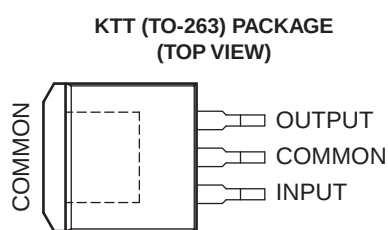
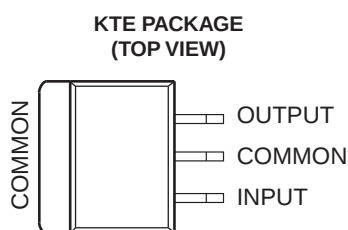
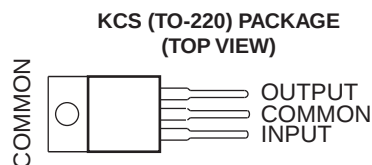
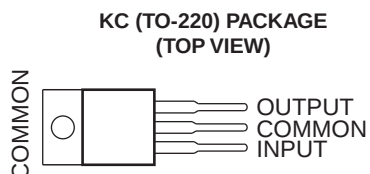


## FEATURES

- $\pm 1\%$  Output Tolerance at 25°C
- $\pm 2\%$  Output Tolerance Over Full Operating Range
- Thermal Shutdown
- Internal Short-Circuit Current Limiting
- Pinout Identical to  $\mu A7800$  Series
- Improved Version of  $\mu A7800$  Series



## DESCRIPTION/ORDERING INFORMATION

Each fixed-voltage precision regulator in the TL780 series is capable of supplying 1.5 A of load current. A unique temperature-compensation technique, coupled with an internally trimmed band-gap reference, has resulted in improved accuracy when compared to other three-terminal regulators. Advanced layout techniques provide excellent line, load, and thermal regulation. The internal current-limiting and thermal-shutdown features essentially make the devices immune to overload.

### ORDERING INFORMATION

| $T_J$        | $V_O$ TYP (V) | PACKAGE <sup>(1)</sup>       |              | ORDERABLE PART NUMBER | TOP-SIDE MARKING |
|--------------|---------------|------------------------------|--------------|-----------------------|------------------|
| 0°C to 125°C | 5             | PowerFLEX™ – KTE             | Reel of 2000 | TL780-05CKTER         | TL780-05C        |
|              |               | TO-220 – KC                  | Tube of 50   | TL780-05CKC           | TL780-05C        |
|              |               | TO-220, short shoulder – KCS | Tube of 20   | TL780-05KCS           | TL780-05         |
|              |               | TO-263 – KTT                 | Reel of 500  | TL780-05CKTTR         | TL780-05C        |
|              | 12            | TO-220 – KC                  | Tube of 50   | TL780-12CKC           | TL780-12C        |
|              |               | TO-220, short shoulder – KCS | Tube of 20   | TL780-12KCS           | TL780-12         |
|              | 15            | TO-220 – KC                  | Tube of 50   | TL780-15CKC           | TL780-15C        |
|              |               | TO-220, short shoulder – KCS | Tube of 20   | TL780-15KCS           | TL780-15         |

(1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).



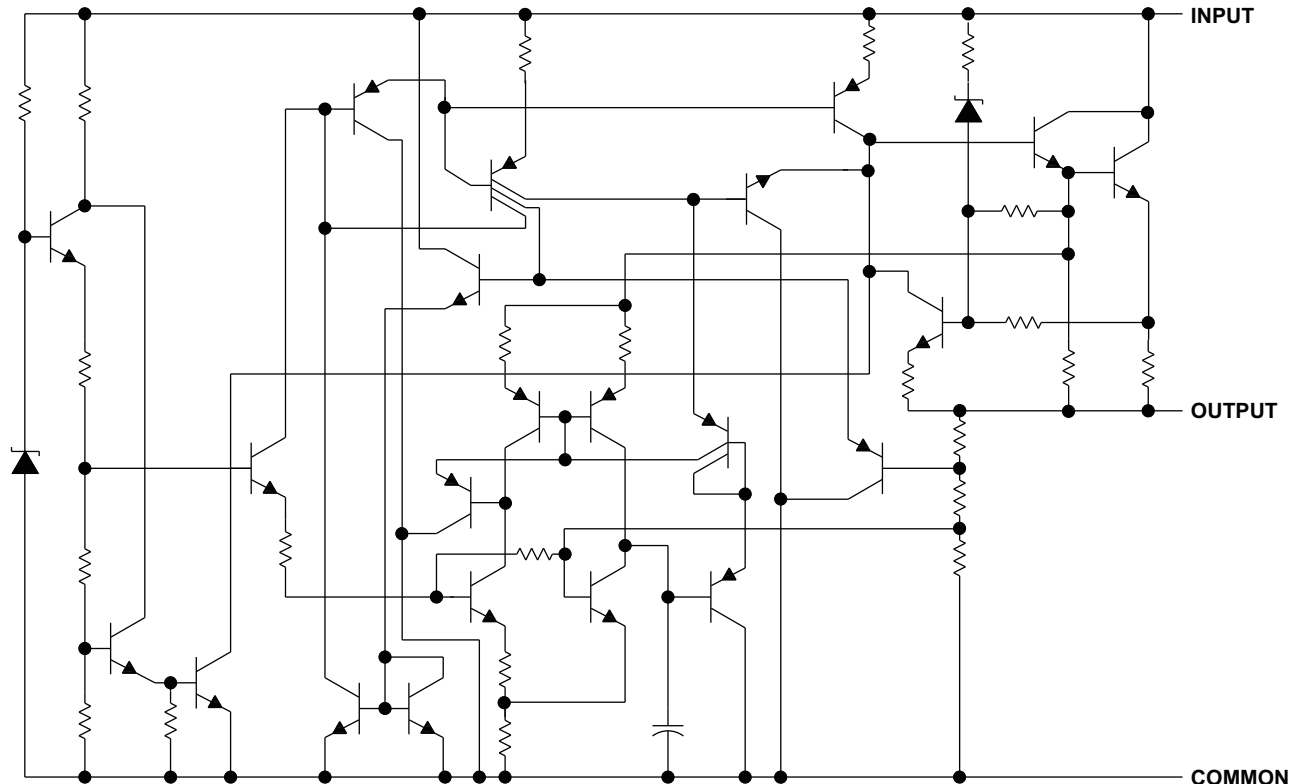
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PowerFLEX, PowerPAD are trademarks of Texas Instruments.

