

TLIN1024-Q1 Automotive Quad Local Interconnect Network (LIN) Transceiver with Dominant State Timeout

1 Features

- AEC Q100 Qualified for automotive applications
 - Temperature: -40 to 125°C ambient
 - HBM Classification level: ± 8 kV
 - CDM Classification level: ± 1.5 kV
- Compliant to LIN2.0, LIN2.1, LIN2.2, LIN2.2A and ISO/DIS 17987–4.2 (See [SLLA492](#))
- Conforms to SAE J2602 recommended practice for LIN (See [SLLA492](#))
- Supports 12 V battery applications
- LIN transmit data rate up to 20 kbps
- Wide operating ranges
 - 4 V to 36 V supply voltage
 - ± 45 V LIN bus fault protection
 - Sleep mode: ultra-low current consumption allows wake up event from:
 - LIN bus
 - Local wake up through EN
 - Power up and down glitch free operation
- Protection features:
 - Under voltage protection on V_{SUP}
 - TXD Dominant time out protection (DTO)
 - Thermal shutdown protection
 - Unpowered node or ground disconnection failsafe at system level.
- 3.5 mm \times 5.5 mm QFN package with improved automated optical inspection (AOI) capability

2 Applications

- [Body Electronics and Lighting](#)
- [Infotainment and Cluster](#)
- [Hybrid Electric Vehicles and Power Train Systems](#)
- [Passive Safety](#)

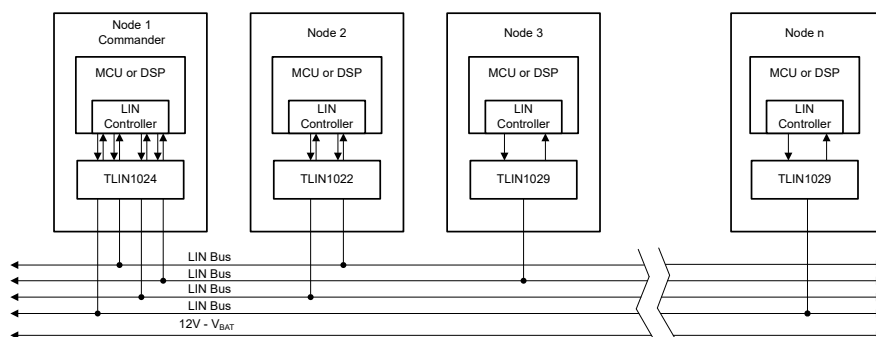
3 Description

The TLIN1024-Q1 device is a quad Local Interconnect Network (LIN) physical layer transceiver, which integrates wake up and protection features, compliant to LIN2.0, LIN2.1, LIN2.2, LIN2.2A and ISO/DIS 17987–4.2 standards. LIN is a single wire bidirectional bus typically used for low speed in-vehicle networks using data rates up to 20 kbps. The LIN receiver supports data rates up to 100 kbps for in-line programming. The TLIN1024-Q1 has two separate dual LIN transceiver blocks. The $V_{\text{SUP}1/2}$ control separate dual transceiver blocks. The TLIN1024-Q1 converts the LIN protocol data stream on the TXD input into a LIN bus signal using a current-limited wave-shaping driver which reduces electromagnetic emissions (EME). The receiver converts the data stream to logic level signals that are sent to the microprocessor through the open-drain RXD pin. Ultra-low current consumption is possible using the sleep mode which allows wake up via LIN bus or EN pin. The integrated resistor, electrostatic discharge (ESD) protection, and fault protection allow designers to save board space in their applications.

Package Information

PART NUMBER	PACKAGE ⁽¹⁾	BODY SIZE (NOM)
TLIN1024-Q1	VQFN (24)	3.50 mm \times 5.50 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.



Simplified Schematic



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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

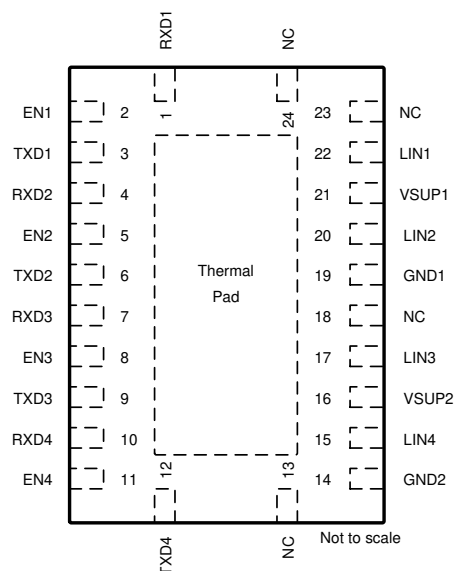
Changes from Revision C (May 2020) to Revision D (June 2022)	Page
• Changed all instances of legacy terminology to commander and responder where mentioned.....	1
• Changed D2 _{12V} test parameter from TH _{REC(MAX)} to TH _{REC(MIN)}	7

Changes from Revision B (December 2019) to Revision C (May 2020)	Page
• Added: (See SLLA492) to the <i>Features</i> list.....	1
• Added : See errata TLIN1024-Q1 Duty Cycle Over V _{SUP}	7

Changes from Revision A (May 2018) to Revision B (December 2019)	Page
• Changed <i>Feature</i> From: HBM Classification level: ±6 kV To: HBM Classification level: ±8 kV.....	1
• Changed the V _{LOGIC} MAX value From: 5.5 V To: 6 V in the Absolute Maximum Ratings.....	4
• Deleted J2962-1 ESD and ISO Pulses from ESD Ratings.....	4
• Changed the HBM value from ±6000 to ±8000 in the ESD Ratings.....	4
• Changed IEC 61000-4-2 to IEC 62228-2 and made three rows, two for contact and added indirect ESD.....	4
• Changed I _{CC} to I _{SUP}	5
• Changed the Supply Current 4 V Sleep Mode TYP values From: 20 µA To: 7 µA and the MAX value From: 40 µA To: 20 µA.....	5
• Changed the Supply Current 14 V Sleep Mode MAX value From: 60 µA To: 30 µA.....	5
• Changed the C _{LINPIN} MAX value From: 45 pF To: 25 pF.....	5
• Added TEST CONDITION: VSUP = 14 V to C _{LINPIN}	5
• Changed From ±42 V To: ±45 V in Overview Section.....	20
• Cleaned up wording in Overview section second paragraph.....	20

Changes from Revision * (April 2018) to Revision A (June 2019)	Page
• Changed R _{RESPONDER} Typical value from 30 kΩ to 45 kΩ in the Electrical Characteristics.....	5

5 Pin Configuration and Functions



**Figure 5-1. RGY Package, 24-Pin RGY (VQFN)
(Top View)**

Table 5-1. Pin Functions

PIN		TYPE ⁽¹⁾	DESCRIPTION
NAME	NO.		
RXD1	1	O	Channel 1 RXD Output (open-drain) interface reporting state of LIN bus voltage
EN1	2	I	Channel 1 Enable Input
TXD1	3	I	Channel 1 TXD input interface to control state of LIN output
RXD2	4	O	Channel 2 RXD Output (open-drain) interface reporting state of LIN bus voltage
EN2	5	I	Channel 2 Enable Input
TXD2	6	I	Channel 2 TXD input interface to control state of LIN output
RXD3	7	O	Channel 3 RXD Output (open-drain) interface reporting state of LIN bus voltage
EN3	8	I	Channel 3 Enable Input
TXD3	9	I	Channel 3 TXD input interface to control state of LIN output
RXD4	10	O	Channel 4 RXD Output (open-drain) interface reporting state of LIN bus voltage
EN4	11	I	Channel 4 Enable Input
TXD4	12	I	Channel 4 TXD input interface to control state of LIN output
GND2	14	G	Ground pin for Channels 3 and 4
LIN4	15	I/O	Channel 4 LIN Bus single-wire transmitter and receiver
V _{SUP2}	16	Supply	Channels 3 and 4 Supply Voltage (connected to battery in series with external reverse blocking diode)
LIN3	17	I/O	Channel 3 LIN Bus single-wire transmitter and receiver
GND1	19	G	Ground pin for Channels 1 and 2
LIN2	20	I/O	Channel 2 LIN Bus single-wire transmitter and receiver
V _{SUP1}	21	Supply	Channels 1 and 2 Supply Voltage (connected to battery in series with external reverse blocking diode)
LIN1	22	I/O	Channel 1 LIN Bus single-wire transmitter and receiver
NC	13, 18, 23, 24	–	Not Connected

(1) I = Input, O = Output, I/O = Input or Output, G = Ground.

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

Symbol	Parameter	MIN	MAX	UNIT
V _{SUP1/2}	Supply voltage range (ISO/DIS 17987 Param 10)	−0.3	45	V
V _{LIN}	LIN Bus input voltage (ISO/DIS 17987 Param 82)	−45	45	V
V _{LOGIC}	Logic Pin Voltage (RXDx, TXDx, ENx)	−0.3	6	V
T _A	Ambient temperature range	−40	125	°C
T _J	Junction temperature range	−55	150	°C
T _{stg}	Storage temperature range	−65	150	°C

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

ESD Ratings				VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM) RXD, EN Pins, per AEC Q100-002 ⁽¹⁾		±4000	V
		Human body model (HBM) LIN and V _{SUP} , per AEC Q100-002 ⁽²⁾		±8000	
		Charged device model (CDM), per AEC Q100-011	All terminals	±1500	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
 (2) LIN bus is stressed with respect to GND.

6.3 ESD Ratings - IEC

ESD and Surge Protection Ratings			VALUE	UNIT
V _(ESD)	Electrostatic discharge, LIN and V _{SUP} to GND, per IEC 62228-2	Contact discharge, without LIN bus filter capacitor ⁽¹⁾	±5000	V
		Contact discharge, with LIN bus filter capacitor ⁽¹⁾	±9000	V
		Indirect ESD ⁽¹⁾	±15000	V

- (1) IEC 62228-2 ESD test performed by a third party. Different system level configurations may lead to different results

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		RGY (VQFN)	UNIT
		24-PINS	
R _{ΘJA}	Junction-to-ambient thermal resistance	34.3	°C/W
R _{ΘJC(top)}	Junction-to-case (top) thermal resistance	30.8	°C/W
R _{ΘJB}	Junction-to-board thermal resistance	13.3	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	0.5	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	13.3	°C/W
R _{ΘJC(bot)}	Junction-to-case (bottom) thermal resistance	2.8	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC package thermal metrics](#) application report.

6.5 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

PARAMETER - DEFINITION		MIN	NOM	MAX	UNIT
V _{SUP1/2}	Supply voltage	4		36	V
V _{LINx}	LINx Bus input voltage	0		36	V
V _{LOGIC}	Logic Pin Voltage (RXDx, TXDx, ENx)	0		5.5	V
TSD	Thermal shutdown edge	165			°C
TSD _(HYS)	Thermal shutdown hysteresis		15		°C

6.6 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
Power Supply						
V _{SUP}	Operational supply voltage (ISO/DIS 17987 Param 10)	Device is operational beyond the LIN defined nominal supply voltage range See Figure 7-1 and Figure 7-2	4		36	V
V _{SUP}	Nominal supply voltage (ISO/DIS 17987 Param 10): Normal Mode: Ramp VSUP while LIN signal is a 10 kHz Square Wave with 50 % duty cycle and 18V swing.	Normal and Standby Modes Normal Mode: Ramp V _{SUP} while LIN signal is a 10 kHz Square Wave with 50 % duty cycle and 18V swing. See Figure 7-1 and Figure 7-2	4		36	V
		Sleep Mode	4		36	V
UV _{SUP}	Under voltage VSUP threshold		2.9		3.85	V
UV _{HYS}	Delta hysteresis voltage for VSUP under voltage threshold			0.2		V
I _{SUP}	Supply Current ⁽¹⁾	Normal Mode: EN = High, bus dominant: total bus load where R _{LIN} > 500 Ω and C _{LIN} < 10 nF (See Figure 7-7)		3	15	mA
		Standby Mode: EN = Low, bus dominant: total bus load where R _{LIN} > 500 Ω and C _{LIN} < 10 nF (See Figure 7-7)		2.2	8	mA
I _{SUP}	Supply Current ⁽¹⁾	Normal Mode: EN = High, Bus Recessive: LIN = V _{SUP} ,		1	2	mA
		Standby Mode: EN = Low, Bus Recessive: LIN = V _{SUP} ,		40	80	μA
		Sleep Mode: 4.0 V < V _{SUP} < 14 V, LIN = V _{SUP} , EN = 0 V, TXD and RXD Floating		7	20	μA
		Sleep Mode: 14 V < V _{SUP} < 36 V, LIN = V _{SUP} , EN = 0 V, TXD and RXD Floating			30	μA
RXD OUTPUT PIN (OPEN DRAIN)						
V _{OL}	Output Low voltage	Based upon External pull up to V _{CC}			0.6	V
I _{OL}	Low level output current, open drain	LIN = 0 V, RXD = 0.4 V	1.5			mA
I _{ILG}	Leakage current, high-level	LIN = V _{SUP} , RXD = 5 V	−5	0	5	μA
TXD INPUT PIN						
V _{IL}	Low level input voltage		−0.3		0.8	V
V _{IH}	High level input voltage		2		5.5	V
V _{IT}	Input threshold voltage, normal modes& selective wake modes		30		500	mV
I _{ILG}	Low level input leakage current	TXD = Low	−5	0	5	μA

