

# Test Data For PMP7919 2/20/2013

# TEXAS INSTRUMENTS

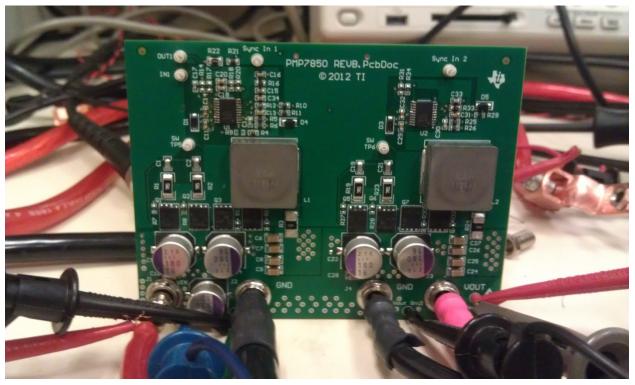


## Test Report PMP7919

| Vin      | 5.5V – 16V (change input/output<br>caps and FETs if need to handle load<br>dump) |  |  |
|----------|--|--|--|
| Vout     | 11.84V   |  |  |
| lout Max | 15A  |  |  |
| Fsw      | 450kHz per phase   |  |  |

## **FABRICATION**

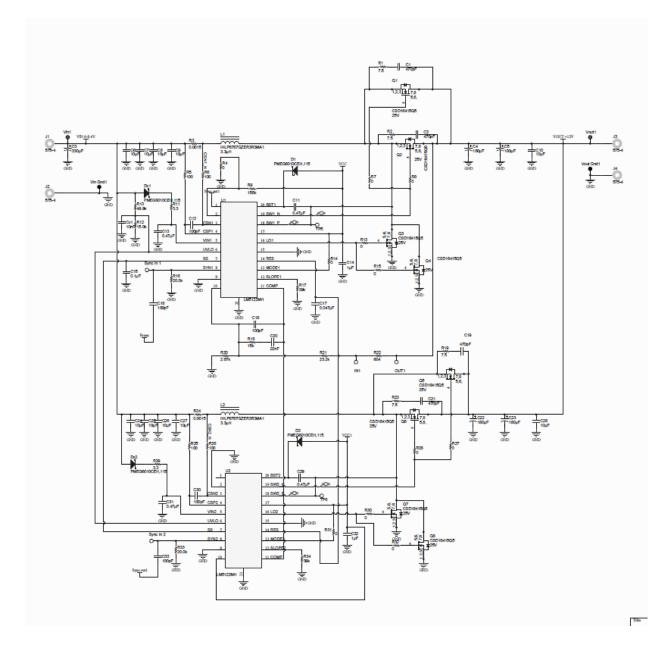
Board Dimensions: 4" x 3"



Top Side



## SCHEMATIC



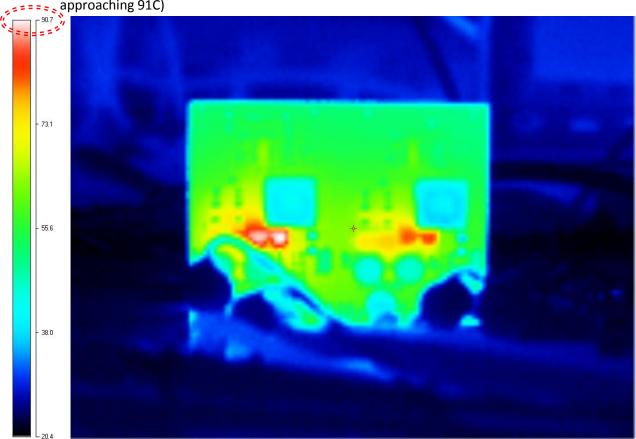
Note: Q1 to Q8 are BSC050NE2LS



## Thermal Image #1...

Vin = 9.5Vlout = 15AFETs... CSD16415's 25V Rds\_on=  $1.5m\Omega$  (Vgs=4.5V) Qg = 21nC (Vgs=4.5V)

Comments...Board was on for 3 minutes at Vin 9.5 volts at max load 15A. (Notice Q3 and Q4 approaching 91C)





| Thermal Image #2   |
|--|
| Vin = 13V  |
| lout = 15A   |
| FETs CSD16415's  |
| 25V  |
| Rds_on= 1.5mΩ (Vgs=4.5V)   |
| Qg = 21nC (Vgs=4.5V)   |
| Comments Notice Board is absorbing most of the heat on high side |
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|  |
|  |
|  |
|  |
|  |
|  |
|  |
| - 36.2   |
|  |
|  |
|  |
|  |
| - 28.7   |
|  |
|  |
|  |
|  |
|  |