# TL780 SERIES POSITIVE-VOLTAGE REGULATORS

SLVS055M – APRIL 1981 – REVISED OCTOBER 2006

## SCHEMATIC



## Absolute Maximum Ratings<sup>(1)</sup>

over operating temperature ranges (unless otherwise noted)

|           |                                                      | MIN | MAX | UNIT |
|-----------|------------------------------------------------------|-----|-----|------|
| $V_I$     | Input voltage                                        |     | 35  | V    |
| $T_J$     | Operating virtual junction temperature               |     | 150 | °C   |
|           | Lead temperature 1,6 mm (1/16 in) from case for 10 s |     | 260 | °C   |
| $T_{stg}$ | Storage temperature range                            | –65 | 150 | °C   |

- (1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

## Package Thermal Data<sup>(1)</sup>

| PACKAGE         | BOARD             | $\theta_{JP}$ <sup>(2)</sup> | $\theta_{JC}$ | $\theta_{JA}$ |
|-----------------|-------------------|------------------------------|---------------|---------------|
| PowerFLEX (KTE) | High K, JESD 51-5 | 2.7°C/W                      | 11.6°C/W      | 23.3°C/W      |
| TO-220 (KC/KCS) | High K, JESD 51-5 | 3°C/W                        | 17°C/W        | 19°C/W        |
| TO-263 (KTT)    | High K, JESD 51-5 | 1.91°C/W                     | 18°C/W        | 25.3°C/W      |

- (1) Maximum power dissipation is a function of  $T_J(\text{max})$ ,  $\theta_{JA}$ , and  $T_A$ . The maximum allowable power dissipation at any allowable ambient temperature is  $P_D = (T_J(\text{max}) - T_A)/\theta_{JA}$ . Operating at the absolute maximum  $T_J$  of 150°C can affect reliability. Due to variations in individual device electrical characteristics and thermal resistance, the built-in thermal overload protection may be activated at power levels slightly above or below the rated dissipation.
- (2) For packages with exposed thermal pads, such as QFN, PowerPAD™, or PowerFLEX,  $\theta_{JP}$  is defined as the thermal resistance between the die junction and the bottom of the exposed pad.

## Recommended Operating Conditions

|                |                                        | MIN       | MAX  | UNIT |   |
|----------------|----------------------------------------|-----------|------|------|---|
| V <sub>I</sub> | Input voltage                          | TL780-05C | 7    | 25   | V |
|                |                                        | TL780-12C | 14.5 | 30   |   |
|                |                                        | TL780-15C | 17.5 | 30   |   |
| I <sub>O</sub> | Output current                         |           | 1.5  | A    |   |
| T <sub>J</sub> | Operating virtual junction temperature | 0         | 125  | °C   |   |