6.6 Electrical Characteristics (continued)

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
R _{TXD}	Internal pulldown resistor value		125	350	800	kΩ
EN INPUT PIN						
V _{IL}	Low level input voltage		-0.3		0.8	V
V _{IH}	High level input voltage		2		5.5	V
V _{IT}	Hysteresis voltage	By design and characterization	30		500	V
I _{ILG}	Low level input current	EN = Low	-5	0	5	μA
R _{EN}	Internal Pulldown resistor		125	350	800	kΩ
LIN PIN						
V _{OH}	High level output voltage	LIN recessive, TXD = high, I _O = 0 mA, V _{SUP} = 7 V to 36 V	0.85			V _{SUP}
		LIN recessive, TXD = high, I _O = 0 mA, 4 V ≤ V _{SUP} < 7 V	3.0			V
V _{OL}	Low level output voltage	LIN dominant, TXD = low, V _{SUP} = 7 V to 36 V			0.2	V _{SUP}
		LIN dominant, TXD = low, 4 V ≤ V _{SUP} < 7 V			1.2	V
V _{SUP_NON_OP}	V _{SUP} where Impact of recessive LIN Bus < 5% (ISO/DIS 17987 Param 11)	TXD& RXD open LIN = 4 V to 45 V	-0.3		36	V
I _{BUS_LIM}	Limiting current (ISO/DIS 17987 Param 12)	TXD = 0 V, V _{LIN} = 18 V, R _{MEAS} = 440 Ω, V _{SUP} = 18 V, V _{BUSdom} < 4.518 V See Figure 7-6	40	90	200	mA
I _{BUS_PAS_dom}	Receiver leakage current, dominant (ISO/DIS 17987 Param 13)	LIN = 0 V, V _{SUP} = 18 V Driver off/ recessive See Figure 7-7	-1			mA
I _{BUS_PAS_rec}	Receiver leakage current, recessive (ISO/DIS 17987 Param 14)	LIN > V _{SUP} , 4 V < V _{SUP} < 36 V Driver off; See Figure 7-8			20	μA
I _{BUS_NO_GND}	Leakage current, loss of ground (ISO/DIS 17987 Param 15)	GND = V _{SUP} , 0 V ≤ V _{LIN} ≤ 18 V, V _{SUP} = 12 V; See Figure 7-9	-1		1	mA
I _{BUS_NO_BAT}	Leakage current, loss of supply (ISO/DIS 17987 Param 16)	LIN = 36 V, V _{SUP} = GND; See Figure 7-10			5	μA
V _{BUSdom}	Low level input voltage (ISO/DIS 17987 Param 17)	LIN dominant (including LIN dominant for wake up) See Figure 7-4 and Figure 7-3			0.4	V _{SUP}
V _{BUSrec}	High level input voltage (ISO/DIS 17987 Param 18)	Lin recessive See Figure 7-4 and Figure 7-3	0.6			V _{SUP}
V _{BUS_CNT}	Receiver center threshold (ISO/DIS 17987 Param 19)	V _{BUS_CNT} = (V _{IL} + V _{IH})/2 See Figure 7-4 and Figure 7-3	0.475	0.5	0.525	V _{SUP}
V _{HYS}	Hysteresis voltage (ISO/DIS 17987 Param 20)	V _{HYS} = (V _{IL} - V _{IH}) See Figure 7-4 and Figure 7-3	0.05		0.175	V _{SUP}
V _{SERIAL_DIODE}	Serial diode LIN term pullup path (ISO/DIS 17987 Param 21)	By design and characterization	0.4	0.7	1	V
R _{RESPONDER}	Pullup resistor to V _{SUP} (ISO/DIS 17987 Param 26)	Normal and Standby modes	20	45	60	kΩ
I _{RSLEEP}	Pullup current source to V _{SUP}	Sleep mode, V _{SUP} = 14 V, LIN = GND	-20		-2	μA
C _{LINPIN}	Capacitance of LIN pin	V _{SUP} = 14 V			25	pF

(1) Values are for each V_{SUP} pin

6.7 Switching Characteristics⁽²⁾

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
D1 _{12V}	Duty Cycle 1 (ISO/DIS 17987 Param 27) ⁽¹⁾	TH _{REC(MAX)} = 0.744 x V _{SUP} , TH _{DOM(MAX)} = 0.581 x V _{SUP} , V _{SUP} = 7 V to 18 V, t _{BIT} = 50 μs (20 kbps), D1 = t _{BUS_rec(min)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)	0.396			
D1 _{12V}	Duty Cycle 1	TH _{REC(MAX)} = 0.625 x V _{SUP} , TH _{DOM(MAX)} = 0.581 x V _{SUP} , V _{SUP} = 4 V to 7 V, t _{BIT} = 50 μs (20 kbps), D1 = t _{BUS_rec(min)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)	0.396			
D2 _{12V}	Duty Cycle 2 (ISO/DIS 17987 Param 28)	TH _{REC(MIN)} = 0.422 x V _{SUP} , TH _{DOM(MIN)} = 0.284 x V _{SUP} , V _{SUP} = 4.6 V to 18 V, t _{BIT} = 50 μs (20 kbps), D2 = t _{BUS_rec(MAX)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)			0.581	
D3 _{12V}	Duty Cycle 3 (ISO/DIS 17987 Param 29)	TH _{REC(MAX)} = 0.778 x V _{SUP} , TH _{DOM(MAX)} = 0.616 x V _{SUP} , V _{SUP} = 7 V to 18 V, t _{BIT} = 96 μs (10.4 kbps), D3 = t _{BUS_rec(min)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)	0.417			
D3 _{12V}	Duty Cycle	TH _{REC(MAX)} = 0.645 x V _{SUP} , TH _{DOM(MAX)} = 0.616 x V _{SUP} , V _{SUP} = 4 V to 7 V, t _{BIT} = 96 μs (10.4 kbps), D3 = t _{BUS_rec(min)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)	0.417			
D4 _{12V}	Duty Cycle 4 (ISO/DIS 17987 Param 30)	TH _{REC(MIN)} = 0.389 x V _{SUP} , TH _{DOM(MIN)} = 0.251 x V _{SUP} , V _{SUP} = 4.6 V to 18 V, t _{BIT} = 96 μs (10.4 kbps), D4 = t _{BUS_rec(MAX)} /(2 x t _{BIT}) (See Figure 7-11 and Figure 7-12)			0.59	

- (1) Duty cycles: LIN driver bus load conditions (CLINBUS, RLINBUS): Load1 = 1 nF, 1 kΩ; Load2 = 10 nF, 500 Ω. Duty cycles 3 and 4 are defined for 10.4-kbps operation. The TLIN1029 also meets these lower data rate requirements, while it is capable of the higher speed 20-kbps operation as specified by duty cycles 1 and 2. SAEJ2602 derives propagation delay equations from the LIN 2.0 duty cycle definitions, for details see the SAEJ2602 specification
- (2) See errata [TLIN1024-Q1 Duty Cycle Over V_{SUP}](#)

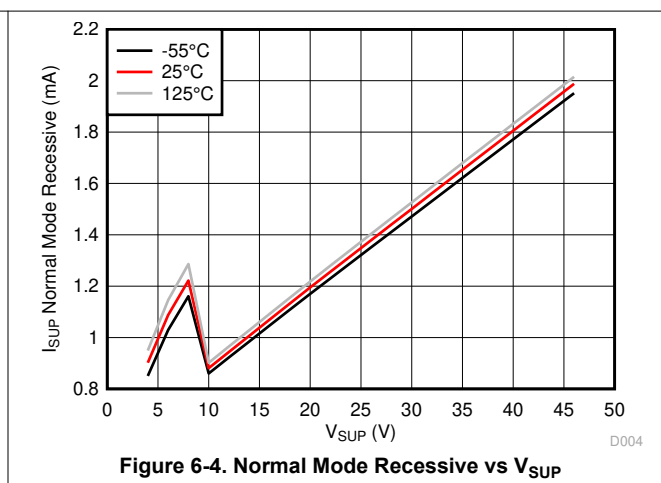
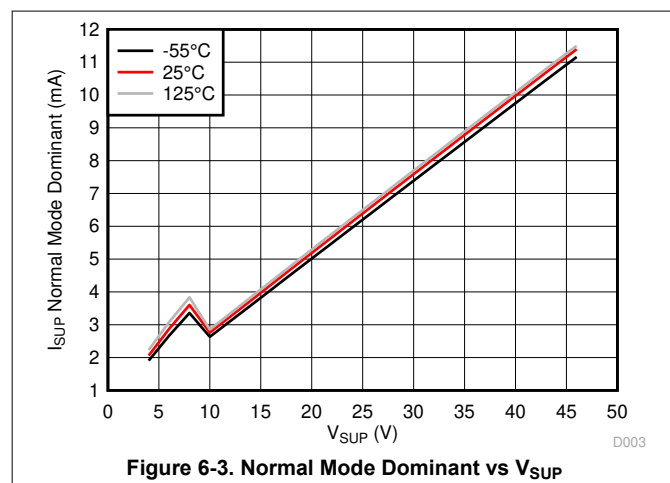
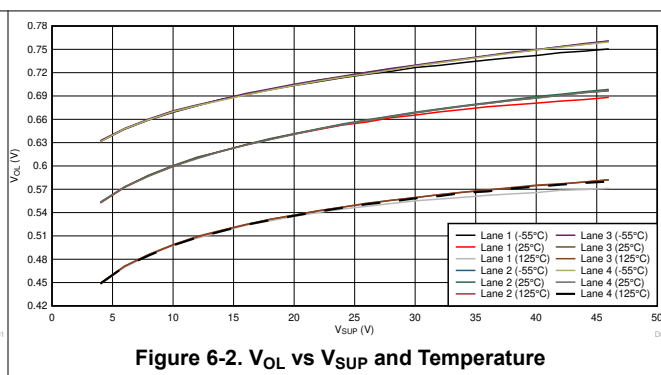
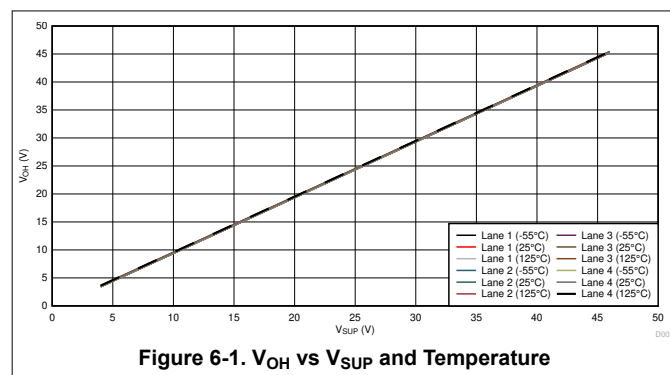
6.8 Timing Requirements

SYMBOL	DESCRIPTION	TEST CONDITIONS	MIN	NOM	MAX	UNIT
t _{rx_pdr}	Receiver rising propagation delay time (ISO/DIS 17987 Param 31)	R _{RXD} = 2.4 kΩ, C _{RXD} = 20 pF (See Figure 7-13 and Figure 7-14)			6	μs
t _{rx_pdf}	Receiver falling propagation delay time (ISO/DIS 17987 Param 31)				6	μs
t _{rs_sym}	Symmetry of receiver propagation delay time Receiver rising propagation delay time (ISO/DIS 17987 Param 32)	Rising edge with respect to falling edge, (tr _{x_sym} = tr _{x_pdf} – tr _{x_pdr}), R _{RXD} = 2.4 kΩ, C _{RXD} = 20 pF (See Figure 7-13 and Figure 7-14)	–2		2	μs
t _{LINBUS}	LIN wakeup time (Minimum dominant time on LIN bus for wakeup)	See Figure 7-17 , Figure 7-2 , and Figure 7-3	25	100	150	μs
t _{CLEAR}	Time to clear false wakeup prevention logic if LIN bus had a bus stuck dominant fault (recessive time on LIN bus to clear bust stuck dominant fault)	See Figure 7-3	8	17	50	μs
t _{DST}	Dominant state time out		20	34	80	ms

6.8 Timing Requirements (continued)

SYMBOL	DESCRIPTION	TEST CONDITIONS	MIN	NOM	MAX	UNIT
$t_{\text{MODE_CHANGE}}$	Mode change delay time	Time to change from standby mode to normal mode or normal mode to sleep mode through EN pin: See Figure 7-15 and Figure 7-4	2		15	μs
t_{NOMINT}	Normal mode initialization time	Time for normal mode to initialize and data on RXD pin to be valid See Figure 7-15			35	μs
t_{PWR}	Power up time	Upon power up time it takes for valid data on RXD			1.5	ms

