TPSM84424 4.5-V to 17-V Input, 0.6-V to 10-V Output, 4-A Power Module

1 Features

- Integrated Inductor Power Solution
- 7.5 mm × 7.5 mm × 5.3 mm QFM Package
  - All Pins Accessible from Package Perimeter
- Input Voltage Range: 4.5 V to 17 V
- Wide-Output Voltage Range: 0.6 V to 10 V
- Efficiencies up to 96%
- Adjustable Fixed Switching Frequency (200 kHz to 1.6 MHz)
- Allows Synchronization to an External Clock
- Ultra-Fast Load Step Response (TurboTrans™)
- Power Good Output
- Meets EN55011 Class B Radiated EMI Limits
- Operating Ambient Range: –40°C to +105°C
- Operating IC Junction Range: –40°C to +150°C
- Create a Custom Design Using the TPSM84424 With the WEBENCH® Power Designer

2 Applications

- Telecom and Wireless Infrastructure
- Industrial Automated Test Equipment
- Enterprise Switching and Storage Applications
- High Density Distributed Power Systems

3 Description

The TPSM84424 power module is an easy-to-use integrated power supply that combines a 4-A DC/DC converter with power MOSFETs, a shielded inductor and passives into a small form factor, QFM package. This power solution allows as few as six external components while maintaining the ability to adjust key parameters to meet specific design requirements. Ultra-fast transient response can be achieved by use of the TurboTrans™ feature. TurboTrans allows the transient response to be optimized for reduced output voltage deviation with less required output capacitance.

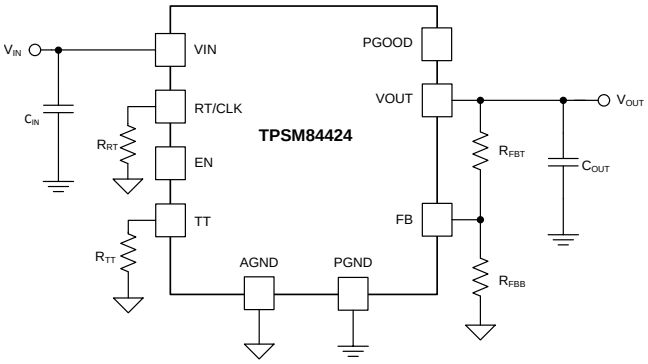
The 7.5 mm × 7.5 mm × 5.3 mm, 24-pin, QFM package is easy to solder to a printed circuit board and has excellent power dissipation capability. The TPSM84424 offers flexibility with many features including power good, programmable UVLO, tracking, prebias start-up, as well as overcurrent and overtemperature protection making it ideal for powering a wide range of devices and systems.

Device Information(1)

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPSM84424	QFM (24)	7.50 mm × 7.50 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic



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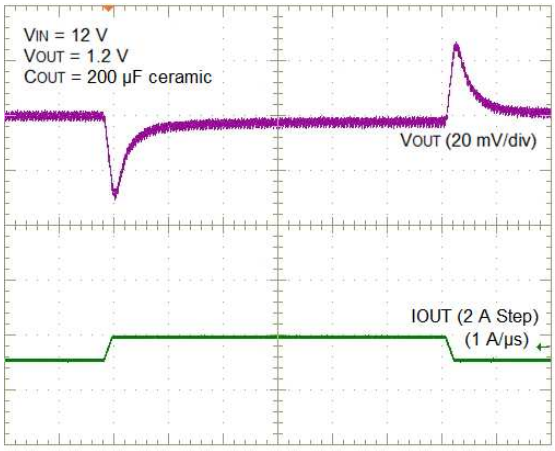
Transient Response



An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.

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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Original (February 2018) to Revision A	Page
• Added inductor value to the block diagram	10
• Changed V_{OUT} Range vs Switching Frequency table	12
• Added 270 µF capacitor to the Allowable Polymer Capacitor table	15
• Added *EMI* section	25

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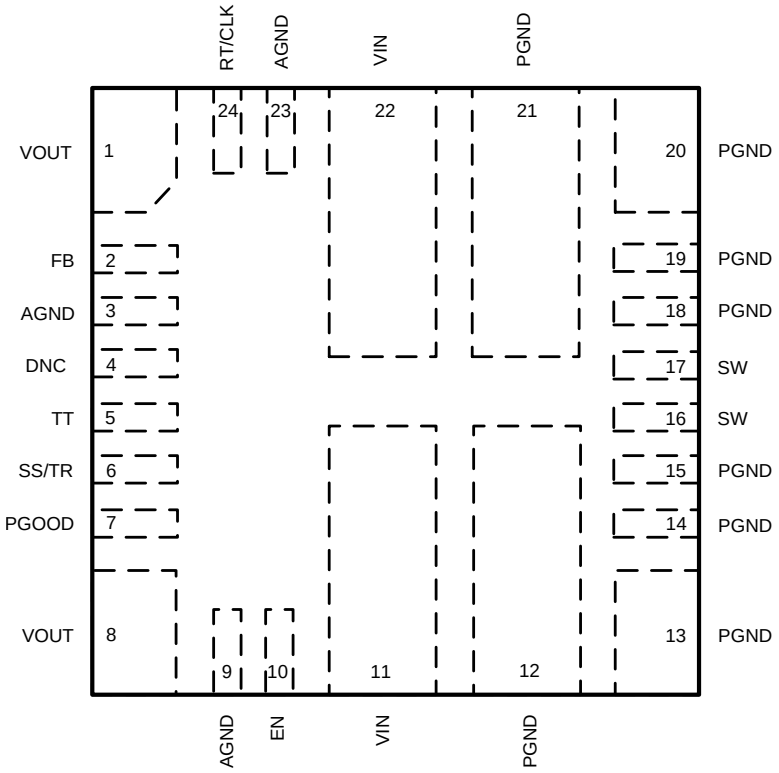
5 Pin Configuration and Functions

MOL Package
24-Pin QFM
Top View



Pin Functions

PIN		TYPE(1)	DESCRIPTION
NAME	NO.		
AGND	3, 9, 23	G	Analog ground. Zero voltage reference for internal references and logic. These pins should be connected to one another externally using an analog ground plane on the PCB. Do not connect this pin to PGND; the connection is made internal to the device.
DNC	4		Do Not Connect. Do not connect this pin to AGND, PGND, or to any other voltage. This pin is connected to internal circuitry.
EN	10	I	Enable. Float or pull high to enable the device. Connect a resistor divider to this pin to implement adjustable undervoltage lockout and hysteresis.
FB	2	I	Feedback input of the regulator. Connect the output voltage feedback resistor divider to this pin.
PGND	12, 13, 14, 15, 18, 19, 20, 21	G	Power ground. This is the return current path for the power stage of the device. Connect these pins to the input source, the load, and to the bypass capacitors associated with VIN and VOUT using power ground planes on the PCB. Connect pads 12 and 21 to the ground planes using multiple vias for improved thermal performance.
PGOOD	7	O	Power-good flag. This open drain output asserts low if the output voltage is outside of the PGOOD thresholds, VIN is lower than its UVLO threshold, EN is low, device is in thermal shutdown or device is in soft-start. Use a 10-kΩ to 100-kΩ pullup resistor to logic rail or other DC voltage no higher than 6.5 V.
RT/CLK	24	I	Switching frequency setting pin. In RT mode, an external timing resistor adjusts the switching frequency. In CLK mode, the device synchronizes to an external clock input to this pin.
SS/TR	6	I	Soft start and tracking pin. Connecting an external capacitor to this pin adjusts the output voltage soft-start ramp slower than its 1.25-ms default setting. A voltage applied to this pin allows for tracking and sequencing control.

(1) G = Ground, I = Input, O = Output

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Pin Functions (continued)

PIN		TYPE(1)	DESCRIPTION
NAME	NO.		
SW	16, 17	O	Switch node. Do not place any external components on these pins or tie them to a pin of another function.
TT	5	I	TurboTrans pin. Internal loop compensation network. Connect the required TurboTrans resistor between this pin and AGND. See *TurboTrans (TT)* for the value of the resistor. Do not leave this pin floating.
VIN	11, 22	I	Input voltage. Supplies voltage to the power switches of the converter and all of the internal circuitry. Connect these pins to the input source and connect external input capacitors between these pins and PGND, close to the device. Connect these pins to internal VIN layers using multiple vias for improved thermal performance.
VOUT	1, 8	O	Output voltage. These pins are connected to the internal output inductor. Connect these pins to the output load and connect external output capacitors between these pins and PGND, close to the device. Connect these pins to internal VOUT layers using multiple vias for improved thermal performance.

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6 Specifications

6.1 Absolute Maximum Ratings

Over operating ambient temperature range (unless otherwise noted)(1)

		MIN	MAX	UNIT
Input voltage	VIN	–0.3	19	V
	EN, PGOOD, SS/TRK, RT/CLK, FB	–0.3	6.5	V
	AGND to PGND	–0.3	0.3	V
Output voltage	SW	–1	V_{IN} + 1	V
	SW (< 10-ns transients)	–3	V_{IN} + 3	V
	VOUT	–0.3	V_{IN}	V
Mechanical shock	Mil-STD-883D, Method 2002.3, 1 msec, 1/2 sine, mounted		500	G
Mechanical vibration	Mil-STD-883D, Method 2007.2, 20 to 2000 Hz		10	G
Operating IC junction temperature, T_J (2)		–40	150	°C
Operating ambient temperature, T_A (2)		–40	105	°C
Storage temperature, T_{stg}		–40	150	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. Theseare stress ratings only, which do not imply functional operation of the device at these or anyother conditions beyond those indicated under *Recommended Operating Conditions* . Exposure to absolute-maximum-rated conditions for extendedperiods may affect device reliability.
(2) The ambient temperature is the air temperature of the surroundingenvironment. The junction temperature is the temperature of the internal power IC when the deviceis powered. Operating below the maximum ambient temperature, as shown in the safe operatingarea(SOA) curves in the typical characteristics sections, ensures that the maximum junctiontemperature of any component inside the module is never exceeded.

6.2 ESD Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001(1)	±1500	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101(2)	±1250	

(1) JEDEC document JEP155 states that 500-V HBM allows safemanufacturing with a standard ESD control process.
(2) JEDEC document JEP157 states that 250-V CDM allows safemanufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

Over operating ambient temperature range (unless otherwise noted)

	MIN	MAX	UNIT
Input voltage, V_{IN}	4.5(1)	17	V
Output voltage, V_{OUT}	0.6	10	V
EN voltage, V_{EN}	0	5.5	V
PGOOD pullup voltage, V_{PGOOD}		5.5	V
PGOOD sink current, I_{PGOOD}		1	mA
RT/CLK voltage range, V_{CLK}	0	5.5	V
Output current, I_{OUT}	0	4	A
Operating ambient temperature, T_A	–40	105	°C

(1) For output voltages 0.6 V to < 5.5 V, the recommended minimum V_{IN} is 4.5 V or (V_{OUT} + 1 V), whichever is greater. For output voltages 5.5 V to < 9 V, the recommended minimum V_{IN} is (V_{OUT} + 2 V). For output voltages 9 V to 10 V, the recommended minimum V_{IN} is (V_{OUT} + 3 V).

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6.4 Thermal Information

THERMAL METRIC[1]		TPSM84424 MOL (QFN) 24 PINS	UNIT
$R_{\theta JA}$	Junction-to-ambient thermal resistance[2]	22	°C/W
ψ_{JT}	Junction-to-top characterization parameter[3]	2.1	°C/W
ψ_{JB}	Junction-to-board characterization parameter[4]	13.6	°C/W

(1) For more information about thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report.
(2) The junction-to-ambient thermal resistance, $R_{\theta JA}$, applies to devices soldered directly to a 100 mm × 100 mm, 4-layer PCB with 2 oz. copper and natural convection cooling. Additional airflow reduces $R_{\theta JA}$.
(3) The junction-to-top board characterization parameter, ψ_{JT}, estimates the junction temperature, T_J, of a device in a real system, using a procedure described in JESD51-2A (section 6 and 7). $T_J = \psi_{JT} \times Pdis + T_T$; where Pdis is the power dissipated in the device and T_T is the temperature of the top of the device.
(4) The junction-to-board characterization parameter, ψ_{JB}, estimates the junction temperature, T_J, of a device in a real system, using a procedure described in JESD51-2A (sections 6 and 7). $T_J = \psi_{JB} \times Pdis + T_B$; where Pdis is the power dissipated in the device and T_B is the temperature of the board 1mm from the device.