## Electrical Characteristics

at specified virtual junction temperature,  $V_I = 10\text{ V}$ ,  $I_O = 500\text{ mA}$  (unless otherwise noted)

| PARAMETER                                 | TEST CONDITIONS                                                                                 | $T_J^{(1)}$  | TL780-05C |        |      | UNIT          |
|-------------------------------------------|-------------------------------------------------------------------------------------------------|--------------|-----------|--------|------|---------------|
|                                           |                                                                                                 |              | MIN       | TYP    | MAX  |               |
| Output voltage                            | $I_O = 5\text{ mA to }1\text{ A}$ , $P \leq 15\text{ W}$ ,<br>$V_I = 7\text{ V to }20\text{ V}$ | 25°C         | 4.95      | 5      | 5.05 | V             |
|                                           |                                                                                                 | 0°C to 125°C | 4.9       |        | 5.1  |               |
| Input voltage regulation                  | $V_I = 7\text{ V to }25\text{ V}$                                                               | 25°C         |           | 0.5    | 5    | mV            |
|                                           | $V_I = 8\text{ V to }12\text{ V}$                                                               |              |           | 0.5    | 5    |               |
| Ripple rejection                          | $V_I = 8\text{ V to }18\text{ V}$ , $f = 120\text{ Hz}$                                         | 0°C to 125°C | 70        | 85     |      | dB            |
| Output voltage regulation                 | $I_O = 5\text{ mA to }1.5\text{ A}$                                                             | 25°C         |           | 4      | 25   | mV            |
|                                           | $I_O = 250\text{ mA to }750\text{ mA}$                                                          |              |           | 1.5    | 15   |               |
| Output resistance                         | $f = 1\text{ kHz}$                                                                              | 0°C to 125°C |           | 0.0035 |      | $\Omega$      |
| Temperature coefficient of output voltage | $I_O = 5\text{ mA}$                                                                             | 0°C to 125°C |           | 0.25   |      | mV/°C         |
| Output noise voltage                      | $f = 10\text{ Hz to }100\text{ kHz}$                                                            | 25°C         |           | 75     |      | $\mu\text{V}$ |
| Dropout voltage                           | $I_O = 1\text{ A}$                                                                              | 25°C         |           | 2      |      | V             |
| Input bias current                        |                                                                                                 | 25°C         |           | 5      | 8    | mA            |
| Input bias-current change                 | $V_I = 7\text{ V to }25\text{ V}$                                                               | 0°C to 125°C |           | 0.7    | 1.3  | mA            |
|                                           | $I_O = 5\text{ mA to }1\text{ A}$                                                               |              |           | 0.003  | 0.5  |               |
| Short-circuit output current              |                                                                                                 | 25°C         |           | 750    |      | mA            |
| Peak output current                       |                                                                                                 | 25°C         |           | 2.2    |      | A             |

- (1) Pulse-testing techniques maintain the junction temperature as close to the ambient temperature as possible. Thermal effects must be taken into account separately. All characteristics are measured with a 0.33- $\mu\text{F}$  capacitor across the input and a 0.22- $\mu\text{F}$  capacitor across the output.

# TL780 SERIES POSITIVE-VOLTAGE REGULATORS

SLVS055M – APRIL 1981 – REVISED OCTOBER 2006

## Electrical Characteristics

at specified virtual junction temperature,  $V_I = 19\text{ V}$ ,  $I_O = 500\text{ mA}$  (unless otherwise noted)

| PARAMETER                                 | TEST CONDITIONS                                                                                    | $T_J^{(1)}$  | TL780-12C |        |       | UNIT          |
|-------------------------------------------|----------------------------------------------------------------------------------------------------|--------------|-----------|--------|-------|---------------|
|                                           |                                                                                                    |              | MIN       | TYP    | MAX   |               |
| Output voltage                            | $I_O = 5\text{ mA to }1\text{ A}$ , $P \leq 15\text{ W}$ ,<br>$V_I = 14.5\text{ V to }27\text{ V}$ | 25°C         | 11.88     | 12     | 12.12 | V             |
|                                           |                                                                                                    | 0°C to 125°C | 11.76     |        | 12.24 |               |
| Input voltage regulation                  | $V_I = 14.5\text{ V to }30\text{ V}$                                                               | 25°C         |           | 1.2    | 12    | mV            |
|                                           | $V_I = 16\text{ V to }22\text{ V}$                                                                 |              |           | 1.2    | 12    |               |
| Ripple rejection                          | $V_I = 15\text{ V to }25\text{ V}$ , $f = 120\text{ Hz}$                                           | 0°C to 125°C | 65        | 80     |       | dB            |
| Output voltage regulation                 | $I_O = 5\text{ mA to }1.5\text{ A}$                                                                | 25°C         |           | 6.5    | 60    | mV            |
|                                           | $I_O = 250\text{ mA to }750\text{ mA}$                                                             |              |           | 2.5    | 36    |               |
| Output resistance                         | $f = 1\text{ kHz}$                                                                                 | 0°C to 125°C |           | 0.0035 |       | $\Omega$      |
| Temperature coefficient of output voltage | $I_O = 5\text{ mA}$                                                                                | 0°C to 125°C |           | 0.6    |       | mV/°C         |
| Output noise voltage                      | $f = 10\text{ Hz to }100\text{ kHz}$                                                               | 25°C         |           | 180    |       | $\mu\text{V}$ |
| Dropout voltage                           | $I_O = 1\text{ A}$                                                                                 | 25°C         |           | 2      |       | V             |
| Input bias current                        |                                                                                                    | 25°C         |           | 5.5    | 8     | mA            |
| Input bias-current change                 | $V_I = 14.5\text{ V to }30\text{ V}$                                                               | 0°C to 125°C |           | 0.4    | 1.3   | mA            |
|                                           | $I_O = 5\text{ mA to }1\text{ A}$                                                                  |              |           | 0.03   | 0.5   |               |
| Short-circuit output current              |                                                                                                    | 25°C         |           | 350    |       | mA            |
| Peak output current                       |                                                                                                    | 25°C         |           | 2.2    |       | A             |

- (1) Pulse-testing techniques maintain the junction temperature as close to the ambient temperature as possible. Thermal effects must be taken into account separately. All characteristics are measured with a 0.33- $\mu\text{F}$  capacitor across the input and a 0.22- $\mu\text{F}$  capacitor across the output.

