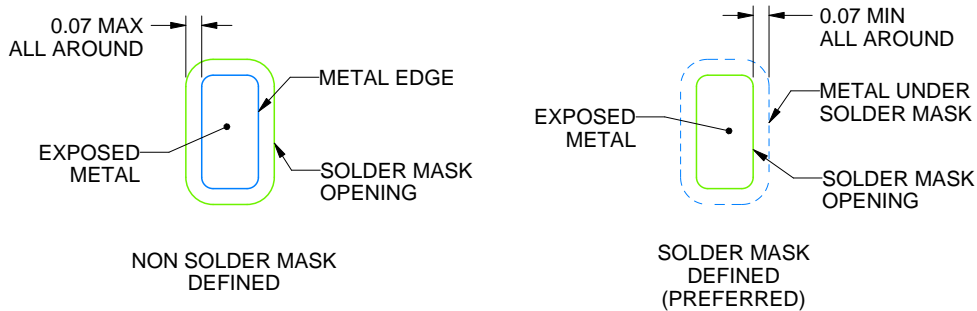
DPY0002A

X1SON - 0.45 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:60X



SOLDER MASK DETAILS

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NOTES: (continued)

3. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slue271](http://www.ti.com/lit/slue271)).
4. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

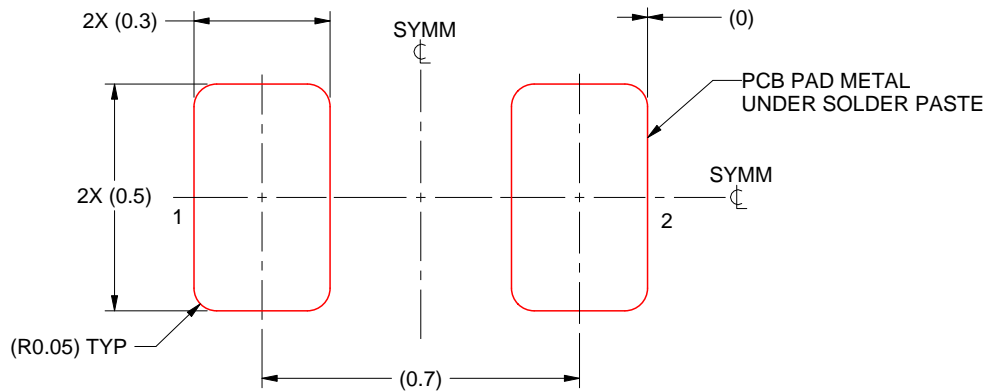


# EXAMPLE STENCIL DESIGN

DPY0002A

X1SON - 0.45 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



SOLDER PASTE EXAMPLE  
BASED ON 0.1 mm THICK STENCIL  
SCALE:60X

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NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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