

# SN54LVTH16501, SN74LVTH16501 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS WITH 3-STATE OUTPUTS

SCBS700F – JULY 1997 – REVISED AUGUST 2009

- Members of the Texas Instruments Widebus™ Family
- UBT™ Transceiver Combines D-Type Latches and D-Type Flip-Flops for Operation in Transparent, Latched, or Clocked Mode
- State-of-the-Art Advanced BiCMOS Technology (ABT) Design for 3.3-V Operation and Low Static-Power Dissipation
- Support Mixed-Mode Signal Operation (5-V Input and Output Voltages With 3.3-V  $V_{CC}$ )
- Support Unregulated Battery Operation Down to 2.7 V
- Typical  $V_{OLP}$  (Output Ground Bounce)  $<0.8$  V at  $V_{CC} = 3.3$  V,  $T_A = 25^\circ\text{C}$
- $I_{off}$  and Power-Up 3-State Support Hot Insertion
- Bus Hold on Data Inputs Eliminates the Need for External Pullup/Pulldown Resistors
- Distributed  $V_{CC}$  and GND Pins Minimize High-Speed Switching Noise
- Flow-Through Architecture Optimizes PCB Layout
- Latch-Up Performance Exceeds 500 mA Per JESD 17
- ESD Protection Exceeds JESD 22
  - 2000-V Human-Body Model (A114-A)
  - 200-V Machine Model (A115-A)

SN54LVTH16501 ... WD PACKAGE  
SN74LVTH16501 ... DGG OR DL PACKAGE  
(TOP VIEW)

OEAB	1	56	GND
LEAB	2	55	CLKAB
A1	3	54	B1
GND	4	53	GND
A2	5	52	B2
A3	6	51	B3
$V_{CC}$	7	50	$V_{CC}$
A4	8	49	B4
A5	9	48	B5
A6	10	47	B6
GND	11	46	GND
A7	12	45	B7
A8	13	44	B8
A9	14	43	B9
A10	15	42	B10
A11	16	41	B11
A12	17	40	B12
GND	18	39	GND
A13	19	38	B13
A14	20	37	B14
A15	21	36	B15
$V_{CC}$	22	35	$V_{CC}$
A16	23	34	B16
A17	24	33	B17
GND	25	32	GND
A18	26	31	B18
OEBA	27	30	CLKBA
LEBA	28	29	GND

## description/ordering information

The 'LVTH16501 devices are 18-bit universal bus transceivers designed for low-voltage (3.3-V)  $V_{CC}$  operation, but with the capability to provide a TTL interface to a 5-V system environment.

## ORDERING INFORMATION

$T_A$	PACKAGE†		ORDERABLE PART NUMBER	TOP-SIDE MARKING
–40°C to 85°C	SSOP – DL	Tube	SN74LVTH16501DL	LVTH16501
		Tape and reel	SN74LVTH16501DLR	
	TSSOP – DGG	Tape and reel	SN74LVTH16501DGGR	LVTH16501
–55°C to 125°C	CFP – WD	Tube	SNJ54LVTH16501WD	SNJ54LVTH16501WD

† Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).



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PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



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On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

# SN54LVTH16501, SN74LVTH16501

## 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS

### WITH 3-STATE OUTPUTS

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#### description/ordering information (continued)

Data flow in each direction is controlled by output-enable ( $\overline{\text{OEAB}}$  and  $\overline{\text{OEBA}}$ ), latch-enable ( $\text{LEAB}$  and  $\text{LEBA}$ ), and clock ( $\text{CLKAB}$  and  $\text{CLKBA}$ ) inputs. For A-to-B data flow, the devices operate in the transparent mode when  $\text{LEAB}$  is high. When  $\text{LEAB}$  is low, the A data is latched if  $\text{CLKAB}$  is held at a high or low logic level. If  $\text{LEAB}$  is low, the A data is stored in the latch/flip-flop on the low-to-high transition of  $\text{CLKAB}$ . When  $\overline{\text{OEAB}}$  is high, the outputs are active. When  $\overline{\text{OEAB}}$  is low, the outputs are in the high-impedance state.

Data flow for B to A is similar to that of A to B but uses  $\overline{\text{OEBA}}$ ,  $\text{LEBA}$ , and  $\text{CLKBA}$ . The output enables are complementary ( $\overline{\text{OEAB}}$  is active high and  $\overline{\text{OEBA}}$  is active low).

Active bus-hold circuitry holds unused or undriven inputs at a valid logic state. Use of pullup or pulldown resistors with the bus-hold circuitry is not recommended.

When  $V_{\text{CC}}$  is between 0 and 1.5 V, the devices are in the high-impedance state during power up or power down. However, to ensure the high-impedance state above 1.5 V,  $\overline{\text{OE}}$  should be tied to  $V_{\text{CC}}$  through a pullup resistor and  $\text{OE}$  should be tied to GND through a pulldown resistor; the minimum value of the resistor is determined by the current-sinking/current-sourcing capability of the driver.

