

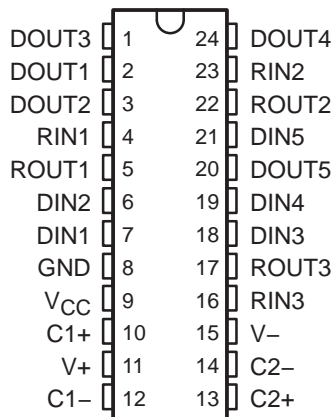
# MAX207

## 5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH $\pm 15$ -kV ESD PROTECTION

SLLS592B – OCTOBER 2003 – REVISED JANUARY 2004

- **ESD Protection for RS-232 I/O Pins**
  - $\pm 15$  kV – Human-Body Model
- **Meets or Exceeds the Requirements of TIA/EIA-232-F and ITU v.28 Standards**
- **Operates at 5-V  $V_{CC}$  Supply**
- **Operates Up To 120 kbit/s**
- **External Capacitors . . .  $4 \times 0.1 \mu\text{F}$**
- **Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II**
- **Applications**
  - Battery-Powered Systems, PDAs, Notebooks, Laptops, Palmtop PCs, and Hand-Held Equipment

DB OR DW PACKAGE  
(TOP VIEW)



### description/ordering information

The MAX207 consists of five line drivers, three line receivers, and a dual charge-pump circuit with  $\pm 15$ -kV ESD protection pin to pin (serial-port connection pins, including GND). The device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controller and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 5-V supply. The devices operate at data signaling rates up to 120 kbit/s and a maximum of 30-V/ $\mu\text{s}$  driver output slew rate.

### ORDERING INFORMATION

$T_A$	PACKAGE <sup>†</sup>		ORDERABLE PART NUMBER	TOP-SIDE MARKING
0°C to 70°C	SOIC (DW)	Tube of 25	MAX207CDW	MAX207C
		Reel of 2000	MAX207CDWR	
	SSOP (DB)	Reel of 2000	MAX207CDBR	MA207C
–40°C to 85°C	SOIC (DW)	Tube of 25	MAX207IDW	MAX207I
		Reel of 2000	MAX207IDWR	
	SSOP (DB)	Reel of 2000	MAX207IDBR	MB207I

<sup>†</sup> Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).



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PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

**TEXAS  
INSTRUMENTS**

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**MAX207**  
**5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER**  
**WITH ±15-kV ESD PROTECTION**

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**Function Tables**

**EACH DRIVER**

INPUT D <sub>IN</sub>	OUTPUT D <sub>OUT</sub>
L	H
H	L

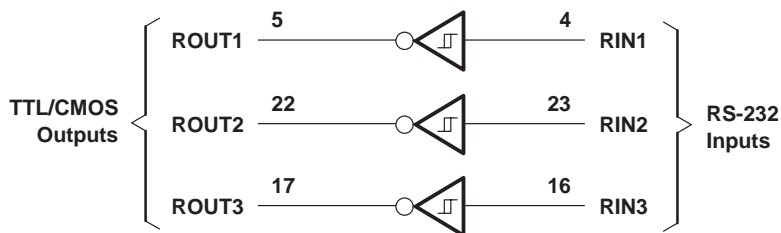
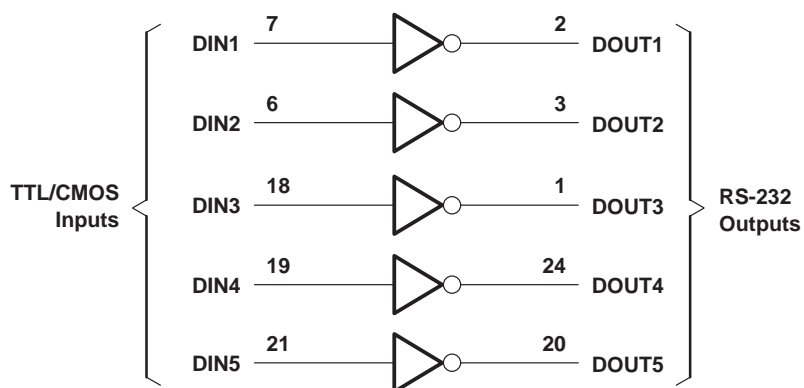
H = high level, L = low level