6.5 Electrical Characteristics

Over –40°C to +105°C ambient temperature, V_{IN} = 12 V, V_{OUT} = 1.2 V, I_{OUT} = I_{OUT}max, f_{sw} = 450 kHz (unless otherwise noted); C_{IN1} = 2× 10-µF, 25-V, 1210 ceramic; C_{IN2} = 100-µF, 50-V, electrolytic; C_{OUT} = 4× 47-µF, 10-V, 1210 ceramic. Minimum and maximum limits are specified through production test or by design. Typical values represent the most likely parametric norm and are provided for reference only.

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
INPUT VOLTAGE (V_{IN})							
V_{IN}	Input voltage	Over I_{OUT} range		4.5[1]		17	V
UVLO	V_{IN} undervoltage lockout	V_{IN} increasing			4.1	4.3	V
		V_{IN} decreasing		3.7	3.9		V
I_{SHDN}	Shutdown supply current	V_{EN} = 0 V			3	11	µA
OUTPUT VOLTAGE (V_{OUT})							
$V_{OUT(ADJ)}$	Output voltage adjust	Over I_{OUT} range		0.6		10	V
$V_{OUT(Ripple)}$	Output voltage ripple	20-MHz bandwidth			16		mV
FEEDBACK							
V_{FB}	Feedback voltage[2]	T_A = 25°C, I_{OUT} = 0 A		0.596	0.6	0.604	V
		–40°C ≤ T_J ≤ 125°C, I_{OUT} = 0 A		0.595	0.6	0.605	V
	Line regulation	Over V_{IN} range, T_A = 25°C, I_{OUT} = 0 A			0.1		mV
	Load regulation	Over I_{OUT} range, T_A = 25°C			0.8		mV
CURRENT							
I_{OUT}	Output current	Natural convection, T_A = 25°C		0		4	A
	Overcurrent threshold				11		A
PERFORMANCE							
η	Efficiency	V_{IN} = 12 V, I_{OUT} = 4 A	V_{OUT} = 5 V, f_{SW} = 1.2 MHz		94%		
			V_{OUT} = 3.3 V, f_{SW} = 1.0 MHz		93%		
			V_{OUT} = 1.8 V, f_{SW} = 600 kHz		91%		
			V_{OUT} = 1.2 V, f_{SW} = 450 kHz		87%		
			V_{OUT} = 1 V, f_{SW} = 400 kHz		86%		
	Transient response voltage deviation	25% to 75% load step, 2A/µs slew rate, R_{TT} = 4.02 kΩ, C_{OUT} = 200-µF ceramic + 220-µF polymer			27		mV
		25% to 75% load step, 2A/µs slew rate, R_{TT} = 3.40 kΩ, C_{OUT} = 200-µF ceramic			35		mV

(1) For output voltages 0.6 V to < 5.5 V, the recommended minimum V_{IN} is 4.5 V or (V_{OUT} + 1 V), whichever is greater. For output voltages 5.5 V to < 9 V, the recommended minimum V_{IN} is (V_{OUT} + 2 V). For output voltages 9 V to 10 V, the recommended minimum V_{IN} is (V_{OUT} + 3 V).
(2) The overall output voltage tolerance will be affected by the tolerance of the external R_{FBT} and R_{FBB} resistors.

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Electrical Characteristics (continued)

Over –40°C to +105°C ambient temperature, V_{IN} = 12 V, V_{OUT} = 1.2 V, I_{OUT} = I_{OUT}max, f_{sw} = 450 kHz (unless otherwise noted); C_{IN1} = 2× 10-µF, 25-V, 1210 ceramic; C_{IN2} = 100-µF, 50-V, electrolytic; C_{OUT} = 4× 47-µF, 10-V, 1210 ceramic. Minimum and maximum limits are specified through production test or by design. Typical values represent the most likely parametric norm and are provided for reference only.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SOFT START						
t_{SS}	Internal soft start time			1.25		ms
I_{SS}	Soft start charge current			5		µA
THERMAL						
T_{SHDN}	Thermal shutdown	Shutdown temperature		170		°C
		Hysteresis		15		°C
ENABLE (EN)						
V_{EN-H}	EN rising threshold			1.2	1.26	V
V_{EN-HYS}	EN falling threshold		1.1	1.15		V
I_{EN}	EN pin sourcing current	V_{EN} = 1.1 V		1.2		µA
		V_{EN} = 1.3 V		3.6		µA
POWER GOOD (PGOOD)						
V_{PGOOD}	PGOOD thresholds	V_{OUT} rising (fault)		108%		
		V_{OUT} falling (good)		106%		
		V_{OUT} rising (good)		91%		
		V_{OUT} falling (fault)		89%		
	Minimum V_{IN} for valid PGOOD	V_{PGOOD} < 0.5 V, I_{PGOOD} = 2 mA		0.7	1	V
	PGOOD low voltage	2-mA pullup, V_{EN} = 0 V			0.3	V
CAPACITANCE						
C_{IN}	External input capacitance	Ceramic type	20 (3)			µF
		Non-ceramic type		100 (3)		µF
C_{OUT}	External output capacitance		min (4)		1500 (5)	µF

(3) A minimum of 20-µF ceramic input capacitance is required for proper operation. An additional 100 µF of bulk capacitance is recommended for applications with transient load requirements. See the *Input Capacitor* section for further guidance.
(4) The minimum amount of required output capacitance varies depending on the output voltage (see Standard Component Values Table). A minimum amount of ceramic output capacitance is required. Locate the capacitance close to the device. Adding additional ceramic or non-ceramic capacitance close to the load improves the response of the regulator to load transients.
(5) The maximum output capacitance can be made up of all ceramic type or a combination of ceramic and a single non-ceramic type. See the *Low-ESR Output Capacitors Section* for requirements of non-ceramic output capacitors.

6.6 Switching Characteristics

Over operating ambient temperature range (unless otherwise noted)
Minimum and maximum limits are specified through production test or by design. Typical values represent the most likely parametric norm, and are provided for reference only.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SW						
t_{ON_MIN}	Minimum on-time				140	ns
t_{OFF_MIN}	Minimum off-time				100	ns
FREQUENCY (RT) and SYNCHRONIZATION (EN/SYNC)						
f_{SW}	Default switching frequency	RT pin = 110 kΩ	400	450	500	kHz
	Switching frequency range		200		1600	kHz
V_{CLK-H}	Logic high input voltage		2			V
V_{CLK-L}	Logic low input voltage				0.8	V
$T_{CLK-MIN}$	Minimum CLK pulse width		35			ns

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6.7 Typical Characteristics (V_{IN} = 12 V)

T_A = 25°C, unless otherwise noted.

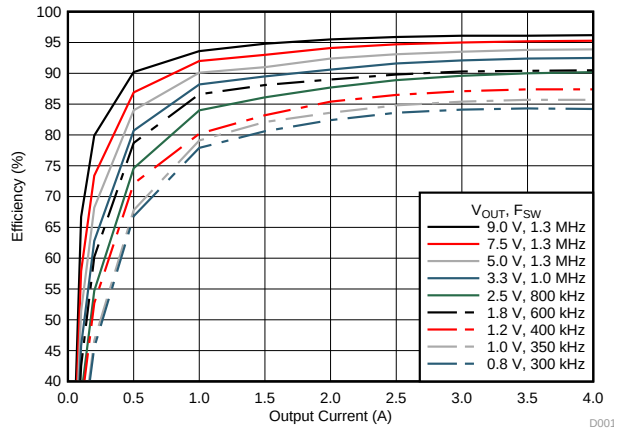


Figure 1. Efficiency vs Output Current

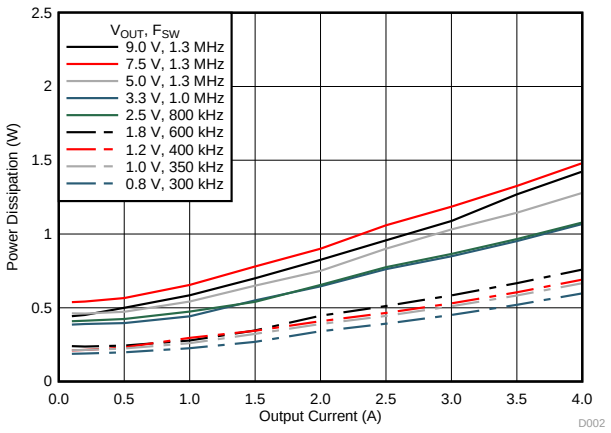
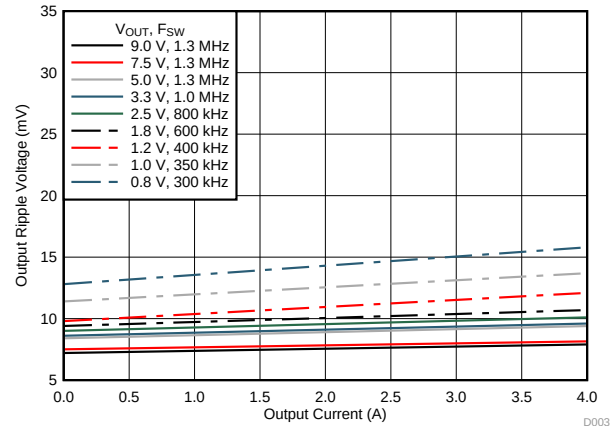
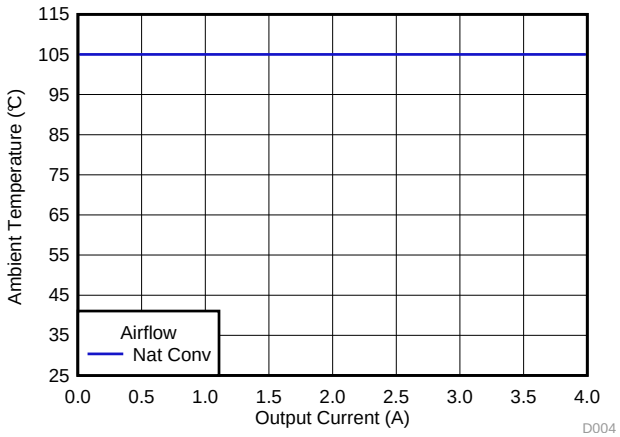


Figure 2. Power Dissipation vs Output Current



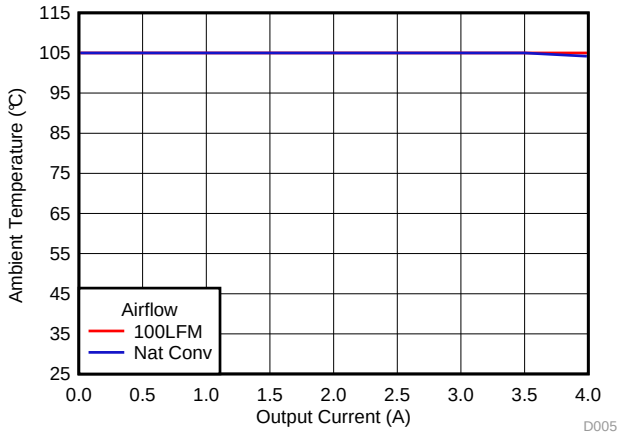
C_{OUT} = 200 µF ceramic

Figure 3. Ripple Voltage vs Output Current



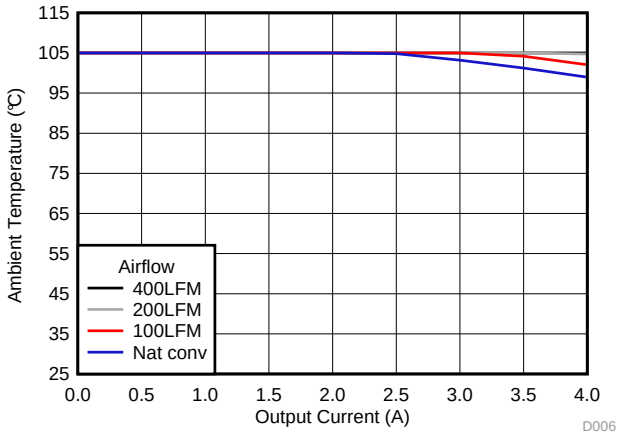
V_{OUT} ≤ 3.0 V

Figure 4. Safe Operating Area



V_{OUT} = 3.3 V f_{SW} = 1 MHz

Figure 5. Safe Operating Area



V_{OUT} = 5 V f_{SW} = 1.2 MHz

Figure 6. Safe Operating Area

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6.8 Typical Characteristics (V_{IN} = 5 V)

T_A = 25°C, unless otherwise noted.

