

Passing CISPR25 Radiated Emissions Using TPS54362B-Q1

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1

ABSTRACT

This application note provides a summary of CISPR25 Radiated Emissions test results using the TPS54362B-Q1 device. This buck converter is capable of passing CISPR25 and other automotive EMC test specifications. The TPS54362B-Q1 device does not require use of programmable frequency modulation. The device can pass EMC tests by optimizing external components selection, placement, and board layout.

Contents

| 1 | Schematics and Printed Circuit Board (PCB) Description | | | |
|---|--|---|----|--|
| | 1.1 | Schematic for TPS54362BEVM | 2 | |
| | 1.2 | Bill of Materials (BOM) for TPS54362BEVM | 3 | |
| 2 | Descri | ption and Setup for Radiated Emissions Measurements | 7 | |
| | 2.1 | Setup Conditions | 7 | |
| | 2.2 | Test Setup and Result for Monopole | 8 | |
| | 2.3 | Test Setup and result for Bicon Vertical | 9 | |
| | 2.4 | Test Setup and result for Bicon Horizontal | 10 | |
| 3 | Summ | ary | 10 | |

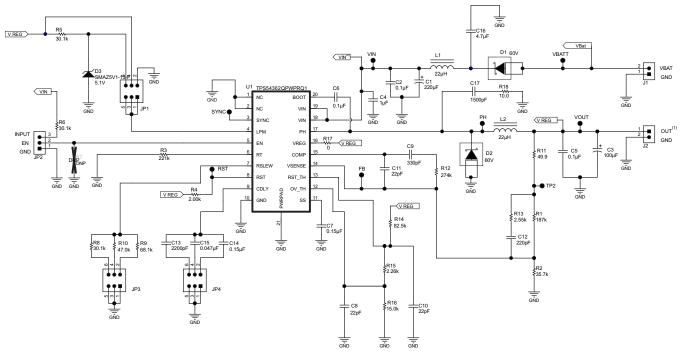
List of Figures

| 1 | Schematic | 2 |
|----|-------------------------------|----|
| 2 | Top Assembly Layer | 5 |
| 3 | Top Layer Routing | 5 |
| 4 | Inner Layer 2 (Ground Plane) | 5 |
| 5 | Inner Layer 3 Routing | 5 |
| 6 | Bottom Layer (Ground Plane) | 5 |
| 7 | Monopole | 8 |
| 8 | Monopole Test Results | 8 |
| 9 | Bicon Vertical | 9 |
| 10 | Bicon Vertical Test Results | 9 |
| 11 | Bicon Horizontal | 10 |
| 12 | Bicon Horizontal Test Results | 10 |
| | | |

1 Schematics and Printed Circuit Board (PCB) Description

The TPS54362BEVM is the subject board designed for EMC required by the automotive specification CISPR25. The TPS54362BEVM PCB was used for all testing.

1.1 Schematic for TPS54362BEVM



Note: The RC snubber R18 and C17 is not needed with controlled slew rate of 1 V/2.5 ns. This slew rate value can be achieved with a pulldown resistor of 30 k Ω from device pin 7 to GND

- (1) Output voltage = 5 V, load current = 3 A maximum
- (2) Input voltage up to 48 V