**EACH RECEIVER**

INPUT R <sub>IN</sub>	OUTPUT R <sub>OUT</sub>
L	H
H	L
Open	H

H = high level, L = low level, Open = input disconnected or connected driver off

**logic diagram (positive logic)**



# MAX207

## 5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH $\pm 15$ -kV ESD PROTECTION

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### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

Supply voltage range, $V_{CC}$ (see Note 1)	–0.3 V to 6 V
Positive charge pump voltage range, $V+$ (see Note 1)	$V_{CC} - 0.3$ V to 14 V
Negative charge pump voltage range, $V-$ (see Note 1)	–14 V to 0.3 V
Input voltage range, $V_I$ : Drivers	–0.3 V to $V+ + 0.3$ V
Receivers	$\pm 30$ V
Output voltage range, $V_O$ : Drivers	$V- - 0.3$ V to $V+ + 0.3$ V
Receivers	–0.3 V to $V_{CC} + 0.3$ V
Short-circuit duration: $D_{OUT}$	Continuous
Package thermal impedance, $\theta_{JA}$ (see Notes 2 and 3): DB package	63°C/W
DW package	46°C/W
Operating virtual junction temperature, $T_J$	150°C
Storage temperature range, $T_{stg}$	–65°C to 150°C

† Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. All voltages are with respect to network GND.  
 2. Maximum power dissipation is a function of  $T_J(\max)$ ,  $\theta_{JA}$ , and  $T_A$ . The maximum allowable power dissipation at any allowable ambient temperature is  $P_D = (T_J(\max) - T_A)/\theta_{JA}$ . Operating at the absolute maximum  $T_J$  of 150°C can affect reliability.  
 3. The package thermal impedance is calculated in accordance with JESD 51-7.

### recommended operating conditions (see Note 4 and Figure 4)

		MIN	NOM	MAX	UNIT
Supply voltage		4.5	5	5.5	V
$V_{IH}$	Driver high-level input voltage	$D_{IN}$		2	V
$V_{IL}$	Driver low-level input voltage	$D_{IN}$		0.8	V
$V_I$	Driver input voltage	$D_{IN}$		0	V
	Receiver input voltage	–30		30	
$T_A$	Operating free-air temperature	MAX207C		0	°C
		MAX207I		–40	

NOTE 4: Test conditions are C1–C4 = 0.1  $\mu$ F at  $V_{CC} = 5$  V  $\pm$  0.5 V.

### electrical characteristics over recommended ranges of supply voltage (unless otherwise noted) (see Note 4 and Figure 4)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
$I_{CC}$ Supply current	No load, $V_{CC} = 5$ V, $T_A = 25^\circ\text{C}$		11	20	mA

NOTE 4: Test conditions are C1–C4 = 0.1  $\mu$ F at  $V_{CC} = 5$  V  $\pm$  0.5 V.



**MAX207**  
**5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER**  
**WITH ±15-kV ESD PROTECTION**

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**DRIVER SECTION**

**electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Note 4 and Figure 4)**

PARAMETER		TEST CONDITIONS	MIN	TYP†	MAX	UNIT
V <sub>OH</sub>	High-level output voltage	D <sub>OUT</sub> at R <sub>L</sub> = 3 kΩ to GND, D <sub>IN</sub> = GND	5	9		V
V <sub>OL</sub>	Low-level output voltage	D <sub>OUT</sub> at R <sub>L</sub> = 3 kΩ to GND, D <sub>IN</sub> = V <sub>CC</sub>	-5	-9		V
I <sub>IH</sub>	High-level input current	V <sub>I</sub> = V <sub>CC</sub>		15	200	μA
I <sub>IL</sub>	Low-level input current	V <sub>I</sub> at 0 V		-15	-200	μA
I <sub>OS</sub> ‡	Short-circuit output current	V <sub>CC</sub> = 5.5 V, V <sub>O</sub> = 0 V		±10	±60	mA
r <sub>o</sub>	Output resistance	V <sub>CC</sub> , V+, and V- = 0 V, V <sub>O</sub> = ±2 V	300			Ω

† All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

‡ Short-circuit durations should be controlled to prevent exceeding the device absolute power-dissipation ratings, and not more than one output should be shorted at a time.