These devices are fully specified for hot-insertion applications using  $I_{\text{off}}$  and power-up 3-state. The  $I_{\text{off}}$  circuitry disables the outputs, preventing damaging current backflow through the devices when they are powered down. The power-up 3-state circuitry places the outputs in the high-impedance state during power up and power down, which prevents driver conflict.

FUNCTION TABLE†

INPUTS				OUTPUT B
OEAB	LEAB	CLKAB	A	
L	X	X	X	Z
H	H	X	L	L
H	H	X	H	H
H	L	↑	L	L
H	L	↑	H	H
H	L	H	X	$B_0^\ddagger$
H	L	L	X	$B_0^\S$

† A-to-B data flow is shown; B-to-A flow is similar, but uses  $\overline{\text{OEBA}}$ ,  $\text{LEBA}$ , and  $\text{CLKBA}$ .

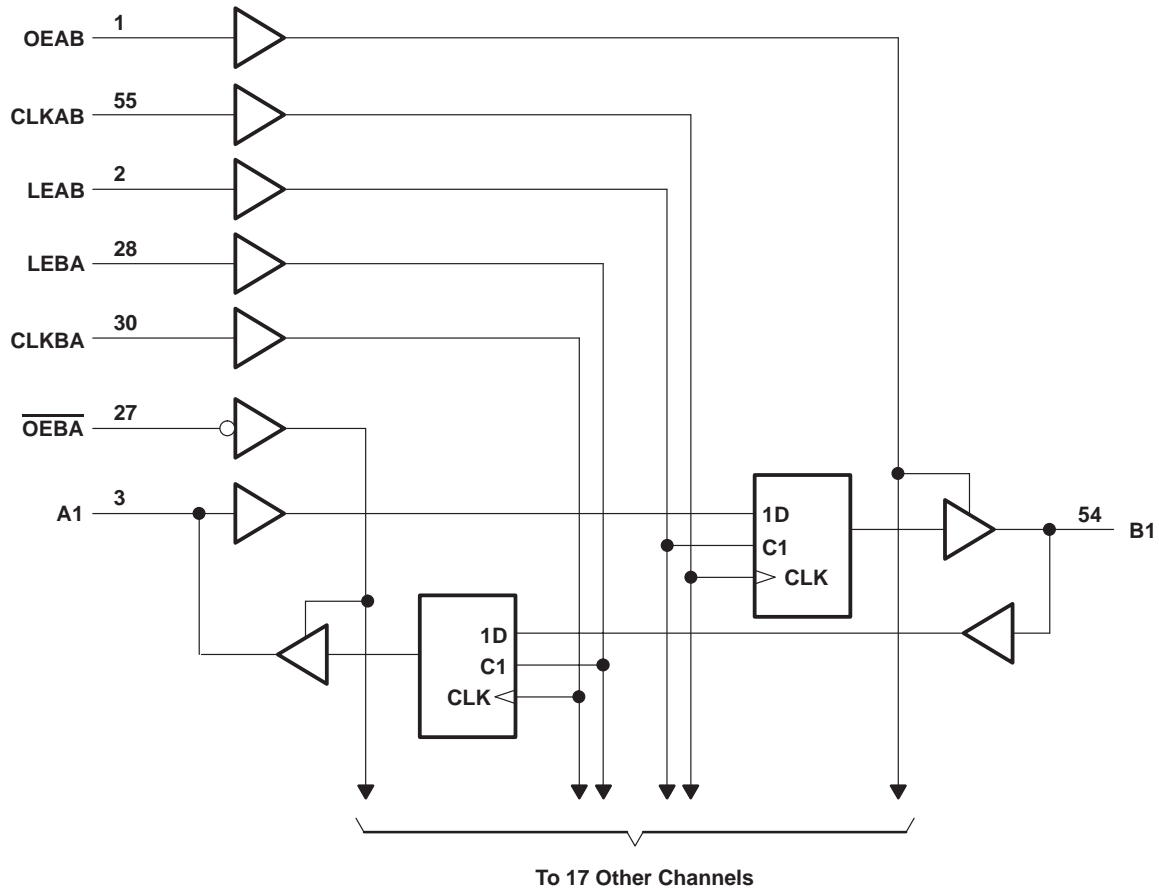
‡ Output level before the indicated steady-state input conditions were established, provided that  $\text{CLKAB}$  was high before  $\text{LEAB}$  went low

§ Output level before the indicated steady-state input conditions were established

# SN54LVTH16501, SN74LVTH16501 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS WITH 3-STATE OUTPUTS

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## logic diagram (positive logic)