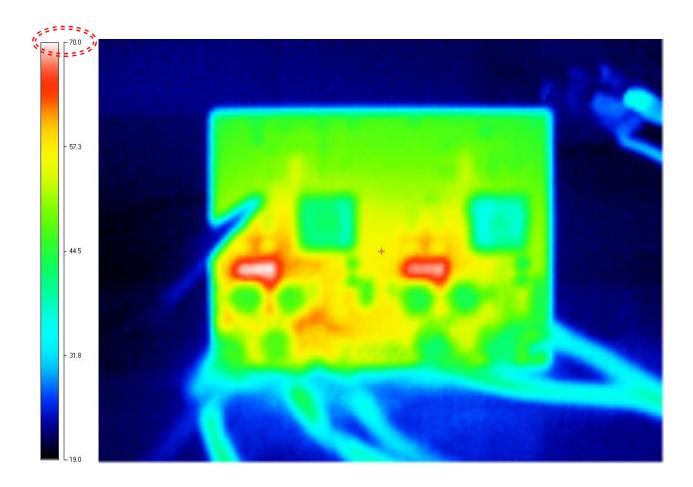
| Thermal Image #3  |  |
|-------------------|--|
| Vin = 10V         |  |
| lout = 15A        |  |
| FETsBSC050NE2LS's |  |
| 25V               |  |
| Rds_on= 3mΩ       |  |
| Qg = 10.4nC       |  |
| Comments          |  |
|                   |  |
| - 63.5            |  |
| - 49.4            |  |
| - 35.3<br>- 21.2  |  |



## <u>Thermal Image #4...</u> Vin = 10.5V lout = 15A FETs... V Rds\_on= mΩ

Qg = nC Comments...

Vin 10.5 Volts load is at 15A with the 40V FET's (CSD16413Q5A) All 8 of them. Max Temp is 72C.

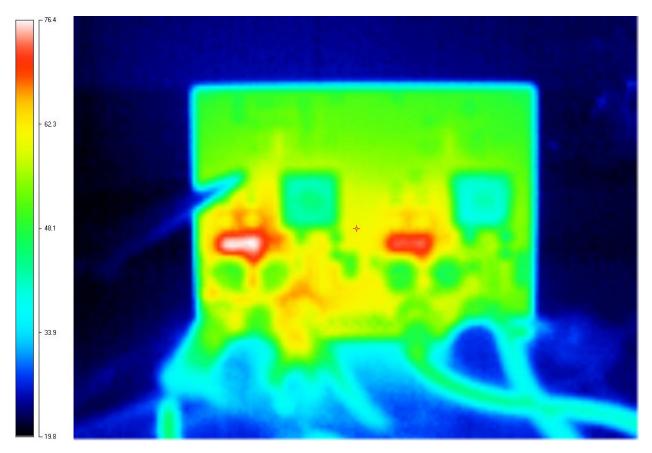




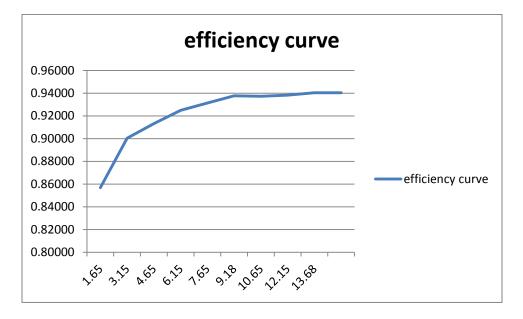
# Thermal Image #5... Vin = 10V

```
lout = 15A
FETs...
V
Rds_on= m\Omega
Qg = nC
Comments...
```

Vin 10.5 Volts load is at 15A with the 40V FET's (CSD16413Q5A) Q4 and Q8 are removed. Max Temp is 77C.