NOTE 4: Test conditions are C1–C4 = 0.1 μF at V<sub>CC</sub> = 5 V ± 0.5 V.

**switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Note 4 and Figure 4)**

PARAMETER		TEST CONDITIONS	MIN	TYP†	MAX	UNIT
	Maximum data rate	C <sub>L</sub> = 50 to 1000 pF, R <sub>L</sub> = 3 kΩ to 7 kΩ, One D <sub>OUT</sub> switching, See Figure 1	120			kbit/s
t <sub>PLH</sub> (D)	Propagation delay time, low- to high-level output	C <sub>L</sub> = 2500 pF, R <sub>L</sub> = 3 kΩ, all drivers loaded, See Figure 1		2		μs
t <sub>PHL</sub> (D)	Propagation delay time, high- to low-level output	C <sub>L</sub> = 2500 pF, R <sub>L</sub> = 3 kΩ, all drivers loaded, See Figure 1		2		μs
t <sub>sk(p)</sub>	Pulse skew§	C <sub>L</sub> = 150 pF to 2500 pF, R <sub>L</sub> = 3 kΩ to 7 kΩ, See Figure 2		300		ns
SR(tr)	Slew rate, transition region (see Figure 1)	C <sub>L</sub> = 50 pF to 1000 pF, V <sub>CC</sub> = 5 V, R <sub>L</sub> = 3 kΩ to 7 kΩ	3	6	30	V/μs

† All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

§ Pulse skew is defined as |t<sub>PLH</sub> - t<sub>PHL</sub>| of each channel of the same device.

NOTE 4: Test conditions are C1–C4 = 0.1 μF at V<sub>CC</sub> = 5 V ± 0.5 V.

**ESD protection**

PIN	TEST CONDITIONS	TYP	UNIT
D <sub>OUT</sub> , R <sub>IN</sub>	Human-Body Model	±15	kV



# MAX207

## 5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH $\pm 15$ -kV ESD PROTECTION

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### RECEIVER SECTION

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Note 4 and Figure 4)

PARAMETER	TEST CONDITIONS	MIN	TYP†	MAX	UNIT
$V_{OH}$ High-level output voltage	$I_{OH} = -1 \text{ mA}$	3.5	$V_{CC} - 0.4 \text{ V}$		V
$V_{OL}$ Low-level output voltage	$I_{OL} = 1.6 \text{ mA}$			0.4	V
$V_{IT+}$ Positive-going input threshold voltage	$V_{CC} = 5 \text{ V}, T_A = 25^\circ\text{C}$		1.7	2.4	V
$V_{IT-}$ Negative-going input threshold voltage	$V_{CC} = 5 \text{ V}, T_A = 25^\circ\text{C}$	0.8	1.2		V
$V_{hys}$ Input hysteresis ( $V_{IT+} - V_{IT-}$ )		0.2	0.5	1	V
$r_i$ Input resistance	$V_I = \pm 3 \text{ V to } \pm 25 \text{ V}$	3	5	7	k $\Omega$

† All typical values are at  $V_{CC} = 5 \text{ V}$ , and  $T_A = 25^\circ\text{C}$ .

NOTE 4: Test conditions are C1–C4 = 0.1  $\mu\text{F}$  at  $V_{CC} = 5 \text{ V} \pm 0.5 \text{ V}$ .