## absolute maximum ratings over operating free-air temperature range (unless otherwise noted)<sup>†</sup>

Supply voltage range, $V_{CC}$	–0.5 V to 4.6 V
Input voltage range, $V_I$ (see Note 1)	–0.5 V to 7 V
Voltage range applied to any output in the high-impedance or power-off state, $V_O$ (see Note 1)	–0.5 V to 7 V
Voltage range applied to any output in the high state, $V_O$ (see Note 1)	–0.5 V to $V_{CC} + 0.5$ V
Current into any output in the low state, $I_O$ : SN54LVTH16501	96 mA
SN74LVTH16501	128 mA
Current into any output in the high state, $I_O$ (see Note 2): SN54LVTH16501	48 mA
SN74LVTH16501	64 mA
Input clamp current, $I_{IK}$ ( $V_I < 0$ )	–50 mA
Output clamp current, $I_{OK}$ ( $V_O < 0$ )	–50 mA
Package thermal impedance, $\theta_{JA}$ (see Note 3): DGG package	64°C/W
DL package	56°C/W
Storage temperature range, $T_{stg}$	–65°C to 150°C

<sup>†</sup> Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES: 1. The input and output negative-voltage ratings may be exceeded if the input and output clamp-current ratings are observed.  
2. This current flows only when the output is in the high state and  $V_O > V_{CC}$ .  
3. The package thermal impedance is calculated in accordance with JESD 51-7.



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## 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS

### WITH 3-STATE OUTPUTS

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#### recommended operating conditions (see Note 4)

			SN54LVTH16501		SN74LVTH16501		UNIT
			MIN	MAX	MIN	MAX	
$V_{CC}$	Supply voltage		2.7	3.6	2.7	3.6	V
$V_{IH}$	High-level input voltage		2		2		V
$V_{IL}$	Low-level input voltage			0.8		0.8	V
$V_I$	Input voltage			5.5		5.5	V
$I_{OH}$	High-level output current			–24		–32	mA
$I_{OL}$	Low-level output current			48		64	mA
$\Delta t/\Delta v$	Input transition rise or fall rate	Outputs enabled		10		10	ns/V
$\Delta t/\Delta V_{CC}$	Power-up ramp rate		200		200		$\mu$ s/V
$T_A$	Operating free-air temperature		–55	125	–40	85	°C

NOTE 4: All unused control inputs of the device must be held at  $V_{CC}$  or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.



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## 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS

### WITH 3-STATE OUTPUTS

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electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS		SN54LVTH16501		SN74LVTH16501		UNIT		
				MIN	TYP†	MAX	MIN		TYP†	MAX
V <sub>IK</sub>		V <sub>CC</sub> = 2.7 V, I <sub>I</sub> = −18 mA		−1.2		−1.2		V		
V <sub>OH</sub>		V <sub>CC</sub> = 2.7 V to 3.6 V, I <sub>OH</sub> = −100 μA		V <sub>CC</sub> −0.2		V <sub>CC</sub> −0.2		V		
		V <sub>CC</sub> = 2.7 V, I <sub>OH</sub> = −8 mA		2.4		2.4				
		V <sub>CC</sub> = 3 V		I <sub>OH</sub> = −24 mA		2				
				I <sub>OH</sub> = −32 mA					2	
V <sub>OL</sub>		V <sub>CC</sub> = 2.7 V		I <sub>OL</sub> = 100 μA		0.2		0.2		
				I <sub>OL</sub> = 24 mA		0.5		0.5		
		V <sub>CC</sub> = 3 V		I <sub>OL</sub> = 16 mA		0.4		0.4		
				I <sub>OL</sub> = 32 mA		0.5		0.5		
				I <sub>OL</sub> = 48 mA		0.55				
				I <sub>OL</sub> = 64 mA				0.55		
I <sub>I</sub>	Control inputs	V <sub>CC</sub> = 3.6 V, V <sub>I</sub> = V <sub>CC</sub> or GND		±1		±1		μA		
		V <sub>CC</sub> = 0 or 3.6 V, V <sub>I</sub> = 5.5 V		10		10				
	A or B ports‡	V <sub>CC</sub> = 3.6 V		V <sub>I</sub> = 5.5 V		120			20	
				V <sub>I</sub> = V <sub>CC</sub>		1			1	
				V <sub>I</sub> = 0		−5			−5	
I <sub>off</sub>		V <sub>CC</sub> = 0, V <sub>I</sub> or V <sub>O</sub> = 0 to 4.5 V				±100		μA		
I <sub>I</sub> (hold)	A or B ports	V <sub>CC</sub> = 3 V		V <sub>I</sub> = 0.8 V		75		μA		
				V <sub>I</sub> = 2 V		−75				
		V <sub>CC</sub> = 3.6 V§, V <sub>I</sub> = 0 to 3.6 V				±500				
I <sub>OZPU</sub>		V <sub>CC</sub> = 0 to 1.5 V, V <sub>O</sub> = 0.5 V to 3 V, OE/OE = don't care		±100*		±100		μA		
I <sub>OZPD</sub>		V <sub>CC</sub> = 1.5 V to 0, V <sub>O</sub> = 0.5 V to 3 V, OE/OE = don't care		±100*		±100		μA		
I <sub>CC</sub>		V <sub>CC</sub> = 3.6 V, I <sub>O</sub> = 0, V <sub>I</sub> = V <sub>CC</sub> or GND		Outputs high		0.19		mA		
				Outputs low		5				
				Outputs disabled		0.19				
ΔI <sub>CC</sub> ¶		V <sub>CC</sub> = 3 V to 3.6 V, One input at V <sub>CC</sub> − 0.6 V, Other inputs at V <sub>CC</sub> or GND		0.2		0.2		mA		
C <sub>i</sub>		V <sub>I</sub> = 3 V or 0		4		4		pF		
C <sub>io</sub>		V <sub>O</sub> = 3 V or 0		10		10		pF		