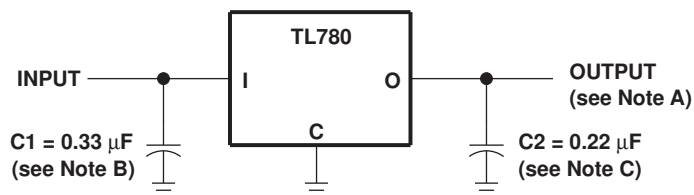
## Electrical Characteristics

at specified virtual junction temperature,  $V_I = 23\text{ V}$ ,  $I_O = 500\text{ mA}$  (unless otherwise noted)

| PARAMETER                                 | TEST CONDITIONS                                                                                    | $T_J^{(1)}$  | TL780-15C |        |       | UNIT          |
|-------------------------------------------|----------------------------------------------------------------------------------------------------|--------------|-----------|--------|-------|---------------|
|                                           |                                                                                                    |              | MIN       | TYP    | MAX   |               |
| Output voltage                            | $I_O = 5\text{ mA to }1\text{ A}$ , $P \leq 15\text{ W}$ ,<br>$V_I = 17.5\text{ V to }30\text{ V}$ | 25°C         | 14.85     | 15     | 15.15 | V             |
|                                           |                                                                                                    | 0°C to 125°C | 14.7      |        | 15.3  |               |
| Input voltage regulation                  | $V_I = 17.5\text{ V to }30\text{ V}$                                                               | 25°C         |           | 1.5    | 15    | mV            |
|                                           | $V_I = 20\text{ V to }26\text{ V}$                                                                 |              |           | 1.5    | 15    |               |
| Ripple rejection                          | $V_I = 18.5\text{ V to }28.5\text{ V}$ , $f = 120\text{ Hz}$                                       | 0°C to 125°C | 60        | 75     |       | dB            |
| Output voltage regulation                 | $I_O = 5\text{ mA to }1.5\text{ A}$                                                                | 25°C         |           | 7      | 75    | mV            |
|                                           | $I_O = 250\text{ mA to }750\text{ mA}$                                                             |              |           | 2.5    | 45    |               |
| Output resistance                         | $f = 1\text{ kHz}$                                                                                 | 0°C to 125°C |           | 0.0035 |       | $\Omega$      |
| Temperature coefficient of output voltage | $I_O = 5\text{ mA}$                                                                                | 0°C to 125°C |           | 0.62   |       | mV/°C         |
| Output noise voltage                      | $f = 10\text{ Hz to }100\text{ kHz}$                                                               | 25°C         |           | 225    |       | $\mu\text{V}$ |
| Dropout voltage                           | $I_O = 1\text{ A}$                                                                                 | 25°C         |           | 2      |       | V             |
| Input bias current                        |                                                                                                    | 25°C         |           | 5.5    | 8     | mA            |
| Input bias-current change                 | $V_I = 17.5\text{ V to }30\text{ V}$                                                               | 0°C to 125°C |           | 0.4    | 1.3   | mA            |
|                                           | $I_O = 5\text{ mA to }1\text{ A}$                                                                  |              |           | 0.02   | 0.5   |               |
| Short-circuit output current              |                                                                                                    | 25°C         |           | 230    |       | mA            |
| Peak output current                       |                                                                                                    | 25°C         |           | 2.2    |       | A             |

- (1) Pulse-testing techniques maintain the junction temperature as close to the ambient temperature as possible. Thermal effects must be taken into account separately. All characteristics are measured with a 0.33- $\mu\text{F}$  capacitor across the input and a 0.22- $\mu\text{F}$  capacitor across the output.

## PARAMETER MEASUREMENT INFORMATION



- A. Permanent damage can occur when OUTPUT is pulled below ground.
- B. C1 is required when the regulator is far from the power-supply filter.
- C. C2 is not required for stability; however, transient response is improved.