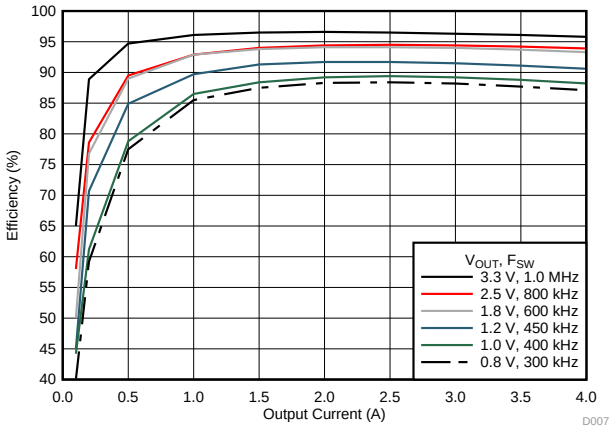


Figure 7. Efficiency vs Output Current

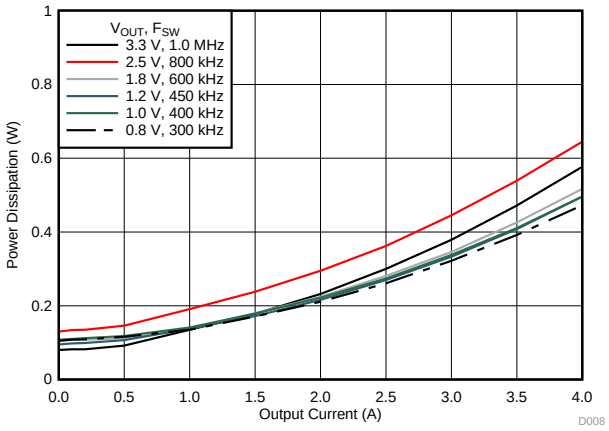
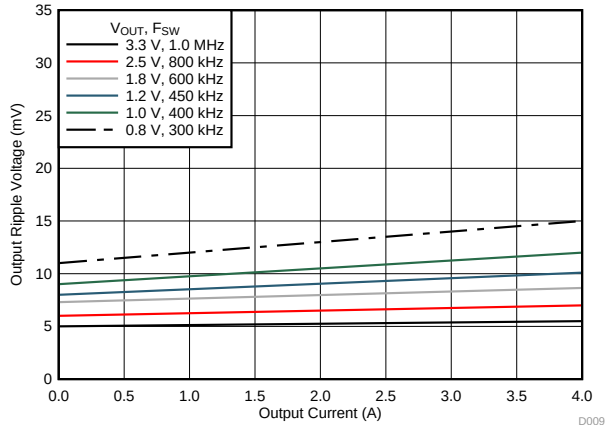
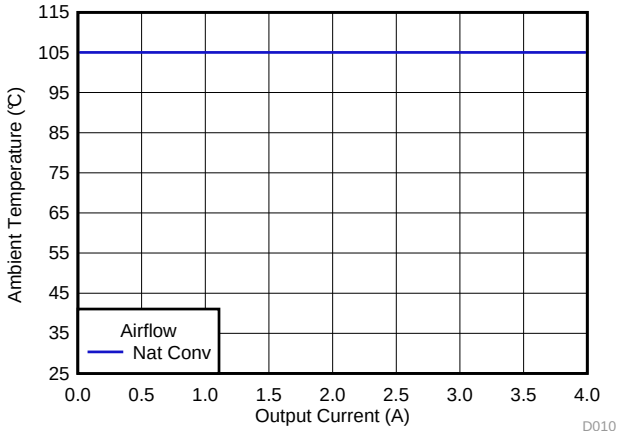


Figure 8. Power Dissipation vs Output Current



C_{OUT} = 200 µF ceramic

Figure 9. Ripple Voltage vs Output Current



All V_{OUT}

Figure 10. Safe Operating Area

7 Detailed Description

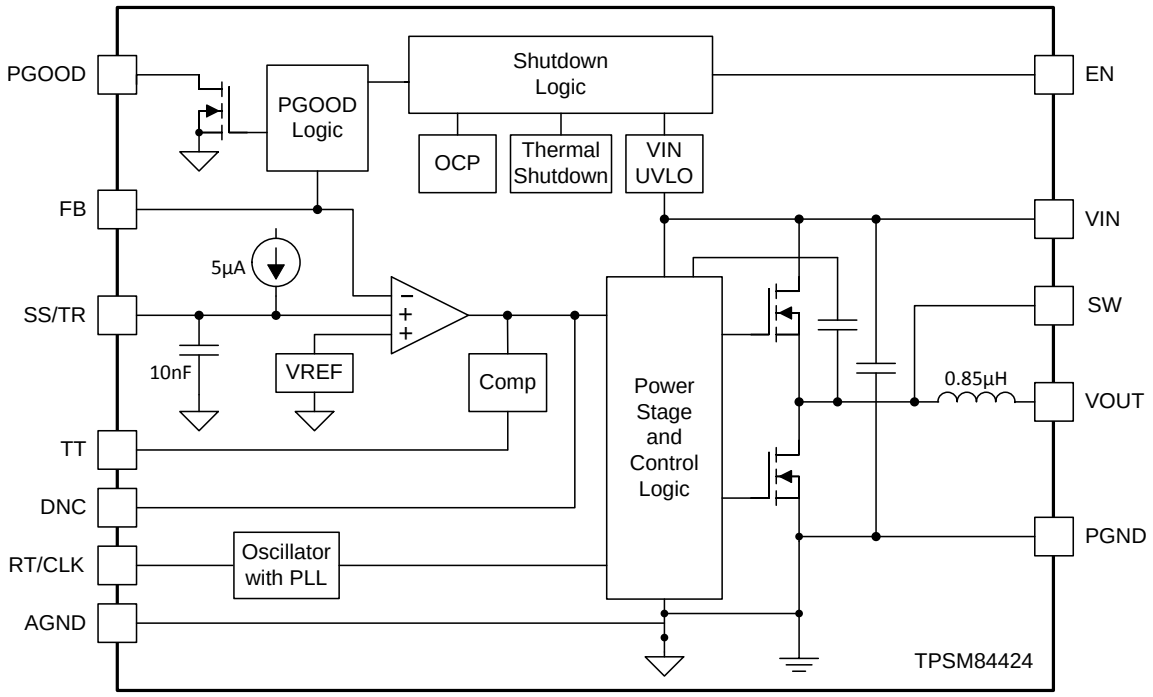
7.1 Overview

The TPSM84424 is a full-featured 4.5-V to 17-V input, 4-A, synchronous step-down converter with PWM, MOSFETs, inductor, and control circuitry integrated into a low-profile package. The device integration enables small designs, while still leaving the ability to adjust key parameters to meet specific design requirements. The TPSM84424 provides an output voltage range of 0.6 V to 10 V. An external resistor divider is used to adjust the output voltage to the desired output. The switching frequency is also adjustable by using an external resistor or a synchronization clock to accommodate various input and output voltage conditions and to optimize efficiency.

The TPSM84424 includes the TurboTrans feature which optimizes the transient response of the converter while simultaneously reducing the quantity of external output capacitors required to meet a target voltage deviation specification.

The TPSM84424 has been designed for safe start-up into pre-biased loads. The default start up is when V_{IN} is typically 4.1 V. The EN pin has an internal pullup current source that can be used to adjust the input voltage undervoltage lockout (UVLO) with two external resistors. In addition, the internal pullup current of the EN pin allows the device to operate with the EN pin floating. The EN pin can also be pulled low to put the device in standby mode to reduce input quiescent current. The device provides a power-good (PGOOD) signal to indicate when the output voltage is within regulation. Thermal shutdown and current limit features protect the device during an overload condition. A 24-pin QFN package that includes exposed bottom pads provides a thermally enhanced solution for space-constrained applications.

7.2 Functional Block Diagram



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7.3 Feature Description

7.3.1 Adjusting the Output Voltage

A resistor divider connected to the FB pin (pin 2) programs the output voltage of the TPSM84424. The output voltage adjustment range is from 0.6 V to 10 V. Figure 11 shows the feedback resistor connection for setting the output voltage. The recommended value of R_{FBT} is 10 kΩ. The value for R_{FBB} can be calculated using Equation 1 or simply selected from the range of values given in Table 1. Table 1 also includes the recommended switching frequency and minimum required output capacitance for each output voltage.

$$R_{FBB} = \frac{6}{(V_{OUT} - 0.6)} \quad (k\Omega) \tag{1}$$

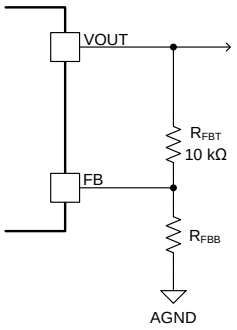

Figure 11. Setting the Output Voltage

Table 1. Standard Component Values

V_{OUT} (V)	R_{FBB} (kΩ)	RECOMMENDED f_{SW} (kHz)	R_{RT} (kΩ)	Minimum Required C_{OUT}(µF)(1)(2)	
				CERAMIC	POLYMER(3)
0.6	open	250	200	400	220
0.7	60.4	250	200	400	220
0.8	30.1	300	165	300	220
0.9	20.0	350	143	200	220
1.0	15.0	400	124	200	-
1.1	12.1	400	124	200	-
1.2	10.0	450	110	200	-
1.3	8.66	500	97.6	200	-
1.4	7.50	500	97.6	200	-
1.5	6.65	550	88.7	150	-
1.6	6.04	550	88.7	150	-
1.7	5.49	600	82.5	150	-
1.8	4.99	600	82.5	100	-
1.9	4.64	650	75.0	100	-
2.0	4.32	700	69.8	100	-
2.5	3.16	800	60.4	100	-
3.3	2.21	1000	48.7	47	-
5.0	1.37	1200	40.2	47	-
6.0	1.10	1200	40.2	47	-
7.5	0.866	1300	36.5	47	-
9.0	0.715	1300	36.5	22	-
10	0.634	1300	36.5	22	-

(1) Additional capacitance above the minimum can be ceramic or polymer type.
(2) Load transients with > 2 A/µs slew rates may require additional capacitance, see *TurboTrans*.
(3) See *Low-ESR Output Capacitors* for details on polymer capacitors.

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7.3.2 Switching Frequency (RT)

The switching frequency range of the TPSM84424 is 200 kHz to 1.6 MHz. The switching frequency can easily be set by connecting a resistor (R_{RT}) between the RT pin and AGND. Use Equation 2 to calculate the R_{RT} value for a desired frequency or simply select from Table 2.

The switching frequency must be selected based on the output voltage setting of the device and the operating input voltage. See Table 2 for the allowable output voltage range for a given switching frequency.

$$R_{RT} = 58650 \times f_{SW}(kHz)^{-1.028} (k\Omega) \quad (2)$$

Table 2. V_{OUT} Range vs Switching Frequency

SWITCHING FREQUENCY	V_{IN} = 5 V (±10%)		V_{IN} = 12 V (±5%)		V_{IN} = 15 V (±5%)	
	V_{OUT} RANGE (V)		V_{OUT} RANGE (V)		V_{OUT} RANGE (V)	
	min	max	min	max	min	max
250 kHz	0.6	0.9	0.6	0.8	0.6	0.8
300 kHz	0.6	0.9	0.6	0.9	0.7	0.9
350 kHz	0.6	1.0	0.7	1.0	0.8	1.0
400 kHz	0.6	1.2	0.7	1.2	0.9	1.2
450 kHz	0.6	1.8	0.8	1.5	1.0	1.5
500 kHz	0.6	2.0	0.9	1.8	1.1	1.8
550 kHz	0.6	2.2	1.0	2.0	1.2	2.0
600 kHz	0.6	2.5	1.1	2.5	1.4	2.3
650 kHz	0.6	3.0	1.2	2.7	1.5	2.5
700 kHz	0.6	3.5	1.3	3.0	1.6	2.8
750 kHz	0.6	3.5	1.4	3.3	1.7	3.0
800 kHz	0.7	3.5	1.5	3.6	1.8	3.3
900 kHz	0.7	3.5	1.6	4.0	2.0	4.0
1.0 MHz	0.9	3.5	1.8	6.0	2.2	4.8
1.1 MHz	1	3.5	2.0	9.0	2.5	6.0
1.2 MHz	1.1	3.5	2.2	9.0	2.7	8.0
1.3 MHz	1.1	3.5	2.3	9.0	2.9	10
1.4 MHz	1.2	3.5	2.4	9.0	3.1	10
1.5 MHz	1.3	3.5	2.6	9.0	3.3	10
1.6 MHz	1.4	3.5	2.8	9.0	3.5	10

7.3.3 Synchronization (CLK)

The TPSM84424 switching frequency can also be synchronized to an external clock from 200 kHz to 1.6 MHz. Not all V_{IN}, V_{OUT}, and I_{OUT} conditions can be set to all of the frequencies in this range due to on-time or off-time limitations. See *Table 2* for the allowable operating ranges.