\* On products compliant to MIL-PRF-38535, this parameter is not production tested.

† All typical values are at  $V_{CC} = 3.3\text{ V}$ ,  $T_A = 25^\circ\text{C}$ .

‡ Unused pins at  $V_{CC}\text{ or GND}$

§ This is the bus-hold maximum dynamic current. It is the minimum overdrive current required to switch the input from one state to another.

¶ This is the increase in supply current for each input that is at the specified TTL voltage level rather than  $V_{CC}\text{ or GND}$ .



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## 3.3-V ABT 18-BIT UNIVERSAL BUS TRANSCEIVERS

### WITH 3-STATE OUTPUTS

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timing requirements over recommended operating free-air temperature range (unless otherwise noted) (see Figure 1)

				SN54LVTH16501				SN74LVTH16501				UNIT
				V <sub>CC</sub> = 3.3 V ± 0.3 V		V <sub>CC</sub> = 2.7 V		V <sub>CC</sub> = 3.3 V ± 0.3 V		V <sub>CC</sub> = 2.7 V		
				MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	
f <sub>clock</sub>	Clock frequency			150		150		150		150		MHz
t <sub>w</sub>	Pulse duration	LE high		3.3		3.3		3.3		3.3		ns
		CLK high or low		3.3		3.3		3.3		3.3		
t <sub>su</sub>	Setup time	A before CLKAB↑		2.5		2.8		2.1		2.4		ns
		B before CLKBA↑		2.5		2.8		2.1		2.4		
		A or B before LE↓	CLK high	3.4		2.8		2.4		1.6		
			CLK low	2.2		1.3		1.4		0.5		
t <sub>h</sub>	Hold time	A or B after CLK↑		2.2		1.5		1		0		ns
		A or B after LE↓		2.1		1.9		1.7		1.7		

switching characteristics over recommended operating free-air temperature range,  $C_L = 50\text{ pF}$  (unless otherwise noted) (see Figure 1)

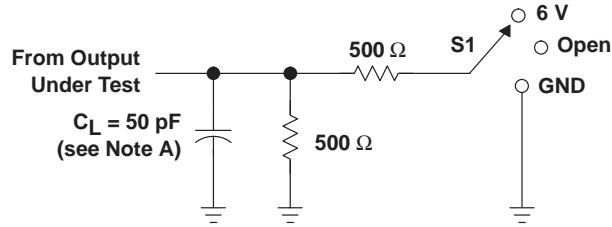
PARAMETER	FROM (INPUT)	TO (OUTPUT)	SN54LVTH16501				SN74LVTH16501				UNIT	
			V <sub>CC</sub> = 3.3 V ± 0.3 V		V <sub>CC</sub> = 2.7 V		V <sub>CC</sub> = 3.3 V ± 0.3 V		V <sub>CC</sub> = 2.7 V			
			MIN	MAX	MIN	MAX	MIN	TYP†	MAX	MIN		MAX
f <sub>max</sub>			150		150		150			150		MHz
t <sub>PLH</sub>	B or A	A or B	1.2	4.3	4.7		1.3	2.7	3.7	4		ns
t <sub>PHL</sub>			1.2	4.3	4.6		1.3	2.4	3.7	4		
t <sub>PLH</sub>	LEBA or LEAB	A or B	1.4	6.2	6.6		1.5	3.4	5.1	5.7		ns
t <sub>PHL</sub>			1.4	5.9	6.5		1.5	3.5	5.1	5.7		
t <sub>PLH</sub>	CLKBA or CLKAB	A or B	1.2	6	6.7		1.3	3.5	5.1	5.7		ns
t <sub>PHL</sub>			1.2	5.9	6.6		1.3	3.4	5.1	5.7		
t <sub>PZH</sub>	$\overline{\text{OEBA}}$ or OEAB	A or B	1.2	5.5	5.9		1.3	3.4	4.8	5.5		ns
t <sub>PZL</sub>			1.2	5.5	5.9		1.3	3.4	4.8	5.5		
t <sub>PHZ</sub>	$\overline{\text{OEBA}}$ or OEAB	A or B	1.6	6.3	6.7		1.7	4.2	5.8	6.3		ns
t <sub>PLZ</sub>			1.6	6.1	6.6		1.7	3.8	5.8	6.3		