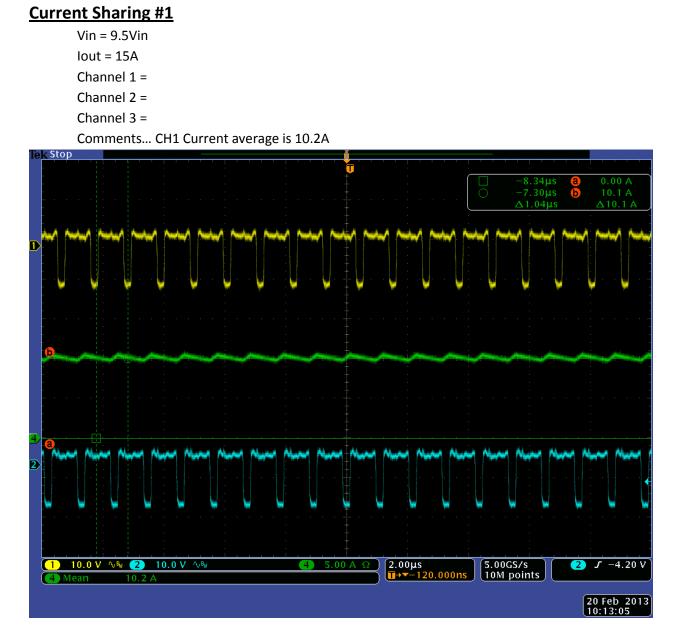


## **Efficiency Curve** with original FETs CSD16415

#### **Efficiency Curve Data**

| Vin | lin    | Vout   | lout  | Pin      | Pout     | Ploss    | EFF     |
|-----|--------|--------|-------|----------|----------|----------|---------|
| 9.5 | 2.4    | 11.84  | 1.65  | 22.8     | 19.536   | 3.264    | 0.85684 |
| 9.5 | 4.36   | 11.84  | 3.15  | 41.42    | 37.296   | 4.124    | 0.90043 |
| 9.5 | 6.35   | 11.847 | 4.65  | 60.325   | 55.08855 | 5.23645  | 0.91320 |
| 9.5 | 8.292  | 11.846 | 6.15  | 78.774   | 72.8529  | 5.9211   | 0.92483 |
| 9.5 | 10.24  | 11.844 | 7.65  | 97.28    | 90.6066  | 6.6734   | 0.93140 |
| 9.5 | 12.204 | 11.843 | 9.18  | 115.938  | 108.7187 | 7.21926  | 0.93773 |
| 9.5 | 14.165 | 11.842 | 10.65 | 134.5675 | 126.1173 | 8.4502   | 0.93720 |
| 9.5 | 16.14  | 11.841 | 12.15 | 153.33   | 143.8682 | 9.46185  | 0.93829 |
| 9.5 | 18.13  | 11.84  | 13.68 | 172.235  | 161.9712 | 10.2638  | 0.94041 |
| 9.5 | 20.118 | 11.839 | 15.18 | 191.121  | 179.716  | 11.40498 | 0.94033 |



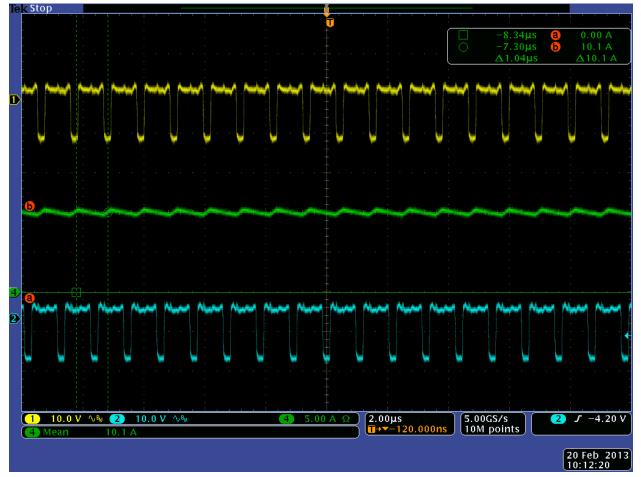




## Current Sharing #2

- Vin = 9.5V lout = 15A Channel 1 = Channel 2 =
- Channel 3 =

Comments... CH2 Current average is 10.1A, Current Sharing between the 2 phases is +/- .5%