An internal Phase Locked Loop (PLL) has been implemented to allow synchronization and to easily switch from RT mode to CLK mode. To implement the synchronization feature, connect a square wave clock signal to the RT/CLK pin (pin 24) with a duty cycle from 20% to 80%. The clock signal amplitude must transition lower than 0.8 V and higher than 2 V. The start of the switching cycle is synchronized to the falling edge of the RT/CLK pin.

Before the external clock is present the device operates in RT mode and the switching frequency is set by the RT resistor, R_{RT}. Select R_{RT} to set the frequency close to the external synchronization frequency. When the external clock is present, the CLK mode overrides the RT mode. The first time the CLK pin is pulled above the RT/CLK high threshold (2 V), the device switches from the RT mode to the CLK mode and the RT/CLK pin becomes high impedance as the PLL starts to lock onto the frequency of the external clock.

During operation, if the external clock is removed, the internal clock frequency begins to drop. After 10 µs without receiving a clock pulse, the device returns to RT mode. Output undershoot can occur while the switching frequency drops and returns to the frequency set by the RT resistor.

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7.3.4 Output On/Off Enable (EN)

The EN pin provides electrical ON/OFF control of the device. Once the EN pin voltage exceeds the threshold voltage, the device starts operation. If the EN pin voltage is pulled below the threshold voltage, the regulator stops switching and enters low operating current state. The EN pin has an internal pullup current source allowing the user to float the EN pin for enabling the device.

If an application requires controlling the EN pin, either drive it directly with a logic input or use an open drain/collector device to interface with the pin. Applying a low voltage to the enable control (EN) pin disables the output of the supply, shown in Figure 12. When the EN pin voltage exceeds the threshold voltage, the supply executes a soft-start power-up sequence, as shown in Figure 13.

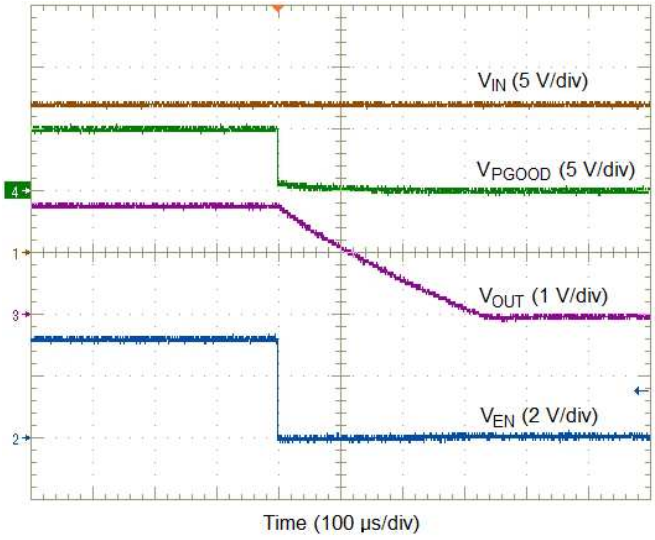

Figure 12. Enable Turnoff

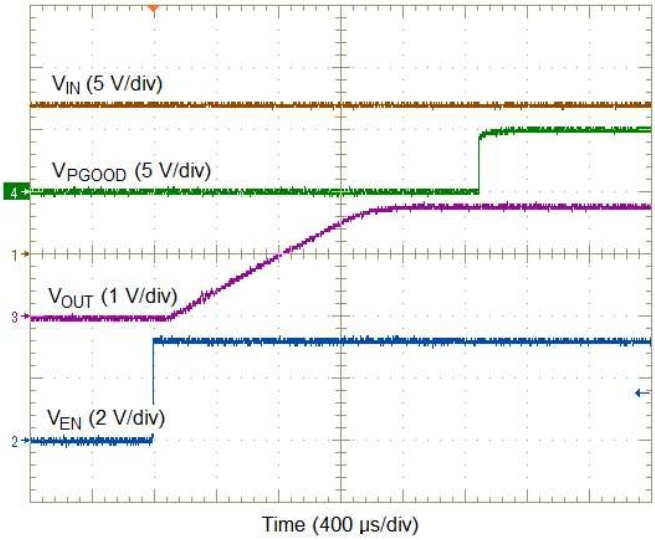

Figure 13. Enable Turnon

7.3.5 Input Capacitor Selection

The TPSM84424 requires a minimum input capacitance of 20 µF of ceramic type. Use only high-quality ceramic type X5R or X7R capacitors with sufficient voltage rating. TI recommends an additional 100 µF of non-ceramic capacitancefor applications with transient load requirements. The voltage rating of input capacitors must be greater than the maximum input voltage. To compensate the derating of ceramic capactors, a voltage rating of twice the maximum input voltage is recommended. At worst case, when operating at 50% duty cycle and maximum load, the combined ripple current rating of the input capacitors must be at least 2 A(rms). Table 3 includes a preferred list of capacitors by vendor.

Table 3. Recommended Input Capacitors(1)

VENDOR	SERIES	PART NUMBER	CAPACITOR CHARACTERISTICS		
			WORKING VOLTAGE (V)	CAPACITANCE (2) (µF)	ESR (3) (mΩ)
TDK	X7R	C3225X7R1E106K250AC	25	10	2
Murata	X7R	GRM32DR71E106KA12L	25	10	2
Panasonic	ZA	EEHZA1H101P	50	100	28
Panasonic	FC	EEUFC1H101B	50	100	162

(1) **Capacitor Supplier Verification, RoHS, Lead-free and Material Details**
Consult capacitor suppliers regarding availability, material composition, RoHS and lead-free status, and manufacturing process requirements for any capacitors identified in this table.
(2) Specified capacitance values.
(3) Maximum ESR @ 100 kHz, 25°C.

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7.3.6 Output Capacitor Selection

The minimum required output capacitance of the TPSM84424 is a function of the output voltage and is shown in Table 1. The required capacitance can be comprised of all ceramic capacitors or a combination of ceramic and low-ESR polymer type capacitors. When adding additional capacitors, low-ESR capacitors like the ones recommended in *Low-ESR Output Capacitors* are required. The required capacitance above the minimum is determined by actual transient deviation requirements. See *TurboTrans (TT)* for typical transient response values for several output voltage and capacitance combinations. See Table 4 for recommended output capacitors.

Table 4. Recommended Output Capacitors(1)

VENDOR	SERIES	PART NUMBER	CAPACITOR CHARACTERISTICS		
			WORKING VOLTAGE (V)	CAPACITANCE(2) (µF)	ESR(3) (mΩ)
TDK	X7R	C3225X7R1C226K	16	22	2
Murata	X7R	GCJ32ER71C226K	16	22	2
TDK	X5R	C3225X5R1C226M	16	22	2
Murata	X5R	GRM32ER61C226K	16	22	2
Murata	X7R	GCM32ER70J476K	6.3	47	2
Murata	X7R	GRM32ER71A476K	10	47	2
Murata	X5R	GRM32ER61C476K	16	47	3
TDK	X5R	C3225X5R0J107M	6.3	100	2
Murata	X5R	GRM32ER60J107M	6.3	100	2
Murata	X5R	GRM32ER61A107M	10	100	2
Panasonic	POSCAP	4TPE220MF	4.0	220	15
Kemet	T520	T520D227M006ATE015	6.3	220	15
Panasonic	POSCAP	6TPE330MAA	6.3	330	10
Kemet	T520	T520D337M006ATE010	6.3	330	10
Panasonic	POSCAP	2R5TPE470M7	2.5	470	7
Kemet	T520	T520D477M2R5ATE007	2.5	470	7

(1) **Capacitor Supplier Verification, RoHS, Lead-free and Material Details**
Consult capacitor suppliers regarding availability, material composition, RoHS and lead-free status, and manufacturing process requirements for any capacitors identified in this table.
(2) Specified capacitance values.
(3) Maximum ESR @ 100 kHz, 25°C.

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7.3.7 TurboTrans (TT)

The TPSM84424 includes the TurboTrans feature which optimizes the transient response of the converter while simultaneously reducing the quantity of external output capacitors required to meet a target voltage deviation specification. A TurboTrans resistor, R_{TT}, is required between the TT pin and AGND to properly set the response of the TPSM84424 based on the amount and type of output capacitors. The value of R_{TT} can be calculated using Equation 3. In order to calculate the R_{TT} value, a TurboTrans constant, K_{TT}, is required. See Table 5 for the K_{TT} value when using only ceramic output capacitors. See Table 6 for the K_{TT} value when using a combination of ceramic and polymer output capacitors. Applications operating from input voltages above 14 V, must reduce the calculated R_{TT} value by 20%. Also, the value of C_O used in Equation 3 is the total ***effective*** output capacitance, which takes into account the effects of applied voltage and temperature.

$$R_{TT} = \left[\left(\frac{K_{TT} \times V_{OUT} \times C_{O(eff)}(\mu F)}{50}\right) - 2\right] \ (k\Omega) \tag{3}$$

Table 5. K_{TT} Values (Ceramic Only Output Capacitors)

V_{OUT} (V)	1 - < 1.2	1.2 - < 1.5	1.5 - < 1.8	1.8 - < 2	2 - < 2.5	2.5 - < 3.3	3.3 - < 7.5	7.5 - 10
K_{TT}	1	1.12	1.4	1.5	1.65	1.8	2.0	2.25

Table 6. K_{TT} Values (Ceramic + Polymer Output Capacitors)

V_{OUT} (V)	0.6 - < 0.7	0.7 - < 0.9	0.9 - < 1	1 - < 2.5	2.5 - < 3.3	3.3 - < 5	5 - < 6	6 - < 7.5	7.5 - 10
K_{TT}	0.6	0.65	0.7	0.6	0.72	0.9	1.2	1.5	1.8

7.3.7.1 Low-ESR Output Capacitors

When selecting non-ceramic output capacitors, the quality of the capacitor is important to maintain stable operation and optimize transient performance. The capacitance rating and the ESR rating are important when selecting these capacitors. Polymer type capacitors with capacitance and ESR in the range shown in Table 7 are required. Capacitors with lower ESR than the minimum listed in Table 7 can be used, however using capacitors with an ESR in the range listed will provide optimal transient performance.

If using a combination of ceramic and polymer type of output capacitance, only a ***single*** polymer capacitor can be used. Depending on the output voltage setting, only capacitors that meet the specifications listed in Table 7 can be used.

Table 7. Allowable Polymer Capacitor

V_{OUT} RANGE	Capacitance (µF)	ESR (mΩ)	
		min	max
0.6 V to < 3.3 V(1)	220	12	15
	270	9	12
	330(1)	7	10
3.3 V to ≤ 10 V	150	15	25
	220	12	15
	270	9	12
	330	7	10

(1) Applications operating at input voltages > 15 V, output voltages < 3.3V, and temperatures below 0°C, the 330-µF capacitor is not recommended.

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7.3.7.2 Transient Response

The TPSM84424 transient response is listed in Table 8 for several common output voltages with different capacitor combinations. The calculated R_{TT} value is included in the table along with the typical voltage deviation for a 1 A and 2 A load step. All data was taken at the recommended switching frequency for each output voltage.

