# Functional Safety Information TPS7B81-Q1 Functional Safety FIT Rate, FMD and Pin FMA

TEXAS INSTRUMENTS

# **Table of Contents**

| 1 Overview                                      | 2 |
|---|---|
| 2 Functional Safety Failure In Time (FIT) Rates | 3 |
| 2.1 HVSSOP Package                              |   |
| 2.2 WSON Package                                |   |
| 2.3 TO-252 Package                              |   |
| 3 Failure Mode Distribution (FMD)               |   |
| 4 Pin Failure Mode Analysis (Pin FMA)           | 7 |
| 4.1 HVSSOP Package                              |   |
| 4.2 WSON Package                                |   |
| 4.3 TO-252 Package                              |   |
| 5   |   |

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1



# 1 Overview

This document contains information for the TPS7B81-Q1 (HVSSOP, WSON, and TO-252 packages) to aid in a functional safety system design. Information provided are:

- Functional safety failure in time (FIT) rates of the semiconductor component estimated by the application of industry reliability standards
- Component failure modes and their distribution (FMD) based on the primary function of the device
- Pin failure mode analysis (pin FMA)

Figure 1-1 shows the device functional block diagram for reference.

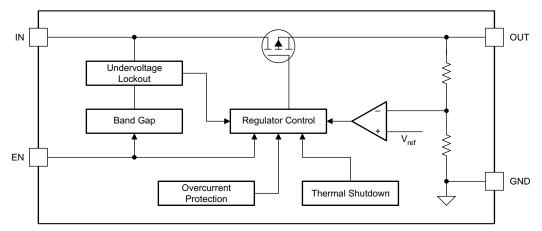


Figure 1-1. Functional Block Diagram

The TPS7B81-Q1 was developed using a quality-managed development process, but was not developed in accordance with the IEC 61508 or ISO 26262 standards.



# 2 Functional Safety Failure In Time (FIT) Rates

# 2.1 HVSSOP Package

This section provides functional safety failure in time (FIT) rates for the HVSSOP package of the TPS7B81-Q1 based on two different industry-wide used reliability standards:

- Table 2-1 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-2 provides FIT rates based on the Siemens Norm SN 29500-2

## Table 2-1. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

| FIT IEC TR 62380 / ISO 26262 | FIT (Failures Per 10 <sup>9</sup> Hours) |
|------------------------------|--|
| Total component FIT rate     | 9  |
| Die FIT rate                 | 5  |
| Package FIT rate             | 4  |

The failure rate and mission profile information in Table 2-1 comes from the reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission profile: Motor control from table 11
- Power dissipation: 300 mW
- Climate type: World-wide table 8
- Package factor (lambda 3): Table 17b
- Substrate material: FR4
- EOS FIT rate assumed: 0 FIT

## Table 2-2. Component Failure Rates per Siemens Norm SN 29500-2

| Table | Category                                       | Reference FIT Rate | Reference Virtual T <sub>J</sub> |
|-------|--|--------------------|----------------------------------|
| 4     | Power amplifier and regulator ≤ 1 Watt – (LDO) | 40 FIT             | 70°C                             |

The reference FIT rate and reference virtual  $T_J$  (junction temperature) in Table 2-2 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.



# 2.2 WSON Package

This section provides functional safety failure in time (FIT) rates for the WSON package of the TPS7B81-Q1 based on two different industry-wide used reliability standards:

- Table 2-3 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-4 provides FIT rates based on the Siemens Norm SN 29500-2

## Table 2-3. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

| FIT IEC TR 62380 / ISO 26262 | FIT (Failures Per 10 <sup>9</sup> Hours) |
|------------------------------|--|
| Total component FIT rate     | 8  |
| Die FIT rate                 | 6  |
| Package FIT rate             | 2  |

The failure rate and mission profile information in Table 2-3 comes from the reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission profile: Motor control from table 11
- Power dissipation: 300 mW
- Climate type: World-wide table 8
- Package factor (lambda 3): Table 17b
- Substrate material: FR4
- EOS FIT rate assumed: 0 FIT

#### Table 2-4. Component Failure Rates per Siemens Norm SN 29500-2

| Table | Category  | Reference FIT Rate | Reference Virtual T <sub>J</sub> |
|-------|---|--------------------|----------------------------------|
| 4     | Power amplifier and regulator $\leq$ 1 Watt – (LDO) | 40 FIT             | 70°C                             |

The reference FIT rate and reference virtual  $T_J$  (junction temperature) in Table 2-4 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.