Figure 1. Schematic



1.2 Bill of Materials (BOM) for TPS54362BEVM

Table 1. BOM

| QTY | VALUE | DESCRIPTION | PACKAGE REFERENCE | PART NUMBER | MANUFACTURER |
|-----|----------------------|---|--------------------------------|--------------------|--------------------------------|
| | | Printed Circuit Board | | HVL074 | Any |
| | TPS54362BQPWPRQ 1 | IC, 3 A, 60 V step down DC/DC converter with low $\rm I_Q$ | PWP20 | TPS54362BQPWPRQ1 | TI |
| | 220 µF | Capacitor, AL, 220 μF, 50 V, ±20%, 0.18 Ω, SMD | SMT Radial G | EEE-FK1H221P | Panasonic |
| 5 | 0.1 µF | Capacitor, ceramic, 0.1 µF, 50 V, ±10%, X7R, 0603 | 0603 | GRM188R71H104KA93D | MuRata |
| | 100 µF | Capacitor, TA, 100 μF, 16 V, ±20%, 0.06 Ω, SMD | 7343-31 | TPSD107M016R0060 | AVX |
| | 1 μF | Capacitor, ceramic, 1 µF, 50 V, ±10%, X7R, 1206 | 1206 | GRM31MR71H105KA88L | MuRata |
| 2 | 0.15 µF | Capacitor, ceramic, 0.15 µF, 25 V, ±10%, X7R, 0805 | 0805 | 08053C154KAT2A | AVX |
| | 22 pF | Capacitor, ceramic, 22 pF, 50 V, ±5%, C0G/NP0, 0603 | 0603 | 06035A220JAT2A | AVX |
| | 330 pF | Capacitor, ceramic, 330 pF, 50 V, ±5%, C0G/NP0, 0603 | 0603 | C0603C331J5GACTU | Kemet |
| | 220 pF | Capacitor, ceramic, 220 pF, 50 V, ±5%, C0G/NP0, 0603 | 0603 | C1608C0G1H221J | TDK |
| | 2200 pF | Capacitor, ceramic, 2200 pF, 50 V, ±5%, C0G/NP0, 0603 | 0603 | GRM1885C1H222JA01D | MuRata |
| | 0.047 µF | Capacitor, ceramic, 0.047 µF, 50 V, ±10%, X7R, 0603 | 0603 | C1608X7R1H473K | TDK |
| | 4.7 μF | Capacitor, ceramic, 4.7 µF, 50 V, ±10%, X7R, 1206 | 1206 | GRM31CR71H475KA12L | MuRata |
| | 1500 pF | Capacitor, ceramic, 1500 pF, 50 V, ±10%, X7R, 0603 | 0603 | GRM188R71H152KA01D | MuRata |
| | 60 V | Diode, Schottky, 60 V, 3 A, PowerDI5 | PowerDI5 | PDS360-13 | Diodes Inc. |
| | 1.2V at 200 mA | Diode Zener 5.1 V, 1 W, SMA | DO-214AC, SMA | SMAZ5V1-13-F | Diodes Inc |
| | Red | Test Point, Miniature, Red, TH | Red Miniature Testpoint | 5000 | Keystone |
| | | Fiducial mark. There is nothing to buy or mount. | Fiducial | N/A | N/A |
| | | Terminal Block, 6A, 3.5 mm Pitch, 2-Pos, TH | 7.0x8.2x6.5mm | ED555/2DS | On-Shore Technology |
| | | Header, 100 mil, 3 × 2, Tin, TH | 3x2 Header | PEC03DAAN | Sullins Connector Solutions |
| | | Header, male, 3 × 1, 100 mil, RA, TH | Header, 3x1, RA | PEC03SBAN | Sullins Connector Solutions |
| | 22 µH | Inductor, Shielded Drum Core, Ferrite, 22 μ H, 4 A, 0.04 Ω , SMD | MSS1278T | MSS1278T-223MLB | Coilcraft |
| | | Thermal Transfer Printable Labels, 0.650" W x 0.200" H - 10,000 per roll | PCB Label 0.650"H x 0.200"W | THT-14-423-10 | Brady |
| | 187 kΩ | Resistor, 187 kΩ, 1%, 0.1 W, 0603 | 0603 | RC0603FR-07187KL | Yageo America |
| | 35.7 kΩ | Resistor, 35.7 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW060335K7FKEA | Vishay-Dale |
| | 221 kΩ | Resistor, 221 kΩ, 1%, 0.1 W, 0603 | 0603 | RC0603FR-07221KL | Yageo America |
| | 2 kΩ | Resistor, 2 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW06032K00FKEA | Vishay-Dale |
| | 30.1 kΩ | Resistor, 30.1 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW060330K1FKEA | Vishay-Dale |
| | 68.1 kΩ | Resistor, 68.1 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW060368K1FKEA | Vishay-Dale |



Schematics and Printed Circuit Board (PCB) Description

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| Table 1. BOM | (continued) |
|--------------|-------------|
|--------------|-------------|

| QTY | VALUE | DESCRIPTION | PACKAGE REFERENCE | PART NUMBER | MANUFACTURER |
|-----|---------|--------------------------------------|-------------------|------------------|---------------|
| 1 | 47 kΩ | Resistor, 47 kΩ, 1%, 0.1 W, 0603 | 0603 | RC0603FR-0747KL | Yageo America |
| 1 | 49.9 Ω | Resistor, 49.9 Ω, 1%, 0.1 W, 0603 | 0603 | CRCW060349R9FKEA | Vishay-Dale |
| 1 | 274 kΩ | Resistor, 274 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW0603274KFKEA | Vishay-Dale |
| 1 | 2.55 kΩ | Resistor, 2.55 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW06032K55FKEA | Vishay-Dale |
| 1 | 82.5 kΩ | Resistor, 82.5 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW060382K5FKEA | Vishay-Dale |
| 1 | 2.23 kΩ | Resistor, 2.23 kΩ, 0.5%, 0.1 W, 0603 | 0603 | RT0603DRE072K23L | Yageo America |
| 1 | 15 kΩ | Resistor, 15 kΩ, 1%, 0.1 W, 0603 | 0603 | CRCW060315K0FKEA | Vishay-Dale |
| 1 | 0 Ω | Resistor, 0 Ω, 5%, 0.1 W, 0603 | 0603 | CRCW06030000Z0EA | Vishay-Dale |
| 1 | 10 µ | Resistor, 10.0 Ω, 0.1%, 0.1 W, 0603 | 0603 | RT0603BRD0710RL | Yageo America |
| 10 | 1 × 2 | Shunt, 100mil, Gold plated, Black | Shunt | 969102-0000-DA | 3M |
| 0 | 0 | Resistor, 0 Ω, 5%, 0.1 W, 0603 | 0603 | CRCW06030000Z0EA | Vishay-Dale |