Typical Characteristics



Typical Characteristics

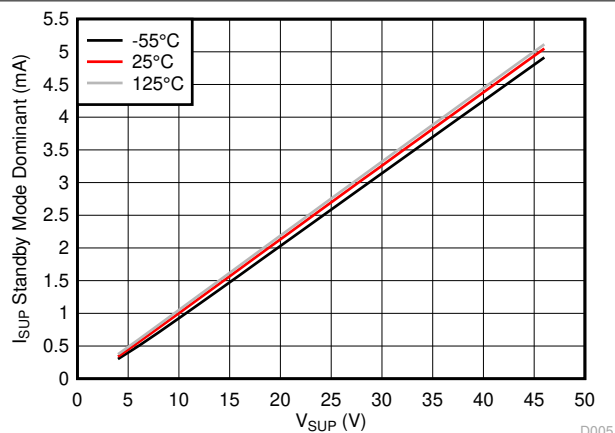


Figure 6-5. Standby Mode Dominant vs V_{SUP}

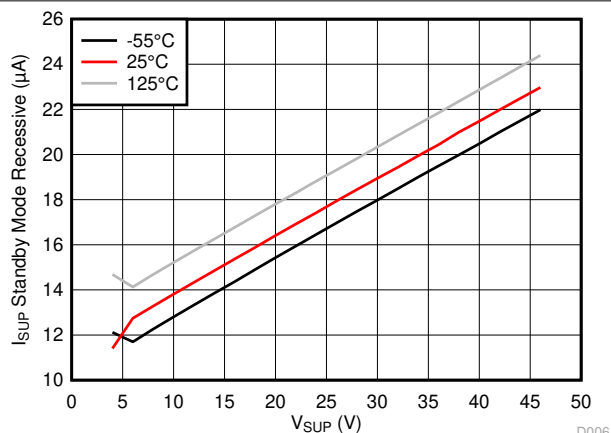


Figure 6-6. Standby Mode Recessive vs V_{SUP}

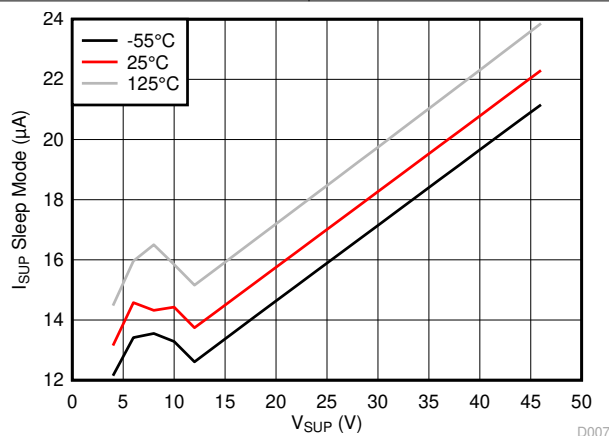


Figure 6-7. Sleep Mode vs V_{SUP}

Parameter Measurement Information

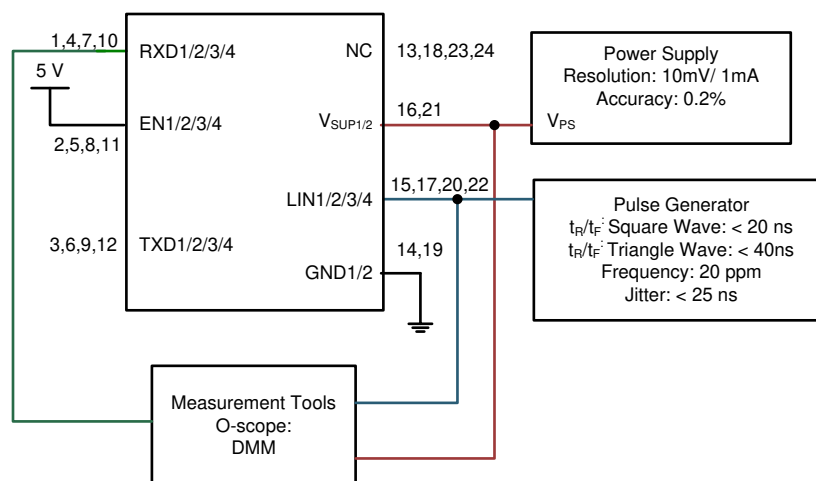


Figure 7-1. Test System: Operating Voltage Range with RX and TX Access

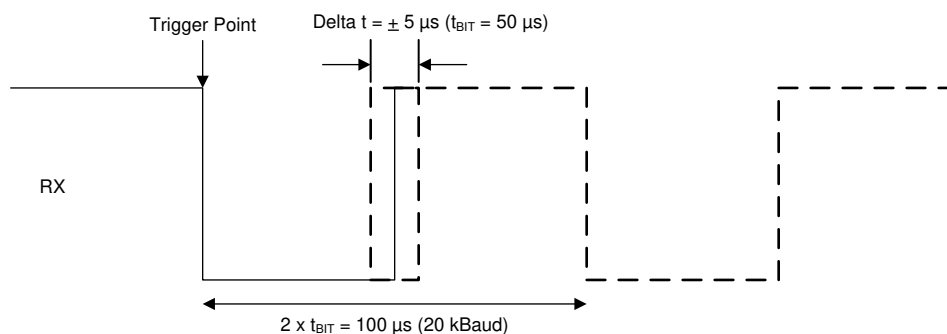


Figure 7-2. RX Response: Operating Voltage Range

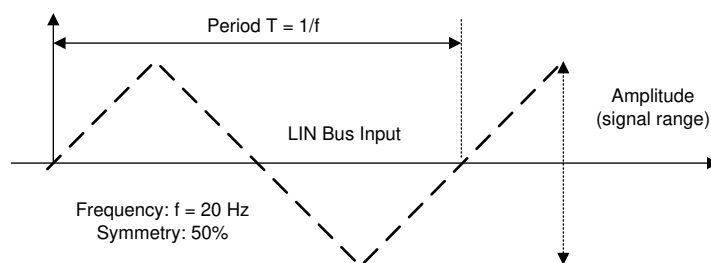


Figure 7-3. LIN Bus Input Signal

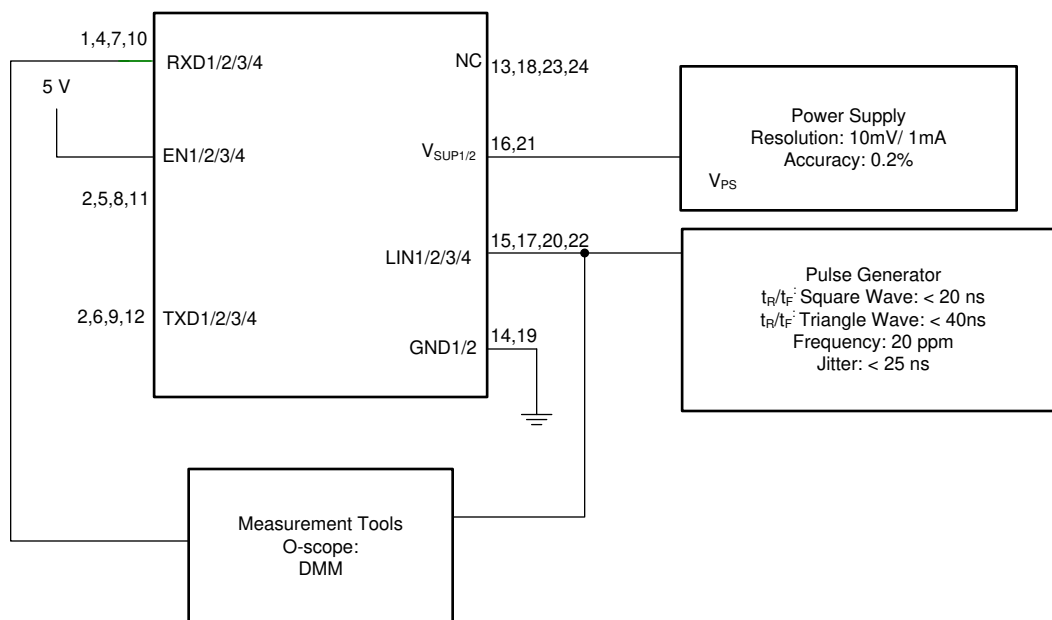


Figure 7-4. LIN Receiver Test with RX Access

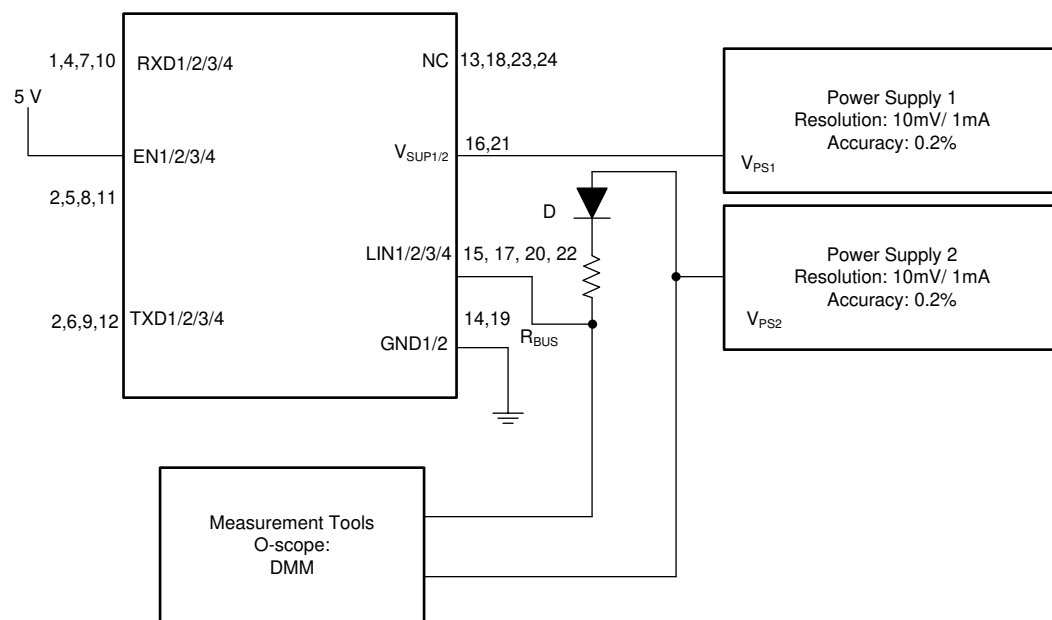


Figure 7-5. $V_{SUP_NON_OP}$

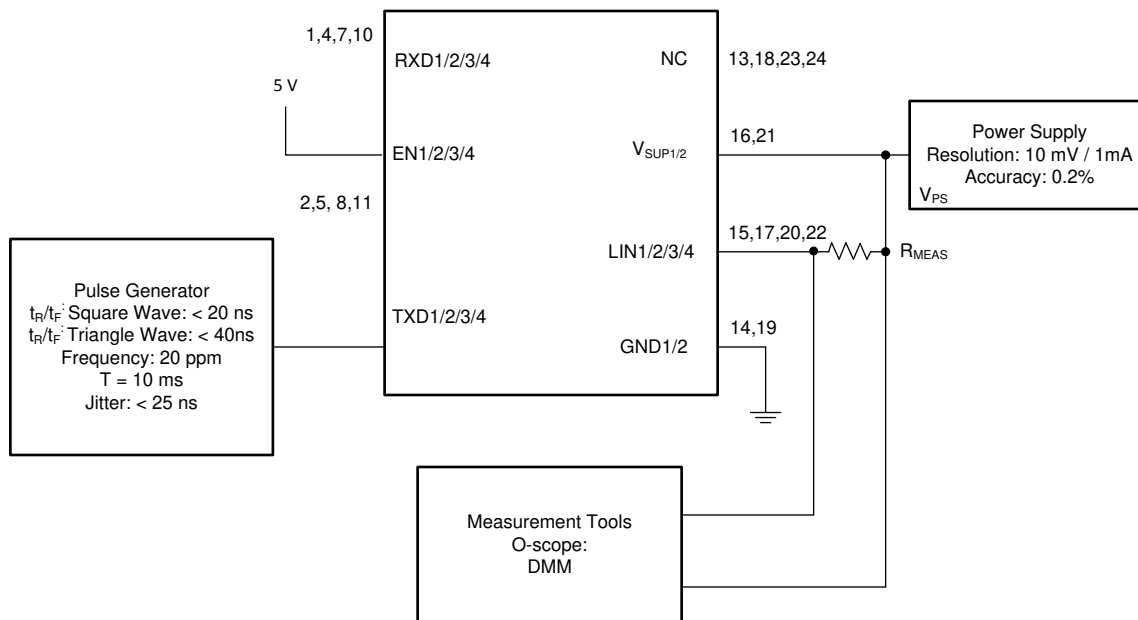


Figure 7-6. Test Circuit for I_{BUS_LIM} at Dominant State (Driver on)

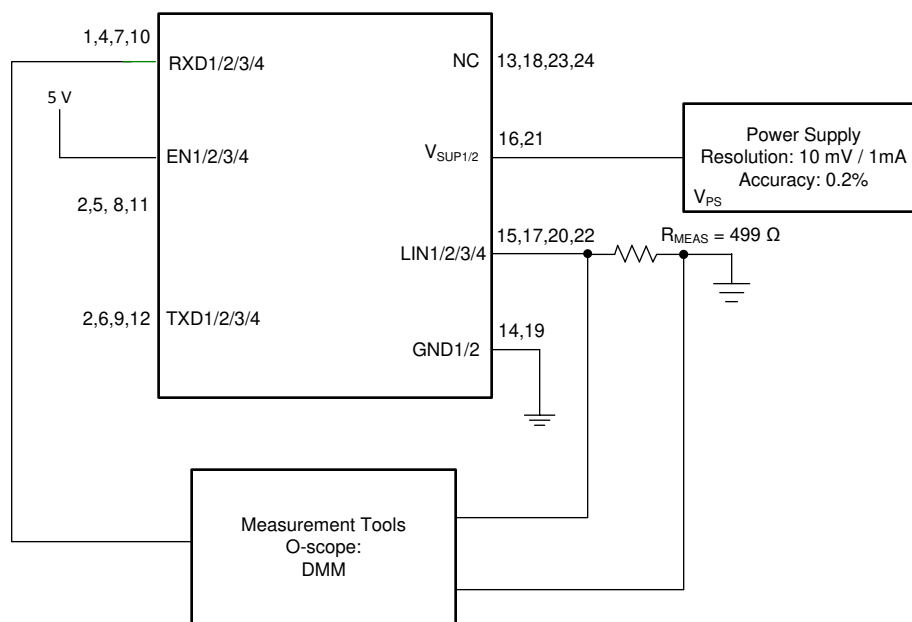


Figure 7-7. Test Circuit for $I_{BUS_PAS_dom}$; TXD = Recessive State $V_{BUS} = 0$ V