# 2.3 TO-252 Package

This section provides functional safety failure in time (FIT) rates for the TO-252 package of the TPS7B81-Q1 based on two different industry-wide used reliability standards:

- Table 2-1 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-2 provides FIT rates based on the Siemens Norm SN 29500-2

## Table 2-5. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

| FIT IEC TR 62380 / ISO 26262 | FIT (Failures Per 10 <sup>9</sup> Hours) |
|------------------------------|--|
| Total component FIT rate     | 16                                       |
| Die FIT rate                 | 4  |
| Package FIT rate             | 12                                       |

The failure rate and mission profile information in Table 2-1 comes from the reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission profile: Motor control from table 11
- Power dissipation: 300 mW
- Climate type: World-wide table 8
- Package factor (lambda 3): Table 17b
- Substrate material: FR4
- EOS FIT rate assumed: 0 FIT

#### Table 2-6. Component Failure Rates per Siemens Norm SN 29500-2

| Table | Category  | Reference FIT Rate | Reference Virtual T <sub>J</sub> |
|-------|---|--------------------|----------------------------------|
| 4     | Power amplifier and regulator $\leq$ 1 Watt – (LDO) | 40 FIT             | 70°C                             |

The reference FIT rate and reference virtual  $T_J$  (junction temperature) in Table 2-2 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.



# **3** Failure Mode Distribution (FMD)

The failure mode distribution estimation for the TPS7B81-Q1 in Table 3-1 comes from the combination of common failure modes listed in standards such as IEC 61508 and ISO 26262, the ratio of sub-circuit function size and complexity, and from best engineering judgment.

The failure modes listed in this section reflect random failure events and do not include failures resulting from misuse or overstress.

| Die Failure Modes             | Failure Mode Distribution (%) |
|-------------------------------|-------------------------------|
| No output                     | 45                            |
| Output high (following input) | 15                            |
| Output not in specification   | 35                            |
| Short circuit on any two pins | 5                             |

## Table 3-1. Die Failure Modes and Distribution



# 4 Pin Failure Mode Analysis (Pin FMA)

This section provides a failure mode analysis (FMA) for the pins of the TPS7B81-Q1 (HVSSOP, WSON, and TO-252 packages). The failure modes covered in this document include the typical pin-by-pin failure scenarios:

- Pin short-circuited to ground (see Table 4-2 and Table 4-6.)
- Pin open-circuited (see Table 4-3 and Table 4-7)
- Pin short-circuited to an adjacent pin (see Table 4-4 and Table 4-8)
- Pin short-circuited to supply (see Table 4-5 and Table 4-9)

Table 4-2 through Table 4-9 also indicate how these pin conditions can affect the device as per the failure effects classification in Table 4-1.

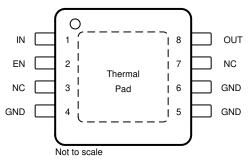
## Table 4-1. TI Classification of Failure Effects

| Class | Failure Effects   |
|-------|---|
| А     | Potential device damage that affects functionality          |
| В     | No device damage, but loss of functionality                 |
| С     | No device damage, but performance degradation               |
| D     | No device damage, no impact to functionality or performance |



# 4.1 HVSSOP Package

Figure 4-1 shows the TPS7B81-Q1 pin diagram for the HVSSOP package. For a detailed description of the device pins, see the *Pin Configuration and Functions* section in the TPS7B81-Q1 data sheet.



## Figure 4-1. Pin Diagram (HVSSOP Package)

#### Table 4-2. Pin FMA for Device Pins Short-Circuited to Ground

| Pin Name | Pin No. | Description of Potential Failure Effects  |   |
|----------|---------|---|---|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.  | В |
| EN       | 2       | The device is stuck in shutdown mode, resulting in no output voltage.   | В |
| NC       | 3       | No effect. Normal operation.  | D |
| GND      | 4       | No effect. Normal operation.  | D |
| GND      | 5       | No effect. Normal operation.  | D |
| GND      | 6       | No effect. Normal operation.  | D |
| NC       | 7       | No effect. Normal operation.  | D |
| VOUT     | 8       | The device is not operational when the output is pulled to GND. Current limit is triggered, and the device can repeatedly enter and exit thermal shutdown depending on power dissipation. | В |