$\dagger$  All typical values are at  $V_{CC} = 3.3\text{ V}$ ,  $T_A = 25^\circ\text{C}$ .

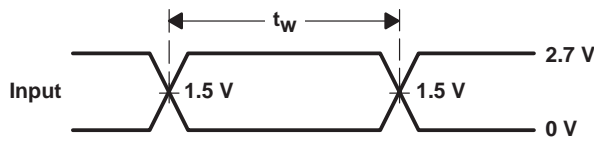
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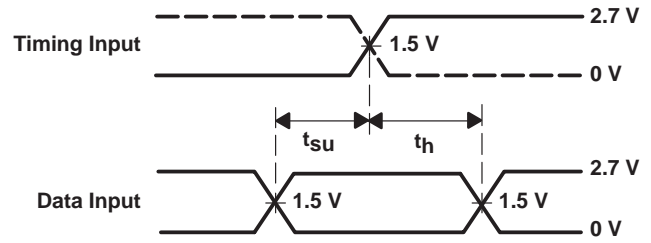
## PARAMETER MEASUREMENT INFORMATION



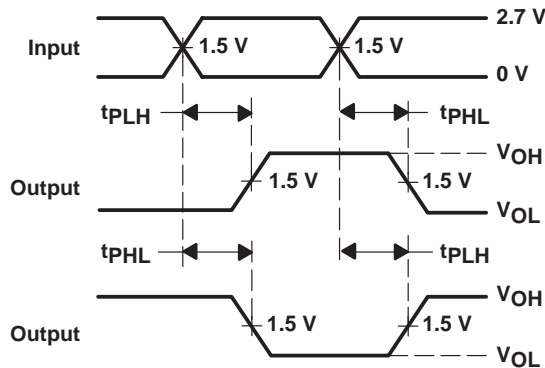
LOAD CIRCUIT



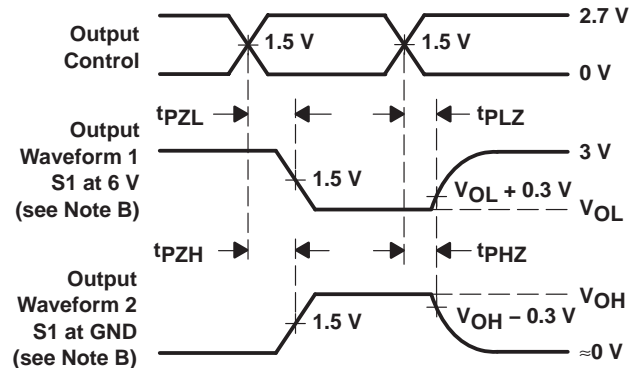
VOLTAGE WAVEFORMS  
PULSE DURATION



VOLTAGE WAVEFORMS  
SETUP AND HOLD TIMES



VOLTAGE WAVEFORMS  
PROPAGATION DELAY TIMES  
INVERTING AND NONINVERTING OUTPUTS



VOLTAGE WAVEFORMS  
ENABLE AND DISABLE TIMES  
LOW- AND HIGH-LEVEL ENABLING

- NOTES: A.  $C_L$  includes probe and jig capacitance.  
B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.  
C. All input pulses are supplied by generators having the following characteristics:  $PRR \leq 10 \text{ MHz}$ ,  $Z_O = 50 \Omega$ ,  $t_r \leq 2.5 \text{ ns}$ ,  $t_f \leq 2.5 \text{ ns}$ .  
D. The outputs are measured one at a time with one transition per measurement.  
E. All parameters and waveforms are not applicable to all devices.