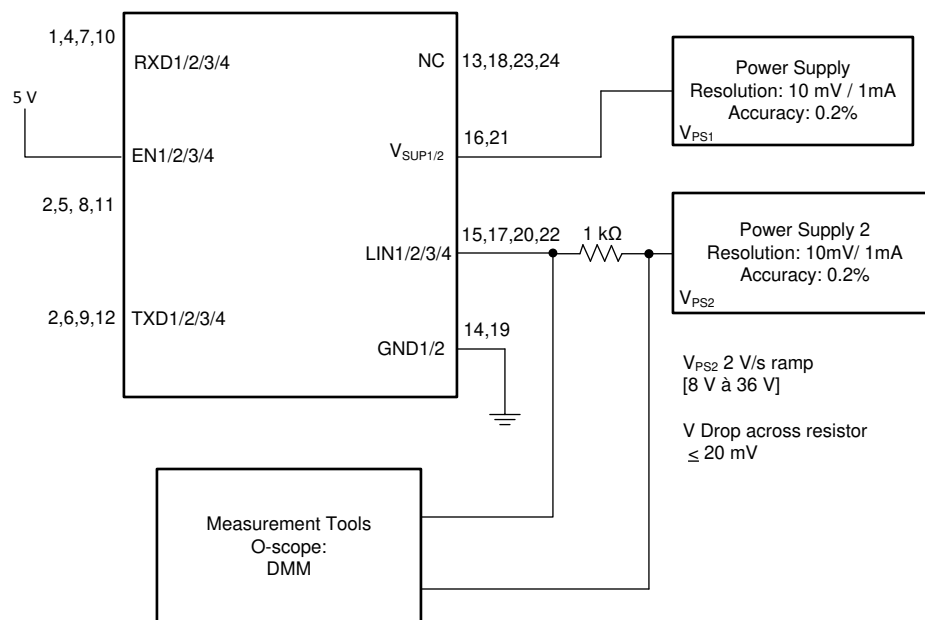


Figure 7-8. Test Circuit for $I_{BUS_PAS_rec}$

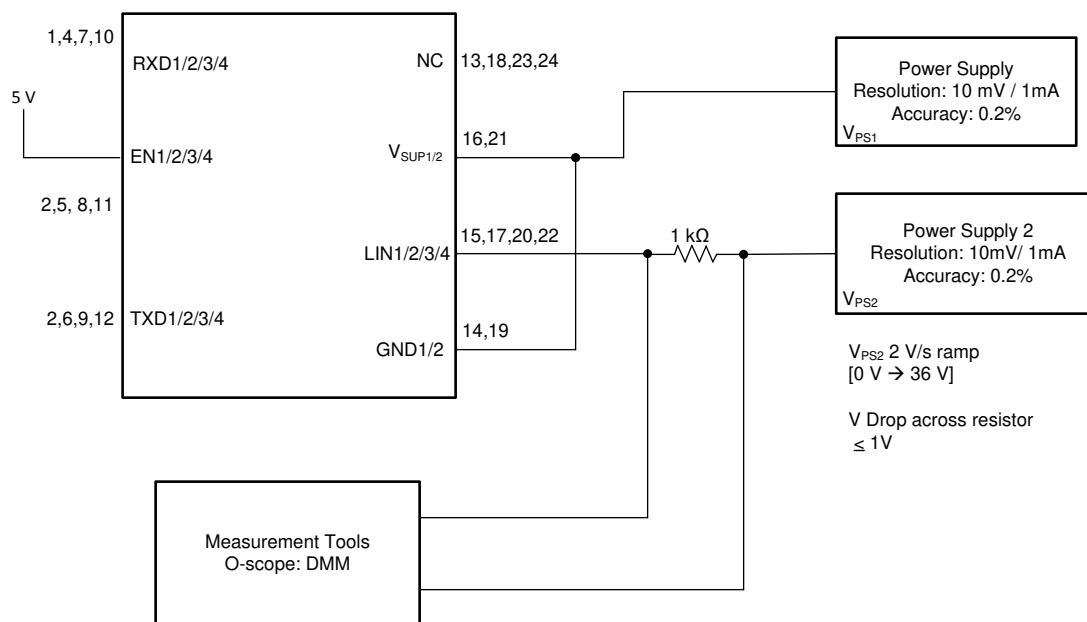


Figure 7-9. Test Circuit for $I_{BUS_NO_GND}$ Loss of GND

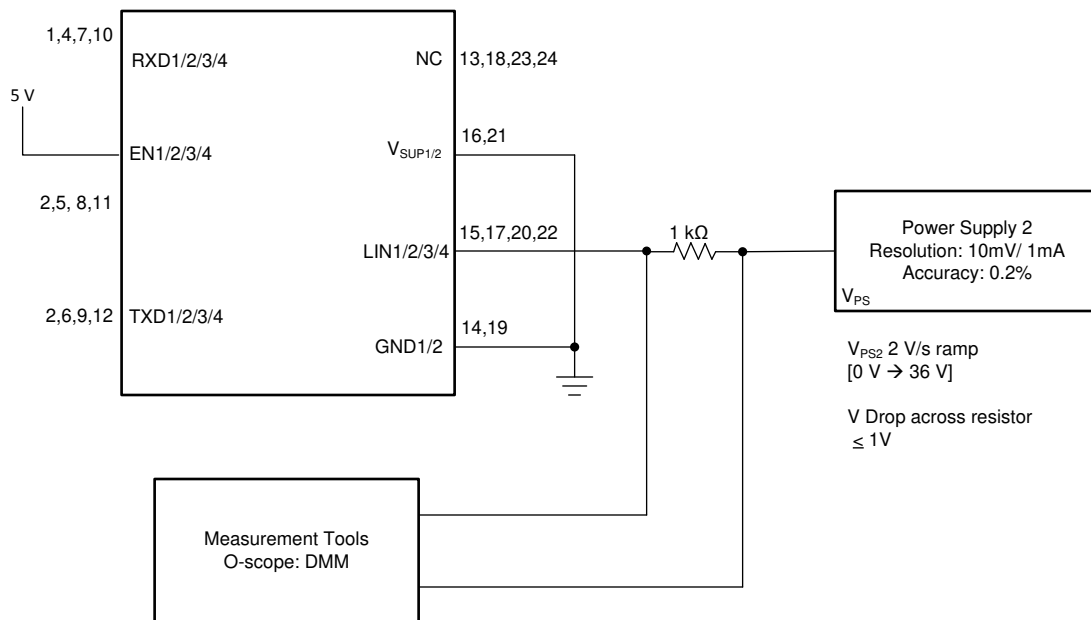


Figure 7-10. Test Circuit for $I_{BUS_NO_BAT}$ Loss of Battery

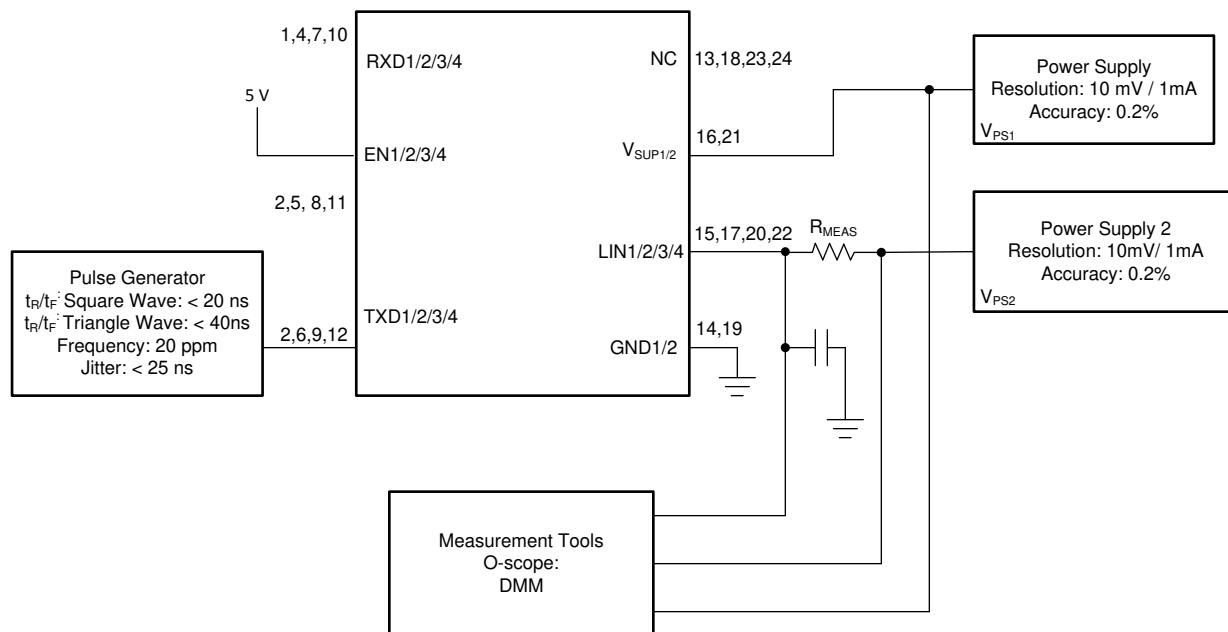


Figure 7-11. Test Circuit Slope Control and Duty Cycle

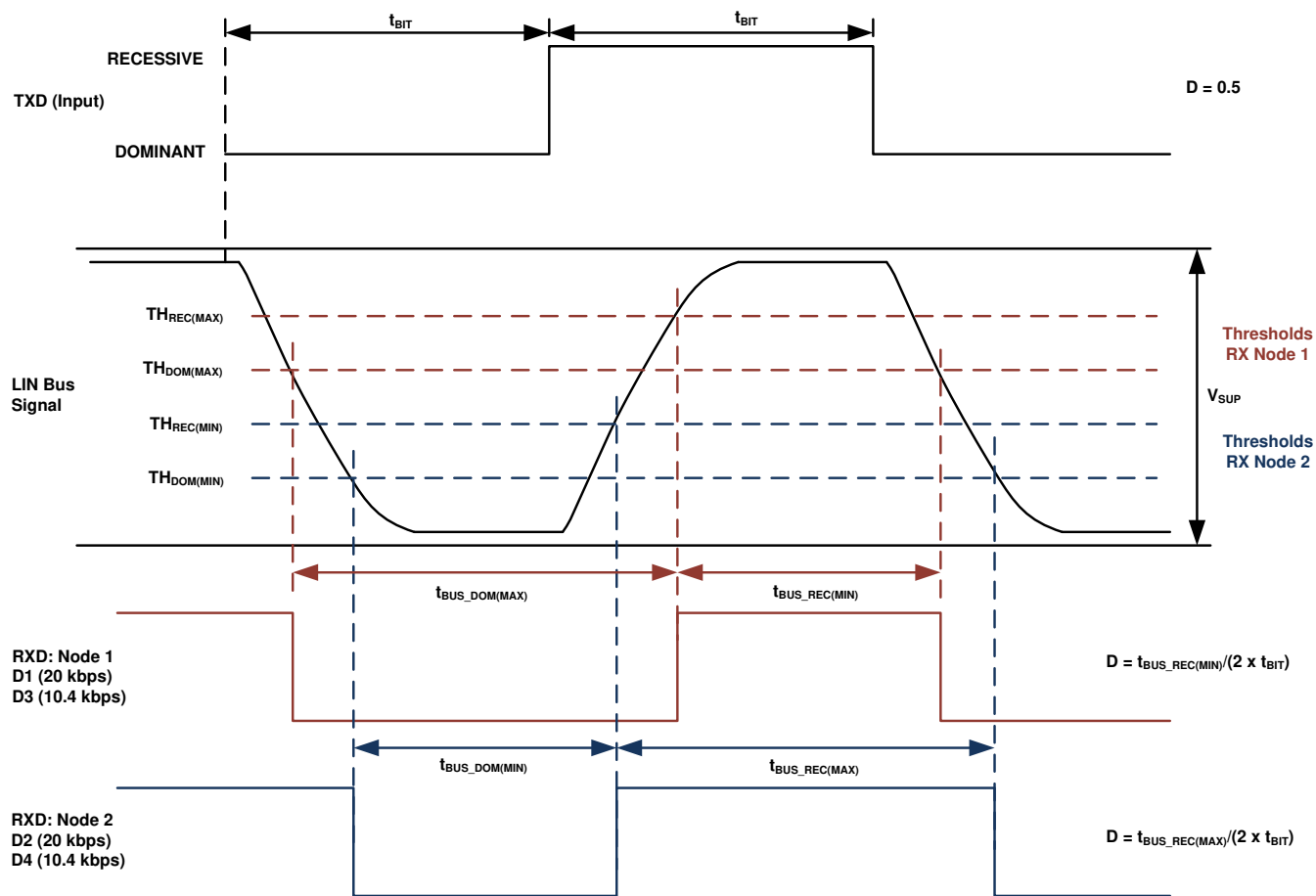


Figure 7-12. Definition of Bus Timing Parameters

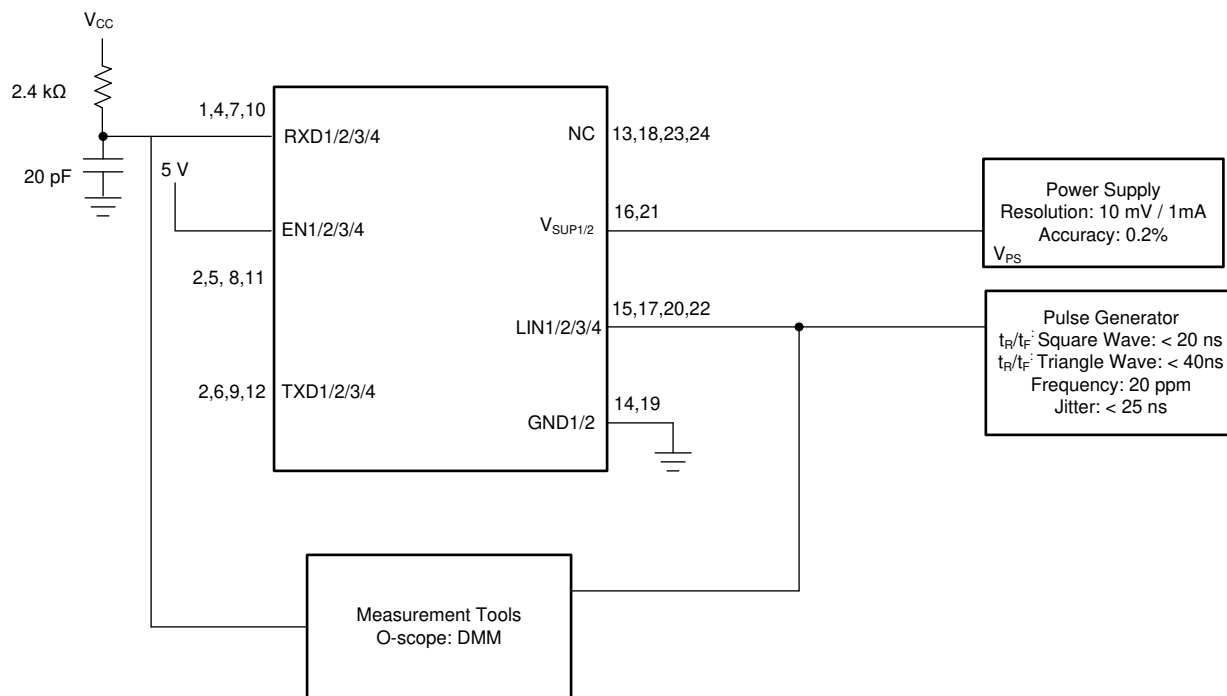


Figure 7-13. Propagation Delay Test Circuit

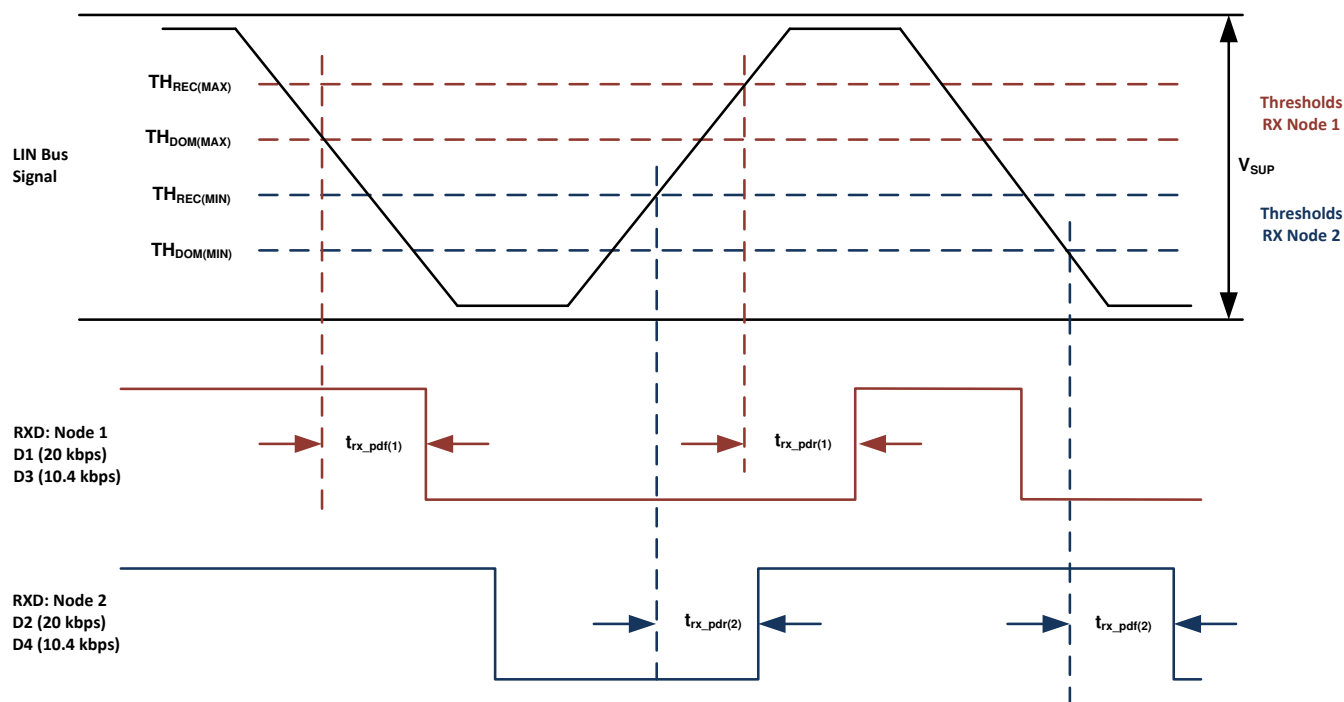


Figure 7-14. Propagation Delay

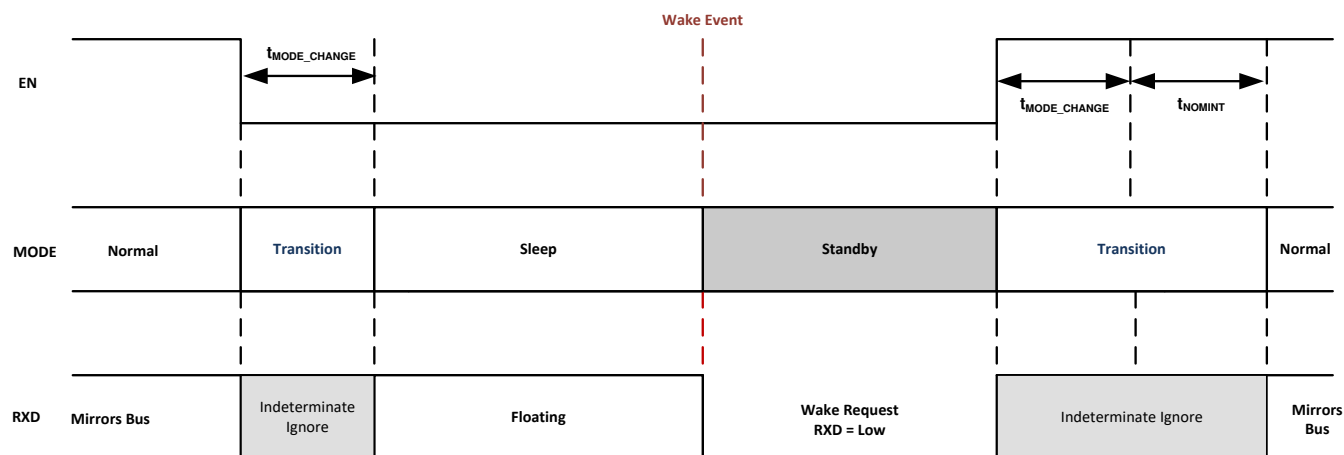


Figure 7-15. Mode Transitions

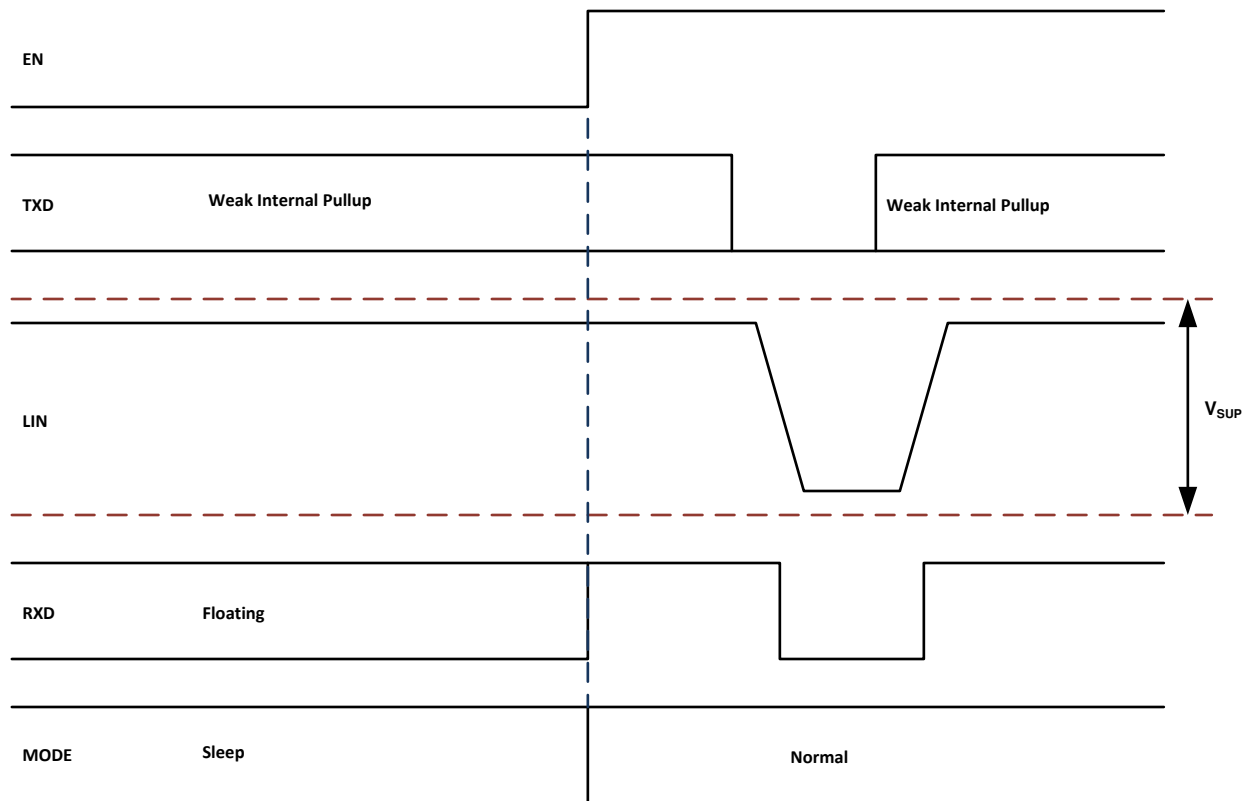


Figure 7-16. Wake Up Through EN

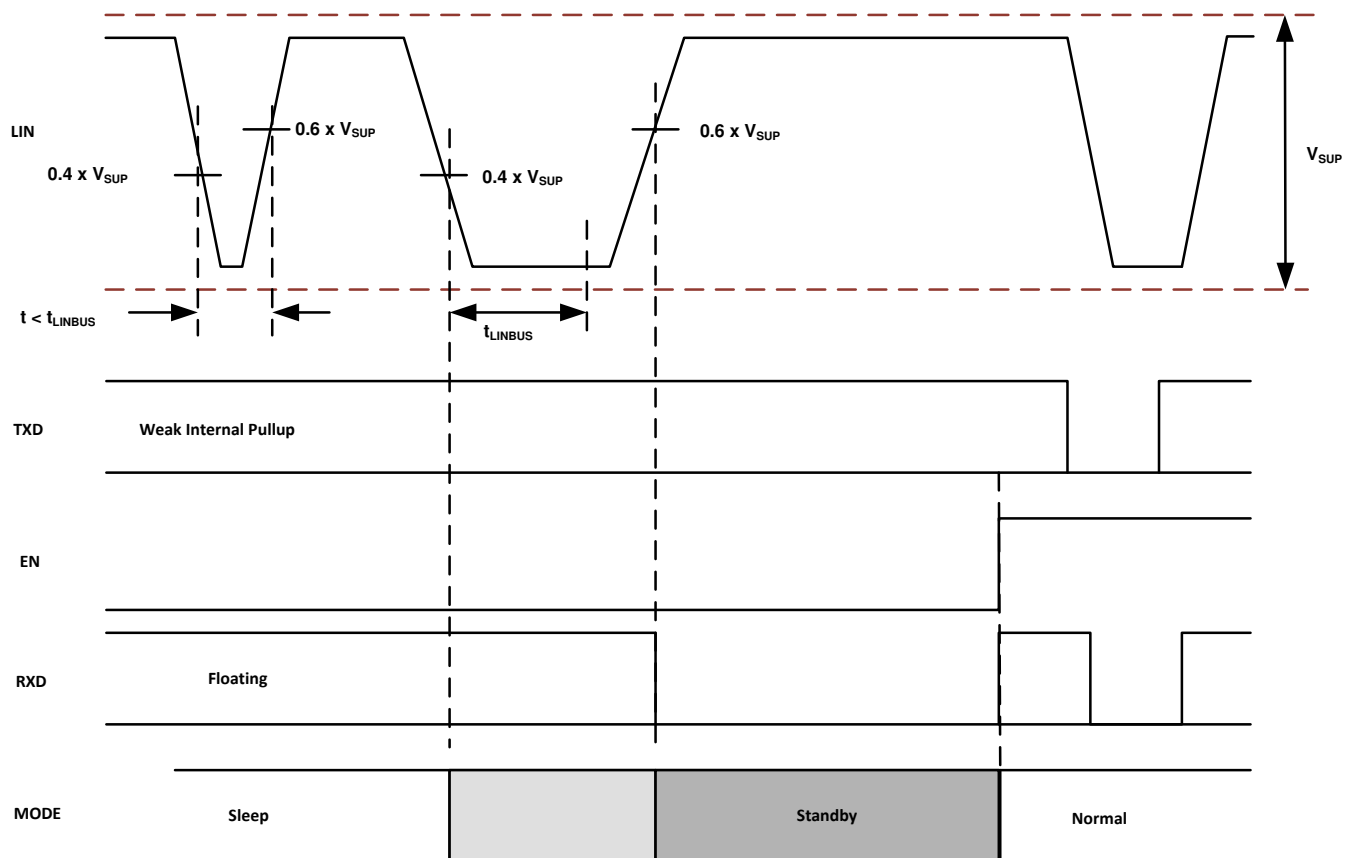


Figure 7-17. Wake Up Through LIN

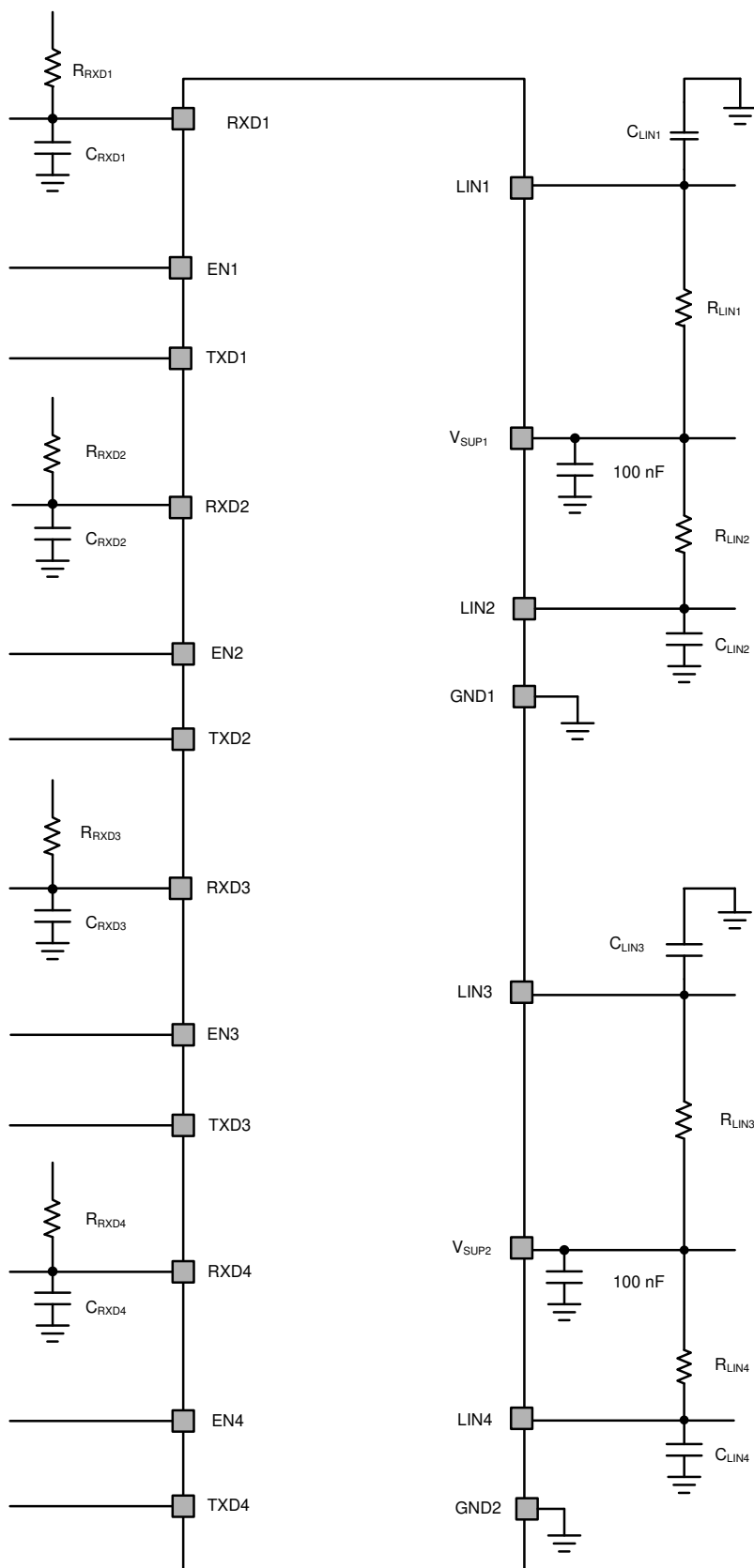


Figure 7-18. Test Circuit for AC Characteristics

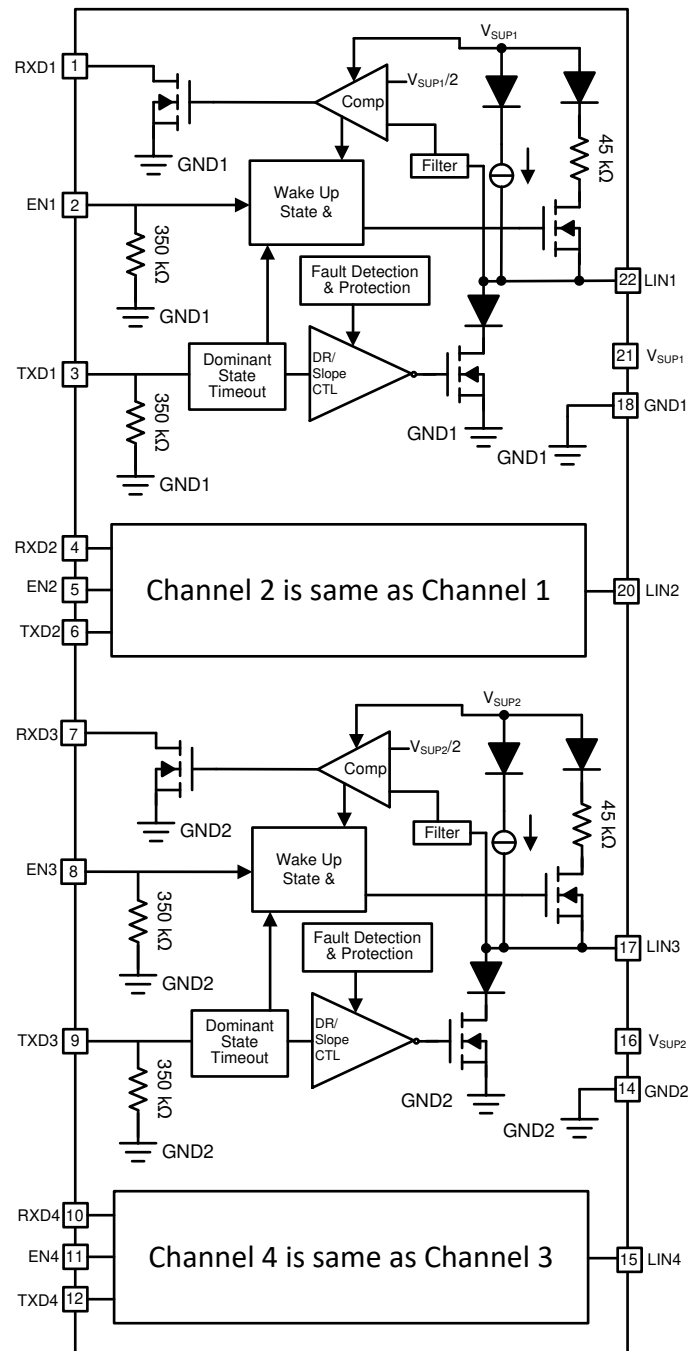
7 Detailed Description

7.1 Overview

The TLIN1024-Q1 device is a Quad Local Interconnect Network (LIN) physical layer transceiver, compliant to LIN 2.0, LIN 2.1, LIN 2.2, LIN 2.2A and ISO/DIS 17987–4.2, with integrated wake-up and protection features. The TLIN1024-Q1 has two separate dual LIN transceiver blocks. $V_{SUP1/2}$ provides power to the separate dual transceiver blocks. The LIN bus is a single wire bidirectional bus typically used for low speed in vehicle networks using data rates up to 20 kbps. The TLIN1024-Q1 LIN receivers work up to 100 kbps supporting in-line programming. The LIN protocol output data stream on the TXD is converted by the TLIN1024-Q1 into LIN bus signal using a current-limited wave shaping driver as outlined by the LIN physical layer specification. The receiver converts the data stream to logic level signals that are sent to the microprocessor through the open drain RXD pin. The LIN bus has two states: dominant state (voltage near ground) and recessive state (voltage near battery). In the recessive state, the LIN bus is pulled high by the internal pull-up resistor (45 k Ω) and a series diode. No external pull-up components are required for responder applications. Commander applications require an external pull-up resistor (1 k Ω) plus a series diode per the LIN specification. The TLIN1024-Q1 provides many protection features such as ESD, EMC and high bus standoff voltage.

The TLIN1024-Q1 support wide operating ranges with $V_{SUP1/2}$ of 4 V to 36 V, ± 45 V LIN bus fault protection, -40 to +125 C T_A . Sleep mode is supported which is Ultra-Low current consumption. There are two methods to wake up the TLIN1024-Q1 from sleep mode; by the LIN bus and local wake-up using the EN pin. The TLIN1024-Q1 provides protection features that include ± 8 kV HBM and IEC ESD protection on LIN pins, under voltage protection on $V_{SUP1/2}$, TXD dominant time out protection (DTO), thermal shutdown protection and unpowered node or ground disconnection failsafe at system level. V_{SUP1} and GND1 supplies transceivers 1 and 2 while V_{SUP2} and GND2 supplies transceiver 3 and 4. The TLIN1024-Q1 is part of the LIN family that includes the TLIN1022 and TLIN1029 LIN transceivers.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 LIN (Local Interconnect Network) Bus

