Technical Article Waveform Audit: Is Your Inductor Saturated?



Inductors are key components in switched-mode power supplies (SMPSs). Inductor selection is an important design step in power-supply design, but can often pose challenges. These challenges are generally eased by numerous design guides and tips, such as those given in the application sections of DC/DC converter data sheets. Such tools help designers select the right components for their application faster.

Choosing an inductor for your power supply includes considering many parameters like DC resistance (DCR), rated current and saturation current. Among these parameters, saturation current is one of the most interesting. Saturation current is generally defined in inductor data sheets as the DC current that will make the inductance decrease x% from its nominal value without current. This essentially means that when the DC current in the inductor reaches the saturation current value, the inductance value has decreased by a certain percentage (generally 30%). It implies that the saturation entry point is arbitrary and may vary from one manufacturer to another. In addition, depending on their core material, inductors will react differently when they reach saturation. There are two types of saturation behaviors:

- Hard saturation: the inductance drops drastically as soon as the saturation point is reached (see Figure 1). This is the case for inductors with winding on a solid core.
- Soft saturation: the inductance reduces progressively. This is the case for power inductors with winding on a powdered core.

When examining inductor saturation the inductance vs current curve is preferable to the value of the saturation current.



Figure 1. Inductor Core Saturation: Hard Saturation (Black) /Soft Saturation (Red)

Now that you know what saturation current is and how it relates to the effective inductance value, how can you tell that an inductor is saturated?

One rapid way to determine this is to measure the current flowing into the inductor. In fact, when the inductor enters saturation the inductance drops, which means that the inductor current slope gets steeper. See Equation 1:

1



(1)

$$\frac{V_L}{L} = \frac{di}{dt}$$

Figure 2 shows the inductor current waveform of a boost converter without saturation. In Figure 3, an inductor with a lower saturation entry point replaces the previous inductor. You can see that for the same DC current the inductor is saturated: the current rises sharply closer to the peaks.



Figure 2. Inductor Current



Figure 3. Inductor Current – Saturation Reached

Apart from the DC current that flows into the inductor, the ambient temperature also influences the saturation entry point. Inductor manufacturers specify the saturation current for the typical temperature in data sheets, and not considering this might lead to having the wrong inductor in your application. The inductance vs. current curve changes over temperature, as you can see in Figure 4. Therefore, the saturation current will vary as well with temperature and will be reduced for higher temperatures.

2





Figure 4. The Influence of Temperature in Saturation Current

The importance of saturation current lies in the fact that saturation of the inductor for a DC/DC converter can lead to destructive consequences. When the inductor enters saturation, it can store less energy and the ripple current increases – meaning that the efficiency will be reduced. At this point, the inductor is behaving more like a resistor than an inductor. In addition to that, high current peaks will appear on the switch node because of the drop in inductance value occurring with saturation. This can damage the inductor itself or other components and create noise. Stability issues can result from the inductance decrease as well.

When selecting an inductor (after defining the parameter values), I recommend taking advantage of the tools available on inductor vendors' websites, which enable you to compare inductors in the context of parameters such as saturation current, ambient temperature and total losses. Then, a rapid check in the lab of the inductor current under the actual operating conditions will surely help you determine whether the selected inductor is saturating or not. For more help on selecting an inductor for a buck converter application, please download our application note on selecting inductors for buck converters.

Additional resources:

- Watch this video and learn the basics of inductor terminology.
- Read the last waveform audit: Waveform audit: my boost converter has an off-ramp!
- Explore TI's portfolio of DC/DC converters.
- Decode your DC/DC data sheet with our DC/DC data sheet blog series.

IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to TI's Terms of Sale or other applicable terms available either on ti.com or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2023, Texas Instruments Incorporated