Figure 1. Load Circuit and Voltage Waveforms

## PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
74LVTH16501DGGRE4	Active	Production	TSSOP (DGG)   56	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
<a href="#">SN74LVTH16501DGGR</a>	Active	Production	TSSOP (DGG)   56	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
SN74LVTH16501DGGR.B	Active	Production	TSSOP (DGG)   56	2000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
<a href="#">SN74LVTH16501DL</a>	Active	Production	SSOP (DL)   56	20   TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
SN74LVTH16501DL.B	Active	Production	SSOP (DL)   56	20   TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
<a href="#">SN74LVTH16501DLR</a>	Active	Production	SSOP (DL)   56	1000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
SN74LVTH16501DLR.B	Active	Production	SSOP (DL)   56	1000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
SN74LVTH16501DLRG4	Active	Production	SSOP (DL)   56	1000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501
SN74LVTH16501DLRG4.B	Active	Production	SSOP (DL)   56	1000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVTH16501

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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## TAPE AND REEL INFORMATION



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74LVTH16501DGGR	TSSOP	DGG	56	2000	330.0	24.4	8.9	14.7	1.4	12.0	24.0	Q1
SN74LVTH16501DLR	SSOP	DL	56	1000	330.0	32.4	11.35	18.67	3.1	16.0	32.0	Q1
SN74LVTH16501DLRG4	SSOP	DL	56	1000	330.0	32.4	11.35	18.67	3.1	16.0	32.0	Q1

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74LVTH16501DGGR	TSSOP	DGG	56	2000	356.0	356.0	45.0
SN74LVTH16501DLR	SSOP	DL	56	1000	356.0	356.0	53.0
SN74LVTH16501DLRG4	SSOP	DL	56	1000	356.0	356.0	53.0

## TUBE

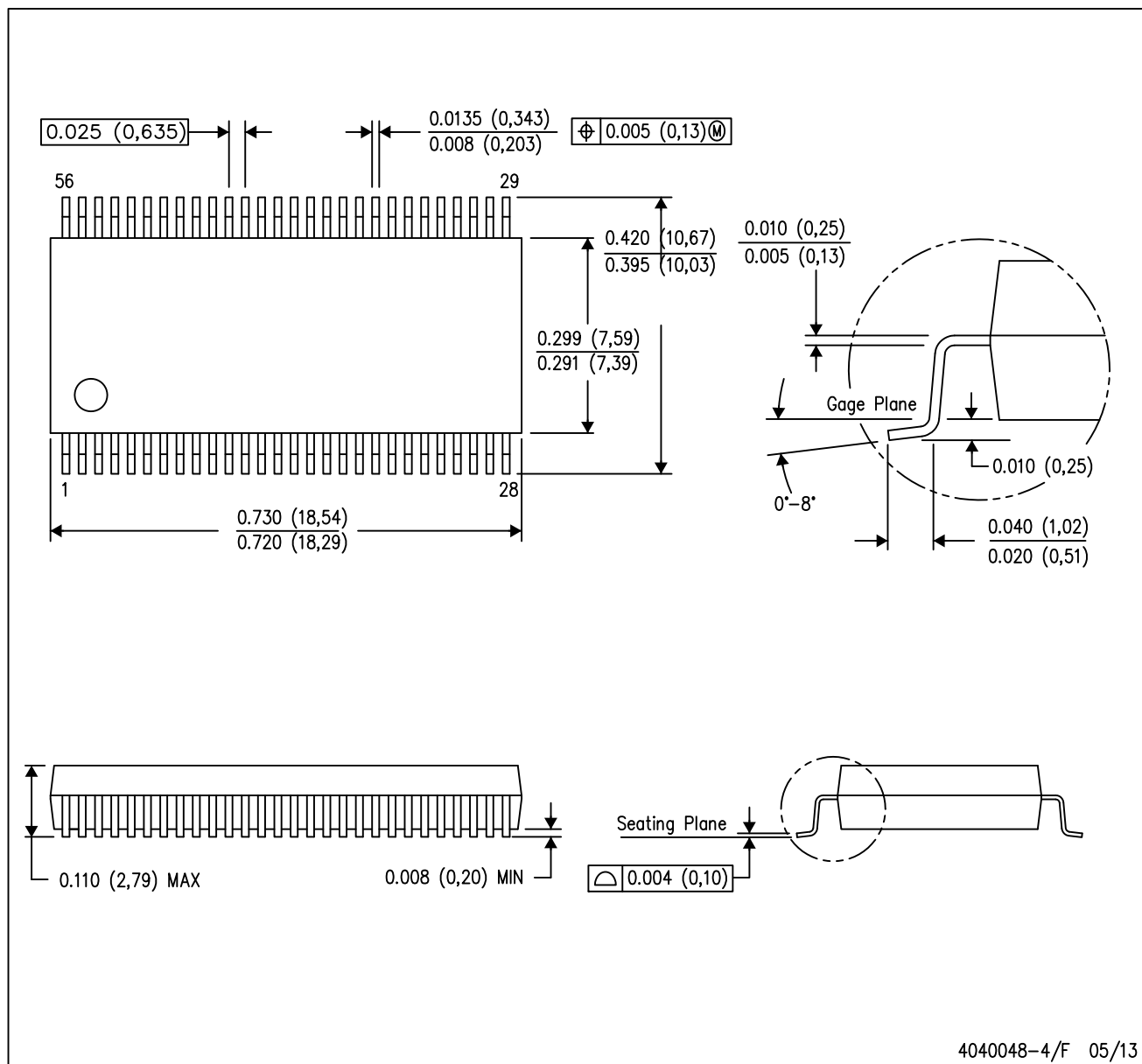


\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
SN74LVTH16501DL	DL	SSOP	56	20	473.7	14.24	5110	7.87
SN74LVTH16501DL.B	DL	SSOP	56	20	473.7	14.24	5110	7.87