These high voltage input/output pins are single wire LIN bus transmitters and receivers. The LIN pins can survive excessive DC and transient voltages up to 45 V. Reverse currents from the LIN pins to supply ($V_{SUP1/2}$) are minimized with blocking diodes, even in the event of a ground shift or loss of supply ($V_{SUP1/2}$).

7.3.1.1 LIN Transmitter Characteristics

The transmitter has thresholds and AC parameters according to the LIN specification. The transmitter is a low side transistor with and internal current limitation and thermal shutdown. During a thermal shutdown condition, the transmitter is disabled to protect the device. There is an internal pull-up resistor with a serial diode structure

leakage from the LIN pin, which does not load the bus down. This is optimal for LIN systems in which some of the nodes are unpowered (ignition supplied) while the rest of the network remains powered (battery supplied).

7.3.5 GND (Ground)

GND1/2 are the device ground connections. The device can operate with a ground shift as long as the ground shift does not reduce $V_{SUP1/2}$ below the minimum operating voltage. If there is a loss of ground at the ECU level, the device has a low leakage from the LIN pin, which does not load the bus down. This is optimal for LIN systems in which some of the nodes are unpowered (ignition supplied) while the rest of the network remains powered (battery supplied).

7.3.6 EN (Enable Input)

EN controls the operational modes of the device. When EN is high the device is in normal operating mode allowing a transmission path from TXD to LIN and from LIN to RXD. When EN is low the device is put into sleep mode and there are no transmission paths available. The device can enter normal mode only after wake up. EN has an internal pull-down resistor to endure the device remains in low power mode even if EN floats.

7.3.7 Protection Features

The TLIN1024-Q1 has several protection features that will now be described.

7.3.8 TXD Dominant Time Out (DTO)

During normal mode, if TXD is inadvertently driven permanently low by a hardware or software application failure, the LIN bus is protected by the dominant state timeout timer. This timer is triggered by a falling edge on the TXD pin. If the low signal remains on TXD for longer than t_{DST} , the transmitter is disabled, thus allowing the LIN bus to return to recessive state and communication to resume on the bus. The protection is cleared and the t_{DST} timer is reset by a rising edge on TXD. The TXD pin has an internal pull-down to ensure the device fails to a known state if TXD is disconnected. During this fault, the transceiver remains in normal mode (assuming no change of stated request on EN), the transmitter is disabled, the RXD pin reflects the LIN bus and the LIN bus pull-up termination remains on.

7.3.9 Bus Stuck Dominant System Fault: False Wake Up Lockout