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Note 4 and Figure 3)

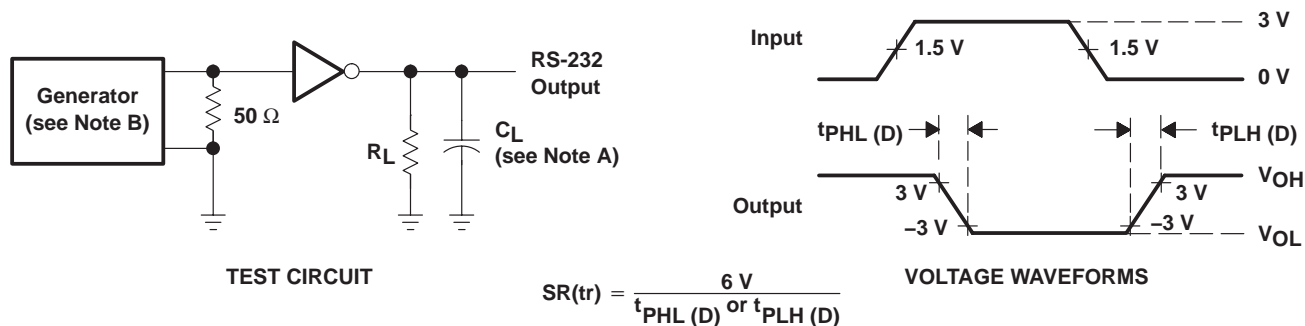
PARAMETER	TEST CONDITIONS	MIN	TYP†	MAX	UNIT
$t_{PLH}$ Propagation delay time, low- to high-level output	$C_L = 150 \text{ pF}$		0.5	10	$\mu\text{s}$
$t_{PHL}$ Propagation delay time, high- to low-level output			0.5	10	$\mu\text{s}$
$t_{sk(p)}$ Pulse skew‡			300		ns

† All typical values are at  $V_{CC} = 5 \text{ V}$ , and  $T_A = 25^\circ\text{C}$ .

‡ Pulse skew is defined as  $|t_{PLH} - t_{PHL}|$  of each channel of the same device.

NOTE 4: Test conditions are C1–C4 = 0.1  $\mu\text{F}$ , at  $V_{CC} = 5 \text{ V} \pm 0.5 \text{ V}$ .

### PARAMETER MEASUREMENT INFORMATION



NOTES: A.  $C_L$  includes probe and jig capacitance.

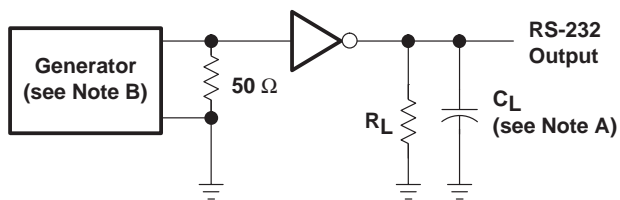
B. The pulse generator has the following characteristics: PRR = 120 kbit/s,  $Z_O = 50 \Omega$ , 50% duty cycle,  $t_r \leq 10 \text{ ns}$ ,  $t_f \leq 10 \text{ ns}$ .

Figure 1. Driver Slew Rate

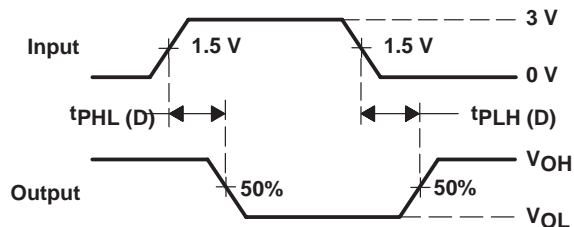
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**PARAMETER MEASUREMENT INFORMATION**



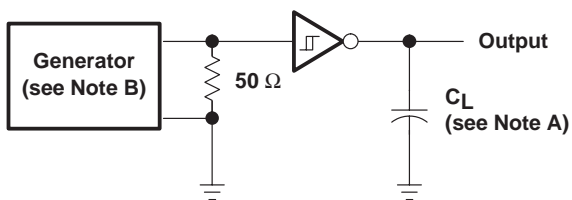
**TEST CIRCUIT**



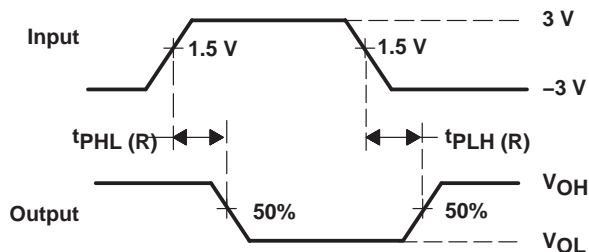
**VOLTAGE WAVEFORMS**

- NOTES: A.  $C_L$  includes probe and jig capacitance.  
 B. The pulse generator has the following characteristics: PRR = 120 kbit/s,  $Z_O = 50 \Omega$ , 50% duty cycle,  $t_r \leq 10$  ns,  $t_f \leq 10$  ns.