Table 8. Output Voltage Transient Response

V_{IN} = 12 V, C_{IN1} = 2x 10 µF Ceramic, C_{IN2} = 100 µF Electrolytic, T_A = 25°C					
V_{OUT} (V)	C_{OUT1} Ceramic	C_{OUT2} BULK	R_{TT} (kΩ)	VOLTAGE DEVIATION	
				1 A LOAD STEP	2 A LOAD STEP
0.8[1]	300 µF	220 µF	3.40	11 mV (1.4%)	22 mV (2.7%)
	400 µF	330 µF	5.36	9 mV (1.1%)	18 mV (2.2%)
1[1]	200 µF	-	2.00	15 mV (1.5%)	30 mV (3%)
	200 µF	220 µF	3.01	12 mV (1.2%)	24 mV (2.4%)
	400 µF	-	6.04	11 mV (1.1%)	23 mV (2.3%)
	400 µF	220 µF	5.49	10 mV (1.0%)	20 mV (2%)
1.2[1]	200 µF	-	3.40	17 mV (1.4%)	35 mV (2.9%)
	200 µF	220 µF	4.02	13 mV (1.1%)	27 mV (2.2%)
	400 µF	-	8.87	11 mV (0.9%)	22 mV (1.8%)
	400 µF	220 µF	6.98	9 mV (0.8%)	18 mV (1.5%)
1.8[1]	100 µF	-	3.40	27 mV (1.6%)	56 mV (3.1%)
	300 µF	-	14.3	11 mV (0.6%)	22 mV (1.2%)
	100 µF	220 µF	4.87	12 mV (0.7%)	24 mV (1.3%)
3.3[2]	100 µF	-	8.66	30 mV (0.9%)	60 mV (1.8%)
	100 µF	220 µF	31.6	16 mV (0.5%)	32 mV (1.0%)
	200 µF	-	19.1	22 mV (0.7%)	43 mV (1.3%)
5[2]	100 µF	-	10.0	42 mV (0.9%)	83 mV (1.7%)
	100 µF	220 µF	31.6	16 mV (0.3%)	32 mV (0.6%)
	200 µF	-	22.1	24 mV (0.5%)	48 mV (1%)
7.5[2]	100 µF	-	10.5	56 mV (0.8%)	112 mV (1.5%)
	47 µF	220 µF	28.0	18 mV (0.3%)	36 mV (0.5%)

(1) Load step slew rate of 2 A/µs
(2) Load step slew rate of 1 A/µs

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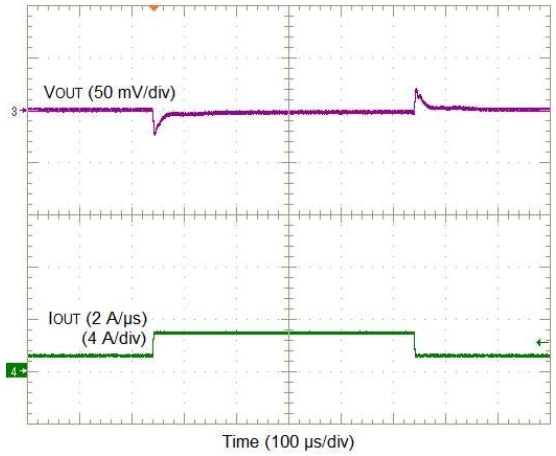
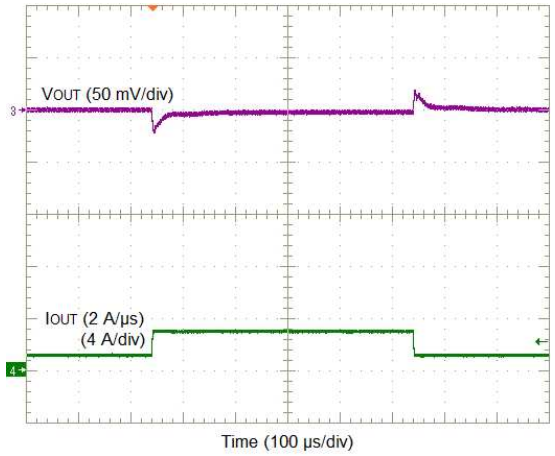
7.3.7.2.1 Transient Waveforms (V_{IN} = 12 V)



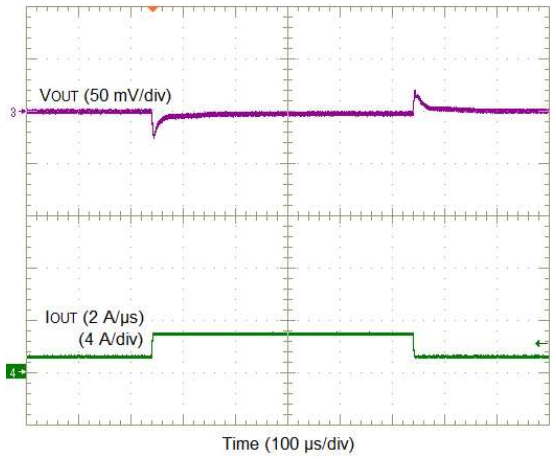
V_{OUT} = 0.8 V C_{OUT} = 300 µF ceramic + 220 µF polymer

Figure 14. V_{OUT} = 0.8 V, 2-A Load Step



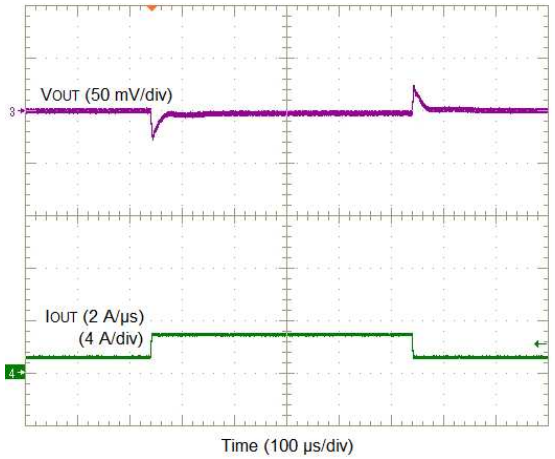
V_{OUT} = 0.8 V C_{OUT} = 300 µF ceramic + 330 µF polymer

Figure 15. V_{OUT} = 0.8 V, 2-A Load Step



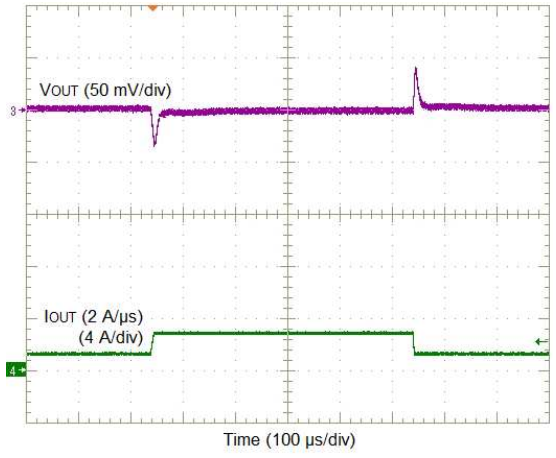
V_{OUT} = 1 V C_{OUT} = 400 µF ceramic

Figure 16. V_{OUT} = 1 V, 2-A Load Step



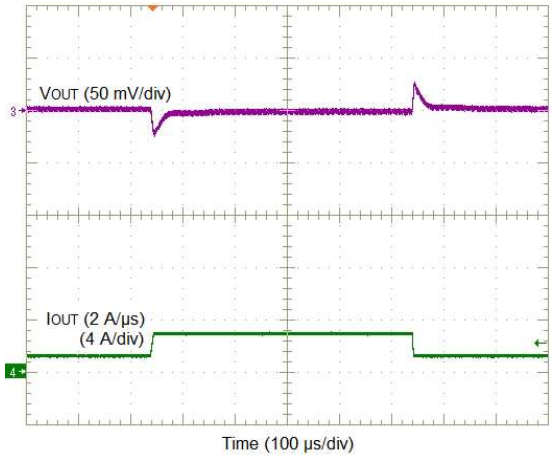
V_{OUT} = 1 V C_{OUT} = 200 µF ceramic + 220 µF polymer

Figure 17. V_{OUT} = 1 V, 2-A Load Step



V_{OUT} = 1.2 V C_{OUT} = 200 µF ceramic

Figure 18. V_{OUT} = 1.2 V, 2-A Load Step



V_{OUT} = 1.2 V C_{OUT} = 200 µF ceramic + 220 µF polymer

Figure 19. V_{OUT} = 1.2 V, 2-A Load Step

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7.3.8 Undervoltage Lockout (UVLO)

The TPSM84424 implements internal UVLO circuitry on the VIN pin. The device is disabled when the VIN pin voltage falls below the internal VIN UVLO threshold. The internal VIN UVLO rising threshold is 4.1 V (typical) with a typical hysteresis of 200 mV.

Applications may require a higher UVLO threshold to prevent early turnon, for sequencing requirements, or to prevent input current draw at lower input voltages. An external resistor divider can be added to the EN pin to adjust the UVLO threshold higher. The external resistor divider can be configured as shown in Figure 20. Table 9 lists standard values for R_{UVLO1} and R_{UVLO2} to adjust the UVLO voltage higher.

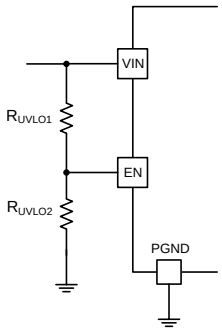

Figure 20. Adjustable UVLO

Table 9. Standard Resistor Values for Adjusting UVLO

VIN UVLO (V)	4.5	5	6	7	8	9	10	11	12
R_{UVLO1} (kΩ)	68.1	68.1	68.1	68.1	68.1	68.1	68.1	68.1	68.1
R_{UVLO2} (kΩ)	24.3	21.5	16.9	14	12.1	10.5	9.31	8.45	7.50
Hysteresis (mV)	385	400	430	465	500	530	565	600	640

7.3.9 Soft Start (SS/TR)

Leaving SS/TR pin open enables the internal soft-start time interval of approximately 1.25 ms. Adding additional capacitance between the SS pin and AGND increases the soft-start time. Increasing the soft-start time reduces inrush current seen by the input source and reduces the current seen by the device when charging the output capacitors. To avoid the activation of current limit and ensure proper start-up, the SS capacitor may need to be increased when operating near the maximum output capacitance limit.

See Table 10 for several SS capacitor values and timing interval or use Equation 4 to calculate the value.

$$t_{SS} = \frac{0.6V \times (C_{SS} + 10nF)}{5\ \mu A} \quad (4)$$

Table 10. Soft-Start Capacitor Values and Soft-Start Time

C_{SS} (nF)	open	10	15	22	47
SS Time (ms)	1.25	2.4	3	3.8	6.8

During soft-start, the output voltage increases from its starting voltage and rises into regulation. The device is allowed to skip pulses as needed whenever the application conditions exceed the minimum on-time of the device. This behavior is a function of input voltage, output voltage, switching frequency, and load current. During the initial rise of the output voltage, adding an additional non-ceramic output capacitor in parallel with the required ceramic capacitance will improve the output voltage ramp-up.

NOTE

When testing soft start performance with an electronic load, the output voltage noise can be exaggerated due to the control loop of the load. Testing with a pure resistive load is a better way to quantify the device performance.

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7.3.10 Sequencing (SS/TR)

Many of the common power supply sequencing methods can be implemented using the SS/TR, EN and PGOOD pins. The sequential method is illustrated in Figure 21 using two TPSM84424 devices. The PGOOD pin of the first device is coupled to the EN pin of the second device which enables the second power supply once the primary supply reaches regulation.

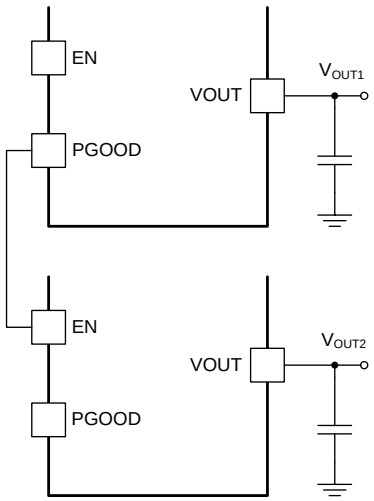

Figure 21. Sequencing Schematic

Simultaneous power supply sequencing can be implemented by connecting the resistor network of R1 and R2 shown in Figure 22 to the output of the power supply that needs to be tracked or to another voltage reference source. Use Equation 5 and Equation 6 to calculate the values of R1 and R2.

$$R1 = \frac{(V_{OUT2} \times 5)}{0.6} \ (k\Omega) \tag{5}$$

$$R2 = \frac{0.6 \times R1}{(V_{OUT2} - 0.6)} \ (k\Omega) \tag{6}$$

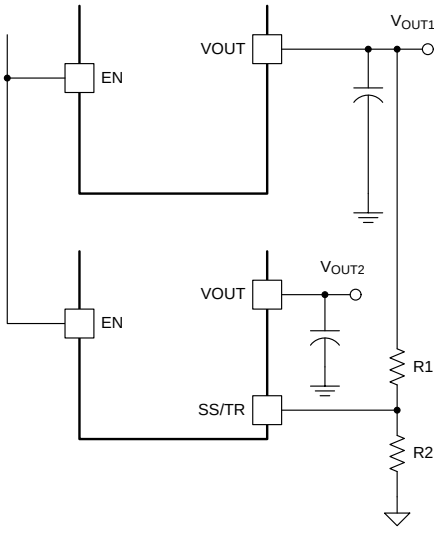

Figure 22. Simultaneous Tracking Schematic

7.3.11 Power Good (PGOOD)

The PGOOD pin is an open-drain output requiring an external pullup resistor to output a high signal. Once the output voltage is between 91% and 106% of the setpoint voltage and SS/TR is greater than 0.75 V, the PGOOD pin pulldown is released and the pin floats. A pullup resistor between the values of 10 kΩ and 100 kΩ to a voltage source of 6.5 V or less is recommended. The PGOOD pin is pulled low when the output voltage is lower than 89% or greater than 108% of the setpoint voltage.