The TLIN1024-Q1 contains logic to detect bus stuck dominant system faults and prevents the device from waking up falsely during the system fault. Upon entering sleep mode, the device detects the state of the LIN bus. If the bus is dominant, the wake up logic is locked out until a valid recessive on the bus “clears” the bus stuck dominant, preventing excessive current use [Figure 7-2](#) and [Figure 7-3](#) show the behavior of this protection.

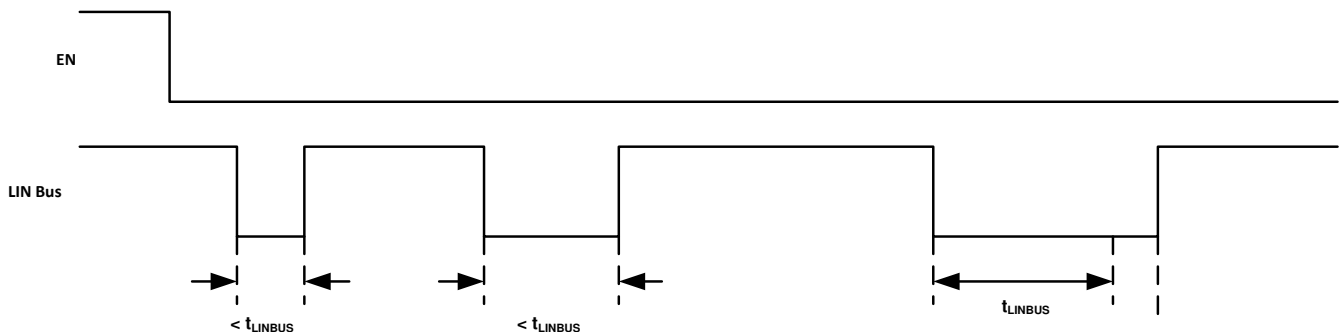


Figure 7-2. No Bus Fault: Entering Sleep Mode with Bus Recessive Condition and Wakeup

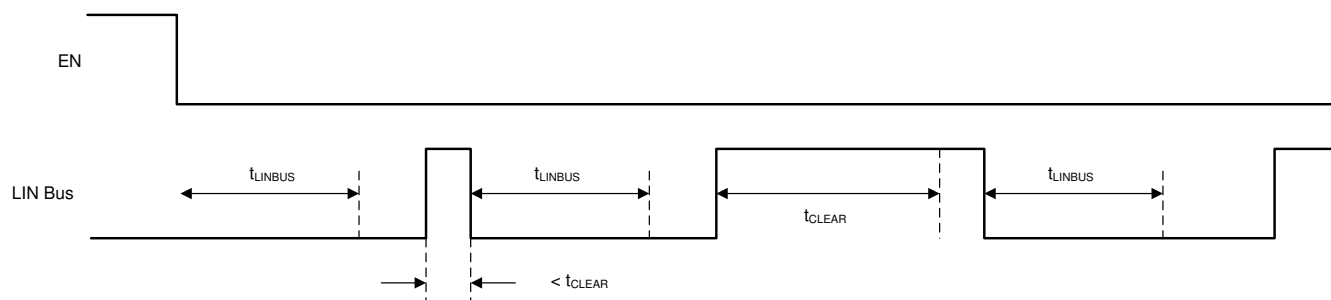


Figure 7-3. Bus Fault: Entering Sleep Mode with Bus Stuck Dominant Fault, Clearing, and Wakeup

7.3.10 Thermal Shutdown

The LIN transmitter is protected limiting the current; however if the junction temperature of the device exceeds the thermal shutdown threshold, the device puts the LIN transmitter into the recessive state. Once the over temperature fault condition has been removed and the junction temperature has cooled beyond the hysteresis temperature, the transmitter is re-enabled, assuming the device remained in the normal operation mode. During this fault, the transceiver remains in normal mode (assuming no change of state request on EN), the transmitter is in recessive state, the RXD pin reflects the LIN bus and LIN bus pull-up termination remains on.

7.3.11 Under Voltage on V_{SUP}

The TLIN1024-Q1 contains a power on reset circuit to avoid false bus messages during under voltage conditions when $V_{SUP1/2}$ is less than $UV_{SUP1/2}$.

7.3.12 Unpowered Device and LIN Bus

In automotive applications some LIN nodes in a system can be unpowered (ignition supplied) while others in the network remains powered by the battery. The TLIN1024-Q1 has a low unpowered leakage current from the bus so an unpowered node does not affect the network or load it down.

7.4 Device Functional Modes

The TLIN1024-Q1 has three functional modes of operation, normal, sleep, and standby. The next sections describe these modes as well as how the device moves between the different modes. Figure 7-4 graphically shows the relationship while Table 7-1 shows the state of pins.

Table 7-1. Operating Modes

MODE	ENx	RXDx	LIN BUS TERMINATION	TRANSMITTER	COMMENT
Sleep	Low	Floating	Weak Current Pull-up	Off	
Standby	Low	Low	45 kΩ (typical)	Off	Wake up event detected, waiting on MCU to set EN
Normal	High	LINx Bus Data	45 kΩ (typical)	On	LINx transmission up to 20 kbps

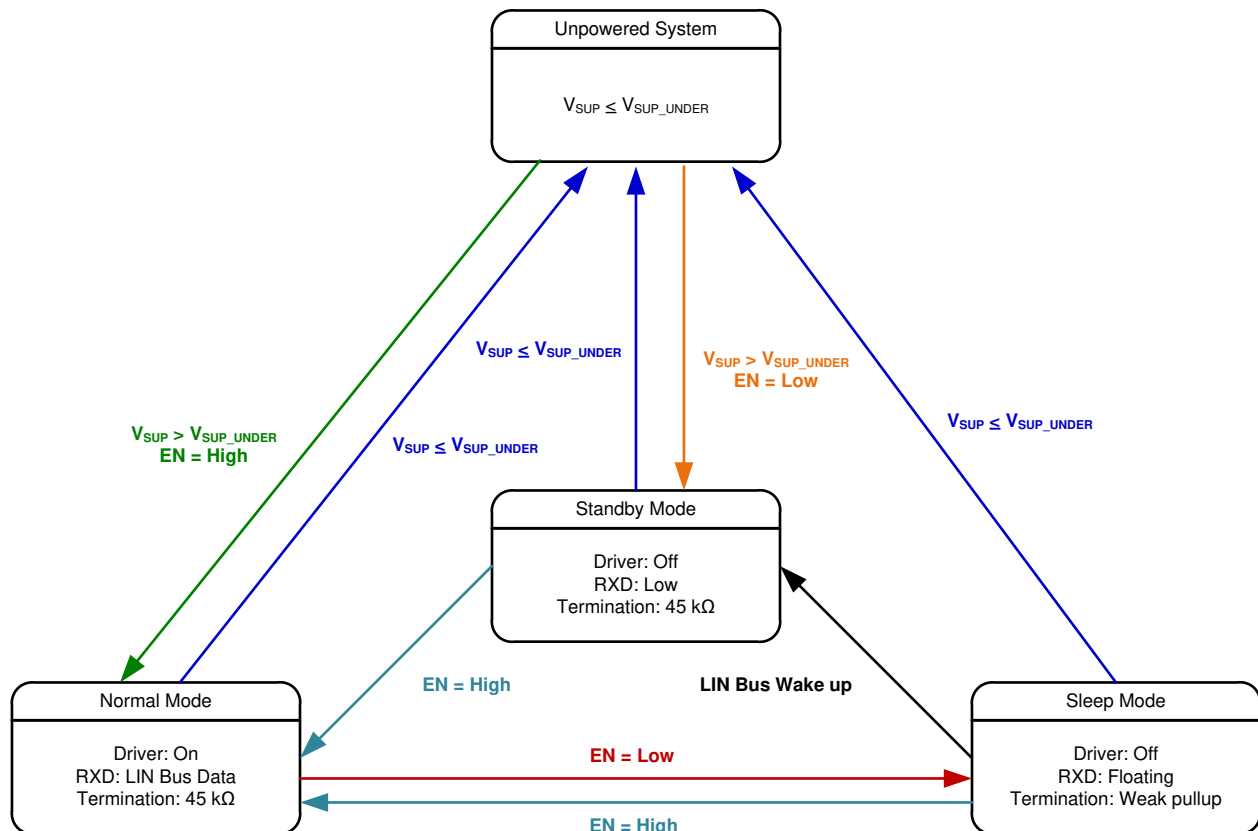


Figure 7-4. Operating State Diagram

7.4.1 Normal Mode

If the EN pin is high at power up, the device powers up in normal mode. The EN pin controls the mode of the device. In normal operational mode, the receiver and transmitter are active and the LIN transmission up to the LIN specified maximum of 20 kbps is supported. The receiver detects the data stream on the LIN bus and outputs it on RXD for the LIN controller. A recessive signal on the LIN bus is a digital high and a dominate signal on the LIN bus is a digital low. The driver transmits input data from TXD to the LIN bus. Normal mode is entered as EN transitions high while the TLIN1024-Q1 is in sleep or standby mode for $> t_{MODE_CHANGE}$.