## Table 4-3. Pin FMA for Device Pins Open-Circuited

| Pin Name | Pin No. | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |
|----------|---------|--|----------------------------|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.   | В                          |
| EN       | 2       | The device flips between shutdown mode and normal mode because of the noise on the EN voltage. This condition can result in no output voltage. | В                          |
| NC       | 3       | No effect. Normal operation.   | D                          |
| GND      | 4       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| GND      | 5       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| GND      | 6       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| NC       | 7       | No effect. Normal operation.   | D                          |
| VOUT     | 8       | The output is disconnected from the load.  | В                          |



| Pin Name | Pin No. | Shorted to   | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |
|----------|---------|--------------|--|----------------------------|
| IN       | 1       | EN (pin 2)   | EN is pulled to the IN supply. Shutdown mode is not possible. The device is powered on as long as the input supply is present. | D                          |
| EN       | 2       | NC (pin 3)   | No effect. Normal operation.   | D                          |
| NC       | 3       | GND (pin 4)  | No effect. Normal operation.   | D                          |
| GND      | 5       | GND (pin 6)  | No effect. Normal operation.   | D                          |
| GND      | 6       | NC (pin 7)   | No effect. Normal operation.   | D                          |
| NC       | 7       | VOUT (pin 8) | No effect. Normal operation.   | D                          |

#### Table 4-4. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

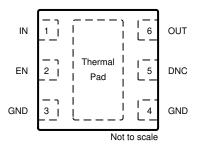
#### Table 4-5. Pin FMA for Device Pins Short-Circuited to VBAT

| Pin Name | Pin No.   | Description of Potential Failure Effects  | Failure<br>Effect<br>Class |
|----------|---|---|----------------------------|
| IN       | IN 1 No effect. Normal operation.   |   | D                          |
| EN       | 2 EN is pulled to VBAT. Shutdown mode is not possible. The device is powered on as long as VB is present. |   | С                          |
| NC       | 3   | No effect. Normal operation.  | D                          |
| GND      | 4   | VBAT can discharge if other GND connections on the device are still tied to GND. If all pins are floated to VBAT, this condition can result in VOUT detecting the VBAT voltage. | В                          |
| GND      | 5   | VBAT can discharge if other GND connections on the device are still tied to GND. If all pins are floated to VBAT, this condition can result in VOUT detecting the VBAT voltage. | В                          |
| GND      | 6   | VBAT can discharge if other GND connections on device are still tied to GND. If all pins are floated to VBAT, this condition can result in VOUT detecting the VBAT voltage.     | В                          |
| NC       | 7   | No effect. Normal operation.  | D                          |
| VOUT     | 8   | The VOUT pin can be damaged and the load being powered by the TPS7B81-Q1 instead uses the VBAT voltage.   | A                          |



# 4.2 WSON Package

Figure 4-2 shows the TPS7B81-Q1 pin diagram for the WSON package. For a detailed description of the device pins, see the *Pin Configuration and Functions* section in the TPS7B81-Q1 data sheet.



## Figure 4-2. Pin Diagram (WSON Package)

## Table 4-6. Pin FMA for Device Pins Short-Circuited to Ground

| Pin Name | Pin No. | Description of Potential Failure Effects  | Failure<br>Effect<br>Class |
|----------|---------|---|----------------------------|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.  | В                          |
| EN       | 2       | The device is stuck in shutdown mode, resulting in no output voltage.   | В                          |
| GND      | 3       | No effect. Normal operation.  | D                          |
| GND      | 4       | No effect. Normal operation.  | D                          |
| DNC      | 5       | No effect. Normal operation.  | D                          |
| VOUT     | 6       | The device is not operational when the output is pulled to GND. Current limit is triggered, and the device can repeatedly enter and exit thermal shutdown depending on power dissipation. | В                          |

#### Table 4-7. Pin FMA for Device Pins Open-Circuited

| Pin Name | Pin No. | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |
|----------|---------|--|----------------------------|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.   | В                          |
| EN       | 2       | The device flips between shutdown mode and normal mode because of the noise on the EN voltage. This condition can result in no output voltage. | В                          |
| GND      | 3       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| GND      | 4       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| DNC      | 5       | No effect. Normal operation.   | D                          |
| VOUT     | 6       | The output of the device is disconnected from the load.  | В                          |

## Table 4-8. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

| Pin Name | Pin No. | Shorted to   | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |
|----------|---------|--------------|--|----------------------------|
| IN       | 1       | EN (pin 2)   | EN is pulled to the IN supply. Shutdown mode is not possible. The device is powered on as long as the input supply is present. | D                          |
| EN       | 2       | GND (pin 3)  | The device is stuck in shutdown mode, resulting in no output voltage.  | В                          |
| GND      | 4       | DNC (pin 5)  | No effect. Normal operation.   | D                          |
| DNC      | 5       | VOUT (pin 6) | VOUT can fall out of regulation or increased quiescent current can be observed.  | С                          |