**Figure 2. Driver Pulse Skew**



**TEST CIRCUIT**



**VOLTAGE WAVEFORMS**

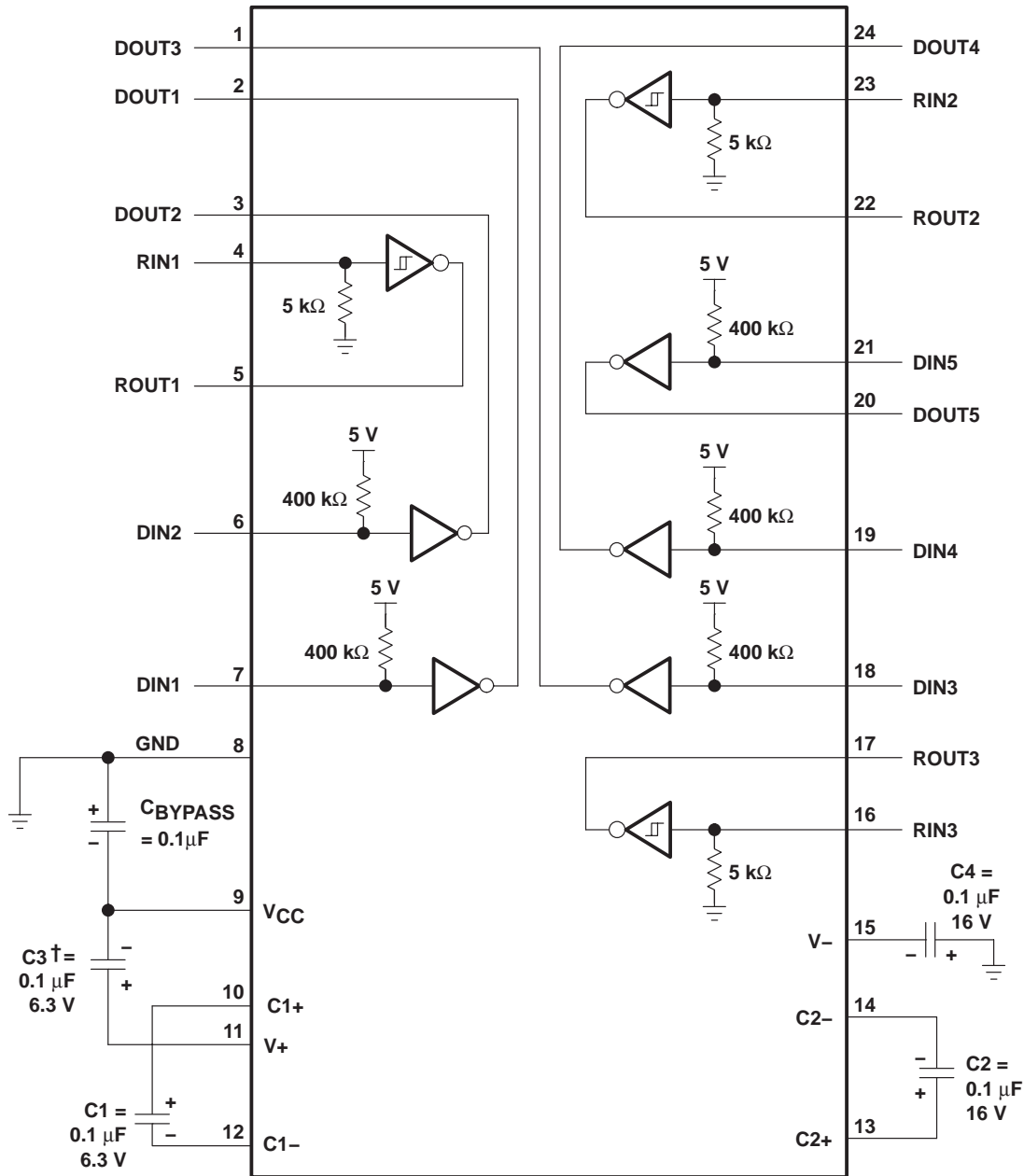
- NOTES: A.  $C_L$  includes probe and jig capacitance.  
 B. The pulse generator has the following characteristics:  $Z_O = 50 \Omega$ , 50% duty cycle,  $t_r \leq 10$  ns,  $t_f \leq 10$  ns.