7.4.2 Sleep Mode

Sleep Mode is the power saving mode for the TLIN1024-Q1. Even with extremely low current consumption in this mode, the TLIN1024-Q1 can still wake up from LIN bus through a wake up signal or if EN is set high for $>$

$t_{\text{MODE_CHANGE}}$. The Lin bus is filtered to prevent false wake up events. The wake up events must be active for the respective time periods (t_{LINBUS}).

The sleep mode is entered by setting EN low for longer than $t_{\text{MODE_CHANGE}}$.

While the device is in sleep mode, the following conditions exist.

- The LIN bus driver is disabled and the internal LIN bus termination is switched off (to minimize power loss if LIN is short circuited to ground). However, the weak current pull-up is active to prevent false wake up events in case an external connection to the LIN bus is lost.
- The normal receiver is disabled.
- EN input and LIN wake up receiver are active.

7.4.3 Standby Mode

During power up if EN is low the device enters standby mode. Standby mode is entered whenever a wake up event occurs through LIN bus while the device is in sleep mode. The LIN bus responder termination circuit is turned on when standby mode is entered. Standby mode is signaled through a low level on RXD. See [Section 8.2.2.2](#) for more application information.

When EN is set high for longer than $t_{\text{MODE_CHANGE}}$ while the device is in standby mode the device returns to normal mode and the normal transmission paths from TXD to LIN bus and LIN bus to RXD are enabled.

7.4.4 Wake Up Events

There are two ways to wake up from sleep mode:

- Remote wake up initiated by the falling edge of a recessive (high) to dominant (low) state transition on LIN bus where the dominant state is held for t_{LINBUS} filter time. After this t_{LINBUS} filter time has been met and a rising edge on the LIN bus going from dominant state to recessive state initiates a remote wake up event, eliminating false wake ups from disturbances on the LIN bus or if the bus is shorted to ground.
- Local wake up through EN being set high for longer than $t_{\text{MODE_CHANGE}}$.

7.4.4.1 Wake Up Request (RXD)

When the TLIN1024-Q1 encounters a wake up event from the LIN bus, RXD goes low and the device transitions to standby mode until EN is reasserted high and the device enters normal mode. Once the device enters normal mode the RXD pin is releasing the wake up request signal and the RXD pin then reflects the receiver output from the LIN bus.

7.4.4.2 Mode Transitions

When the TLIN1024-Q1 is transitioning between modes the device needs the time, $t_{\text{MODE_CHANGE}}$, to allow the change to fully propagate from the EN pin through the device into the new state. When transitioning from sleep or standby mode to normal mode the transition time is the sum of $t_{\text{MODE_CHANGE}}$ and t_{NOMINT} .

8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The TLIN1024-Q1 can be used as both a responder device and a commander device in a LIN network. The device comes with the ability to support both remote wake up request and local wake up request.

8.2 Typical Application

The device comes with an integrated 45 k Ω pull-up resistor and series diode for responder applications. For commander applications, an external 1 k Ω pull-up resistor with series blocking diode can be used. [Figure 8-1](#) shows the device being used in both commander and responder applications.

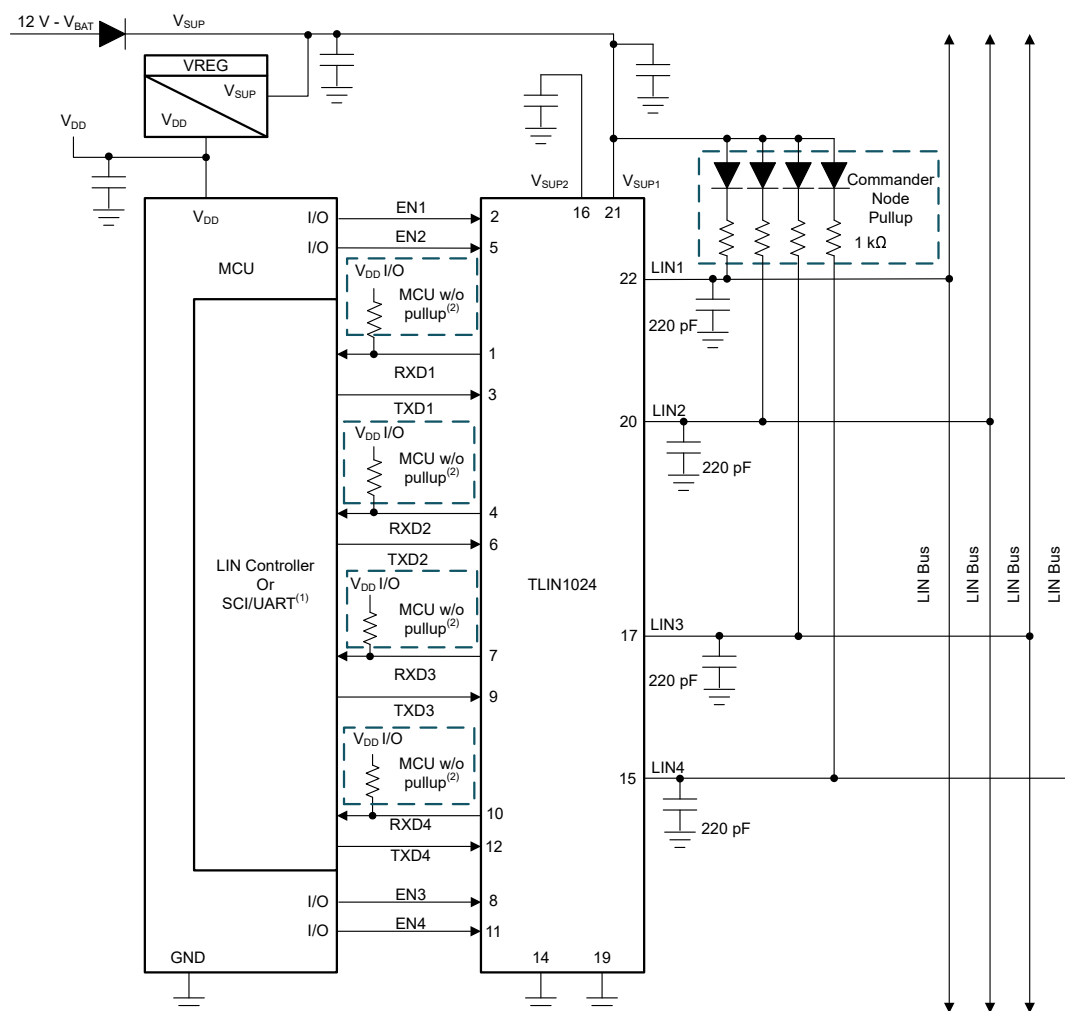


Figure 8-1. Typical LIN Bus

8.2.1 Design Requirements

1. RXD on MCU or LIN responder has internal pull-up; no external pull-up resistor is needed.
2. RXD on MCU or LIN responder without internal pull-up requires external pull-up resistor.
3. Commander node applications require an external 1 k Ω pull-up resistor and serial diode.
4. Decoupling capacitor values are system dependant but usually have a 100 nF, 1 μ F and ≥ 10 μ F.

8.2.2 Detailed Design Procedure

The RXD output structure is an open drain output stage. This allows the TLIN1024-Q1 to be used with 3.3 V and 5 V I/O microprocessors. If the RXD pin of the microprocessor does not have an integrated pull-up, an external pull-up resistor to the microprocessor I/O supply voltage is required.

The V_{SUP1/2} pins of the device should be decoupled with a 100 nF capacitor as close to the supply pin on the device as possible.

8.2.2.1 Normal Mode Application Note

When using the TLIN1024-Q1 in systems which are monitoring the RXD pin for a wake up request, special care should be taken during the mode transitions. The output of the RXD pin is indeterminate for the transition period between states as the receivers are switched. The application software should not look for an edge on the RXD pin indicating a wake up request until $t_{\text{MODE_CHANGE}}$ plus t_{NOMINT} when going from sleep or standby to normal mode. This is shown in [Figure 7-15](#)

8.2.2.2 Standby Mode Application Note

If the TLIN1024-Q1 detects an under voltage on V_{SUP1/2}, the RXD pin transitions low and would signal to the software that the TLIN1024-Q1 is in standby mode and should be returned to sleep mode for the lowest power state.

8.2.2.3 TXD Dominant State Timeout Application Note

The maximum dominant TXD time allowed by the TXD dominant state time out limits the minimum possible data rate of the device. The LIN protocol has different constraints for commander and responder applications thus there are different maximum consecutive dominant bits for each application case and thus different minimum data rates.

8.2.3 Application Curves

and show the propagation delay from the TXD pin to the LIN pin for both dominant to recessive and recessive to dominant stated under lightly loaded conditions.

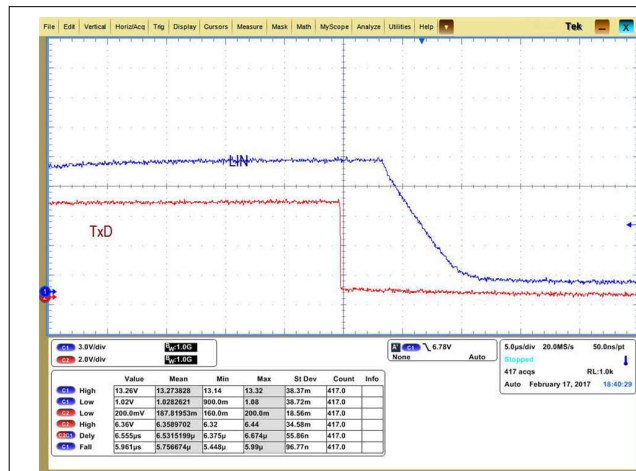


Figure 8-2. Dominant to Recessive Propagation

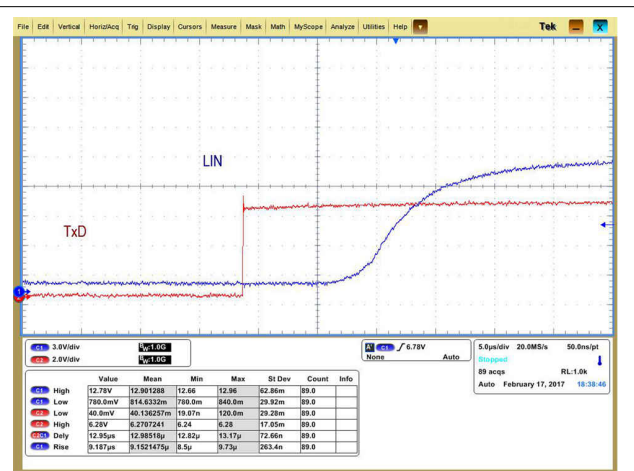


Figure 8-3. Recessive to Dominant Propagation

8.3 Power Supply Recommendations

The TLIN1024-Q1 was designed to operate directly off a car battery, or any other DC supply ranging from 4 V to 36 V. A 100 nF decoupling capacitor should be placed as close to the $V_{SUP1/2}$ pin of the device as possible. Most applications will include a 1 µF and ≥ 10 µF decoupling capacitors.

8.4 Layout

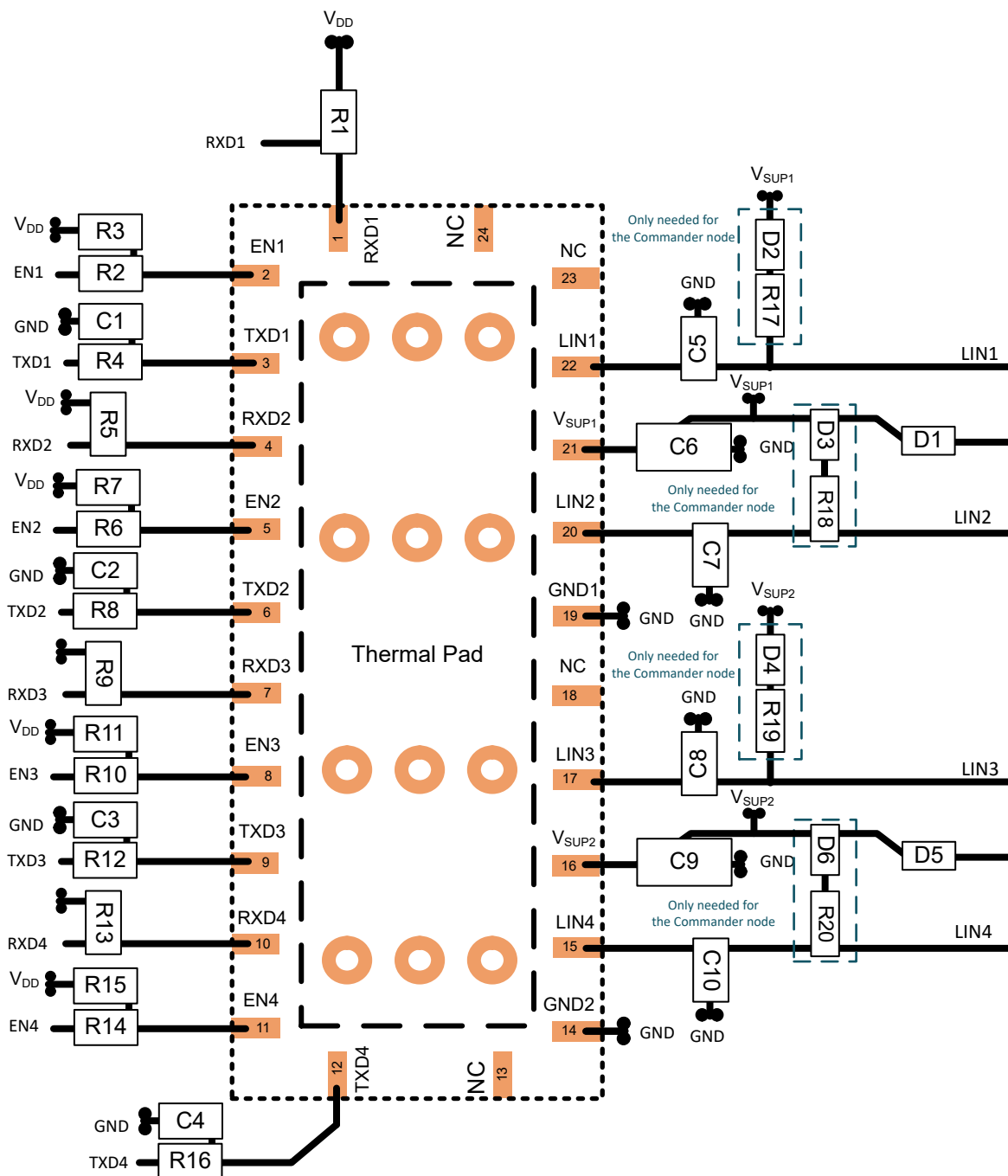
In order for the PCB design to be successful, start with design of the protection and filtering circuitry. Because ESD and EFT transients have a wide frequency bandwidth from approximately 3 MHz to 3 GHz, high frequency layout techniques must be applied during PCB design. Placement at the connector also prevents these noisy events from propagating further into the PCB and system.