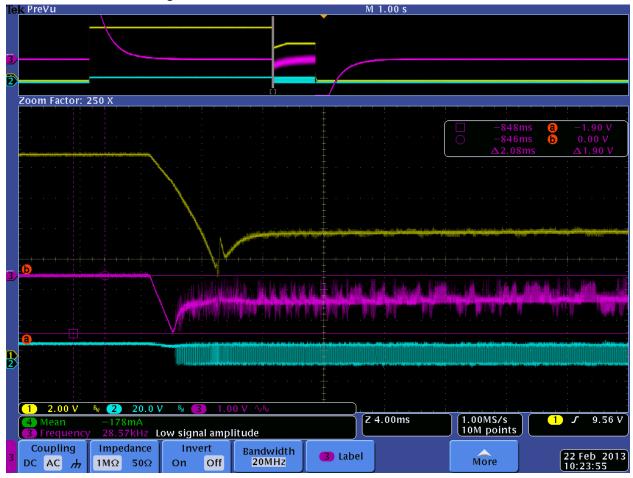


## Input Line Transient #1

Vin = 13.2V down to 5.5V (2.7ms) then up to 9V (700ms)

lout = 15A

Comments...No extra output capacitor, Deviation from Vout (right side of perturbation) 1.1V. Recommend setting vout to 11.6V and above to clear the 10.5V Vout min level



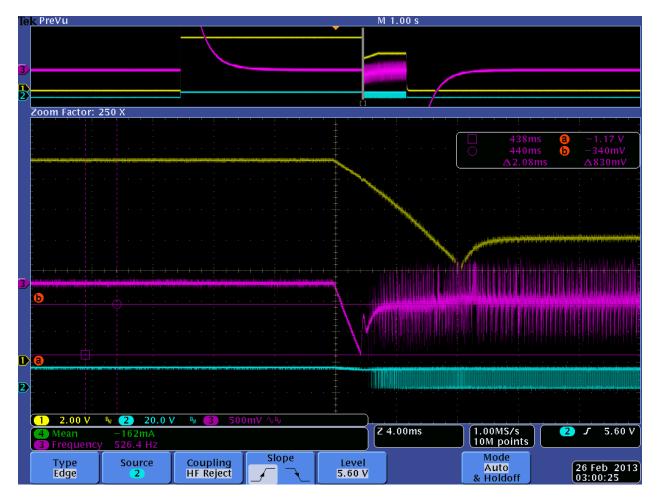


## Input Line Transient #2

Vin = 13.2V down to 5.5V (2.7ms) then up to 9V (700ms)

lout = 7.5A

Comments...No extra output capacitor, Deviation from Vout (right side of perturbation) 1.17V.



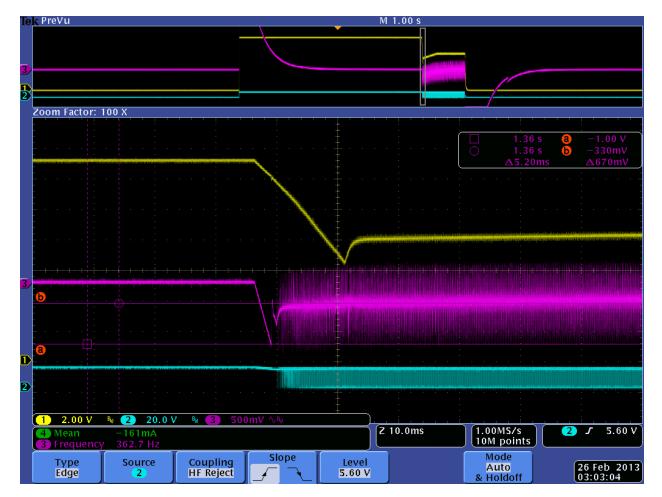
## Input Line Transient #3



Vin = 13.2V down to 5.5V (2.7ms) then up to 9V (700ms)

lout = 3.5A

Comments...No extra output capacitor, Deviation from Vout (right side of perturbation) 670mV.



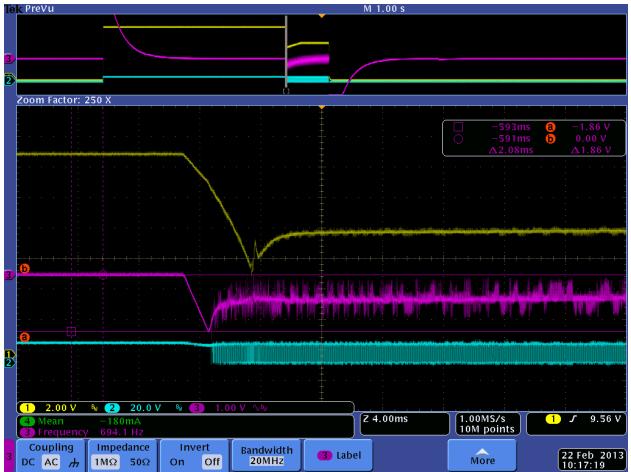
## Input Line Transient #4

Vin = 13.2V down to 5.5V (2.7ms) then up to 9V (700ms)