**Figure 1. Test Circuit**

## APPLICATION INFORMATION

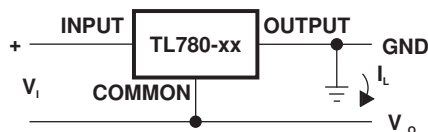


Figure 2. Positive Regulator in Negative Configuration ( $V_i$  Must Float)

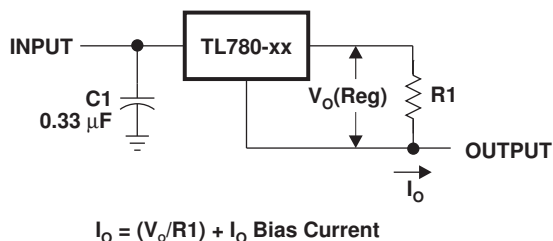


Figure 3. Current Regulator

## Operation With a Load Common to a Voltage of Opposite Polarity

In many cases, a regulator powers a load that is not connected to ground, but instead, is connected to a voltage source of opposite polarity (e.g., operational amplifiers, level-shifting circuits, etc.). In these cases, a clamp diode should be connected to the regulator output as shown in Figure 4. This protects the regulator from output polarity reversals during startup and short-circuit operation.

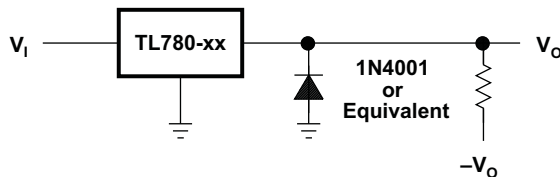


Figure 4. Output Polarity-Reversal-Protection Circuit

## Reverse-Bias Protection

Occasionally, the input voltage to the regulator can collapse faster than the output voltage. This, for example, could occur when the input supply is crowbarred during an output overvoltage condition. If the output voltage is greater than approximately 7 V, the emitter-base junction of the series pass element (internal or external) could break down and be damaged. To prevent this, a diode shunt can be employed, as shown in Figure 5.

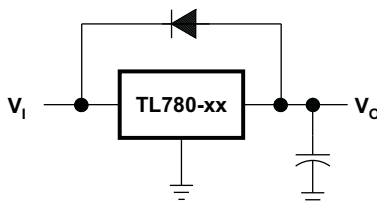


Figure 5. Reverse-Bias-Protection Circuit

## PACKAGING INFORMATION

| Orderable part number         | Status<br>(1) | Material type<br>(2) | Package   Pins             | Package qty   Carrier | RoHS<br>(3) | Lead finish/<br>Ball material<br>(4) | MSL rating/<br>Peak reflow<br>(5) | Op temp (°C) | Part marking<br>(6) |
|-------------------------------|---------------|----------------------|----------------------------|-----------------------|-------------|--------------------------------------|-----------------------------------|--------------|---------------------|
| <a href="#">TL780-05CKTTR</a> | Active        | Production           | DDPAK/<br>TO-263 (KTT)   3 | 500   LARGE T&R       | Yes         | SN                                   | Level-3-245C-168 HR               | 0 to 125     | TL780-05C           |
| TL780-05CKTTR.A               | Active        | Production           | DDPAK/<br>TO-263 (KTT)   3 | 500   LARGE T&R       | Yes         | SN                                   | Level-3-245C-168 HR               | 0 to 125     | TL780-05C           |
| TL780-05CKTTRG3               | Active        | Production           | DDPAK/<br>TO-263 (KTT)   3 | 500   LARGE T&R       | Yes         | SN                                   | Level-3-245C-168 HR               | 0 to 125     | TL780-05C           |
| <a href="#">TL780-05KCS</a>   | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-05            |
| TL780-05KCS.A                 | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-05            |
| TL780-05KCSE3                 | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-05            |
| <a href="#">TL780-12KCS</a>   | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-12            |
| TL780-12KCS.A                 | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-12            |
| <a href="#">TL780-15KCS</a>   | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-15            |
| TL780-15KCS.A                 | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-15            |
| TL780-15KCSE3                 | Active        | Production           | TO-220 (KCS)   3           | 50   TUBE             | Yes         | SN                                   | N/A for Pkg Type                  | 0 to 125     | TL780-15            |

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

## TAPE AND REEL INFORMATION



\*All dimensions are nominal

| Device        | Package Type     | Package Drawing | Pins | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|---------------|------------------|-----------------|------|-----|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| TL780-05CKTTR | DDPAK/<br>TO-263 | KTT             | 3    | 500 | 330.0              | 24.4               | 10.8    | 16.3    | 5.11    | 16.0    | 24.0   | Q2            |

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

| Device        | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|---------------|--------------|-----------------|------|-----|-------------|------------|-------------|
| TL780-05CKTTR | DDPAK/TO-263 | KTT             | 3    | 500 | 340.0       | 340.0      | 38.0        |