**Figure 3. Receiver Propagation Delay Times**

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**APPLICATION INFORMATION**



† C3 can be connected to  $V_{CC}$  or GND.

NOTES: A. Resistor values shown are nominal.

B. Nonpolarized ceramic capacitors are acceptable. If polarized tantalum or electrolytic capacitors are used, they should be connected as shown.

**Figure 4. Typical Operating Circuit and Capacitor Values**

# MAX207

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### WITH $\pm 15$ -kV ESD PROTECTION

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## APPLICATION INFORMATION

### capacitor selection

The capacitor type used for C1–C4 is not critical for proper operation. The MAX207 requires 0.1- $\mu$ F capacitors, although capacitors up to 10  $\mu$ F can be used without harm. Ceramic dielectrics are suggested for the 0.1- $\mu$ F capacitors. When using the minimum recommended capacitor values, make sure the capacitance value does not degrade excessively as the operating temperature varies. If in doubt, use capacitors with a larger (e.g., 2 $\times$ ) nominal value. The capacitors' effective series resistance (ESR), which usually rises at low temperatures, influences the amount of ripple on V+ and V–.

Use larger capacitors (up to 10  $\mu$ F) to reduce the output impedance at V+ and V–.

Bypass  $V_{CC}$  to ground with at least 0.1  $\mu$ F. In applications sensitive to power-supply noise generated by the charge pumps, decouple  $V_{CC}$  to ground with a capacitor the same size as (or larger than) the charge-pump capacitors (C1–C4).

### ESD protection

TI MAX207 devices have standard ESD protection structures incorporated on the pins to protect against electrostatic discharges encountered during assembly and handling. In addition, the RS232 bus pins (driver outputs and receiver inputs) of these devices have an extra level of ESD protection. Advanced ESD structures were designed to successfully protect these bus pins against ESD discharge of  $\pm 15$ -kV when powered down.

### ESD test conditions

ESD testing is stringently performed by TI, based on various conditions and procedures. Please contact TI for a reliability report that documents test setup, methodology, and results.

### Human-Body Model

The Human-Body Model (HBM) of ESD testing is shown in Figure 5, while Figure 6 shows the current waveform that is generated during a discharge into a low impedance. The model consists of a 100-pF capacitor, charged to the ESD voltage of concern, and subsequently discharged into the device under test (DUT) through a 1.5-k $\Omega$  resistor.