7.3.12 Safe Start-up into Pre-Biased Outputs

The device has been designed to prevent the low-side MOSFET from discharging a pre-biased output. During monotonic pre-biased start-up, the low-side MOSFET is not allowed to sink current until the SS/TR pin voltage is higher than the FB pin voltage and the high-side MOSFET begins to switch.

7.3.13 Overcurrent Protection

For protection against load faults, the TPSM84424 is protected from overcurrent conditions by cycle-by-cycle current limiting. In an extended overcurrent condition the device enters hiccup mode to reduce power dissipation. In hiccup mode, the module continues in a cycle of successive shutdown and power up until the load fault is removed. During this period, the average current flowing into the fault is significantly reduced, which reduces power dissipation. Once the fault is removed, the module automatically recovers and returns to normal operation.

7.3.14 Thermal Shutdown

The internal thermal shutdown circuitry forces the device to stop switching if the junction temperature exceeds 170°C typically. The device reinitiates the power up sequence when the junction temperature drops below 155°C typically.

7.4 Device Functional Modes

7.4.1 Active Mode

The TPSM84424 is in active mode when VIN is above the UVLO threshold and the EN pin voltage is above the EN high threshold. The EN pin has an internal current source to enable the output when the EN pin is left floating. If the EN pin is pulled low the device is put into a low quiescent current state.

7.4.2 Shutdown Mode

The EN pin provides electrical ON and OFF control for the TPSM84424. When the EN pin voltage is below the EN low threshold, the device is in shutdown mode. In shutdown mode the device is put into a low quiescent current state. The TPSM84424 also employs undervoltage lockout protection. If V_{IN} is below the UVLO level, the output of the regulator turns off.

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8 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The TPSM84424 is a fixed-frequency, synchronous step-down DC-DC power module. It is used to convert a higher DC voltage to a lower DC voltage with a maximum output current of 4 A. The following design procedure can be used to select components for the TPSM84424. Alternately, the WEBENCH® software may be used to generate complete designs. When generating a design, the WEBENCH software utilizes an iterative design procedure and accesses comprehensive databases of components. See www.ti.com/webench for more details.

8.2 Typical Application

The TPSM84424 requires only a few external components to convert from a wide input voltage supply range to a wide range of output voltages. Figure 23 shows a typical TPSM84424 schematic with only the minimum required components.

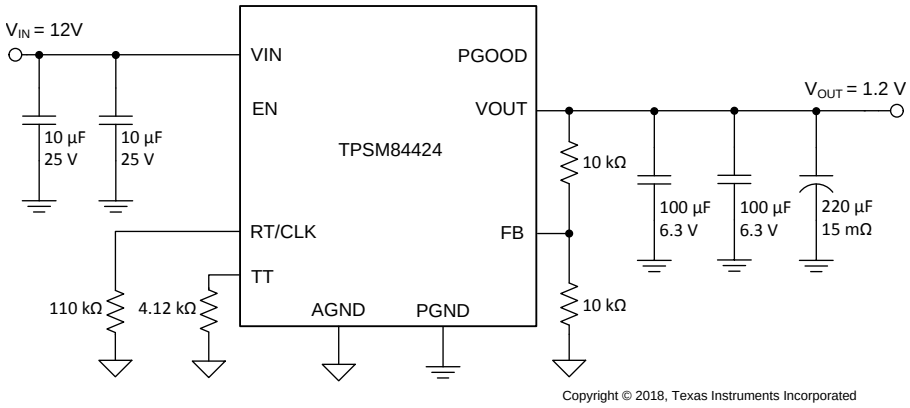

Figure 23. TPSM84424 Typical Application

8.2.1 Design Requirements

For this design example, use the parameters listed in Table 11 and follow the design procedures below.

Table 11. Design Example Parameters

DESIGN PARAMETER	VALUE
Input voltage V_{IN}	12 V typical
Output voltage V_{OUT}	1.2 V
Output current rating	4 A
Key care-abouts	Small solution size, good transient response
Transient response requirements	3% voltage deviation, 2-A load step, 1-A/µs slew rate

8.2.2 Detailed Design Procedure

8.2.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the TPSM84424 device with the WEBENCH® Power Designer.

1. Start by entering the input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at www.ti.com/WEBENCH.

8.2.2.2 Output Voltage Setpoint

The output voltage of the TPSM84424 device is externally adjustable using a two resistor divider (R_{FBT} and R_{FBB}). The recommended value of R_{FBT} is 10 kΩ. Select the value of R_{FBB} from Table 1 or calculate using Equation 7:

$$R_{FBB} = \frac{6}{(V_{OUT} - 0.6)} \ (k\Omega) \tag{7}$$

To set the output voltage to 1.2 V, the R_{FBB} value is 10 kΩ.

8.2.2.3 Setting the Switching Frequency

To set the switching frequency of the TPSM84424 a resistor (R_{RT}) between the RT/CLK pin and AGND is required. Select the value of R_{RT} from Table 1 or calculate using Equation 8:

$$R_{RT} = 58650 \times f_{SW}\,(kHz)^{-1.028}\,(k\Omega) \tag{8}$$

The recommended switching frequncy for a 1.2 V output is 450 kHz. To set the switching frequency to 450 kHz, the R_{RT} value is 110 kΩ.

8.2.2.4 Input Capacitors

For this design, two 10-µF ceramic capacitors rated for 25 V are used for the input decoupling capacitors.

8.2.2.5 Output Capacitors

The minimum required output capacitance for a 1.2-V output is 200 µF of ceramic capacitance, as listed in Table 1. For this design, two 100-µF ceramic capacitors plus a 220 µF, 15 mΩ polymer capacitor where used to meet the transient requirement specification.

8.2.2.6 TurboTrans Resistor

A TurboTrans resistor (R_{TT}) is required between the TT pin and AGND. The value of R_{TT} can be calulated using Equation 9. When calculating the R_{TT} value, the total ***effective*** output capacitance which takes into account the effects of applied voltage and temperature.

$$R_{TT} = \left[\left(\frac{K_{TT} \times V_{OUT} \times C_{O(eff)}(\mu F)}{50}\right) - 2\right] \ (k\Omega) \tag{9}$$

The calulated value for R_{TT} for this application is 4.12 kΩ.

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8.2.2.7 Application Waveforms

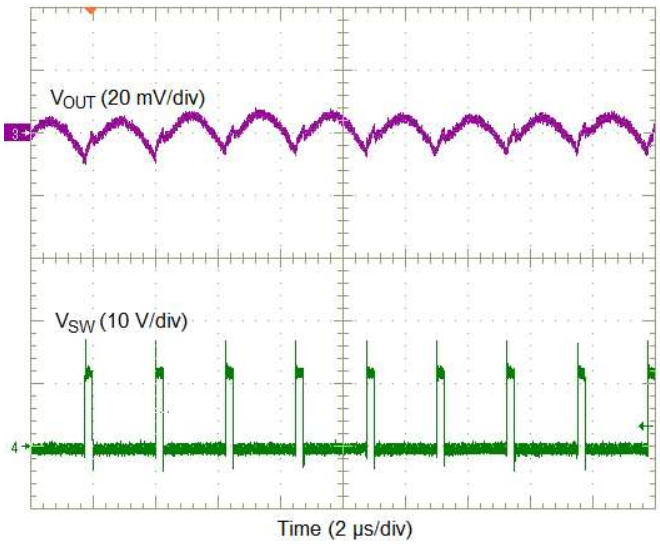

Figure 24. Output Ripple and SW Waveforms

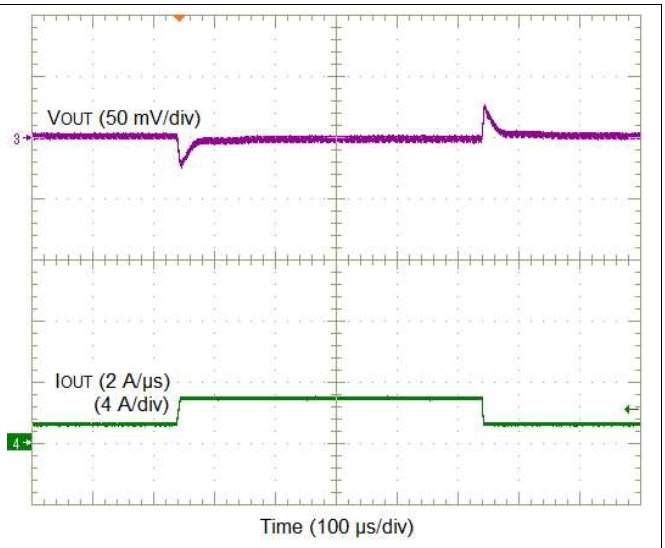

Figure 25. Transient Response Waveforms

9 Power Supply Recommendations

The TPSM84424 is designed to operate from an input voltage supply range between 4.5 V and 17 V. This input supply must be well regulated and able to withstand maximum input current and maintain a stable voltage. The resistance of the input supply rail must be low enough that an input current transient does not cause a high enough drop at the TPSM84424 supply voltage that can cause a false UVLO fault triggering and system reset.

If the input supply is located more than a few inches from the TPSM84424 additional bulk capacitance may be required in addition to the ceramic bypass capacitors. Typically, a 47-µF or 100-µF electrolytic capacitor will suffice.

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10 Layout

The performance of any switching power supply depends as much upon the layout of the PCB as the component selection. The following guidelines will help users design a PCB with the best power conversion performance, thermal performance, and minimized generation of unwanted EMI.

10.1 Layout Guidelines

To achieve optimal electrical and thermal performance, an optimized PCB layout is required. Figure 26 thru Figure 29, shows a typical PCB layout. Some considerations for an optimized layout are:

- Use large copper areas for power planes (VIN, VOUT, and PGND) to minimize conduction loss and thermal stress.
- Place ceramic input and output capacitors close to the device pins to minimize high frequency noise.
- Locate additional output capacitors between the ceramic capacitor and the load.
- Keep AGND and PGND separate from one another. The connection is made internal to the device.
- Place R_{FBB}, R_{RT}, and C_{SS} as close as possible to their respective pins.
- Use multiple vias to connect the power planes (VIN, VOUT, and PGND) to internal layers.