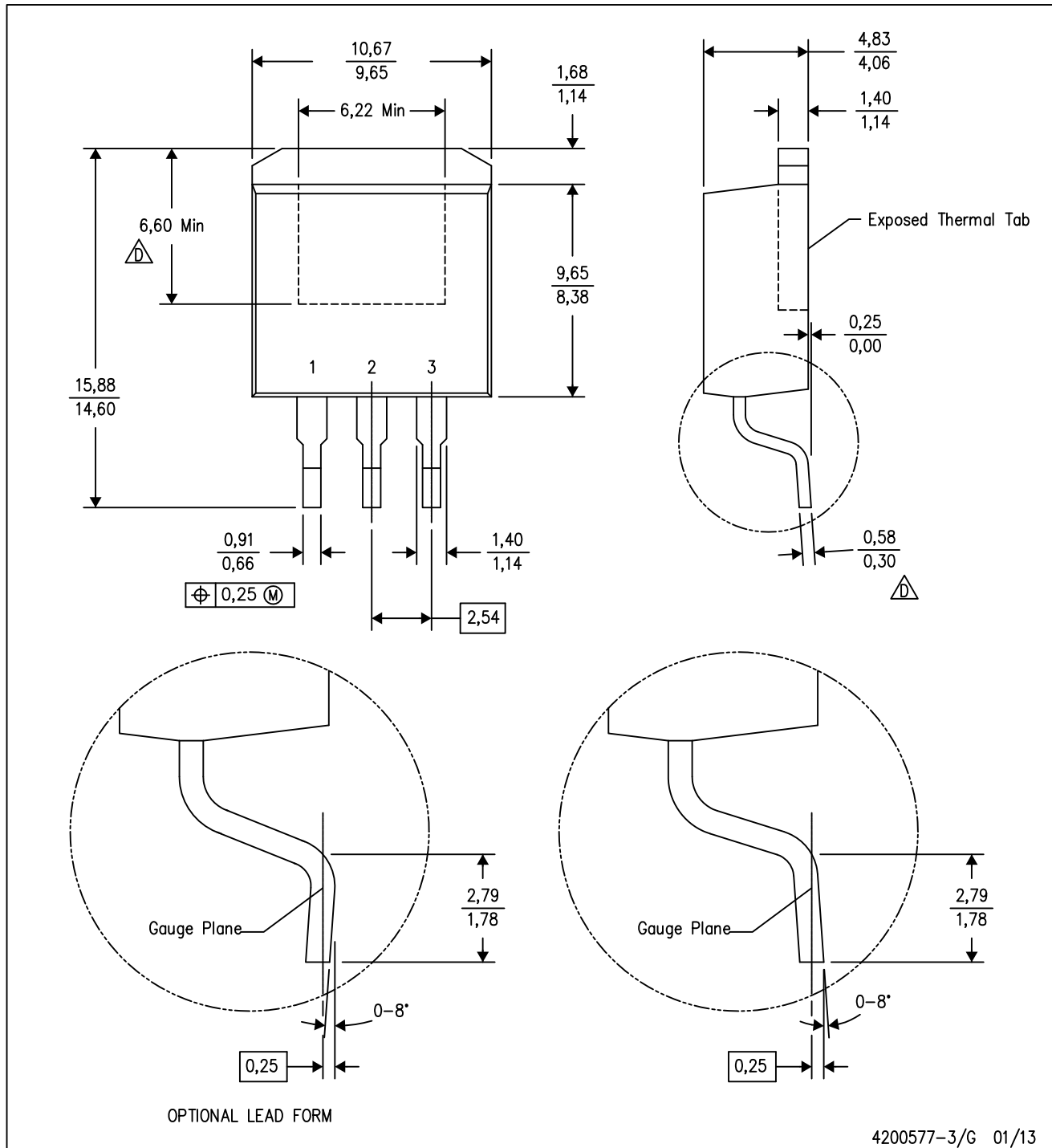
**TUBE**


\*All dimensions are nominal

| Device        | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T (μm) | B (mm) |
|---------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| TL780-05KCS   | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-05KCS.A | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-05KCSE3 | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-12KCS   | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-12KCS.A | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-15KCS   | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-15KCS.A | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |
| TL780-15KCSE3 | KCS          | TO-220       | 3    | 50  | 532    | 34.1   | 700    | 9.6    |

KTT (R-PSFM-G3)