8.4.1 Layout Guidelines

- Pins 1, 4, 7 and 10 (RXD1/2/3/4):** The pins are open drain outputs and require an external pull-up resistor in the range of 1 kΩ and 10 kΩ to function properly. If the microprocessor paired with the transceiver does not have an integrated pull-up, an external resistor should be placed between RXD and the regulated voltage supply for the microprocessor.
- Pins 2, 5, 8 and 11 (EN1/2/3/4):** EN is an input pin that is used to place the device in a low power sleep mode. If this feature is not used the pin should be pulled high to the regulated voltage supply of the microprocessor through a series resistor, values between 1 kΩ and 10 kΩ. Additionally, a series resistor may be placed on the pin to limit current on the digital lines in the case of an over voltage fault.
- Pin 13, 18, 23 and 24 (NC):** Not Connected
- Pins 3, 6, 9 and 12 (TXD1/2/3/4):** The TXD pins are the transmitter input signals to the device from the microprocessor. A series resistor can be placed to limit the input current to the device in the case of an overvoltage on this pin. A capacitor to ground can be placed close to the input pin of the device to filter noise.
- Pin 14, 19 (GND2/1):** This is the ground connection for the device. This pin should be tied to the ground plane through a short trace with the use of two vias to limit total return inductance.
- Pins 22, 20, 17 and 15 (LIN1/2/3/4):** This pin connects to the LIN bus. For responder applications a 220 pF capacitor to ground is implemented. For commander applications and additional series resistor and blocking diode should be placed between the LIN pin and the $V_{SUP1/2}$ pin. See [Figure 8-1](#).
- Pin 21, 160 ($V_{SUP1/2}$):** This is the supply pin for the device. A 100 nF decoupling capacitor should be placed as close to the device as possible.

Note

All ground and power connections should be made as short as possible and use at least two vias to minimize the total loop inductance.

8.4.2 Layout Example**Figure 8-4. Layout Example**

9 Device and Documentation Support

9.1 Documentation Support

This device will conform to the following LIN standards. The core of what is needed is covered within this system spec, however reference should be made to these standards and any discrepancies pointed out and discussed. This document should provide all the basics of what is needed.

9.1.1 Related Documentation

[TLIN1024-Q1 Duty Cycle Over \$V_{SUP}\$](#)

For related documentation see the following:

- LIN Standards:
- ISO/DIS 17987-1.2: Road vehicles -- Local Interconnect Network (LIN) -- Part 1: General information and use case definition
- ISO/DIS 17987-4.2: Road vehicles -- Local Interconnect Network (LIN) -- Part 4: Electrical Physical Layer (EPL) specification 12V/24V
- SAE J2602-1: LIN Network for Vehicle Applications

EMC requirements:

- SAE J2962-2: TBD
- ISO 10605: Road vehicles - Test methods for electrical disturbances from electrostatic discharge
- ISO 11452-4:2011: Road vehicles - Component test methods for electrical disturbances from narrowband radiated electromagnetic energy - Part 4: Harness excitation methods
- ISO 7637-1:2015: Road vehicles - Electrical disturbances from conduction and coupling - Part 1: Definitions and general considerations
- ISO 7637-3: Road vehicles - Electrical disturbances from conduction and coupling - Part 3: Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines
- IEC 62132-4:2006: Integrated circuits - Measurement of electromagnetic immunity 150 kHz to 1 GHz - Part 4: Direct RF power injection method
- IEC 6100-4-2
- IEC 61967-4
- CISPR25

Conformance Test requirements:

- ISO/DIS 17987-7.2: Road vehicles -- Local Interconnect Network (LIN) -- Part 7: Electrical Physical Layer (EPL) conformance test specification
- SAE J2602-2: LIN Network for Vehicle Applications Conformance Test

9.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](#). Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.3 Support Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

9.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

9.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.6 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TLIN1024RGYRQ1	Active	Production	VQFN (RGY) 24	3000 LARGE T&R	Yes	SN	Level-2-260C-1 YEAR	-40 to 125	TL024
TLIN1024RGYRQ1.A	Active	Production	VQFN (RGY) 24	3000 LARGE T&R	Yes	SN	Level-2-260C-1 YEAR	-40 to 125	TL024
TLIN1024RGYRQ1.B	Active	Production	VQFN (RGY) 24	3000 LARGE T&R	-	Call TI	Call TI	-40 to 125	
TLIN1024RGYTQ1	Active	Production	VQFN (RGY) 24	250 SMALL T&R	Yes	SN	Level-2-260C-1 YEAR	-40 to 125	TL024
TLIN1024RGYTQ1.A	Active	Production	VQFN (RGY) 24	250 SMALL T&R	Yes	SN	Level-2-260C-1 YEAR	-40 to 125	TL024
TLIN1024RGYTQ1.B	Active	Production	VQFN (RGY) 24	250 SMALL T&R	-	Call TI	Call TI	-40 to 125	

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLIN1024RGYRQ1	VQFN	RGY	24	3000	330.0	12.4	3.8	5.8	1.2	8.0	12.0	Q1
TLIN1024RGYTQ1	VQFN	RGY	24	250	180.0	12.4	3.8	5.8	1.2	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLIN1024RGYRQ1	VQFN	RGY	24	3000	367.0	367.0	38.0
TLIN1024RGYTQ1	VQFN	RGY	24	250	213.0	191.0	35.0

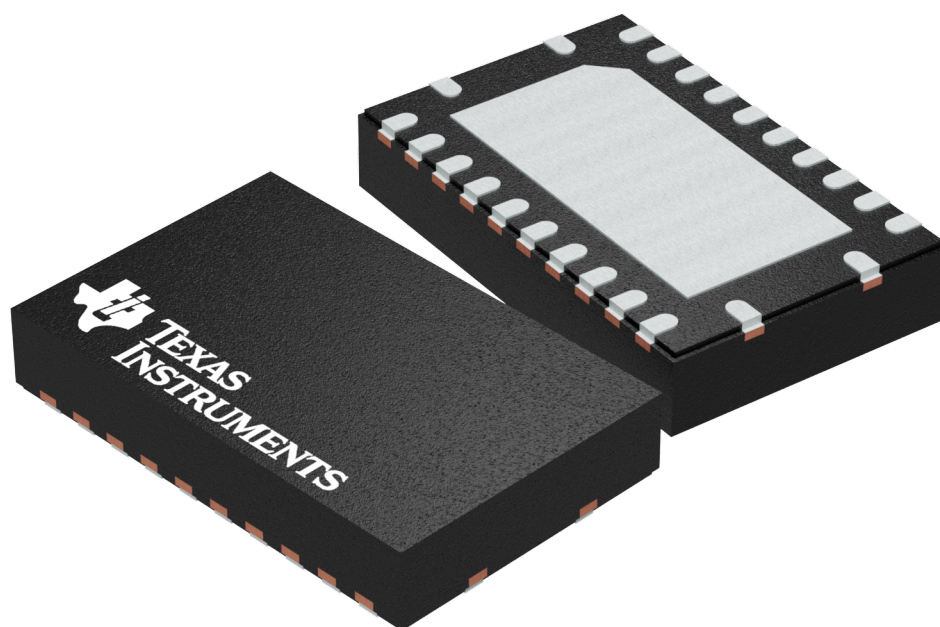
GENERIC PACKAGE VIEW

RGY 24

VQFN - 1 mm max height

5.5 x 3.5 mm, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

4203539-5/J



VQFN - 1 mm max height

[illegible]

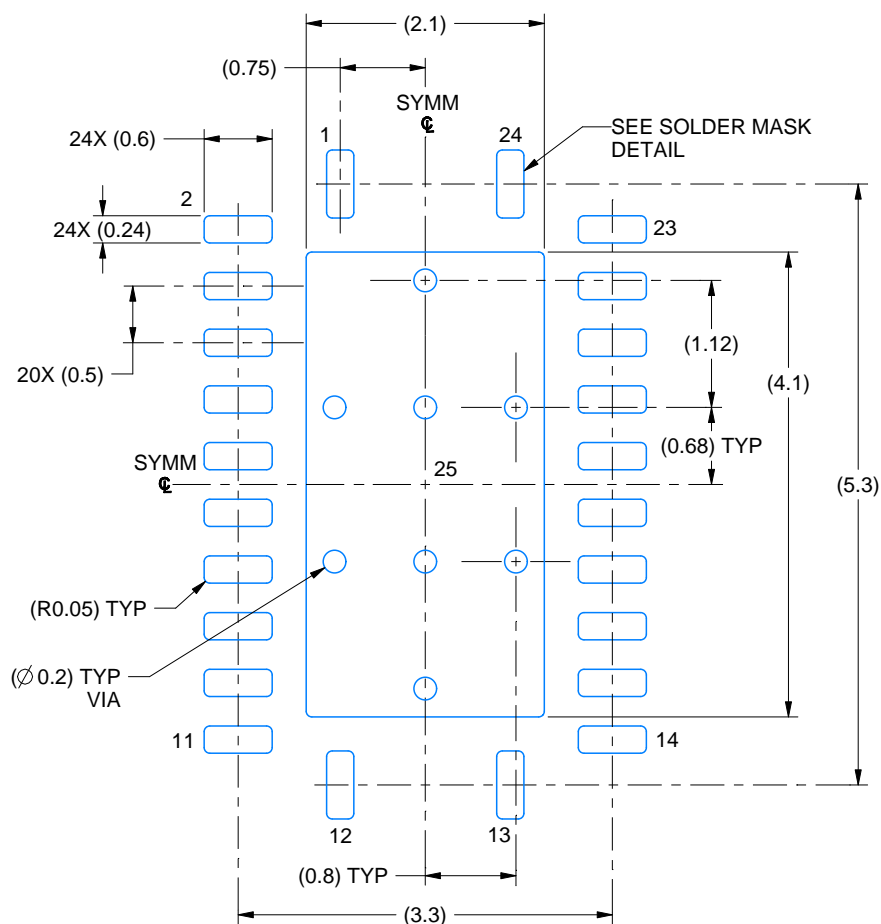
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

EXAMPLE BOARD LAYOUT

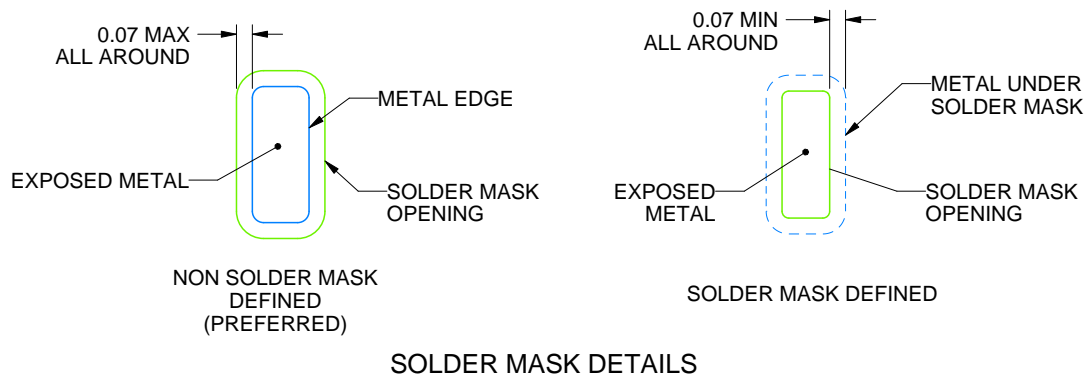
RGY0024C

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 15X



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NOTES: (continued)

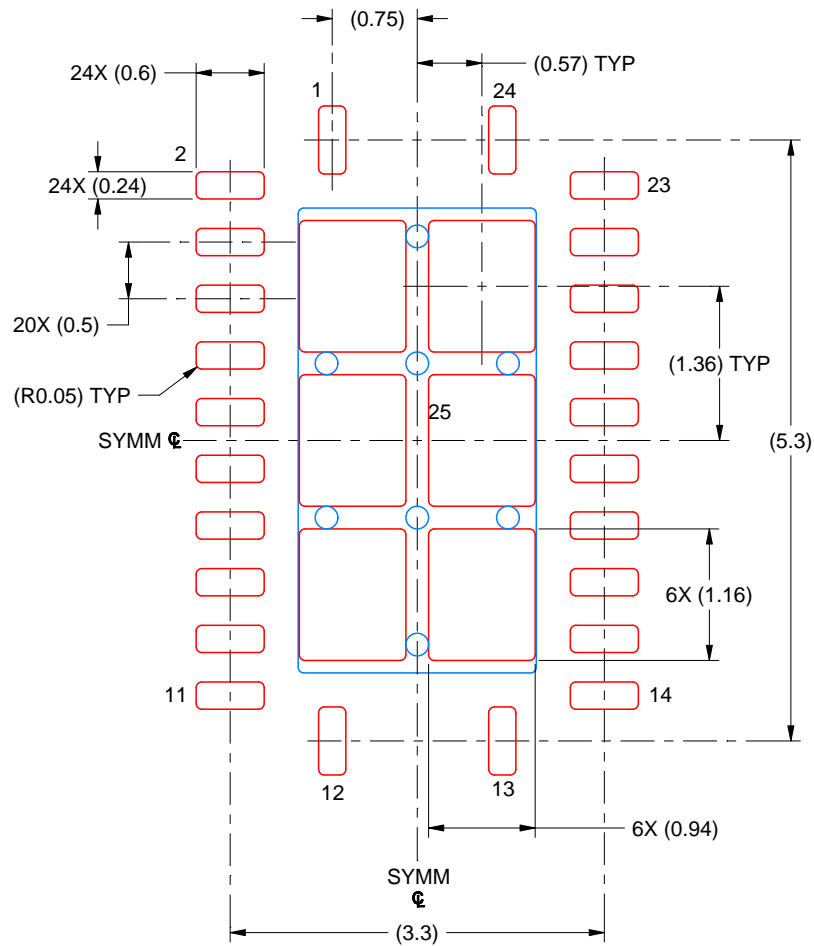
4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/sluea271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

EXAMPLE STENCIL DESIGN

RGY0024C

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



SOLDER PASTE EXAMPLE
BASED ON 0.125 MM THICK STENCIL
SCALE: 15X

EXPOSED PAD 25
76% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE

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NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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