#### lout = 3.5A

Comments...1,000µF added to output cap, Deviation from Vout (right side of perturbation) 1.0V. Recommend setting Vout to 11.5V and above to clear the 10.5V Vout min level



## Input Line Transient #5

Vin = 13.2V down to 5.5V (2.7ms) then up to 9V (700ms) lout = 3.5A



M 1.00 s PreVu Zoom Factor: 250 X -1.90 V 20.0mV Δ1.92 V Ļ N 2 20.0 V N 3 1.00 V VR 1 2.00 V 1.00MS/s 10M points Z 4.00ms <mark>1</mark>) Г 9.56 V Frequency 801.8 Hz Coupling Impedance Invert Bandwidth 20MHz More 22 Feb 2013 10:09:07 3 Label DC AC H Off  $1M\Omega$ 50Ω On

Comments...2,000µF added to output cap, Deviation from Vout (right side of perturbation) 1.0V. Recommend setting Vout to 11.5V and above to clear the 10.5V Vout min level

## Output Voltage Ripple #1

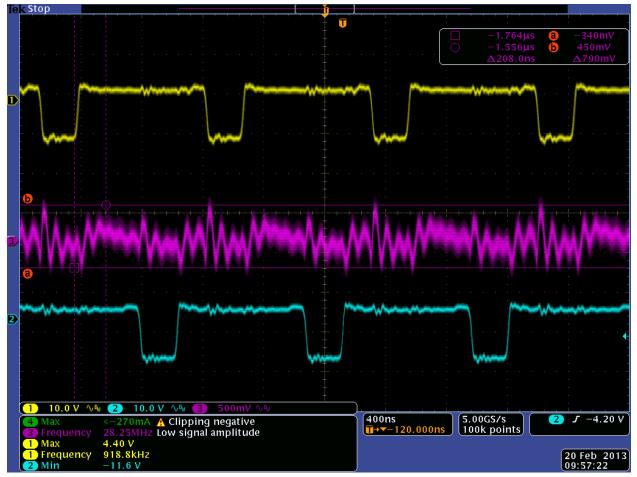
Vin = 9.5V lout = 15A Channel 1 =



#### Channel 3 =

Channel 4 =

Comments... 790mVpk-pk ripple, CH2 Current average is 10.1A, Current Sharing between the 2 phases is +/- .5%



## Load Transient #1

Vin = 9.5V lout = 7.5A to 15A (100mA/ $\mu$ s, 1kHz, 50% duty cycle) Channel 3 = Output voltage







## Startup Waveforms #1

Vin = 9.5V lout = No Load Channel 1 = Switch node of phase 1 ()



Channel 3 = Vout

Comments...



## Startup Waveforms #2

Vin = 9.5V Iout = 15A (Full load) Channel 1 = Switch node of phase 1 () Channel 2 = Switch node of phase 2 ()