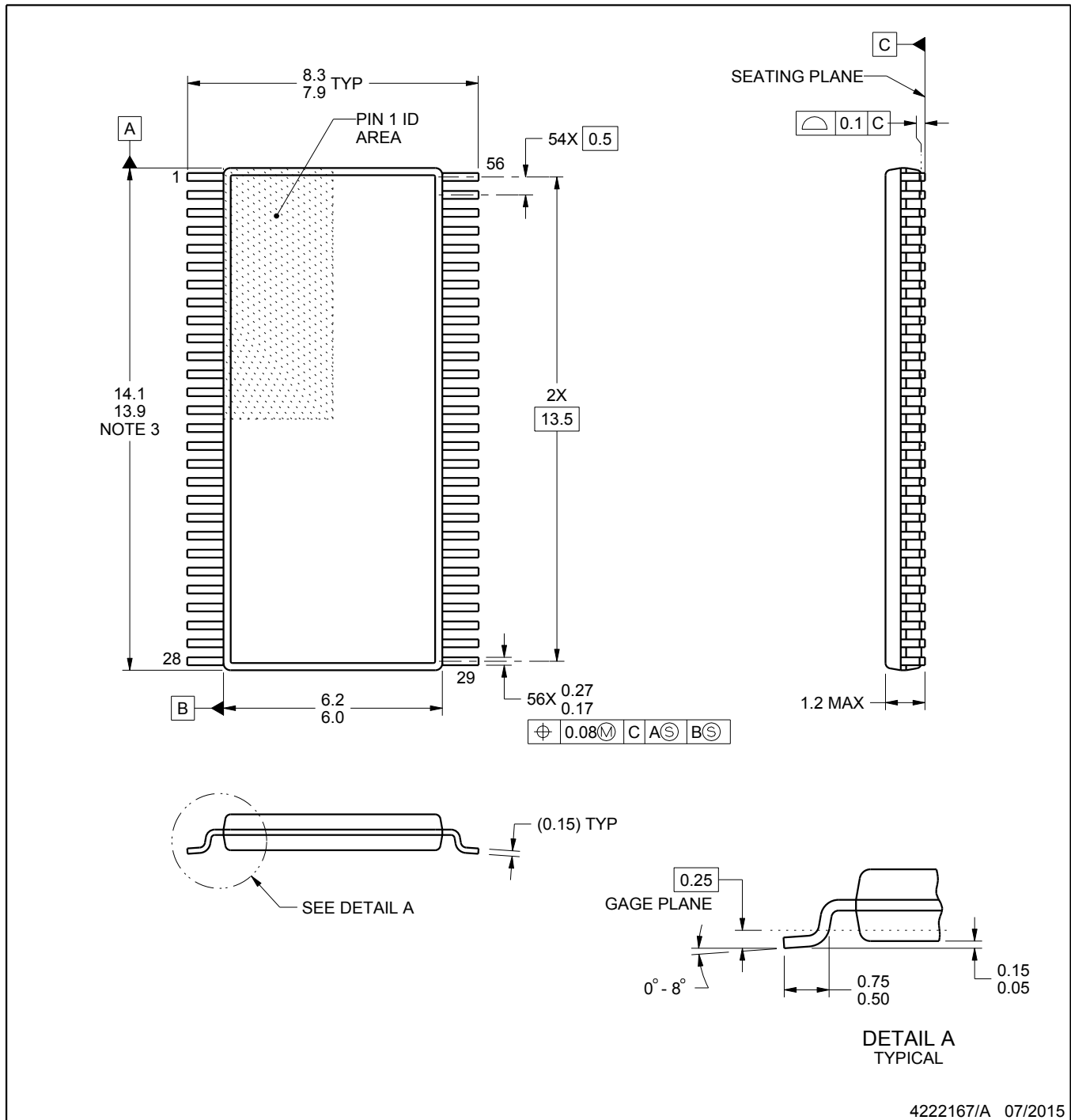
DL (R-PDSO-G56)

PLASTIC SMALL-OUTLINE PACKAGE



4040048-4/F 05/13

- NOTES:
- A. All linear dimensions are in inches (millimeters).
  - B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusion not to exceed  $0.006$  (0,15).
  - D. Falls within JEDEC MO-118