10.2 Layout Examples

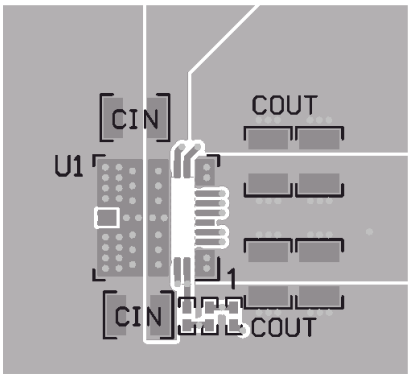

Figure 26. Typical Top-Layer Layout

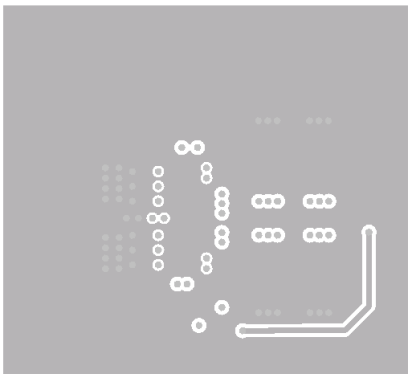

Figure 27. Typical Layer-2 Layout

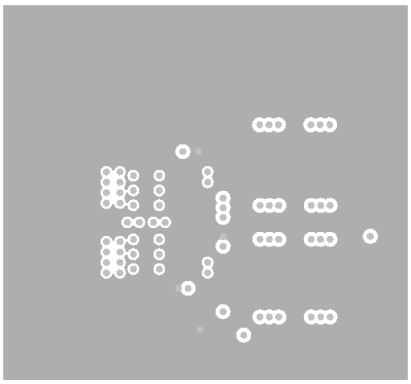

Figure 28. Typical Layer-3 Layout

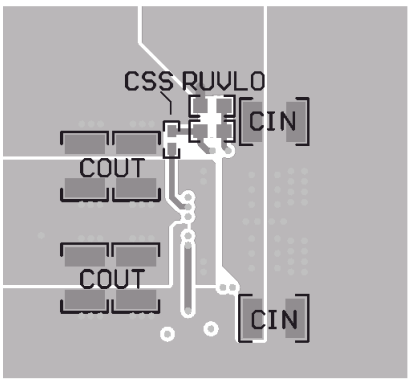

Figure 29. Typical Bottom-Layer Layout (Bottom View)

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10.3 EMI

The TPSM84424 is compliant with EN55011 Class B radiated emissions. Figure 30 and Figure 31 show typical examples of radiated emissions plots for the TPSM84424. The graphs include the plots of the antenna in the horizontal and vertical positions.

10.3.1 EMI Plots

EMI plots were measured using the standard TPSM84424EVM with no input filter.

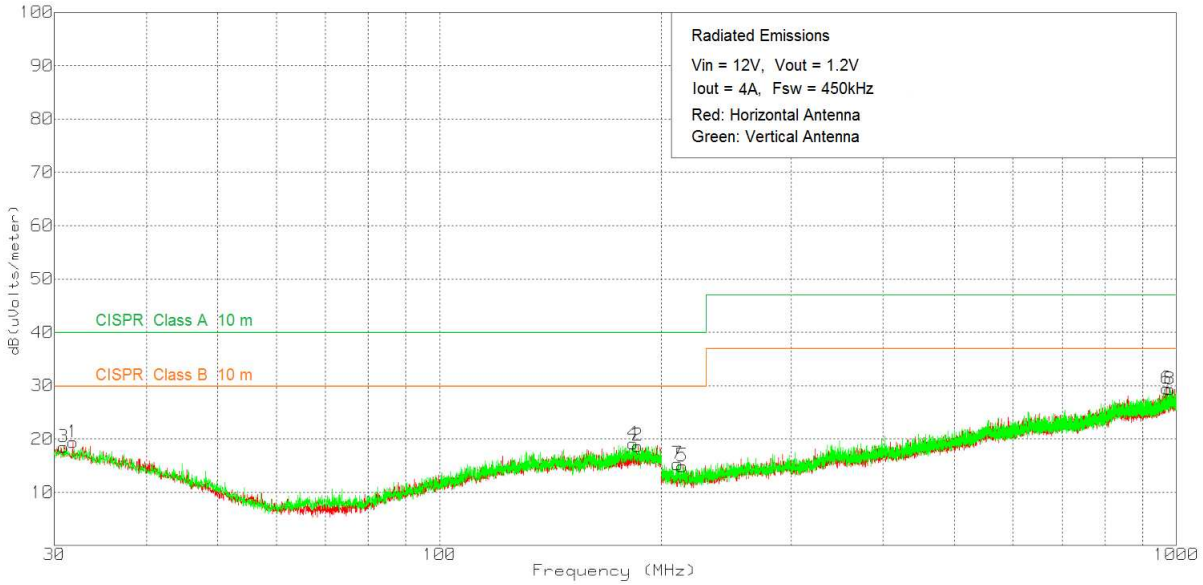

Figure 30. Radiated Emissions 12-V Input, 1.2-V Output, 4-A Load (EN55011 Class B)

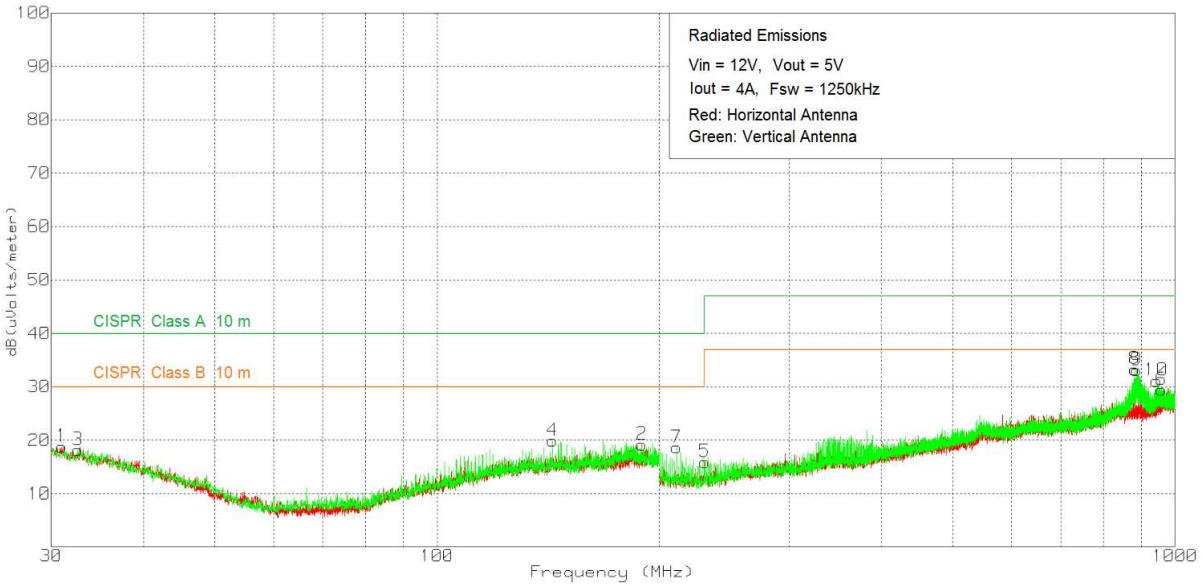

Figure 31. Radiated Emissions 12-V Input, 5-V Output, 4-A Load (EN55011 Class B)

10.4 Package Specifications

TPSM84424		VALUE	UNIT
Weight		0.90	grams
Flammability	Meets UL 94 V-O		
MTBF Calculated Reliability	Per Bellcore TR-332, 50% stress, T_A = 40°C, ground benign	73.5	MHrs

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11 Device and Documentation Support

11.1 Device Support

11.1.1 Third-Party Products Disclaimer

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11.2 Development Support

11.2.1 Custom Design With WEBENCH® Tools

Click here to create a custom design using the TPSM84424 device with the WEBENCH® Power Designer.

1. Start by entering the input voltage (V_{IN}), output voltage (V_{OUT}), and output current (I_{OUT}) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

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- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

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11.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.4 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community ***TI's Engineer-to-Engineer (E2E) Community.*** Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support ***TI's Design Support*** Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.5 Trademarks

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11.6 Electrostatic Discharge Caution

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

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11.7 Glossary

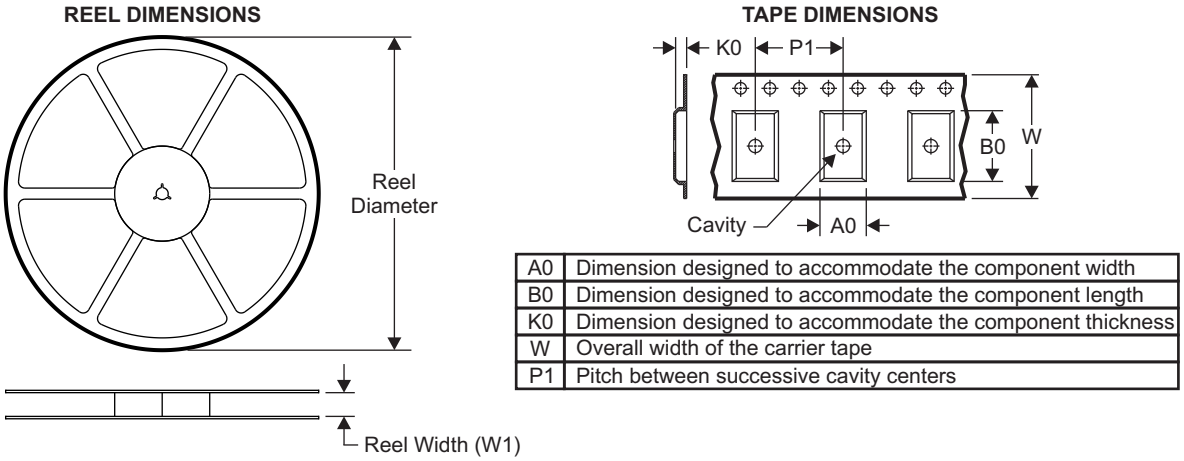
SLYZ022 — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

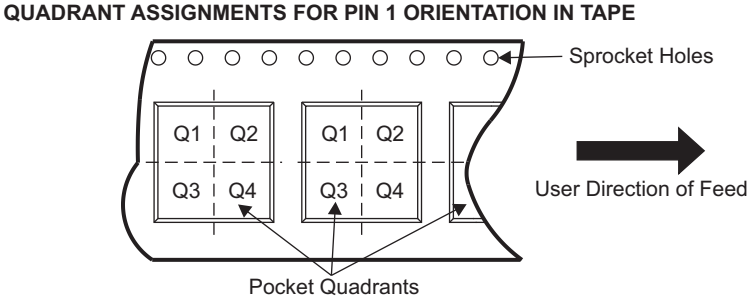
12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical packaging and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

12.1 Tape and Reel Information



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers



Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPSM84424MOLR	QFM	MOL	24	500	330.0	16.0	7.8	7.8	5.81	12.0	16.0	Q2

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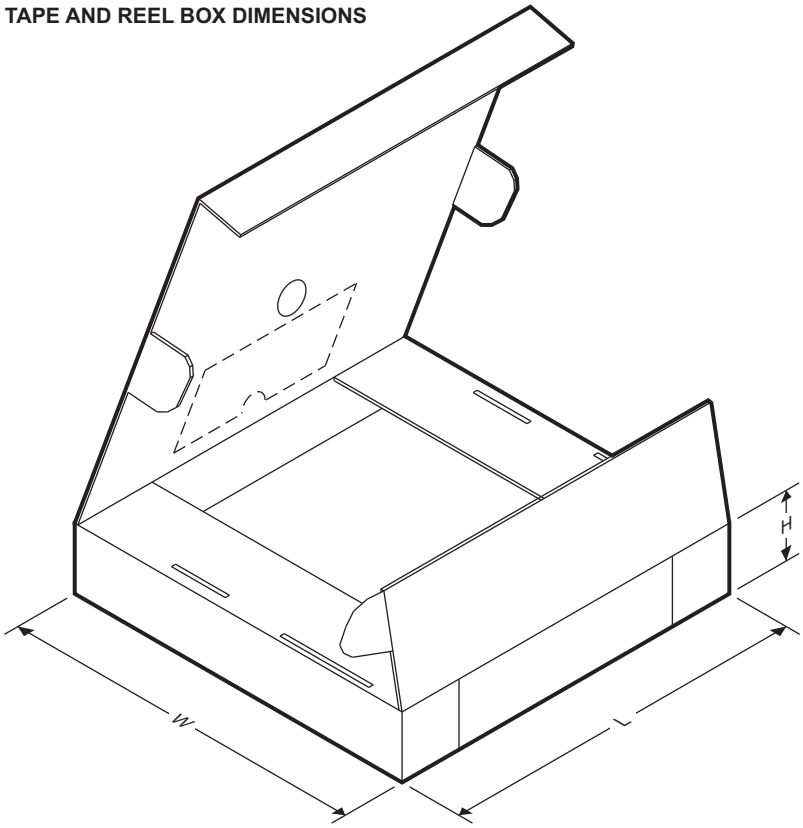
TAPE AND REEL BOX DIMENSIONS



Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPSM84424MOLR	QFM	MOL	24	500	383.0	353.0	58.0

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PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package | Pins	Package qty | Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TPSM84424MOLR	Active	Production	QFM (MOL) | 24	500 | LARGE T&R	-			-40 to 105	TPSM84424
TPSM84424MOLR.A	Active	Production	QFM (MOL) | 24	500 | LARGE T&R	-	Call TI	Call TI	-40 to 105	TPSM84424

(1) **Status:** For more details on status, see our product life cycle.