1.2.1 PCB Layout

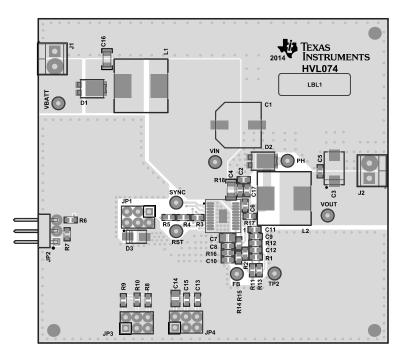


Figure 2. Top Assembly Layer

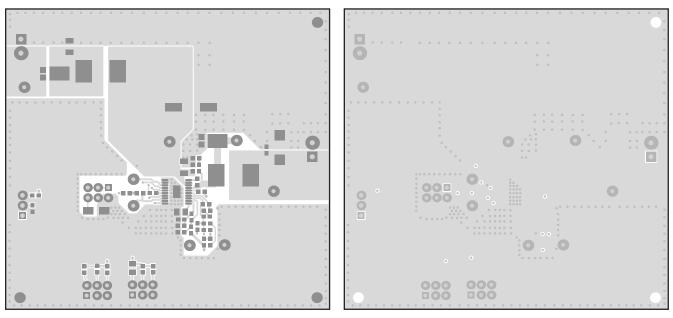


Figure 3. Top Layer Routing

Figure 4. Inner Layer 2 (Ground Plane)





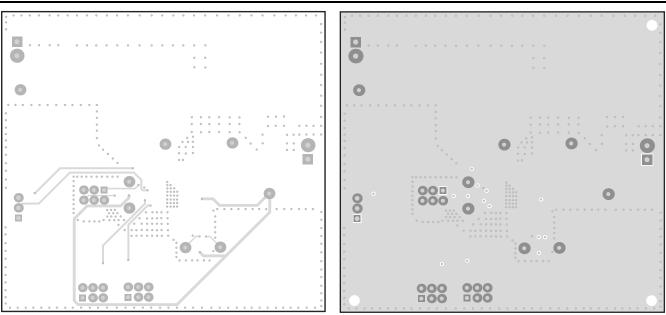


Figure 5. Inner Layer 3 Routing

Figure 6. Bottom Layer (Ground Plane)

2 Description and Setup for Radiated Emissions Measurements

The TPS54362BEVM was used for all radiated emissions testing. Test results determined that the board could pass CISPR25, Class 5 per the BOM listed in Table 1.

The following sections list the setup conditions and test results.

2.1 Setup Conditions

- Device under test (DUT): TPS54362BEVM using the TPS54362B-Q1 device
- Input voltage: Car battery, (BAT+) = 12 V, (BAT-) = GND
- Switching frequency: $f_s = 500 \text{ KHz}$
- Output voltage: V_o = 5 V
- Load current: I_o = 2 A
- The CISPR25 LISN is placed between BAT+ or BAT- and wire harness
- Length of wire harness (BAT+ or BAT-) = 1.7 m
- The wire harness and DUT placed on 50 mm of insulation with respect to test table.