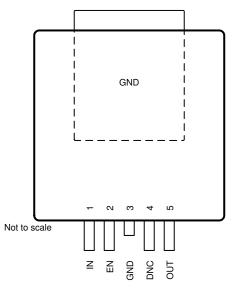
| Pin Name | Pin No. | Description of Potential Failure Effects  | Failure<br>Effect<br>Class |
|----------|---------|---|----------------------------|
| IN       | 1       | No effect. Normal operation.  | D                          |
| EN       | 2       | EN is pulled to VBAT. Shutdown mode is not possible. The device is powered on as long as VBAT is present.   | С                          |
| GND      | 3       | VBAT can discharge if other GND connections on the device are still tied to GND. If all pins are floated to VBAT, this condition can result in VOUT detecting the VBAT voltage. | В                          |
| GND      | 4       | VBAT can discharge if other GND connections on the device are still tied to GND. If all pins a floated to VBAT, this condition can result in VOUT detecting the VBAT voltage.   |                            |
| DNC      | 5       | VOUT can fall out of regulation or increased quiescent current can be observed.   | С                          |
| VOUT     | 6       | The VOUT pin can be damaged and the load being powered by the TPS7B81-Q1 instead uses the VBAT voltage.   | А                          |

#### Table 4-9. Pin FMA for Device Pins Short-Circuited to VBAT



# 4.3 TO-252 Package

Figure 4-1 shows the TPS7B81-Q1 pin diagram for the TO-252 package. For a detailed description of the device pins, see the *Pin Configuration and Functions* section in the TPS7B81-Q1 data sheet.



## Figure 4-3. Pin Diagram (TO-252 Package)

## Table 4-10. Pin FMA for Device Pins Short-Circuited to Ground

| Pin Name | Pin No. | Description of Potential Failure Effects  | Failure<br>Effect<br>Class |
|----------|---------|---|----------------------------|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.  | В                          |
| EN       | 2       | The device is stuck in shutdown mode, resulting in no output voltage.   | В                          |
| GND      | 3       | No effect. Normal operation.  | D                          |
| DNC      | 4       | No effect. Normal operation.  | D                          |
| VOUT     | 5       | The device is not operational when the output is pulled to GND. Current limit is triggered, and the device can repeatedly enter and exit thermal shutdown depending on power dissipation. | В                          |

#### Table 4-11. Pin FMA for Device Pins Open-Circuited

| Pin Name | Pin No. | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |
|----------|---------|--|----------------------------|
| IN       | 1       | Power is not supplied to the device, resulting in no output voltage.   | В                          |
| EN       | 2       | The device flips between shutdown mode and normal mode because of the noise on the EN voltage. This condition can result in no output voltage. | В                          |
| GND      | 3       | A floating GND pin can result in incorrect voltage regulation or no output voltage.  | В                          |
| DNC      | 4       | No effect. Normal operation.   | D                          |
| VOUT     | 5       | The output of the device is disconnected from the load.  | В                          |



| Pin Name | Pin No. | Shorted to   | Description of Potential Failure Effects   | Failure<br>Effect<br>Class |  |
|----------|---------|--------------|--|----------------------------|--|
| IN       | 1       | EN (pin 2)   | EN is pulled to the IN supply. Shutdown mode is not possible. The device is powered on as long as the input supply is present. | D                          |  |
| EN       | 2       | GND (pin 3)  | The device is stuck in shutdown mode, resulting in no output voltage   | В                          |  |
| GND      | 3       | DNC (pin 4)  | No effect. Normal operation.   | D                          |  |
| DNC      | 4       | VOUT (pin 5) | VOUT can fall out of regulation and increased quiescent current can be observed.   | С                          |  |

#### Table 4-12. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

#### Table 4-13. Pin FMA for Device Pins Short-Circuited to VBAT

| Pin Name | Pin No. | Description of Potential Failure Effects  | Failure<br>Effect<br>Class |
|----------|---------|---|----------------------------|
| IN       | 1       | No effect. Normal operation.  | D                          |
| EN       | 2       | EN is pulled to VBAT. Shutdown mode is not possible. The device is powered on as long as VBAT is present.   | С                          |
| GND      | 3       | VBAT can discharge if other GND connections on the device are still tied to GND. If all pins are floated to VBAT, this condition can result in VOUT detecting the VBAT voltage. | В                          |
| DNC      | 4       | VOUT can fall out of regulation and increased quiescent current can be observed.  | С                          |
| VOUT     | 5       | The VOUT pin can be damaged and the load being powered by the TPS7B81-Q1 instead uses the VBAT voltage.   | А                          |

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