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## NOTES:

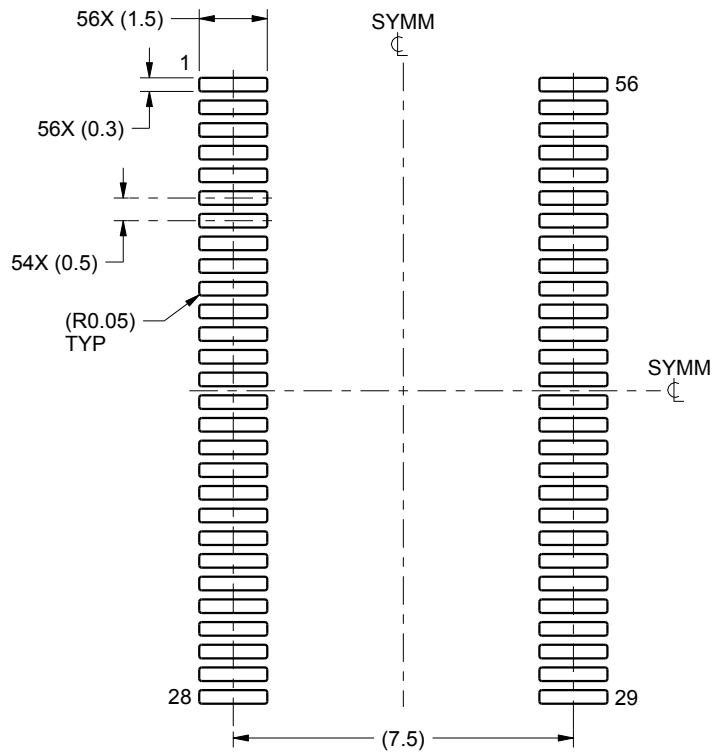
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.

# EXAMPLE BOARD LAYOUT

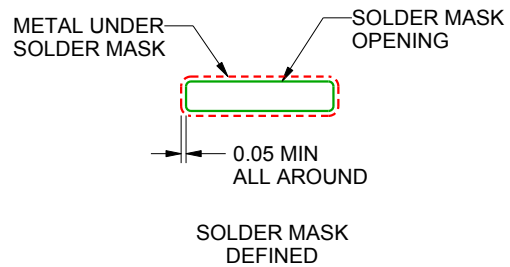
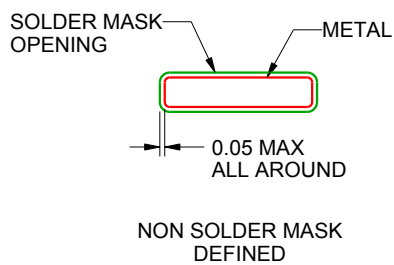
DGG0056A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
SCALE:6X



SOLDER MASK DETAILS

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NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

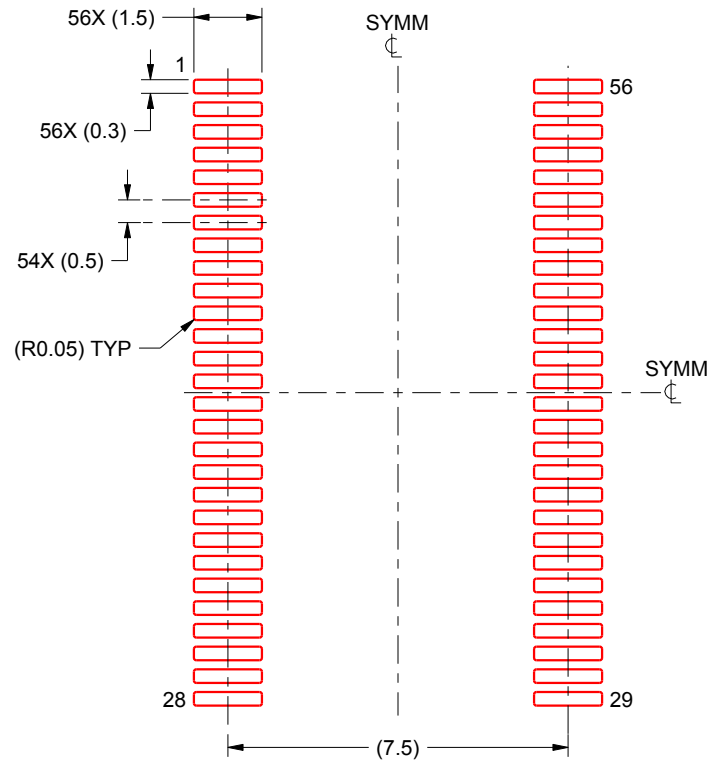
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

DGG0056A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:6X

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NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.



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Last updated 10/2025