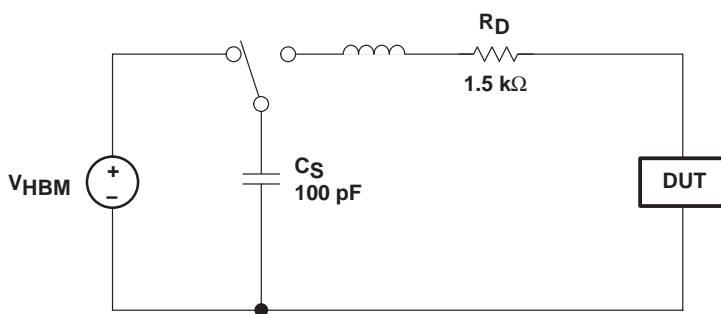


Figure 5. HBM ESD Test Circuit



APPLICATION INFORMATION

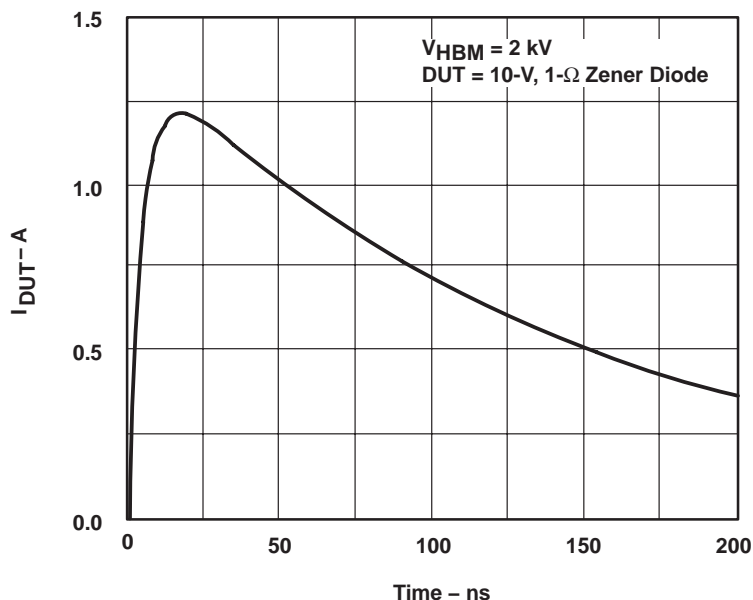


Figure 6. Typical HBM Current Waveform

Machine Model

The Machine Model (MM) ESD test applies to all pins using a 200-pF capacitor with no discharge resistance. The purpose of the MM test is to simulate possible ESD conditions that can occur during the handling and assembly processes of manufacturing. In this case, ESD protection is required for all pins, not just RS-232 pins. However, after PC board assembly, the MM test no longer is as pertinent to the RS-232 pins.

**PACKAGING INFORMATION**

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">MAX207CDB</a>	Obsolete	Production	SSOP (DB)   24	-	-	Call TI	Call TI	0 to 70	MA207C
<a href="#">MAX207CDBR</a>	Active	Production	SSOP (DB)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	MA207C
MAX207CDBR.A	Active	Production	SSOP (DB)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	MA207C
<a href="#">MAX207CDW</a>	Obsolete	Production	SOIC (DW)   24	-	-	Call TI	Call TI	0 to 70	MAX207C
<a href="#">MAX207CDWR</a>	Obsolete	Production	SOIC (DW)   24	-	-	Call TI	Call TI	0 to 70	MAX207C
<a href="#">MAX207IDBR</a>	Active	Production	SSOP (DB)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	MB207I
MAX207IDBR.A	Active	Production	SSOP (DB)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	MB207I
<a href="#">MAX207IDW</a>	Obsolete	Production	SOIC (DW)   24	-	-	Call TI	Call TI	-40 to 85	MAX207I
<a href="#">MAX207IDWR</a>	Active	Production	SOIC (DW)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX207I
MAX207IDWR.A	Active	Production	SOIC (DW)   24	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	MAX207I

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
MAX207CDBR	SSOP	DB	24	2000	330.0	16.4	8.2	8.8	2.5	12.0	16.0	Q1
MAX207IDBR	SSOP	DB	24	2000	330.0	16.4	8.2	8.8	2.5	12.0	16.0	Q1
MAX207IDWR	SOIC	DW	24	2000	330.0	24.4	10.75	15.7	2.7	12.0	24.0	Q1

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
MAX207CDBR	SSOP	DB	24	2000	353.0	353.0	32.0
MAX207IDBR	SSOP	DB	24	2000	353.0	353.0	32.0
MAX207IDWR	SOIC	DW	24	2000	350.0	350.0	43.0

DW (R-PDSO-G24)

PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.
  - B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
  - D. Falls within JEDEC MS-013 variation AD.

DB (R-PDSO-G\*\*)

PLASTIC SMALL-OUTLINE

28 PINS SHOWN



- NOTES: A. All linear dimensions are in millimeters.  
 B. This drawing is subject to change without notice.  
 C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.  
 D. Falls within JEDEC MO-150

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