Description and Setup for Radiated Emissions Measurements

2.2 Test Setup and Result for Monopole



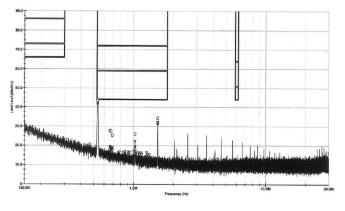


Figure 7. Monopole



| FREQUENCY (MHz) | LIMIT (dBuV/m) | PEAKS (dBuV/m) | MARGIN (dB) |
|--------------------|-------------------|-------------------|----------------|
| 0.538 | 44 | 43.34 | -0.66 |
| 0.667 | 44 | 19.45 | -24.55 |
| 0.677 | 44 | 18.12 | -25.88 |
| 0.693 | 44 | 17.65 | -26.35 |
| 0.785 | 44 | 16.56 | -27.44 |
| 0.833 | 44 | 16.17 | -27.83 |
| 0.864 | 44 | 16.8 | -27.2 |
| 0.916 | 44 | 16.68 | -27.32 |
| 0.934 | 44 | 16.36 | -27.64 |
| 1.002 | 44 | 17.1 | -26.9 |
| 1.027 | 44 | 22.08 | -21.92 |
| 1.049 | 44 | 16.72 | -27.28 |
| 1.093 | 44 | 16.1 | -27.9 |
| 1.107 | 44 | 15.29 | -28.71 |
| 1.145 | 44 | 16.1 | -27.9 |
| 1.155 | 44 | 15.24 | -28.76 |
| 1.261 | 44 | 16.23 | -27.77 |
| 1.277 | 44 | 15.31 | -28.69 |
| 1.322 | 44 | 15.18 | -28.82 |
| 1.531 | 44 | 32.04 | -11.96 |

NOTE: The peak at 538 kHz can be lower by increasing the C16 capacitor to 10 $\mu F.$



2.3 Test Setup and result for Bicon Vertical



Figure 9. Bicon Vertical

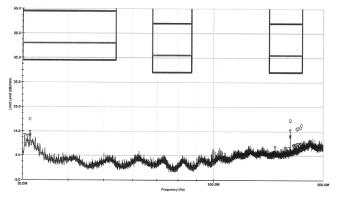


Figure 10. Bicon Vertical Test Results

| FREQUENCY (MHz) | LIMIT (dBuV/m) | PEAKS (dBuV/m) | MARGIN (dB) |
|--------------------|-------------------|-------------------|----------------|
| 30.425 | 44 | 13.44 | -30.56 |
| 30.956 | 44 | 13.13 | -30.87 |
| 31.466 | 44 | 14.77 | -29.23 |
| 147.491 | 39 | 8.36 | -30.64 |
| 157.118 | 39 | 8.05 | -30.95 |
| 158.159 | 39 | 8.12 | -30.88 |
| 161.750 | 39 | 8.2 | -30.8 |
| 162.387 | 39 | 15.47 | -23.53 |
| 165.405 | 39 | 8.94 | -30.06 |
| 166.191 | 39 | 9.52 | -29.48 |
| 166.956 | 39 | 8.59 | -30.41 |
| 167.53 | 39 | 9.38 | -29.62 |
| 168.529 | 39 | 9.04 | -29.96 |
| 169.379 | 39 | 9.75 | -29.25 |
| 169.995 | 39 | 8.35 | -30.65 |
| 170.505 | 39 | 9.81 | -29.19 |
| 172.035 | 39 | 9.14 | -29.86 |
| 172.779 | 39 | 9.61 | -29.39 |
| 173.352 | 39 | 9.93 | -29.07 |
| 174.118 | 39 | 10.1 | -28.9 |



2.4 Test Setup and result for Bicon Horizontal



Figure 11. Bicon Horizontal

| Figure 12. Bicon I | Horizontal | Test Results |
|--------------------|------------|--------------|
|--------------------|------------|--------------|

| FREQUENCY (MHz) | LIMIT (dBuV/m) | PEAKS (dBuV/m) | MARGIN (dB) |
|--------------------|-------------------|-------------------|----------------|
| 1.47.257 | 39 | 7.8 | -31.2 |
| 148.490 | 39 | 7.55 | -31.45 |
| 157.330 | 39 | 7.8 | -31.2 |
| 158.053 | 39 | 7.49 | -31.51 |
| 159.158 | 39 | 7.92 | -31.08 |
| 159.667 | 39 | 7.69 | -31.31 |
| 161.856 | 39 | 7.5 | -31.5 |
| 162.409 | 39 | 16.56 | -22.44 |
| 163.45 | 39 | 7.62 | -31.38 |
| 164.874 | 39 | 8.44 | -30.56 |
| 165.66 | 39 | 8.37 | -30.63 |
| 166.68 | 39 | 8.91 | -30.09 |
| 167.403 | 39 | 9.19 | -29.81 |
| 167.955 | 39 | 7.92 | -31.08 |
| 168.678 | 39 | 8.69 | -30.31 |
| 169.315 | 39 | 9.5 | -29.5 |
| 170.505 | 39 | 9.26 | -29.74 |
| 171.058 | 39 | 8.44 | -30.56 |
| 172.290 | 39 | 9.22 | -29.78 |
| 173.778 | 39 | 10.18 | -28.82 |

3 Summary

The TPS54362B-Q1 device passed CISPR25 Class 4 and 5 Radiated Emissions required for automotive. The passing results can be achieved using careful components selection, placement, and PCB layout. TPS54362BEVM EMC test board can be ordered on-line at TI's website, or through local TI Sales.

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