Channel 3 = Vout



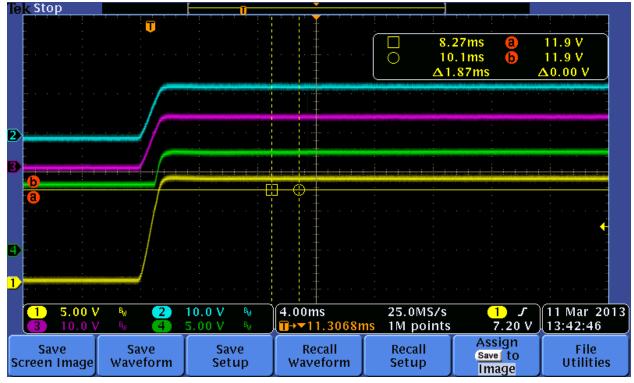
## Startup Waveforms #3

Vin = 13V lout = No Load Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



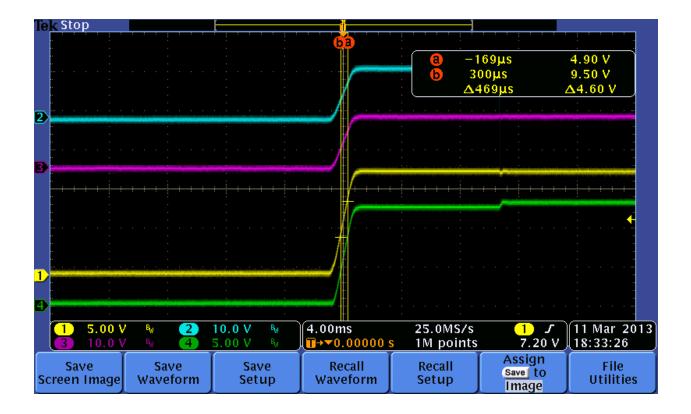
## Startup Waveforms #4

Vin = 13V lout = 15A Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



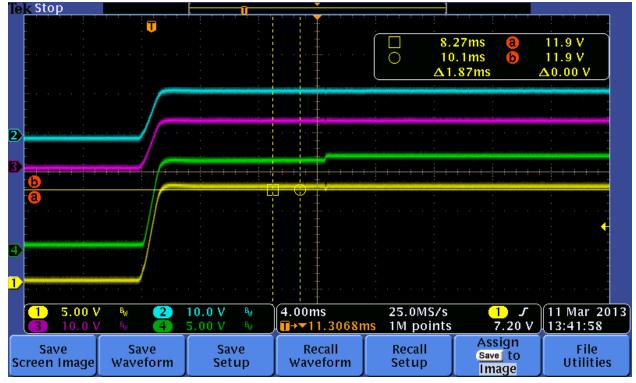
## Startup Waveforms #5

Vin = 12V lout = No Load Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



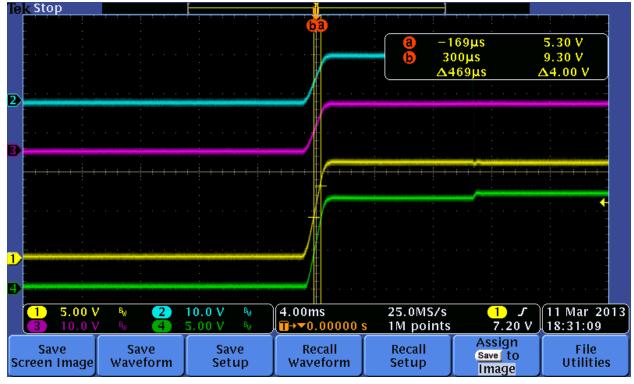
## Startup Waveforms #6

Vin = 12V Iout = 15A Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



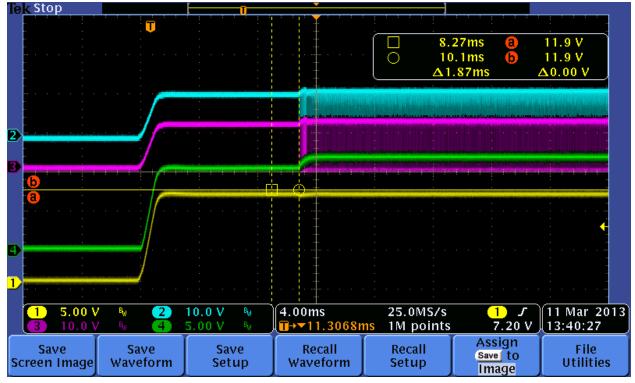
## Startup Waveforms #7

Vin = 11V Iout = No Load Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



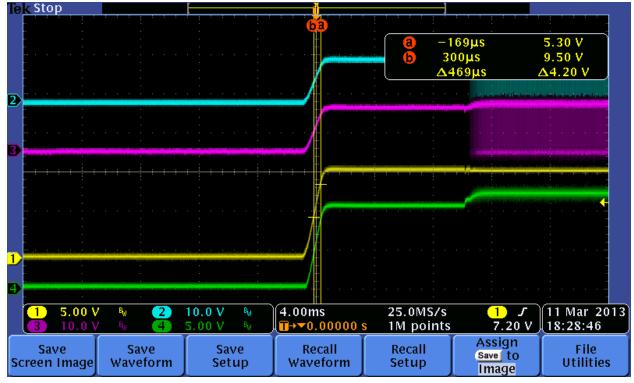
## Startup Waveforms #8

Vin = 11V Iout = 15A Channel 1 = Vin Channel 2 = Switch node of phase 2 ()



Channel 4 = Vout

Comments...



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