PLASTIC FLANGE-MOUNT PACKAGE

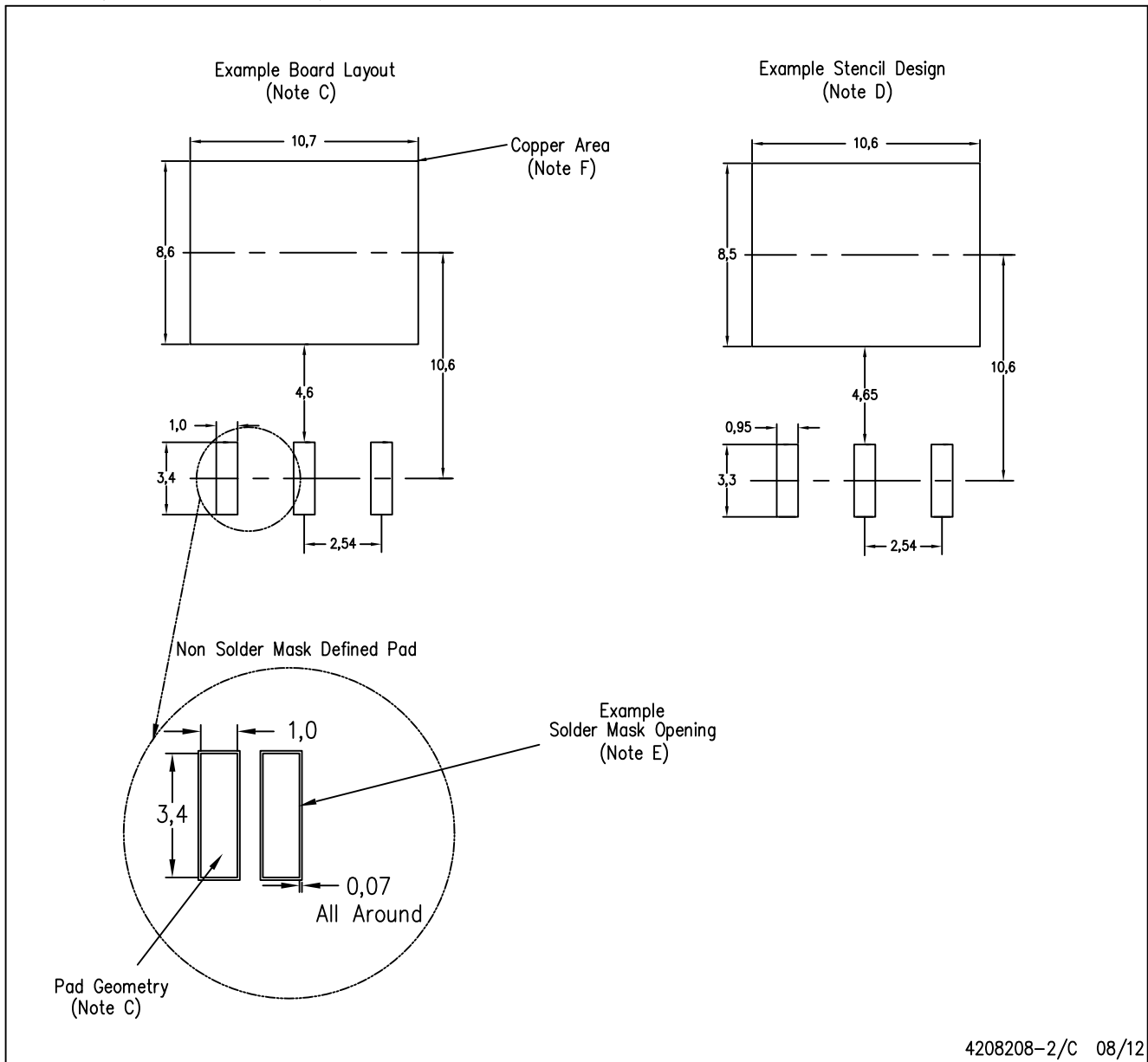


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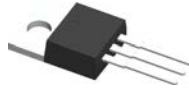
- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Body dimensions do not include mold flash or protrusion. Mold flash or protrusion not to exceed 0.005 (0,13) per side.
- Falls within JEDEC TO-263 variation AA, except minimum lead thickness and minimum exposed pad length.

KTT (R-PSFM-G3)

PLASTIC FLANGE-MOUNT PACKAGE



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-SM-782 is recommended for alternate designs.
  - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525.
  - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.
  - F. This package is designed to be soldered to a thermal pad on the board. Refer to the Product Datasheet for specific thermal information, via requirements, and recommended thermal pad size. For thermal pad sizes larger than shown a solder mask defined pad is recommended in order to maintain the solderable pad geometry while increasing copper area.