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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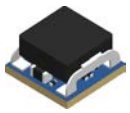
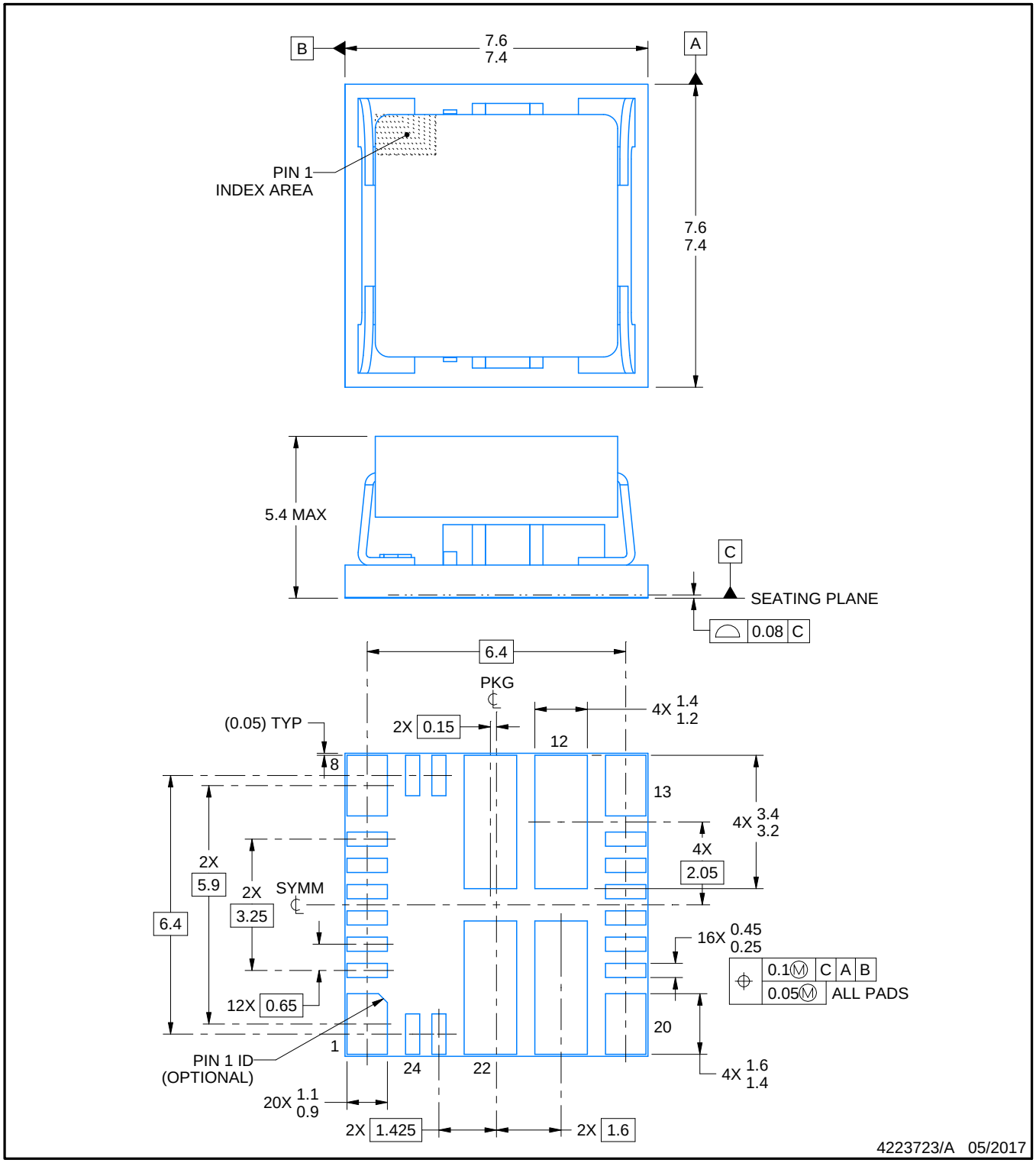
MOL0024A



PACKAGE OUTLINE

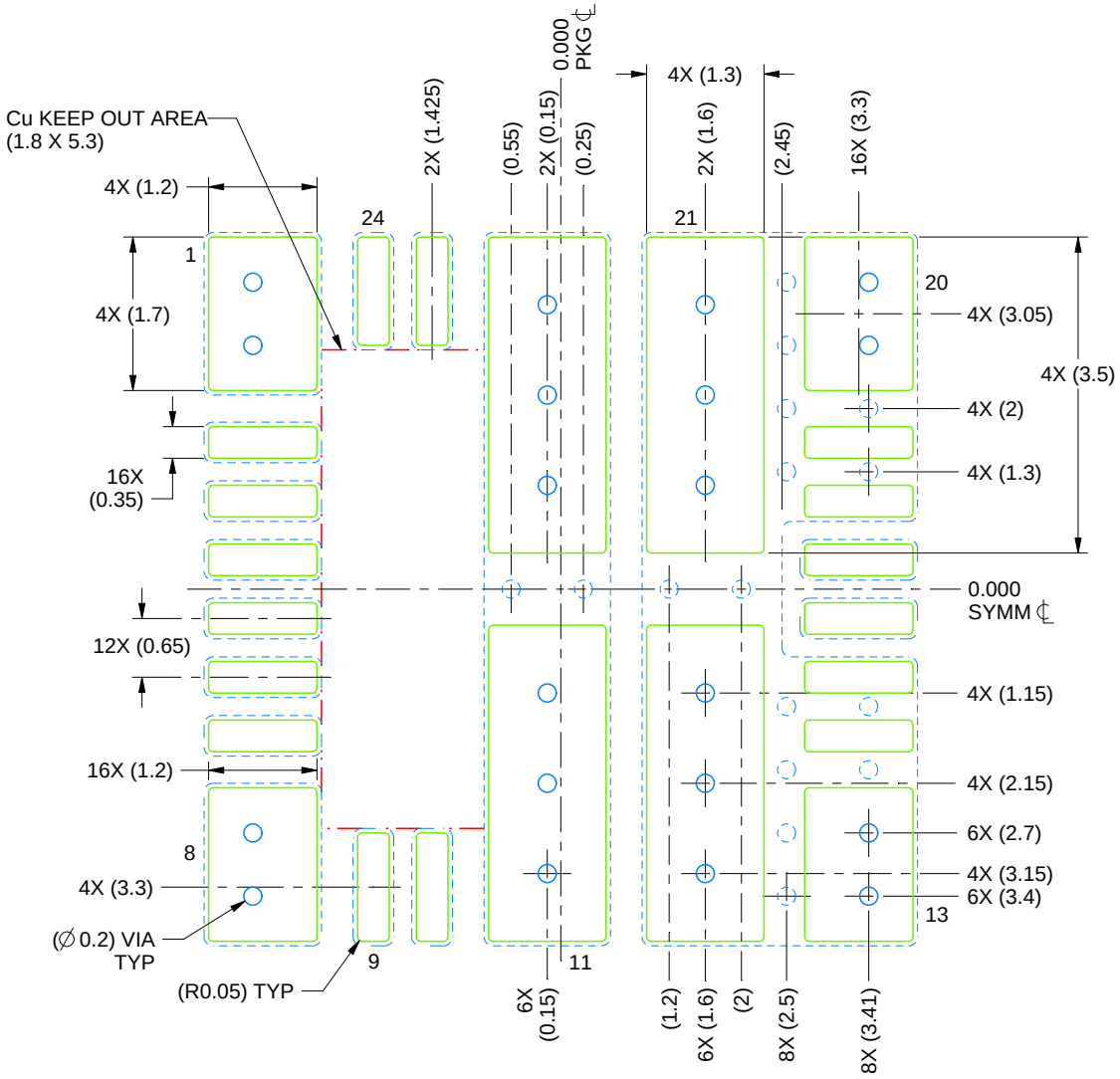
QFM - 5.4 mm max height

QUAD FLAT MODULE

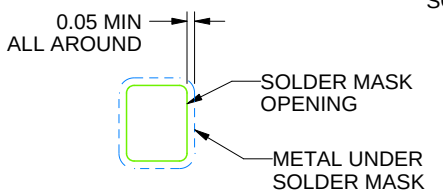


NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pads must be soldered to the printed circuit board for optimal thermal and mechanical performance.



LAND PATTERN EXAMPLE
SOLDER MASK DEFINED
SCALE:12X

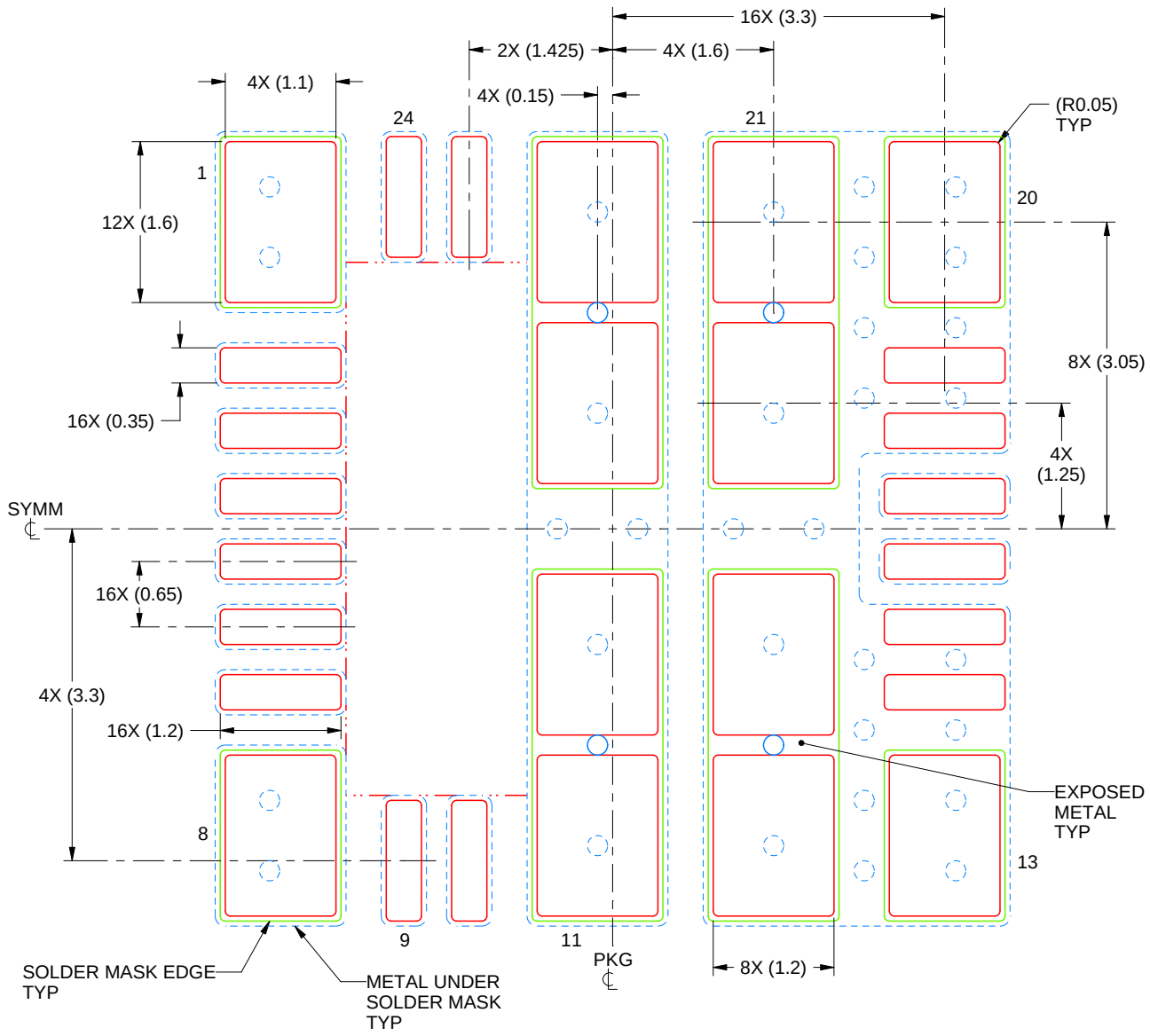


SOLDER MASK DETAIL

4223723/A 05/2017

NOTES: (continued)

4. This package is designed to be soldered to the thermal pads on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE
PADS 1, 8, 13 & 20: 86%
PADS 11, 12, 21 & 22: 84%
SCALE:15X

4223723/A 05/2017

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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