








| FABRICATION CHART |  |  |  |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { FINISHED } \\ & \text { THICKNESS } \end{aligned}$ | SILKSCREEN | SOLDERMASK | $\begin{aligned} & \text { FINISHED } \\ & \text { COPPER } \\ & \text { WEIGHT } \end{aligned}$ |
| $\square 0.031$ $\square 0.062$ $\square 0.093$ $\square 0.125$ |  |  | $\square$ 1 OZ <br> $\square$ 2 OZ <br> $\square$ OTHER |
| DESIGN | TRACE/GAP SPACING |  | LAYER COUNT |
| SMD THRU-HOLE MIX | $\square 0.010 / 0.010$$\square 0.008 / 0.007$$\square 0.006 / 0.006$ |  | $\square$ SINGLE SIDED <br> $\square$ 2 LAYER <br> $\square$ 4 LAYER <br> $\square$ OTHER  |

## NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:
2. BASE LAMINATE:
3. SOLDERMASK:
4. TOLERANCES:
5. PLATNG:
6. FINSH:
7. LEGEND:
8. MARKINGS:
9. WORKMANSHP:
10. DOCUMENTATION:
11. DRILL SIZES:
12. PANEL BORDER:
13. PROCESS CHANGES:

ALL MATERIALS, INCLUDING BUT NOT LIMITED TO BASE LAMINATE, BONDING MATERIALS AND SOLDERMASK COATNGS FORMING THE FINISHED PRINIED CIRCUIT BOARD SHALL MEET UL-796 REQUIREMENTS AND BE RoHS COMPLIANT AND HAVE A FLAMMABILTY OF UL94V-0.
PLASTIC SHEET, LAMINATED METAL CLAD, ONE OR TWO SIDES, BASE MATERIAL NEMA TYPE FR-4 OR
EQUIVALENT, W/Tg =140 Deg C OR HIGHER. MINIMUM DECOMPOSITION TEMP (Td) OF 320 Deg c. GLASS EPOXY RESIN, COPPER-CLAD IN ACCORDANCE WTH 2 LAYER STACK-UP. COMPLIANTWTH LEAD FREE PROCESS.

SOLDERMASK OVER BARE COPPER (SMOBC) USING LIQUID PHOTO-IMAGEABLE SOLDERMASK IN ACCORDANCE WTH IPC-SM-840. COLOR: GREEN. MINOR SOLDERMASK ADJUSTMENTS TO FACLITATE PCB FAB AND OR ASSEMBLY AS A RESULT.

UNLESS OTHERMSE SPECIFIED PCB TOLERANCES
SHALL BE +1-. 005 INCHES, HOLE DIAMETERS SHALL BE +1.003 INCHES.
HOLES REQURING PLATNG, SEE HOLE CHART, TO HAVE 1 OZ $(0.0014)$ MIN. THK MIN. THCK COPPER.
PLATE WTH RoHS COMPLIANT, IIMMERSION SILVER PREFERRED, IIMERSION TIN OR SN/Ag/Cu WTH RMA FLUX, 0.0003 " to 00005 " THCK ALL EXPOSED AREAS
AS COATED, NO ACTVE FLUXES ARE ACCEPTABLE.
IF REQUIRED, SILKSCREEN LEGEND(S) WTH WHITE NON-CONDUCTVE EPOXY INK.
BOARD MUST BEAR VENDOR'S IDENTFICATION CODE (ETCH OR WHITE NON-CONDUCTVE INK) LOCATON OPTIONAL.
BOARD IS TO BE MANUFACTURED PER IPC-A-G00 CLASS 2 REQUIREMENTS OR BETTER.
PCB VENDOR IS REOUIRED TO RETURN ANY AND ALL DOCUMENTS SUPPLIED OR ULTMATELY PURCHASED BY TEXAS INSTRUMENTS UPON COMPLETION OF PURCHASE ORDER.

HOLE DIAMETERS SHOWN ARE FINISHED SIIES AFIER PLATING UNLESS OTHERMSE NOTED.
ANY METAL IN BORDER AREA INCLUDING PART NUMBER, DATECODE AND/OR REVIIION LETIERS
MUST BE COVERED WTH SOLDERMASK.
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