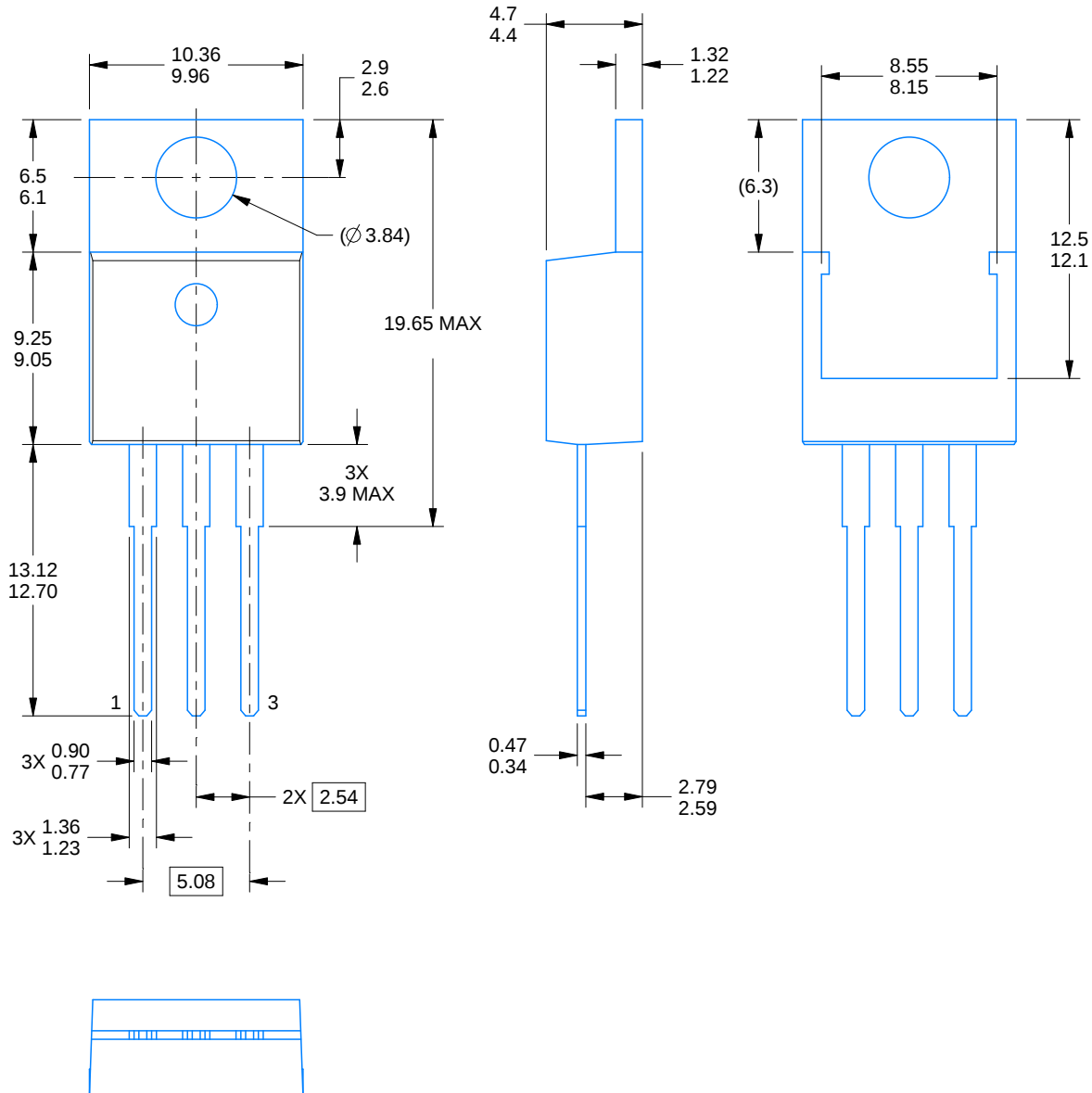


# PACKAGE OUTLINE

**KCS0003B**

**TO-220 - 19.65 mm max height**

TO-220



4222214/B 08/2018

## NOTES:

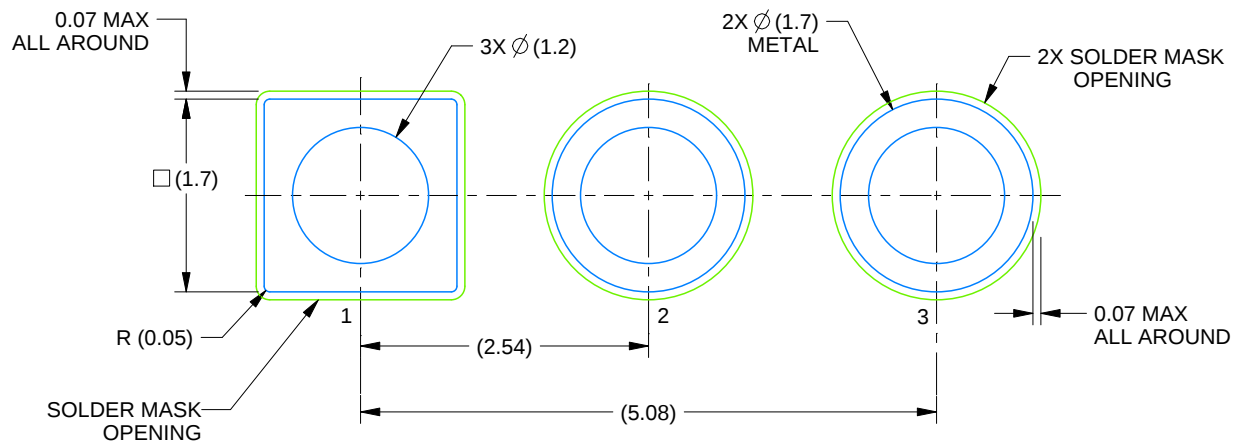
1. Dimensions are in millimeters. Any dimension in brackets or parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Reference JEDEC registration TO-220.

# EXAMPLE BOARD LAYOUT

KCS0003B

TO-220 - 19.65 mm max height

TO-220



LAND PATTERN EXAMPLE  
NON-SOLDER MASK DEFINED  
SCALE:15X

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